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(19) **United States**(12) **Patent Application Publication**
Smith et al.(10) **Pub. No.: US 2015/0265307 A1**(43) **Pub. Date: Sep. 24, 2015**(54) **BATTERY-POWERED HAND-HELD
ULTRASONIC SURGICAL CAUTERY
CUTTING DEVICE**(71) Applicant: **Covidien AG**, NEUHAUSEN am
RHEINFALL (CH)(72) Inventors: **Kevin W. Smith**, Coral Gables, FL (US);
Thomas O. Bales, Coral Gables, FL
(US); **Matthew A. Palmer**, Miami, FL
(US); **Derek Dee Deville**, Coral Gables,
FL (US)

2011, now Pat. No. 8,439,939, which is a continuation-in-part of application No. 12/868,505, filed on Aug. 25, 2010, now Pat. No. 8,338,726, which is a continuation-in-part of application No. 12/868,545, filed on Aug. 25, 2010, now Pat. No. 8,334,468, which is a continuation-in-part of application No. 12/547,898, filed on Aug. 26, 2009, now Pat. No. 8,061,014, which is a continuation-in-part of application No. 12/547,975, filed on Aug. 26, 2009, now Pat. No. 8,435,257,

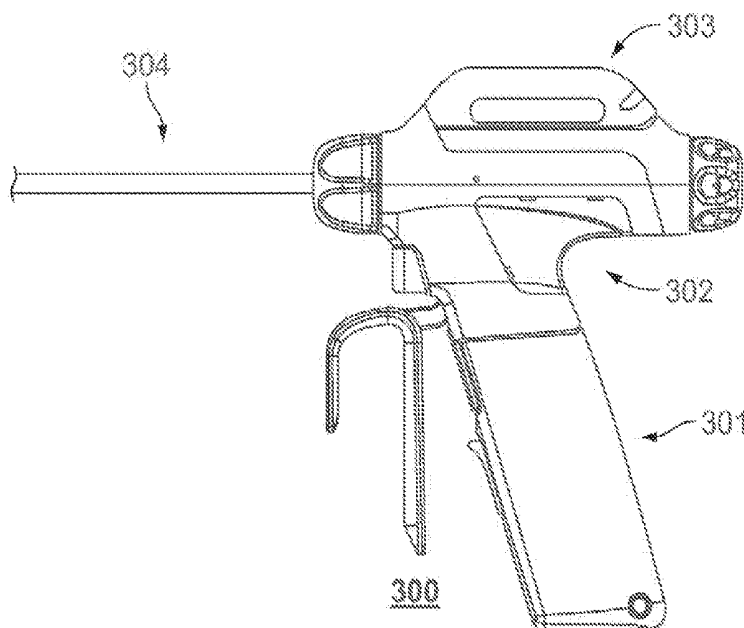
(Continued)

(21) Appl. No.: **14/694,751**(22) Filed: **Apr. 23, 2015****Related U.S. Application Data**

(63) Continuation of application No. 13/215,971, filed on Aug. 23, 2011, now Pat. No. 9,017,355, which is a continuation-in-part of application No. 13/072,187, filed on Mar. 25, 2011, now Pat. No. 8,197,502, which is a continuation-in-part of application No. 13/072,221, filed on Mar. 25, 2011, now Pat. No. 8,236,020, which is a continuation-in-part of application No. 13/072,247, filed on Mar. 25, 2011, now Pat. No. 8,333,778, which is a continuation-in-part of application No. 13/072,273, filed on Mar. 25, 2011, now Pat. No. 8,333,779, which is a continuation-in-part of application No. 13/072,309, filed on Mar. 25, 2011, now Pat. No. 8,372,101, which is a continuation-in-part of application No. 13/072,345, filed on Mar. 25, 2011, now Pat. No. 8,377,085, which is a continuation-in-part of application No. 13/072,373, filed on Mar. 25, 2011, now Pat. No. 8,418,349, which is a continuation-in-part of application No. 13/022,707, filed on Feb. 8, 2011, now Pat. No. 8,663,262, which is a continuation-in-part of application No. 13/022,743, filed on Feb. 8,

Publication Classification(51) **Int. Cl.**
A61B 17/32 (2006.01)(52) **U.S. Cl.**
CPC . A61B 17/320068 (2013.01); **A61B 17/320092**
(2013.01); **A61B 2017/00353** (2013.01)(57) **ABSTRACT**

A battery-powered, modular surgical device includes an electrically powered surgical instrument operable to surgically interface with human tissue and a handle assembly connected to the surgical instrument. The handle assembly has a removable hand grip and a handle body. The hand grip is shaped to permit handling of the surgical device by one hand of an operator, has an upper portion and a cordless internal battery assembly that powers the surgical instrument. The internal battery assembly has at least one energy storage cell. The handle body is operable to removably connect at least the upper portion of the hand grip thereto and create an aseptic seal around at least a portion of the hand grip when connected thereto and electrically couple the internal battery assembly of the hand grip to the surgical instrument and thereby power the surgical instrument for interfacing surgically with the human tissue.

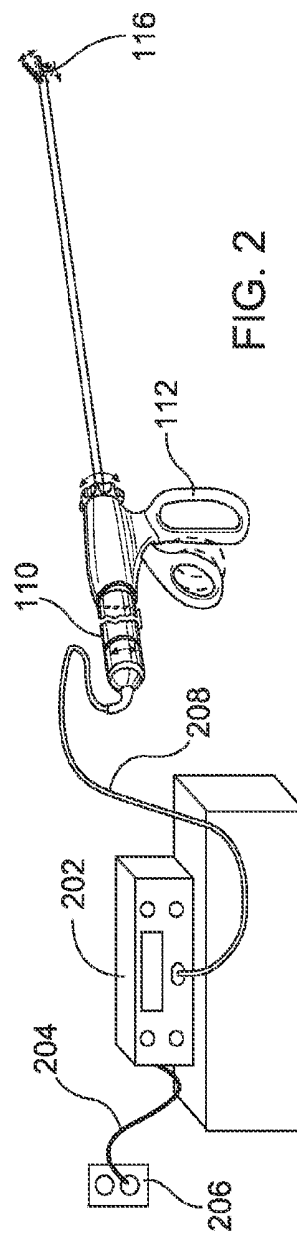
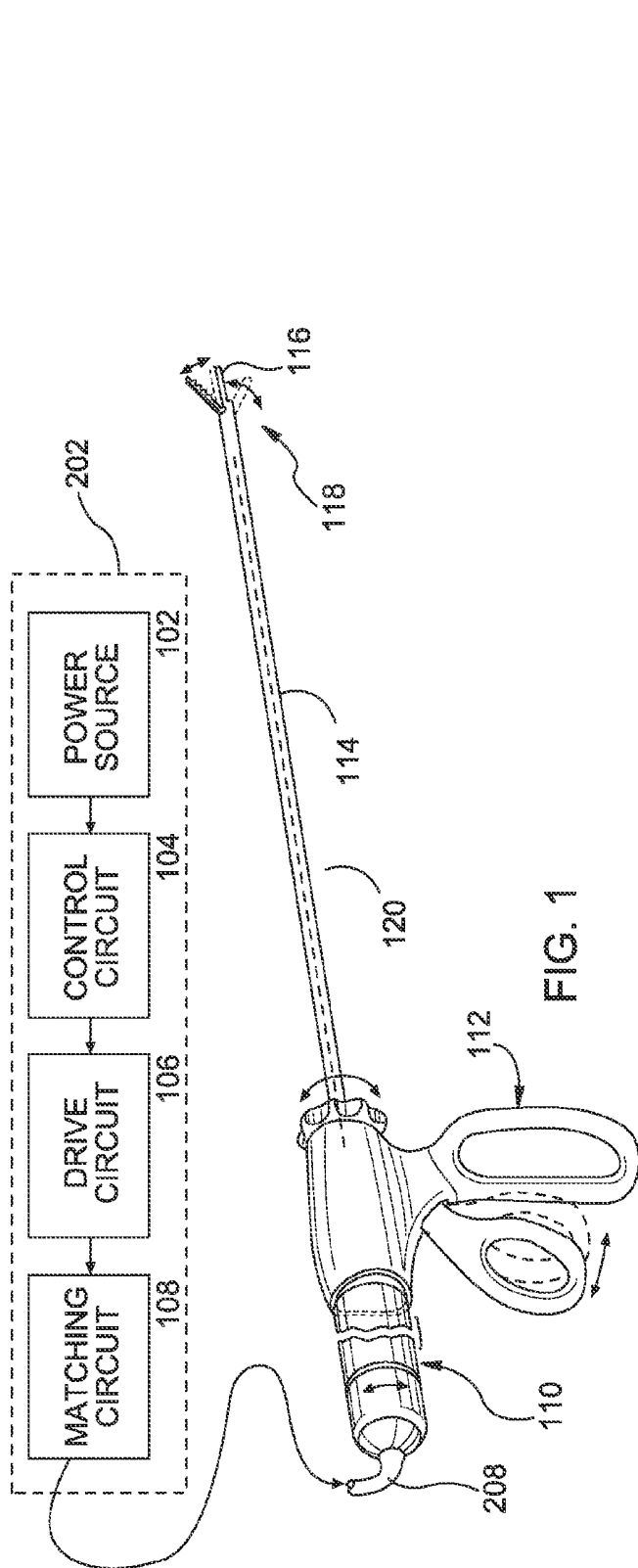


Related U.S. Application Data

which is a continuation-in-part of application No. 12/547,999, filed on Aug. 26, 2009, now Pat. No. 8,425,545, which is a continuation-in-part of application No. 12/270,146, filed on Nov. 13, 2008, now Pat. No. 8,403,950, which is a continuation-in-part of application No. 12/269,544, filed on Nov. 12, 2008, now Pat. No. 8,444,662, which is a continuation-in-part of application No. 12/269,629, filed on Nov. 12, 2008, now Pat. No. 8,403,949, which is a continuation-in-part of application No. 12/266,664, filed on Nov. 7, 2008, now Pat. No. 8,372,099, which is a continuation-in-part of application No. 12/266,101, filed on Nov. 6, 2008, now Pat. No. 8,419,757, which is a continuation-in-part of application No. 12/266,226, filed on Nov. 6,

2008, which is a continuation-in-part of application No. 12/266,320, filed on Nov. 6, 2008, now Pat. No. 8,403,948, which is a continuation-in-part of application No. 12/266,252, filed on Nov. 6, 2008, which is a continuation-in-part of application No. 12/266,146, filed on Nov. 6, 2008, now Pat. No. 8,419,758.

(60) Provisional application No. 61/376,983, filed on Aug. 25, 2010, provisional application No. 61/236,934, filed on Aug. 26, 2009, provisional application No. 61/081,885, filed on Jul. 18, 2008, provisional application No. 61/048,809, filed on Apr. 29, 2008, provisional application No. 61/045,475, filed on Apr. 16, 2008, provisional application No. 61/019,888, filed on Jan. 9, 2008, provisional application No. 60/992,498, filed on Dec. 5, 2007, provisional application No. 60/991,829, filed on Dec. 3, 2007.



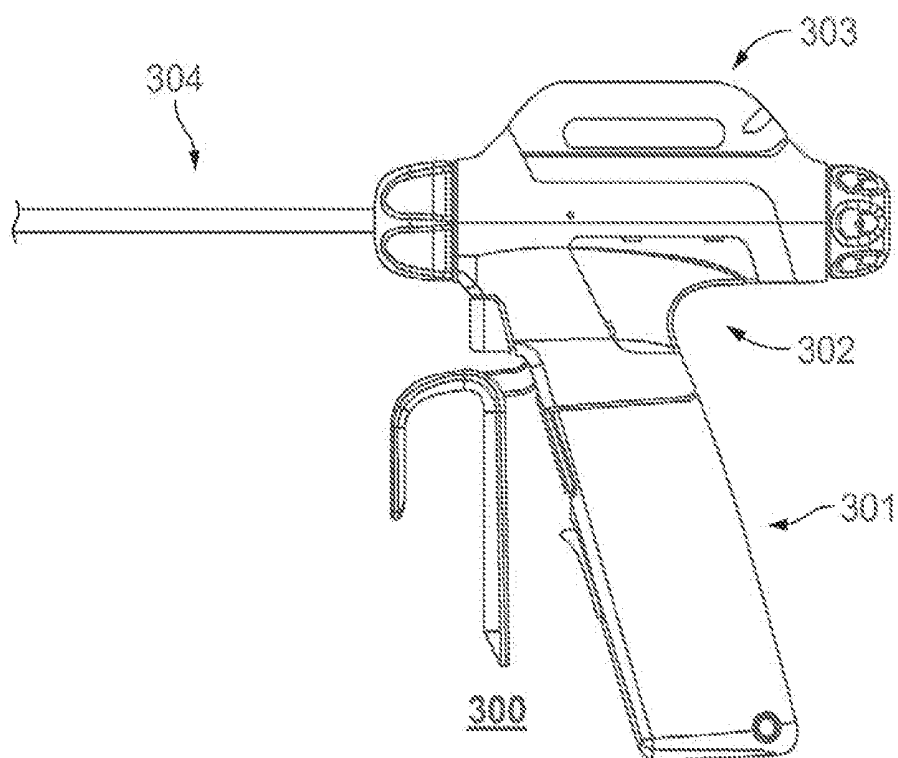


FIG. 3

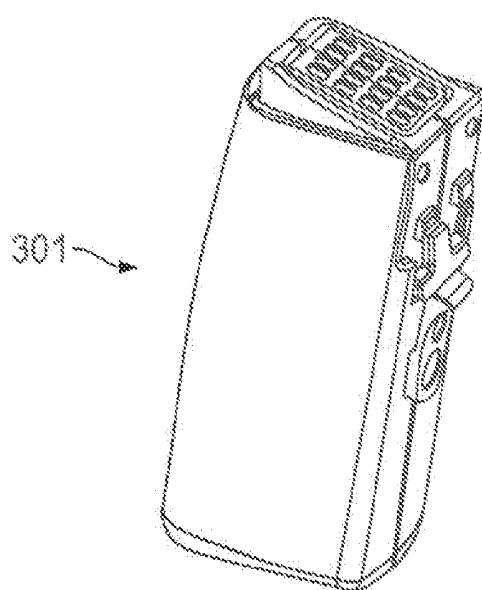


FIG. 4

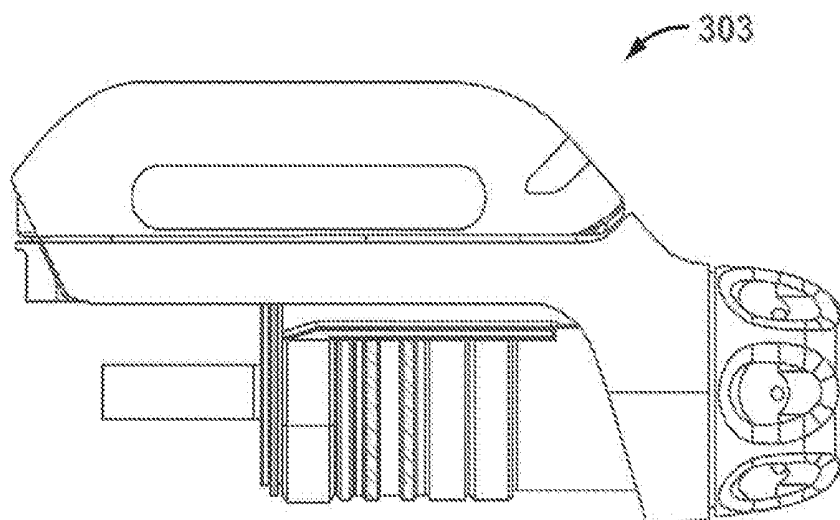


FIG. 5

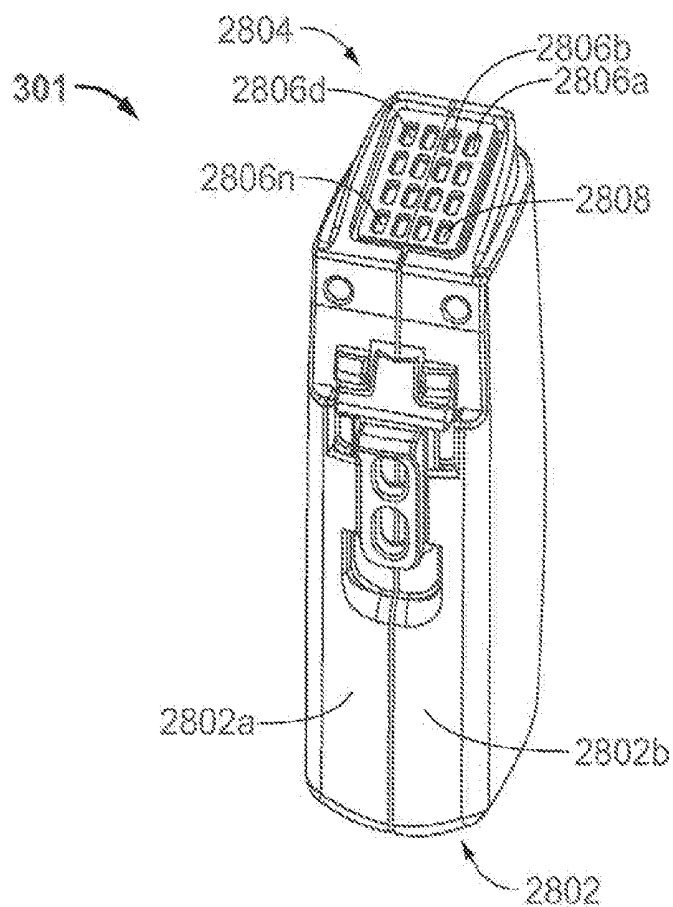
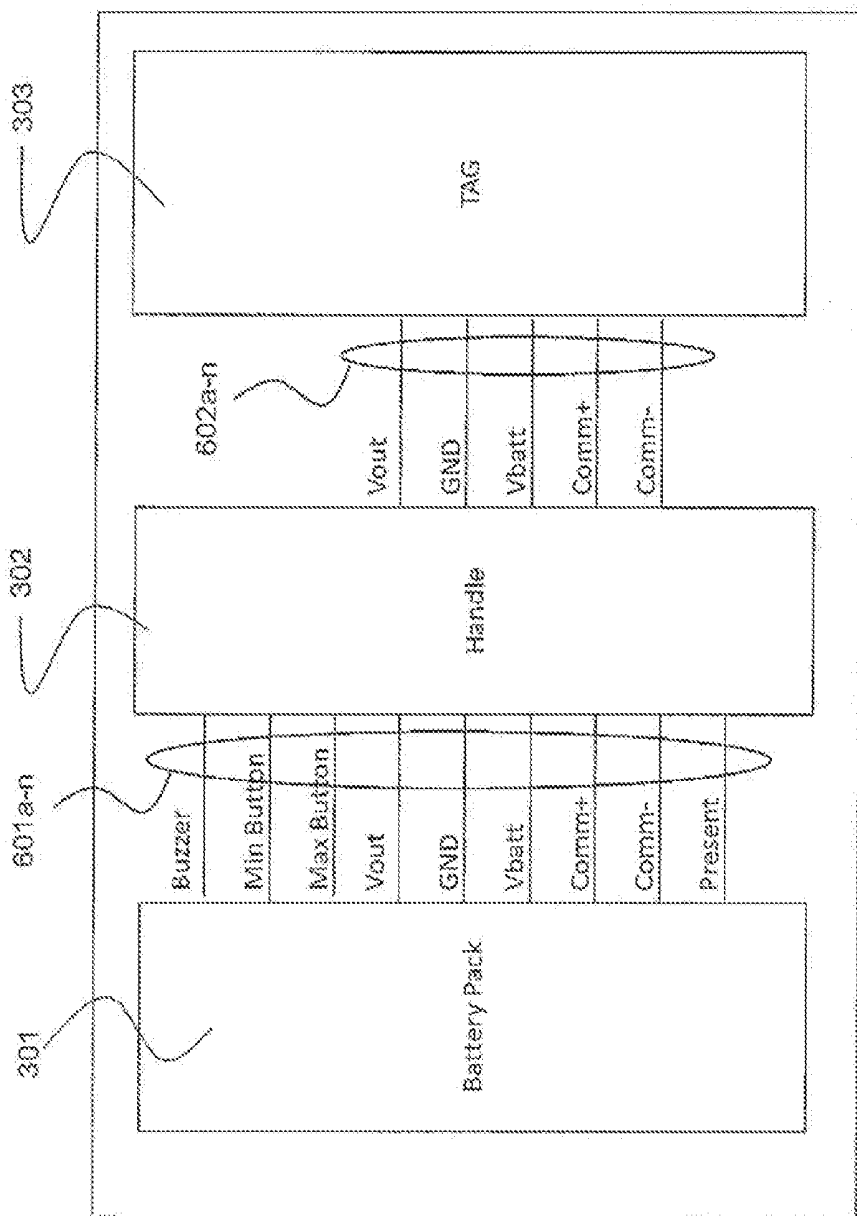


FIG. 28



300
FIG. 6

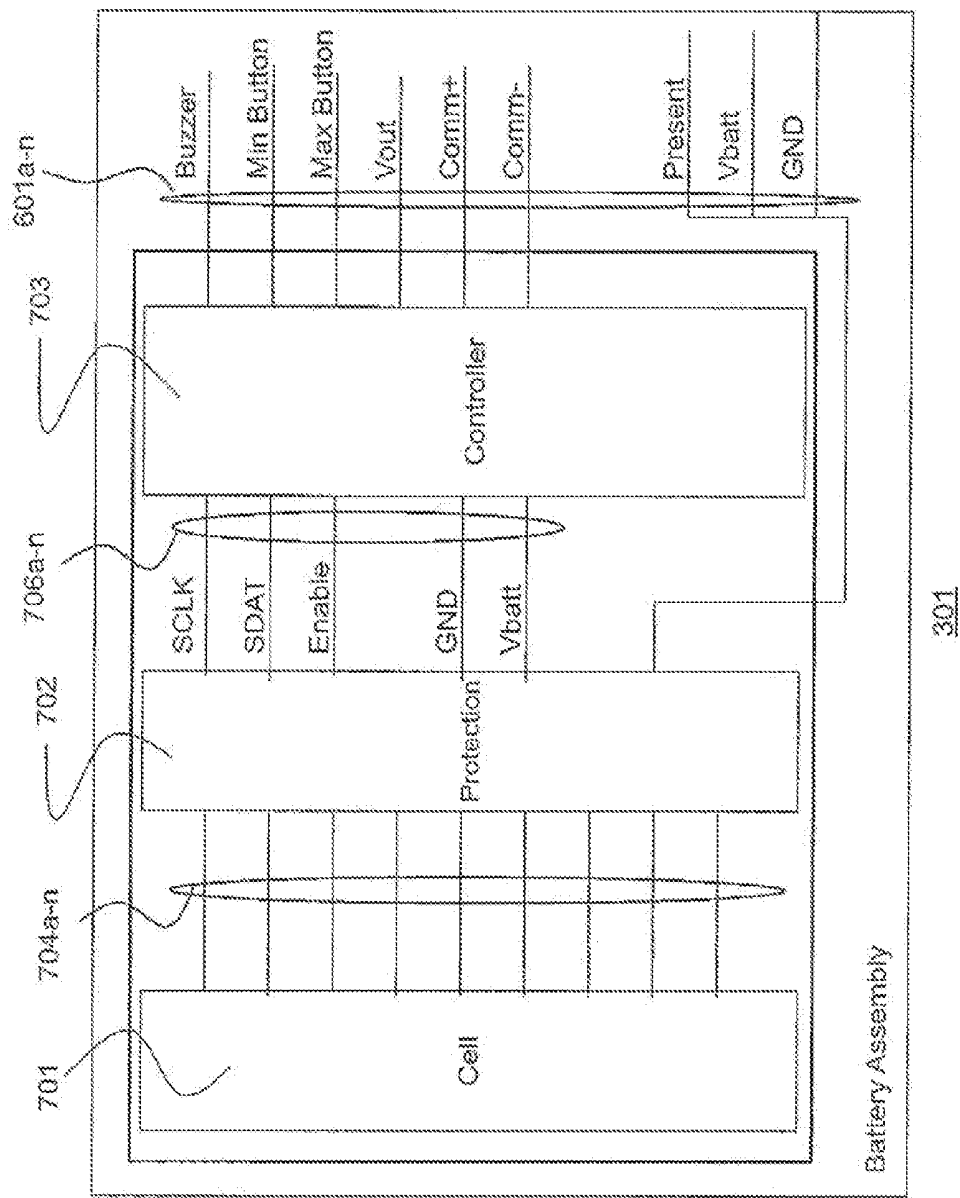
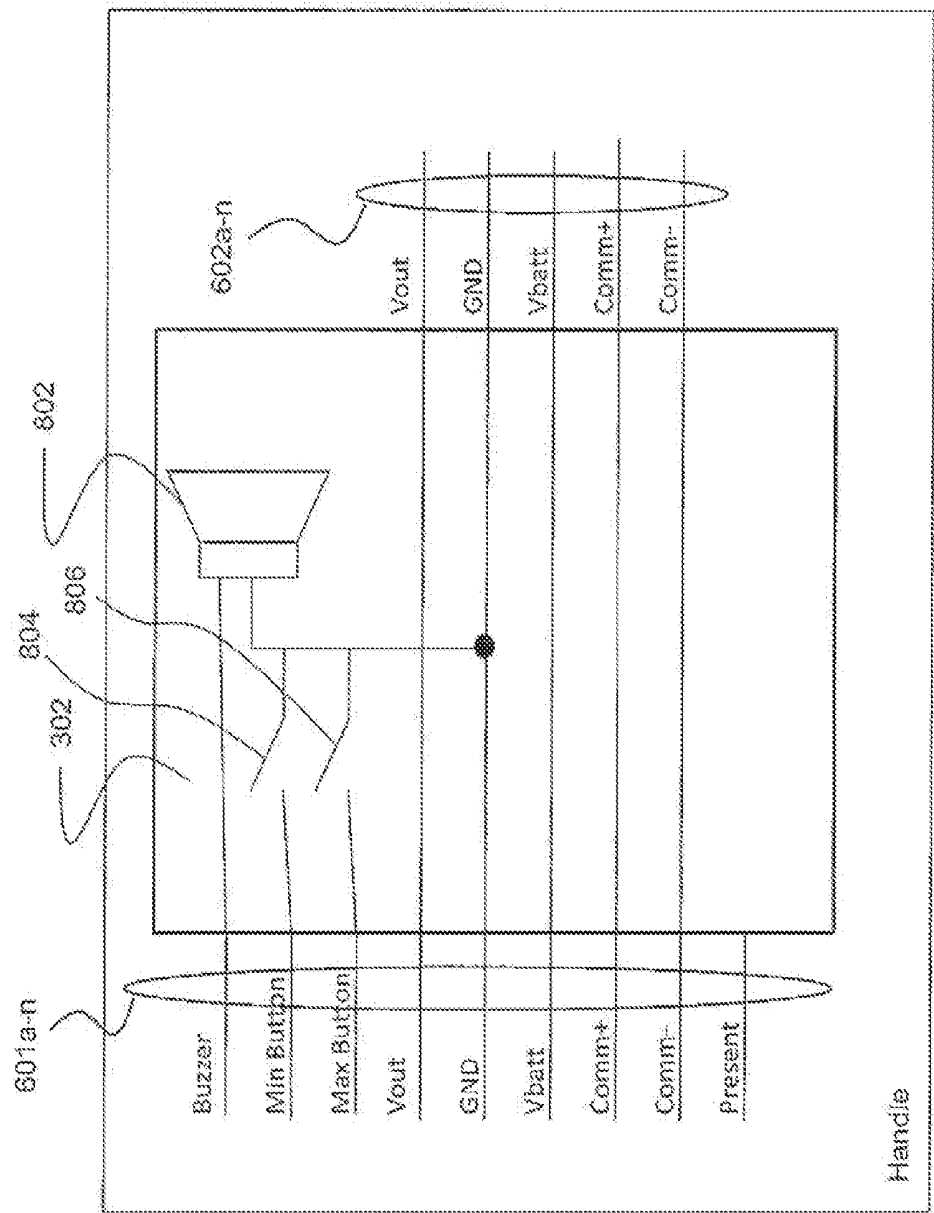
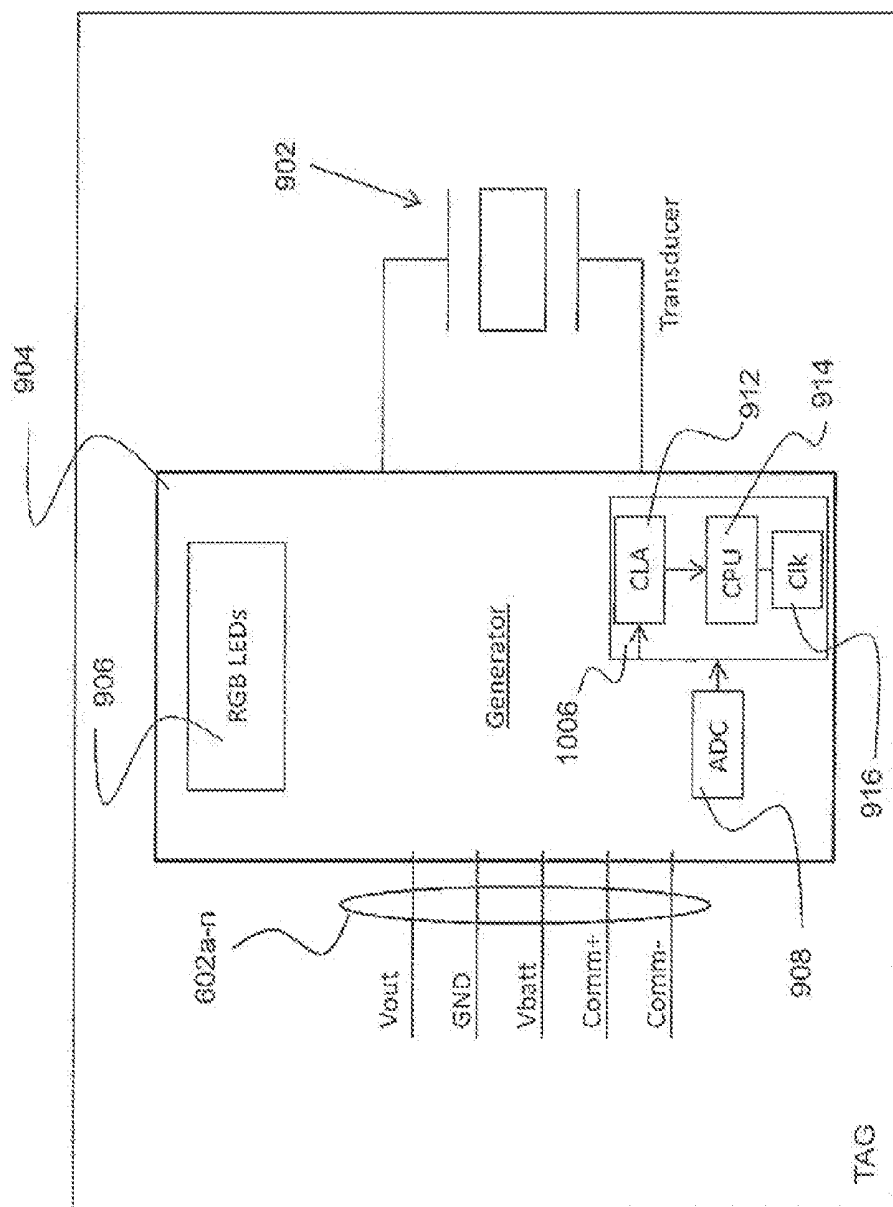


FIG. 7



302
FIG. 8



303

FIG. 9

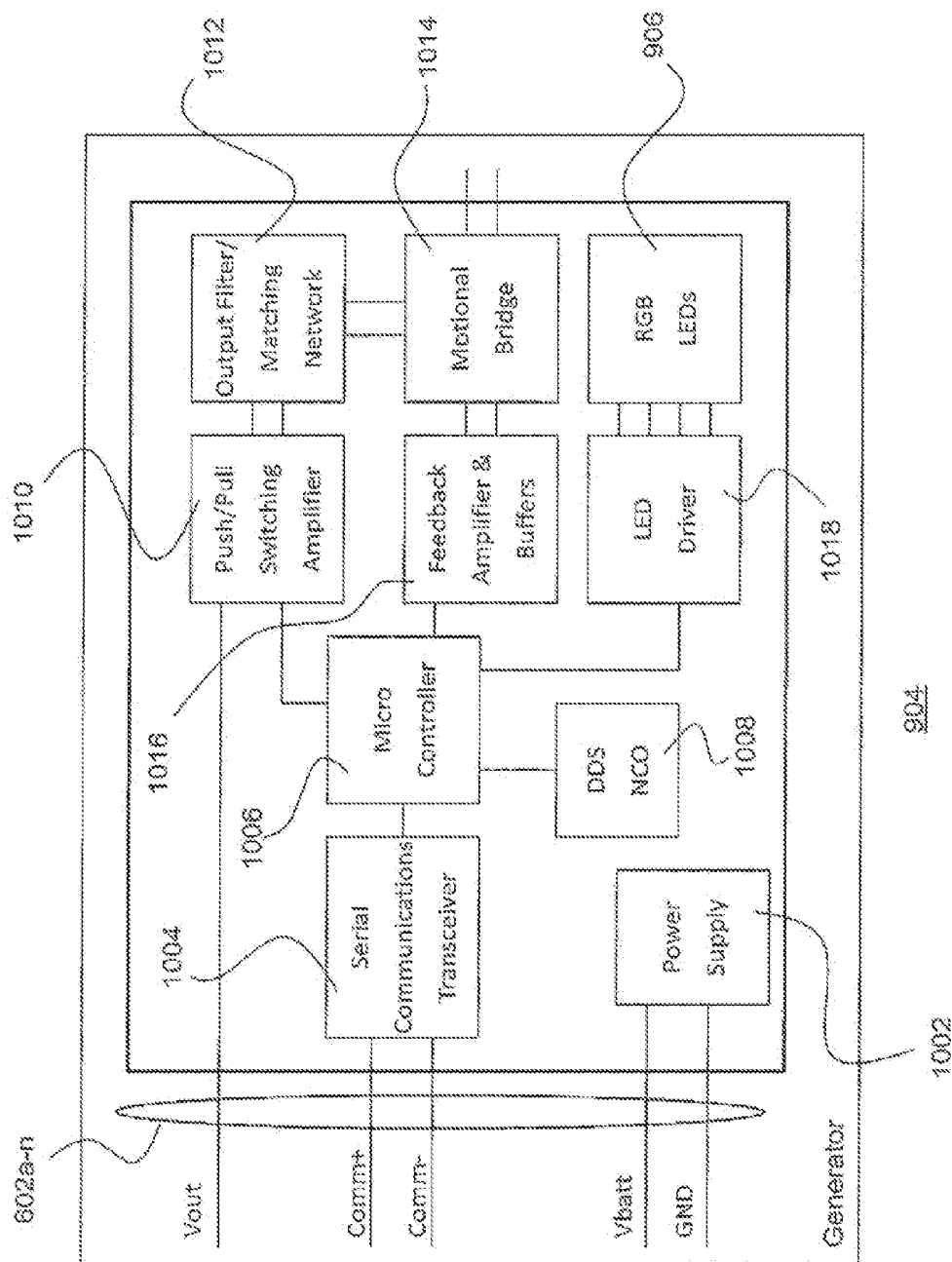


FIG. 10

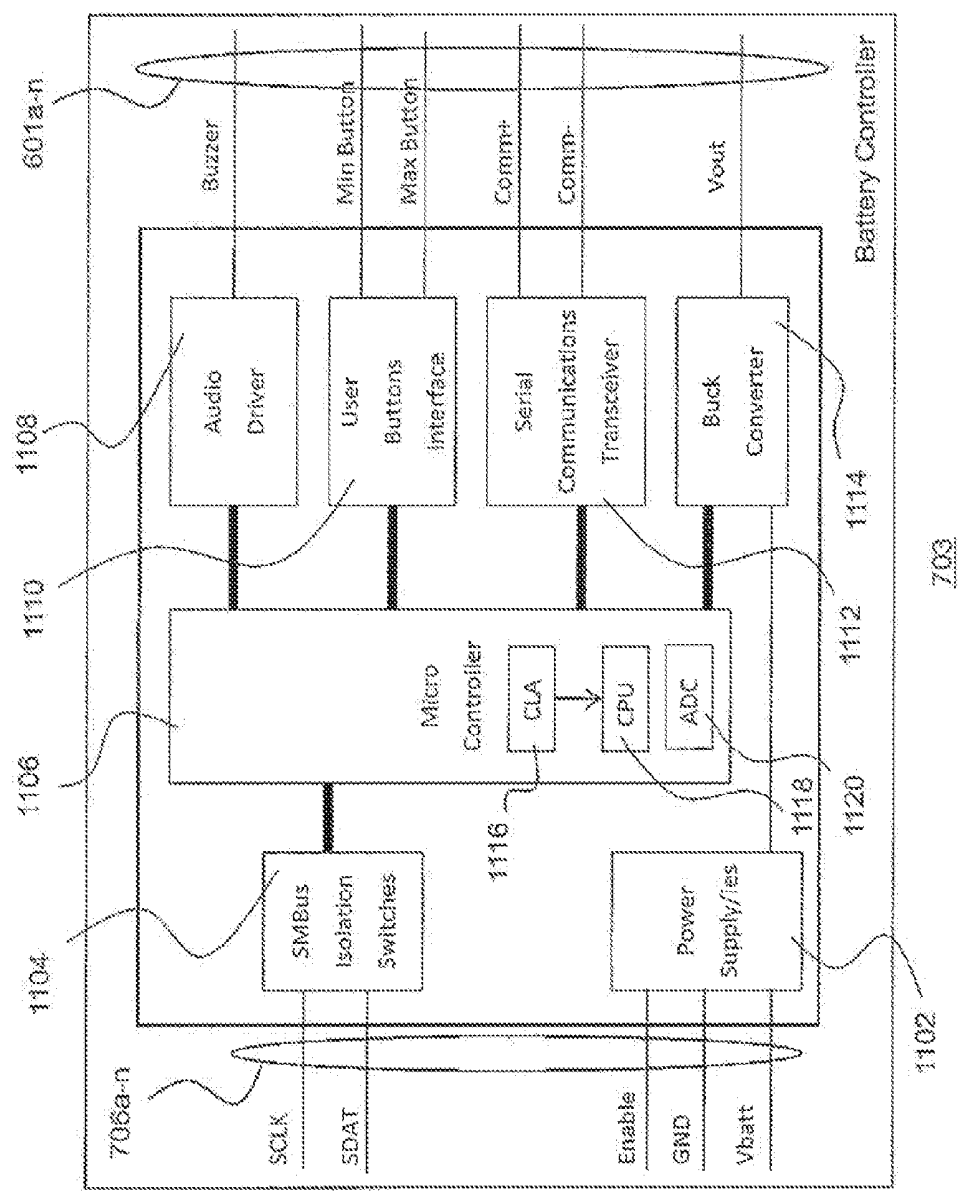


FIG. 11

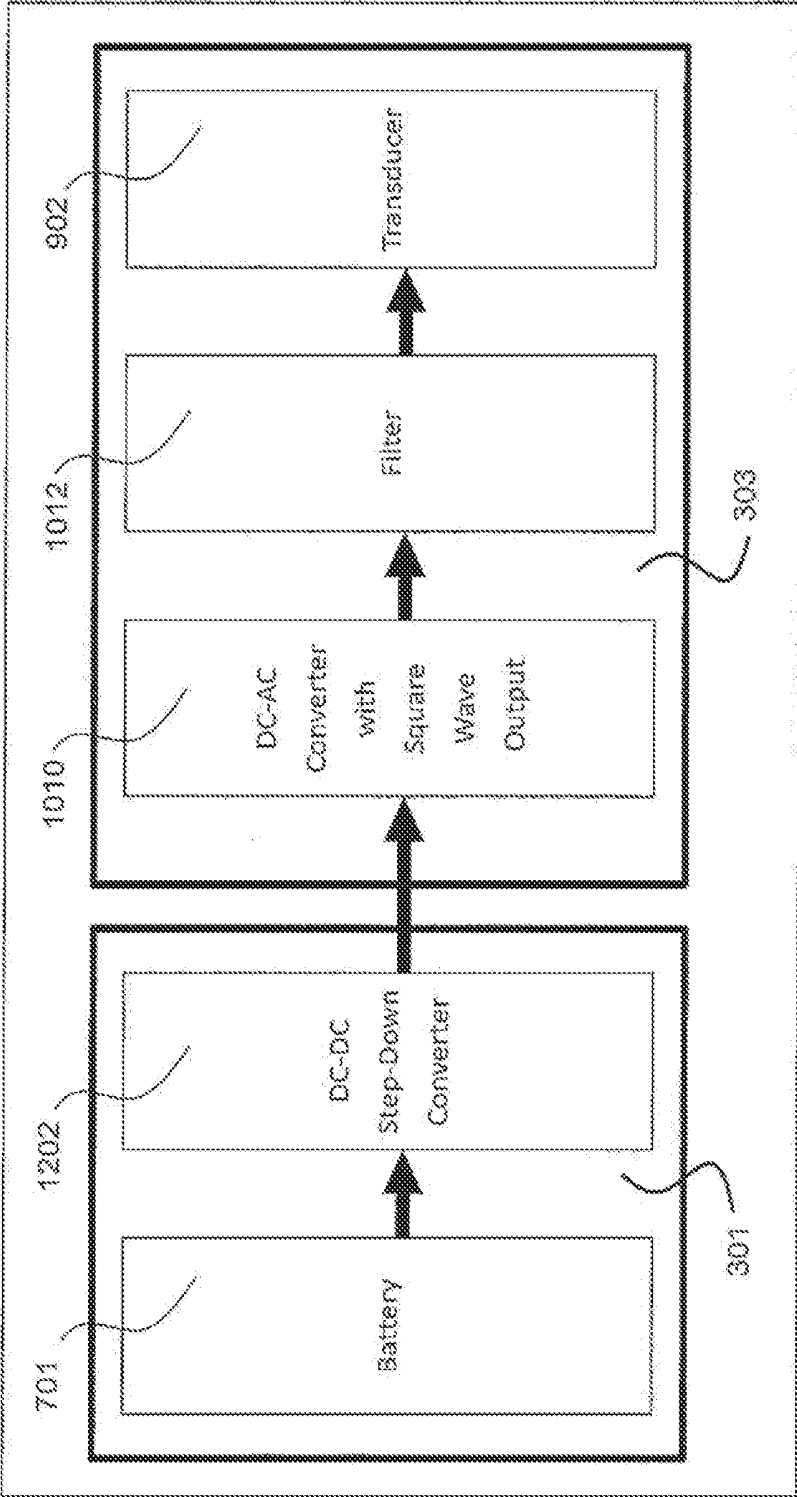


FIG. 12

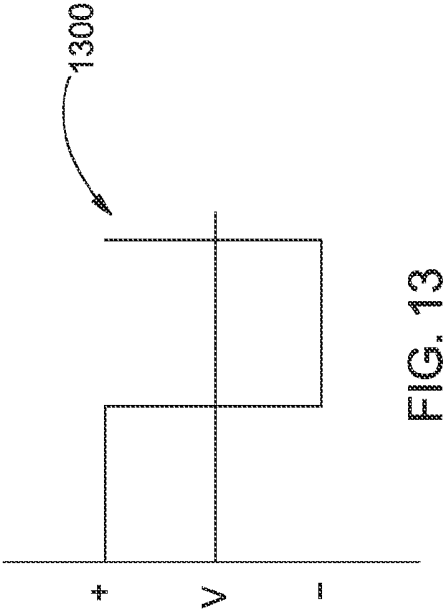


FIG. 13

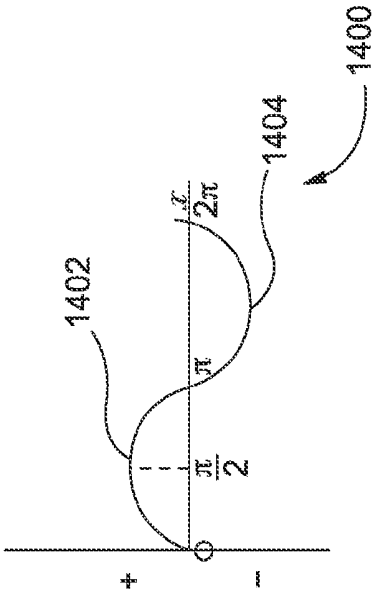


FIG. 14

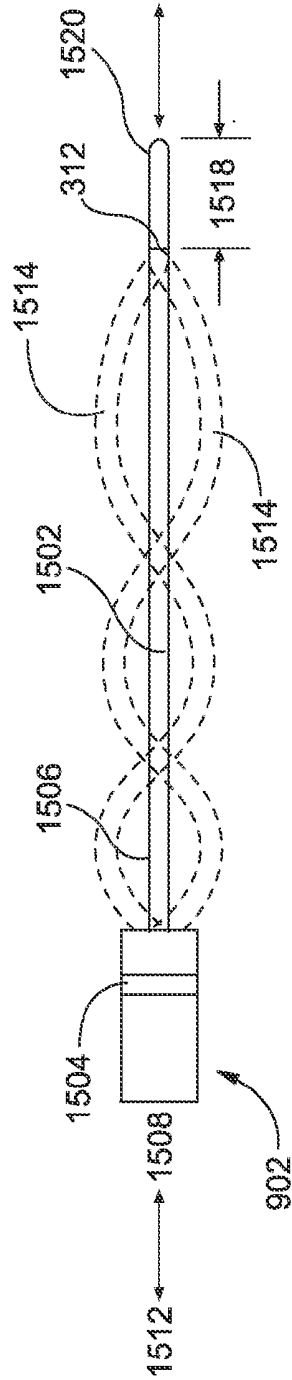


FIG. 15

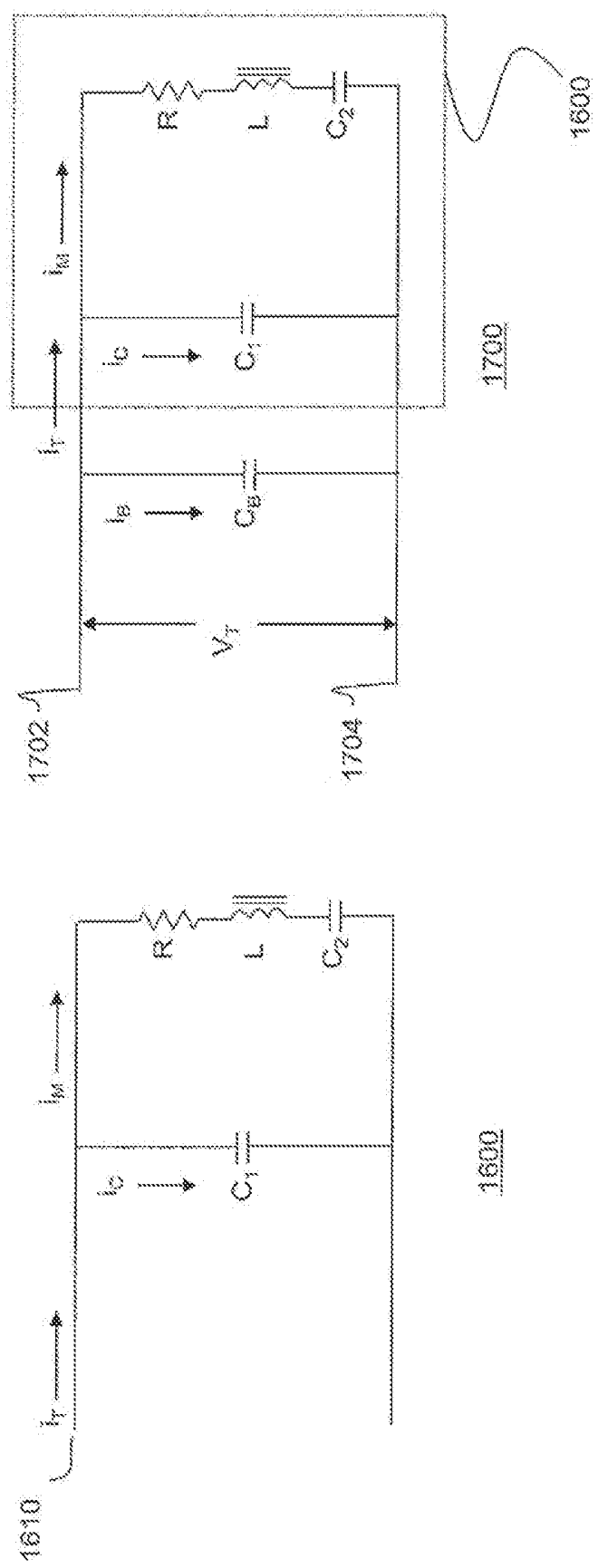


FIG. 16

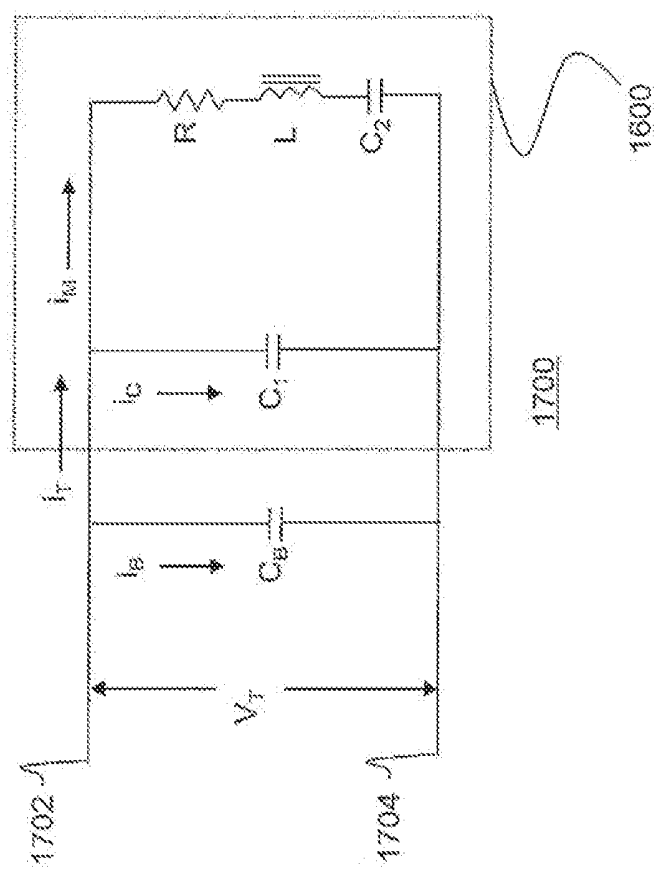


FIG. 17

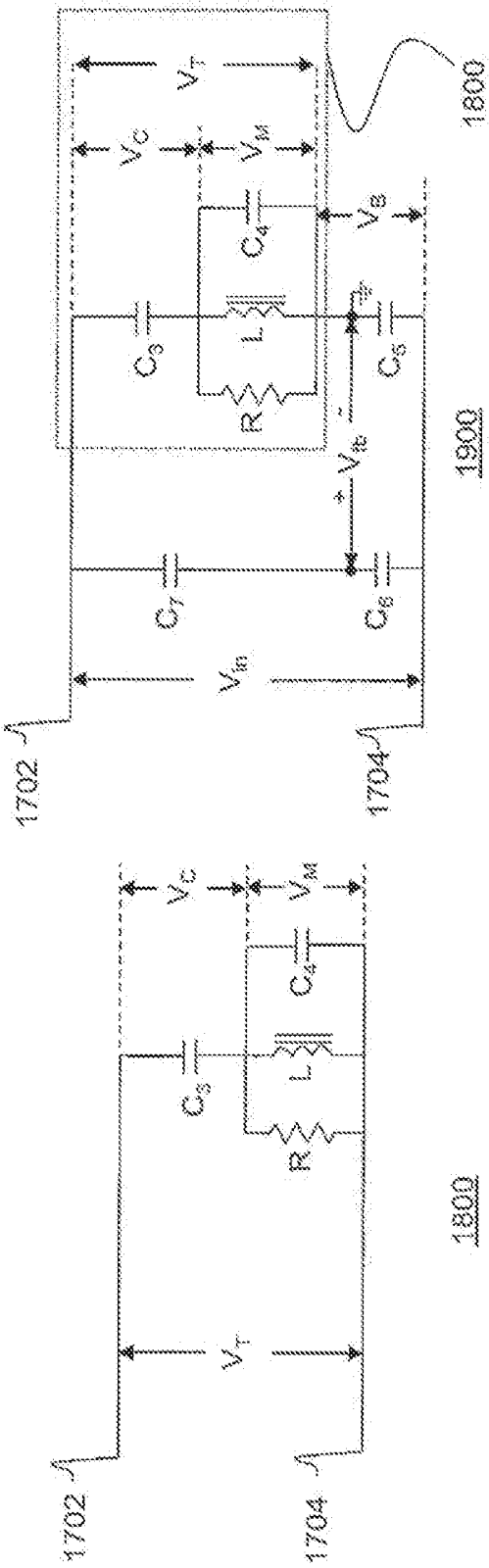


FIG. 18

FIG. 19

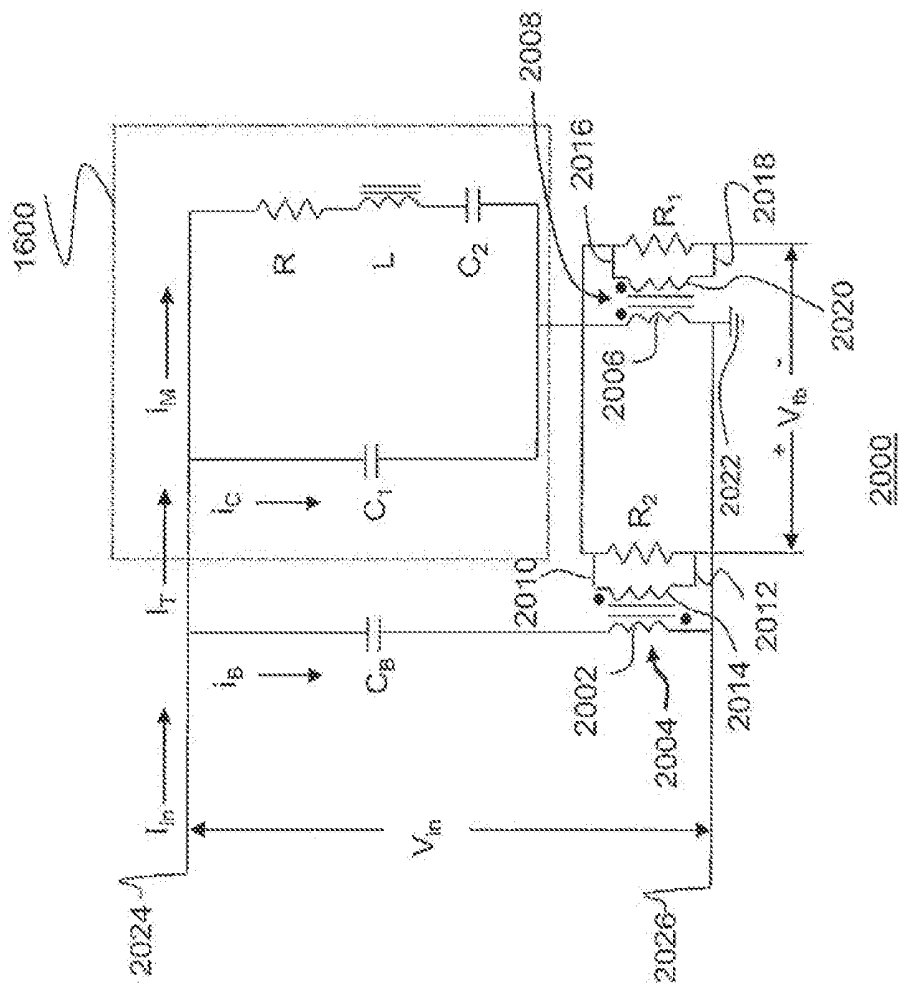


FIG. 20

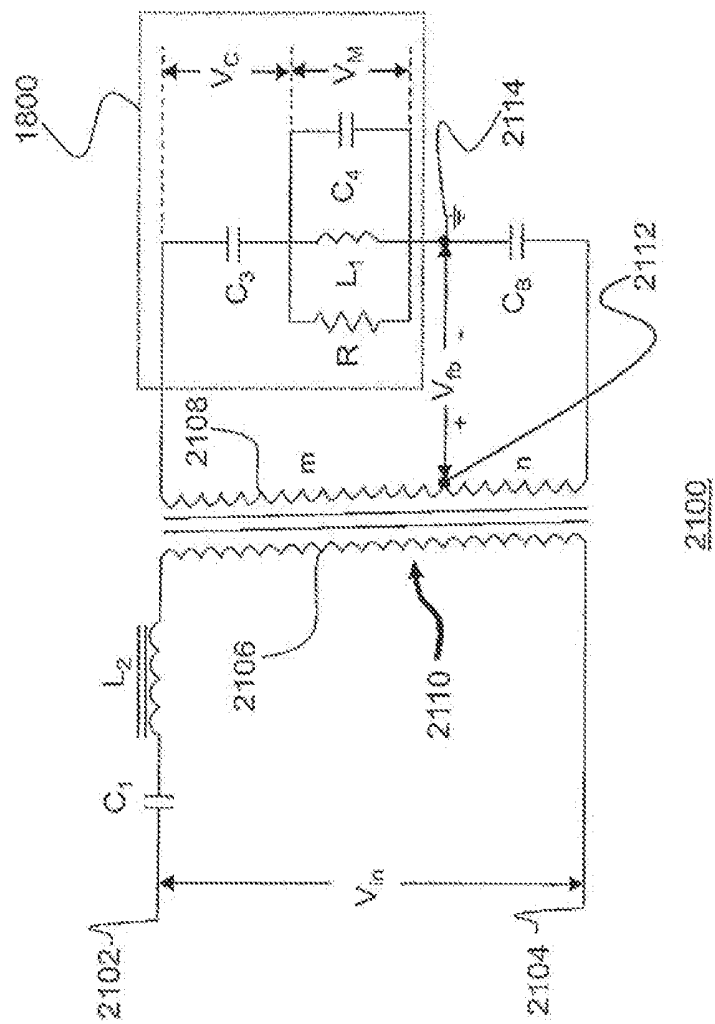
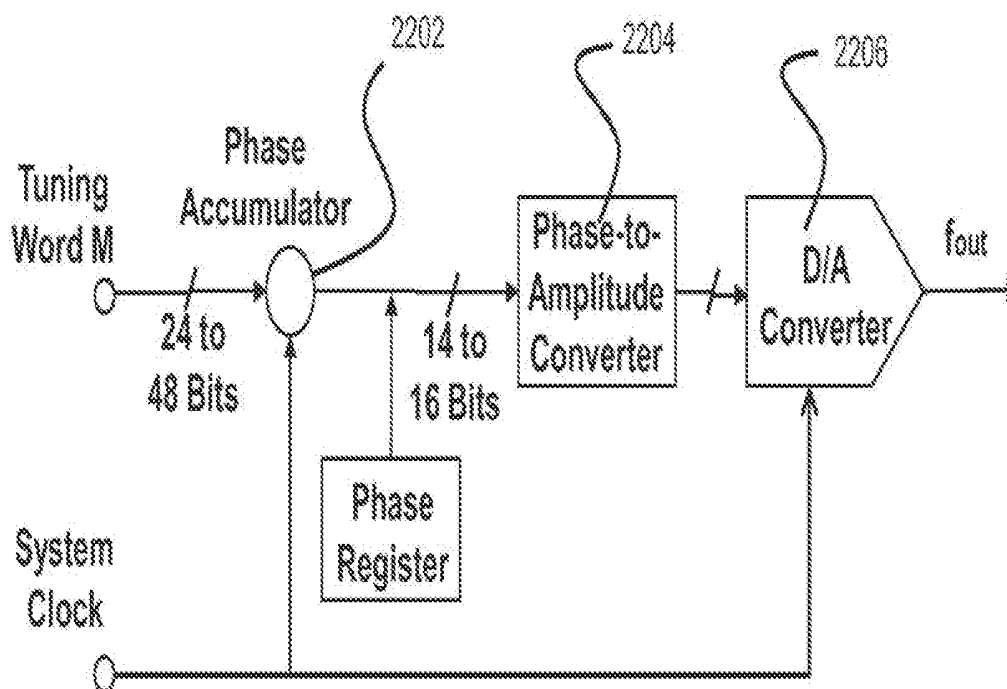


FIG. 21



2200

FIG. 22

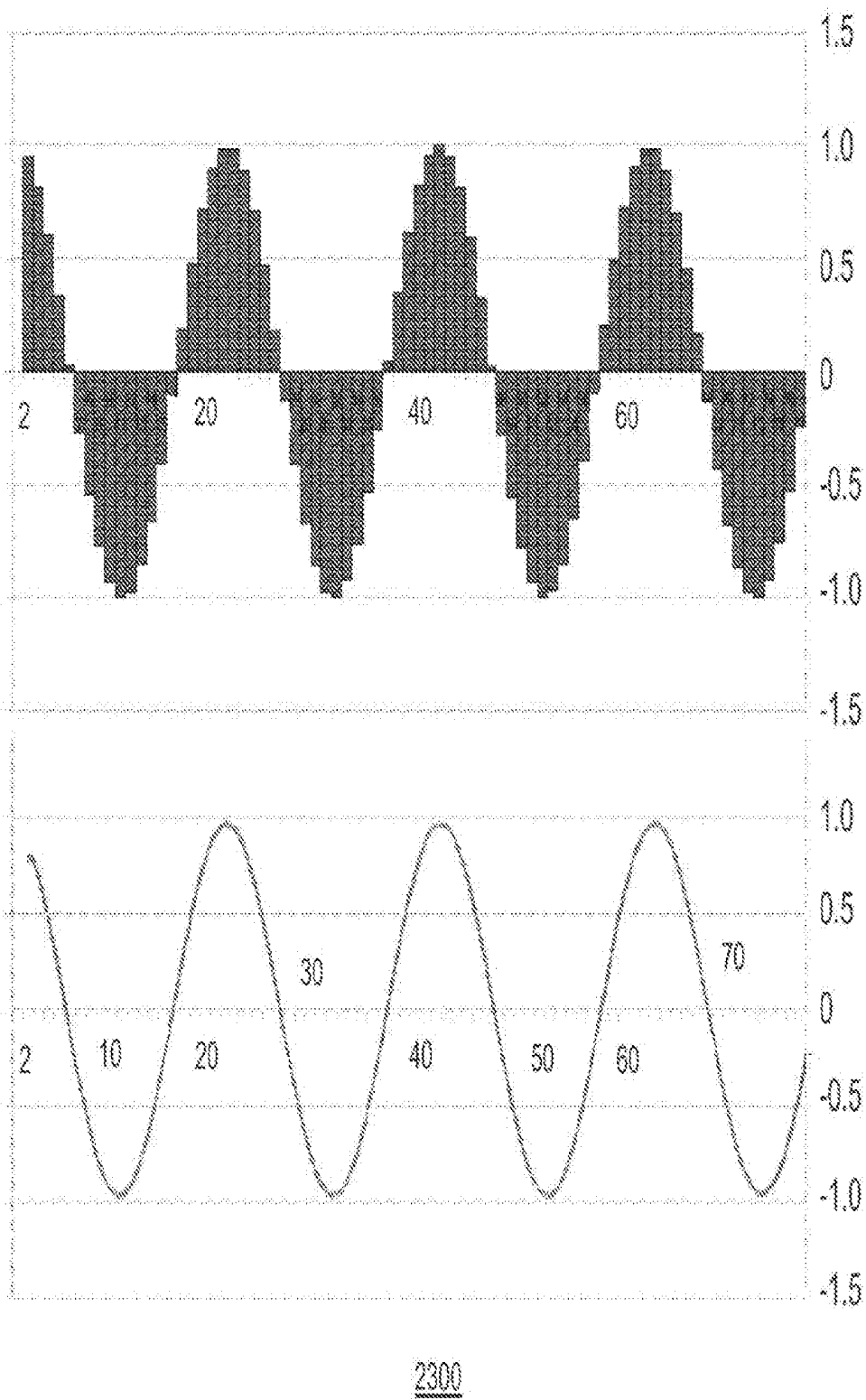
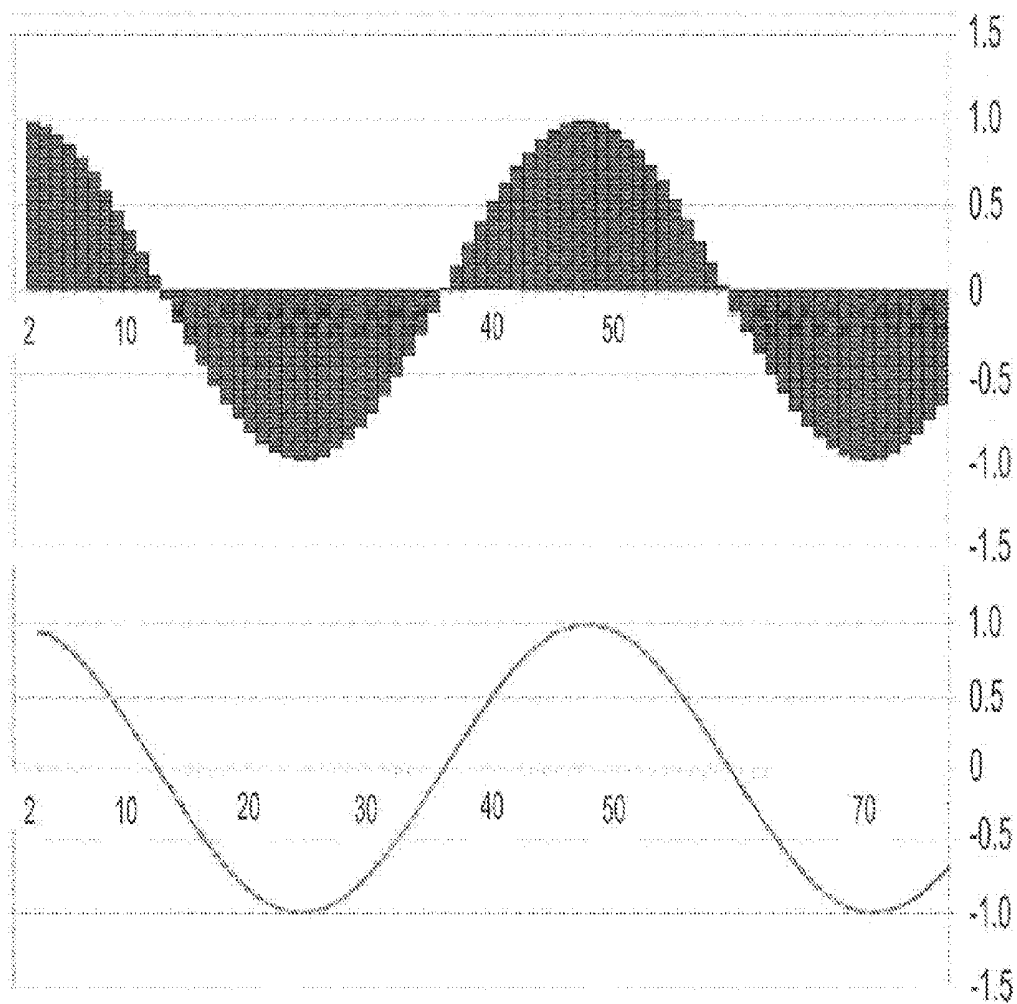
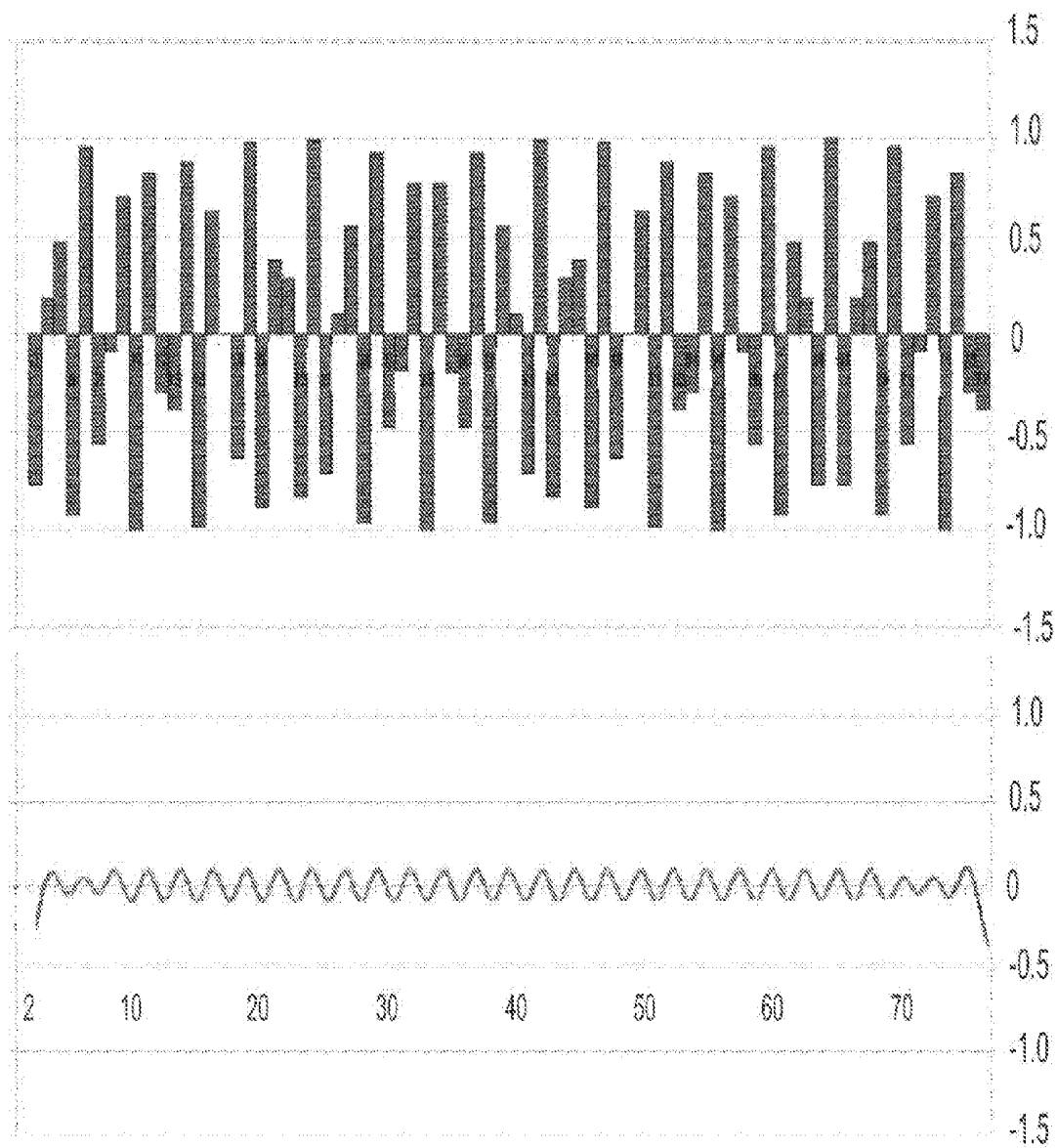


FIG. 23



2400

FIG. 24



2500

FIG. 25

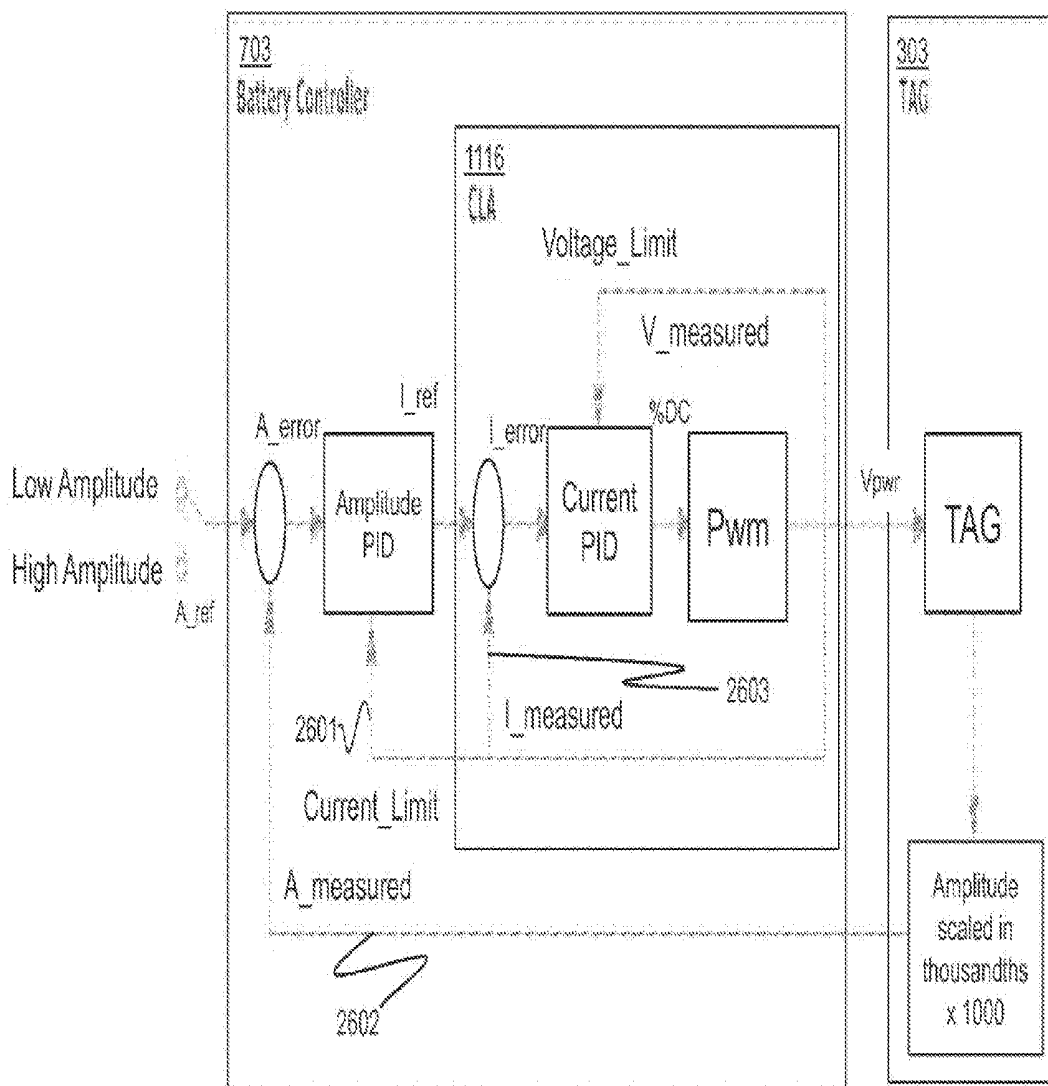
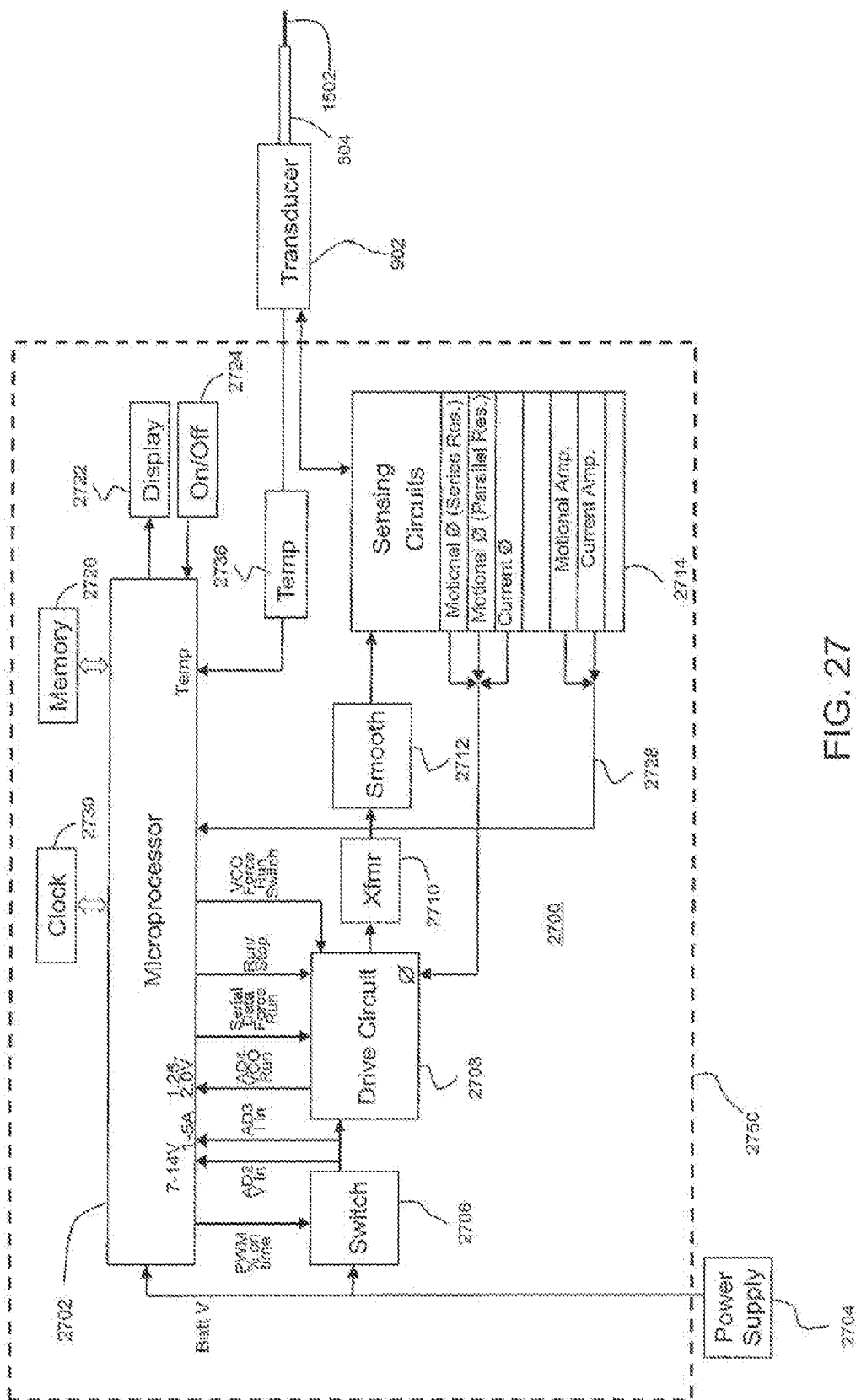


FIG. 26



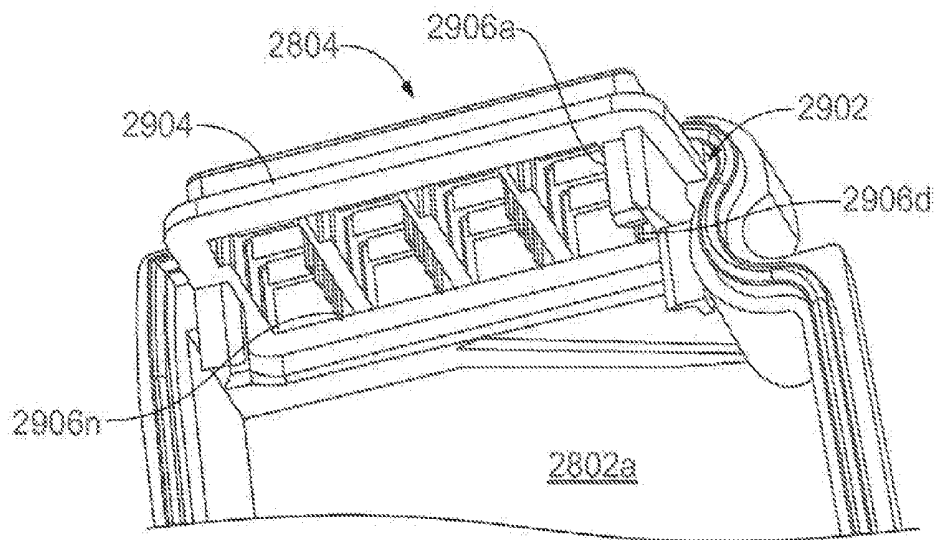


FIG. 29

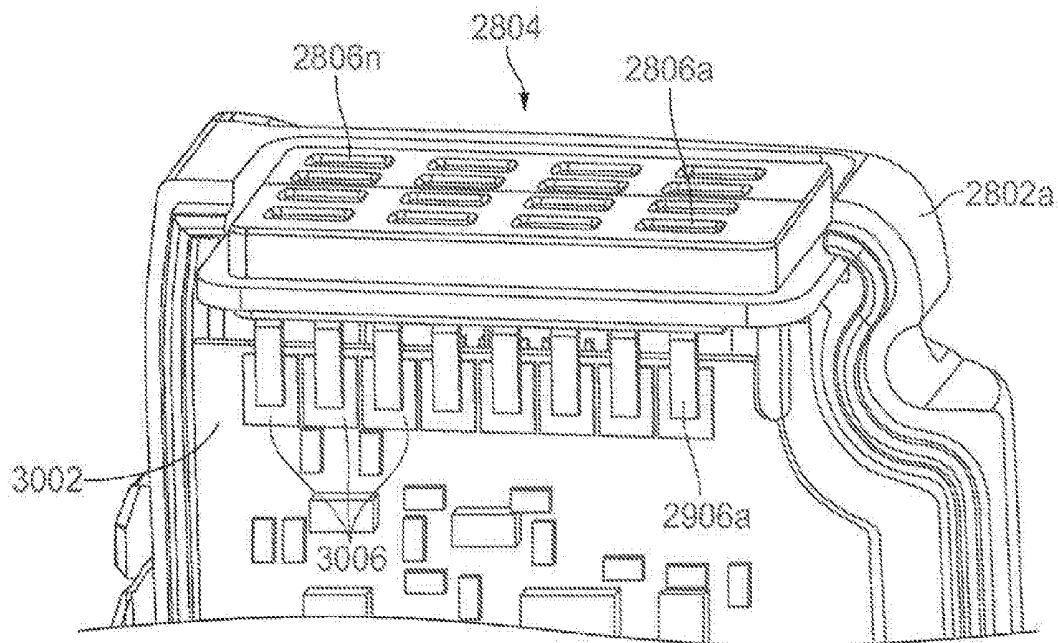


FIG. 30

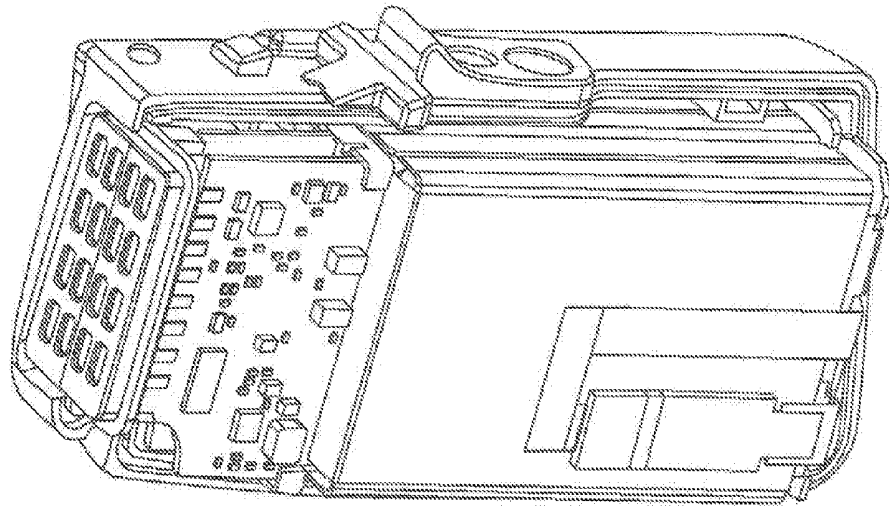


FIG. 32

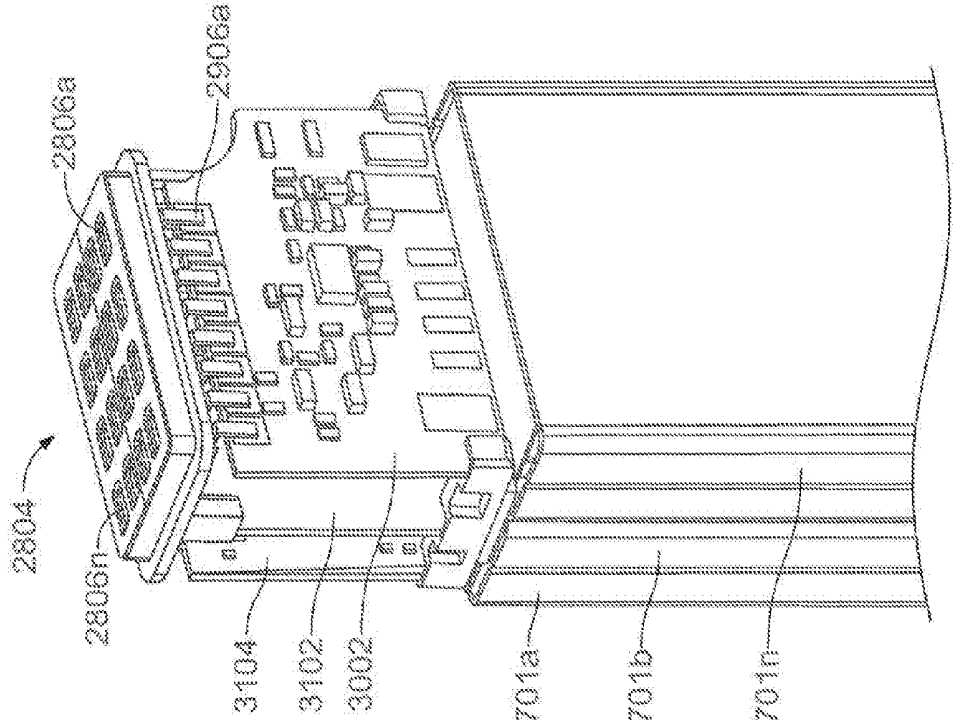


FIG. 31

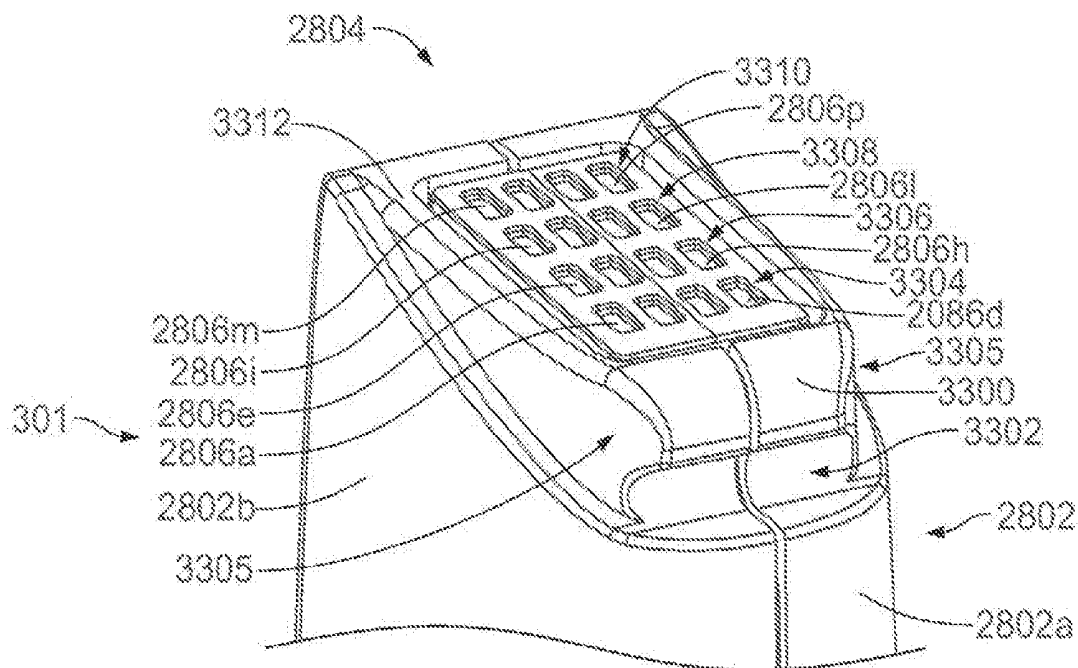


FIG. 33

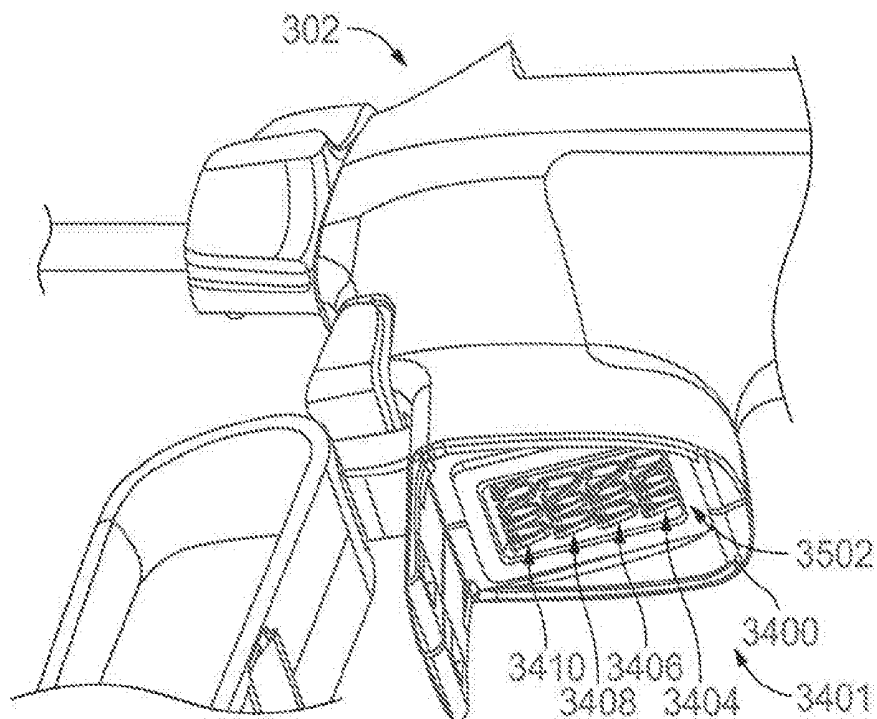


FIG. 34

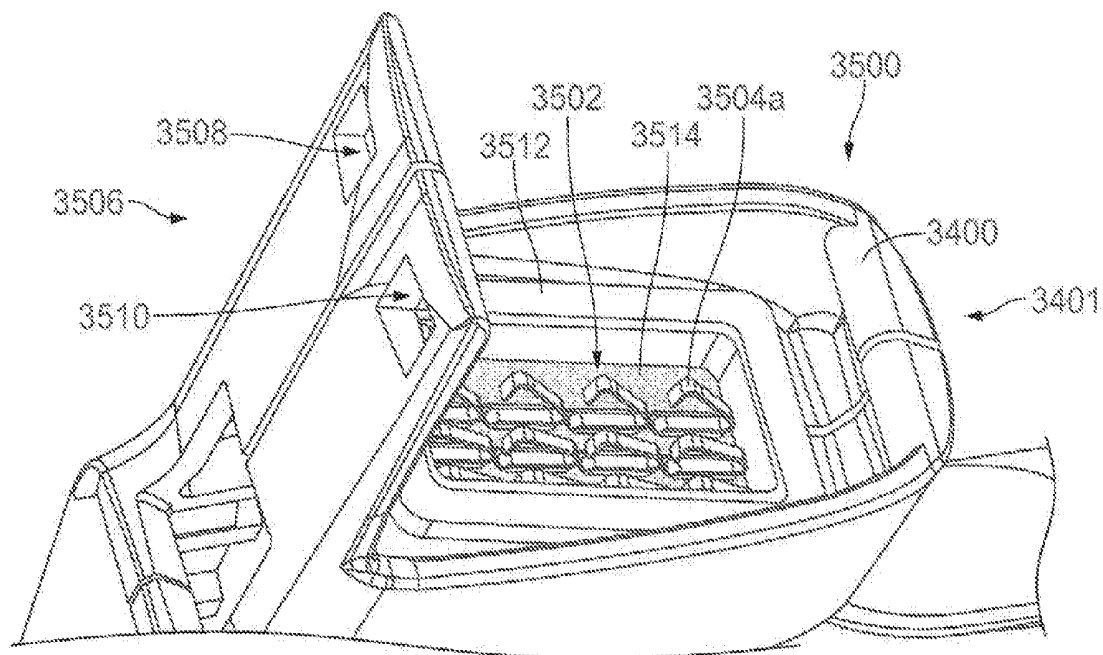


FIG. 35

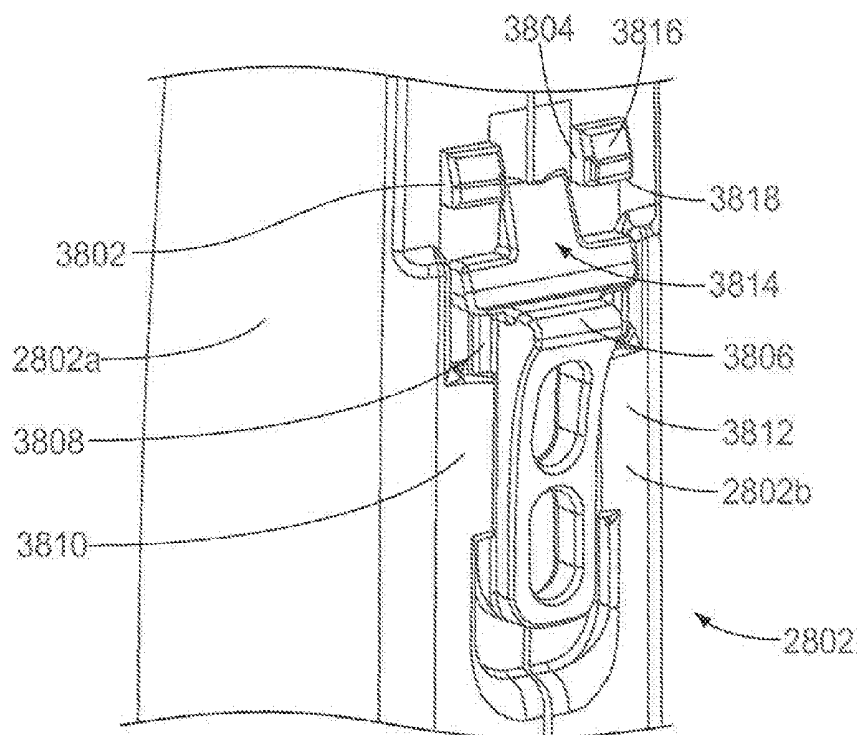


FIG. 38

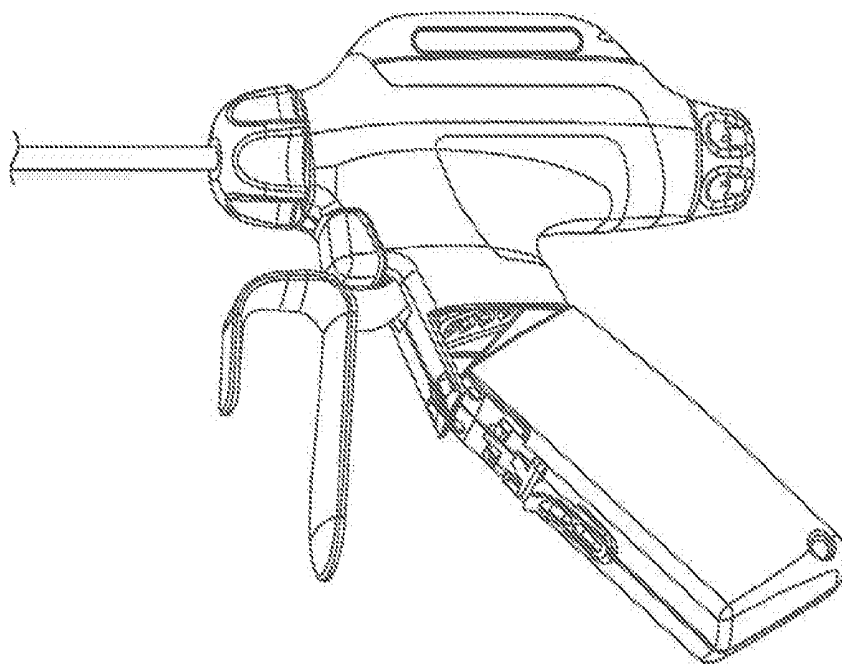


FIG. 36

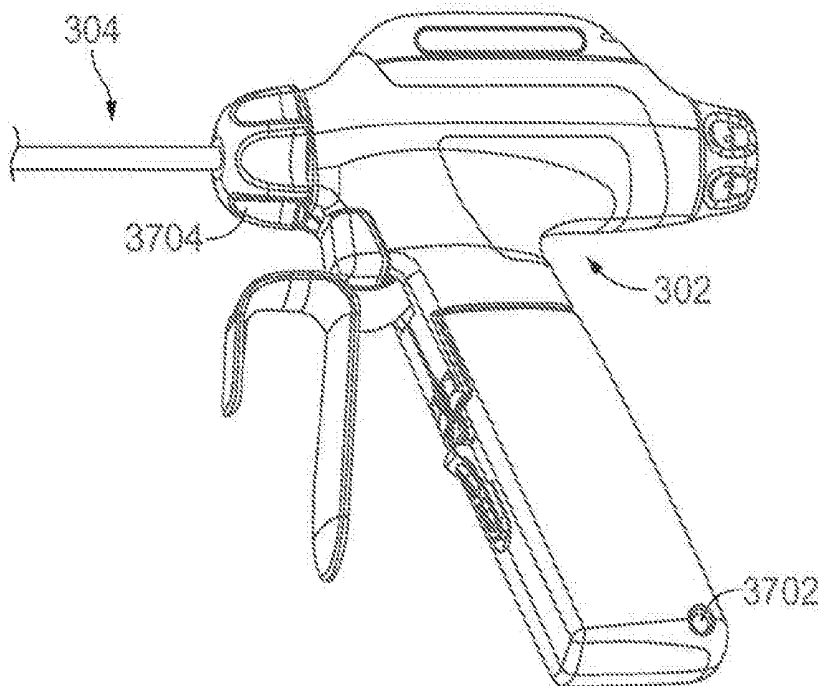


FIG. 37

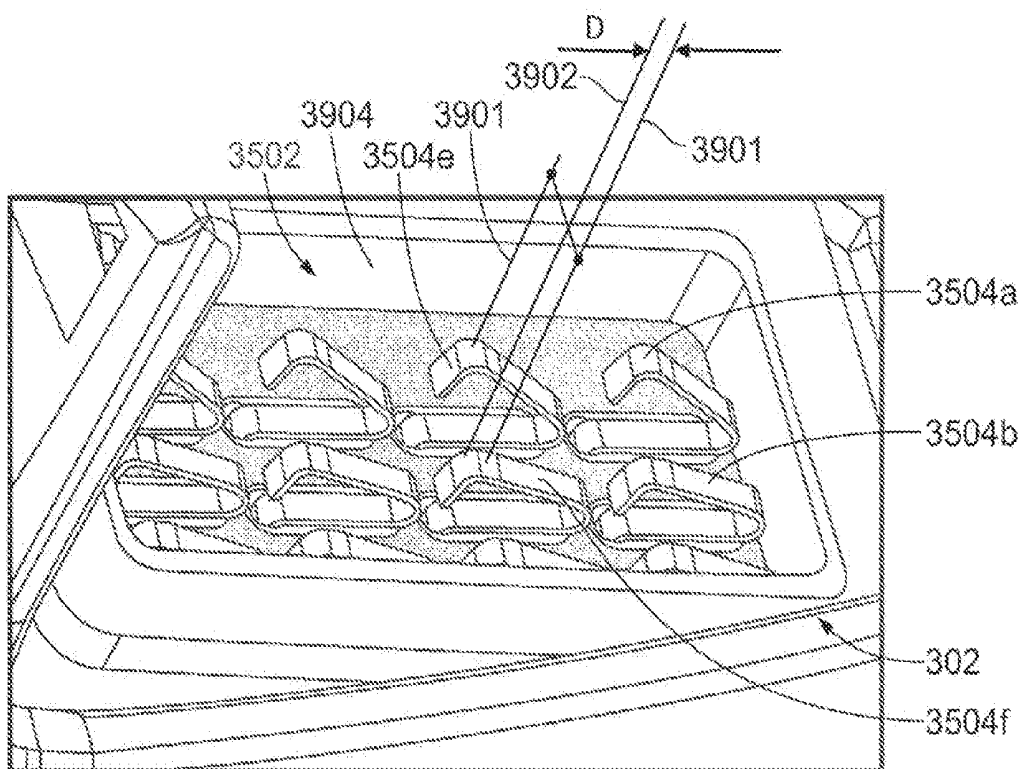


FIG. 39

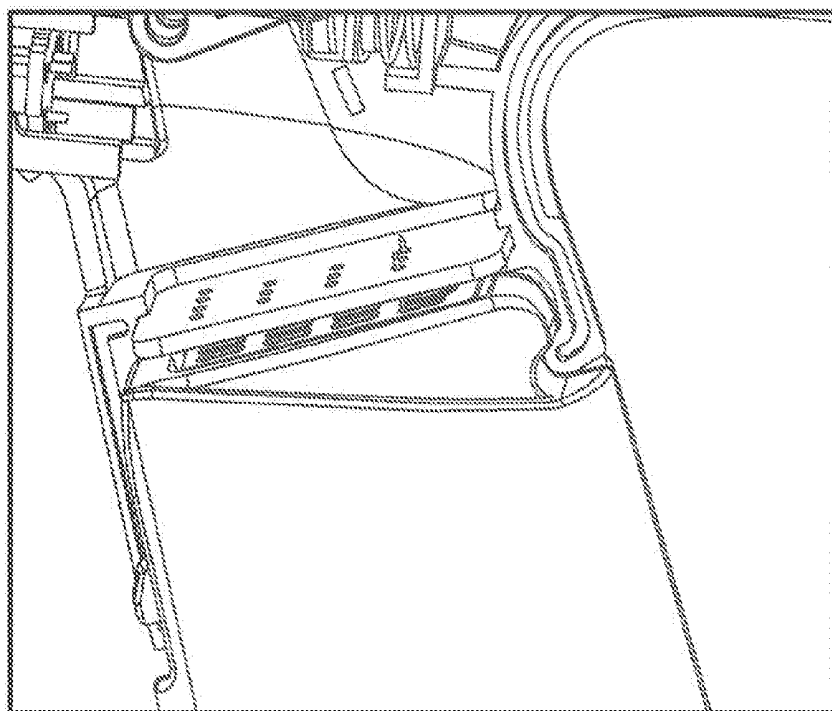


FIG. 40

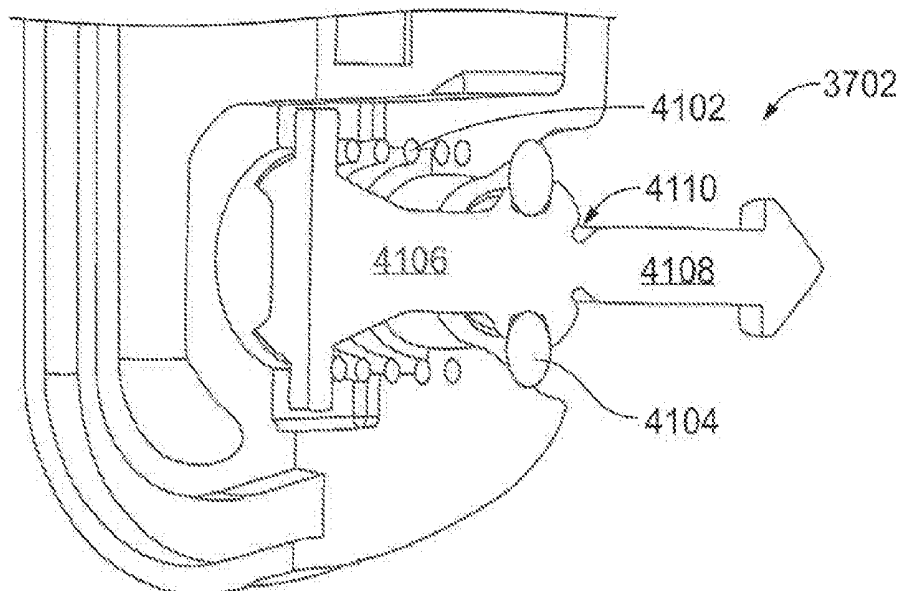


FIG. 41

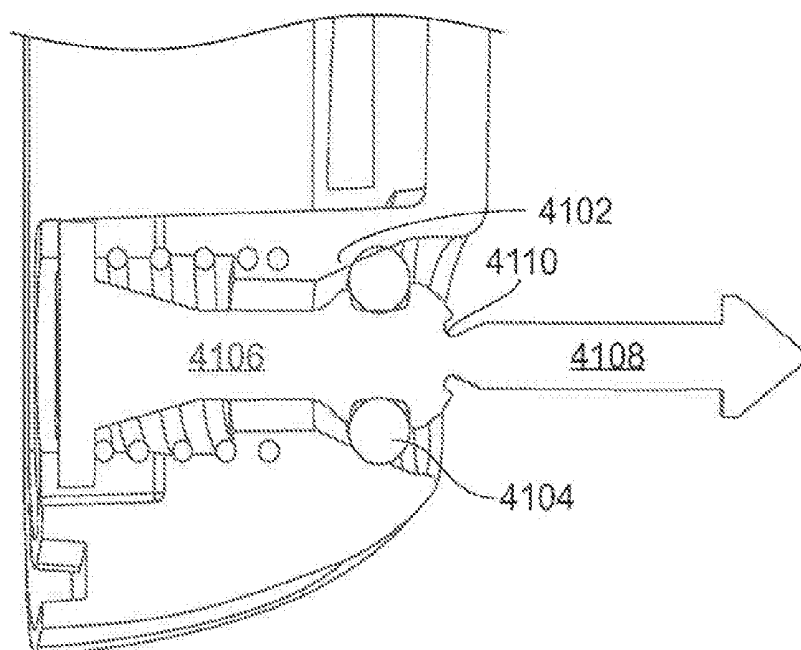


FIG. 42

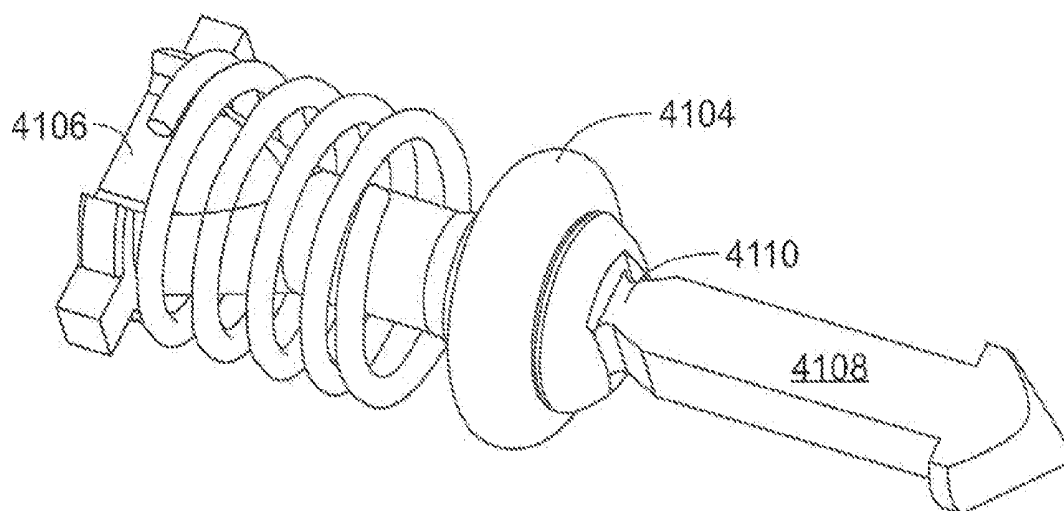


FIG. 43

Chart showing check valve opening event stages
X-axis is pressure
Y-axis is Flow

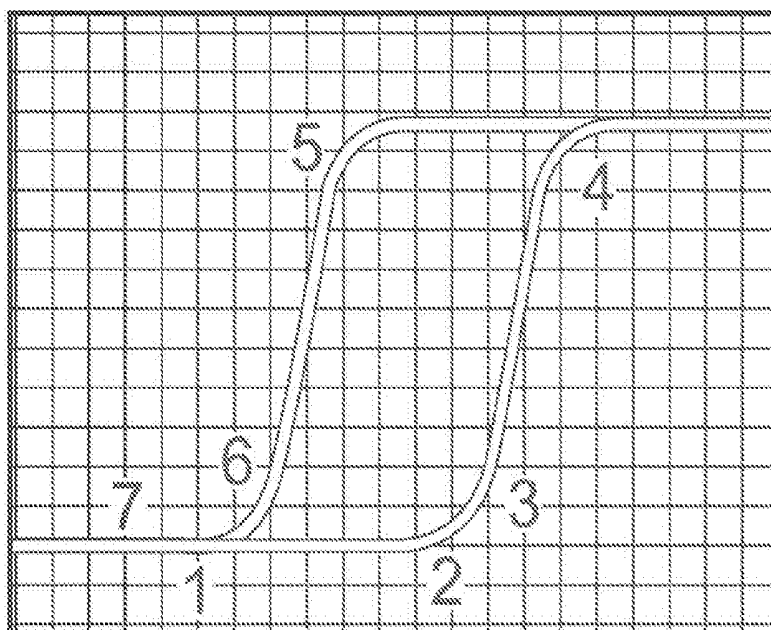


FIG. 44

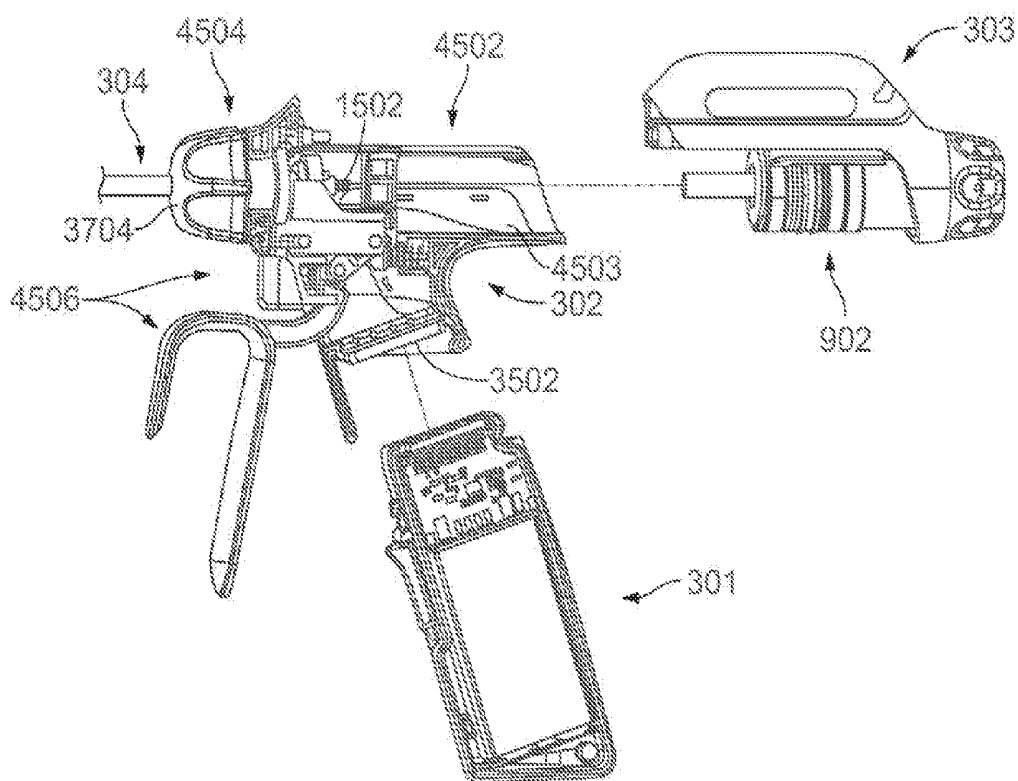


FIG. 45

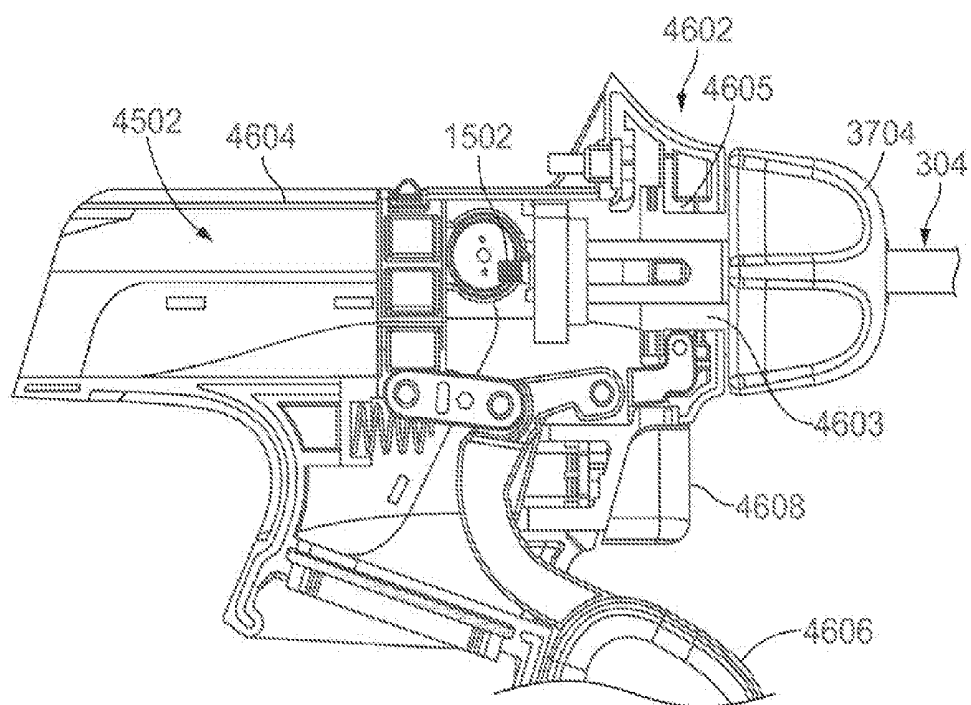


FIG. 46

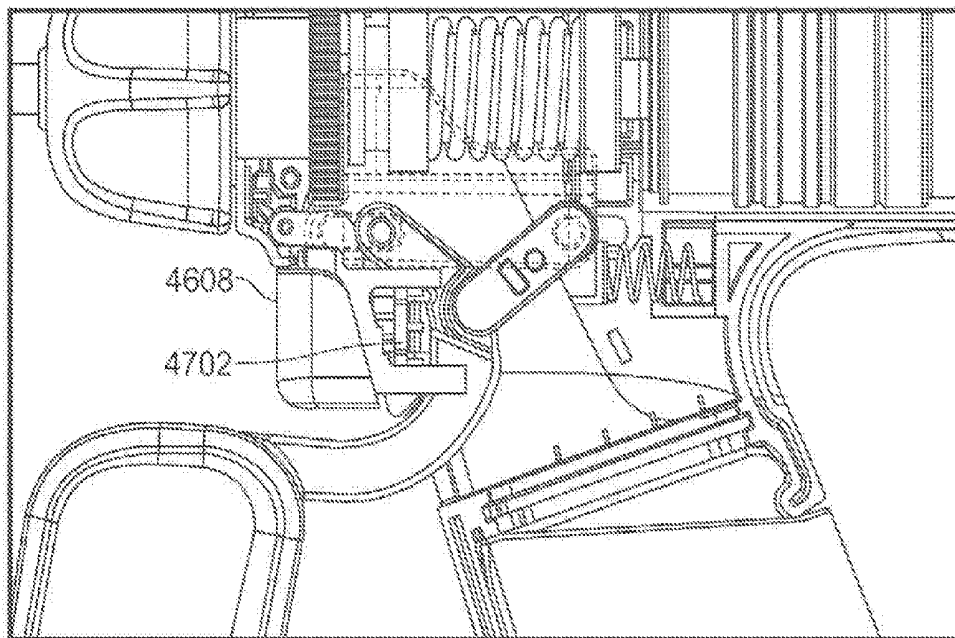


FIG. 47

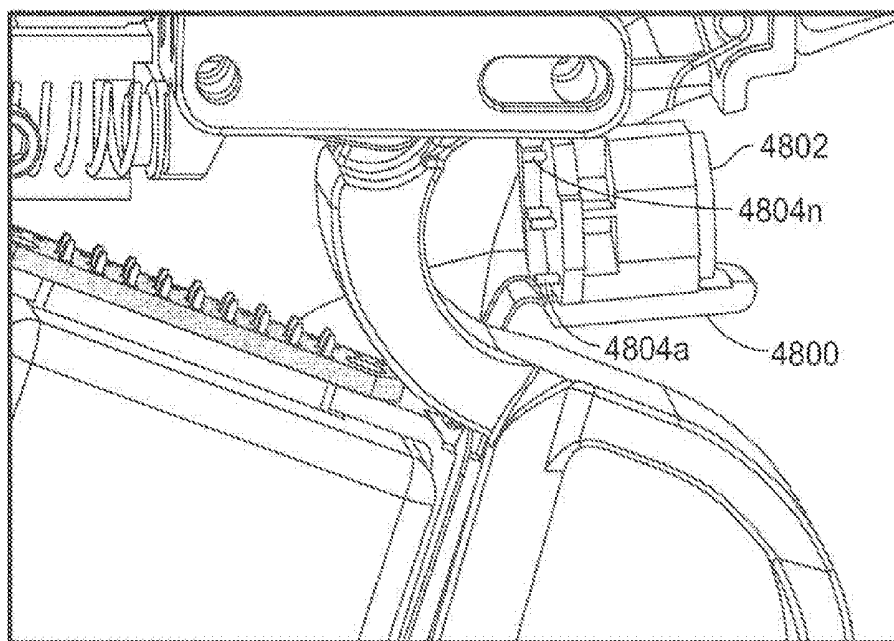


FIG. 48

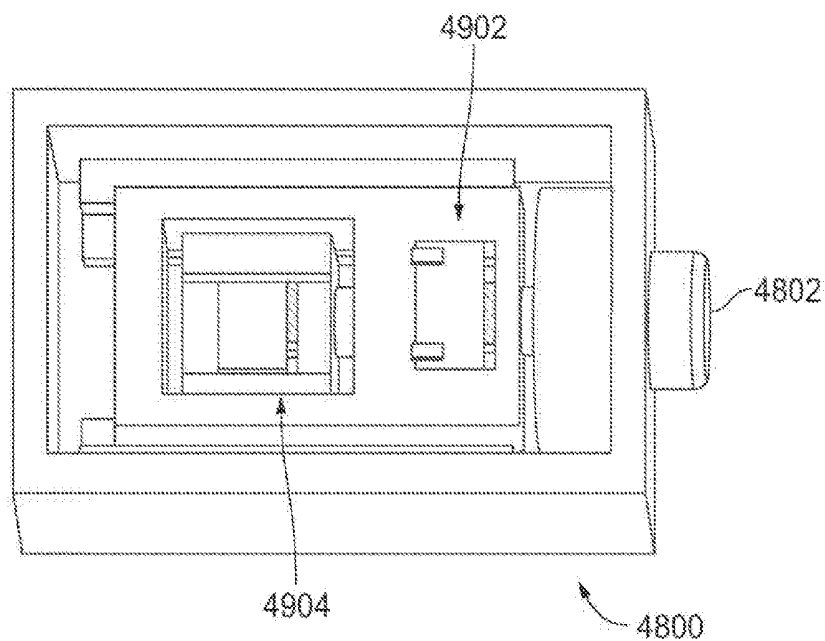


FIG. 49

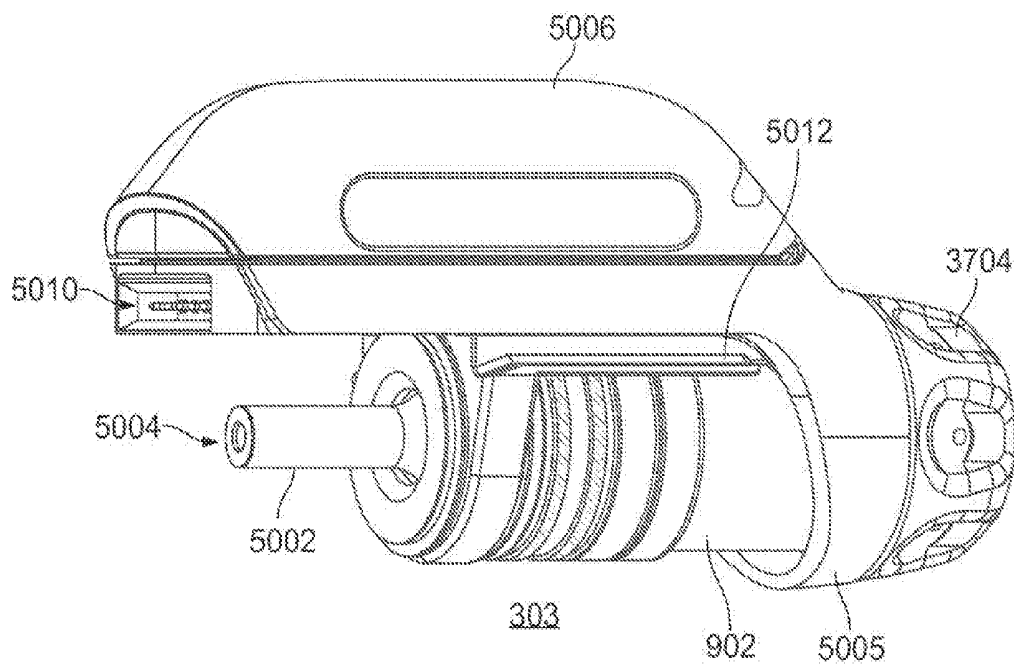


FIG. 50

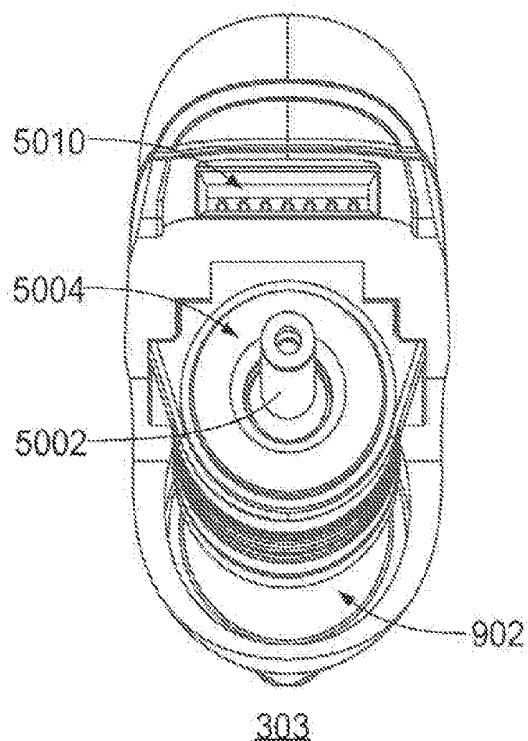


FIG. 51

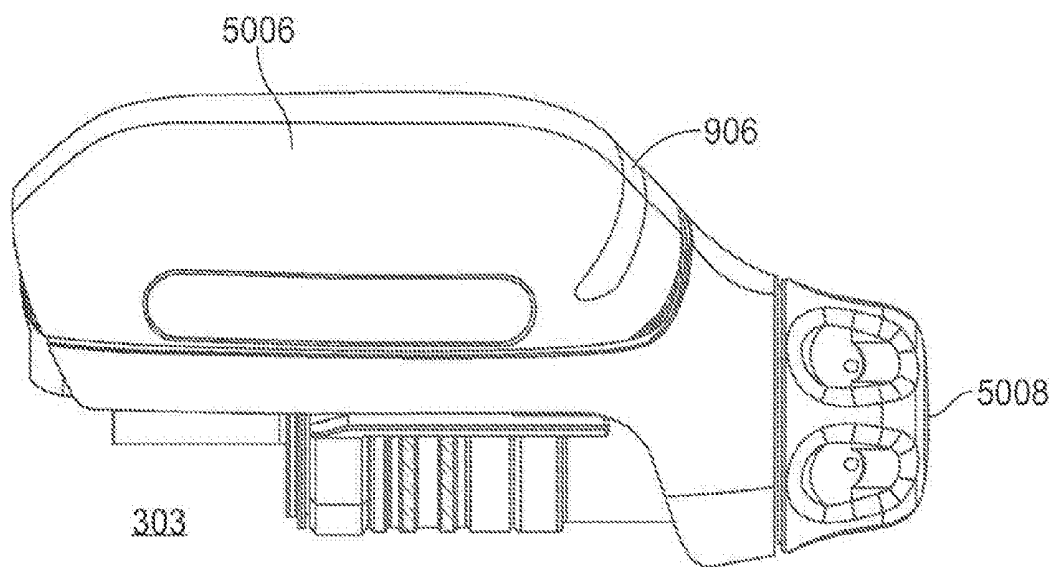
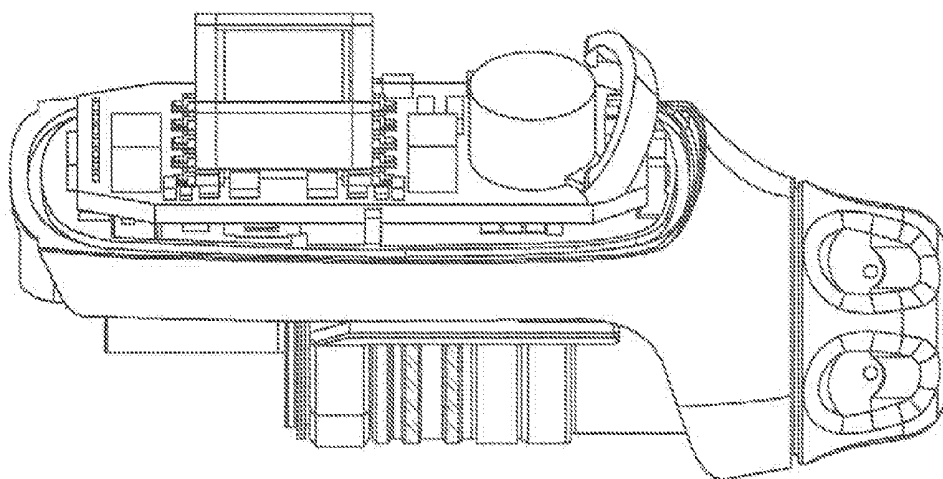


FIG. 52



303

FIG. 53

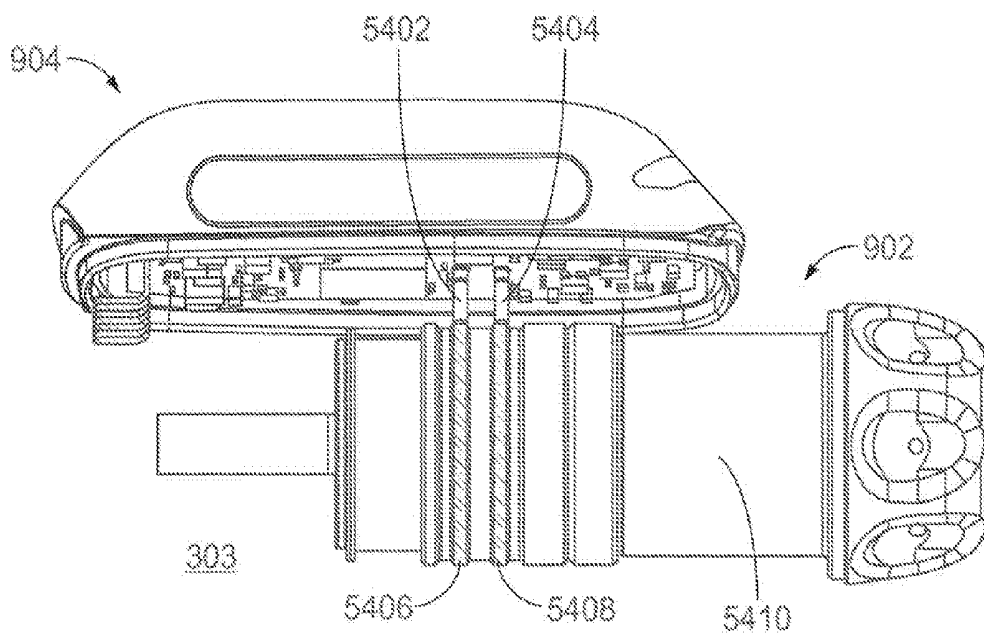


FIG. 54

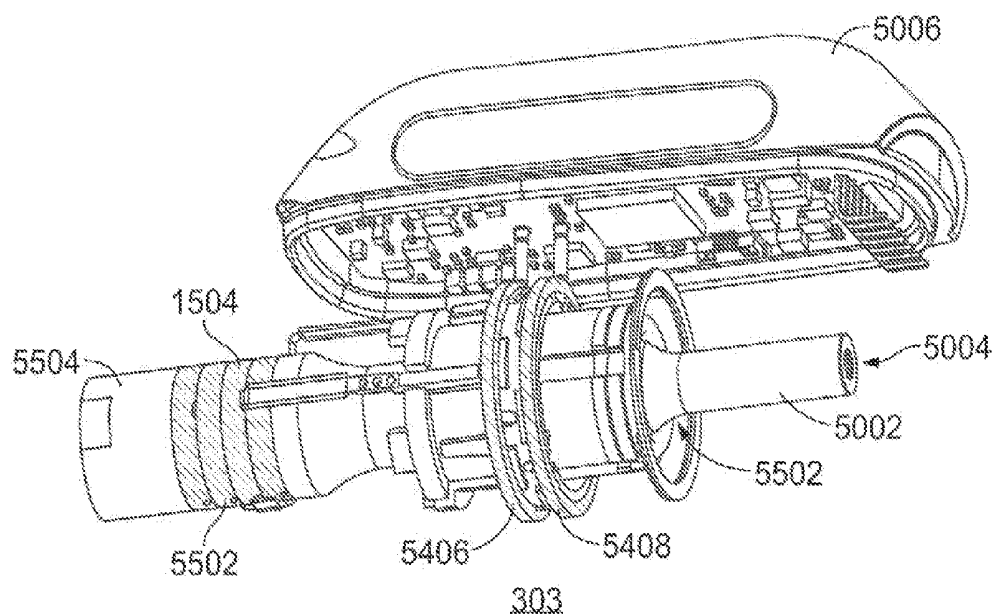


FIG. 55

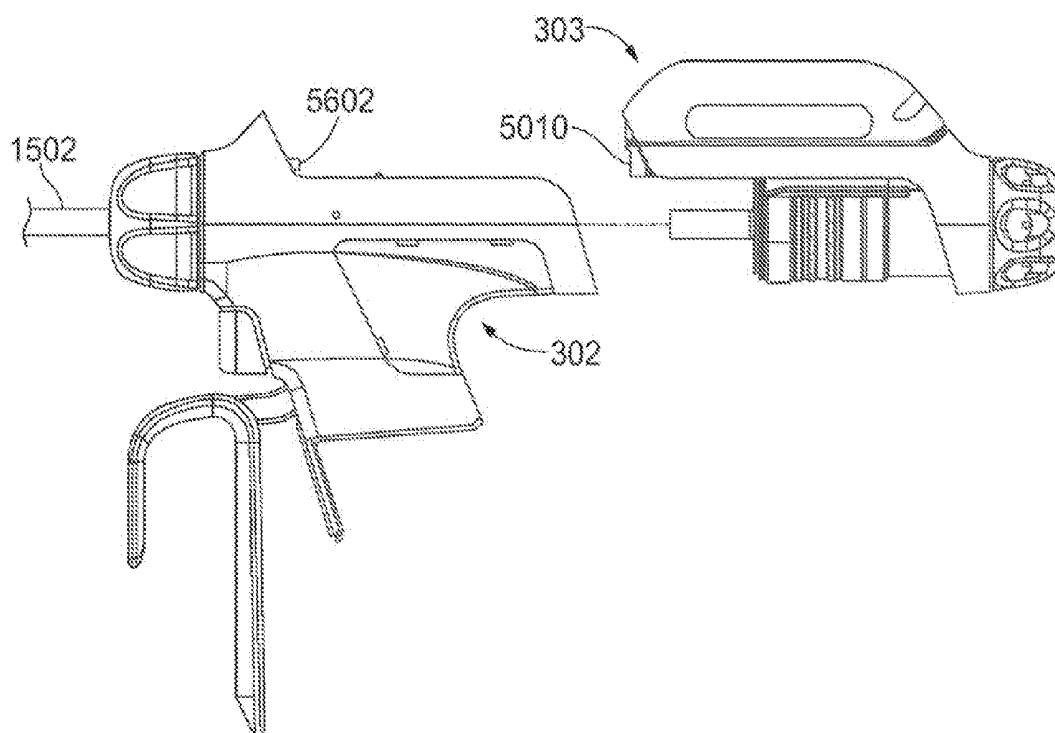


FIG. 56

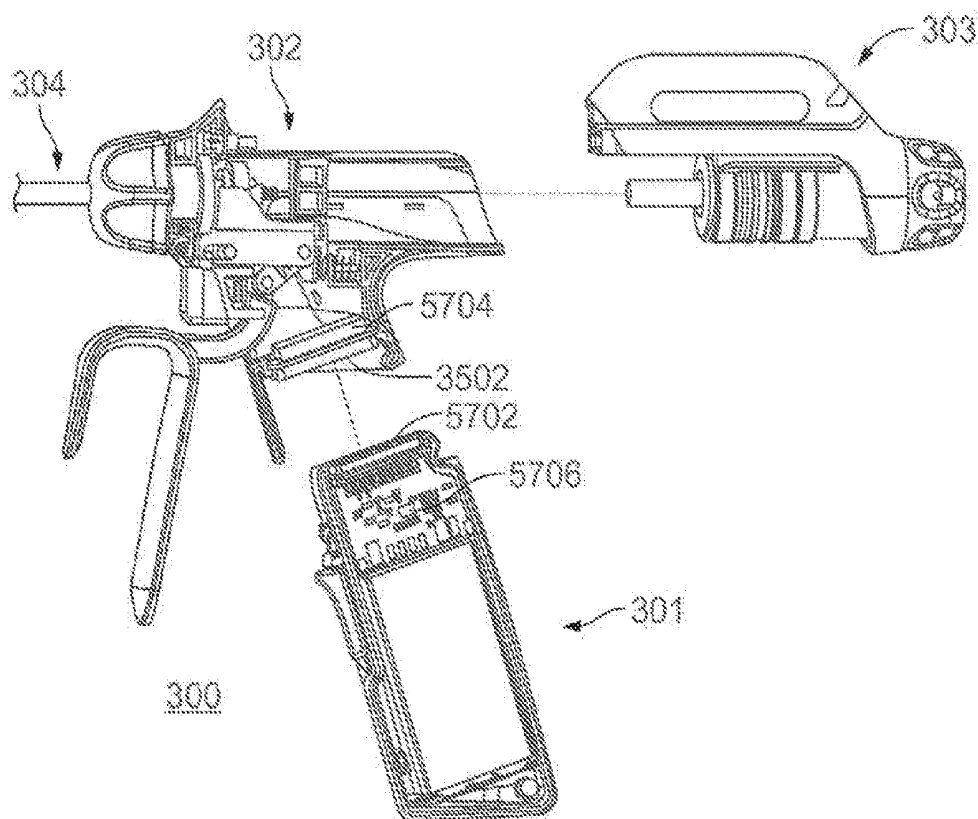


FIG. 57

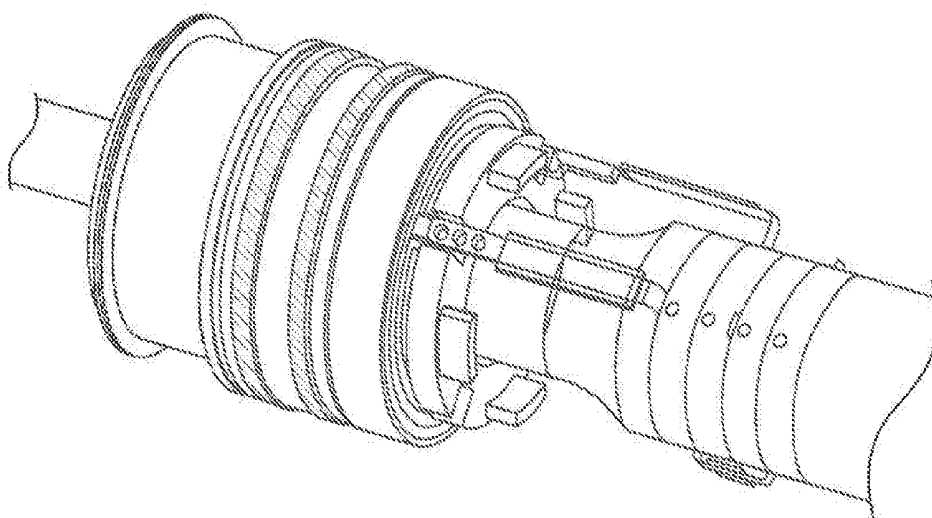


FIG. 58

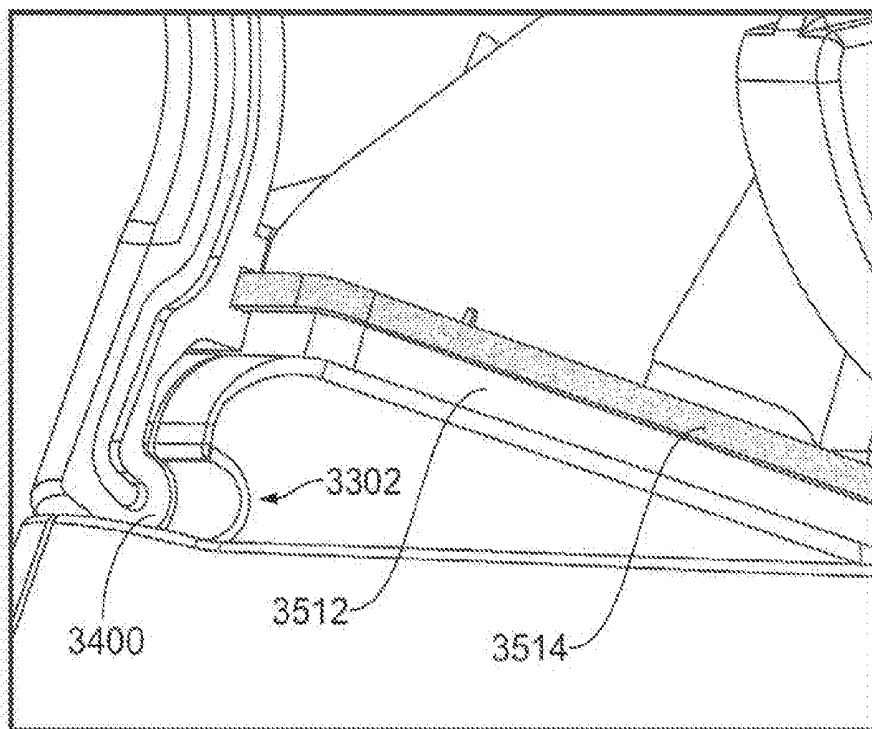


FIG. 59

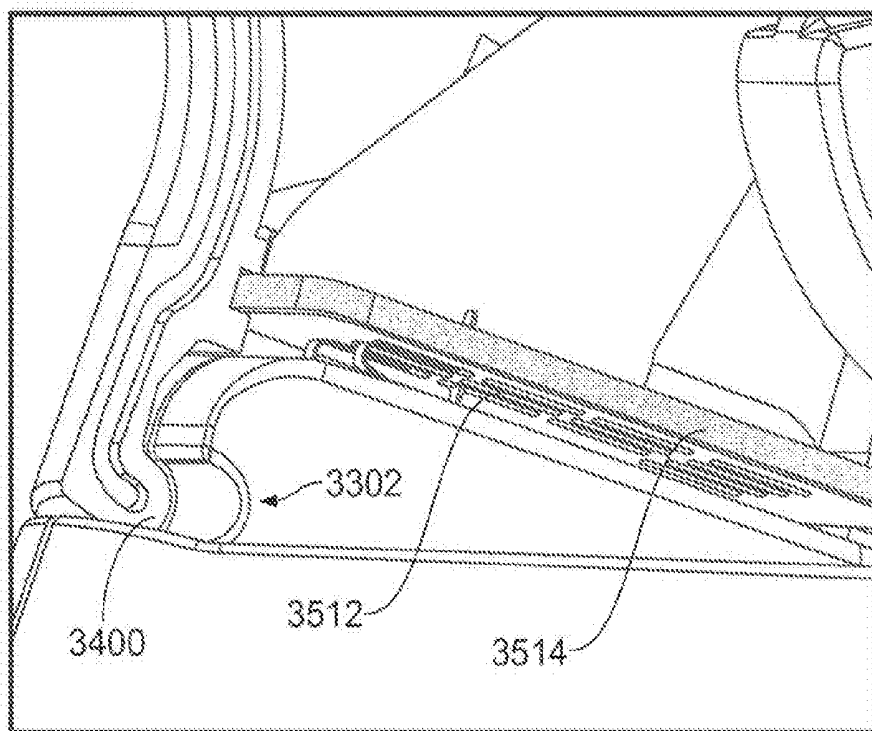


FIG. 60

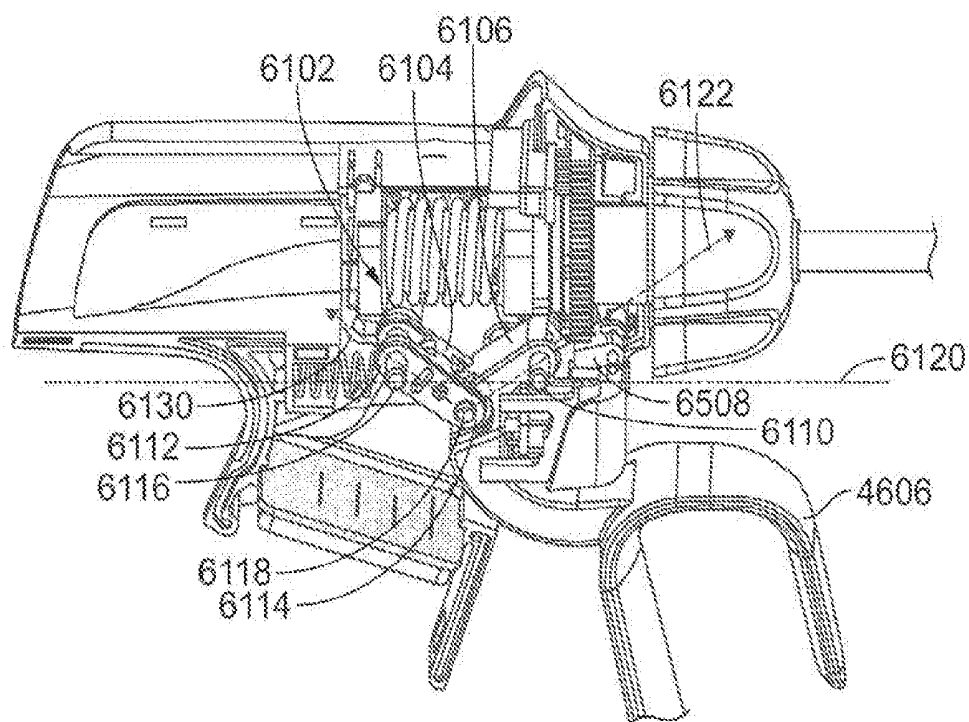


FIG. 61

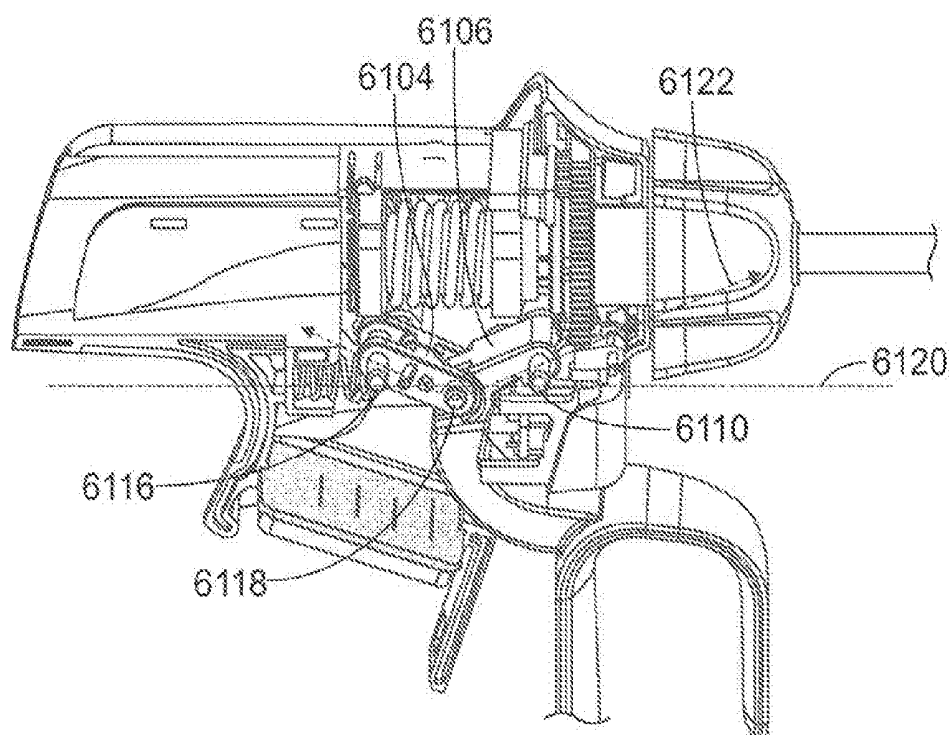


FIG. 62

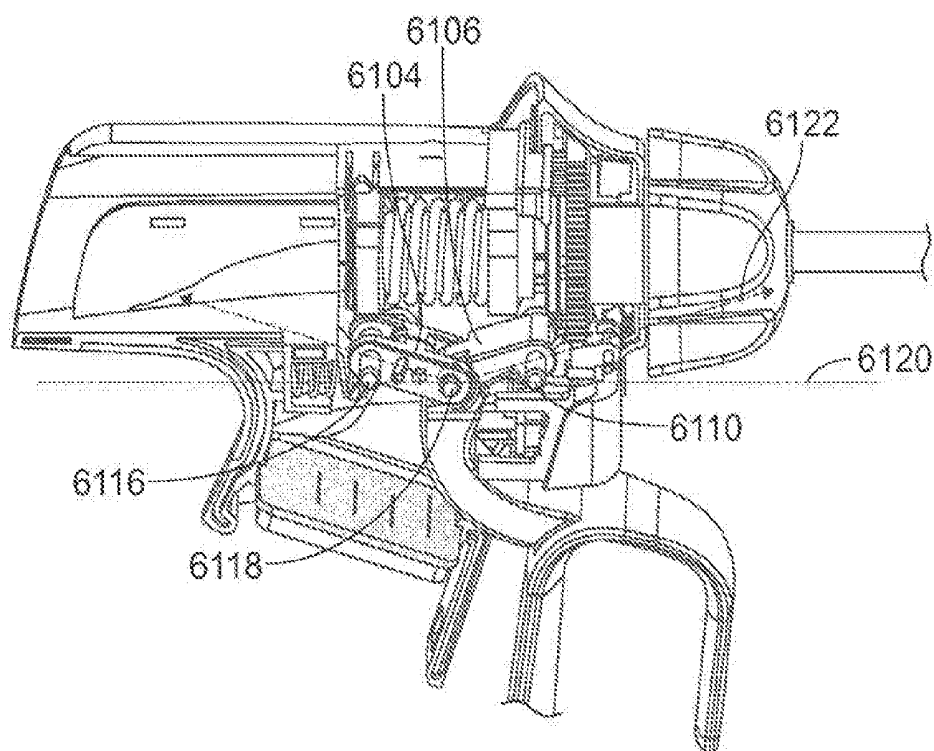


FIG. 63

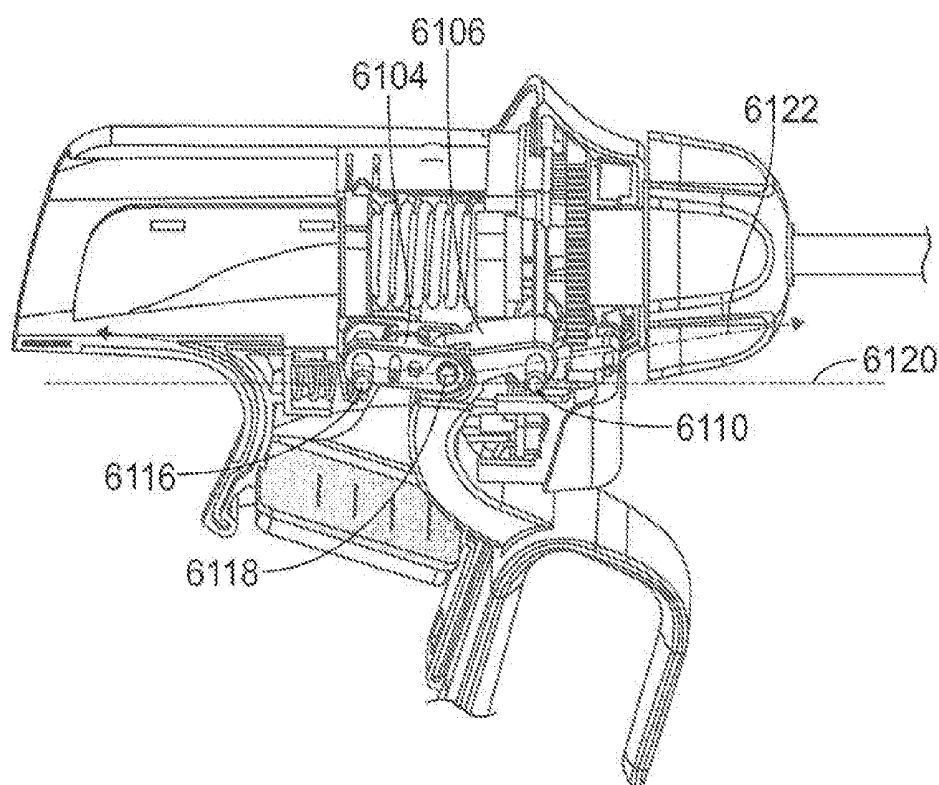


FIG. 64

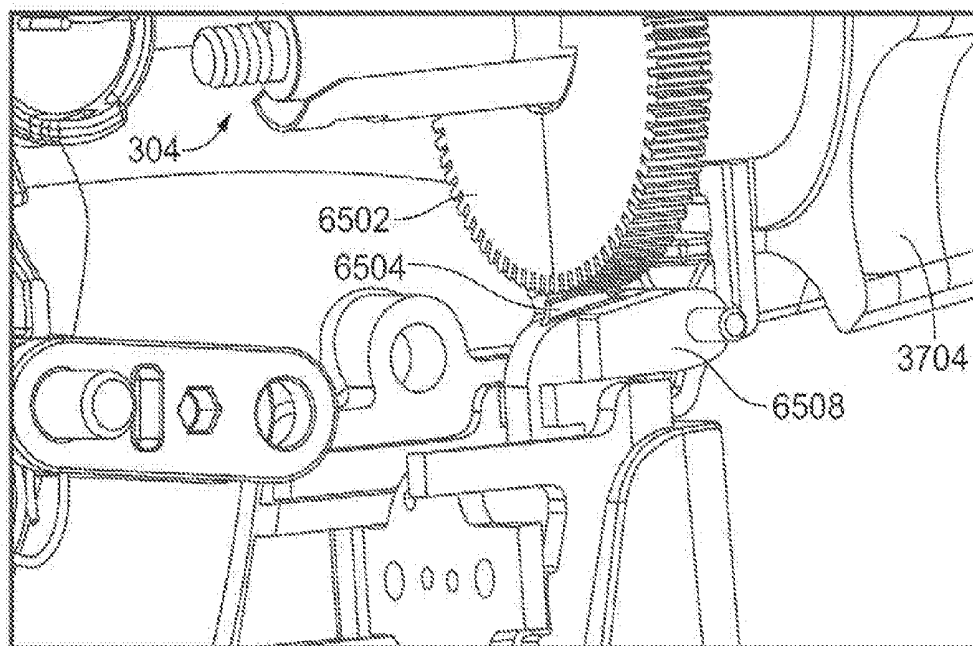


FIG. 65

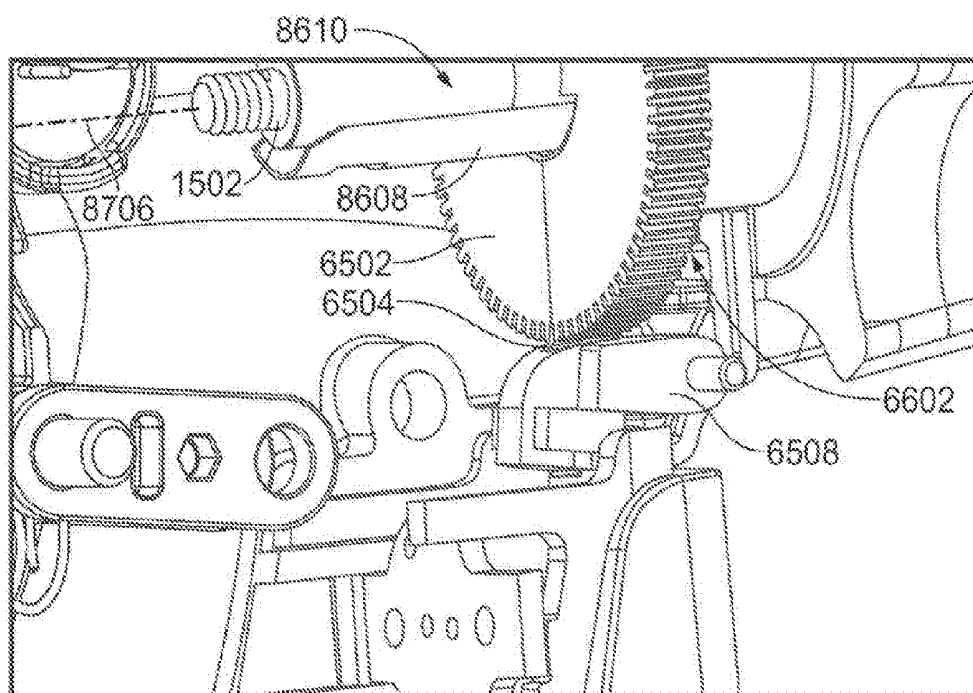


FIG. 66

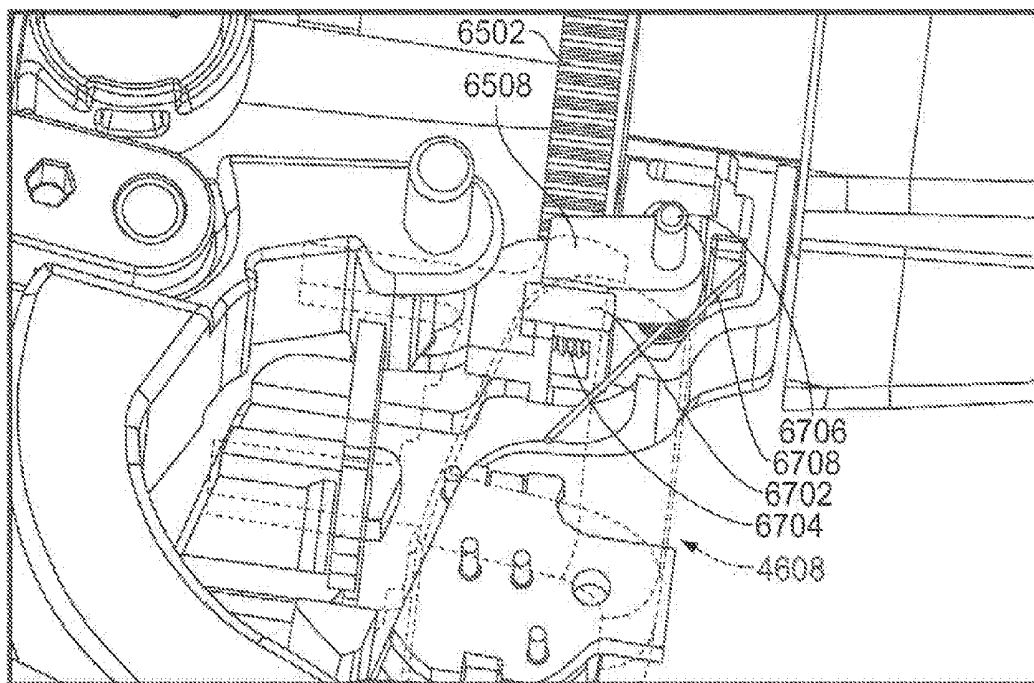


FIG. 67

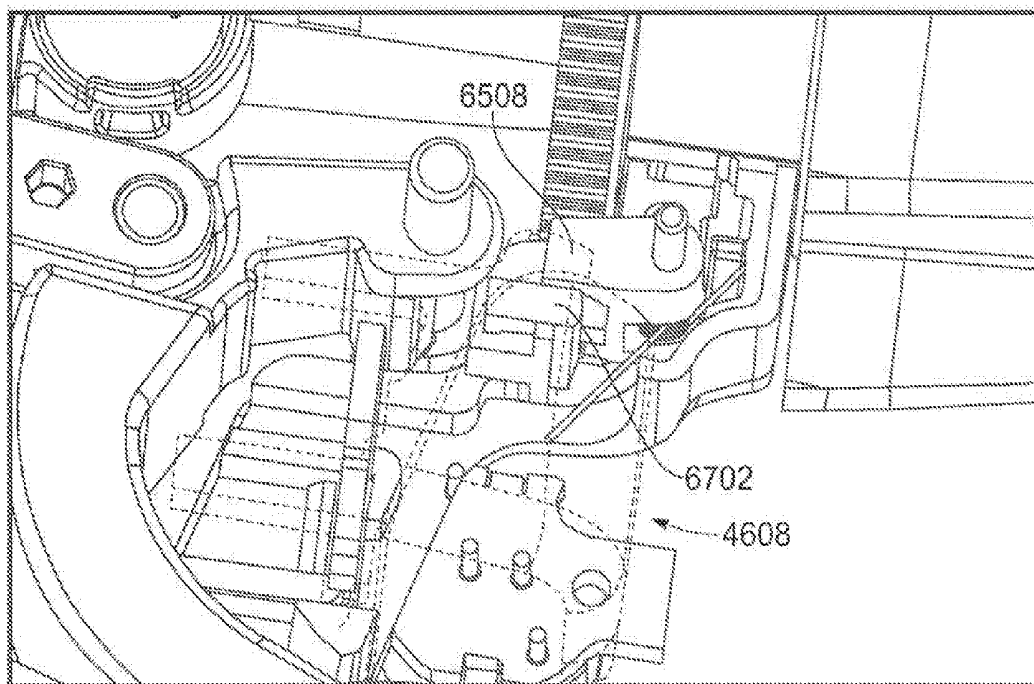


FIG. 68

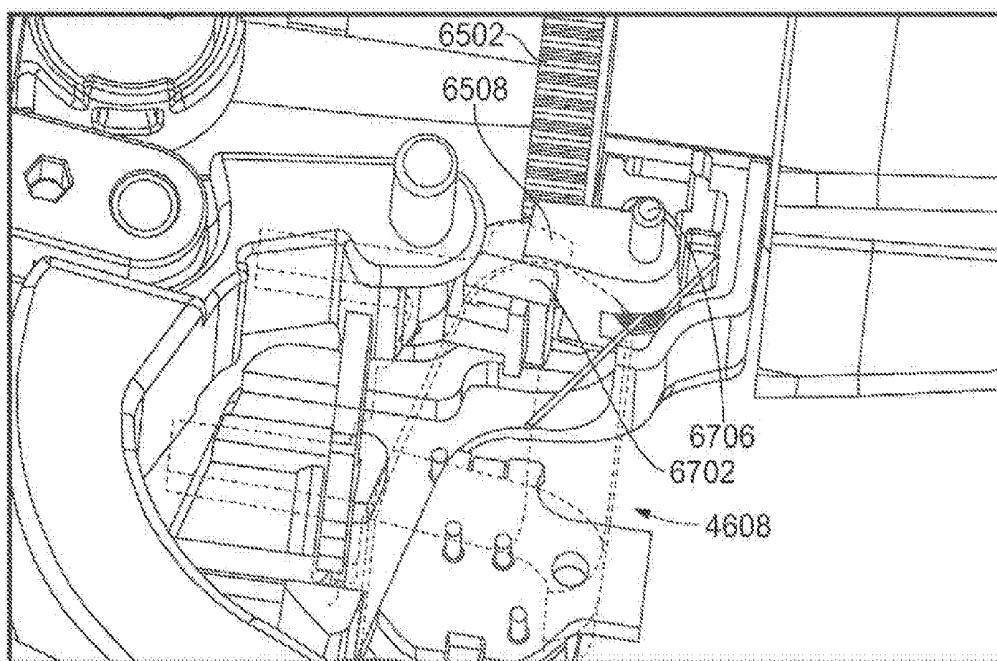


FIG. 69

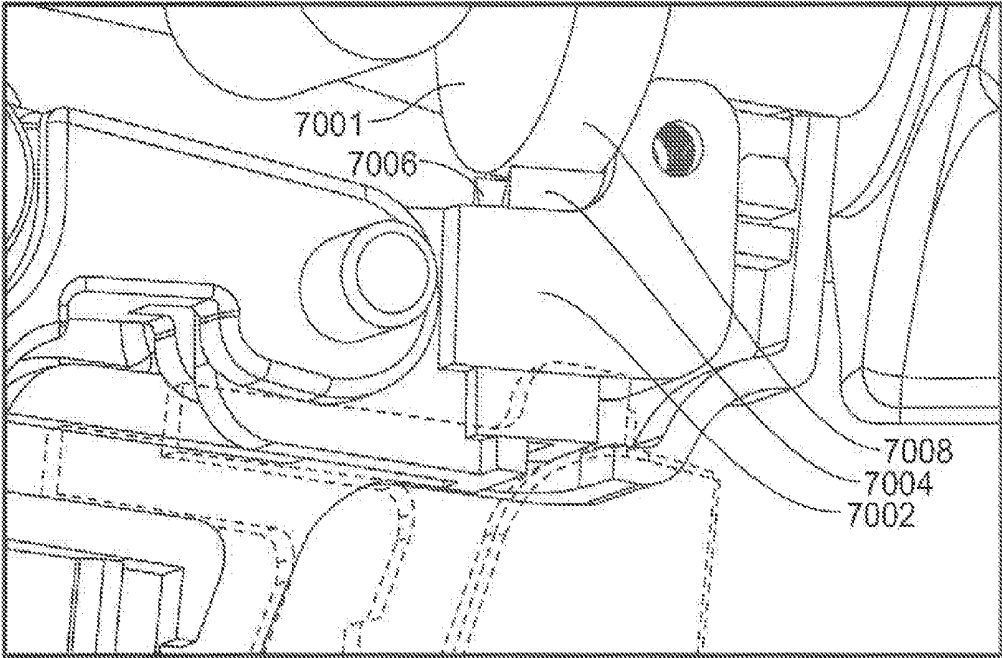


FIG. 70

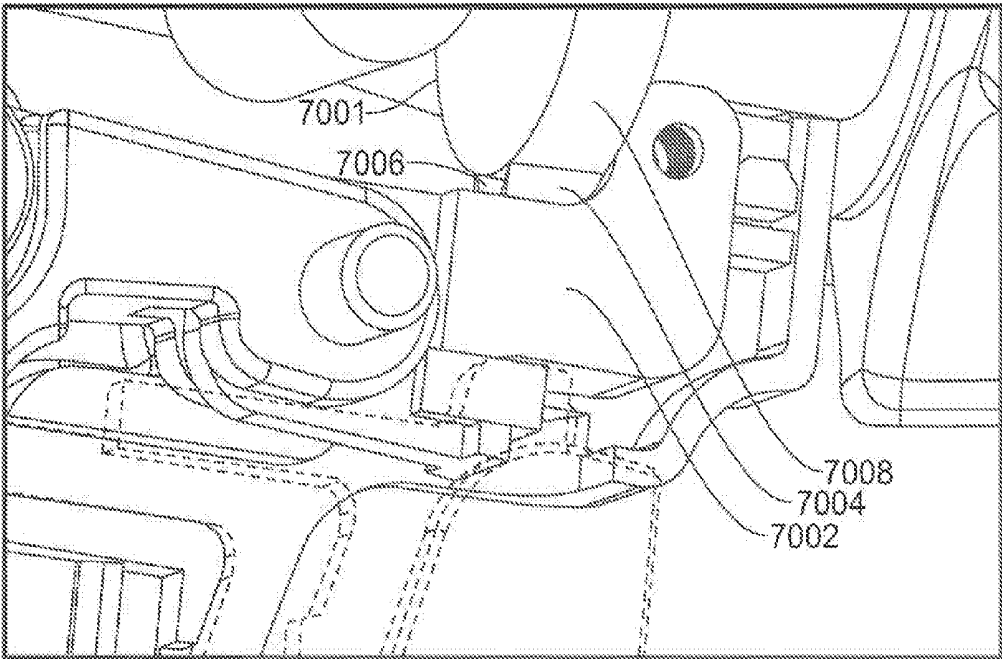
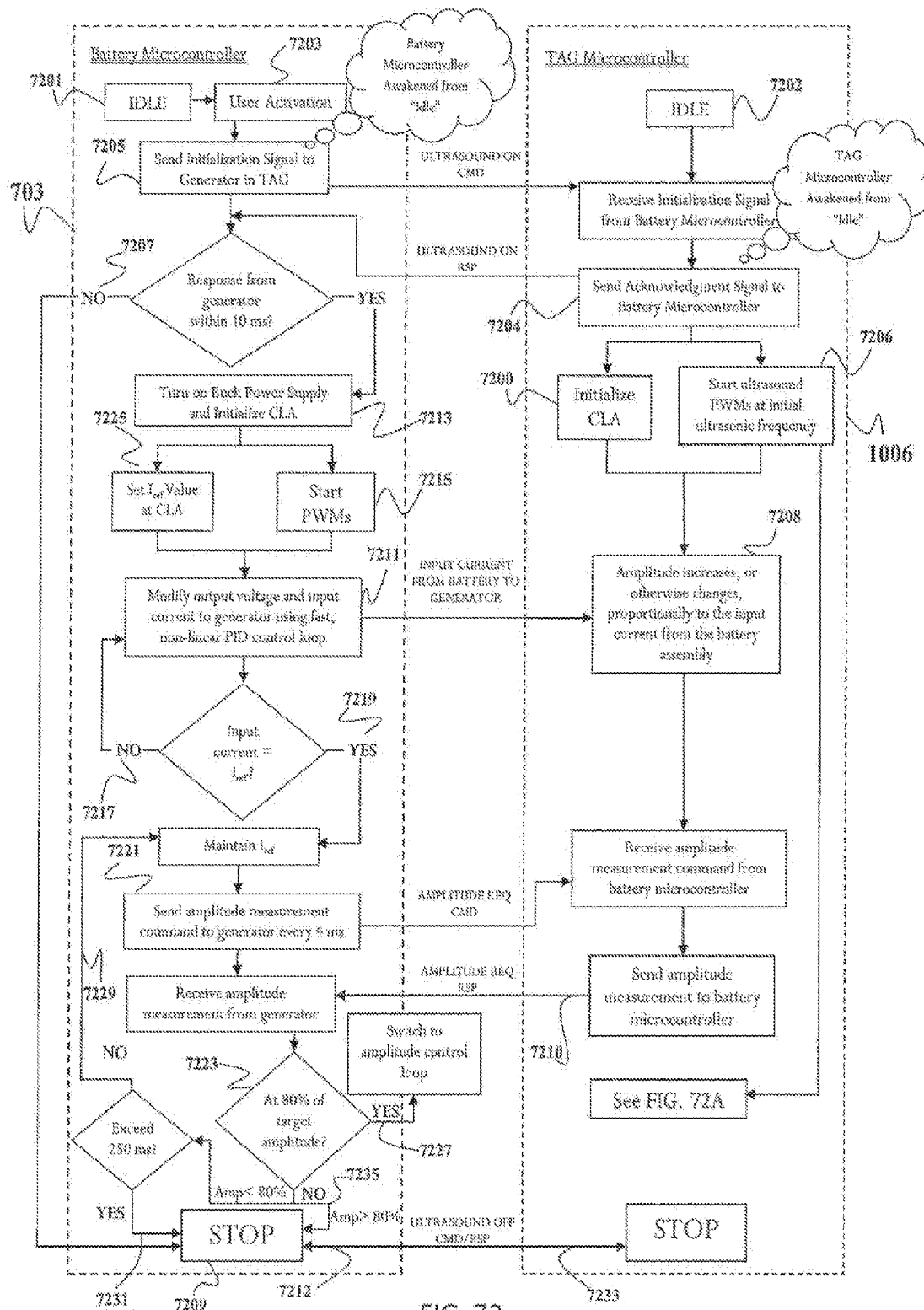
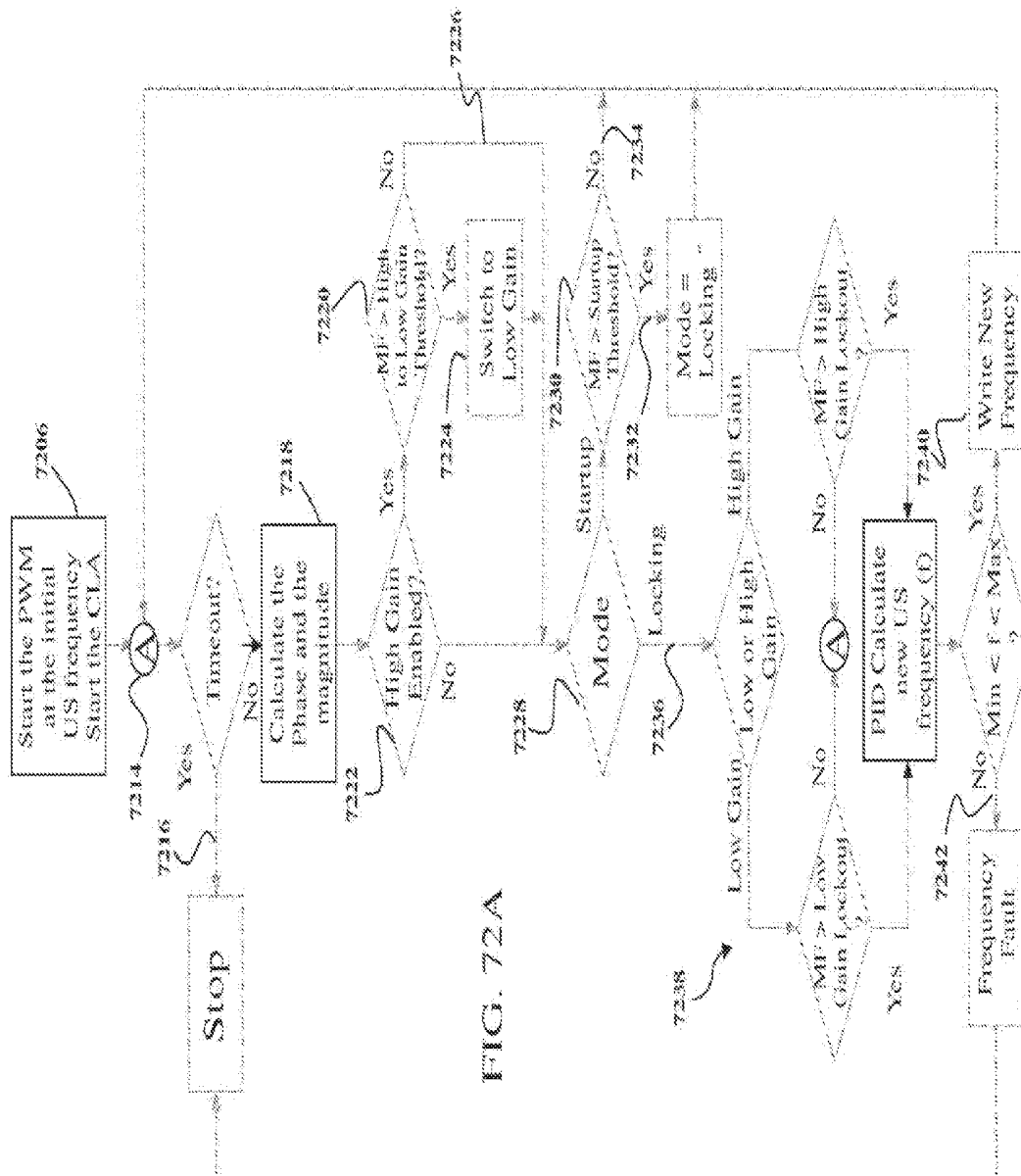


FIG. 71





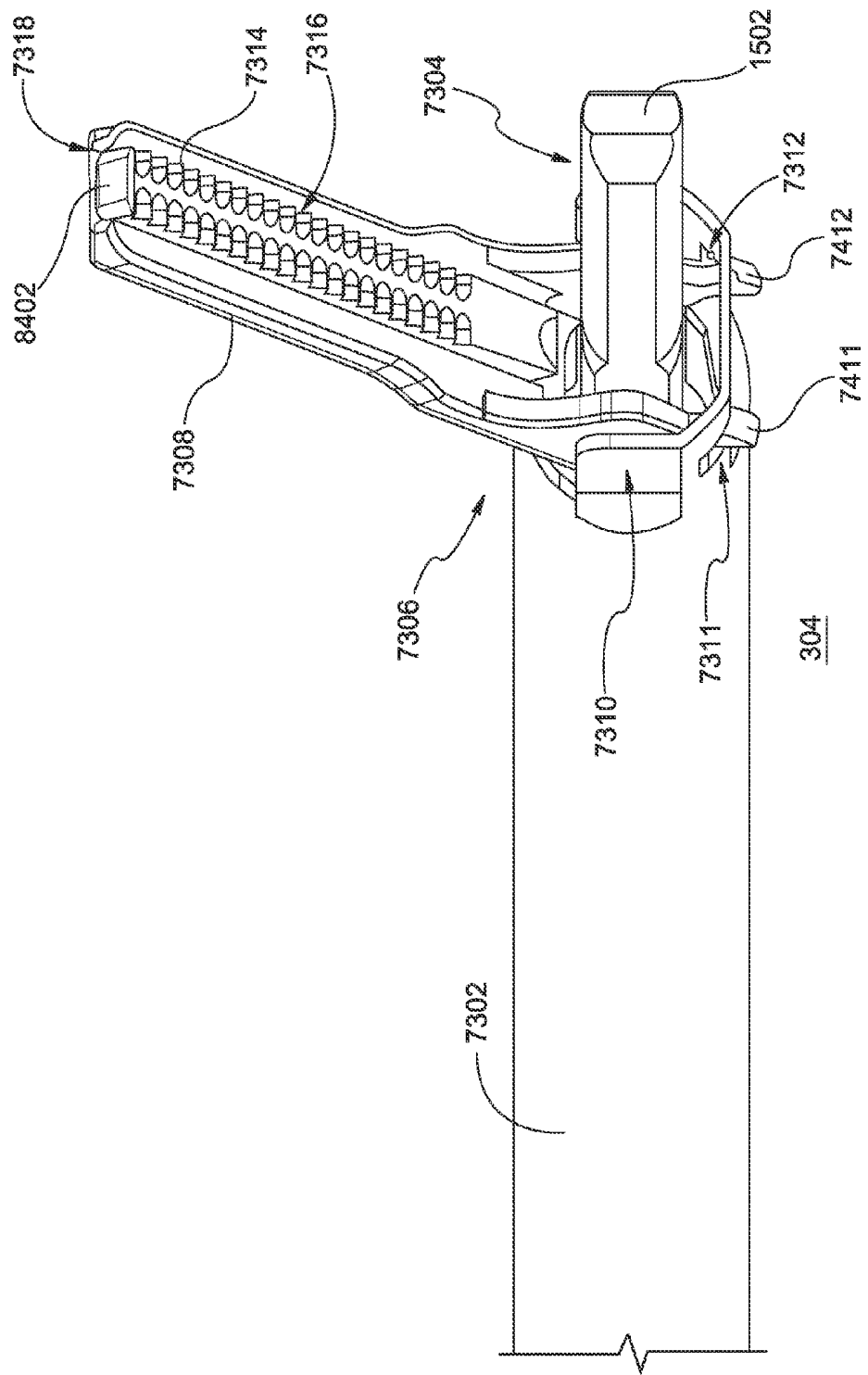
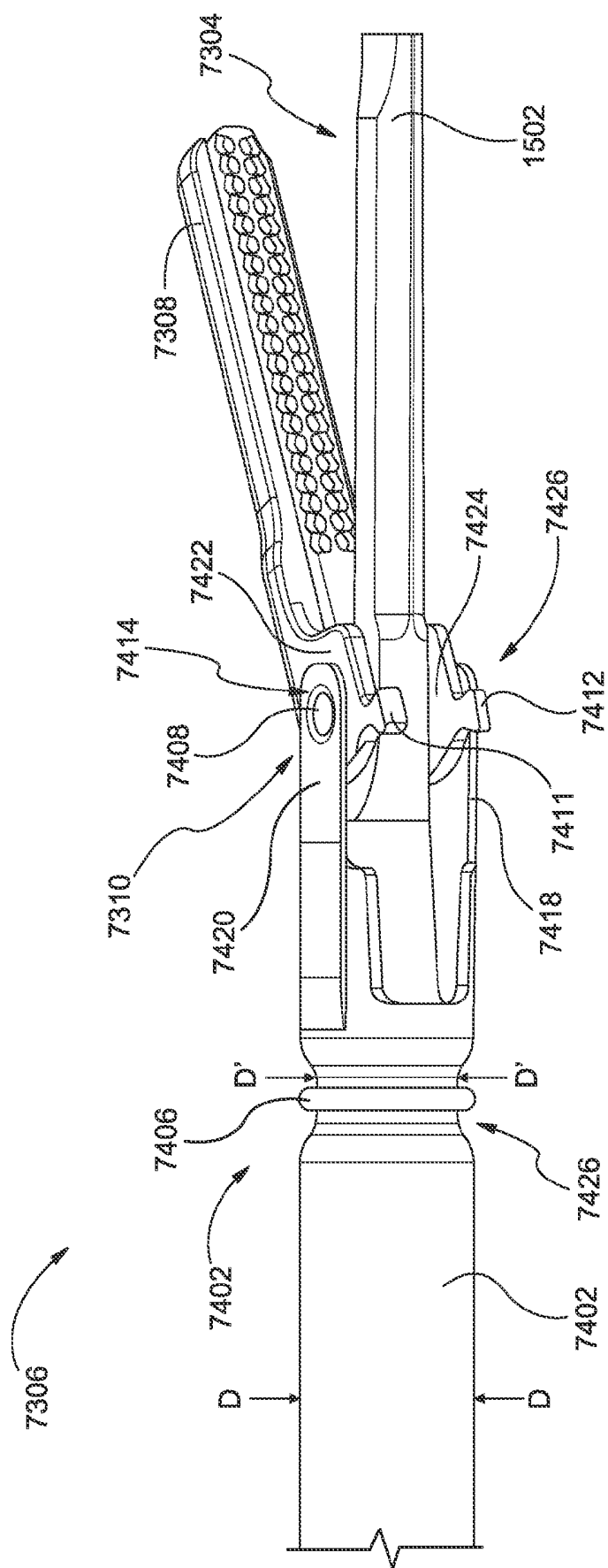


FIG. 73



72
G
E

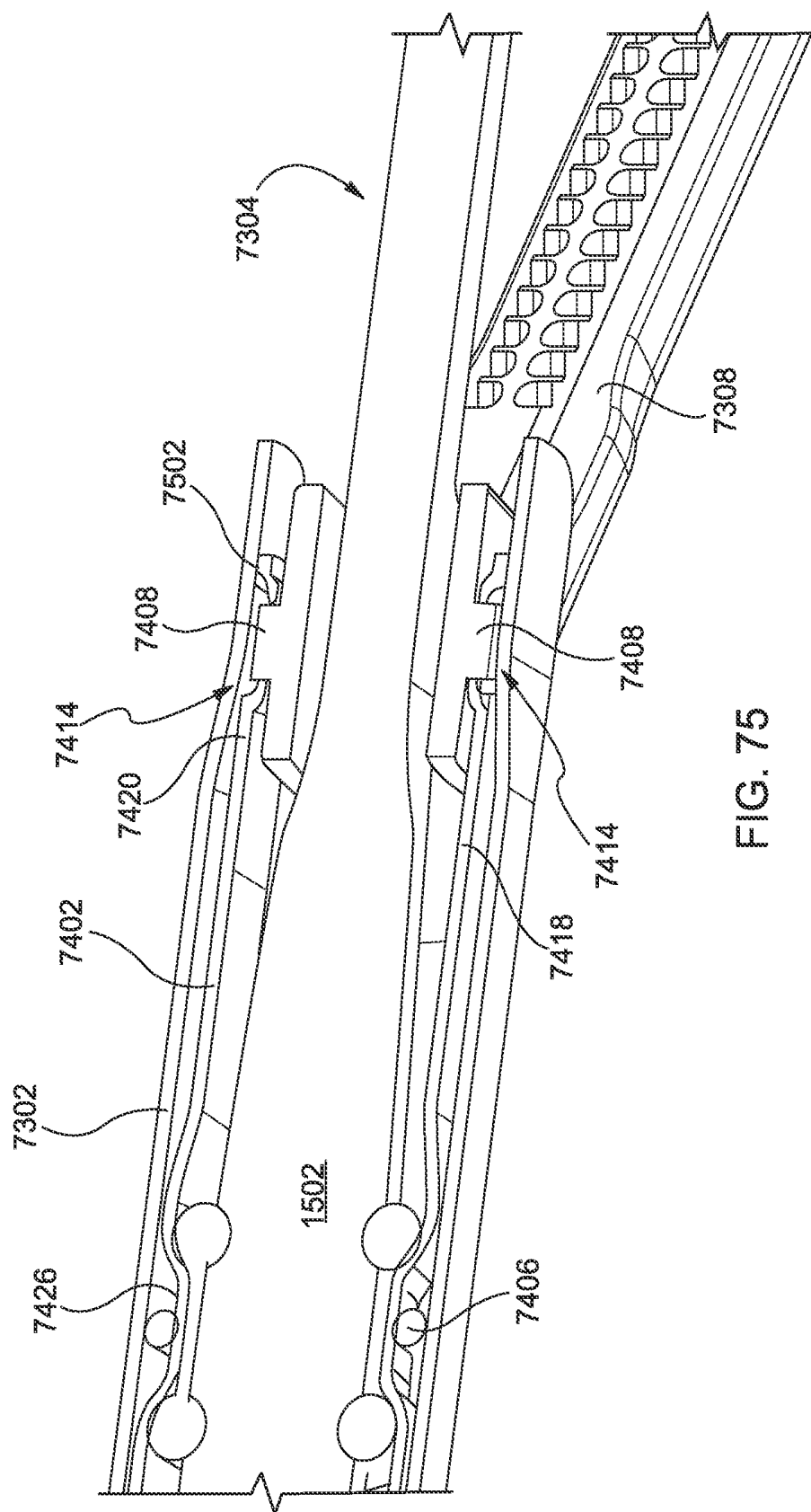


FIG. 75

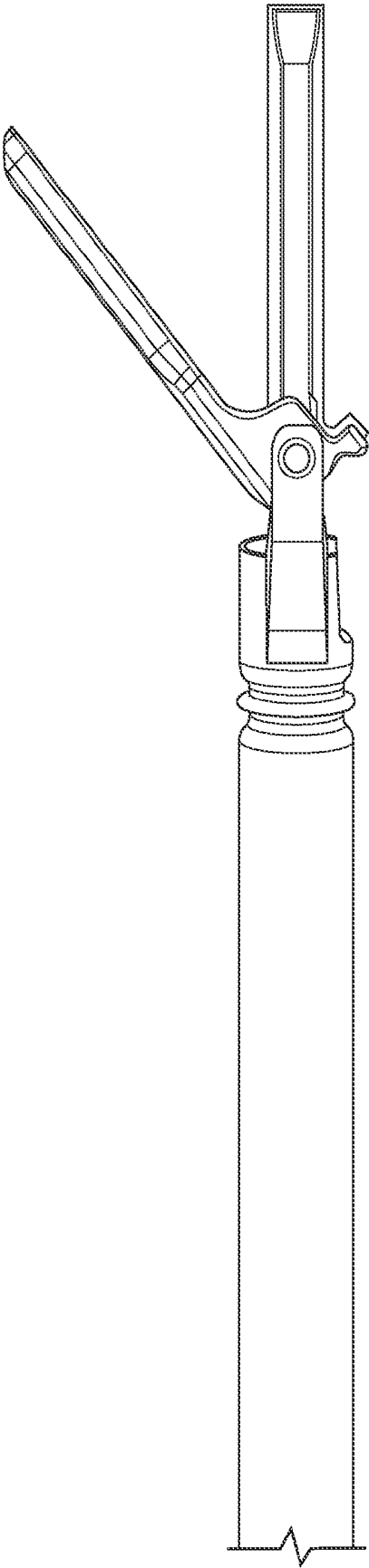
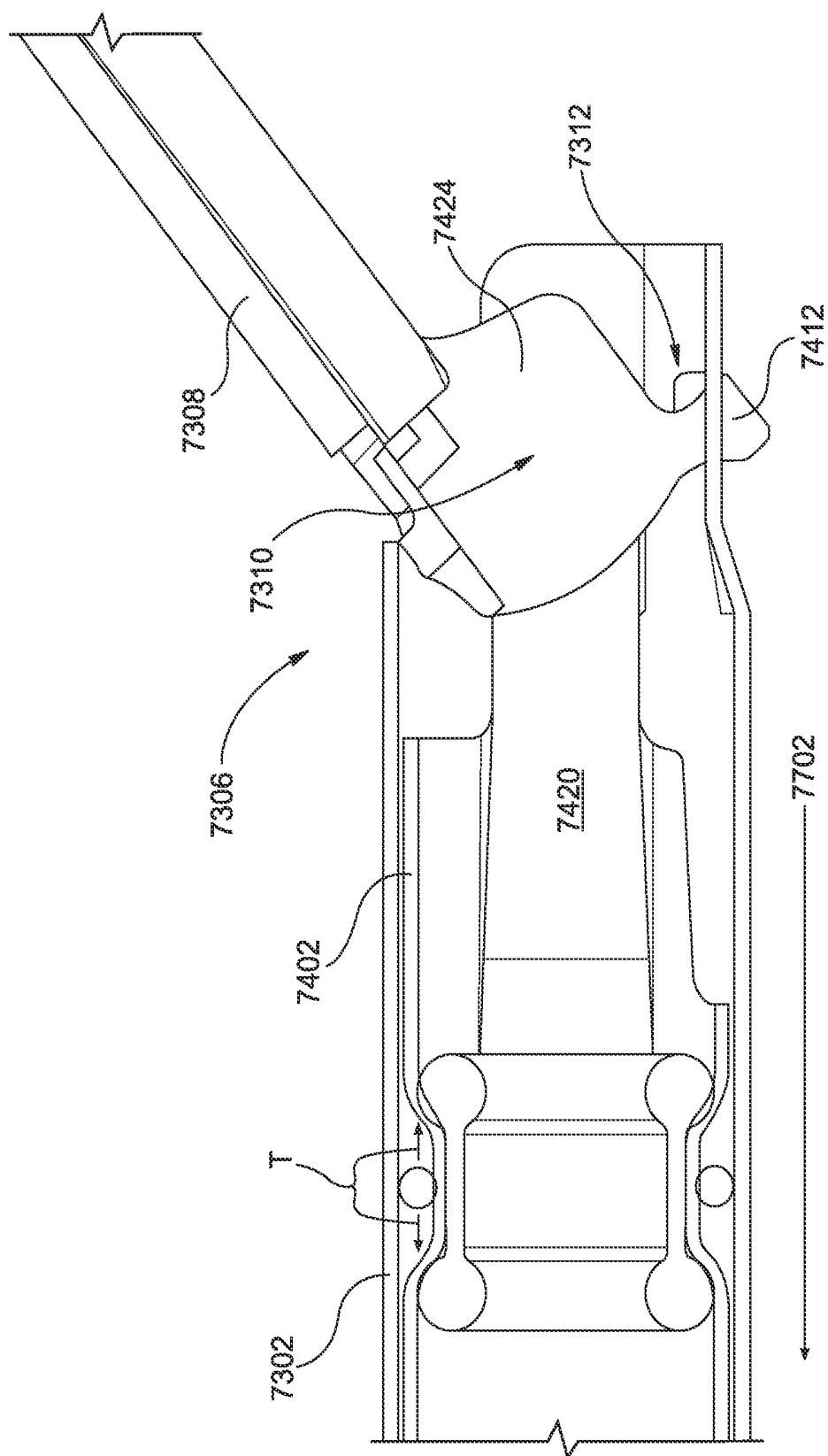


FIG. 76



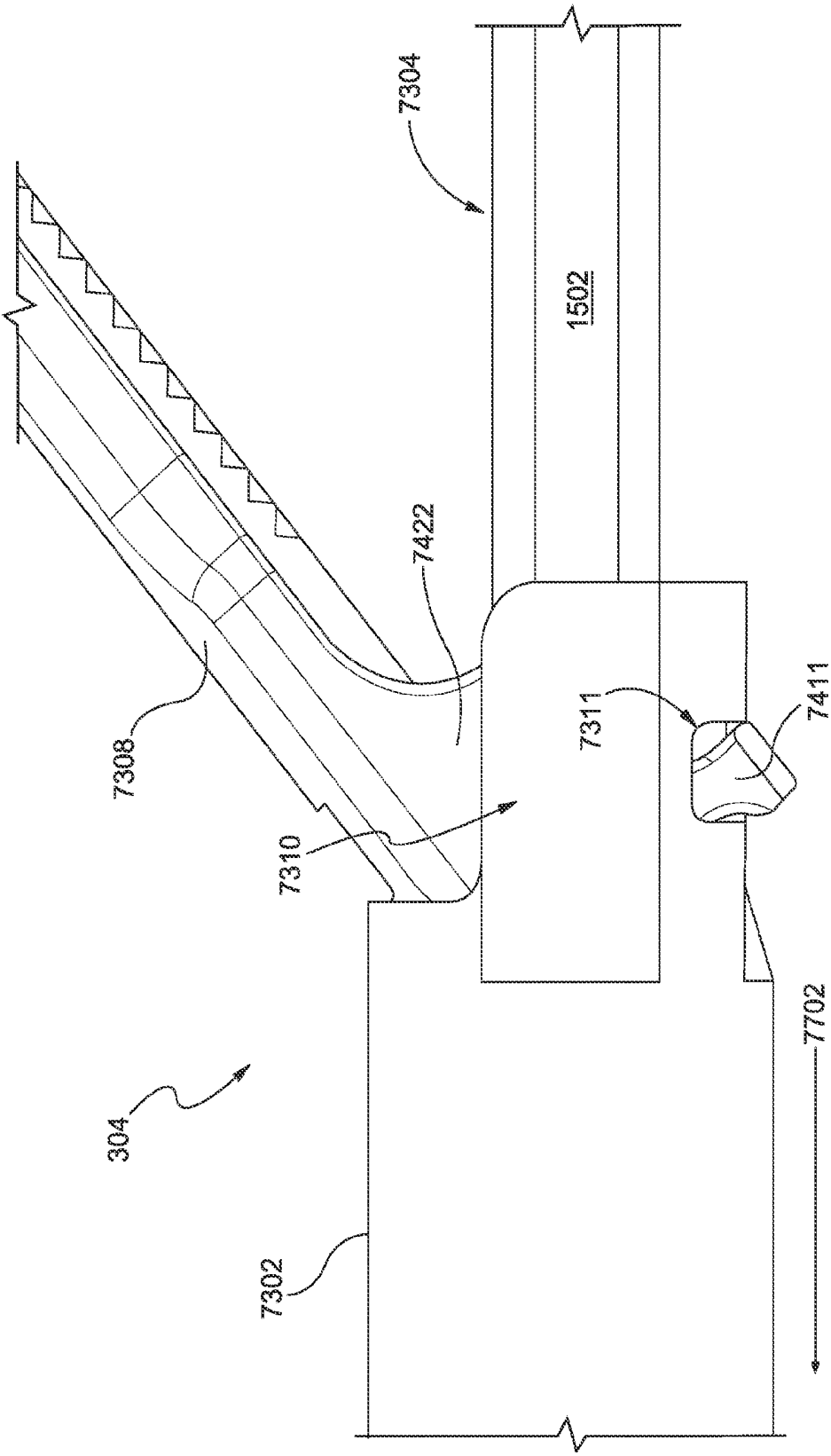


FIG. 78

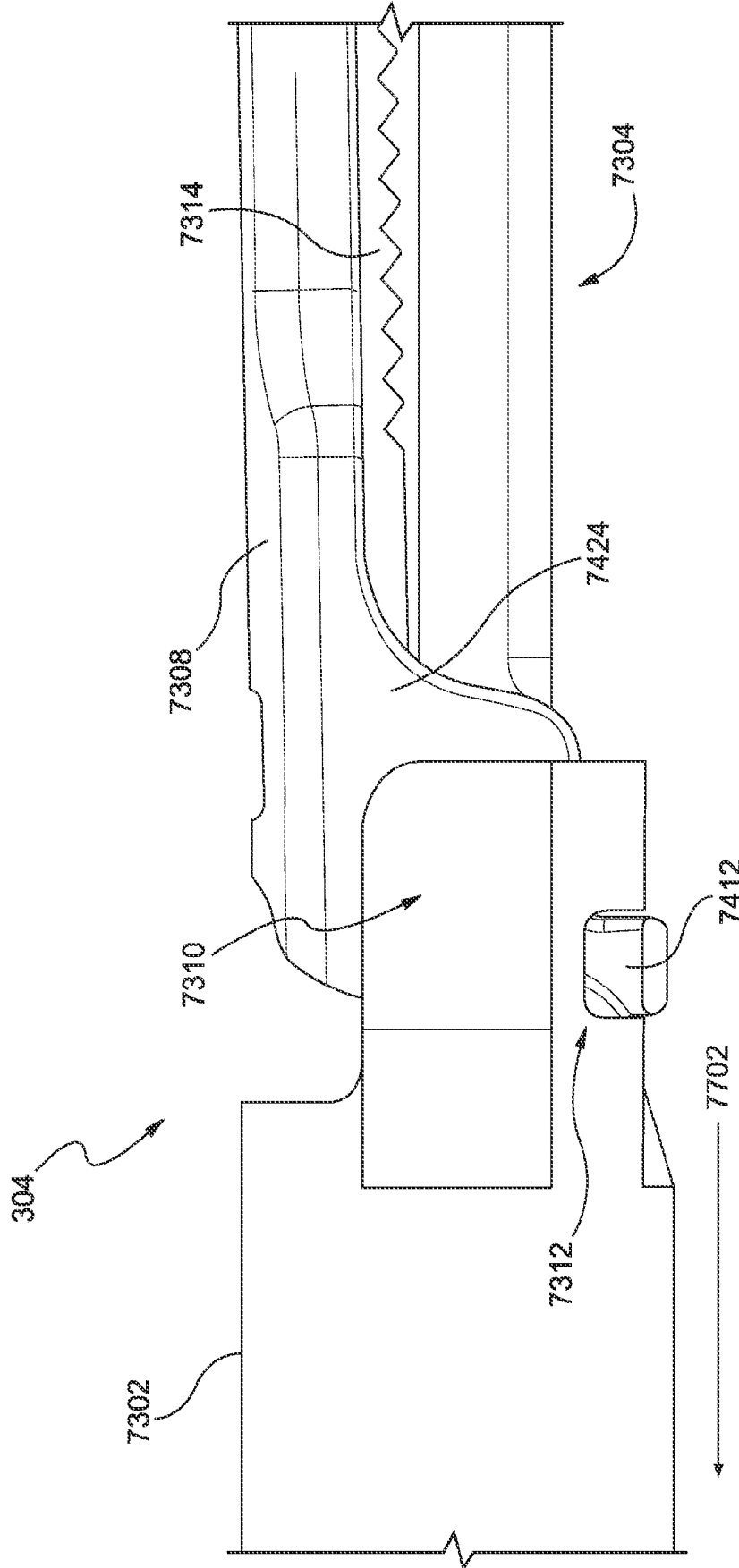


FIG. 79

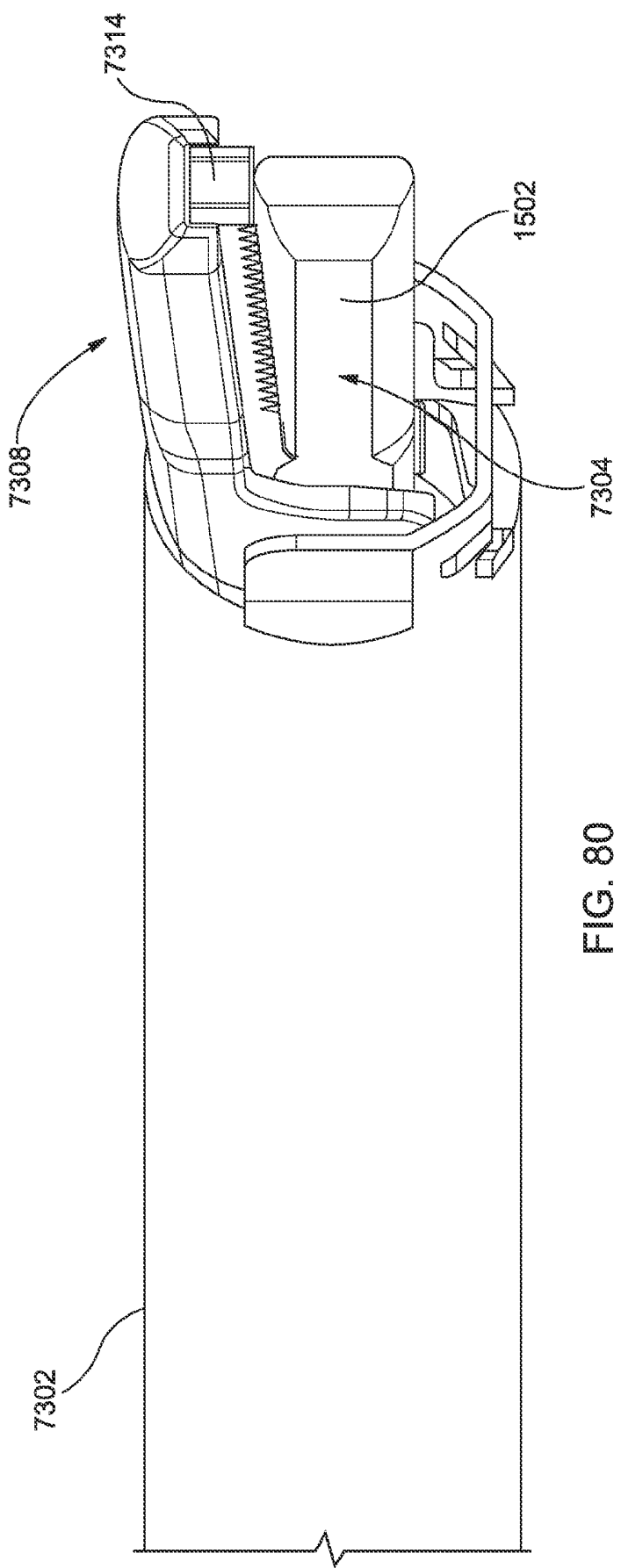


FIG. 80

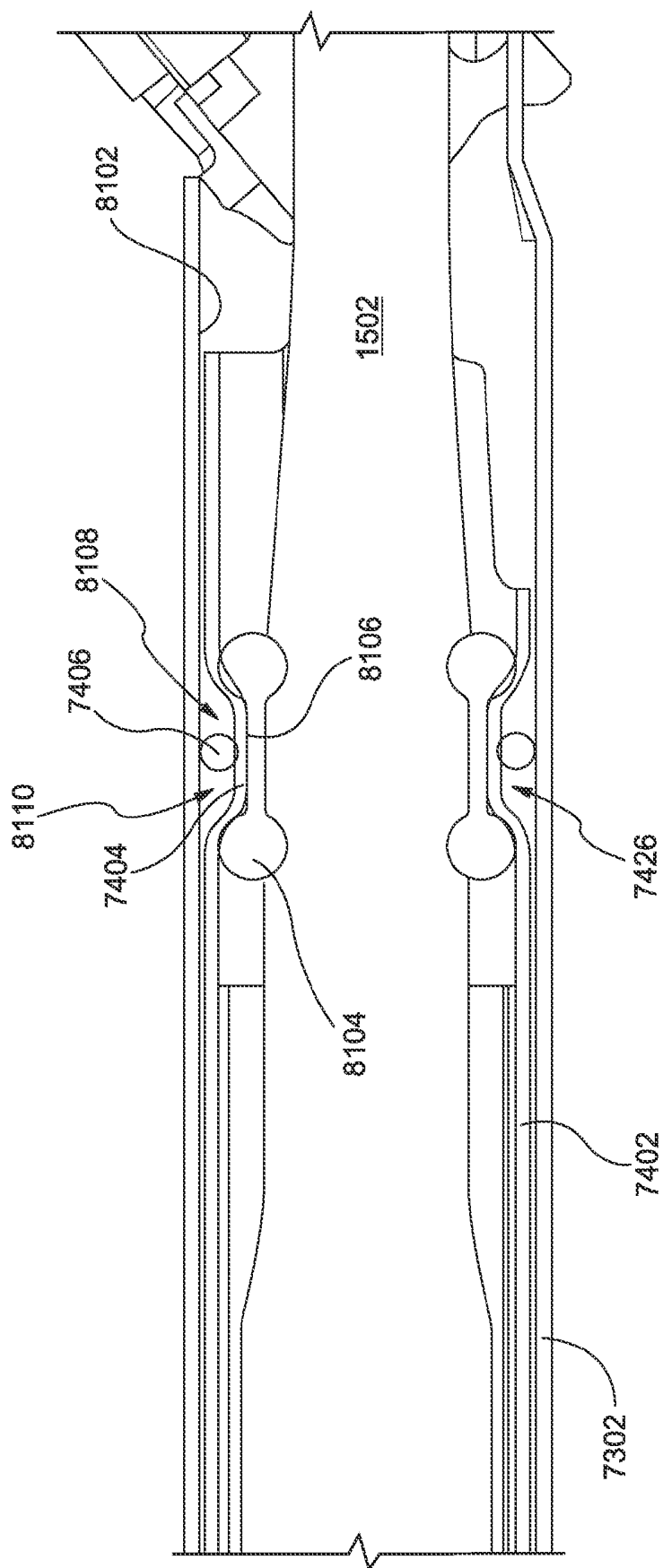
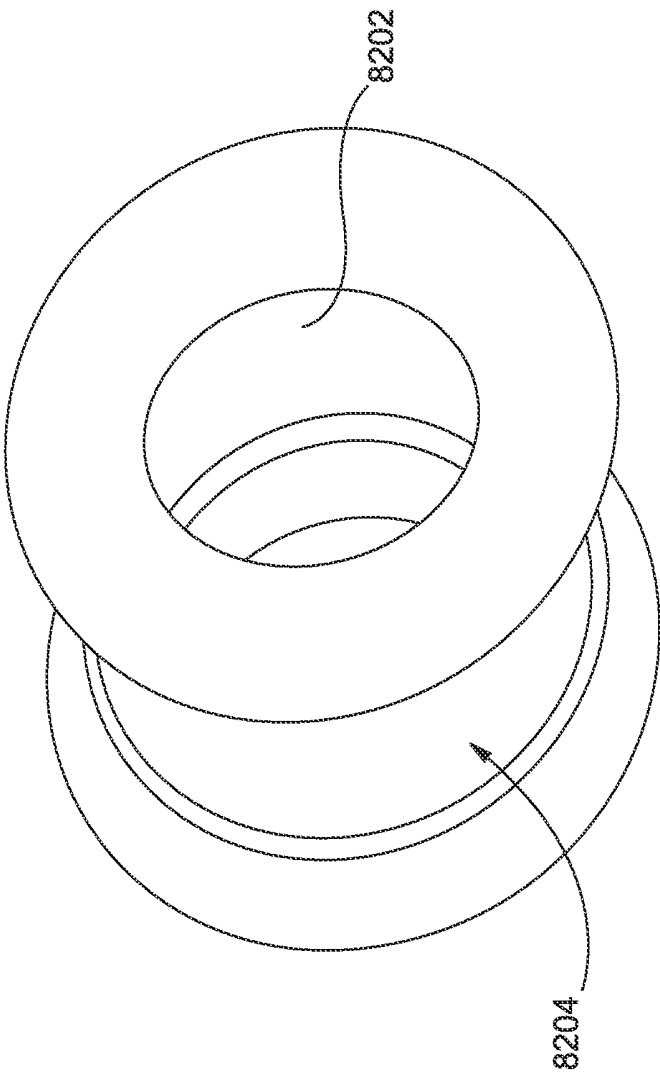
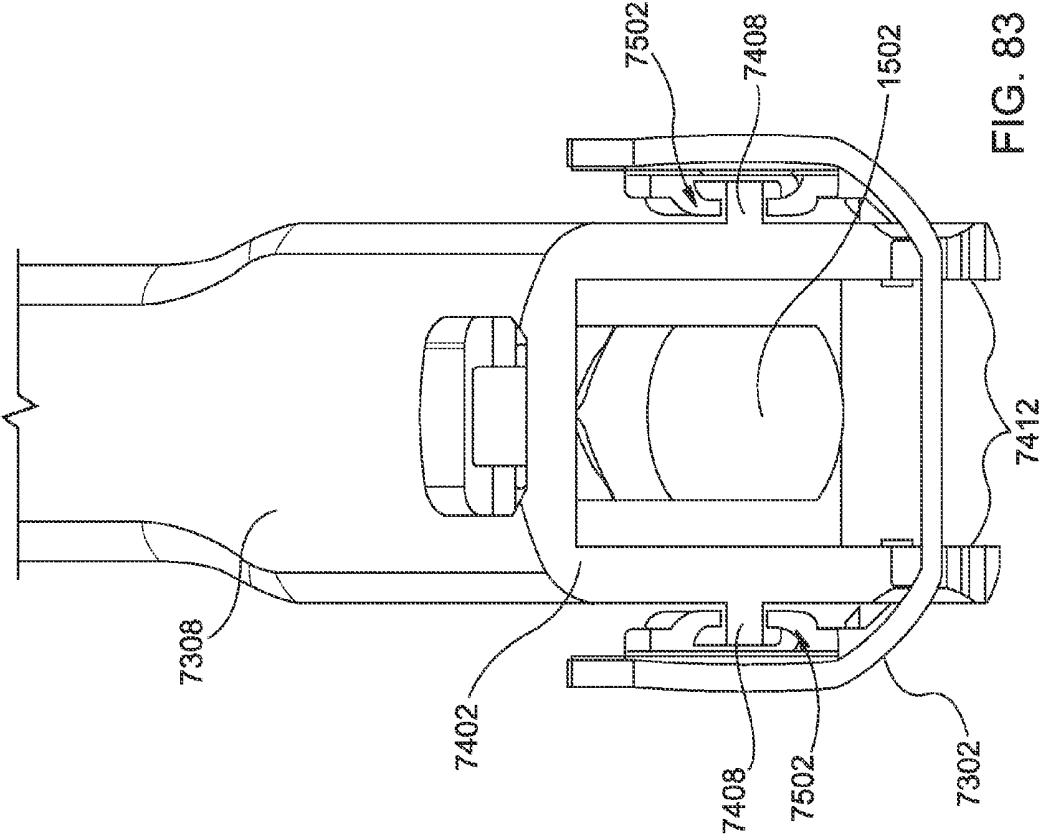


FIG. 81



8104

FIG. 82



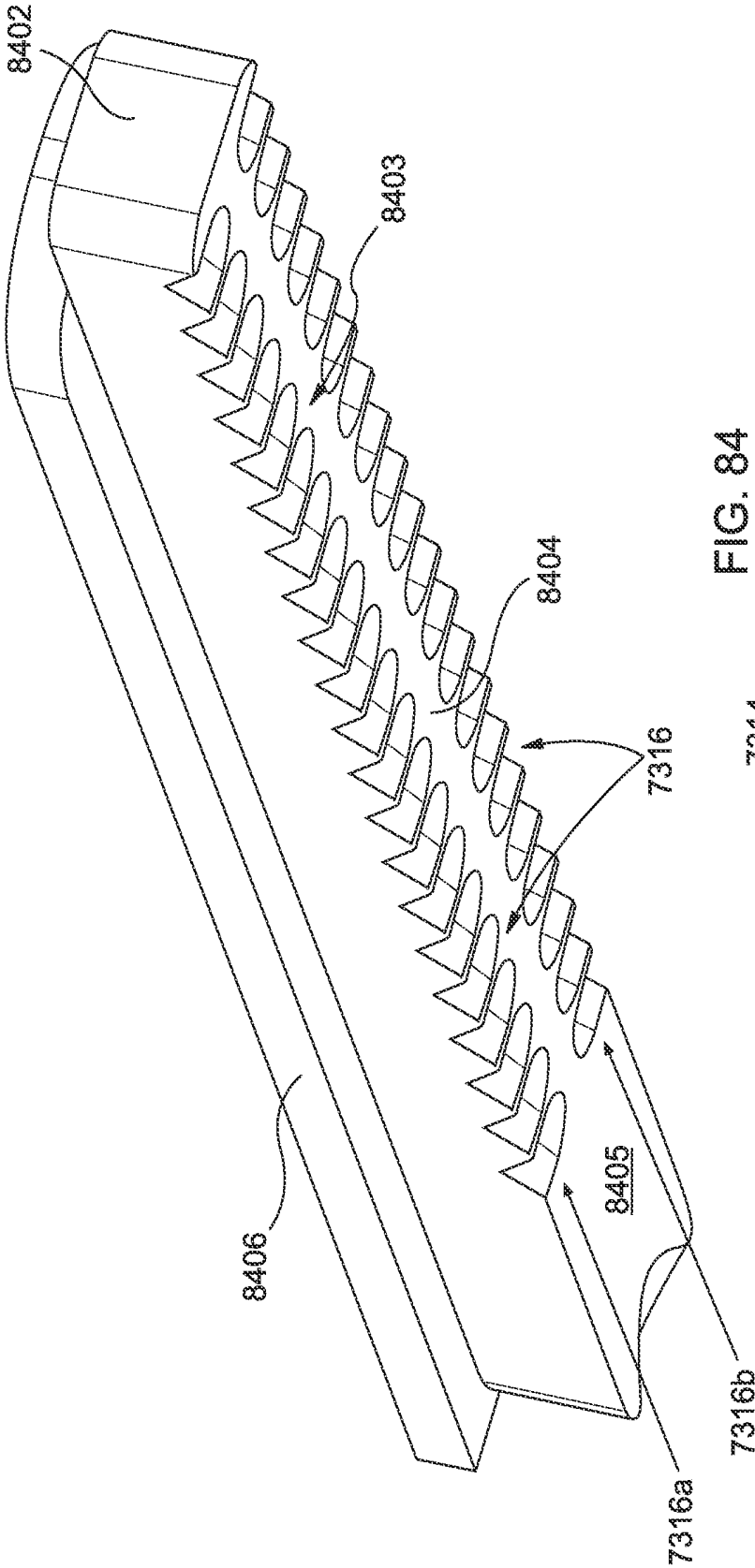


FIG. 84

7314

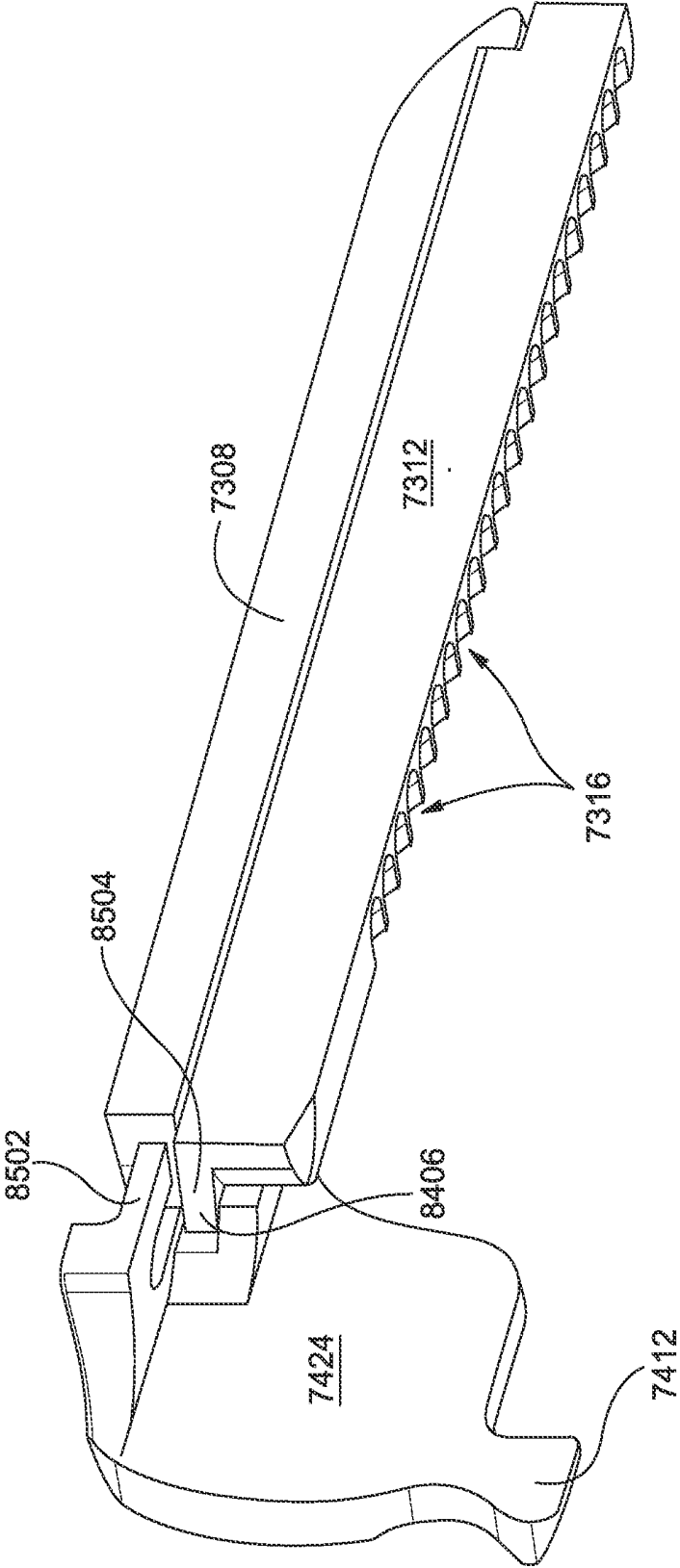


FIG. 85

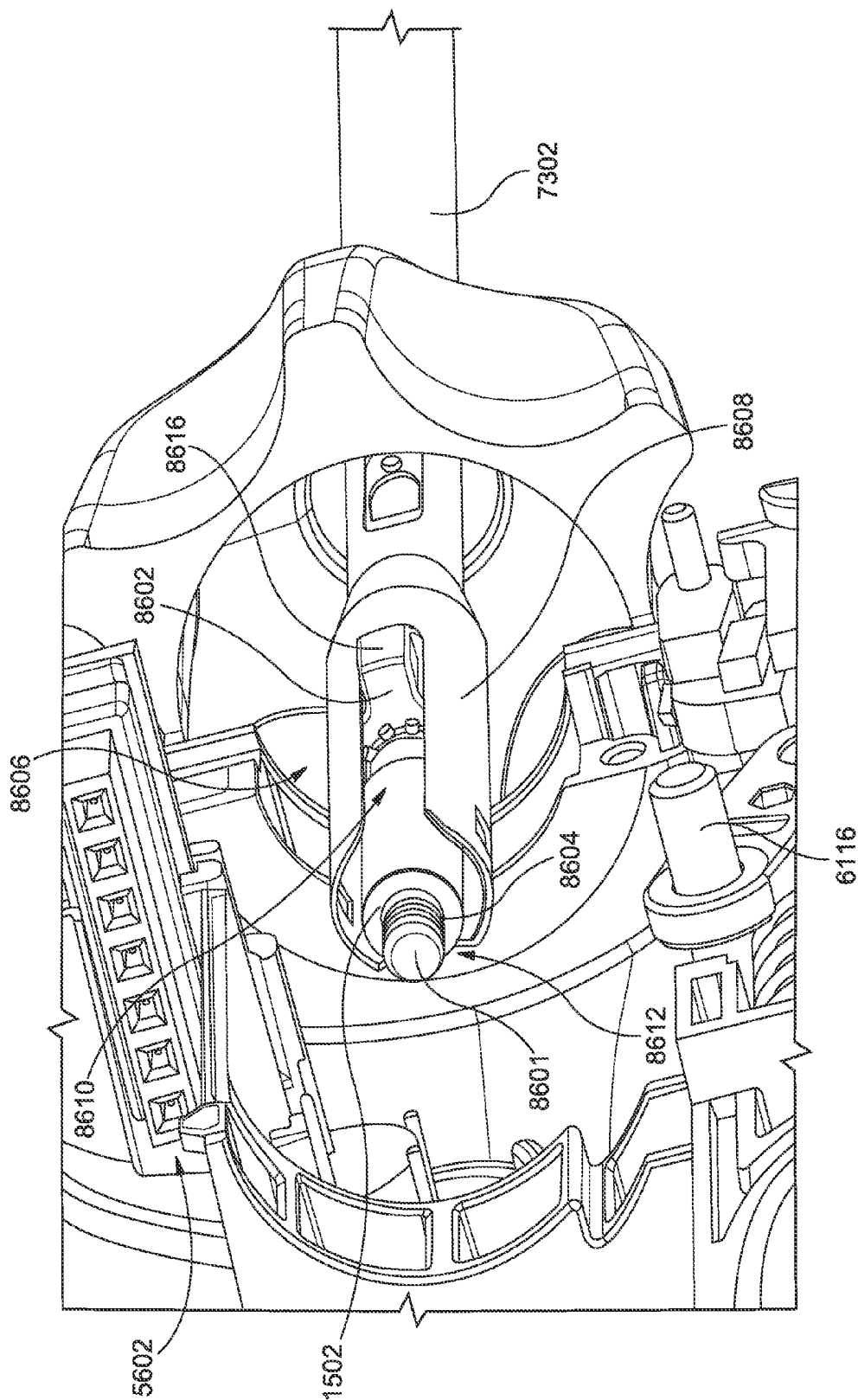


FIG. 86

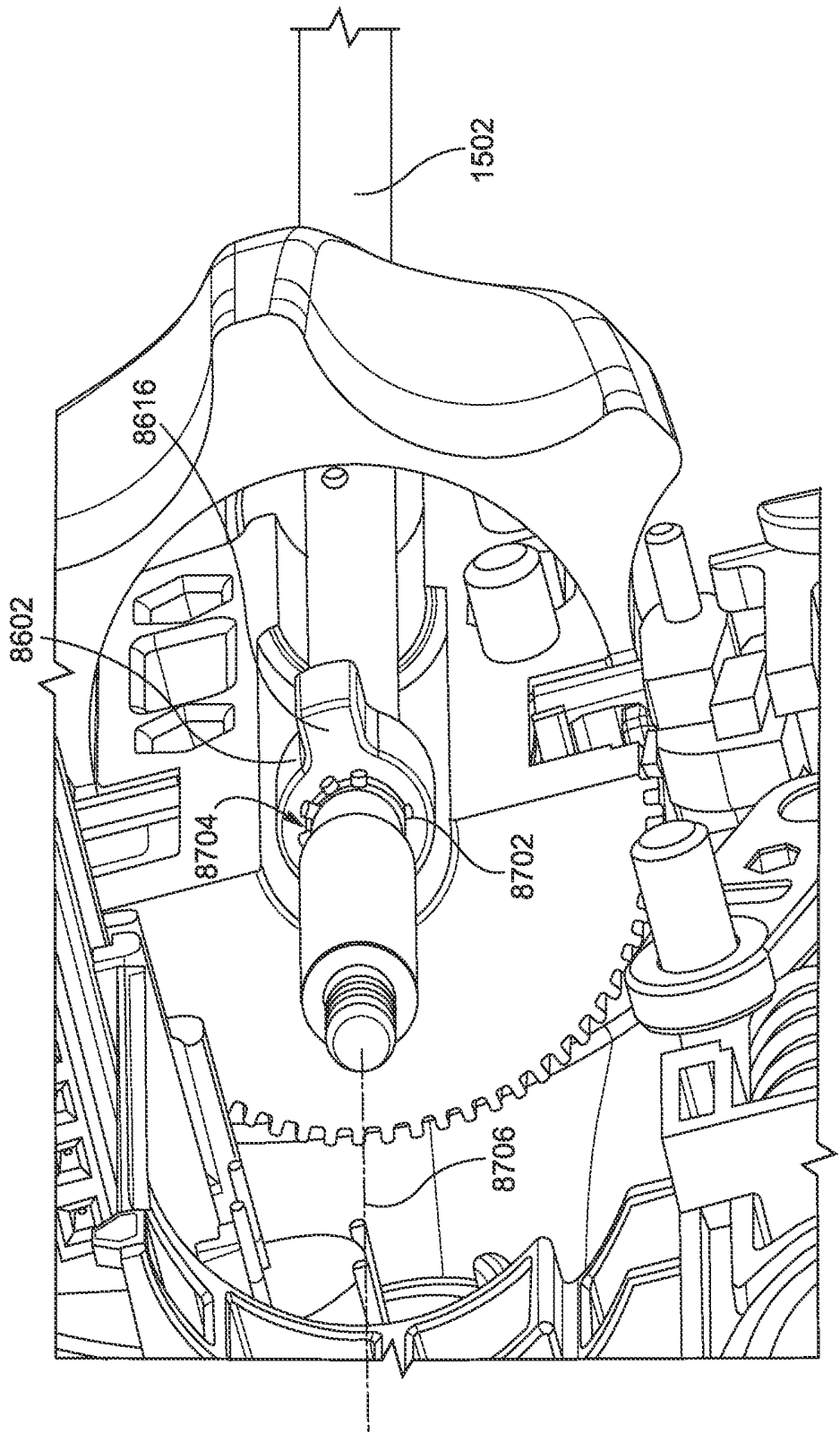


FIG. 87

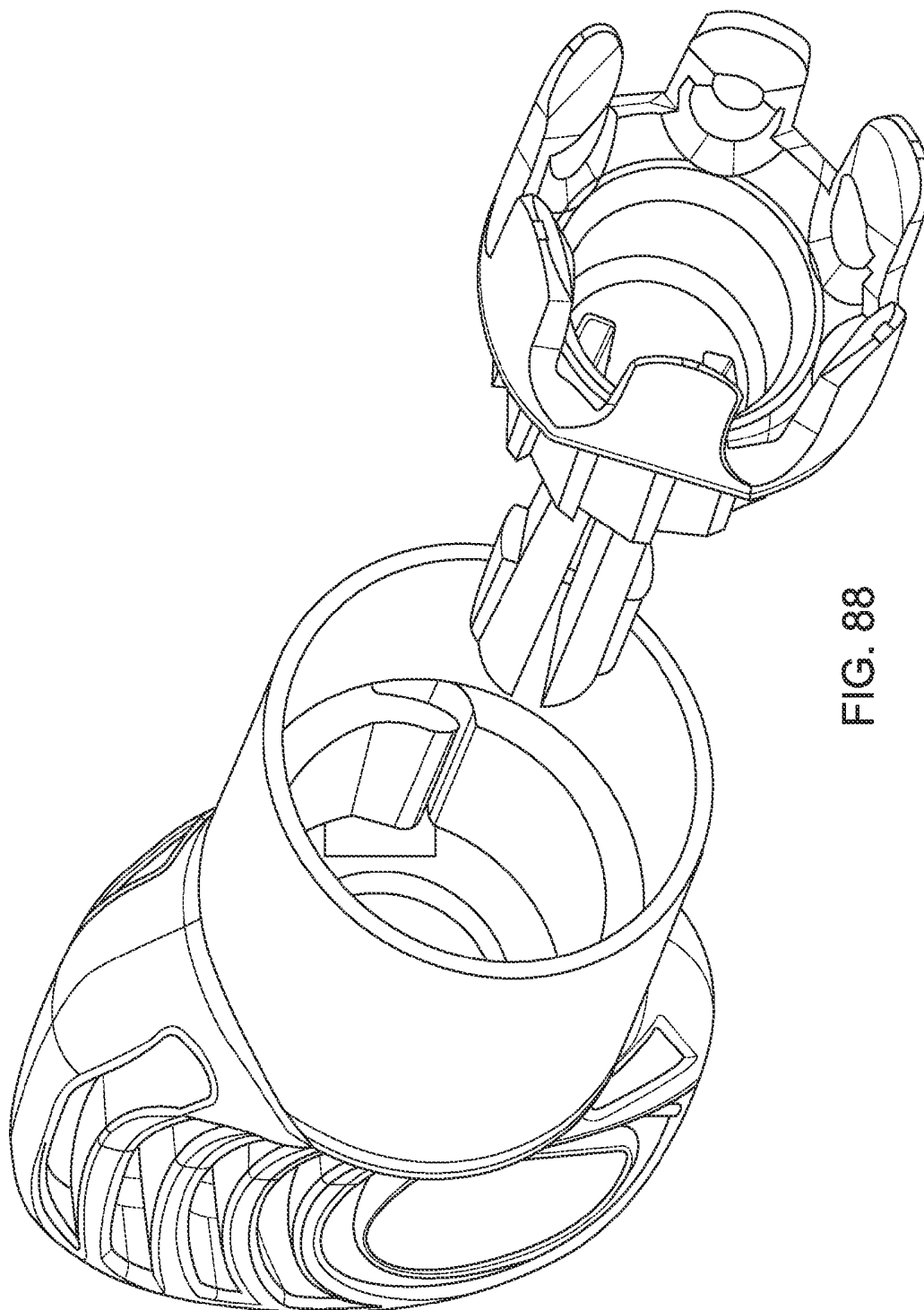


FIG. 88

BATTERY-POWERED HAND-HELD ULTRASONIC SURGICAL CAUTERY CUTTING DEVICE

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application is a continuation application of U.S. patent application Ser. No. 13/215,971, filed on Aug. 23, 2011, which:

claims the priority, under 35 U.S.C. § 119, of U.S. Provisional Patent Application Ser. No. 61/376,983, filed Aug. 25, 2010; is a continuation-in-part of U.S. patent application Ser. No. 12/266,101, filed on Nov. 6, 2008; Ser. No. 12/266,146, filed on Nov. 6, 2008; Ser. No. 12/266,226, filed on Nov. 6, 2008; Ser. No. 12/266,252, filed on Nov. 6, 2008; Ser. No. 12/266,320, filed on Nov. 6, 2008; Ser. No. 12/266,664, filed on Nov. 7, 2008; Ser. No. 12/269,544, filed on Nov. 12, 2008; Ser. No. 12/269,629, filed on Nov. 12, 2008; and Ser. No. 12/270,146, filed on Nov. 13, 2008, (which applications each claim priority to U.S. Provisional Application Ser. Nos. 60/991,829, filed on Dec. 3, 2007; 60/992,498, filed on Dec. 5, 2007; 61/019,888, filed on Jan. 9, 2008; 61/045,475, filed on Apr. 16, 2008; 61/048,809, filed on Apr. 29, 2008; and 61/081,885, filed on Jul. 18, 2008);

is a continuation-in-part of U.S. patent application Ser. Nos. 13/022,707 and 13/022,743, filed on Feb. 8, 2011;

is a continuation-in-part of U.S. patent application Ser. No. 12/547,898, filed on Aug. 26, 2009; Ser. No. 12/547,975, filed on Aug. 26, 2009; Ser. No. 12/547,999, filed on Aug. 26, 2009; Ser. No. 13/072,187, filed on Mar. 25, 2011; Ser. No. 13/072,247, filed on Mar. 25, 2011; Ser. No. 13/072,273, filed on Mar. 25, 2011; Ser. No. 13/072,221, filed on Mar. 25, 2011; Ser. No. 13/072,309, filed on Mar. 25, 2011; Ser. No. 13/072,345, filed on Mar. 25, 2011; Ser. No. 13/072,373, filed on Mar. 25, 2011; and

is a continuation-in-part of U.S. patent application Ser. Nos. 12/868,505 and 12/868,545 filed Aug. 25, 2010 (which applications claim priority to U.S. Provisional Application Ser. No. 61/236,934, filed on Aug. 26, 2009),

the entire disclosures of which are all hereby incorporated by reference in their entireties.

BACKGROUND

[0002] 1. Field

[0003] The present invention relates generally to an ultrasonic cutting device and, more particularly, relates to a battery-powered, hand-held, ultrasonic surgical cautery cutting device.

[0004] 2. Description of the Related Art

[0005] Ultrasonic instruments are effectively used in the treatment of many medical conditions, such as removal of tissue and cauterization of vessels. Cutting instruments that utilize ultrasonic waves generate vibrations with an ultrasonic transducer along a longitudinal axis of a cutting blade. By placing a resonant wave along the length of the blade, high-speed longitudinal mechanical movement is produced at the end of the blade. These instruments are advantageous because the mechanical vibrations transmitted to the end of the blade are very effective at cutting organic tissue and, simultaneously, coagulate the tissue using the heat energy produced by the ultrasonic frequencies. Such instruments are particularly well suited for use in minimally invasive procedures,

such as endoscopic or laparoscopic procedures, where the blade is passed through a trocar to reach the surgical site.

[0006] For each kind of cutting blade (e.g., length, material, size), there are one or more (periodic) driving signals that produce a resonance along the length of the blade. Resonance results in movement of the blade tip, which can be optimized for improved performance during surgical procedures. However, producing an effective cutting-blade driving signal is not a trivial task. For instance, the frequency, current, and voltage applied to the cutting tool must all be controlled dynamically, as these parameters change with the varying load placed on the blade and with temperature differentials that result from use of the tool.

[0007] FIG. 1 shows a block schematic diagram of a prior-art circuit used for applying ultrasonic mechanical movements to an end effector. The circuit includes a power source **102**, a control circuit **104**, a drive circuit **106**, a matching circuit **108**, a transducer **110**, and also includes a handpiece **112**, and a waveguide **114** secured to the handpiece **112** (diagrammatically illustrated by a dashed line) and supported by a cannula **120**. The waveguide **114** terminates to a blade **116** at a distal end. A clamping mechanism **118**, is part of the overall end effector and exposes and enables the blade portion **116** of the waveguide **114** to make contact with tissue and other substances. Commonly, the clamping mechanism **118** is a pivoting arm that acts to grasp or clamp onto tissue between the arm and the blade **116**. However, in some devices, the clamping mechanism **118** is not present.

[0008] The drive circuit **106** produces a high-voltage self-oscillating signal. The high-voltage output of the drive circuit **106** is fed to the matching circuit **108**, which contains signal-smoothing components that, in turn, produce a driving signal (wave) that is fed to the transducer **110**. The oscillating input to the transducer **110** causes the mechanical portion of the transducer **110** to move back and forth at a magnitude and frequency that sets up a resonance along the waveguide **114**. For optimal resonance and longevity of the resonating instrument and its components, the driving signal applied to the transducer **110** should be as smooth a sine wave as can practically be achieved. For this reason, the matching circuit **108**, the transducer **110**, and the waveguide **114** are selected to work in conjunction with one another and are all frequency sensitive with and to each other.

[0009] Because a relatively high-voltage (e.g., 100 V or more) is required to drive a typical piezoelectric transducer **110**, the power source that is available and is used in all prior-art ultrasonic cutting devices is an electric mains (e.g., a wall outlet) of, typically, up to 15 A, 120 VAC. Therefore, all known ultrasonic surgical cutting devices resemble that shown in FIGS. 1 and 2 and utilize a countertop box **202** with an electrical cord **204** to be plugged into the electrical mains **206** for supply of power. Resonance is maintained by a phase locked loop (PLL), which creates a closed loop between the output of the matching circuit **108** and the drive circuit **106**. For this reason, in prior art devices, the countertop box **202** always has contained all of the drive and control electronics **104**, **106** and the matching circuit(s) **108**. A typical retail price for such boxes is in the tens of thousands of dollars.

[0010] A supply cord **208** delivers a sinusoidal waveform from the box **202** to the transducer **110** within the handpiece **112** and, thereby, to the waveguide **114**. The prior art devices present a great disadvantage because the cord **208** has a length, size, and weight that restricts the mobility of the operator. The cord **208** creates a tether for the operator and

presents an obstacle for the operator and those around him/her during any surgical procedure using the handpiece 112. In addition, the cord must be shielded and durable and is very expensive.

[0011] Another disadvantage exists in the prior art due to the frequency sensitivity of the matching circuit 108, the transducer 110, and the waveguide 114. By having a phase-locked-loop feedback circuit between the output of the matching circuit 108 and the drive circuit 104, the matching circuit 108 has always been located in the box 202, near the drive circuit 108, and separated from the transducer 110 by the length of the supply cord 208. This architecture introduces transmission losses and electrical parasitics, which are common products of ultrasonic-frequency transmissions.

[0012] In addition, prior-art devices attempt to maintain resonance at varying waveguide 114 load conditions by monitoring and maintaining a constant current applied to the transducer (when operating with series resonance). However, without knowing the specific load conditions, the only predictable relationship between current applied to the transducer 110 and amplitude is at resonance. Therefore, with constant current, the amplitude of the wave along the waveguide 114 is not constant across all frequencies. When prior art devices are under load, therefore, operation of the waveguide 114 is not guaranteed to be at resonance and, because only the current is being monitored and held constant, the amount of movement on the waveguide 114 can vary greatly. For this reason, maintaining constant current is not an effective way of maintaining a constant movement of the waveguide 114.

[0013] Furthermore, in the prior art, handpieces 112 and transducers 110 are replaced after a finite number of uses, but the box 202, which is vastly more expensive than the handpiece 112, is not replaced. As such, introduction of new, replacement handpieces 112 and transducers 110 frequently causes a mismatch between the frequency-sensitive components (108, 110, and 112), thereby disadvantageously altering the frequency introduced to the waveguide 114. The only way to avoid such mismatches is for the prior-art circuits to restrict themselves to precise frequencies. This precision brings with it a significant increase in cost.

[0014] Therefore, a need exists to overcome the problems associated with the prior art, for example, those discussed above.

SUMMARY

[0015] Briefly, in accordance with exemplary embodiments, the present invention includes a battery powered device that produces high frequency mechanical motion at the end of a waveguide for performing useful work, specifically, to cut and seal tissue during surgery. A piezoelectric transducer is used to convert electrical energy into the mechanical energy that produces the motion at the end of the waveguide. Particularly, when the transducer and waveguide are driven at their composite resonant frequency, a large amount of mechanical motion is produced. The circuit components of the present invention include, among others, a battery power supply, a control circuit, a drive circuit, and a matching circuit—all located within a handpiece of the ultrasonic cutting device and all operating and generating waveforms from battery voltages. The components are selected to convert electrical energy from the battery power supply into a high voltage AC waveform that drives the transducer. Ideally, the frequency of this waveform is substantially the same as the

resonant frequency of the waveguide and transducer. The magnitude of the waveform is selected to be a value that produces the desired amount of mechanical motion.

[0016] Advantageously, the present invention, according to several embodiments, allows components of the device to be removed, replaced, serviced, and/or interchanged. Some components are “disposable,” which, as used herein, means that the component is used for only one procedure and is then discarded. Still other components are “reusable,” which, as used herein, means that the component can be sterilized according to standard medical procedures and then used for at least a second time. As will be explained, other components are provided with intelligence that allows them to recognize the device to which they are attached and to alter their function or performance depending on several factors.

[0017] The invention provides a cordless hand-held ultrasonic cautery cutting device that overcomes the hereinaforementioned disadvantages of the heretofore-known devices and methods of this general type and that require disposal of and prevent advantageous reuse of costly components.

[0018] With the foregoing and other objects in view, there is provided, in accordance with the invention, a battery-powered, modular surgical device includes an electrically powered surgical instrument operable to surgically interface with human tissue and a handle assembly connected to the surgical instrument. The handle assembly has a removable hand grip and a handle body. The hand grip is shaped to permit handling of the surgical device by one hand of an operator, has an upper portion and a cordless internal battery assembly that powers the surgical instrument. The internal battery assembly has at least one energy storage cell. The handle body is operable to removably connect at least the upper portion of the hand grip thereto and create an aseptic seal around at least a portion of the hand grip when connected thereto and electrically couple the internal battery assembly of the hand grip to the surgical instrument and thereby power the surgical instrument for interfacing surgically with the human tissue.

[0019] With the objects of the invention in view, there is also provided a battery-powered, modular surgical device comprising an electrically powered surgical end effector assembly operable to surgically interface with human tissue and a removable hand grip shaped to permit handling of the surgical device by one hand of an operator. The removable hand grip includes at least one reusable battery electrically coupled to the surgical end effector assembly to power and thereby cause the surgical end effector assembly to operate and is removably secured to the surgical end effector assembly such that the at least one battery is selectively exposed to the surgical environment when removed therefrom.

[0020] With the objects of the invention in view, there is also provided a removable battery assembly of a battery-powered surgical device having an electrically powered surgical instrument operable to surgically interface with human tissue comprise a battery body outer shell having an upper portion, a lower portion, and defining a shell interior. The battery body outer shell is a hand grip of the surgical device when secured to the surgical instrument, is shaped to permit handling of the surgical device by one hand of an operator, has, in the shell interior, a cordless rechargeable battery that powers the surgical instrument, has an upper portion shaped to removably connect to a portion of the surgical instrument and create an aseptic seal around at least a part of the upper portion when connected thereto and be selectively exposed to the surgical environment when removed therefrom, and has

exterior conductors electrically coupled to the cordless rechargeable battery and positioned to supply at least power to operate the surgical instrument.

[0021] In accordance with another feature of the invention, at least one of the surgical instrument, the removable hand grip, and the handle body is disposable.

[0022] In accordance with a further feature of the invention, the surgical instrument is comprised of a surgical cautery and cutting end effector assembly.

[0023] In accordance with an added feature of the invention, the surgical cautery and cutting end effector assembly is an ultrasonic surgical cautery and cutting end effector assembly.

[0024] In accordance with an additional feature of the invention, the battery assembly is rechargeable.

[0025] In accordance with yet another feature of the invention, the at least one energy storage cell is a Lithium-based battery cell.

[0026] In accordance with a concomitant feature of the invention, the surgical instrument is comprised of at least one pivoting jaw member and a cutting blade opposing the jaw member.

[0027] Although the invention is illustrated and described herein as embodied in a cordless, battery-powered, hand-held, ultrasonic, surgical, cautery cutting device, it is, nevertheless, not intended to be limited to the details shown because various modifications and structural changes may be made therein without departing from the spirit of the invention and within the scope and range of equivalents of the claims. Additionally, well-known elements of exemplary embodiments of the invention will not be described in detail or will be omitted so as not to obscure the relevant details of the invention.

[0028] While the specification concludes with claims defining the features of the invention that are regarded as novel, it is believed that the invention will be better understood from a consideration of the following description in conjunction with the drawing figures, in which like reference numerals are carried forward. Accordingly, the apparatus components and method steps have been represented where appropriate by conventional symbols in the drawings, showing only those specific details that are pertinent to understanding the embodiments of the present invention so as not to obscure the disclosure with details that will be readily apparent to those of ordinary skill in the art having the benefit of the description herein. The figures of the drawings are not drawn to scale.

[0029] Other features that are considered as characteristic for the invention are set forth in the appended claims. As required, detailed embodiments of the present invention are disclosed herein; however, it is to be understood that the disclosed embodiments are merely exemplary of the invention, which can be embodied in various forms. Therefore, specific structural and functional details disclosed herein are not to be interpreted as limiting, but merely as a basis for the claims and as a representative basis for teaching one of ordinary skill in the art to variously employ the present invention in virtually any appropriately detailed structure. Further, the terms and phrases used herein are not intended to be limiting; but rather, to provide an understandable description of the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

[0030] The accompanying figures, where like reference numerals refer to identical or functionally similar elements throughout the separate views and which together with the detailed description below are incorporated in and form part of the specification, serve to further illustrate various embodiments and to explain various principles and advantages all in accordance with the present invention.

[0031] FIG. 1 is a diagrammatic illustration of components of a prior-art ultrasonic cutting device with separate power, control, drive and matching components in block diagram form.

[0032] FIG. 2 is a diagram illustrating the prior-art ultrasonic cutting device of FIG. 1.

[0033] FIG. 3 is an elevational view of a left side of an ultrasonic surgical cautery assembly in accordance with an exemplary embodiment of the present invention.

[0034] FIG. 4 is a perspective view from above a corner of a battery assembly in accordance with an exemplary embodiment of the present invention.

[0035] FIG. 5 is an elevational left side view of a transducer and generator assembly in accordance with an exemplary embodiment of the present invention.

[0036] FIG. 6 is a schematic block diagram of the cordless, battery-powered, hand-held, ultrasonic, surgical, cautery cutting device in accordance with an exemplary embodiment of the present invention.

[0037] FIG. 7 is a schematic block diagram of a battery assembly of the device of FIGS. 3 and 4 in accordance with an exemplary embodiment of the present invention.

[0038] FIG. 8 is a schematic block diagram of a handle assembly of the device of FIGS. 3 and 4 in accordance with an exemplary embodiment of the present invention.

[0039] FIG. 9 is a schematic block diagram of the transducer and generator assembly of the device of FIGS. 3 to 5 in accordance with an exemplary embodiment of the present invention.

[0040] FIG. 10 is a schematic block diagram of the generator of FIG. 9 in accordance with an exemplary embodiment of the present invention.

[0041] FIG. 11 is a schematic block diagram of the battery controller of the device of FIGS. 3 and 4 in accordance with an exemplary embodiment of the present invention.

[0042] FIG. 12 is a schematic block diagram illustrating an electrical communicating relationship between the battery assembly and the transducer and generator assembly of the device of FIGS. 3 to 5 in accordance with an exemplary embodiment of the present invention.

[0043] FIG. 13 is graph illustrating a square waveform input to a matching circuit in accordance with an exemplary embodiment of the present invention.

[0044] FIG. 14 is graph illustrating a sinusoidal waveform output from a matching circuit in accordance with an exemplary embodiment of the present invention.

[0045] FIG. 15 is a diagrammatic illustration of the affect that a resonant sine wave input to a transducer has on a waveguide of the ultrasonic cutting device in accordance with an exemplary embodiment of the present invention with the sinusoidal pattern shown representing the amplitude of axial motion along the length of the waveguide.

[0046] FIG. 16 is a fragmentary, schematic circuit diagram of an elemental series circuit model for a transducer in accordance with an exemplary embodiment of the present invention.

[0047] FIG. 17 is a fragmentary, schematic circuit diagram of an inventive circuit with the circuit of FIG. 16 and is useful for monitoring a motional current of a transducer in accordance with an exemplary embodiment of the present invention.

[0048] FIG. 18 is a fragmentary, schematic circuit diagram of an elemental parallel circuit model of a transducer in accordance with an exemplary embodiment of the present invention.

[0049] FIG. 19 is fragmentary, schematic circuit diagram of an inventive circuit with the circuit of FIG. 20 and is useful for monitoring the motional current of a transducer in accordance with an exemplary embodiment of the present invention.

[0050] FIG. 20 is a fragmentary, schematic circuit diagram of an inventive circuit with the circuit of FIG. 16 and is useful for monitoring the motional current of a transducer in accordance with an exemplary embodiment of the present invention.

[0051] FIG. 21 is a fragmentary, schematic circuit diagram of an inventive circuit with the circuit of FIG. 18 and is useful for monitoring the motional voltage of a transducer in accordance with an exemplary embodiment of the present invention.

[0052] FIG. 22 is a schematic circuit diagram modeling a direct digital synthesis technique implemented in accordance with an exemplary embodiment of the present invention.

[0053] FIG. 23 is a graph illustrating an exemplary direct output of a digital-to-analog converter (DAC) positioned above a filtered output of the DAC in accordance with an exemplary embodiment of the present invention.

[0054] FIG. 24 is a graph illustrating an exemplary direct output of a digital-to-analog converter (DAC) with a tuning word shorter than the tuning word used to produce the graph of FIG. 23 positioned above a filtered output of the DAC using the same shortened tuning word in accordance with an exemplary embodiment of the present invention.

[0055] FIG. 25 is a graph illustrating an exemplary direct output of a digital-to-analog converter (DAC) with a tuning word longer than the tuning word used to produce the graph of FIG. 23 positioned above a filtered output of the DAC using the longer tuning word in accordance with an exemplary embodiment of the present invention.

[0056] FIG. 26 is block circuit diagram of exemplary components comprising the current control loop in accordance with an exemplary embodiment of the present invention.

[0057] FIG. 27 is a block circuit diagram of the device of FIG. 3 in accordance with an exemplary embodiment of the present invention.

[0058] FIG. 28 is a perspective view from above the front of the battery assembly of FIG. 4 in accordance with an exemplary embodiment of the present invention.

[0059] FIG. 29 is a fragmentary, perspective view from a left side of the of the battery assembly of FIG. 4 with one half of the shell removed exposing an underside of a multi-lead battery terminal and an interior of the remaining shell half in accordance with an exemplary embodiment of the present invention.

[0060] FIG. 30 is a fragmentary, perspective view from a right side of the battery assembly of FIG. 4 with one half of the shell removed exposing the circuit board connected to the multi-lead battery terminal in accordance with an exemplary embodiment of the present invention.

[0061] FIG. 31 is an elevated perspective view of the battery assembly of FIG. 4 with both halves of the shell removed

exposing battery cells coupled to multiple circuit boards which are coupled to the multi-lead battery terminal in accordance with an exemplary embodiment of the present invention.

[0062] FIG. 32 is an elevated perspective view of the battery assembly shown in FIG. 31 with one half of the shell in place in accordance with an exemplary embodiment of the present invention.

[0063] FIG. 33 is an elevated perspective view of the battery assembly of FIG. 4 showing a catch located on a rear side of the battery assembly in accordance with an exemplary embodiment of the present invention.

[0064] FIG. 34 is an underside perspective view of the handle assembly of FIG. 3 exposing a multi-lead handle terminal assembly and a receiver for mating with the battery assembly of FIG. 4 in accordance with an exemplary embodiment of the present invention.

[0065] FIG. 35 is a close-up underside perspective view of the handle assembly of FIG. 3 exposing a multi-lead handle terminal assembly and a receiver for mating with the battery assembly of FIG. 4 in accordance with an exemplary embodiment of the present invention.

[0066] FIG. 36 is an underside perspective view illustrating an initial mating connection between the handle assembly and the battery assembly in accordance with an exemplary embodiment of the present invention.

[0067] FIG. 37 is a perspective view of the battery assembly fully connected to the handle assembly in accordance with an exemplary embodiment of the present invention.

[0068] FIG. 38 is a close-up perspective view of the exterior surface of the battery assembly of FIG. 4 illustrating a release mechanism for coupling the battery assembly to the handle assembly in accordance with an exemplary embodiment of the present invention.

[0069] FIG. 39 is a close-up perspective view of the multi-lead handle terminal assembly in accordance with an exemplary embodiment of the present invention.

[0070] FIG. 40 is a close-up perspective view of the ultrasonic surgical cautery assembly of FIG. 1 with one half of the shell of the handle assembly removed providing a detailed view of the mating position between the multi-lead handle terminal assembly and the multi-lead handle battery assembly in accordance with an exemplary embodiment of the present invention.

[0071] FIG. 41 is a fragmentary, cross-sectional and perspective view of a pressure valve of the battery assembly of FIG. 3 in accordance with an exemplary embodiment of the present invention viewed from a direction inside the battery assembly.

[0072] FIG. 42 is a fragmentary, cross-sectional view of the pressure valve of FIG. 41 viewed from a side of the valve.

[0073] FIG. 43 is a perspective view of the pressure valve of FIG. 41 separated from the battery assembly.

[0074] FIG. 44 is a graph illustrating pressure states of the pressure valve of FIG. 41 in accordance with an exemplary embodiment of the present invention.

[0075] FIG. 45 is an elevational exploded view of the left side of the ultrasonic surgical cautery assembly of FIG. 3 showing the left shell half removed from the battery assembly and the left shell half removed from the handle assembly in accordance with an exemplary embodiment of the present invention.

[0076] FIG. 46 is an elevational right-hand view of the handle assembly of FIG. 3 with the right shell half removed showing controls in accordance with an exemplary embodiment of the present invention.

[0077] FIG. 47 is elevational close-up view of the handle assembly of FIG. 3 with the left shell half removed showing the trigger of FIG. 46 in accordance with an exemplary embodiment of the present invention.

[0078] FIG. 48 is an elevational close-up view of a two-stage switch in the handle assembly activated by the button of FIG. 46 in accordance with an exemplary embodiment of the present invention.

[0079] FIG. 49 is an elevational view of an example of a two-stage switch of FIG. 48 in accordance with an exemplary embodiment of the present invention.

[0080] FIG. 50 is an elevational side view of the TAG of FIG. 3 in accordance with an exemplary embodiment of the present invention.

[0081] FIG. 51 is an elevational underside view of the TAG of FIG. 50 in accordance with an exemplary embodiment of the present invention.

[0082] FIG. 52 is an elevational upper view of the TAG of FIG. 50 in accordance with an exemplary embodiment of the present invention.

[0083] FIG. 53 is an elevational view of the TAG of FIG. 50 with an upper cover removed revealing generator circuitry in accordance with an exemplary embodiment of the present invention.

[0084] FIG. 54 is an elevational underside view of the TAG of FIG. 50 with an underside cover removed revealing electrical coupling between the generator and the transducer in accordance with an exemplary embodiment of the present invention.

[0085] FIG. 55 is a perspective underside view of the TAG of FIG. 50 with an underside cover of the TAG removed and the transducer cover removed revealing components of the transducer in accordance with an exemplary embodiment of the present invention.

[0086] FIG. 56 is an elevational left side view of the handle assembly and the TAG, illustrating a coupling alignment between the handle assembly and the TAG in accordance with an exemplary embodiment of the present invention.

[0087] FIG. 57 is an elevational exploded view of the left side of the ultrasonic surgical cautery assembly of FIG. 3 showing the left shell half removed from handle assembly exposing a device identifier communicatively coupled to the multi-lead handle terminal assembly in accordance with an exemplary embodiment of the present invention.

[0088] FIG. 58 is a perspective close-up view of the transducer with the outer shell removed in accordance with an exemplary embodiment of the present invention.

[0089] FIG. 59 is a perspective close-up view of the coupling relationship between the catch on the battery assembly and the receiver on the handle assembly as well as the sealing relationship between the multi-lead battery terminal assembly and the multi-lead handle terminal assembly in accordance with an exemplary embodiment of the present invention.

[0090] FIG. 60 is a perspective close-up transparent view of the sealing gasket of FIG. 59 in accordance with an exemplary embodiment of the present invention.

[0091] FIG. 61 is a perspective partial view of the handle assembly with the right-hand cover half removed, exposing a

near-over-centering trigger mechanism in accordance with an exemplary embodiment of the present invention.

[0092] FIG. 62 is a perspective partial view of the near-over-centering trigger mechanism of FIG. 61, with the trigger slightly depressed, in accordance with an exemplary embodiment of the present invention.

[0093] FIG. 63 is a perspective partial view of the near-over-centering trigger mechanism of FIG. 61, with the trigger depressed, in accordance with an exemplary embodiment of the present invention.

[0094] FIG. 64 is a perspective partial view of the near-over-centering trigger mechanism of FIG. 61, with the trigger fully depressed, in accordance with an exemplary embodiment of the present invention.

[0095] FIG. 65 is a perspective fragmentary view of a rotational lockout member and blade adjacent, but not engaging with, a waveguide assembly rotation-prevention wheel, in accordance with an exemplary embodiment of the present invention.

[0096] FIG. 66 is a perspective fragmentary view of the rotational lockout member and blade of FIG. 65 engaging the waveguide assembly rotation-prevention wheel in accordance with an exemplary embodiment of the present invention.

[0097] FIG. 67 is a perspective fragmentary view of a two-stage button in an undepressed state and in physical communication with the rotational lockout member of FIG. 65 in accordance with an exemplary embodiment of the present invention.

[0098] FIG. 68 is a perspective fragmentary view of the two-stage button in a first depressed state and physically engaging the rotational lockout member of FIG. 65 in accordance with an exemplary embodiment of the present invention.

[0099] FIG. 69 is a perspective fragmentary view of the two-stage button of FIG. 68 in a second depressed state and fully engaging the rotational lockout member of FIG. 65, which, in turn, is engaging the waveguide assembly rotation-prevention wheel in accordance with an exemplary embodiment of the present invention.

[0100] FIG. 70 is a perspective fragmentary view of a rotational lockout member and dual blades adjacent, but not engaging with, a waveguide assembly rotation-prevention wheel, in accordance with an exemplary embodiment of the present invention.

[0101] FIG. 71 is a perspective fragmentary view of the rotational lockout member and dual blades of FIG. 70 engaging the waveguide assembly rotation-prevention wheel in accordance with an exemplary embodiment of the present invention.

[0102] FIG. 72 is a process flow diagram illustrating a start-up procedure in accordance with an exemplary embodiment of the present invention.

[0103] FIG. 72A is a process flow diagram illustrating a portion of the start-up procedure in accordance with an exemplary embodiment of the present invention.

[0104] FIG. 73 is a fragmentary, enlarged perspective view of an exemplary embodiment of an end effector according to the invention from a distal end with a jaw in an open position;

[0105] FIG. 74 is a fragmentary, enlarged perspective view of the end effector of FIG. 73 from below with an outer tube removed;

[0106] FIG. 75 is a fragmentary, enlarged cross-sectional and perspective view of the end effector of FIG. 73 from below with the section taken transverse to the jaw-operating plane through the waveguide;

[0107] FIG. 76 is a fragmentary, enlarged side elevational view of the end effector of FIG. 73 with the outer tube removed;

[0108] FIG. 77 is a fragmentary, enlarged cross-sectional side view of the end effector of FIG. 73 with the section taken parallel to the jaw-operating plane with the waveguide removed;

[0109] FIG. 78 is a fragmentary, enlarged, side elevational view of the end effector of FIG. 73;

[0110] FIG. 79 is a fragmentary, enlarged, side elevational view of the end effector of FIG. 78 with the jaw in a substantially closed position;

[0111] FIG. 80 is a fragmentary, enlarged, perspective view of the end effector of FIG. 73 with the jaw in the substantially closed position;

[0112] FIG. 81 is a fragmentary, enlarged cross-sectional side view of the end effector of FIG. 73 with the section taken in the jaw-operating plane;

[0113] FIG. 82 is an enlarged perspective view of a coupling spool of the end effector of FIG. 73;

[0114] FIG. 83 is a fragmentary, enlarged, cross-sectional view of the end effector of FIG. 73 with the section taken orthogonal to the longitudinal axis of the waveguide at a jaw pivot;

[0115] FIG. 84 is an enlarged, perspective view of a jaw insert of the end effector of FIG. 73 viewed from below a distal end;

[0116] FIG. 85 is an enlarged, cross-sectional and perspective view of a left portion of the jaw insert of FIG. 84 seated within a left portion of the jaw of FIG. 73 viewed from below a proximal end;

[0117] FIG. 86 is a fragmentary, enlarged, perspective view of a TAG attachment dock and a waveguide attachment dock of the handle assembly of FIG. 46 with a right half of the handle body, a rotation-prevention wheel, and a spring and bobbin of the jaw force-limiting assembly removed;

[0118] FIG. 87 is a fragmentary, enlarged, perspective view of the handle assembly of FIG. 86 with an outer tube removed and only a right half of the rotation-prevention wheel removed; and

[0119] FIG. 88 is a perspective view of a torque wrench according to an exemplary embodiment of the invention.

DETAILED DESCRIPTION OF THE EMBODIMENTS

[0120] It is to be understood that the disclosed embodiments are merely exemplary of the invention, which can be embodied in various forms. Therefore, specific structural and functional details disclosed herein are not to be interpreted as limiting, but merely as a basis for the claims and as a representative basis for teaching one skilled in the art to variously employ the present invention in virtually any appropriately detailed structure. Further, the terms and phrases used herein are not intended to be limiting; but rather, to provide an understandable description of the invention.

[0121] Before the present invention is disclosed and described, it is to be understood that the terminology used herein is for the purpose of describing particular embodiments only and is not intended to be limiting. In this document, the terms “a” or “an”, as used herein, are defined as one

or more than one. The term “plurality,” as used herein, is defined as two or more than two. The term “another,” as used herein, is defined as at least a second or more. The terms “including” and/or “having,” as used herein, are defined as comprising (i.e., open language). The term “coupled,” as used herein, is defined as connected, although not necessarily directly, and not necessarily mechanically. Relational terms such as first and second, top and bottom, and the like may be used solely to distinguish one entity or action from another entity or action without necessarily requiring or implying any actual such relationship or order between such entities or actions. The terms “comprises,” “comprising,” or any other variation thereof are intended to cover a non-exclusive inclusion, such that a process, method, article, or apparatus that comprises a list of elements does not include only those elements but may include other elements not expressly listed or inherent to such process, method, article, or apparatus. An element preceded by “comprises . . . a” does not, without more constraints, preclude the existence of additional identical elements in the process, method, article, or apparatus that comprises the element.

[0122] As used herein, the term “about” or “approximately” applies to all numeric values, whether or not explicitly indicated. These terms generally refer to a range of numbers that one of skill in the art would consider equivalent to the recited values (i.e., having the same function or result). In many instances these terms may include numbers that are rounded to the nearest significant figure. In this document, the term “longitudinal” should be understood to mean in a direction corresponding to an elongated direction of the object being described.

[0123] It will be appreciated that embodiments of the invention described herein may be comprised of one or more conventional processors and unique stored program instructions that control the one or more processors to implement, in conjunction with certain non-processor circuits and other elements, some, most, or all of the functions of ultrasonic cutting devices described herein. The non-processor circuits may include, but are not limited to, signal drivers, clock circuits, power source circuits, and user input and output elements. Alternatively, some or all functions could be implemented by a state machine that has no stored program instructions, or in one or more application specific integrated circuits (ASICs) or field-programmable gate arrays (FPGA), in which each function or some combinations of certain of the functions are implemented as custom logic. Of course, a combination of these approaches could also be used. Thus, methods and means for these functions have been described herein.

[0124] The terms “program,” “software application,” and the like as used herein, are defined as a sequence of instructions designed for execution on a computer system. A “program,” “computer program,” or “software application” may include a subroutine, a function, a procedure, an object method, an object implementation, an executable application, an applet, a servlet, a source code, an object code, a shared library/dynamic load library and/or other sequence of instructions designed for execution on a computer system.

[0125] The present invention, according to one embodiment, overcomes problems with the prior art by providing a lightweight, hand-held, cordless, battery-powered, surgical cautery cutting device that is powered by and controlled with components that fit entirely within a handle of the device. The hand-held device allows a surgeon to perform ultrasonic cutting and/or cauterizing in any surgical procedure without the

need for external power and, particularly, without the presence of cords tethering the surgeon to a stationary object and constricting the range of movement of the surgeon while performing the surgical procedure.

[0126] Ultrasonic Surgical Device

[0127] Described now is an exemplary apparatus according to one embodiment of the present invention. Referring to FIG. 3, an exemplary cordless ultrasonic surgical cautery assembly 300 is shown. The inventive assembly 300 can be described as including three main component parts: (1) a battery assembly 301; (2) a handle assembly 302 with an ultrasonic cutting blade and waveguide assembly 304 (only a proximal portion of which is illustrated in FIG. 3); and (3) a transducer-and-generator (“TAG”) assembly 303. The handle assembly 302 and the ultrasonic cutting blade and waveguide assembly 304 are pre-coupled but rotationally independent from one another. The battery assembly 301, according to one exemplary embodiment, is a rechargeable, reusable battery pack with regulated output. In some cases, as is explained below, the battery assembly 301 facilitates user-interface functions. The handle assembly 302 is a disposable unit that has bays or docks for attachment to the battery assembly 301, the TAG assembly 303, and the ultrasonic cutting blade and waveguide assembly 304. The handle assembly 302 also houses various indicators including, for example, a speaker/buzzer and activation switches.

[0128] The TAG assembly 303 is a reusable unit that produces high frequency mechanical motion at a distal output. The TAG assembly 303 is mechanically coupled to the ultrasonic cutting blade and waveguide assembly 304 during operation of the device and produces movement at the distal output, i.e., the cutting blade. In one embodiment, the TAG assembly 303 also provides a visual user interface, such as, through a red/green/blue (RGB) LED. As such, a visual indicator of the battery status is uniquely not located on the battery and is, therefore, remote from the battery.

[0129] The present invention’s ability to provide all of the necessary components of an ultrasonic cutting tool in a handheld package provides a great advantage over prior-art devices, which devices house substantially all of the device components within a very expensive and heavy desktop box 202, as shown in FIG. 2, and include an expensive tether 208 between the device’s handpiece 112 and the desktop box 202, which, most significantly, is bulky and interferes with the surgeon’s movements.

[0130] In accordance with the present invention, the three components of the handheld ultrasonic surgical cautery assembly 300 are advantageously quickly disconnectable from one or more of the others. Each of the three components of the system is sterile and can be maintained wholly in a sterile field during use. Because each portion can be separated from one or more of the other components, the present invention can be composed of one or more portions that are single-use items (i.e., disposable) and others that are multi-use items (i.e., sterilizable for use in multiple surgical procedures). FIGS. 4 and 5 show the battery assembly 301 and TAG assembly 303 components, respectively, separate from the overall composite assembly shown in FIG. 3. The details of each of the components are shown and described throughout the remainder of the specification. These details include, inter alia, physical aspects of each component separate and as part of the handheld ultrasonic surgical cautery assembly 300, electronic functionality and capability of each component separate and as part of the overall assembly 300, and methods

of use, assembly, sterilization, and others of each component separate and as part of the overall assembly 300. In accordance with an additional embodiment of the present invention, each of the components 301, 302/304, 303 is substantially equivalent in overall weight. Each of these components 301, 302/304, 303 is balanced so that they weigh substantially the same. This, combined with a triangular assembly configuration, makes the overall handheld ultrasonic surgical cautery assembly 300 advantageously provided with a center of balance that provides a very natural and comfortable feel to the user operating the device. That is, when held in the hand of the user, the overall assembly 300 does not have a tendency to tip forward or backward or side-to-side but remains relatively and dynamically balanced so that the waveguide is held parallel to the ground with very little effort from the user. Of course, the instrument can be placed in non-parallel angles to the ground just as easily.

[0131] FIG. 6 provides a general block schematic diagram illustrating the communicative coupling between the battery assembly 301, the handle assembly 302, and the TAG assembly 303. FIG. 6 also shows various power and communication signal paths 601a-n between the battery assembly 301 and the handle assembly 302. The handle assembly 302 provides additional power and communication signal paths 602a-n that continue on to the TAG assembly 303. These power and communication signal paths 601a-n facilitate operation of:

- [0132]** 1. a buzzer, e.g., audio frequency signal, which provides an audible user interface;
- [0133]** 2. a minimum button, e.g., 0 to 3.3 V and 0 to 25 mA input signal, which is a user interface to activate ultrasound output at minimum amplitude;
- [0134]** 3. a maximum button, e.g., 0 to 3.3 V and 0 to 25 mA, which is a user interface to activate ultrasound output at maximum amplitude;
- [0135]** 4. a first output voltage (Vout), e.g., 0 to 10 Volt and 0 to 6 A output, from the battery assembly 301 to the TAG assembly 303 and provides power to the TAG assembly 303 to generate a transducer drive signal;
- [0136]** 5. a ground or system common connection;
- [0137]** 6. a second output voltage (Vbatt), which is a voltage output from battery for providing power for the system;
- [0138]** 7. a first communication line (Comm+), which provides differential half duplex serial communications between the battery assembly 301 and the TAG assembly 303;
- [0139]** 8. a second communication line (Comm-), which provides differential half duplex serial communications between the battery assembly 301 and the TAG assembly 303; and
- [0140]** 9. a present line, which, when connected to the handle assembly 302, activates power in the battery assembly 301 and, thereby, to the entire system.

[0141] In accordance with an embodiment of the present invention, the above-described power and communication signal paths 601a-n are provided through a flex circuit that spans between a first multi-lead handle terminal assembly on the handle assembly 302 (where the battery assembly 301 electrically couples to the handle assembly 302) and a second multi-lead handle terminal assembly on the handle assembly 302 (where the TAG assembly 303 electrically couples to the handle assembly 302).

[0142] I. Battery Assembly

[0143] FIG. 7 provides a general block schematic diagram illustrating battery assembly 301 and the internal components included therein. The battery assembly 301 generally includes one or more battery cells 701, a battery protection circuit 702, and a battery controller 703. Various power and signal paths 704a-n run between the battery cells 701 and the battery protection circuit 702. Power and communication signal paths 706a-n run between the battery protection circuit 702 and the battery controller 703. The power and signal paths 704a-n and 706a-n can be simple direct connections between components or can include other circuit elements not shown in the figures. The power and communication signal paths 706a-n include, among others:

- [0144]** 1. a SMBus clock signal (SCLK), which is used for communications between the battery controller 703 and the battery fuel gauge/protection circuit 702;
- [0145]** 2. a SMBus data signal (SDAT), which is used for communications between the battery controller 703 and the battery fuel gauge/protection circuit 702; and
- [0146]** 3. an enable switch that turns off the battery controller 703 when the battery assembly 301 is in a charger by removing power to the switching power supply within the battery controller 703 once grounded.

[0147] a. Battery Cells

[0148] The battery cells 701 include, in one embodiment, a 4-cell lithium-ion polymer (LiPoly) battery. There is, of course, no limit to the number of cells that can be used and no requirement that the cells be LiPoly type. Advantageously, manufacturers can produce LiPoly batteries in almost any shape that is necessary. These types of batteries, however, must be carefully controlled during the charging process, as overcharging LiPoly batteries quickly causes damages to the cells. Therefore, these batteries must be charged carefully. For this reason, the present invention utilizes an inventive battery protection circuit 702.

[0149] b. Battery Protection

[0150] The battery protection circuit 702 controls charging and discharging of the battery cells 701 and provides battery protection and “fuel gauge” functions, i.e., battery power monitoring. More particularly, the battery protection circuit 702 provides over-voltage, under-voltage, over-temperature, and over-current monitoring and protection during both the charging and discharging stages. If overcharged, LiPoly batteries cannot only be damaged but can also ignite and/or vent.

[0151] The “fuel gauge” function of the battery protection circuit 702 limits the discharge of voltage and current, both continuous and transient, on the output of the battery assembly 301. During charging of the battery cells 701, the fuel gauge can limit the current level fed to the battery cells 701. Alternatively, a battery charging unit can perform this current-limiting function. The fuel gauge also monitors temperature and shuts down the battery assembly 301 when a temperature of the battery cells 701 exceeds a given temperature. The fuel gauge is further able to determine how much total energy is left in the battery cells 701, to determine how much previous charge has been received, to determine an internal impedance of the battery cells 701, to determine current and voltage being output, and more. By using this data, the present invention, through use of inventive algorithms, is able to determine the operational capacity of the battery cells 701 based in part on the chemical attributes of the battery cells 701

and, in particular, to identify when there is not enough battery capacity to safely perform a surgical procedure as described in further detail below.

[0152] c. Battery Controller

[0153] FIG. 11 is a general block circuit diagram illustrating the internal components of the battery controller 703 of FIG. 7. As previously shown in FIG. 7, the battery controller 703 is fed signals and powered through power and communication signal paths 706a-n. Additionally, the battery controller 703 also provides output power and signals along power and communication signal paths 601a-n. The battery controller 703, according to one exemplary embodiment of the present invention, includes a power supply 1102, SMBus isolation switch(es) 1104, a microcontroller 1106, an audio driver 1108, a user buttons interface 1110, a serial communications transceiver 1112, and a buck converter 1114.

[0154] The power supply 1102 produces various voltage levels at its output, which are used to power the various battery controller components shown in FIG. 11. The SMBus isolation switch(es) 1104 is/are used to disconnect the SMBus lines to the battery protection printed circuit board during charging and when the bus is used for other purposes within the battery controller.

[0155] Microcontroller 1106 is a highly-integrated processing unit that controls the functions of the battery controller 703. Audio driver 1108 produces a signal that ultimately drives the buzzer 802 that is located in the handle assembly 302. The user buttons interface 1110 conditions the signals received from the minimum 804 and maximum 806 activation switches housed within the handle assembly 302. The serial communications transceiver 1112 provides transmission and reception of differential half-duplex communications between the battery controller 703 and the generator 904. Finally, the buck converter 1114 steps down the battery voltage to produce a lower voltage for delivery to the TAG assembly 303 for generation of the ultrasound output signal to the transducer 902. The microcontroller controls the output of the buck regulator by varying or modulating the pulse widths of the input signals to the buck converter (i.e., pulse width modulation (PWM)). The battery controller measures the impedance of the switch and will not activate the system until the impedance detected falls below a predetermined threshold. This will eliminate accidental activations due to fluid ingress which are generally detected as higher impedances in the switch than that of a fully closed switch. The present line works on a similar principle, ensuring that the present line is closed through a low enough impedance before the battery is turned on. This is done so that exposure of the present pin to any conducting fluid will not accidentally turn on the battery pack.

[0156] As set forth in detail below, the battery controller 703 facilitates a user interface, e.g., a buzzer 802 and RGB LEDs 906, and converts the output voltage and current output of the buck converter, which output powers the TAG assembly 303 through at least one voltage output path (V_{out}) 601a-n.

[0157] II. Handle Assembly

[0158] FIG. 8 is a general block schematic diagram illustrating the handle assembly 302 shown in FIG. 3. The handle assembly 302 receives control and power signals over attached power and communication signal paths 601a-n. A second set of power and communication signal paths 602a-n connect to the TAG assembly 303 when it is attached to the handheld ultrasonic surgical cautery assembly 300. As is explained in detail below, the handle assembly 302 houses the

ultrasonic waveguide assembly **304** and provides a portion of the pistol grip that the operator uses to grasp and operate the entire handheld ultrasonic surgical cautery assembly **300** using, for example, a two-stage switch of button **4608** and trigger **4606** (as introduced in FIG. **46**). The handle assembly **302**, according to one exemplary embodiment, is provided with a speaker/buzzer **802** capable of receiving a buzzer output signal from the battery assembly **301** through a signal path **601a-n** and of producing an audible output, e.g., 65 db, suitable for communicating specific device conditions to an operator. These conditions include, for example, successful coupling of assembly components, e.g., battery assembly **301** to handle assembly **302**, high, low, or normal operation mode, fault conditions, low battery, device overload, mechanical failure, electrical failure, and others. The handle also includes a Min. Button switch **804** and a Max. Button switch **806** that, when activated, connects the respective button to ground, which signals the battery controller to start the ultrasonic output in either low or high amplitude mode. The handle assembly **302** also provides a pass-through interconnect for signals between the battery assembly **301** and the TAG assembly **303**.

[0159] III. Tag

[0160] FIG. **9** is a block and schematic circuit diagram illustrating the TAG assembly **303** of FIGS. **3** and **5**, which houses the transducer **902** and the generator **904**. The generator **904** converts DC power from the battery controller **703** into a higher-voltage AC signal that drives the transducer **902**, which converts the electrical signal to mechanical motion.

[0161] a. Generator

[0162] FIG. **10** is a block circuit diagram illustrating the internal components of the generator **904**. The generator **904**, according to an exemplary embodiment of the present invention, includes a power supply **1002**, a serial communications transceiver **1004**, a microcontroller **1006**, a numerically controlled oscillator (NCO) **1008**, a push/pull switching amplifier **1010**, an output filter/matching network **1012**, a motional bridge **1014**, a feedback amplifier and buffer(s) **1016**, an LED driver **1018**, and indicators **906**, for example, RGB LEDs. The power supply **1002** receives power from the battery assembly **301** through lines Vbatt and GND of the power signal paths **602a-n** and outputs various voltages that are used to power the generator **904**. The serial communications transceiver **1004** provides transmission and reception communications between the battery controller **703** and the generator **904**, here, through a serial data link Comm+/Comm- of the communication signal paths **602a-n**, although this communication can occur through a single line or through a number of lines, in series or in parallel.

[0163] The microcontroller **1006** is a highly integrated processing unit that controls the functions of the generator **904** and is one of two microcontrollers in the system, the other being part of the battery controller **703**. In the exemplary embodiment, a serial data link (Comm+, Comm-) exists between the two microcontrollers **1006**, **1106** so they can communicate and coordinate their operation. The microcontroller **1006** in the TAG **303** controls generation of the high-voltage waveform driving the piezoelectric transducer **902**. The microcontroller **1006** in the battery assembly **301** controls conversion of the DC voltage from the battery cells **701** to a lower DC voltage used by the TAG **303** when generating the high voltage AC to the transducer **902**. The battery microcontroller **1106** regulates the DC output of the battery assembly **301** to control the amplitude of the mechanical motion,

and the TAG microcontroller **1006** controls the frequency of the signal that drives the transducer **902**. The battery microcontroller **1106** also handles the user interface, and the battery protection circuit **702** monitors the battery cells **701** during system operation.

[0164] Direct digital synthesis (DDS) is a technique used to generate a periodic waveform with a precise output frequency that can be changed digitally using a fixed frequency source. The NCO **1008** is a signal source that uses the DDS technique, which can be performed through hardware or software. The fixed frequency input to the DDS is used to generate a clock for the NCO **1008**. The output is a series of values that produce a time-varying periodic waveform. A new output value is generated during each clock cycle.

[0165] The DDS **2200**, which is shown in detail in FIG. **22**, works by calculating the phase component of the output waveform that is then converted to amplitude, with a new phase value being generated each clock cycle. The phase value is stored in a variable register **2202**, which register is referred to herein as the “phase accumulator.” During each clock cycle, a fixed number is added to the number stored in the phase accumulator to produce a new phase value. This fixed number is often referred to as the frequency control word or frequency tuning word because it, along with the clock frequency, determines the output frequency. The value in the phase accumulator spans one cycle of the periodic output waveform from 0 to 360 degrees, with the value rolling over at 360 degrees.

[0166] The value in the phase accumulator is fed into a phase-to-amplitude converter **2204**. For a sine wave, the amplitude can be computed using the arctangent of the phase value. For high speed applications, the converter usually uses a lookup table to generate the amplitude value from the phase value.

[0167] In a hardware implementation of DDS, the output of the amplitude converter is input to a digital-to-analog converter (DAC) **2206** to generate an analog output signal f_{out} . The analog signal is usually filtered by a band pass or low pass filter to reduce unwanted frequency components in the output waveform.

[0168] As a first example, the value in the phase accumulator **2202** can be set to an integer from 0 to 359. If the frequency tuning word is 1, the value in the phase accumulator **2202** will be incremented by 1 each clock cycle. When the value reaches 359, it rolls over to zero. If the clock frequency is 360 Hz, the frequency of the output waveform will be 1 Hz. The output will therefore be a series of 360 points during each 1 second period of the output waveform. If the frequency tuning word is changed to 10, the value in the phase accumulator is incremented by 10 each clock cycle, and the output frequency will be 10 Hz. The output will therefore be 36 points for each period of the output waveform. If the frequency tuning word is 100, the output frequency will be 100 Hz. In that case, there will be 3.6 points for each output period. Or, more accurately, some cycles of the output waveform will have 3 points and some will have 4 points. The ratio of cycles with 4 points versus 3 points is 0.6.

[0169] As a second example, the value in the phase accumulator **2202** can be a 10 bit number. The 10 bit number will have 1024 possible values. With a frequency tuning word of 50 and a clock frequency of 1 MHz, the output frequency will be $50 \times 1 \text{ MHz} / 1024 = 48.828 \text{ kHz}$. FIG. **23** illustrates the output **2300** of the DAC **2206** and what the filtered DAC output might look like.

[0170] If the frequency tuning word is 22, the output frequency is $22 \times 1 \text{ MHz}/1024 = 21.484 \text{ kHz}$. In this case, FIG. 24 illustrates the output 2400 of the DAC 2206 and what the filtered DAC output might look like. When power is first applied to the generator, the state of the NCO 1008 may be undefined (or the output of the NCO 1008 may not be at a suitable frequency). This could lead to improper operation of the microcontroller. To ensure proper operation of the microcontroller, the NCO 1008 is not used to drive the clock frequency of the microcontroller when power is first applied. A separate oscillator is used. In one exemplary embodiment, the separate oscillator is integrated into the microcontroller. Using this separate oscillator, the microcontroller initializes the various memory locations internal to the microcontroller and those in the NCO 1008. Once the NCO 1008 is operating at a suitable frequency, the microcontroller switches the source of its clock from the separate oscillator to the NCO 1008.

[0171] If the frequency tuning word is 400, the output frequency is $400 \times 1 \text{ MHz}/1024 = 390.625 \text{ kHz}$. In this case, FIG. 25 illustrates the output 2500 of the DAC 2206 and what the filtered DAC output might look like. The output sometimes has 2 points per period and sometimes 3 points. The waveform in FIG. 25 clearly shows the need for a filter to obtain a clean sine wave.

[0172] Referring back to FIG. 10, the push/pull switching amplifier 1010 converts DC power from the battery controller 703 into a higher voltage square wave. The output filter/matching network is a passive filter that changes the square wave from switching amplifier 1010 into a smooth sinusoidal wave suitable for feeding to the transducer 902. The motional bridge 1014 is a circuit that produces a feedback signal in proportion to and in phase with the mechanical motion of the transducer 902 and waveguide assembly 304. The feedback amplifier and buffer(s) 1016 amplifies and buffers the motional feedback signal determined within the motional bridge 1014. As will be explained in greater detail below, the motional bridge 1014 allows the device to run with a constant displacement/amplitude mode and varies the voltage as the load varies. The motional bridge is used to provide amplitude feedback and, by virtue of using this type of feedback, i.e., motional feedback, the system is able to run with constant current.

[0173] In one embodiment, the TAG assembly 303 includes one or more red/green/blue (RGB) LEDs 906, which can be used for a variety of warning and communication purposes. For example green can indicate the device is functioning normally whereas red indicates the device is not functioning normally. It is noted that the placement of the LEDs 906 at the generator 904 in FIG. 9 is only for illustrative purposes. The invention envisions placing the indicators anywhere at the TAG assembly 303.

[0174] Through communicative interaction between the handle assembly 302 and the TAG assembly 303, in particular, the speaker 802 and the LEDs 906, the inventive handheld ultrasonic surgical cautery assembly 300 provides full feedback to an operator during use to indicate a plurality of conditions associated with the ultrasonic surgical cautery assembly 300. For instance, as mentioned above, the speaker/buzzer 802 can provide audible warnings and audible indicators of operational status of the ultrasonic surgical cautery assembly 300. Similarly, the LEDs 906 can provide visual warnings and visual indicators of operational status of the ultrasonic surgical cautery assembly 300. As an example, the LEDs 906 can

provide an indication of an amount of power remaining within the battery cell(s) 701 or a lack of sufficient power to safely carry out a surgical procedure. For instance, a first color of the LEDs 906 indicates a fully charged battery cell(s) 701, while a second color indicates a partially charged battery cell(s) 701. Alternatively, various blinking patterns or constant on states of the LEDs 906 can provide condition indicators to the user. The LED driver 1018 that is shown in FIG. 10 is an exemplary configuration that provides a constant current when the LEDs 906 are illuminated. Importantly, all of the feedback indicators to the user are uniquely present on the handheld device and do not require the user to be within range of a remote feedback component that is away from the surgical field of vision or outside of the sterile field. This eliminates the requirement for the physician to shift his/her attention from the surgical field to a remote location to verify the nature of the feedback signal.

[0175] b. Transducer

[0176] A transducer 902 is an electro-mechanical device that converts electrical signals to physical movement. In a broader sense, a transducer 902 is sometimes defined as any device that converts a signal from one form to another. An analogous transducer device is an audio speaker, which converts electrical voltage variations representing music or speech to mechanical cone vibration. The speaker cone, in turn, vibrates air molecules to create acoustical energy. In the present invention, a driving wave 1400 (described below) is input to the transducer 902, which then converts that electrical input to a physical output that imparts movement to the waveguide 1502 (also described below). As will be shown with regard to FIG. 15, this movement sets up a standing wave on the waveguide 1502, resulting in motion at the end of the waveguide 1502. For purposes of the present invention, transducer 902 is a piezo-electric device that converts electrical energy into mechanical motion.

[0177] As is known, crystals in piezoelectric transducers expand when voltage is applied. In a transducer configuration according to the invention, as illustrated for example in FIG. 55, the crystals are clamped into a crystal stack 5502. A clamp bolt 5504 in this configuration acts as a spring if it is set to pre-compress the crystal stack 5502. As such, when the crystal stack 5502 is caused to expand by imparting a voltage across the stack 5502, the clamp bolt 5504 forces the stack 5502 back to its original, pre-compressed position (i.e., it retracts). Alternatively, the clamp bolt 5504 can be torqued so that there is no pre-compression on the stack 5502 and, in such a case, the bolt will still act as a spring to pull the back mass towards its original position. Exemplary configurations of the transducer can be a so-called Langevin transducer, a bolt-clamp Langevin transducer, or a bolt-clamped sandwich-type transducer.

[0178] IV. Signal Path

[0179] FIG. 12 is a block diagram illustrating the signal path between the battery assembly 301 and the TAG assembly 303. First, a DC-DC step-down converter 1202 steps the voltage from the battery cells 701 down from a first voltage to a second, lower voltage. The DC-DC step-down converter 1202 includes the multi- or variable-phase (depending on amount of power needed) buck converter 1114 and the battery microcontroller 1106, which are both shown in FIG. 11 within the battery assembly 301. The battery microcontroller 1106 controls the buck converter 1114 to regulate the DC voltage fed to the TAG assembly 303. Together, the buck converter 1114 and the microcontroller 1106 perform the DC

to DC conversion function in the battery assembly 301. In an exemplary embodiment of the invention, a two-phase buck converter 1114 is used. Another exemplary embodiment can utilize a buck converter having additional phases. In such a case, phase shedding can be employed. The number of phases used can change dynamically to keep the converter operating at optimal efficiency, which is a consideration for a battery powered device. In other words, when less output power is required, the power losses internal to the converter can be reduced by reducing the number of active phases.

[0180] The DC output voltage from the battery assembly 301 powers the push/pull switching amplifier 1010 in the TAG assembly 303, which assembly 303 converts the DC signal to a higher voltage AC signal. The TAG microcontroller 1006 controls the amplifier 1010. The output voltage of the push pull switching amplifier 1010 is, in general, a square wave, an example of which is shown in FIG. 13, which waveform 1300 is undesirable because it is injurious to certain components, in particular, to the transducer 902. Specifically, the abrupt rising and falling edges of a square wave cause corresponding abrupt starts and stops of the ultrasonic waveguide to produce a damaging “rattling” affect on the waveguide. The square wave 1300 also generates interference between components. For example, higher additional harmonic frequencies of a square wave can create unwanted electrical interference and undesired operation of the circuit (s). This is in contrast to a pure sine wave, which only has one frequency.

[0181] To eliminate the square wave, a wave shaping or matching circuit 1012 (sometimes referred to as a “tank circuit”) is introduced. The tank circuit 1012 includes such components as, for example, an inductor, along with a capacitor in conjunction with the transducer capacitance, and filters the square wave into a smooth sine wave, which is used to drive the transducer 902 in a way that produces non-damaging ultrasonic motion at the waveguide. An exemplary sine wave 1400 suitable for driving the transducer 902 is shown in FIG. 14. The matching circuit 1012, in one exemplary embodiment of the present invention, is a series L-C circuit and is controlled by the well-known principles of Kirchhoff’s circuit laws. However, any matching circuit can be used to produce a smooth sine wave 1400 suitable for driving the transducer 902. In addition, other driving signals can be output from the matching circuit 1012 that are not smooth sine waves but are useful for driving the transducer 902 in a way that is less injurious than a square wave.

[0182] In practice, the matching network 1012 is tuned to match a particular transducer to which it feeds. Therefore, transducers and matching networks are best matched if they remain as a pair and are not placed in combination with other device. In addition, if each transducer 902 had its own matching network, the smart battery 301 could feed different frequencies to the different transducers, the frequencies being respectively matched to a particular blade in a waveguide assembly 304. Two popular frequencies for ultrasonic surgery devices are 55 kHz and 40 kHz.

[0183] V. Resonance

[0184] FIG. 15 is a diagrammatic illustration of the affect that a resonant sine wave input to the transducer 902 has on the waveguide 1502 of the ultrasonic cutting device. In accordance with an exemplary embodiment of the present invention, the sinusoidal pattern shown by the dotted lines in FIG. 15 represents the amplitude of axial motion along the length of the waveguide 1502, which is coupled to the transducer

902. Responding to a rising portion 1402 of the driving sine wave 1400 (shown in FIG. 14), the stack expands in a first direction 1508. During the negative portion 1404 of the driving wave 1400 (shown in FIG. 14), the pre-compression or the induced compression of the stack returns the stack to its steady-state, i.e., the portion 1504 of the transducer 902 is moved in a second direction 1512. As stated above, a smooth sine wave 1400, in contrast to the square wave 1300, allows the transducer 902 and waveguide 1502 to slow before changing directions. The smoother movement is less injurious to the device’s components.

[0185] The alternating movement 1508, 1512 of the transducer portion 1504 places a sinusoidal wave 1514 along the length of the waveguide 1502. The wave 1514 alternatively pulls the distal end 1520 of the waveguide 1502 toward the transducer 902 and pushes it away from the transducer 902, thereby longitudinally moving distal end 1520 of the waveguide 1502 along distance 1518. The tip of the waveguide 1502 is considered an “anti-node,” as it is a moving point of the sine wave 1514. The resulting movement of the waveguide 1502 produces a “sawing” movement along distance 1518 at the distal end 1520 of the waveguide 1502. (The wave 1514 and linear movement along distance 1518 are greatly exaggerated in FIG. 15 for ease of discussion.) This high-speed movement along distance 1518, as is known in the art, provides a cutting instrument that is able to easily slice through many materials, in particular, tissue and bone. The rapidly moving distal end 1520 of the waveguide 1502 also generates a great deal of frictional heat when so stimulated, which heat is absorbed by the tissue that the waveguide 1502 is cutting. This heat is sufficient to cause rapid cauterization of the blood vessels within the tissue being cut.

[0186] If the driving wave 1514 traveling along the waveguide 1502 is not a resonant wave, there will be no standing wave, which means that there are no nodes or antinodes. This means that there is very little motion. There also exists the possibility of operating the device at an incorrect resonant frequency. Operating at the wrong resonance can produce, for example, undesirable motion such as “slapping.” In such a case, the distal end 1520 of the waveguide 1502 moves transverse to the longitudinal axis of the waveguide 1502. Any incorrect mode is not ideal and is unreliable for providing adequate cutting and surgical cautery. The invention, however, as is explained below, utilizes a phase locked loop (PLL) in the generator 904 to ensure that the movement 1508, 1512 of the waveguide 1502 remains resonant along the waveguide 1502 by monitoring the phase between the motional current and motional voltage waveforms fed to the transducer 902 and sending a correction signal back to the generator 904. The TAG microcontroller 1006 controls the frequency and ensures it is in the proper range so as not to excite an undesired resonant frequency. As an added feature, the present invention can be provided with piezo-electric crystal stacks 1504 that are cut in varying planes, thereby creating a torsional, or twisting motion of the blade rather than only a sawing motion. The present invention can easily be adapted to a full set of uses using requiring a drilling-type motion instead of or with the sawing motion just described.

[0187] As just explained, ideally, the transducer 902 and waveguide 1502 are driven at their resonant frequency. Resonance is achieved when current and voltage are substantially in phase at the input of the transducer 902. For this reason, the generator 904 uses the PLL and the signals derived from the current and voltage input to the transducer 902 to synchronize

the current and voltage with one another. However, instead of simply matching the phase of the input current to the phase of the input voltage, the present invention matches the current phase with a phase of the “motional” voltage and/or matches the input voltage phase with a phase of the “motional” current. To accomplish this, a motional bridge circuit is used to measure the mechanical motion of the transducer and waveguide and to provide feedback as to the operation of the transducer and waveguide. The motional feedback signal from the bridge is proportional to and in phase with the motion of the transducer **902** and waveguide **1502**.

[0188] VI. Motional Control

[0189] a. Transducer Circuit Model

[0190] FIG. **16** is a schematic circuit diagram of a model transducer **1600**, such as transducer **902**, which contains piezo-electric material. Piezo-electric transducers are well known in the art. The mass and stiffness of the piezo-electric material creates a mechanically resonant structure within the transducer. Due to the piezo-electric effect, these mechanical properties manifest themselves as electrically equivalent properties. In other words, the electrical resonant frequency seen at the electrical terminals is equal to the mechanical resonant frequency. As shown in FIG. **16**, the mechanical mass, stiffness, and damping of the transducer **902** may be represented by a series configuration of an inductor/coil L , a capacitor C_2 , and a resistor R , all in parallel with another capacitor C_1 . The electrical equivalent transducer model **1700** is quite similar to the well-known model for a crystal.

[0191] Flowing into an input **1610** of the electrical equivalent transducer model **1600** is a transducer current i_T . A portion i_C of i_T flows across the parallel capacitor C_1 , which is of a type and value that, for the majority of the expected frequency range, retains a substantially static capacitive value. The remainder of i_T , which is defined as i_M , is simply $i_T - i_C$ and is the actual working current. This remainder current i_M is referred to herein as the “motional” current. That is, the motional current is that current actually performing the work to move the waveguide **1502**.

[0192] Known prior-art designs regulate and synchronize with the total current i_T , which includes i_C and is not an indicator of the amount of current actually causing the motion of the waveguide **1502** of the transducer **902**. For instance, when the blade of a prior-art device moves from soft tissue to denser material, such as other tissue or bone, the resistance R increases greatly. This increase in resistance R causes less current i_M to flow through the series configuration $R-L-C_2$, and more current i_C to flow across capacitive element C_1 . In such a case, the waveguide **1502** slows down, degrading its performance. It may be understood by those skilled in the art that regulating the overall current is not an effective way to maintain a constant waveguide displacement. As such, one novel embodiment of the present invention advantageously monitors and regulates the motional current i_M flowing through the transducer **902**. By regulating the motional current i_M , the movement distance of the waveguide **1502** can be regulated easily.

[0193] b. Series Circuit Model

[0194] FIG. **17** is a schematic circuit diagram of an inventive circuit **1700** useful for understanding how to obtain the motional current i_M of the transducer **902**. The circuit **1700** has all of the circuit elements of the transducer model **1600** plus an additional bridging capacitive element C_B in parallel with the transducer model **1600** of FIG. **16**. However, the value of C_B is selected so that C_1/C_B is equal to a given ratio

r . For efficiency, the chosen value for C_B should be relatively low. This limits the current that is diverted from i_M . A variable power source V_T is applied across the terminals **1702** and **1704** of the circuit **1700**, creating a current i_B through the capacitive element C_B , a current i_T flowing into the model transducer **1600**, a current i_C flowing through capacitor C_1 , and, finally, the motional current i_M . It then follows that $i_M = i_T - r \cdot i_B$. This is because:

$$i_B = C_B \cdot \frac{\partial V_T}{\partial t} = \frac{C_1}{r} \cdot \frac{\partial V_T}{\partial t} \text{ and } i_C = C_1 \cdot \frac{\partial V_T}{\partial t}$$

Therefore, $i_C = r \cdot i_B$ and, substituting for i_C in the equation $i_M = i_T - i_C$, leads to: $i_M = i_T - r \cdot i_B$.

[0195] Now, by knowing only the total current and measuring the current through the bridge capacitor i_B , variations of the transducer’s motional current i_M can be identified and regulated. The driver circuit, represented by block **2708** and the transformer **2710** in FIG. **27**, is included in the push-pull switching amplifier **1010** of FIG. **10**. The driver circuit, then, acts as a current controller and regulates the motional current i_M by varying an output of the driver circuit based on the product of the current flowing through the bridge capacitance C_B multiplied by the ratio r subtracted from a total current i_T flowing into the transducer **902**. This regulation maintains a substantially constant rate of movement of the cutting blade portion of the waveguide **1502** across a variety of cutting loads—something that has not been possible to date. In one exemplary embodiment, sensing circuits **1014** measure the motional voltage and/or motional current. Current and voltage measuring devices and circuit configurations for creating voltage meters and current meters are known in the art. Values of current and voltage can be determined by the present invention in any way now known or later developed, without limitation.

[0196] Regulation of the motional current i_M is a true way to maintain the integrity of the instrument and ensure that it will operate at its peak performance under substantially all conditions expected in an operating environment. In addition, such regulation provides these advantages within a package small enough and light enough to be easily held in one hand—a configuration that has never occurred in the field.

[0197] c. Transducer Circuit Model

[0198] FIG. **18** shows another embodiment of the present invention, where the transducer **902** is schematically represented as a parallel configuration of a resistive element R , an inductive element L , and a capacitive element C_4 . An additional capacitive element C_3 is in a series configuration between an input **1702** and the parallel configuration of the resistive element R , the inductive element L , and the capacitive element C_4 . This parallel representation models the action of the transducer in a so-called “antiresonant” mode of operation, which occurs at a slightly different frequency. A transducer voltage V_T is applied between the input terminals **1702**, **1704** of the transducer **902**. The transducer voltage V_T is split between a voltage V_C across capacitive element C_3 and a motional voltage V_M across the parallel configuration of the resistive element R , the inductive element L , and the capacitive element C_4 . It is the motional voltage V_M that performs the work and causes the waveguide **1502** to move. Therefore, in this exemplary embodiment, it is the motional voltage that is to be carefully regulated.

[0199] d. Parallel Circuit Model

[0200] FIG. 19 shows an exemplary embodiment of an inventive circuit configuration 1900, according to the present invention including the transducer model 1800 of FIG. 18. The circuit configuration 1900 adds to the transducer model 1800 three additional capacitive elements C_5 , C_6 , and C_7 . Capacitive element C_5 is in series with the transducer model circuit 1800 of FIG. 18 while the capacitive elements C_6 and C_7 are in series with one another and, together, are in parallel with the series combination of the capacitive element C_5 and the transducer circuit model 1800.

[0201] This circuit is analogous to a Wheatstone bridge measuring instrument. Wheatstone bridge circuits are used to measure an unknown electrical resistance by balancing two legs of a bridge circuit, one leg of which includes the unknown component. In the exemplary circuit configuration shown in FIG. 10, a motional voltage V_M , which equals $V_T - V_C$, is the unknown. By determining and regulating the motional voltage V_M , the inventive configuration allows a consistent waveguide movement to be maintained as set forth below.

[0202] Advantageously, the capacitive element C_7 is selected so that its value is a ratio A of capacitive element C_3 , with A being less than one. Likewise, the capacitive element C_6 is selected so that its value is the same ratio A of the capacitive element C_5 . The ratio of C_5/C_3 is also the ratio A .

[0203] Because the ratio of C_3/C_7 is A and the ratio of C_5/C_6 is also A , the bridge is balanced. It then follows that the feedback voltage V_{fb} divided by the motional voltage V_M is also the ratio A . Therefore, V_m can be represented as simply $A \cdot V_{fb}$.

[0204] If the voltage across the model transducer 1800 is still V_T , an input voltage V_{in} equals V_T plus the voltage V_B across the capacitive element C_5 . The feedback voltage V_{FB} is measured from a first point located between capacitive elements C_6 and C_7 and a second point located between the transducer and the capacitive element C_5 . Now, the upstream components of the TAG assembly 303 act as a voltage controller and vary the power V_{in} to maintain a constant feedback voltage V_{fb} , resulting in a substantially constant motional voltage and maintaining a substantially constant rate of movement of the cutting blade portion of the waveguide 1502 across a variety of cutting loads. Again, unlike the prior art, the present invention is not simply regulating the input voltage V_{in} ; it is varying the input voltage V_{in} for the purpose of regulating the motional voltage V_M —which is novel in the art.

[0205] e. Transformer Series Monitoring

[0206] FIG. 20 shows another exemplary embodiment of the present invention where the transducer 902 is of the circuit configuration shown in FIG. 16. The configuration of FIG. 20 works similarly to that shown in FIG. 17 and as described above in connection with FIG. 17. However, in this circuit configuration 2000, a pair of transformers 2004 and 2008 is used to determine and monitor the motional current I_M . In this exemplary embodiment, a primary winding 2002 of the first transformer 2004 is in a series configuration with a bridge capacitor C_B . Similarly, a primary winding 2006 of the second transformer 2008 is in a series configuration with the model transducer 1600. The leads 2010, 2012 of the secondary winding 2014 of the first transformer 2004 are coupled through a resistor R_2 . The leads 2016, 2018 of the secondary winding 2020 of the second transformer 2008 are coupled through a resistor R_1 . In addition, the first lead 2010 of the

secondary winding 2014 of the first transformer 2004 is directly connected to the first lead 2016 of the secondary winding 2020 of the second transformer 2008.

[0207] Current i_B passing through the primary winding 2002 of the first transformer 2004 induces a current in the secondary winding 2014 of the first transformer 2004. Similarly, the currents including i_C passing through the capacitive element C_1 of the transducer 1600 and the motional current i_M of the transducer 1600 combine and go through the primary winding 2006 of the second transformer 2008 to find ground 2022. The current in the primary winding 2006 induces a current on the secondary winding 2020. As noted by the dots (“•”) on the transformers 2004, 2008, the secondary windings 2014, 2020 are in opposite directions from one another, with reference to the primary windings 2002, 2006, respectively, and induce a voltage V_{fb} across resistors R_1 and R_2 . By selecting values for R_1 and R_2 so that a ratio of R_1/R_2 is equal to the ratio of the values C_B/C_1 , the feedback voltage V_{fb} will always be proportional to the motional current i_M . Now, the upstream components of the generator 904 act as a voltage controller and vary the input power (V_{in} and I_{in}) to maintain a constant feedback voltage V_{fb} , resulting in a substantially constant motional current i_M and maintaining a substantially constant rate of movement of the cutting blade portion of the waveguide 1502 across a variety of cutting loads. Again, unlike the prior art, the present invention is not simply regulating the input voltage V_{in} ; it is varying the input current for the purpose of regulating the motional current i_M —which is novel in the art.

[0208] f. Transformer Parallel Monitoring

[0209] FIG. 21 shows another exemplary embodiment of the present invention where the model transducer 1800 is modeled by the circuit configuration shown in FIG. 18. The configuration of FIG. 21 works similarly to that shown in FIG. 19 and as described above in connection with FIG. 19. However, in this circuit configuration 2100, a transformer 2110 is used to determine and monitor the motional voltage V_M of the transducer 1800. In this embodiment, a primary winding 2106 of the transformer 2110 is in a series circuit configuration with an inductive element L_2 and a capacitive element C_1 . A voltage V_{in} is applied across input leads 2102, 2104 of the circuit formed by the primary winding 2106 of the transformer 2110, the inductive element L_2 , and the capacitive element C_1 . A current through the primary winding 2106 induces a corresponding current in the secondary winding 2108 of the transformer 2110. The secondary winding 2108 of the transformer 2110 is in a parallel configuration with a combination of the transducer 1800 and a bridge capacitor C_B . The two components forming the combination are in a series configuration.

[0210] In this embodiment, the secondary winding 2108 is tapped at a point 2112. By tapping the secondary winding 2108 at a point where a first portion of the secondary winding 2108 has m turns and a second portion of the secondary winding 2108 has n turns (where n is less than m), a selectable percentage of the induced voltage on the secondary winding 2108 appears from point 2112 to ground 2114.

[0211] Again, this circuit is analogous to a Wheatstone bridge measuring instrument. One leg is the first secondary winding m , the second leg is the second secondary winding n , the third leg is the transducer model 1800, and the fourth leg is the capacitor C_B . In the instant circuit configuration shown in FIG. 21, the voltage V_M is the unknown. By determining

and regulating the motional voltage V_M , a consistent waveguide movement is maintained.

[0212] By selecting a value of the bridge capacitor C_B to be less than the transducer capacitance C_3 by the same percentage that the number of turns n is less than the number of turns m (i.e., $m/n=C_3/C_B$), the value of a feedback voltage V_{fb} will reflect the motional voltage V_M . The invention can determine whether the motional voltage V_M is changing by monitoring the feedback voltage V_{fb} for changes.

[0213] By using the equivalent-circuit transducer model **1800**, which models a parallel-resonant (or “anti-resonant”) transducer, the transducer may be driven in the parallel resonant mode of operation, where motion is proportional to voltage. The advantage of this mode of operation is that the required constant-voltage-mode power supply is simpler to design and safer to operate than a constant-current-mode power supply. Also, because the transducer has a higher impedance when unloaded (rather than a lower impedance when unloaded in the series-resonant mode of operation), it naturally tends to draw less power when unloaded. The parallel-resonant mode of operation, however, is more difficult to maintain because the resonant bandwidth is narrower than that of the series-resonant mode and has a slightly different natural resonant frequency; hence, the mechanical components of the device must be specifically configured to operate at either the series resonant or parallel-resonant mode of operation.

[0214] The present invention controls the voltage and varies the power V_{in} to maintain a constant feedback voltage V_{fb} , resulting in a substantially constant motional voltage V_M and maintains a substantially constant rate of movement of the cutting blade portion of the waveguide **1502** across a variety of cutting loads. Again, unlike the prior art, the present invention is not simply regulating the input voltage V_{in} , it is varying the input voltage V_{in} for the purpose of regulating the motional voltage V_M —which is novel in the art.

[0215] In accordance with the present invention, the microcontroller **1006** in the TAG **303** monitors the feedback signal through motional bridge **1014** to generate the signal that goes to the primary side of transformer **1010**. The TAG microcontroller **1006** calculates (in the CLA **912**) the phase difference between these signals and adjusts the NCO **1008** output to make the phase difference equal to zero. When the motional feedback signal is in phase with the output of the push-pull switching amplifier **1010**, the system is operating at series resonance. The phase and magnitude of the motional feedback signal is computed using a discrete Fourier transform (DFT). In one exemplary embodiment of the present invention, the phase reference for the DFT computation is the drive signal for the push-pull amplifier **1010**. The frequency can be changed to cause the push-pull drive signal to be in phase with the motional feedback signal.

[0216] According to one exemplary embodiment of the present invention, if the phase of the motional feedback signal is positive, it is an indication the running frequency is below the resonant frequency and the running frequency should be increased; if the phase is negative, it is an indication the running frequency is above the resonant frequency and the running frequency should be decreased; if the phase is close to zero, the running frequency is close to the resonant frequency of the transducer **902** and waveguide **1502**. In the generator **904**, the NCO **1008** (utilizing DDS) is used to alter the frequency appropriately.

[0217] Significantly, the NCO **1008** outputs a clock to the CPU's external clock input at a frequency, for example, 6 times less than the operating frequency of the TAG microcontroller **1006**. The external frequency input is fed into the processor's Phase Lock Loop (PLL) and multiplied by a factor of 6 to obtain the CPU's SYSCCLK. The NCO **1008** is controlled by the processor through an SPI interface. The SPI interface is used to write a 32-bit divisor to the NCO **1008** that is used to divide the 25-MHz fixed frequency clock to obtain the desired output frequency. By controlling the DDS **2200**, the TAG provides synchronized operation of hardware with the oscillation frequency. In other words, to the main processor **914**, it appears as though the frequency is constant, thereby simplifying the sampling and calculation of the motion feedback phase.

[0218] VII. Startup Operation

[0219] Startup conditions are different than those during steady state operation, which is described in detail in the following section. At startup, the waveguide **1502** is initially at rest and, therefore, there is no waveguide motion. Accordingly, there is no immediate, ascertainable motional feedback signal that can be used to determine the composite resonant frequency of the transducer **902** and waveguide **1502**. As a result, the inventive system has an ability to operate in a different mode during an initial startup period than during steady state.

[0220] A startup procedure according to an exemplary embodiment of the present invention is represented in the process flow diagram of FIG. **72**, which illustrates an interchange between the battery controller **703** and the generator **904** of the TAG assembly **303**. In this particular embodiment, as described in detail below, the relationship between the battery controller and generator can be described as a “master-and-slave” relationship, as the battery controller issues all commands to the generator **904** and the generator **904** receives all of its instructions from the battery controller **703**. Alternatively, the generator **904** of the TAG assembly **303** could act as the “master” and issue all commands to the battery controller **703**, or, the generator **904** of the TAG assembly **303** and the battery controller **703** may function as peers.

[0221] Prior to activation, both the battery controller **703** and the generator **904** are idle at steps **7201** and **7202**, respectively. In step **7203**, the battery controller **703** is awakened out of its idle condition, for example, by the user squeezing the button/trigger **4608**. To begin the exchange between the battery controller **703** and the generator **904**, the battery controller **703** relays a signal, such as an “ULTRASOUND ON” command **7205**, to the generator **904** using the communication lines **602a-n** (i.e., Comm+/Comm-). If operating properly, the generator acknowledges the command **7205** received from the battery controller **703** and, in return, signals a positive response **7204**, such as an “ULTRASOUND ON” response, to the battery controller **703** using the communication lines **602a-n** (i.e., Comm+/Comm-). However, if the generator **904** does not positively respond to the initial command **7205** from the battery controller **703** before a specific period of time has lapsed (e.g., 10 ms), the battery controller issues a fault condition at step **7207**, such as a “FAILURE TO START” condition, and terminates the operation cycle at step **7209**. At such time, appropriate indicators can be actuated.

[0222] a. Current and Amplitude Control

[0223] If there is a successful acknowledgment by the generator **904** of the “ULTRASOUND ON” command **7205** sent

from the battery controller **703**, the microcontroller **1106** in the battery controller **703** initiates a process for quickly and safely advancing the current rate in the TAG assembly **303** and resulting in a resonant motion output from the TAG assembly **303** to the waveguide **1502**. Advancement proceeds from an idle condition to a level predicted to be within a “ballpark window” for producing an ascertainable motional feedback signal and achieving a beginning resonant frequency condition. As shown in FIG. **11**, the microcontroller **1106** in the battery controller **703** has two processing units. A first processing unit, the Control Law Accelerator (“CLA”)

noise. In this particular example, the non-linear PID within the CLA **1116** shapes the overshoot to no more than 15% greater than I_{ref} . It is desirable to have the control loop maintain current but not to allow over current for any significant time; in other words, the loop must make the current retract from an overcurrent state quickly. Accordingly, the non-linear PID loop of the CLA **1116** shapes the increase of the output voltage and input current in such a way that the input current advances quickly and accurately to the desired reference current level I_{ref} but does so in such a way that is stable and avoids a dangerous “overcurrent” condition.

TABLE 1

Gain constant:	G_0	G_1	G_2	G_n	G_n	G_1	G_0
	-----	-----	-----	-----	-----	-----	-----
Percent away from I_{ref} :	50%	45%	40% ... 5%	I_{ref}	-5%	-10%	-15%

1116, handles a first, inner, current-control loop **2601** (see FIG. **26**), and the second processing unit, a main processor **1118**, handles a second, outer, amplitude-control loop **2602** (see FIG. **26**). At the outset, in step **7213**, microcontroller **1106** turns on the buck power supply **1114** and initializes the CLA **1116**. The CLA **1116** uses a proportional-integral-derivative (“PID”) control algorithm to compute a new duty cycle value for the Pulse Width Modulators (“PWMs”) that are driving the two-phase buck converter **1114**. At step **7215**, the battery controller **703** starts the PWMs and begins, at step **7211**, using a fast, non-linear PID control loop, to increase the output voltage of the DC-DC converter **1202**. The increasing output voltage causes a corresponding increase in the input current to the push/pull amplifier **1010** of the generator **904**. At step **7217**, the output voltage increases, or is otherwise modified, until, at step **7219**, the actual, measured input current reaches a predetermined reference current level, referred to herein as “ I_{ref} .” I_{ref} is a calibrated value that is predicted to create a driving wave output from the transducer **902** that will achieve a displacement of the waveguide **1502** and place the resulting amplitude near a value sufficient to reach the target resonant frequency. I_{ref} is initially set by the battery microcontroller **703** in step **7225**. This calibrated value for I_{ref} may be stored inside the TAG assembly **303** and read by the battery microcontroller **703** upon establishment of the communication link **7204**.

[0224] Table 1 below illustrates an example of a non-linear PID control loop or algorithm in accordance with the present invention, whereby the output voltage level is modified until the actual, measured input current reaches the reference current, I_{ref} . In this example, the non-linear PID control loop divides the percent error of the actual, measured input current versus the reference current I_{ref} into 5% bins, which are shown below as constants G_0 through G_n (whereby “n” is some number of the last step prior to reaching I_{ref}). Each bin has its own non-linear tuning coefficients (e.g., K_p , K_i , and K_d). The non-linear tuning coefficients allow for the output voltage and, in turn, the actual input current, to initially advance quickly towards the reference current point I_{ref} when the input current is far away from the reference current point, and then slowly reach the reference current point I_{ref} once the input current value is close to reaching the reference current point. As a result, the system is less prone to being disturbed by

[0225] In the meantime, while the input current is steadily increasing under the control of the battery microcontroller **1106**, the initial signal, i.e., the “ULTRASOUND ON” command **7205** from the battery controller **703**, received by the generator, causes the TAG microcontroller **1006** to begin its own initialization process in parallel with the operation of the battery controller **703**. As set forth above with regard to FIG. **9**, the microcontroller **1006** in the TAG assembly **303** has two independent processing units: the CLA **912** and the main processor **914**. Referring back to FIG. **72**, at steps **7200** and **7206**, upon receiving the initial command **7205** from the battery controller **703**, the TAG microcontroller **1006** initializes the CLA **912** and starts the ultrasound PWMs that drive the ultrasonic frequency at a frequency within the operating frequency range of the waveguide and transducer. At this initial start up stage, any motional feedback signal that is present is weak and, therefore, it is desirable to use a high gain amplifier to provide a higher signal level because the signal level is initially very small. At step **7208**, as the input current from the battery assembly is increasing, the amplitude (i.e., the displacement of the mechanical motion) is incrementing proportionally until it reaches a set point or level within 20% of a “target amplitude,” which should produce a motional feedback signal and place the TAG assembly **303** in a “ballpark window” for achieving the resonant frequency. The “target amplitude” is a pre-determined, safe, threshold level. It is undesirable to surpass this threshold level and, when surpassed (e.g., by 10-12%), indicates an “over-amplitude” condition that is undesirable and causes the device to initiate a fault condition and control shutdown.

[0226] To regulate the amplitude level of the TAG assembly **303**, the battery controller **703** closely monitors the amplitude level. The battery controller **703** issues a command **7221** at frequent intervals (e.g., every 4 ms), such as an “AMPLITUDE REQ” command, to the TAG assembly **303** using at least one of the communication lines **602a-n** (e.g., Comm+/Comm-). In response, the battery controller **703** receives a signal **7210**, through at least one of the communication lines **602a-n** (e.g., Comm+/Comm-), such as an “AMPLITUDE REQ” response, from the TAG assembly **303**, which provides the battery controller **703** with a measurement of the amplitude level of the TAG assembly **303**. At each interval that a measurement of the amplitude level is determined by the battery controller **703**, the battery microcontroller **1106**, at step **7223**, makes one of several possible determinations

based upon the amplitude measurement. If the amplitude level has reached the level of within 20% of the “target amplitude,” or, effectively, 80% of the “target amplitude,” in step 7227, the power control is switched from the inner, current-control loop 2601 to the outer, amplitude-control loop 2602, which is described in further detail below. If the amplitude level has not yet reached 80% of the “target amplitude,” in step 7229, the current control loop will maintain the current at the reference current level I_{ref} until the amplitude reaches the 80% point.

[0227] However, if the amplitude level still has not reached the 80% point within a set period of time (e.g., 250 ms), this indicates a “low amplitude” fault condition 7231 that may be due to, for example, a stalled blade of the waveguide 1502. In response, the battery microcontroller 1106 terminates the operation cycle at step 7209 and issues, for example, an “ULTRASOUND OFF” command 7233, to the generator 904. In return, the generator 904 relays a response 7212, such as an “ULTRASOUND OFF” response, indicating that it has ceased active operation. If the potentially dangerous condition occurs in which the amplitude level has actually surpassed the level of within 20% of the “target amplitude,” the battery microcontroller 1106 immediately issues a fault condition 7235 and terminates the operation cycle at step 7209, as described above, due to this “over-amplitude” condition.

[0228] b. Frequency Lock

[0229] Now, referring to FIG. 72A, as previously mentioned, upon initialization, the TAG microcontroller 1006 controls the frequency of the signal that drives the transducer 902 based upon its detection of the motional feedback signal. At the beginning of the startup process, in step 7206, the operating frequency is set at a fixed value that is within the operating frequency range of the transducer 902 and waveguide 1502 (e.g., 55.2 kHz). If present at that set frequency, a motional feedback signal from the bridge circuit is routed to a high and low gain buffer. Each of these signals is fed into the analog-to-digital converter (“ADC”) 908 of the microcontroller 1006 in the TAG assembly 303. Initially, the high-gain, buffered-feedback signal is selected as the motional feedback signal will initially be small. A main function of the CLA 912 is to take the output from the ADC, perform the Discrete Fourier Transform (“DFT”) calculations, and pass the results to the main processor 914. Shown as step 7218, the results from the DFT calculations are the phase and magnitude of the motional feedback (“MF”) signal, as well as the real and imaginary terms for the signal.

[0230] A tuning loop is called once per ultrasound cycle. If, at step 7214, it is determined that a valid motional feedback signal does not exist at the set frequency, the system simply waits until there is a valid motional feedback signal. However, if a fixed period of time has been exceeded as determined by a cycle timeout timer, and there is still no valid motional feedback signal, a cycle activation limit “timeout” is triggered at step 7216 and the generator 904 turns off.

[0231] Initially, at step 7222, the system employs a high-gain-buffered A-to-D channel such that the high-gain-buffered feedback signal is selected. This allows the system to lock at a lower motional feedback signal level. A determination of whether or not the motional feedback signal has reached a defined “THRESHOLD” value is made at step 7220. If the motional feedback signal has reached the defined “THRESHOLD” value, the amplitude of the motional feedback signal has increased to the point that a valid motional feedback signal has emerged from any obstructive noise such

that the DFT calculations in the CLA 912 are reliable. At this point, in step 7224, the system switches to the low-gain channel. However, should the system fall below this “THRESHOLD” value, the A-to-D channel can switch back to the high-gain channel as shown in step 7226. By having the ability to switch to the low-gain channel at this point, a higher resolution A/D converter is beneficially not required.

[0232] At step 7228, if the motional feedback signal is above a starting threshold value, the generator 904 enters a frequency-tuning mode for locking the set frequency onto the resonant frequency of the TAG assembly 303 in parallel with the current and amplitude controls described above. In accordance with an exemplary embodiment of the present invention, the process for achieving resonant frequency is not a process of sweeping for the optimum frequency, but rather is uniquely a tracking or tuning process for locking onto the optimum frequency. However, the present invention may also employ a frequency sweeping mode whereby the initial operating or set frequency is chosen to be at a lower boundary of the “ballpark window” of the predicted resonant frequency and is steadily incremented until it reaches the resonant frequency or vice versa.

[0233] Once frequency tuning mode is entered, the main processor 914 of the TAG microcontroller 1006 uses the results of the DFT calculation (i.e., the phase and magnitude of the motional feedback signal) to control the running frequency of the generator. The tuning algorithm is divided into two states: STARTING and LOCKING. In the STARTING phase at step 7230, a determination is made of whether or not the motional feedback signal has reached a defined “STARTUP THRESHOLD” value. If the motional feedback signal has reached the defined “STARTUP THRESHOLD” value, the amplitude of the motional feedback signal has increased to the point that the system can actively begin moving towards resonance at step 7232. If the determination at step 7230 is that the motional feedback signal has not reached the defined “STARTUP THRESHOLD” value, the process moves to step 7234. At step 7234, the STARTING phase simply waits until the point is reached whereby there is a large enough motional feedback signal to allow locking.

[0234] In the LOCKING phase 7236, the sine of the phase offset between the motional feedback signal and the driving signal is used along with the differential of the sine to determine the size and direction of the frequency step to adjust the output frequency to move the system to resonance. Although the phase is naturally a tangent function, the sine of the phase is used to determine the frequency step because it is bounded by the value ± 1 and closely approximates the phase value at small angles, whereas a tangent function has the undesirable, unbounded range of $\pm\infty$.

[0235] In step 7238, a PID loop is used to calculate the frequency step in either a plus or minus direction. The PID loop is non-linear, whereby the value of the sine is used to determine a bin number. That bin number is used as an index to access the tuning coefficients used by the PID. An index table contains the proportional gain, the integral gain, and the differential gain. In addition, the entry sine value to enter a bin differs from the value to exit a bin. This introduces hysteresis to prevent oscillations near the bin transitions.

[0236] As previously explained, a non-linear PID is used to achieve a rapid frequency lock. Table 2 below illustrates an example of a non-linear, asymmetric PID loop or algorithm in accordance with the present invention whereby the size in frequency step is staggered until it reaches the target reso-

nance frequency, f_{res} . In this example, the gain constants PID_0 through PID_n (whereby “n” is some number of the last frequency step prior to reaching f_{res}) are separated by non-linear increments. The gain values have been chosen to move the system toward resonance quickly when the system is far from resonance and slowly when the system is close to or at resonance. It is important to step slowly when close to or at resonance in order to avoid inducing frequency modulation, which would cause undesirable effects on the amplitude. During startup, the value for the maximum frequency step size is greater than during steady state operation; it is, for example, set to 8 Hz. If the phase is positive, it is an indication that the running frequency is below the resonant frequency of the transducer and needs to be increased. If the phase is negative, it is an indication the running frequency is above the resonant frequency and the running frequency should be decreased. If the phase is close to zero, the running frequency is close to the resonant frequency of the transducer **902** and waveguide **1502**. The numerically controlled oscillator (“NCO”) **1008** utilizing direct digital synthesis (“DDS”) is used to change the frequency at step **7240**.

TABLE 2

Gain constant:	PID_0	PID_1	PID_2	PID_3	...	PID_n	PID_{n+1}	...	PID_3	PID_2	PID_1	PID_0
	----- ----- ----- ----- ----- ----- ----- ----- ----- ----- ----- -----											
Driving frequency:	f_{min}						f_{res}					f_{max}
Phase _(sine func., 90° shift) :	+1	+0.6	+0.4	+0.1	+0.3	0	-0.2	-0.4	-0.6	-0.8	-1	

[0237] The DDS **2200** (see FIG. 22) provides synchronized operation of hardware with the oscillation frequency. In other words, to the main processor **914**, it appears as though the frequency is constant. Here, the clock frequency of the main processor **914** is a multiple of the oscillation frequency. The invention alters the PWM frequency in a unique and novel way. With the invention, PWM is performed inside the main processor **914**. Because of this, the present invention actually increases/decreases the frequency of the main processor **914**—which has not been done before. The A/D converter **908** adjustments are automatic as well because the A/D converter **908** exists inside the microcontroller **1006**. This inventive technique can be analogized to a singer adjusting a speed of a metronome to match the singer’s tempo rather than, as is conventionally done, the singer changing her/his tempo to match the metronome.

[0238] At anytime during operation of the device, if the frequency reaches a pre-set minimum or maximum frequency limit, f_{min} and f_{max} , respectively, the generator **904** turns off and a fault condition is triggered, as shown in step **7242**. Exemplary lower and upper frequency limits for the invention are 54 kHz and 58 kHz, respectively. A number of various conditions can cause the frequency to reach the minimum or maximum limit, including breakage of a component (such as the waveguide **1502**) or a situation in which the waveguide **1502** is under such a heavy load that the device is not able to input the amount of power needed to find resonance.

[0239] Once frequency lock is achieved, the transition begins into steady state operation.

[0240] VIII. Steady State Operation

[0241] During steady state operation, the objective is to maintain the transducer and waveguide at resonant frequency and to control the amplitude in response to any drifting that

occurs as a result of a load on the waveguide **1502** during use of the device. When the transducer **902** and waveguide **1502** are driven at their composite resonant frequency, they produce a large amount of mechanical motion. The electrical energy from the battery is, in this state, converted into a high voltage AC waveform that drives the transducer **902**. The frequency of this waveform should be the same as the resonant frequency of the waveguide **1502** and transducer **902**, and the magnitude of the waveform should be the value that produces the proper amount of mechanical motion.

[0242] a. Amplitude Control

[0243] At resonance, the amplitude is approximately proportional to the transducer current, and the transducer current is approximately proportional to the input current to the push/pull amplifier **1010**. With constant current operation to maintain constant amplitude, the output voltage will vary with a varying load. In other words, the voltage will increase if the output power requirement increases and vice versa.

[0244] As described above in relation to the startup process, shown in FIG. 26 are two control loops, an inner, current control loop **2601** and an outer, amplitude control loop **2602**

for uniquely regulating the amplitude of the driving wave input to the transducer **902**. The current control loop **2601** regulates the current from the battery assembly **301** going into the push/pull amplifier **1010**. The amplitude control loop **2602** compensates for load differences or any other changes that occur in the transducer and/or waveguide. To accomplish this goal, the amplitude control loop **2602** utilizes the motional feedback signal to generate the desired reference current level, “ I_{ref} ” that is used by the current control loop **2601** to alter the output voltage of the DC-DC converter as described above. To avoid interference-type interactions between the two loops, the current control loop **2601** operates at a higher frequency than the amplitude control loop **2602**, e.g., approximately 300 KHz. The amplitude control loop **2602** typically operates, for example, at a frequency of 250 Hz.

[0245] To determine the desired reference current level, I_{ref} , the present amplitude value is subtracted from the desired “target amplitude” to generate an amplitude percent error signal. This amplitude percent error signal is the input into the PID control algorithm of the amplitude control loop **2601** for generating the new, desired reference current level “ I_{ref} ” based upon the operating conditions being experienced by the transducer **902** and waveguide **1502** at that particular time. In other words, the amplitude control loop **2602** changes the target or reference current value for the CLA **912** of the current control loop **2601** to reach the desired amplitude based on the percent error calculation. In this way, the output power is altered based on the variable need of the transducer **902** and waveguide **1502**. The main processor **1118** of the battery controller **703** checks the new reference current value to make sure that it is not greater than the maximum output current value.

[0246] Based upon the new target or reference current value, I_{ref} , that is set by the amplitude control loop 2602, the current control loop 2601 proceeds to change the output voltage and input current to the push/pull amplifier 1010. A measurement of the actual current level 2603 of the battery pack output is fed into the ADC 1120 of the battery microcontroller 1106 (shown in FIG. 11). The CLA 1116 takes the value from the ADC 1120 and subtracts it from the target or reference input current level I_{ref} to generate the current error signal. As described above, the CLA 1116 uses the PID control algorithm to compute a new duty cycle value for the PWMs that are driving the two-phase buck converter 1114. The CLA 1116 also computes a maximum PWM duty cycle to limit the output voltage. The algorithm to compute the maximum duty cycle uses the measured battery voltage and assumes the buck converter 1114 is operating in continuous conduction mode.

[0247] It is noted that, by utilizing amplitude control, rather than only looking at the current for steadying the amplitude, the present invention uniquely allows for finely adjusting the output of the transducer based on the motion feedback signal, achieving a more precise amplitude control. The use of a current control loop allows for faster initial response that would not be possible with amplitude control alone. Also, having the two loops provides for redundancy and individual calibration of the transducer and generator during manufacture, which can be referred to as a “calibration factor.” In effect, two control loops are being used to regulate the amplitude of the driving wave input to the transducer, which provides synchronized operation of the hardware with the oscillation frequency. Redundancy is useful to ensure the device is operating correctly. A malfunction in one loop will usually be detectable because the other loop will be unable to operate properly and the improper operation of either loop is usually detectable. Improper operation can be caused by a hardware fault. The proper operation of both loops requires measurement of both current and amplitude. Different hardware is used to measure amplitude and current. In one embodiment the battery microcontroller 1106 measure current and the TAG microcontroller 1006 measures amplitude.

[0248] b. Frequency Control

[0249] In a similar operation to the initial frequency lock performed during the startup process, the main processor 914 of the generator 904 uses the results of the DFT calculation to adjust the running frequency of the generator 904 based on the phase of the motional feedback signal in order to maintain a resonant frequency during steady state operation. The motional feedback signal from the bridge circuit is proportional to and in phase with the motion of the transducer 902 and waveguide 1502. When the motional feedback signal is in phase with the output of the push/pull switching amplifier 1010, the system is operating at the series resonance. Again, the phase and magnitude of the motional feedback signal is computed using a Discrete Fourier Transform (“DFT”). The phase reference for the DFT computation is the drive signal for the push/pull amplifier 1010. The frequency is, then, simply changed to cause the push/pull drive signal to be in phase with the motional feedback signal.

[0250] The DFT calculation is simplified and made more accurate if the ADC sample time interval is exactly an integer multiple of the output frequency period. This technique is referred to herein as “coherent sampling.” In one exemplary embodiment, the signals are sampled 12 times per output cycle such that the CLA 912 is sampling the motional feed-

back signal at 12 times the ultrasonic frequency. With coherent sampling, there are exactly 12 samples per cycle with each occurring at the same point in time relative to the phase of the drive signal. As shown in FIG. 9, the ADC sample clock is generated internally in the TAG microcontroller’s 1006 system clock 916. Accordingly, for coherent sampling, the system clock 916 needs to be synchronized to the output. The PWM signal driving the metal-oxide field-effect transistors (MOSFETs) that, in turn, generate the output waveform, is also generated internally from the system clock 916. One exemplary embodiment of the present invention generates the system clock 916 from the DDS 1008. Advantageously, as the output frequency changes, the system clock 916 also changes.

[0251] It is also desirable not to sample shortly after the MOSFETs are switched on or off. This is when there is the largest amount of noise present in the system. Offsetting the sample time to avoid sampling shortly after the MOSFETs switch on or off minimizes the affect of transistor switching noise on the ADC sample. The two PWM outputs employ a deadband to ensure that both MOSFETs are never activated at the same time.

[0252] X. Simplified Circuit Block Diagram

[0253] FIG. 27 shows a simplified block circuit diagram illustrating another exemplary electrical embodiment of the present invention, which includes a microprocessor 2702, a clock 2730, a memory 2726, a power supply 2704 (e.g., a battery), a switch 2706 (e.g., a MOSFET power switch), a drive circuit 2708 (PLL), a transformer 2710, a signal smoothing circuit 2712 (also referred to as a matching circuit and can be, e.g., a tank circuit), a sensing circuit 2714, a transducer 902, and a waveguide assembly 304, which terminates at an ultrasonic cutting blade 1520, referred to herein simply as the waveguide 1502.

[0254] One feature of the present invention that severs dependency on high voltage (120 VAC) input power (a characteristic of all prior-art ultrasonic cutting devices) is the utilization of low-voltage switching throughout the waveforming process and the amplification of the driving signal only directly before the transformer stage. For this reason, in one exemplary embodiment of the present invention, power is derived from only a battery, or a group of batteries, small enough to fit either within the handle assembly 302. State-of-the-art battery technology provides powerful batteries of a few centimeters in height and width and a few millimeters in depth. By combining the features of the present invention to provide an entirely self-contained and self-powered ultrasonic device, the capital outlay of the countertop box 202 is entirely eliminated—resulting in a significant reduction of manufacturing cost.

[0255] The output of the battery 2704 is fed to and powers the processor 2702. The processor 2702 receives and outputs signals and, as will be described below, functions according to custom logic or in accordance with computer programs that are executed by the processor 2702. The device 2700 can also include a main memory 2726, preferably, random access memory (RAM), that stores computer-readable instructions and data.

[0256] The output of the battery 2704 also is directed to a switch 2706 having a duty cycle controlled by the processor 2702. By controlling the on-time for the switch 2706, the processor 2702 is able to dictate the total amount of power that is ultimately delivered to the transducer 2716. In one exemplary embodiment, the switch 2706 is a MOSFET, although other switches and switching configurations are

adaptable as well. The output of the switch 2706 is fed to a drive circuit 2708 that contains, for example, a phase detecting PLL and/or a low-pass filter and/or a voltage-controlled oscillator. The output of the switch 2706 is sampled by the processor 2702 to determine the voltage and current of the output signal (labeled in FIG. 27 as AD2 V_m and AD3 I_m , respectively). These values are used in a feedback architecture to adjust the pulse width modulation of the switch 2706. For instance, the duty cycle of the switch 2706 can vary from about 20% to about 80%, depending on the desired and actual output from the switch 2706.

[0257] The drive circuit 2708, which receives the signal from the switch 2706, includes an oscillatory circuit that turns the output of the switch 2706 into an electrical signal having a single ultrasonic frequency, e.g., 55 kHz (referred to as VCO in FIG. 27). As explained above, a smoothed-out version of this ultrasonic waveform is ultimately fed to the transducer 902 to produce a resonant sine wave along the waveguide 1502.

[0258] At the output of the drive circuit 2708 is a transformer 2710 that is able to step up the low voltage signal(s) to a higher voltage. It is noted that all upstream switching, prior to the transformer 2710, is performed at low (i.e., battery driven) voltages, something that, to date, has not been possible for ultrasonic cutting and cautery devices. This is at least partially due to the fact that the device advantageously uses low on-resistance MOSFET switching devices. Low on-resistance MOSFET switches are advantageous, as they produce less heat than traditional MOSFET device and allow higher current to pass through. Therefore, the switching stage (pre-transformer) can be characterized as low voltage/high current. In one exemplary embodiment of the present invention, the transformer 2710 steps up the battery voltage to 120V RMS. Transformers are known in the art and are, therefore, not explained here in detail.

[0259] In each of the circuit configurations described and shown in FIGS. 3-12, 16-21, and 27, circuit component degradation can negatively impact the entire circuit's performance. One factor that directly affects component performance is heat. Known circuits generally monitor switching temperatures (e.g., MOSFET temperatures). However, because of the technological advancements in MOSFET designs, and the corresponding reduction in size, MOSFET temperatures are no longer a valid indicator of circuit loads and heat. For this reason, according to an exemplary embodiment, the present invention senses with a sensing circuit 2714 the temperature of the transformer 2710. This temperature sensing is advantageous as the transformer 2710 is run at or very close to its maximum temperature during use of the device. Additional temperature will cause the core material, e.g., the ferrite, to break down and permanent damage can occur. The present invention can respond to a maximum temperature of the transformer 2710 by, for example, reducing the driving power in the transformer 2710, signaling the user, turning the power off completely, pulsing the power, or other appropriate responses.

[0260] In one exemplary embodiment of the invention, the processor 2702 is communicatively coupled to the end effector 118, which is used to place material in physical contact with the blade portion 116 of the waveguide 114, e.g., the clamping mechanism shown in FIG. 1. Sensors are provided that measure, at the end effector, a clamping force value (existing within a known range) and, based upon the received clamping force value, the processor 2702 varies the motional

voltage V_M . Because high force values combined with a set motional rate can result in high blade temperatures, a temperature sensor 2736 can be communicatively coupled to the processor 2702, where the processor 2702 is operable to receive and interpret a signal indicating a current temperature of the blade from the temperature sensor 2736 and to determine a target frequency of blade movement based upon the received temperature.

[0261] According to an exemplary embodiment of the present invention, the PLL 2708, which is coupled to the processor 2702, is able to determine a frequency of waveguide movement and communicate that frequency to the processor 2702. The processor 2702 stores this frequency value in the memory 2726 when the device is turned off. By reading the clock 2730, the processor 2702 is able to determine an elapsed time after the device is shut off and retrieve the last frequency of waveguide movement if the elapsed time is less than a predetermined value. The device can then start up at the last frequency, which, presumably, is the optimum frequency for the current load.

[0262] XI. Battery Assembly—Mechanical

[0263] FIG. 28 shows the battery assembly 301 separate from the handle assembly 302. The battery assembly 301 includes an outer shell 2802 that, in the exemplary embodiment shown in FIG. 28, includes a first half 2802a and a second half 2802b. There is, however, no requirement that the shell 2802 be provided in two identical halves. In accordance with an embodiment of the present invention, when the outer shell 2802 is provided in two halves, the first half 2802a can be ultrasonically welded to the second half 2802b in a clam-shell configuration. Ultrasonically welding the two halves of the shell 2802 eliminates the need for gaskets while providing a “hermetic” seal between the components within the shell 2802 and the environment. A “hermetic” seal, as used herein, indicates a seal that sufficiently isolates a compartment (e.g., interior of the shell 2802) and components disposed therein from a sterile field of an operating environment into which the device has been introduced so that no contaminants from one side of the seal are able to transfer to the other side of the seal. This seal is at least gas-tight, thereby preventing intrusion of air, water, vapor phase H_2O_2 , etc.

[0264] FIG. 28 also shows a multi-lead battery terminal assembly 2804, which is an interface that electrically couples the components within the battery assembly 301 to an electrical interface of the handle assembly 302. It is through the handle assembly 302 that the battery assembly 301 is able to electrically couple with the TAG assembly 303 of the present invention. As is explained above, the battery assembly 301, through the multi-lead battery terminal assembly 2804, provides power to the inventive ultrasonic surgical cautery assembly 300, as well as other functionality described herein. The multi-lead battery terminal assembly 2804 includes a plurality of contacts pads 2806a-n, each one capable of separately electrically connecting a terminal within the battery assembly 301 to another terminal provided by a docking bay (see FIG. 34) of the handle assembly 302. One example of such electrical connections coupled to the plurality of contact pads 2806a-n is shown in FIG. 6 as power and communication signal paths 601a-n. In the exemplary embodiment of the multi-lead battery terminal assembly 2804, sixteen different contact pads are shown. This number is merely illustrative.

[0265] FIG. 29 provides a view of the underside of the multi-lead battery terminal assembly 2804. In this view, it can be seen that the plurality of contact pads 2806a-n of the

multi-lead battery terminal assembly **2804** include a corresponding plurality of interior contact pins **2906a-n**. Each contact pin **2906** provides a direct electrical coupling to a corresponding one of the contact pads **2806**.

[0266] In the particular embodiment shown in FIGS. **28-33**, the multi-lead battery terminal assembly **2804** is potted between the clam shell halves **2802a** and **2802b** of the shell **2802**. More particularly, FIG. **29** provides a view of the multi-lead battery terminal assembly **2804** positioned inside an upper portion of the first shell half **2802a** of the battery assembly **301**. As is shown in the figure, an upper portion of the first shell half **2802a** forms a mouth **2902** that accepts an outer peripheral edge **2904** of the multi-lead battery terminal assembly **2804**.

[0267] FIG. **30** provides an additional view of the interior of the first shell half **2802a** with the multi-lead battery terminal assembly **2804** inserted within the mouth **2902** of the first shell half **2802a** and a first circuit board **3002** having a plurality of contact pads **3006** coupled to the contact pins **2906** of the multi-lead battery terminal assembly **2804**. The battery assembly **301**, according to exemplary embodiments of the present invention, includes, as is shown in FIG. **31**, in addition to the first circuit board **3002**, additional circuit boards **3102** and **3104**.

[0268] In accordance with one exemplary embodiment of the present invention, the multi-lead battery terminal assembly **2804** comprises a flex circuit that converts the illustrated 4x4 array of contact pads **2006a-n** to two 1x8 arrays of conductors that are coupled to one or more of the circuit boards **3002**, **3102**, **3104**.

[0269] Further, more than or less than three circuit boards is possible to provide expanded or limited functionality. According to exemplary embodiments of the present invention, each circuit board **3002**, **3102**, and **3104** provides a specific function. For instance, circuit board **3002** can provide the components for carrying out the battery protection circuitry **702** shown in FIG. **7**. Similarly, the circuit board **3102** can provide the components for carrying out the battery controller **703**, also shown in FIG. **7**. The circuit board **3104** can, for example, provide high power buck controller components. Finally, the battery protection circuitry **702** can provide connection paths for coupling the battery cells **701a-n** shown in FIGS. **7** and **31**.

[0270] Another advantage of a removable battery assembly **301** is realized when lithium-ion (Li) batteries are used. As previously stated, lithium batteries should not be charged in a parallel configuration of multiple cells. This is because, as the voltage increases in a particular cell, it begins to accept additional charge faster than the other lower-voltage cells. Therefore, each cell must be monitored so that a charge to that cell can be controlled individually. When a lithium battery is formed from a group of cells **701a-n**, a multitude of wires extending from the exterior of the device to the batteries **701a-n** is needed (at least one additional wire for each battery cell beyond the first). By having a removable battery assembly **301**, each battery cell **701a-n** can, in one exemplary embodiment, have its own exposed set of contacts and, when the battery assembly **301** is not present inside the handle assembly **302**, each set of contacts can be coupled to a corresponding set of contacts in an external, non-sterile, battery-charging device. In another exemplary embodiment, each battery cell **701a-n** can be electrically connected to the bat-

tery protection circuitry **702** to allow the battery protection circuitry **702** to control and regulate recharging of each cell **701a-n**.

[0271] Turning now to FIG. **33**, at least one additional novel feature of the present invention is clearly illustrated. The battery assembly **301** shown in FIG. **33** illustrates a fully assembled battery assembly **301** that has been, for instance, ultrasonically welded so that the two shell halves **2802a** and **2802b**, as well as the potted multi-lead battery terminal assembly **2804**, provide a hermetic seal between the environment and the interior of the battery assembly **301**. Although shown in several of the previous drawings, FIG. **33** illustrates an inventive catch **3300**, which is formed by an extended portion of the shell **2802** that is shaped by a general longitudinal void **3302** directly under the catch **3300**, both being located at an upper portion of the exterior of the shell **2802**. The catch **3300** is shaped to mate with a receiver **3400** in a lower battery dock **3401** of the handle assembly **302**, which is shown in FIG. **34**.

[0272] FIG. **35** illustrates an underside of the handle assembly **302** and provides an improved view of the receiver **3400** and the battery dock **3401**. As is can be seen in FIG. **35**, the receiver **3400** extends from the battery dock **3401** (formed by a handle shell **3500**) and is shaped to mate with, i.e., fit within, the void **3302** of the battery assembly **301**. In addition, the receiver **3400** is in close proximity to a multi-lead handle terminal assembly **3502**, which includes a plurality of handle-connection pins **3504a-n**. In the exemplary embodiment shown in FIG. **35**, each handle contact pin in the multi-lead handle terminal assembly **3502** is a spring-type contact pin that is capable of being compressed while exerting an amount of force in a direction opposite the compression force and, thereby, maintaining a positive electrical connection between the handle-connection pin **3504a-n** and the object applying the force. In addition, the handle-connection pins **3504a-n** of the multi-lead handle terminal assembly **3502** are spaced so that each of the handle-connection pins **3504a-n** physically aligns with a respective one of the contact pads **2806a-n** of the multi-lead battery terminal assembly **2804**.

[0273] To couple the inventive battery assembly **301** to the inventive handle assembly **302**, the catch **3300** is contacted with the receiver **3400**, as is shown in FIG. **36**, and the battery assembly **301** is rotated with respect to the handle assembly **302**, as is shown in the progression from FIG. **36** to FIG. **37**. Although not limited to the exemplary embodiments shown in the figures of the instant specification, the physical shapes of the catch **3300** and receiver **3400** shown in FIGS. **33-35** (particularly the rounded corners **3305** shown in FIG. **33**) cause the battery assembly **301** to align itself with the handle assembly **302** virtually regardless of the angle to which the battery assembly **301** approaches the receiver **3400**, as long as the catch **3300** and receiver **3400** are in physical contact with each other. With any rotation of the battery assembly **301** between the position shown in FIG. **36** and the position shown in FIG. **37**, the catch **3300**, or rather, the void **3302**, automatically seats upon the receiver **3400**. This means that a user in the sterile field can easily connect the battery assembly **301** to the handle assembly **302** and, especially, can do so without actually viewing the two parts during connection efforts.

[0274] In accordance with one exemplary embodiment of the present invention, the multi-lead handle terminal assembly **3502**, as shown in FIG. **35**, includes a gasket **3512** that surrounds the handle-connection pins **3504a-n** and is sealed to a flex circuit board **3514** that supports the handle-connec-

tion pins 3504a-n. In one exemplary embodiment, the gasket 3512 is part of a rigid-flex circuit that includes the flex circuit board 3514 as well as the handle-connection pins 3504a-n. A portion of the flex circuit board 3514 can be made relatively rigid or stiffer as compared to the rest of the flex circuit board 3514. When the gasket 3512 is compressed during connection of the battery assembly 301 to the handle assembly 302, rigid portions of the flex circuit board 3514 adjacent the gasket 3512 support the gasket 3512 and allow the gasket 3512 to be compressed without substantial movement when the battery assembly 301 is coupled to the handle assembly 302. When the multi-lead battery terminal assembly 2804 and the multi-lead handle terminal assembly 3502 are placed together, as shown in FIGS. 59 and 60, a seal exists between an outer periphery 3312 of the multi-lead battery terminal assembly 2804 and the gasket 3512 of the multi-lead handle terminal assembly 3502. The seal prevents moisture from penetrating the interior of the gasket 3512, i.e., reaching the handle-connection pins 3504a-n of the multi-lead handle terminal assembly 3502 or the contacts pads 2806a-n of the multi-lead battery terminal assembly 2804.

[0275] As shown in FIG. 56 and explained in detail below, the rigid-flex circuit of the handle assembly 302 electrically couples the handle-connection pins 3504a-n to the handle assembly's TAG electrical connector 5602.

[0276] Referring briefly back to FIG. 35, the handle body 3500 of the handle assembly 302 is provided with an extended battery securing portion 3506. The extended battery securing portion 3506 is on a side of the multi-lead handle terminal assembly 3502 opposite the receiver 3400. It is noted that the particular exemplary embodiment of the handle-securing portion shown in FIG. 35 includes a pair of voids 3508 and 3510, which are not necessary to complete the battery-handle securing process. Referring now to FIG. 38, an additional feature of the battery assembly 301 is shown. In this view, a pair of bosses 3802, 3804 can be seen on an exterior side of the battery assembly shell 2802. The bosses 3802, 3804 are spaced and positioned to mate with the voids 3508, 3510 in the extended battery securing portion 3506 of the handle body 3500. This mating position is illustrated in FIG. 37. Referring still to FIG. 38, it can be seen that each of the bosses 3802, 3804 are provided with a sloped upper portion 3816 and an opposing sharp-edge bottom portion 3818. The sloped upper portion 3816 allows the bosses 3802, 3804 to easily slip into the voids 3508, 3510 in the extended battery securing portion 3506 of the handle assembly 302 when the battery assembly 301 is being secured to the handle assembly 302. The sharp-edge bottom portions 3818 secure and allow the bosses 3802, 3804 to remain seated within the extended battery securing portion 3506 of the handle assembly 302.

[0277] The combination of the mating between the catch 3300 and receiver 3400 at one side of the battery assembly 301 and the mating between the bosses 3802, 3804 and the voids 3508, 3510, respectively, at the other side of the battery assembly 301 provides a solid and secure attachment of the battery assembly 301 to the handle assembly 302 (see also FIGS. 3 and 37). In an exemplary embodiment, the two bosses 3802, 3804 are spaced as far apart from each other as is practical. This spacing improves stability of the attachment between the battery assembly 301 and the handle assembly 302.

[0278] FIG. 38 also illustrates a release mechanism 3806 coupled to the exterior of the battery assembly shell 2802. The release mechanism 3806 is provided with peripheral edges

3808 that are secured by and slide within a pair of corresponding channels 3810, 3812 formed within the same exterior side of the battery assembly shell 2802 as the bosses 3802, 3804. The release mechanism 3806 has a sloped nose region 3814 that is operable for moving toward and away from the bosses 3802 and 3804 and, in the particular embodiment shown in FIG. 38, extends between the bosses 3802 and 3804 when the release mechanism 3806 is slid in an upwardly direction.

[0279] When the battery assembly 301 is securely coupled to the handle assembly 302, as is shown in FIG. 37, the release mechanism 3806 remains in a position within the channels 3810, 3812 that is furthest away from the handle assembly 302. When a user desires to remove the battery assembly 301 from the handle assembly 302, the release mechanism 3806 is slid within the channels 3810, 3812 in a direction toward the handle assembly 302. This sliding action causes the sloped nose region 3814 to enter the area between the battery assembly 301 and the lowermost portion of the extended battery securing portion 3506. As the sloped nose region 3814 moves forward, the extended battery securing portion 3506 rides up the sloped nose region 3814 and flexes away from the battery assembly 301. Stated differently, the extended battery securing portion 3506 bends away from the multi-lead handle terminal assembly 3502 and receiver 3400.

[0280] Once the extended battery securing portion 3506 flexes to a certain degree, the bottom edges 3802a-3802b of the bosses 3802 and 3804 no longer engage with the voids 3508 and 3510 and the battery assembly 301 can easily be rotated from the orientation shown in FIG. 37 to that shown in FIG. 36 and, ultimately, separated from the handle assembly 302. The release mechanism 3806 is, of course, only one example of a mechanism that secures the battery assembly 301 to and releases the battery assembly 301 from the handle assembly 302. The release mechanism 3806 is advantageous in that it renders unintended detachment very unlikely. To release the battery assembly 301, an operator needs to move the release mechanism 3806 toward the handle while, at the same time, rotating the battery assembly 301 away from the handle assembly 302. These two oppositely-directed forces/actions are very unlikely to occur simultaneously unless they are performed intentionally. Application of these different forces also requires the user's hands to be in a position different than an in-use position during surgery. Such a configuration virtually ensures that accidental separation of the battery assembly 301 and handle assembly 302 does not occur.

[0281] The present invention also provides a significant advantage over prior art devices in the way the electrical connection between the multi-lead handle terminal assembly 3502 and the multi-lead battery terminal assembly 2804 is formed. More specifically, looking again to FIG. 33, it can be seen that, in the illustrated exemplary embodiment of the multi-lead battery terminal assembly 2804, sixteen contact pads 2806 are present—the contact pads 2806a-d forming a first row 3304, contact pads 2806e-h forming a second row 3306, contact pads 2806i-l forming a third row 3308, and contact pads 2806m-p forming a fourth row 3310.

[0282] Similarly, as is shown in FIGS. 34 and 35, the multi-lead handle terminal assembly 3502 includes a plurality of handle-connection pins 3504a-n (only twelve of the sixteen pins 3504a-n are shown in the view of FIG. 35). The handle contact pins are configured so that, when the battery assembly 301 is coupled to the handle assembly 302, each handle-connection pin 3504a-n is aligned with an individual one of the contact pads 2806. Therefore, the handle-connection pins

3504a-n are also disposed, in the particular embodiment shown in the drawings, in four rows **3404**, **3406**, **3408**, and **3410**.

[0283] When the battery assembly **301** is to be attached to the handle assembly **302**, the catch **3300** is first placed in contact with the receiver **3400** and the battery assembly **301** is then rotated toward the extended battery securing portion **3506** until the bosses **3802**, **3804**, respectively, engage the voids **3508**, **3510** in the extended battery securing portion **3506**. One significant result of the rotation is that the physical/electrical connection between the multi-lead handle terminal assembly **3502** and the multi-lead battery terminal assembly **2804** occurs sequentially, one row at a time, starting with battery row **3304** and handle row **3404**.

[0284] According to an exemplary embodiment of the present invention, the first battery row **3304** includes a grounding contact pad and the last battery row **3410** includes at least one power contact pad. Therefore, the first contact between the multi-lead battery terminal assembly **2804** and the multi-lead handle terminal assembly **3502** is a grounding connection and the last is the power connection. Installation of the battery assembly **301** will not cause a spark because the ground contact of the battery assembly **301** is a distance away from the last row **3410** of the multi-lead handle terminal assembly **3502** when the powered connection is made. As the battery assembly **301** is rotated into an attachment position (shown in FIG. 37), each battery row **3304**, **3306**, **3308**, **3310** sequentially makes contact with each handle row **3404**, **3406**, **3408**, **3410**, respectively, but the power contact(s) is(are) only connected after a row having at least one grounding contact has been connected. In other words, as the battery assembly **301** is installed into the handle assembly **302**, the battery assembly **301** is advantageously grounded before any power contacts are brought into contact with any portion of the handle assembly **302**—a significant advantage over prior-art device power supply couples. In all known devices, the contacts supplying power (i.e., electric mains) are coupled simultaneous to other couplings, or randomly, depending on the approach orientation of the electric plug. This prior-art coupling leaves sparking or arcing as a persistent possibility. With the present invention, however, the possibility of sparking or arcing that is present in the prior art is entirely eliminated.

[0285] In addition, in accordance with one exemplary embodiment of the present invention, one or more pins in any of the first, **3404**, the second **3406**, the third **3408**, or the last row **3410** of the handle-connection pins **3504a-n** are coupled to a battery presence detection circuit **3104**. In particular, one of the contacts in the last row **3410** is used as a present pad. The battery presence detection circuit **3104**, after detecting the proper connection of the grounding pin(s) and the present pin of the multi-lead handle terminal assembly **3502** to the multi-lead battery terminal assembly **2804**, allows operation of the ultrasonic surgical assembly **300**. In the embodiment where the battery present detection pad(s) is/are only in the last row, i.e., furthest away from the receiver **3400**, the handle assembly **302** will not alter/change states until the battery assembly **301** is fully and securely installed, i.e., all contacts are properly connected. This advantageous feature prevents any improper operation of the overall assembly. Similarly, when disconnecting the battery assembly **301**, the last row **3410** is the first row disconnected from the handle-connection

pins **3504a-n**. Therefore, the device immediately responds to the absence of the battery assembly **301** from the handle assembly **302**.

[0286] In the exemplary embodiment, the battery protection circuit **702**, i.e., the fuel gauge, monitors the present pad and waits for it to be grounded before powering the micro-processor **1006** within the TAG assembly **303**. To do this, of course, the TAG assembly **303** must also be coupled to the handle assembly **302**. More particularly, the TAG assembly **303** must be electrically coupled to the handle assembly's TAG electrical connector **5602**. Once the TAG assembly **303** is coupled to the handle assembly's TAG electrical connector **5602** (see, e.g., FIGS. 36 and 37) and the battery assembly **301** is properly coupled to the multi-lead handle terminal assembly **3502** (see, e.g., the configuration shown in FIG. 37), communication between the battery assembly **301** and the TAG assembly **302** occurs. After such communication is established, the device is ready for use and the battery controller **703** can signal a "ready-for-use" state to the user, for example, by generating an indicative tone at the buzzer **802** within the handle assembly **302** and/or generating a visual indicator at the LEDs **906**.

[0287] In one exemplary embodiment for establishing this communication, the battery protection circuit **702** senses the presence of a proper connection between the battery assembly **301** and the handle assembly **302** by periodically pulsing a low-voltage signal to the present pad. The battery protection circuit **702** monitors the present pad for a connection to ground, which ground is provided by the handle assembly **302** once the battery assembly **301** is properly connected thereto. However, because the battery assembly **301** may be submerged in a solution, for example, water during cleaning, it is advantageous for the battery assembly **301** not to sense a false ground condition as if the battery assembly **301** has been properly connected to the handle assembly **301** when the ground condition is only due to the solution electrically coupling the present pad to ground. For this reason, embodiments of the present invention provide a comparator that monitors the impedance between the present pad and ground. The comparator compares the impedance of a coupling between the present pad and ground to the reference impedance so that only when the impedance is less than a threshold impedance, i.e., less than that of a solution, will the battery assembly **301** operate.

[0288] The illustrated design of the multi-lead handle terminal assembly **3502** provides even further advantages over the prior art. In particular, the inventive handle-connection pins **3504a-n**, shown in the enlarged partial perspective view of FIG. 39, provide a physical connection along with a lateral displacement that ensures removal of any foreign substances from the contact region where the handle-connection pins **3504a-n** of the multi-lead handle terminal assembly **3502** meet the contact pads **2806a-n** of the multi-lead battery terminal assembly **2804**. Specifically, FIG. 39 shows the first handle-connection pin **3504a** in its at-rest, non-contact state. That is, the handle-connection pin **3504a** has a spring force that places and retains it in the natural resting shape shown in FIG. 39. However, when the multi-lead battery terminal assembly **2804** is fully mated with the multi-lead handle terminal assembly **3502**, the handle-connection pins **3504a-n** compress. This compressed state is shown, for example, by handle-connection pins **3504b** and **3504f** in FIG. 39.

[0289] The compression placed on the handle-connection pin **3504a-n** by the contact pad **2806** not only provides posi-

tive pressure to retain the electrical connection, but also causes the connecting surface of each handle-connection pin 3504a-n to move a distance D with respect to the longitudinal extent of the pin 3504. This distance D is illustrated in FIG. 39 by a first line 3901 showing where an apex of a connecting surface of a first handle-connection pin 3504e exists when the pin 3504e is in its uncompressed state. A second line 3902 shows where the apex of the connecting surface of the neighboring second handle-connection pin 3504f exists when the pin 3504f is compressed. The difference between the two lines defines a longitudinal distance D that the connecting surface of each pin 3504a-n translates when compressed. This movement is initiated when the handle-connection pin 3504a-n and the respective contact pad 2806 first make contact and continues until the battery assembly 301 is fully seated between the receiver 3400 and the extended battery securing portion 3506, as shown in the cutaway perspective view FIG. 40. The translation movement of the handle-connection pins 3504a-n produces a swiping motion that effectively wipes the contact pad 2806 clean, thus improving electrical connection therebetween. This wiping effect can prove highly advantageous when, for instance, a battery needs to be replaced in an operating environment and material, such as blood, comes into contact with the contact pads 2806 or when the pads are corroded from repeated use or due to exposure to cleaning agents.

[0290] The view of FIG. 39 shows yet another advantageous feature of the present invention. In FIG. 39, it can be seen that the multi-lead handle terminal assembly 3502 features flanged sides 3904 that protect the handle-connection pins 3504a-n of the handle assembly 302.

[0291] A further advantage of the present invention is that the entire battery assembly 301 can be sterilized. If there is a need for replacement during a medical procedure, the battery assembly can be easily replaced with a new sterile battery assembly. The gas-tight construction of the battery assembly 301 allows it to be sterilized, for example, using low-temperature vapor phase Hydrogen Peroxide (H_2O_2) as performed by the sterilization devices manufactured by the Steris Corporation and referred to under the trade name V-PRO or manufactured by Advanced Sterilization Products (ASP), division of Ethicon, Inc., a Johnson & Johnson company, and referred to under the trade name STERRAD®. Because the Lithium cells of the battery assembly 301 are damaged when heated above 60° C., non-heating sterilization commonly used in hospitals today makes the battery assembly 301 easily reused in surgical environments.

[0292] a. Battery Pressure Valve

[0293] The battery assembly 301 of the present invention features yet another inventive feature. As shown in FIG. 37, the battery assembly 301 includes a pressure valve 3702 that, as will be explained below, prevents the influence of external atmospheric pressure—both positive and negative—on the battery assembly's internal pressure, while providing for emergency pressure relief for excess internal pressure, e.g., >30 psi. This valve 3702, advantageously, has a large enough opening to vent any internally accumulating gases quickly. Also advantageously, the inventive valve 3702 does not instantaneously open and close with small changes in pressure, as do some prior art venting devices. Instead, the opening and closing events of the valve 3702 have several defined stages. In an exemplary configuration of the valve 3702, during the first stage (<30 psi), the valve 3702 remains sealed, as shown in FIGS. 41 and 42, and does not allow gas flow into

or out of the battery compartment. This exemplary embodiment can be referred to as a so-called poppet valve. In stage 2, once pressure has increased just enough to counter the force of a spring 4102 holding an O-ring 4104 surrounding a poppet 4106 against a valve seat 4202, shown in the cutaway view of FIG. 42, fluid/gas will begin to escape between the O-ring 4104 and the seat 4202. In stage 3, pressure has pushed the valve 3702 open enough to allow a significant amount of fluid/gas to pass the seal 4104, 4202. This is enough to measure accurately. At this point, and up to stage 4, internal pressure has forced the valve completely open, i.e., the O-ring 4104 has moved completely off of the seat 4202. Additional pressure has diminished effect on the flow because the valve cannot open further.

[0294] In stage 5, pressure on the valve 3702 begins to decrease and the poppet 4106 starts to shut. As the poppet 4106 retracts, it follows the same sequence as occurred during opening through hysteresis (i.e., retardation of an effect when forces acting upon a body are changed, dictating that a lag in closing occurs). As a result, when the poppet 4106 begins its return, it lags in position relative to the curve of FIG. 44 traversed when the poppet 4106 was opening. At stage 6, the O-ring 4104 just touches the seat 4202. The valve does not seal at this point, as there is no force pressing the O-ring 4104 into the seat 4202. In step 7, the force of the spring 4102 compresses the O-ring 4104 with sufficient force to seal the valve shut. The valve 3702 can now return to stage 1, shown in FIGS. 41 and 42. For ease of testing the valve 3702, the poppet 4106 is formed with a tear-off handle 4108. In this exemplary configuration, a user or leak-testing fixture can grasp the handle 4108 and move the poppet 4106 out and back within the valve dock 4204, here, shown located in one half of the outer shell 2802a or 2802b of the battery assembly 301. When testing is finished, the user, for example, the manufacturer, can tear off or otherwise remove the handle 4108 to prevent further user-controlled poppet 4106 movement. Removal of the handle 4108 is made easier with a narrowing 4110 formed at the base of the handle 4108.

[0295] b. Smart Battery

[0296] In additional exemplary embodiments of the present invention, a smart battery is used to power the surgical ultrasonic surgical cautery assembly 300. However, the smart battery is not limited to the ultrasonic surgical cautery assembly 300 and, as will be explained, can be used in a variety of devices, which may or may not have power requirements (i.e., current and voltage) that vary from one another. The smart battery, in accordance with an exemplary embodiment of the present invention, is advantageously able to identify the particular device to which it is electrically coupled. It does this through encrypted or unencrypted identification methods. For instance, a battery assembly 301 shown in FIG. 57 can have a connection portion, such as portion 5702. The handle assembly 302 can also be provided with a device identifier 5704 communicatively coupled to the multi-lead handle terminal assembly 3502 and operable to communicate at least one piece of information about the handle assembly 302. This information can pertain to the number of times the handle assembly 302 has been used, the number of times a TAG assembly 303 (presently connected to the handle assembly 302) has been used, the number of times a waveguide assembly 304 (presently connected to the handle assembly 302) has been used, the type of waveguide assembly 304 that is presently connected to the handle assembly 302, the type or identity of the TAG assembly 303 that is presently connected

to the handle assembly 302, or many other characteristics. When the smart battery assembly 301 is inserted in the handle assembly 302, the connection portion 5702 within the smart battery assembly 301 makes communicating contact with the device identifier 5704 of the handle assembly 302. The handle assembly 302, through hardware, software, or a combination thereof, is able to transmit information to the smart battery assembly 301 (whether by self-initiation or in response to a request from the battery assembly 301). This communicated identifier is received by the connection portion 5702 of the smart battery assembly 301. In one exemplary embodiment, once the smart battery assembly 301 receives the information, the communication portion 5702 is operable to control the output of the battery assembly 301 to comply with the device's specific power requirements.

[0297] In an exemplary embodiment, the communication portion 5702 includes a processor, such as processor 1118, and a memory, which may be separate or a single component. The processor 1118, in combination with the memory, is able to provide intelligent power management for the handheld ultrasonic surgical cautery assembly 300. This embodiment is particularly advantageous because an ultrasonic device, such as handheld ultrasonic surgical cautery assembly 300, has a power requirement (frequency, current, and voltage) that may be unique to the handheld ultrasonic surgical cautery assembly 300. In fact, handheld ultrasonic surgical cautery assembly 300 may have a particular power requirement or limitation for one dimension or type of waveguide 1502 and a second different power requirement for a second type of waveguide having a different dimension, shape, and/or configuration.

[0298] A smart battery 301 according to the invention, therefore, allows a single battery assembly to be used amongst several surgical devices. Because the smart battery 301 is able to identify to which device it is attached and is able to alter its output accordingly, the operators of various different surgical devices utilizing the smart battery 301 no longer need be concerned about which power source they are attempting to install within the electronic device being used. This is particularly advantageous in an operating environment where a battery assembly needs to be replaced in the middle of a complex surgical procedure.

[0299] In a further exemplary embodiment, the smart battery 301 stores in a memory 5706 a record of each time a particular device is used. This record can be useful for assessing the end of a device's useful or permitted life. For instance, once a device is used 20 times, all such batteries 301 connected to the device will refuse to supply power thereto—because the device is defined as a “no longer reliable” surgical instrument. Reliability is determined based on a number of factors. One factor can be wear—after a certain number of uses, the parts of the device can become worn and tolerances between parts exceeded. For instance, the smart battery 301 can sense the number of button pushes received by the handle assembly 302 and can determine when a maximum number of button pushes has been met or exceeded. The smart battery 301 can also monitor an impedance of the button mechanism which can change, for instance, if the handle gets contaminated, for example, with saline.

[0300] This wear can lead to an unacceptable failure during a procedure. In some exemplary embodiments, the smart battery 301 can recognize which parts are combined together in a device and even how many uses each part has experienced. For instance, looking at FIG. 57, if the battery assem-

bly 301 is a smart battery according to the invention, it can identify both the handle assembly 302, as well as the particular TAG assembly 303, well before the user attempts use of the composite device. The memory 5706 within the smart battery 301 can, for example, record each time the TAG assembly 303 is operated. If each TAG assembly 303 has an individual identifier, the smart battery 301 can keep track of each TAG assembly's use and refuse to supply power to that TAG assembly 303 once the handle assembly 302 or the TAG assembly 303 exceeds its maximum number of uses. The TAG assembly 303, the handle assembly 302, or other components can include a memory chip that records this information as well. In this way, any number of smart batteries 301 can be used with any number of TAG assemblies, staplers, vessel sealers, etc. and still be able to determine the total number of uses, or the total time of use (through use of the clock 330), or the total number of actuations, etc. of each TAG assembly, each stapler, each vessel sealer, etc. or charge or discharge cycles.

[0301] In some exemplary embodiments, the smart battery 301 can communicate to the user through audio and/or visual feedback. For example, the smart battery 301 can cause the LEDs 906 to light in a pre-set way. In such a case, even though the microcontroller 1006 in the generator 904 controls the LEDs 906, the microcontroller 1006 receives instructions to be carried out directly from the smart battery 301.

[0302] In yet a further exemplary embodiment, the microcontroller 1006 in the generator 904, when not in use for a predetermined period of time, goes into a sleep mode. Advantageously, when in the sleep mode, the clock speed of the microcontroller 1006 is reduced, cutting the current drain significantly. Some current continues to be consumed, because the processor continues pinging waiting to sense an input. Advantageously, when the microcontroller 1006 is in this power saving sleep mode, the microcontroller 1106 and the battery controller 703 can directly control the LEDs 906. This is a power-saving feature that eliminates the need for waking up the microcontroller 1006. Another exemplary embodiment slows down one or more of the microcontrollers to conserve power when not in use. For example, the clock frequencies of both microcontrollers can be reduced to save power. To maintain synchronized operation, the microcontrollers coordinate the changing of their respective clock frequencies to occur at about the same time, both the reduction and, then, the subsequent increase in frequency when full speed operation is required. For example, when entering the idle mode, the clock frequencies are decreased and, when exiting the idle mode, the frequencies are increased.

[0303] In an additional exemplary embodiment, the smart battery 301 is able to determine the amount of usable power left within its cells 701 and is programmed to only operate the surgical device to which it is attached if it determines there is enough battery power remaining to predictably operate the device throughout the anticipated procedure. For example, the smart battery 301 is able to remain in a non-operational state if there is not enough power with the cells 701 to operate the surgical device for 20 seconds. According to one exemplary embodiment, the smart battery 301 determines the amount of power remaining within the cells 701 at the end of its most recent preceding function, e.g., a surgical cutting. In this embodiment, therefore, the battery assembly 301 would not allow a subsequent function to be carried out if, for example, during that procedure, it determines that the cells 701 have insufficient power. Alternatively, if the smart battery

301 determines that there is sufficient power for a subsequent procedure and goes below that threshold during the procedure, it would not interrupt the ongoing procedure and, instead, will allow it to finish and thereafter prevent additional procedures from occurring.

[0304] The following explains an advantage of the invention with regard to maximizing use of the device with the smart battery **301** of the invention. Take an example where a set of different devices have different waveguides. By definition, each of the waveguides could have a respective maximum allowable power limit where exceeding that power limit overstresses the waveguide and eventually causes it to fracture. One waveguide from the set of waveguides will naturally have the smallest maximum power tolerance. Because prior-art batteries lack intelligent battery power management, the output of prior-art batteries must be limited by a value of the smallest maximum allowable power input for the smallest/thinnest/most-frail waveguide in the set that is envisioned to be used with the device/battery. This would be true even though larger, thicker waveguides could later be attached to that handle and, by definition, allow a greater force to be applied. This limitation is also true for maximum battery power. For example, if one battery is designed to be used in multiple devices, its maximum output power will be limited to the lowest maximum power rating of any of the devices in which it is to be used. With such a configuration, one or more devices or device configurations would not be able to maximize use of the battery because the battery does not know the particular device's specific limits.

[0305] In contrast thereto, exemplary embodiments of the present invention utilizing the smart battery **301** are able to intelligently circumvent the above-mentioned prior art ultrasonic device limitations. The smart battery **301** can produce one output for one device or a particular device configuration and the same battery assembly **301** can later produce a different output for a second device or device configuration. This universal smart battery surgical system lends itself well to the modern operating room where space and time are at a premium. By having a single smart battery pack operate many different devices, the nurses can easily manage the storage, retrieval, and inventory of these packs. Advantageously, the smart battery system according to the invention requires only one type of charging station, thus increasing ease and efficiency of use and decreasing cost of surgical room charging equipment.

[0306] In addition, other devices, such as an electric stapler, may have a completely different power requirement than that of the ultrasonic surgical cautery assembly **300**. With the present invention, a single smart battery **301** can be used with any one of an entire series of surgical devices and can be made to tailor its own power output to the particular device in which it is installed. In one exemplary embodiment, this power tailoring is performed by controlling the duty cycle of a switched mode power supply, such as buck, buck-boost, boost, or other configuration, integral with or otherwise coupled to and controlled by the smart battery **301**. In other exemplary embodiments, the smart battery **301** can dynamically change its power output during device operation. For instance, in vessel sealing devices, power management is very important. In these devices, large constant current values are needed. The total power output needs to be adjusted dynamically because, as the tissue is sealed, its impedance changes. Embodiments of the present invention provide the smart battery **301** with a variable maximum current limit. The current

limit can vary from one application (or device) to another, based on the requirements of the application or device.

[0307] XII. Handle Assembly—Mechanical

[0308] FIG. **45** illustrates an exemplary embodiment of a right-hand side of the handle portion **302** with the left shell half removed. The handle assembly **302** has four basic functions: (1) couple the battery assembly **301** to the multi-lead handle terminal assembly **3502**; (2) couple the TAG assembly **303** to a TAG attachment dock **4502**; (3) couple the ultrasonic cutting blade and waveguide assembly **304** to a waveguide attachment dock **4504**; and (4) provide the triggering mechanics **4506** to operate the three components (battery assembly **301**, TAG assembly **303**, and ultrasonic cutting blade and waveguide assembly **304**).

[0309] a. TAG Attachment Dock

[0310] The TAG attachment dock **4502** is exposed to the environment and shaped to interchangeably secure the TAG assembly **303** to the handle assembly **302**. The waveguide attachment dock **4504** is shaped to align a proximal end of the waveguide **1502** to the transducer **902**. When the transducer **902** is docked in the TAG attachment dock **4502** and the waveguide assembly **304** is docked in the waveguide attachment dock **4504**, and the transducer **902** and waveguide **1502** are attached together, the waveguide **1502** and the transducer **902** are held at the handle assembly **302** in a freely rotatable manner.

[0311] As can be seen in FIGS. **45** and **46**, the handle assembly **302** includes two clamshell-connecting body halves, the right half **4503** being shown in FIG. **45** and the left half being shown in FIG. **46**. The two halves **4503**, **4603** form at least a portion of the waveguide attachment dock **4504**, which can be considered as being exposed to the environment when the waveguide rotation spindle **3704** is not present. A first couple **4602** is operable to selectively removably secure the ultrasonic waveguide assembly **304** to the handle assembly **302**. In the exemplary embodiment shown, the spindle **3704** has an intermediate annular groove **4603** shaped to receive an annular boss **4605**. When the two halves **4503**, **4603** are connected, the groove **4603** and boss **4605** form a longitudinal connection of the waveguide assembly **304** that is free to rotate.

[0312] The TAG attachment dock **4502** opposes the waveguide attachment dock **4504**. The TAG attachment dock **4502** is exposed to the environment and has a second couple **4604** operable to removably secure the ultrasonic transducer **902** to the ultrasonic waveguide **1502** when the ultrasonic waveguide assembly **304** is coupled to the waveguide attachment dock **4504**. The couples **4602** and **4604** can simply be aligned passageways or any other structure that place the waveguide **1502** into axial alignment with the transducer **902**. Of course, the couples **4602** and **4604** can provide more structure, such as threads, that actually hold the waveguide **1502** and/or transducer **902** to the handle or to one another.

[0313] b. Controls

[0314] Looking now to FIG. **46**, a trigger **4606** and a button **4608** are shown as components of the handle assembly **302**. The trigger **4606** activates the end effector **118**, which has a cooperative association with the blade portion **116** of the waveguide **114** to enable various kinds of contact between the end effector **118** and blade portion **116** with tissue and/or other substances. As shown in FIG. **1**, the end effector **118** is usually a pivoting jaw (see e.g., FIG. **73** et seq.) that acts to grasp or clamp onto tissue disposed between the jaw and the blade **116**.

[0315] The button 4608, when depressed, places the ultrasonic surgical assembly 300 into an ultrasonic operating mode, which causes ultrasonic motion at the waveguide 1502. In a first exemplary embodiment, depression of the button 4608 causes electrical contacts within a switch 4702, shown in FIG. 47, to close, thereby completing a circuit between the battery assembly 301 and the TAG assembly 303 so that electrical power is applied to the transducer 902. In another exemplary embodiment, depression of the button 4608 closes electrical contacts to the battery assembly 301. Of course, the description of closing electrical contacts in a circuit is, here, merely an exemplary general description of switch operation. There are many alternative embodiments that can include opening contacts or processor-controlled power delivery that receives information from the switch 4702 and directs a corresponding circuit reaction based on the information.

[0316] FIG. 47 shows the switch 4702 from a left-side elevational view and FIG. 48 provides a cutaway perspective view of the interior of the handle body, revealing different detail of the switch 4800. In a first embodiment, the switch 4800 is provided with a plurality of contacts 4804a-n. Depression of a plunger 4802 of the switch 4702 activates the switch and initiates a switch state change and a corresponding change of position or contact between two or more of the plurality of contacts 4804a-n. If a circuit is connected through the switch 4702, i.e., the switch 4702 controls power delivery to the transducer 902, the state change will either complete or break the circuit, depending on the operation mode of the switch 4702.

[0317] FIG. 49 shows an embodiment of the switch 4702 that provides two switching stages. The switch 4702 includes two sub-switches 4902 and 4904. The sub-switches 4902 and 4904 advantageously provide two levels of switching within a single button 4802. When the user depresses the plunger 4802 inward to a first extent, the first sub-switch 4902 is activated, thereby providing a first switch output on the contacts 4804a-n (not shown in this view). When the plunger 4802 is depressed further inward to a second extent, the second sub-switch 4904 is activated, resulting in a different output on the contacts 4804a-n. An example of this two-stage switch 4702 in actual use would be for the TAG generator 904 to have two possible output power levels available, each resulting in a different motion displacement value of the waveguide 1502. Activation of the first sub-switch 4902 can, for example, initiate the first output power level from the generator 904 and activation of the second sub-switch 4904 could result in a second power level to be output from the generator 904. An exemplary embodiment of this two stage switch 4702 provides a low-power level for the first displacement and a high-power level for the second displacement. Configuring the sub-switches 4902 and 4904 in a stack, shown in FIG. 49, advantageously makes it easy and intuitive for an operator to move from the first switch mode, i.e., first power level, to the second switch mode, i.e., second power level, by simply squeezing the plunger 4802 of the button 4702 with increased force.

[0318] In one embodiment of the sub-switches 4902 and 4904, spring force could be utilized, with each spring having a different spring-force rating. When the plunger 4802 is initially depressed, the first spring in the first sub-switch 4902 begins to compress. Because a second spring located in the second sub-switch 4904 is stiffer than the first spring, only the first sub-switch 4902 is caused to change switching states. Once the first sub-switch 4902 is depressed a sufficient dis-

tance to change switching states, further (greater) force applied to the plunger 4802 causes the second stiffer spring to depress and the second sub-switch 4904 to change states.

[0319] In practice, ultrasonic cutting devices, such as ones employing the present invention, encounter a variety of tissue types and sizes and are used in a variety of surgical procedure types, varying from precise movements that must be tightly controlled to non-delicate cutting material that requires less control. It is therefore advantageous to provide at least two ultrasonic cutting power levels that allow an operator to select between a low-power cutting mode and a higher-power cutting mode. For example, in the low-power cutting mode, i.e., only the first sub-switch 4902 is depressed, the tip of the waveguide 1502 moves at about 0.002 inches of displacement. In the higher-power cutting mode, i.e., both the first and second sub-switches 4902 and 4904 are depressed, the tip of the waveguide 1502 moves at about 0.003 inches of displacement, providing a more robust cutting tool that can move through tissue at a quicker rate or cut through tougher, denser matter quicker than the lower-power setting. For example, cutting through mesentery is generally performed at a more rapid rate at higher power, whereas vessel sealing can be performed at lower power and over a longer period of time.

[0320] The present invention, however, is in no way limited to stacked switches and can also include switches that are independent of one another. For instance, the shape of the button 4608 may have a first portion that makes contact with a first low-power switch and a second portion that, upon further movement of the button, makes contact with a second high-power switch. The present invention is to be considered as including any multiple-stage switch that engages different stages by movement of a single button.

[0321] In one exemplary embodiment of the present invention, the switch 4702, 4800 provides a physical resistance analogous to a compound bow. Compound bows, which are well known for shooting arrows at a high rate of speed, have a draw-force curve which rises to a peak force and then lets off to a lower holding force. By recreating this physical affect with the second sub-switch 4904, the user of the device will find moving into and engaging the first sub-switch 4902 to be rather easy, while moving into the higher-power mode, initiated by depression of the second sub-switch 4904 requiring a higher depression force, to be an occurrence that takes place only by the operator consciously applying an increased force. Once the higher depression force is overcome, however, the force required to maintain the second sub-switch 4904 in the depressed position decreases, allowing the operator to remain in the higher-power mode, i.e., keeping the button depressed, without fatiguing the operator's finger. This compound-bow-type effect can be accomplished in a variety of ways. Examples include an offset cam, overcoming a pin force or other blocking object, software control, dome switches, and many others.

[0322] In one exemplary embodiment of the present invention, the switch 4702 produces an audible sound when the switch 4702 moves from the first mode to the second higher-power mode. For example, the audible sound can be emanated from button, itself, or from the buzzer 802. The sound notifies the operator of entry into the higher-power mode. The notification can advantageously prevent unintended operation of the inventive ultrasonic device.

[0323] c. Near-Over-Center Trigger

[0324] Referring now to FIGS. 61-64, a variable-pressure trigger will be shown and described. The components of the

variable pressure trigger can be seen in the perspective partial view of the right hand side of the handle assembly 302 illustrated in each of FIGS. 61-64. In this view, several of the internal components are exposed and viewable because much of the shell of the handle assembly 302 is not present. In practice, many of the components shown in FIGS. 61-64 are covered by the shell, protected, and not viewable.

[0325] Looking first to FIG. 61, at least a portion of a trigger pivot assembly 6102 is shown. The assembly 6102 includes a first pivoting member 6104 and a second pivoting member 6106. In the following discussion, a comparison between FIG. 61 and each of FIGS. 62-64 will be described that illustrates the interaction between the first pivoting member 6104 and the second pivoting member 6106 as the trigger 4606 is progressively squeezed by an operator.

[0326] The first pivoting member 6104 is an elongated structure and has a first end 6112 and a second end 6114. The first end 6112 of the first pivoting member 6104 is rotationally coupled to a first pivot pin 6116 while the second end 6114 is rotationally coupled to a second pivot pin 6118. In the elevational view of FIG. 61, the exemplary embodiment of the first pivoting member 6104 can be seen as including two separate halves, each half coupled to the first pivot pin 6116 and the second pivot pin 6118 and being connected together at a center section. There is, however, no requirement that this pivoting member comprise this configuration. The pivoting member can be any structure that couples the two pivot pins 6116 and 6118 and provides the proximally directed force at the first pivot pin 6116 to translate the actuator for the end effector 118, which end effector 118 will be described in further detail below. As can be seen in FIGS. 61 to 64, the first pivot pin 6116 rides within a longitudinally extending guide track 6130 shown on left body half 4603 of the handle assembly 302, a mirror image of which is similarly present on the opposing right body half 4503. As the trigger 4606 is depressed, shown in the progression of FIG. 61, to FIG. 62, to FIG. 63, to FIG. 64, the first pivot pin 6116 translates in the proximal direction a sufficient distance to actuate the end effector 118 from an at-rest position (shown by the first pivot pin position in FIG. 61) to a fully actuated position (shown by the first pivot pin position in FIG. 64).

[0327] In accordance with the exemplary embodiment shown, the second pivot pin 6118 is coupled to and is part of the trigger 4606. In particular, the entire second pivoting member 6106, including the pivot pin 6118, actually comprises a furthest extent of the trigger 4606. This furthest extent of the trigger 4606 (the second pivoting member 6106) is, itself, rotationally coupled to a third (fixed) pivot pin 6110 within the handle assembly 302. This third pivot pin 6110 defines the axis about which the trigger 4606 rotates with respect to the handle assembly 302. The third pivot pin 6110 is shared by a sliding rotational-lockout member 6508, which works in conjunction with a rotational lockout blade. The purpose and details of the rotational lockout blade will be explained in the following section.

[0328] Because the position of the third pivot pin 6110 is fixed with respect to the handle assembly 302, when the trigger 4606 is squeezed by the operator, the first pivot pin 6116 moves away from the third pivot pin 6110. In addition, as the first pivot pin 6116 is moving away from the third pivot pin 6110, the second pivot pin 6118 traverses an arc starting at the position shown in FIG. 61, where the second pivot pin 6118 is well below an imaginary line 6120 connecting the first pivot pin 6116 to the third pivot pin 6110, to the position

shown in FIG. 64, where the second pivot pin 6118 is much closer to that imaginary line 6120 still connecting the first pivot pin 6116 to the third pivot pin 6110.

[0329] The movement of the trigger 4606 from the position shown in FIG. 61, through the positions shown in FIGS. 62 through 64 results in a clamping movement of the end effector 118 in a direction toward the waveguide 1502. In other words, squeezing the trigger 4606 causes the end effector 118 to move from an open position to a closed position (via movement of the outer tube 7302 as described below). Advantageously, interaction between the first pivoting member 6104 and the second pivoting member 6106, illustrated in a comparison of FIGS. 61 through 64, provides a trigger motion with varying requisite pressures to maintain trigger depression. This variable pressure linkage (6110, 6106, 6118, 6104, 6116) advantageously reduces fatigue on the operator's hand because, once fully depressed, it requires much less pressure to keep the trigger 4606 in the depressed position as compared to the pressure required to partially depress the trigger 4606 as shown, for example, in FIG. 62.

[0330] More specifically, when an operator first applies pressure to the trigger 4606, a first force is required to move the second pivot pin 6118 (with reference to the orientation shown in FIG. 61) upwards. The force required to actuate the end effector 118 is actually longitudinal because the first pivot pin 6116 must move proximally. This force moves the second pivot pin 6118 along an arc that, consequently, moves the first pivot pin 6116 away from the third pivot pin 6110 and defines two force vectors along the pivoting members 6104, 6106. The two force vectors, in the position shown in FIG. 61, are at an angle 6122 of approximately 100° and are indicated with a left-pointing black vector and a right-pointing white vector for clarity.

[0331] Turning now to FIG. 62, it can be seen that the trigger 4606 has been moved from the resting position shown in FIG. 61. This partial movement occurs when the trigger is squeezed during a typical medical procedure at first tissue contact. As the trigger 4606 is squeezed, i.e., moved toward the handle assembly 302, the first pivot pin 6116, the first pivoting member 6104, the second pivoting member 6106, and the second pivot pin 6118 all change positions. More specifically, the second pivoting member 6106 rotates about the third pivot pin 6110, which is fixed in its position. Because the third pivot pin 6110 is fixed, the second pivot pin 6118 begins to swing upward, i.e., toward the imaginary line 6120. As the second pivot pin 6118 swings upward, a force is applied to the first pivot member 6104, which translates along the first pivot member 6104 and is applied to the first pivot pin 6116. In response, the first pivot pin 6116 slides proximally in a direction away from the waveguide assembly 304. In this first stage of translation, shown in FIG. 62, the angle of the force vectors 6122 can be seen as having increased from that shown in FIG. 61.

[0332] In FIG. 63, the trigger 4606 is closed even further. As a result, further movement of the first pivoting member 6104, the second pivoting member 6106, the first pivot pin 6116, and the second pivot pin 6118 occurs. As this movement takes place, the second pivot pin 6118 moves even closer to the imaginary line 6120, i.e., closer to being collinear with the first 6116 and third 6110 pivot pins. As indicated by the force vectors 6122, the forces applied to the pivoting member's 6104, 6106 begin to significantly oppose each other. The exemplary angle between the vectors 6122 is, in this position, approximately 150°.

[0333] Finally, in FIG. 64 the trigger 4606 has been squeezed until it makes contact with the battery assembly holding portion of the handle assembly 302. This is the point of maximum translation of the first pivoting member 6104, second pivoting member 6106, and the first pivoting pin 6116. Here, the force vectors substantially opposite one another, thereby reducing the amount of force felt at the trigger 4606. That is, as is known in the field of mechanics, maximum force is required when two vector forces are additive, i.e., point in the same direction, and minimum force is required when two vector forces are subtractive, i.e., point in opposite directions. Because, in the orientation shown in FIG. 64, the vectors become more subtractive than additive, it becomes very easy for the user to keep the trigger 4606 depressed as compared to the position shown in FIG. 61. The ultimate closed position shown in FIG. 64 is referred to herein as a “near-over-centered” position or as “near over centering.” When the trigger 4606 is in the near-over-centered position, the force required to keep the trigger depressed is approximately 45% or less than the force required to initially squeeze the trigger away from the position shown in FIG. 61.

[0334] d. Rotational Lock-Out

[0335] The present invention provides yet another inventive feature that prevents rotation of the waveguide assembly 304 whenever ultrasonic motion is applied to the waveguide 1502. This rotational lockout feature provides enhanced safety by preventing the cutting blade from unintentional rotational movement during a surgical procedure. In addition, prevention of rotation ensures a solid electrical connection is maintained throughout operation of the device 300. More specifically, the pair of contacts 5402, 5404 do not have to slide along the contact rings 5406, 5408 because a fixed electrical connection at one location along the contact rings 5406, 5408 is maintained during operation. The rotational lockout, according to one exemplary embodiment of the present invention, is accomplished through use of a rotational lockout member 6508 shown in FIGS. 65 and 66.

[0336] Referring first to FIG. 65, a perspective close-up view of the right hand side of handle assembly 302 is shown with the right-side cover removed. In this view, a rotational lockout member 6508 can be seen positioned adjacent a rotation-prevention wheel 6502 (which is rotationally fixed to the waveguide rotation spindle 3704 and, thereby, to the waveguide assembly 304). The waveguide assembly 304 is, therefore, able to rotate along its longitudinal axis only if the rotation-prevention wheel 6502 is unencumbered and also able to rotate upon that longitudinal axis.

[0337] To prevent revolution of the rotation-prevention wheel 6502, the rotational lockout member 6508 includes a wheel-engagement blade 6504 that extends therefrom in a direction toward the rotation-prevention wheel 6502. In the position shown in FIG. 65, the rotational lockout member 6508 does not interfere with the rotation prevention wheel 6502 because the wheel-engagement blade 6504 is at a distance from the outer circumference thereof. In such an orientation of the blade 6504, the rotation-prevention wheel 6502, as well as the waveguide assembly 304, can freely spin upon the longitudinal axis of the waveguide assembly 304.

[0338] Referring now to FIG. 66, the rotational lockout member 6508 has been displaced into a rotation blocking position. In this position, the wheel-engagement blade 6504 enters the space between two adjacent castellations 6602 on the outer circumference of the rotation-prevention wheel 6502 and engages the side surfaces of the castellations 6602

if the rotation-prevention wheel 6502 rotates. The rotational lockout member 6508 is fixed in its position within the handle assembly 302 and, because of this connection, the engagement between the wheel-engagement blade 6504 and the rotation-prevention wheel 6502 entirely prevent the rotation-prevention wheel 6502 from rotate about the longitudinal axis of the waveguide assembly 304. For example, with 72 castellations 6602 on the outer circumference, the rotation-prevention wheel 6502 has substantially no rotational play when rotationally locked. FIGS. 67 through 69 show that the wheel-engagement blade 6504 engages the rotation-prevention wheel 6502 only when the button 4608 is depressed, thereby preventing substantially all rotational movement of the waveguide assembly 304 when ultrasonic movement of the waveguide 1502 occurs.

[0339] FIG. 67 shows a perspective underside view of the rotational lockout member 6508 within the handle assembly 302. Once again, the right-hand cover of the handle assembly 302 is removed, thereby exposing several of the internal mechanical components of the handle assembly 302. These components include the button 4608, shown here in a transparent view, a U-shaped member 6702 that slidably engages with the rotational lockout member 6508, and a spring 6704 that biases the U-shaped member 6702 away from a bottom portion of the rotational lockout member 6508. FIG. 67 shows the rotational lockout member 6508, the U-shaped member 6702, and the spring 6704. In the position shown in FIG. 67, the spring 6704 is preloaded by pressure that is asserted by the U-shaped member 6702. The rotational lockout member 6508 is rotationally coupled to and pivots about a pivot pin 6706, which is fixedly coupled to the handle assembly 302.

[0340] In addition, FIG. 67 shows a torsional spring 6708 that biases the rotational lockout member 6508 away from the castellations 6602 of the rotation-prevention wheel 6502. The torsional spring 6708 ensures that the natural resting position of the rotational lockout member 6508 is disengaged from the rotation-prevention wheel 6502. A spring force of the torsional spring 6708 is selected so that it is less than a spring force of the spring 6704. Therefore, movement of the rotational lockout member 6508 can occur prior to the spring 6704 being fully compressed.

[0341] In operation of the rotation prevention system, when the button 4608 is depressed after a short distance, a rear side of the button 4608 physically contacts the U-shaped member 6702 and moves the U-shaped member 6702 as further proximal button movement occurs. In other words, when depressed, the button 4608 imparts a proximal force on the U-shaped member 6702 in a direction against the biasing force of the spring 6704. This proximal force causes the spring 6704 to compress and allows the U-shaped member 6702 to move in a direction toward the rotational lockout member 6508. This movement is shown in FIG. 68, where the U-shaped member 6702 is closer to the rotational lockout member 6508 than the position shown in FIG. 67. In the view of FIG. 68, the spring 6704 is no longer visible because the U-shaped member 6702 has moved proximate to the rotational lockout member 6508 to a point that the lockout member 6508 completely obscures the spring 6704 in this view.

[0342] When the button 4608 is further depressed, as shown in FIG. 69, the rotational lockout member 6508 pivots around the pivot pin 6706 and swings upwardly toward the rotation-prevention wheel 6502. As this upward swing occurs, the wheel-engagement blade 6504 engages the castellations 6602 of the rotation-prevention wheel 6502. In

other words, the position of the rotational lockout member **6508** shown in FIG. **69** corresponds to the position of the rotational lockout member **6508** shown in FIG. **66**. Similarly, the position of the rotational lockout member **6508** shown in FIG. **67** corresponds to the position of the rotational lockout member **6508** shown in FIG. **65**.

[0343] In some circumstances, when the button **4608** is depressed, the wheel-engagement blade **6504** lands on one of the castellations **6602** and does not fall between two of the castellations **6602**. To account for this occurrence, a stroke distance, i.e., the distance the U-shaped member **6702** is able to move towards the rotational lockout member **6508** allows an electrical activation of the device without requiring actual physical movement of the rotational lockout member **6508**. That is, the rotational lockout member **6508** may move slightly, but does not need to fit between two of the castellations **6602** for ultrasonic operation to occur. Of course, rotation is still prevented, as any rotational movement will cause the rotational lockout member **6508** to move up and into the castellations **6602**.

[0344] In a further exemplary embodiment of the present invention, a rotational lockout member **7002**, as shown in FIGS. **70** and **71**, can be provided with one or more blades **7004**, **7006** that engage with an outer surface **7008** of a rotation-prevention wheel **7001**. In this particular embodiment, the rotation-prevention wheel **7001** does not have teeth on its outer circumference, as the embodiment of the rotation-prevention wheel **6502** of FIGS. **65** to **69**. In the embodiment of FIGS. **70** and **71**, the outer surface **7008** of the rotation-prevention wheel **7001** is sufficiently malleable to allow the blades **7004**, **7006** to engage the outer surface **7008**, for example, to actually cut into the outer circumference of the rotation prevention wheel **7001**. However, in certain embodiments, where a razor-type blades **7004**, **7006** are utilized, the rotation-prevention wheel **7001** is sufficiently hard to prevent the blades **7004**, **7006** from penetrating more than a pre-defined depth when an expected amount of force is applied.

[0345] Once the blades **7004**, **7006** are driven into the outer surface **7008** of the rotation-prevention wheel **7001**, as is shown in FIG. **71**, the rotation-prevention wheel **7001** is rendered unable to rotate about the longitudinal axis of the waveguide assembly **304**. Of course, a single blade or three or more blades can be used to prevent the rotation-prevention wheel **7001** from rotating. By separating and angling the blades **7004** and **7006** from one another, rotation prevention is enhanced in either rotational direction. In other words, when the blades **7004** and **7006** are angled away from one another, rotation of the rotation-prevention wheel **7001**, in either direction, causes one of the blades **7004** or **7006** to dig deeper into the rotation-prevention wheel **7001**. In addition, in this particular embodiment of the rotational-lockout member **7002**, a portion of the rotation-lockout member **7002** may capture the third pivot pin **6110**.

[0346] XIII. Tag—Mechanical

[0347] Referring to FIG. **50**, the reusable TAG assembly **303** is shown separate from the handle assembly **302**. The inventive TAG assembly **303** includes a transducer shaft **5002** with an ultrasonic waveguide couple **5004** that is configured to attach a waveguide securely thereto and, upon activation of the transducer shaft **5002**, to excite the attached waveguide, i.e., impart ultrasonic waves along the length of the waveguide.

[0348] In this exemplary embodiment, the waveguide couple **5004** is female and includes interior threads, which are

used to secure the TAG assembly **303** to the waveguide **1502** (see, e.g., FIG. **45**) by screwing an end of the waveguide **1502** onto the threads of the waveguide couple **5004** with a pre-defined amount of torque. The torque should be sufficient so that a mechanical connection created by the torque is not broken during normal operation of the device. At the same time, the torque applied to couple the threads should not exceed a force that will cause the threads to become stripped or otherwise damaged. During initial coupling of the transducer **902** and waveguide **1502**, all that is needed is that one of the transducer **902** and waveguide **1502** remains relatively stationary with respect to the other. The waveguide rotation spindle **3704** is rotationally fixedly coupled to the transducer **902**, which, together, are rotationally freely connected to the body **5005** of the TAG assembly **303**. As such, the waveguide rotation spindle **3704** and the transducer **902** are both able to freely rotate with respect to the body **5005**. To make the waveguide-transducer connection, therefore, the waveguide **1502** can be held stationary as the waveguide rotation spindle **3704** is rotated to couple the interior threads of the transducer shaft **5002** with the corresponding male threads at the proximal end of the waveguide **1502**. Preferably, the waveguide **1502** is coupled, i.e., screwed onto the threads of the waveguide couple **5004** to a point where the mechanical connection is sufficient to transfer the mechanical ultrasonic movement from the TAG assembly **303** to the waveguide **1502**.

[0349] In one exemplary embodiment of the present invention, a torque wrench (see FIG. **88**) couples to the waveguide rotation spindle **3704** and allows the user to rotate the spindle **3704** to a predetermined amount of torque. Once the rotational coupling pressure between the waveguide couple **5004** and the waveguide **1502** exceeds a predetermined amount of torque, the outer portion of the torque wrench slips about an inner portion and, thereby, the spindle **3704** and no further rotation of the spindle **3704** takes place. Through use of the torque wrench, an operator is able to apply precisely the proper amount of tension to the junction between the TAG assembly **303** in the waveguide **1502** and is also prevented from damaging the threads on either the waveguide couple **5004** or on the waveguide **1502**. This embodiment of the torque wrench also clips onto the spindle **3704** to prevent any possibility of the wrench slipping off of the TAG assembly **303** without outside force acting upon it.

[0350] The TAG assembly **303** also has a housing **5006** that protects and seals the internal working components (shown in FIG. **53**) from the environment, as shown by FIGS. **50** and **53**. Because the TAG assembly **303** will be in the sterile field of the operating environment, it is sterilizable, advantageously, by vapor phase hydrogen peroxide, for example. As such, the seal between the housing **5006** and the body **5005** is aseptic and/or hermetic.

[0351] According to one exemplary, non-illustrated embodiment of the present invention, the transducer **902** is located entirely inside the housing **5006**—where it cannot be readily secured by the operator, for example, by holding it steady by hand when the waveguide assembly **304** is being secured. In such an embodiment, the TAG assembly **303** is provided with a transducer rotation lock. For example, the transducer rotation lock can be a button that slides into a recess in the housing **5006** or, alternatively, by fixing the rotation of the transducer **902** at a maximum rotational angle so that, once the maximum rotation is reached, for example, 360 degrees of rotation, no additional rotation is possible and

the waveguide assembly 304 can be screwed thereon. Of course, a maximum rotation in the opposite direction will allow the waveguide assembly 304 to be removed as well.

[0352] The housing 5006 has a securing connection 5012 shaped to selectively removably secure to a corresponding connector part of the handle assembly 302. See, e.g., FIG. 56. The connection 5012 can be any coupling connection that allows the TAG assembly 303 to be removably attached and secured to the handle assembly 302, such as the exemplary “dove-tail” design shown in FIGS. 50 to 53 and 56. The area of contact between the handle assembly 302 and the TAG assembly 303 can be sealed so that, in the event of surgical fluids contacting the TAG assembly 303, they will not introduce themselves into the interior of the TAG attachment dock 4502.

[0353] It is advantageous for the TAG assembly 303 to be selectively removable from the handle assembly 302. As a separate component, the TAG assembly 303 can be medically disinfected or sterilized (e.g., STERRAD®, V-PRO®, autoclave) and reused for multiple surgeries, while the less-expensive handle assembly 302 itself may be disposable. In addition, the TAG assembly 303 can be used in multiple handles or in the same handle up to a desired maximum number of times before it is required to be disposed.

[0354] FIGS. 51 and 52 provide two additional perspective views of the TAG assembly 303. FIG. 52 shows a display window for a user display system (for example, the RGB LED(s) 906) on external surface of the housing 5006 of the TAG assembly 303. As explained above, the RGB LED 906 provides various signaling to the user indicating conditions and modes of the surgical assembly 300.

[0355] FIG. 53 provides a top view of the TAG assembly 303 with the housing 5006 removed, thereby exposing the generator circuitry of the TAG assembly 303, see, e.g., FIG. 9. In a further exemplary embodiment, the generator circuitry includes a memory electrically connected at least to the processor of the TAG assembly 303 or to the processor in the battery assembly 301. The memory can be used, for instance, to store a record of each time the TAG assembly 303 is used. Other data relevant to the TAG assembly 303 and/or the waveguide assembly 304 and/or the housing assembly 302 and/or the battery assembly 301 can be stored as well for later access and analysis. This record can be useful for assessing the end of any part of the device’s useful or permitted life, in particular, the TAG assembly 303 itself. For instance, once the TAG assembly is used twenty (20) times, the TAG assembly 303 or the battery assembly 301 can be programmed to not allow a particular handle or battery to function with that “old” TAG assembly (e.g., because the TAG assembly 303 is, then, a “no longer reliable” surgical instrument). The memory can also store a number of uses any of the device’s peripherals. For an illustrative example only, after a certain number of uses, it is possible that one of the parts of the device can be considered worn as tolerances between parts could be considered as exceeded. This wear could lead to an unacceptable failure during a procedure. In some exemplary embodiments, the memory stores a record of the parts that have been combined with the device and how many uses each part has experienced.

[0356] In some exemplary embodiments, a memory exists at the battery assembly 301 and the handle assembly 302 is provided with a device identifier that is communicatively coupled at least to the battery assembly 301 and is operable to communicate to the smart battery 301 at least one piece of

information about the ultrasonic surgical assembly 300, such as the use history discussed in the preceding paragraph, a surgical handle identifier, a history of previous use, and/or a waveguide identifier. In this way, a single smart battery assembly 301 can record use information on a number of different handle and TAG assemblies 302, 303. When the battery assembly 301 is placed into a charging unit, such a memory can be accessed and the data about each part of the system 301, 302/304, 303 can be downloaded into the charger and, if desired, transmitted to a central facility that is communicatively coupled (e.g., through the Web) to the charging station.

[0357] FIG. 54 shows one example of how the generator 904 and the transducer 902 are electrically coupled so that a physical rotation of the transducer 902 with respect to the generator 904 is possible. In this example, the generator 904 has a pair of contacts 5402, 5404 protruding from its underside, adjacent the transducer 902. Proximity of the transducer 902 to the generator 904 places one of the pair of contacts 5402, 5404 in physical communication with a corresponding pair of contact rings 5406, 5408 on the transducer’s body 5410 so that a driving signal can be steadily and reliably applied to the transducer 902 when needed. Advantageously, the pair of contacts 5402, 5404 maintains electrical contact regardless of the angle of rotation of the transducer 902. Therefore, in this embodiment, the transducer 902 can rotate without any limitation as to the maximum angle or number of rotations. Additionally, the rings 5406, 5408 and contacts 5402, 5404 ensure that the transducer 902 remains in electrical contact with the generator circuitry regardless of the point of rotation at which the torque wrench stops the tightening the transducer 902 to the waveguide 1502.

[0358] As shown in FIG. 37, the surgical handle assembly 302 has a spindle 3704 attached to the waveguide assembly 304. The spindle 3704 has indentions that allow a surgeon to easily rotate the spindle 3704 with one or more fingers and, therefore, to correspondingly rotate the attached waveguide assembly 304 and the transducer 902 connected to the waveguide 1502. Such a configuration is useful for obtaining a desired cutting-blade angle during surgery.

[0359] FIG. 55 shows one exemplary embodiment of the TAG assembly 303 where the body 5005 and the transducer’s shell have been removed. When a voltage is applied to the piezoelectric crystal stack 1504, the shaft 5002 moves longitudinally within and relative to the housing 5006. In this embodiment, the waveguide coupler 5004 is female and includes internal threads (not visible in this view), which are used to secure the transducer assembly 303 to the non-illustrated waveguide 1502 by screwing the waveguide 1502 into the threads with an appropriate amount of torque.

[0360] A novel feature of the TAG assembly 303 is its ability to mechanically and electrically connect at the same time. FIG. 56 shows an exemplary embodiment of the TAG assembly 303 in the process of docking with the handle assembly 302. At the same time the transducer 902 is being coupled to a waveguide 1502 (attached to the handle assembly 302), the TAG assembly’s electrical connector 5010 is brought into contact with the handle assembly’s electrical connector 5602. The coupling of the TAG’s electrical connector 5010 with the handle’s electrical connector 5602 places the piezoelectric crystal stack 1504 in electrical communication (direct or indirect) with the battery assembly 301 docked with the handle assembly 302, as shown in FIG. 37 for

example. This substantially simultaneous coupling can be configured to occur in all embodiments of the present invention.

[0361] In accordance with further exemplary embodiments of the present invention, the TAG assembly 303 provides a mechanical connection prior to establishing an electrical connection. That is, when attaching the TAG assembly 303 to the handle 302, a mechanical connection is established between the waveguide 1502 and the ultrasonic waveguide couple 5004 prior to an electrical connection being made between the TAG assembly's electrical connector 5010 and the handle assembly's TAG electrical connector 5602. Advantageously, because an electrical connection is not made until after the mechanical connection is established, electrical "bouncing" is avoided in this embodiment. More specifically, as the threads 8604 of the waveguide 1502 couple to the ultrasonic waveguide couple 5004, the electrical connection being made after a solid mechanical connection insures that the TAG assembly's electrical connector 5010 and the handle assembly's TAG electrical connector 5602 are in a fixed positional relationship, at least momentarily, and instantaneous removal and reestablishment of the electrical connection will not take place. Similarly, when the assembly 300 is being disassembled, the electrical connection is broken prior to a full separation of the mechanical connection.

[0362] In accordance with other exemplary embodiments of the present invention, the ultrasonic surgical device 300 is able to accept and drive a plurality of waveguide types, i.e., having varying dimensions. Where the handheld ultrasonic surgical cautery assembly 300 is able to accept and drive waveguides 1502 of varying types/dimensions, the handheld ultrasonic surgical cautery assembly 300 is provided with a waveguide detector coupled to the generator 904 and operable to detect the type (i.e., the dimensions or characteristics) of the waveguide 1502 attached to the transducer 902 and to cause the generator 904 to vary the driving-wave frequency and/or the driving-wave power based upon the detected waveguide type. The waveguide detector can be any device, set of components, software, electrical connections, or other that is/are able to identify at least one property of a waveguide 1502 connected to the handheld ultrasonic surgical cautery assembly 300.

[0363] XIV. Waveguide Assembly

[0364] FIGS. 73 to 87 provide detailed illustrations of exemplary embodiments of the waveguide assembly 304. The waveguide assembly 304 receives ultrasonic movement directly from the transducer 902 when the waveguide 1502 is physically coupled to the TAG assembly 303. The blade portion 7304 of the waveguide 1502 transfers this ultrasonic energy to tissue being treated. The ultrasonically-moving blade portion 7304 facilitates efficient cutting of organic tissue and accelerates blood vessel clotting in the area of the cut, i.e., accelerated coagulation through cauterization.

[0365] Referring to FIG. 73, a perspective partial view of the distal end 7306 of the waveguide assembly 304 is shown. The waveguide assembly 304 includes an outer tube 7302 surrounding a portion of the waveguide 1502. A blade portion 7304 of the waveguide 1502 protrudes from the distal end 7306 of the outer tube 7302. It is this blade portion 7304 that contacts the tissue during a medical procedure and transfers its ultrasonic energy to the tissue. The waveguide assembly 304 also includes a jaw member 7308 that is coupled to both the outer tube 7302 and an inner tube (not visible in this view). As will be explained below, the outer tube 7302 and the

non-illustrated inner tube slide longitudinally with respect to each other. As the relative movement between the outer tube 7302 and the non-illustrated inner tube occurs, the jaw 7308 pivots upon a pivot point 7310, thereby causing the jaw 7308 to open and close. When closed, the jaw 7308 imparts a pinching force on tissue located between the jaw 7308 and the blade portion 7304, insuring positive and efficient blade-to-tissue contact.

[0366] FIG. 74 provides a perspective underside view of the distal end 7306 of the waveguide assembly 304 shown in FIG. 73 with the outer tube 7302 removed. In this view, a distal end 7306 of the inner tube 7402 can be seen coupled to the jaw 7308. This coupling is provided by, in the exemplary embodiment illustrated in FIG. 74, a union of a pair of bosses 7408 on the jaw 7308 with boss-engaging openings 7414 in each of the pair of arms 7418, 7420 that capture the bosses 7408 when the jaw 7308 is inserted therebetween. This relationship is better shown in the cross-sectional perspective underside view of FIG. 75. From this view, it can be seen that the boss-engaging openings 7414 of the arms 7418, 7420 of the inner tube 7402 are coined 7502. The coined arms 7418, 7420 provide a solid connection between the inner tube 7402 and the jaw 7308. By coining the openings 7414, the inner tube 7402 is able to engage the bosses 7408 on the jaw 7308 without having to rely on the outer tube 7302 for structural pressure/support.

[0367] FIG. 75 also shows that the waveguide 1502 is separate from, i.e., not attached to, the jaw 7308 or inner tube 7402. In other words, the waveguide 1502, when energized with ultrasonic energy, will move relative to the inner tube 7402 and jaw 7308 but will not contact the inner tube 7402 and will only contact the jaw 7308 if the latter is pivoted against the blade portion 7304 without the presence of tissue therebetween. Features of the present invention that facilitate this independent movement of the waveguide 1502 will be described below.

[0368] Returning to FIG. 74, the jaw 7308 is provided with a pair of flanges 7422, 7424 at a proximal end 7426 thereof. The flanges 7422, 7424 extend and surround the waveguide 1502 on opposing sides thereof. Each one of the flanges 7422, 7424 has, at its end, a pivot control tab 7411, 7412, respectively, extending below the waveguide 1502 when the bosses 7408 of the jaw 7308 are secured within the boss-engaging openings 7414 in the arms 7418, 7420. It is not a requirement for the pivot control tabs 7411, 7412 to extend below the waveguide 1502 as shown in FIG. 74; this configuration exists in the exemplary embodiment shown.

[0369] Returning briefly back to FIG. 73, the elevational end view of the waveguide assembly 304 shows that the pivot control tabs 7411, 7412 of the flanges 7422, 7424 of the jaw 7308 engage a pair of openings 7311, 7312 in a distal portion 7306 of the outer tube 7302. These features are better illustrated in the fragmentary, cross-sectional side view of FIG. 77.

[0370] Because the view of FIG. 77 is a cross-sectional view, only one 7424 of the two flanges 7422, 7424 is shown and the surface shown is an inside surface of the flange 7424. Correspondingly, only one of the pivot control tabs 7412 is shown, as well as a single one of the pair of openings 7312 in the distal portion 7306 of the outer tube 7302. This view makes clear that the opening 7312 surrounds and captures the pivot control tab 7412. Therefore, if the outer tube 7302 is moved toward the jaw 7308, the opening 7312 will also move relative to the jaw 7308. Conversely, if the outer tube 7302 is moved away from the jaw 7308, the opening 7312 will also

move relative to the jaw 7308 in the opposite direction. The captured pivot control tab 7412 nested within the opening 7312 causes a corresponding rotational movement of the jaw 7308 around the pivot point 7310.

[0371] FIG. 78 provides an elevational partial side view of the end effector of the waveguide assembly 304. This view shows the outer tube 7302 substantially covering the flange 7422 of the jaw 7308, leaving only the pivot control tab 7411 extending from the opening 7311. It should now be apparent that, when the outer tube 7302 is slid in a proximal direction 7702, i.e., in a direction away from the jaw 7308, the outer tube 7302 will pull the pivot control tabs 7411, 7412 in the proximal direction 7702. This action causes the jaw 7308 to pivot around the pivot point 7310 clockwise in FIG. 78 to close, i.e., clamp toward the blade portion 7304 of the waveguide 1502. This closed position of the jaw 7308 is shown in FIG. 79.

[0372] FIG. 80 provides another view of the distal end of the jaw 7308 in a closed position where the jaw 7308 is placed in contact with the blade portion 7304 of the waveguide 1502. Again, this relationship between the jaw 7308 and the blade portion 7304 of the waveguide 1502 is the result of a proximal translation of the outer tube 7302 with respect to the inner tube 7402. The jaw member 7308, together with the inner and outer tubes 7302, 7402 and the blade portion 7304 of the waveguide 1502, can be referred to as an end effector. The end effector can trap tissue between an interior of the jaw member 7308 and an opposing surface of the blade portion 7304. Trapping the tissue in this way advantageously places the tissue in solid physical contact with the waveguide 1502. In this way, when the waveguide 1502 moves ultrasonically, the movement of the waveguide is directly transferred to the tissue, causing a cut, a cauterization, or both.

[0373] To facilitate this translation, and with reference back to FIG. 74, one or more corsets 7404 are provided on the inner tube 7402. The corset 7404 is an area of the inner tube 7402 having a smaller diameter D' than the average outer diameter D of the inner tube 7402. See FIG. 74. In accordance with an exemplary embodiment of the present invention, the corset 7404 is/are provided at a node(s) of the ultrasonic waveguide 1502. In other words, the corsets 7404 are located at points along the waveguide 1502 where the waveguide 1502 does not exhibit ultrasonic motion. Therefore, the decreased diameter of the inner tube 7402 and its physical coupling to an interior surface of the outer tube 7302 does not adversely affect the waveguide's ability to resonate at an ultrasonic frequency. As also illustrated in FIGS. 74 and 75, for example, a seal 7406 resides within the corset 7404. The seal 7406, according to one exemplary embodiment, is an elastomeric O-ring type seal. Of course, many other materials may be selected as well. The seal 7406 has an outer diameter sufficiently larger than the outer diameter D of the 7402 so that the sealing effect is maintained but to not prevent the outer tube 7302 and the inner tube 7402 from translating with respect to one another without substantial friction when the jaw 7308 is actuated.

[0374] As is also shown in FIGS. 74 and 75, a thickness of the seal 7406 is smaller than a longitudinal length of the corset 7404 in which the seal 7406 resides. This difference in dimension allows the seal 7406 to travel along the longitudinal length of saddle 7426 when shaped, as shown, as an annulus having a substantially circular cross-section. In particular, this traveling feature of the seal 7406 takes place when the outer tube 7302 is translated with respect to the inner tube

7402. Even more specifically, the seal 7406 is dimensioned, i.e., has an annular height, to bridge a gap between an inner surface of the outer tube 7302 and the saddle 7426 of the inner tube 7402 as shown in FIGS. 75 and 77. By filling this gap completely, the seal 7406 at the distal end 7306 of the waveguide assembly 304 prevents intrusion of moisture or other contaminants within the region between the outer tube 7302 and the inner tube 7402. As the outer tube 7302 is translated, the tight fit between the outer tube 7302, the inner tube 7402, and the seal 7406 causes the seal 7406 to roll or slide within the saddle 7426 while, at all times maintaining a water-tight seal between the outer tube 7302 and the inner tube 7402. This translation T is illustrated, for example, with the thick arrows in FIG. 77.

[0375] Referring now to FIG. 81, the distal end of the waveguide assembly 304 at the saddle 7426 is shown in cross-section. This view shows the outer tube 7302 surrounding the inner tube 7402 and the seal 7406 disposed therebetween in the saddle 7426 of the corset 7404. As explained, the deformable seal 7406 is a water-tight connection between the inner wall 8102 of the outer tube 7302 and the outer surface of the saddle 7426 to prevent moisture or other contaminants from passing from a distal side 8108 of the seal 7406 to a proximal side 8110 of the seal 7406.

[0376] FIG. 81 also shows a cross-section a coupling spool 8104. The coupling spool 8104 encircles a distal portion of the waveguide 1502 and is disposed at substantially the same longitudinal location as the corset 7404. As stated above, the corset 7404 is located at or substantially near an ultrasonic-movement node of the waveguide 1502. Therefore, the coupling spool 8104 is also located at or substantially near that node of the waveguide 1502 and, likewise, does not couple with the waveguide 1502 to receive ultrasonic movement. The coupling spool 8104 provides a support structure that physically links the waveguide 1502 to an inside surface 8106 of the corset 7404. In the cross-sectional view of FIG. 81, the coupling spool 8104 has a barbell-shaped longitudinal cross-section. This reduced cross-section of elastomeric material reduces the amount of deflection of the waveguide when clamped. The thick cross-section of the barbell ends of the seal maintain a water tight seal when the middle section deflects during clamping.

[0377] FIG. 82 provides a perspective view of an embodiment of the coupling spool 8104. In this view, an interior surface 8202 of the coupling spool 8104 can be seen. This interior surface 8202 is in direct physical contact with the waveguide 1502 when the waveguide assembly 304 is assembled, as shown in FIG. 81, for example. The perspective view of FIG. 82 also reveals an exterior saddle shape 8204 of the coupling spool 8104 that substantially corresponds to the interior shape of the saddle 7426, which is illustrated in FIG. 81 too.

[0378] To help capture and retain the tissue between the jaw member 7308 and the waveguide 1502, the jaw member 7308 includes an insert 7314 having a plurality of teeth 7316. This insert 7314 provides the jaw member 7308 with an ability to grip the tissue. An exemplary embodiment of the insert 7314 is shown in the perspective views of FIG. 84 (from a distal-most end of the insert 7314) and FIG. 85 (from a proximal-most end of the insert 7314). In addition to the plurality of teeth 7316, the insert 7314 includes a distal-most surface 8402, a central smooth channel 8404 located between first 7316a and second 7316b longitudinal rows of the plurality of teeth 7316 on a lower surface 8403, a flat proximal clamping

surface **8405**, and an upper flange **8406** for securing the insert **7314** to the jaw member **7308**. The distal-most surface **8402** is, as can be seen in FIG. **73**, an exposed blunt front surface of the distal end of the waveguide assembly **304**. FIG. **73** illustrates a channel **7318** of the jaw member **7308** in which the insert **7314** is disposed when assembled. The inner surfaces of the channel **7318** substantially correspond to the outer surfaces of the upper flange **8406** so that the insert **7314** may be retained in the jaw member **7308** in a substantially movement-free manner. In the exemplary embodiment of the channel **7318** illustrated, the distal end of the channel **7318** is narrower than the intermediate portion so that the insert **7318** may slide from a proximal end of the jaw member **7308** up to but not past the distal end of the channel **7318**. Also shown in the exemplary embodiment of FIG. **85** is a retaining tab **8502** that, when the insert **7314** is placed in the jaw **7308** all the way distally, can be bent downward (towards the insert **7314**) and below the top plane of the insert **7314**. In such a bent configuration, the distal end of the retaining tab **8502** will oppose, and possibly rest against, the rear surface **8504** of the insert **7314** and/or flange **8406**. With such an opposition, the insert **7314** is prevented from exiting the jaw **7308**.

[0379] The offset between the proximal-most surface **8402** and the flange **8406**, shown in FIG. **84**, facilitates the placement of proximal-most surface **8402** at the distal most portion of the jaw member **7308**. That is, the insert **7314** slides within the jaw member **7308** until it is fully seated within the jaw member **7308**. It is, however, the flange **8406** that is physically secured by the jaw member **7308**. More specifically, as is shown in FIGS. **84** and **85**, the flange **8406** extends beyond the plurality of teeth **7316** on both sides thereof. However, the flange **8406** does not extend all the way to the proximal-most surface **8402**. When the insert **7314** is slid inside the jaw member **7308**, the extending side portions of the flange **8402** travel within the channel **7318** formed in the jaw member **7308**. Because the flange **8406** does not extend all the way to the proximal-most surface **8402**, when the flange **8406** reaches the end of the channel **7318**, the proximal-most surface **8402** of the insert **7314** will extend beyond the channel **7318** up to the position shown in FIG. **73**.

[0380] Focusing now on the exemplary embodiment of the teeth **7316**, it can be seen in FIGS. **84** and **85** that the teeth **7316** do not extend completely across the lower surface **8408** of the insert **7314**. Instead, in the embodiment of FIGS. **84** and **85**, a first row of teeth **7316a** and a second row of teeth **7316b**, which oppose the first row of teeth **7316a**, are separated by a central smooth channel **8404**. The central smooth channel **8404** provides a solid smooth surface that lines up directly over the waveguide **1502**. It is this smooth surface **8404** that comes into contact with the ultrasonically-moving waveguide **1502** during a procedure and helps seal the tissue by facilitating continued, non-impaired ultrasonic movement of the waveguide **1502** with even pressure along its length.

[0381] Moving now to FIG. **86**, a fragmentary perspective view of an interior of the handle portion **302** is illustrated. This view shows a proximal-most end **8601** of the waveguide **1502**, which features a set of threads **8604** used to couple the waveguide **1502** to the TAG assembly **303**. As described above, the illustrated location of the proximal-most end **8601** of the waveguide **1502** within the handle portion **302** is substantially the location where the waveguide assembly **304** remains when it is coupled to the TAG assembly **303**. When the TAG assembly **303** is inserted into the handle portion **302**, see, for example FIG. **45**, the transducer shaft **5002** aligns

with and thereby allows a secure longitudinal coupling of the threads **8604** and the ultrasonic waveguide couple **5004**.

[0382] The waveguide **1502** is surrounded by the inner tube **7402** and, then, the outer tube **7302**. This view of the proximal-most end **8606** of the outer tube **7302** shows that the outer tube **7302** terminates at its proximal-most end **8606** with a flared section **8608**. The flared section **8608** features a pair of channels **8610** and **8612** (**8612** not fully shown in this view) forming a keyway. These channels are shown as opposing but need not be in this configuration. Residing within the channels **8610**, **8612** is a yoke **8602** that is fixedly coupled to the waveguide **1502**. The coupling of the yoke **8602** and the waveguide **1502** will be shown in more detail in the following figure, FIG. **87**. Continuing with FIG. **86**, it can be seen that the yoke **8602** is provided with a boss **8616** that extends within the channel **8610**. Although not shown in this view, the yoke **8602** is also provided with a second boss that extends likewise within the second channel **8612**. Engagement between the bosses **8616** of the yoke **8602** and the channels **8610**, **8612** of the flared section **8608** provides a rotational-locking relationship between the waveguide **1502**, the inner **7402**, and the outer tube **7302**. That is, because the bosses engage the channels **8610**, **8612**, any rotation of the waveguide **1502** is shared by both the inner tube **7402** and the outer tube **7302**. The proximal end of the inner tube **7402** does not extend past the yoke **8602**. The rotational connection between the yoke **8602** and the inner tube **7402** occurs through an internal feature of the waveguide rotation spindle **3704**.

[0383] Focusing now on FIG. **87**, a perspective view of an interior of the handle portion **302** is once again illustrated. In this view, however, the outer tube **7302** has been removed (along with a right half of the waveguide rotation spindle **3704**). The removed outer tube **7302** exposes a majority of the yoke **8602**. Although not viewable in either FIG. **86** or FIG. **87**, the yoke **8602** is, in one exemplary embodiment of the present invention, symmetrical with a second boss extending in a direction substantially directly opposite the first boss **8616**. As the perspective view of FIG. **87** shows, the waveguide **1502** features at least one exterior spline **8702**, here a set of splines symmetrically disposed about the waveguide **1502**. Each spline **8702** extends away radially from a central longitudinal axis **8706** of the waveguide **1502**. The yoke **8602** is provided with a plurality of interior keyways **8704**, each keyway **8704** aligning with one of the extensions of the spline **8702** and having a shape substantially corresponding to a respective one of the splines **8702** so that, when connected as shown, the yoke **8602** securely rests at its shown longitudinal position on the waveguide **1502**. This longitudinal position on the waveguide **1502**, too, is located at an ultrasonic vibration node where movement is minimal/non-existent. This aligning and securing engagement between the keyways **8704** and the splines **8702** places the keyways **8704** and the splines **8702** in a fixed rotational relationship. In other words, as the waveguide **1502** rotates, so too must the yoke **8602**.

[0384] Referring back now to FIG. **66**, it can now be seen that the channels **8610**, **8612** of the flared section **8608** of the outer tube **7302** are the features that engages the rotation-prevention wheel **6502**. Due to this engagement, any rotation imparted on the waveguide rotation spindle **3704** by the user will result in a direct and corresponding rotation of the rotation-prevention wheel **6502**, the outer tube **7302**, the inner tube **7402**, the yoke **8602**, and the waveguide **1502**. The

following is a result of this connection configuration: when the rotational lockout number **6508** is engaged with the rotation-prevention wheel **6502**, not only is the rotation-prevention wheel **6502** prevented from rotating, so too is the entire waveguide assembly **304**, **3704**, **7302**, **7402**, **8602**, **1502**. In the same sense, when the rotation-prevention wheel **6502** is not engaged with the rotational lockout number **6508**, a user can freely rotate the spindle **3704**, which is physically coupled to the rotation-prevention wheel **6502**, and cause a rotation of the waveguide assembly **304** along a longitudinal axis **8706**.

[0385] XV. Additional Safety Features

[0386] In an exemplary safety embodiment for any of the configurations of the invention, the system can have a safety mechanism grounding the surgeon using the device to the handheld ultrasonic surgical cautery assembly **300**. In the event the waveguide **1502** accidentally makes contact with the surgeon, the handheld ultrasonic surgical cautery assembly **300** senses this grounding and immediately ceases movement of the waveguide **1502**, thereby instantly preventing the surgeon from cutting him/herself. It is possible to provide a safety circuit that can sense contact with the surgeon and interrupt ultrasonic power delivery because the hand-held instrument **300** is not connected to earth ground. For example, a capacitive contact patch located on the handle assembly **302** is connected to a capacitive-touch sensing circuit (such as is used for capacitive switching and known to those in the art) and disposed to detect contact of the working tip with the surgeon. When such contact is detected, the drive circuit **904** of the instrument will be shut down to avoid applying cutting energy to the surgeon. Such a sensing circuit would be impractical in systems of the prior art, where the handpiece is connected to a large piece of earth-grounded electrical equipment.

[0387] In accordance with another exemplary embodiment of the present invention, after the battery assembly **301** is physically and electrically coupled to the handle assembly **302**, the handheld ultrasonic surgical cautery assembly **300** will not operate until the button **4608** is changed from a depressed state to a released state, i.e., actively placed into a non-depressed position. This feature prevents the handheld ultrasonic surgical cautery assembly **300** from operating immediately upon connection of the battery assembly **301** to the handle assembly **302**, which otherwise could occur if the operator was unintentionally depressing the button **4608** when connecting the battery assembly **301** to the handle assembly **302**.

[0388] As has been described, the present invention provides a small and efficient hand-held ultrasonic cutting device that is self-powered and, therefore, cordless, which eliminates entirely the expensive set-top box required by the prior art devices. Advantageously, the device of the invention allows a user to operate completely free of cords or other tethering devices. In addition to the advantages of reduced cost, reduced size, elimination of a tethering cord for supplying power and carrying signals, and providing a constant motional voltage, the instant invention provides unique advantages for maintaining the sterile condition in a surgical environment. As has been explained, the inventive device is comprised entirely of sterilizable components that are maintained wholly in a sterile field. In addition, all electronic controls of the inventive system exist within the sterile field. Therefore, any and all troubleshooting can take place inside the sterile field. That is, because the inventive device is not

tethered to a desktop box, as required in the prior art, a user need never exit the sterile field to perform any function with the inventive handheld ultrasonic surgical cautery assembly **300** (e.g., troubleshooting, replacing batteries, replacing waveguide assemblies, etc.). Furthermore, the inventive two-stage button allows an operator complete control of any surgical task without requiring the operator to focus their visual attention on the instrument itself. In other words, the operator does not have to look to ensure (s)he is preparing to push the proper button, as only one button is used.

[0389] The invention also provides low-voltage or battery-voltage switching or wave-forming stages prior to the transformer voltage step-up stage. By “marrying” all of the frequency sensitive components within one place (i.e., the handle), the present invention eliminates any inductive losses that occur between prior art set-top boxes and hand pieces—a disadvantage suffered by all prior-art ultrasonic cautery/cutting devices. Because of the close coupling between the drive circuitry and the matching network **1012**, the overall power modification circuit is tolerant of higher Q factors and larger frequency ranges.

[0390] Although specific embodiments of the invention have been disclosed, those having ordinary skill in the art will understand that changes can be made to the specific embodiments without departing from the spirit and scope of the invention. The scope of the invention is not to be restricted, therefore, to the specific embodiments, and it is intended that the appended claims cover any and all such applications, modifications, and embodiments within the scope of the present invention.

1-16. (canceled)

17. A surgical device, comprising:

- a shaft having a distal end and a proximal end;
- a surgical end effector disposed at the distal end of the shaft;
- a body disposed at the proximal end of the shaft, the body defining a dock including at least one electrical contact; and
- a battery assembly releasably engagable with the dock via a non-threaded mating connection, wherein engagement of the battery assembly with the dock establishes an aseptic seal between the battery assembly and the body that inhibits ingress of contamination between the battery assembly and the body, the battery assembly including at least one battery cell and at least one electrical contact, wherein the at least one electrical contact of the battery assembly is electrically coupled with the at least one electrical contact of the dock upon engagement of the battery assembly with the dock.

18. The surgical device according to claim 17, wherein, when the battery assembly is engaged with the dock, the battery assembly extends from the body to define a hand grip.

19. The surgical device according to claim 18, wherein the body further includes a trigger supported thereon and operably coupled to the end effector assembly, the trigger movable from a spaced-apart position relative to the hand grip to an approximated position relative to the hand grip for manipulating the end effector assembly.

20. The surgical device according to claim 19, wherein the trigger and hand grip are positioned to permit single-handed grasping and operation thereof by a user.

21. The surgical device according to claim 17, wherein the battery assembly further includes an outer shell housing the at least one battery cell therein.

22. The surgical device according to claim **17**, further including a generator operably coupled to the at least one contact of the body such that the generator is capable of receiving power from the at least one battery cell of the battery assembly.

23. The surgical device according to claim **22**, wherein the generator is an ultrasonic generator, the ultrasonic generator configured to produce ultrasonic energy for treating tissue adjacent the end effector assembly.

24. The surgical device according to claim **23**, wherein the end effector assembly is configured to at least one of cauterize or cut tissue.

25. The surgical device according to claim **17**, wherein the at least one battery cell of the battery assembly is rechargeable.

26. The surgical device according to claim **17**, wherein the at least one electrical contact of the battery assembly is a spring contact.

27. A surgical device, comprising:

a shaft having a distal end and a proximal end;

a surgical end effector disposed at the distal end of the shaft;

a body disposed at the proximal end of the shaft, the body including a first pivot component and defining a dock including at least one electrical contact, and

a battery assembly releasably engagable with the dock, the battery assembly including a second pivot component configured to cooperate with the first pivot component to define a pivot axis about which the battery assembly is rotated to engage the battery assembly with the dock, wherein engagement of the battery assembly with the dock establishes an aseptic seal between the battery assembly and the body that inhibits ingress of contamination between the battery assembly and the body, the battery assembly including at least one battery cell and at least one electrical contact, wherein the at least one electrical contact of the battery assembly is electrically

coupled with the at least one electrical contact of the dock upon engagement of the battery assembly with the dock.

28. The surgical device according to claim **27**, wherein, when the battery assembly is engaged with the dock, the battery assembly extends from the body to define a hand grip.

29. The surgical device according to claim **28**, wherein the body further includes a trigger supported thereon and operably coupled to the end effector assembly, the trigger movable from a spaced-apart position relative to the hand grip to an approximated position relative to the hand grip for manipulating the end effector assembly.

30. The surgical device according to claim **29**, wherein the trigger and hand grip are positioned to permit single-handed grasping and operation thereof by a user.

31. The surgical device according to claim **27**, wherein the battery assembly further includes an outer shell housing the at least one battery cell therein.

32. The surgical device according to claim **27**, further including a generator operably coupled to the at least one contact of the body such that the generator is capable of receiving power from the at least one battery cell of the battery assembly.

33. The surgical device according to claim **32**, wherein the generator is an ultrasonic generator, the ultrasonic generator configured to produce ultrasonic energy for treating tissue adjacent the end effector assembly.

34. The surgical device according to claim **33**, wherein the end effector assembly is configured to at least one of cauterize or cut tissue.

35. The surgical device according to claim **27**, wherein the at least one battery cell of the battery assembly is rechargeable.

36. The surgical device according to claim **27**, wherein one of the first and second pivot components is a receiver and the other of the first and second pivot components is a catch.

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专利名称(译)	电池供电的手持式超声波手术烧灼切割装置		
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摘要(译)

一种电池供电的模块化外科手术设备，包括可操作以与人体组织手术连接的电动手术器械和连接到手术器械的手柄组件。手柄组件具有可拆卸的手柄和手柄本体。手柄被成形为允许操作者的一只手操作手术装置，具有上部和为手术器械提供动力的无绳内部电池组件。内部电池组件具有至少一个能量存储单元。手柄主体可操作以至少将手柄的上部可拆卸地连接到其上，并且当连接到手柄时，在手柄的至少一部分周围产生无菌密封，并将手柄的内部电池组件电连接到手术器械。从而为手术器械提供动力，以便与人体组织进行外科手术接口。

