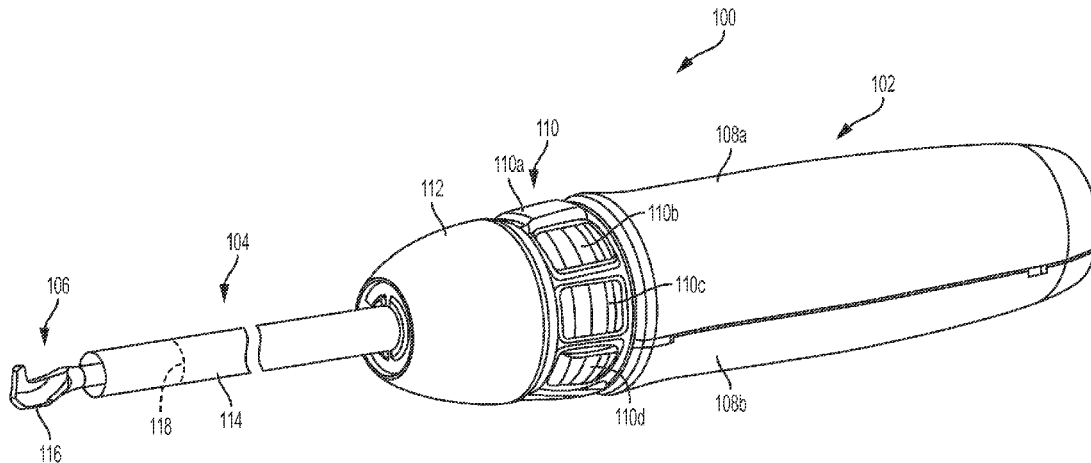




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Conlon et al.(10) **Pub. No.: US 2017/0000513 A1**(43) **Pub. Date: Jan. 5, 2017**(54) **ULTRASONIC SURGICAL BLADE WITH
IMPROVED CUTTING AND COAGULATION
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(US)(57) **ABSTRACT**

An ultrasonic surgical blade with improved cutting and coagulation features is disclosed. The blade includes a solid body, a longitudinal portion having a proximal end configured to couple to an ultrasonic transmission waveguide and a transverse portion extending crosswise from the distal end of the longitudinal portion. At least one dissection edge and at least one hemostasis surface is provided on the blade. The transverse portion defines a hook having a free end configured to pull and dissect tissue. Also disclosed is an ultrasonic surgical blade that also includes a sharp central ridge and an end mass for acoustic balance.

(21) Appl. No.: **14/789,744**(22) Filed: **Jul. 1, 2015**

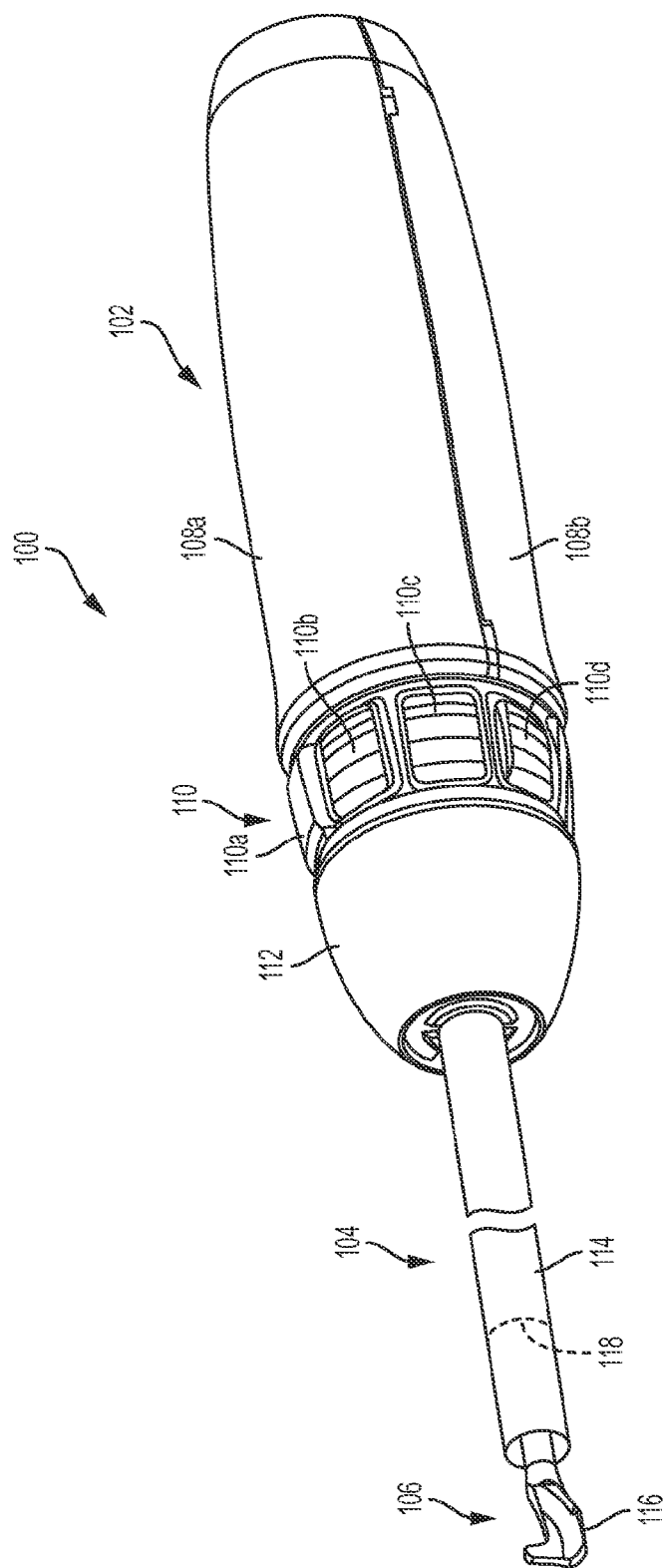
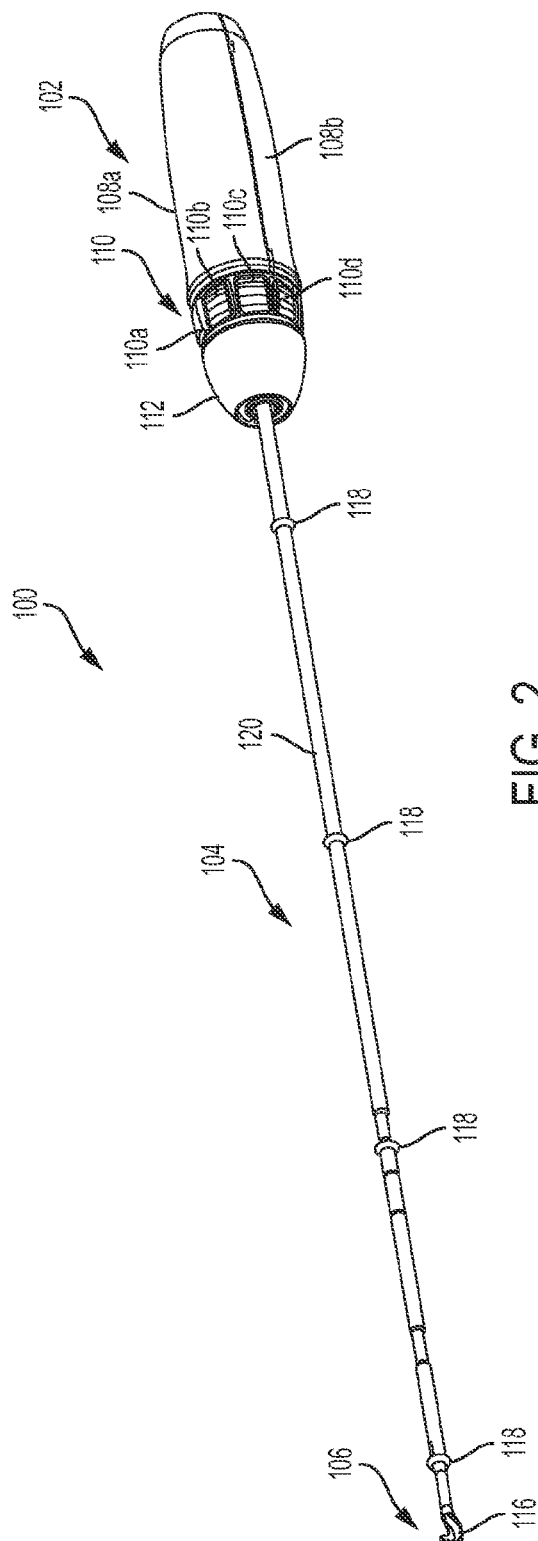


FIG. 1



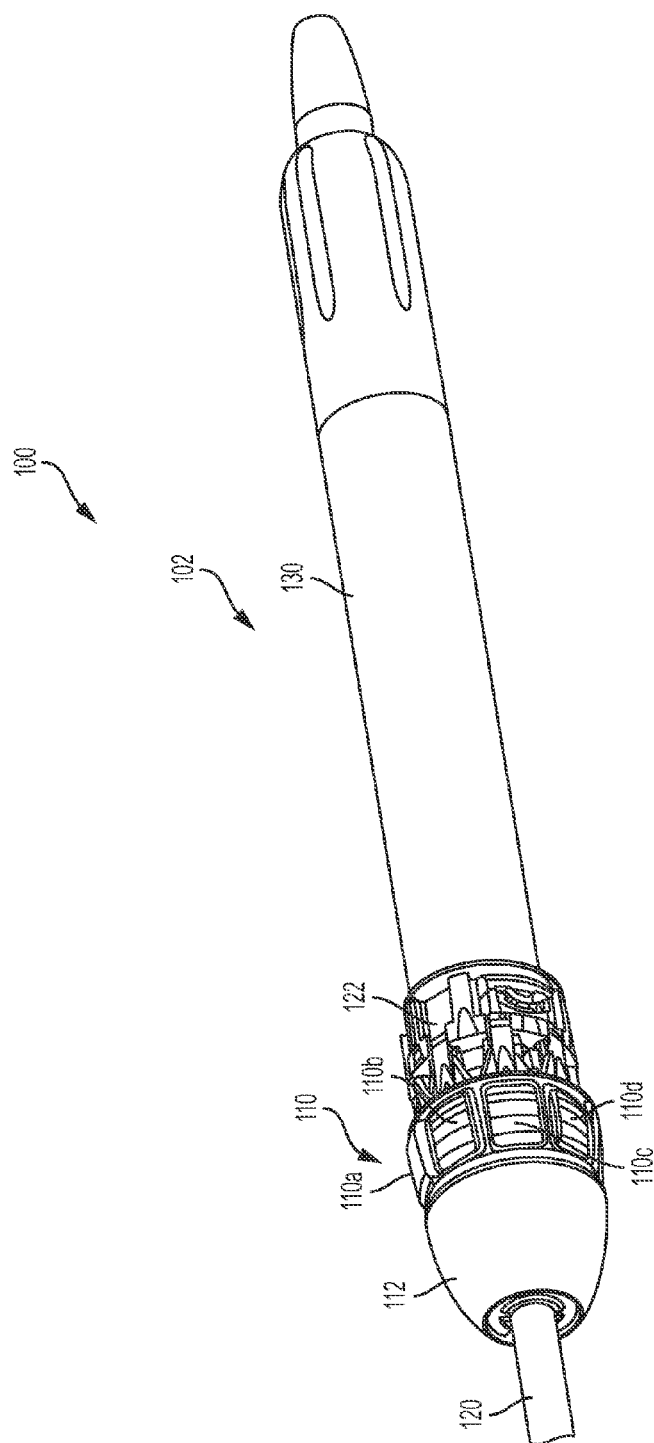


FIG. 3

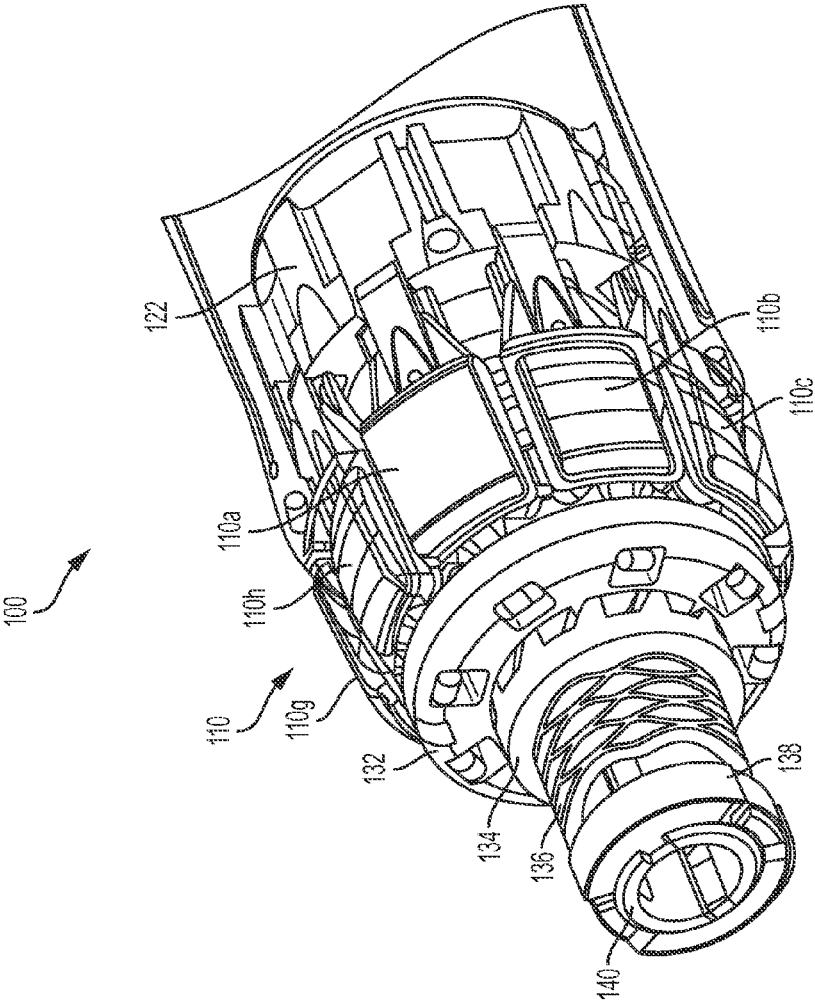


FIG. 4

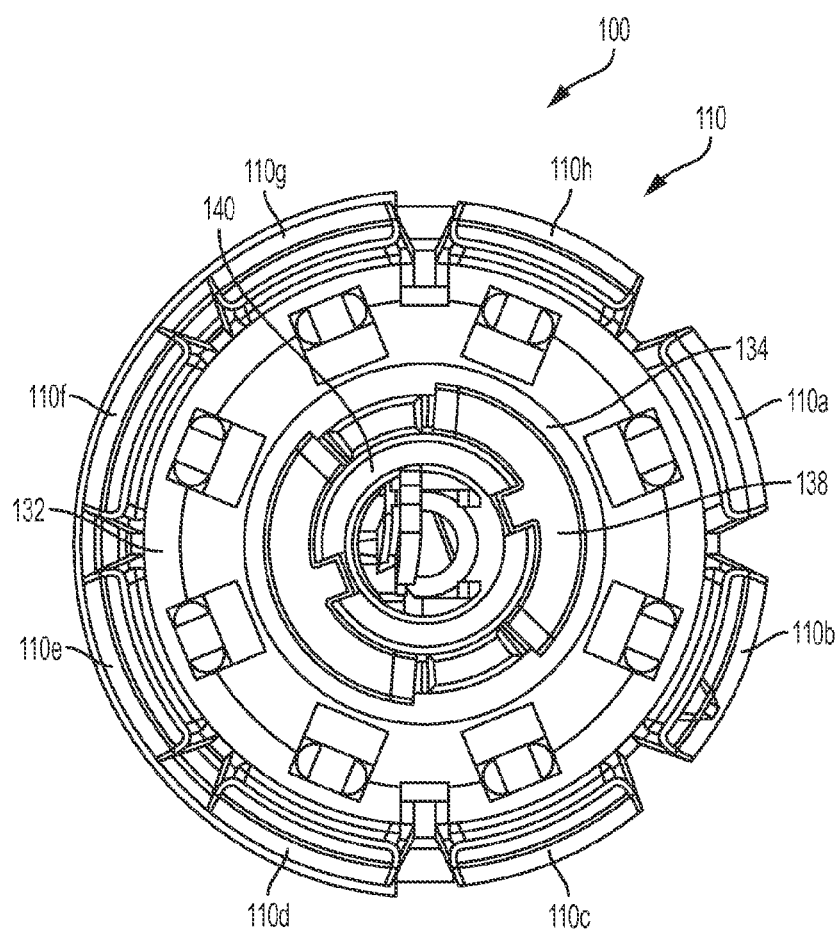


FIG. 5

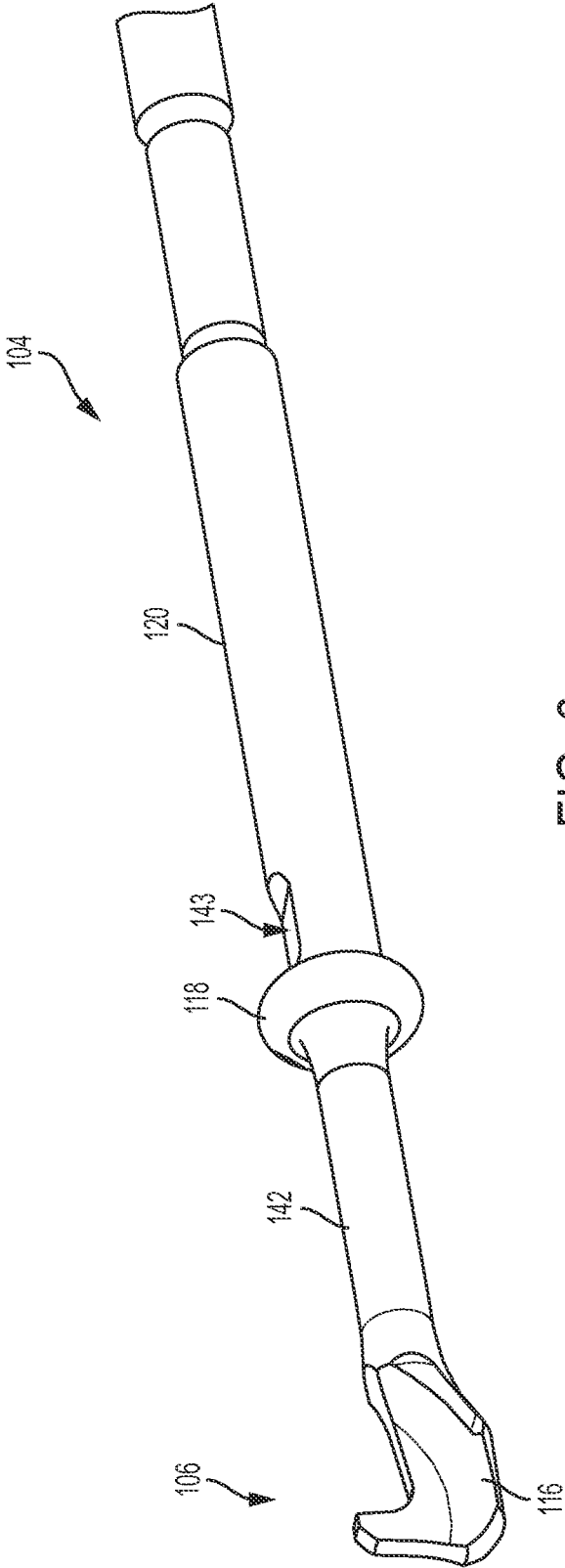
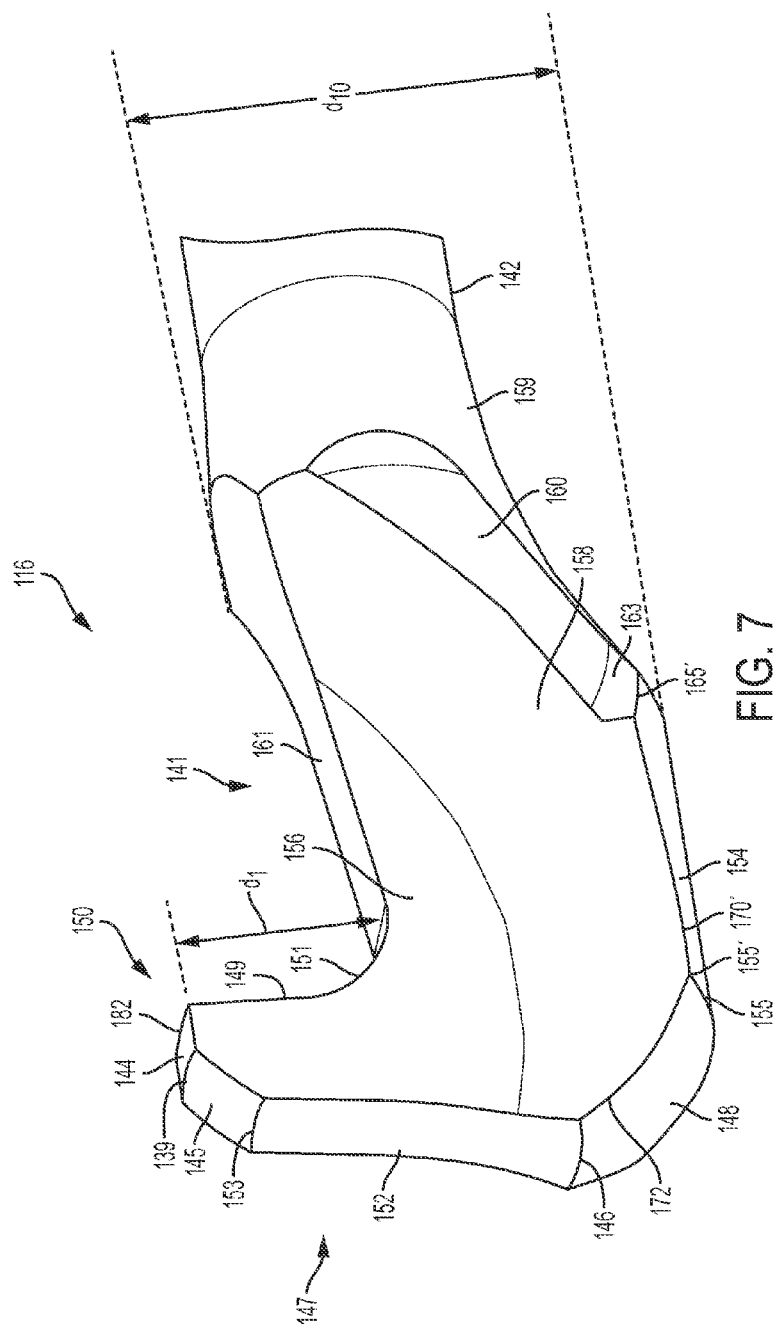


FIG. 6



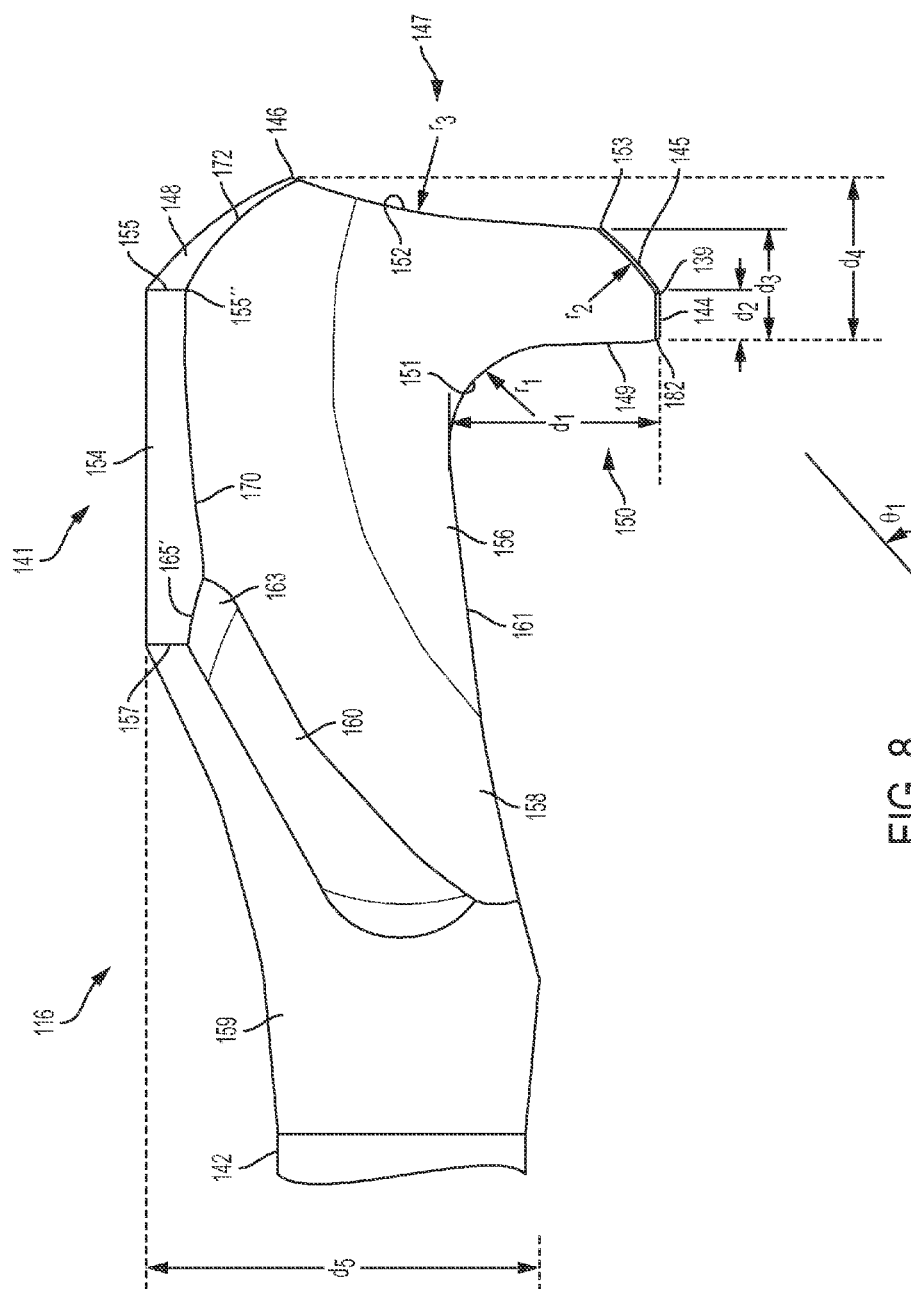


FIG. 8

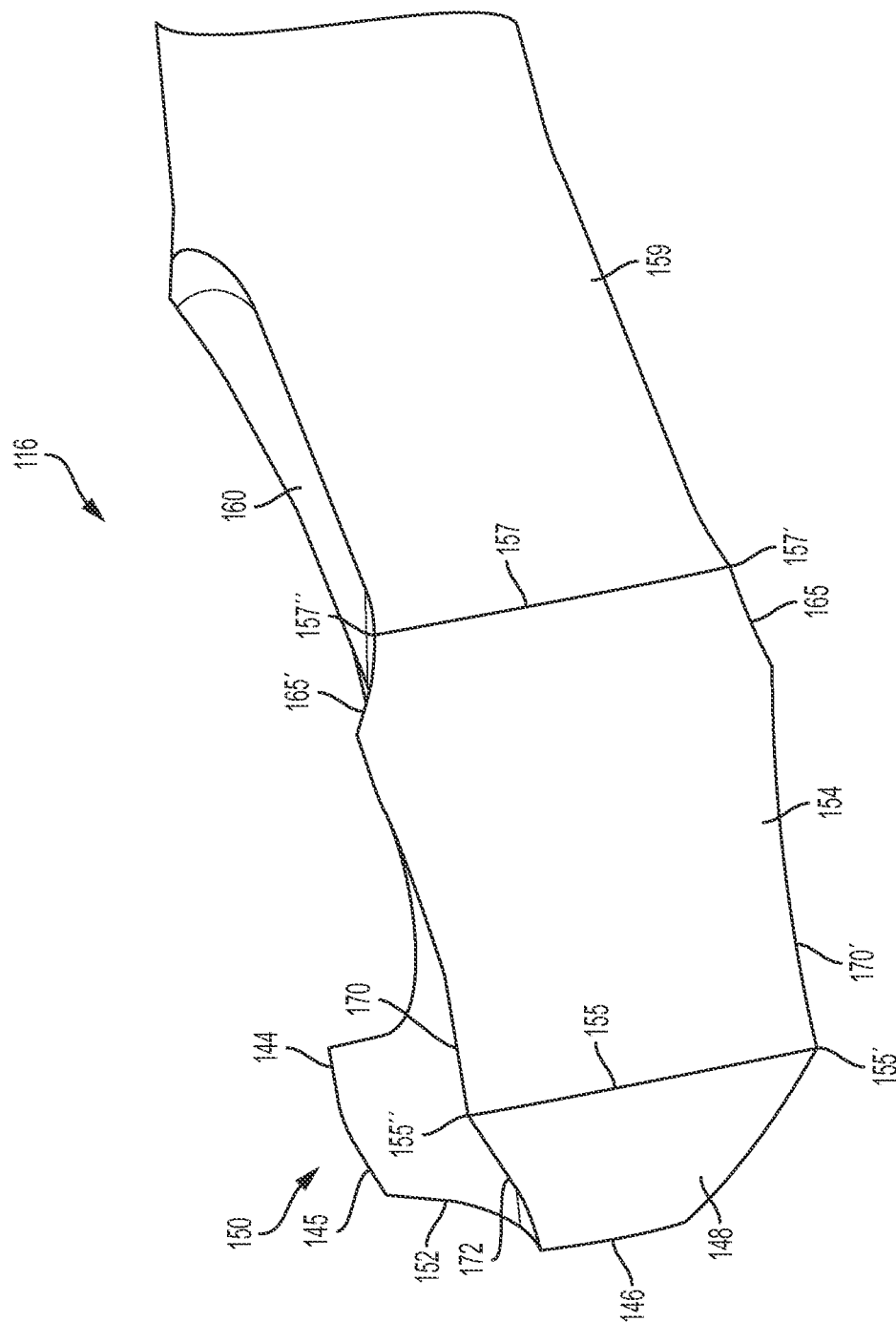


FIG. 9

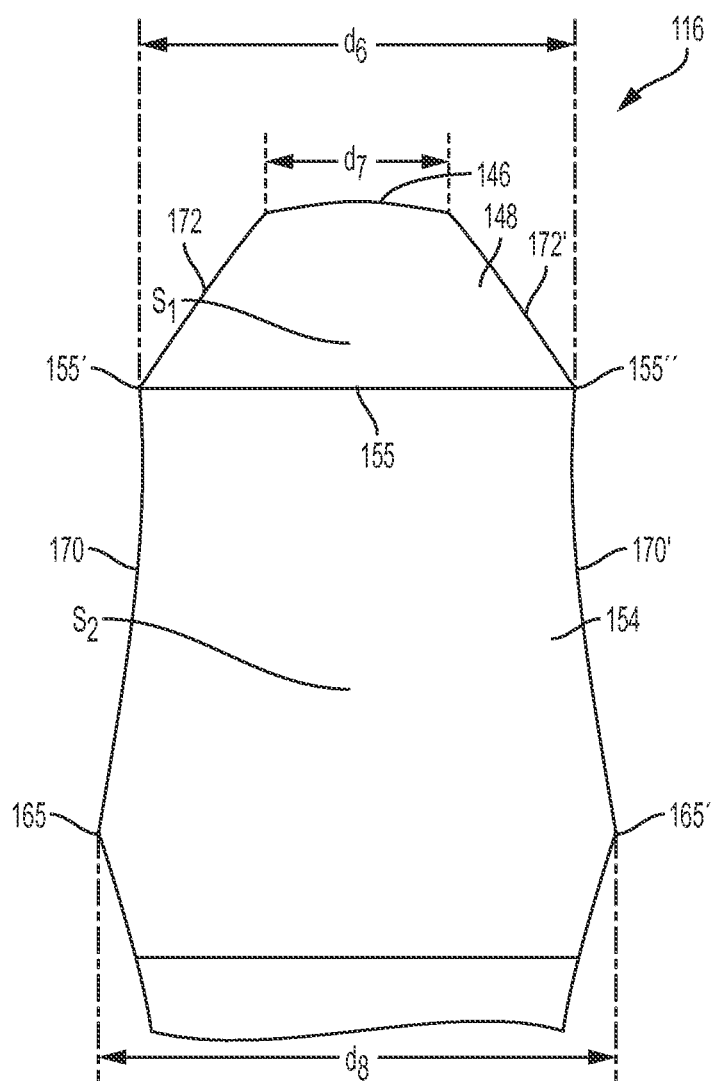


FIG. 10

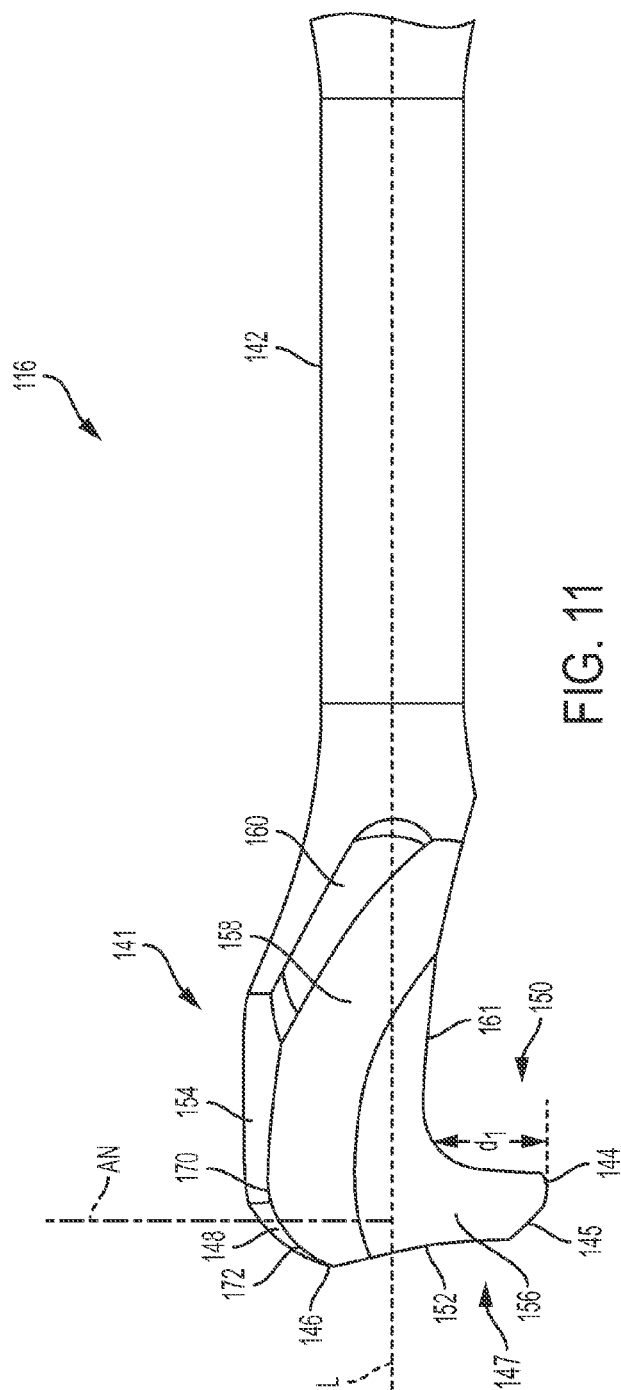
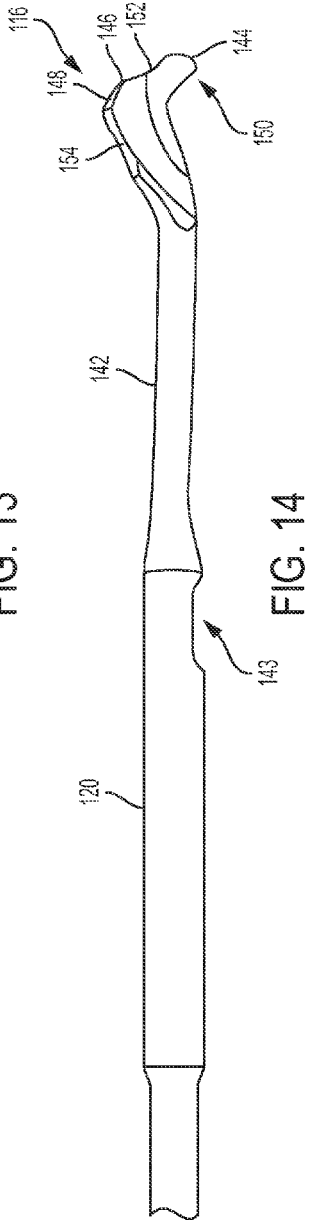
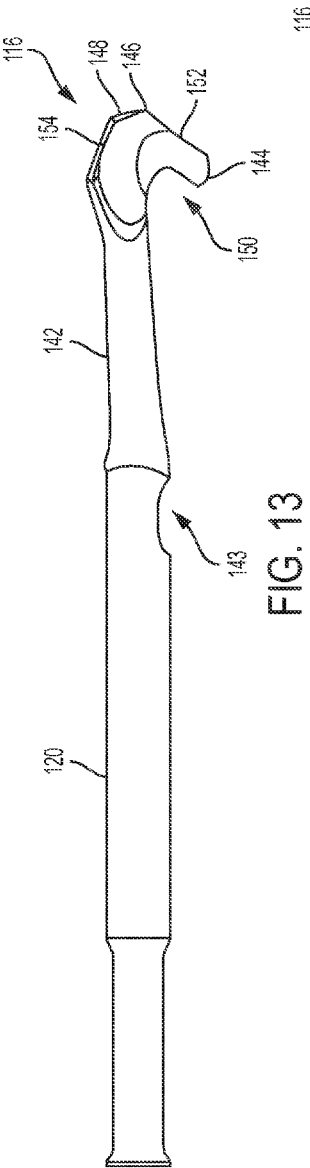
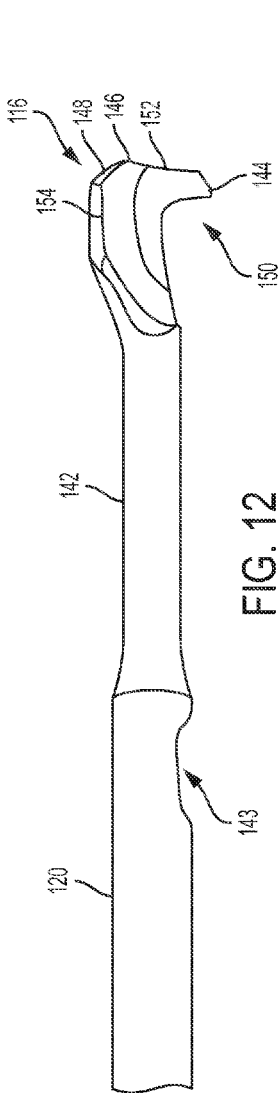


FIG. 11



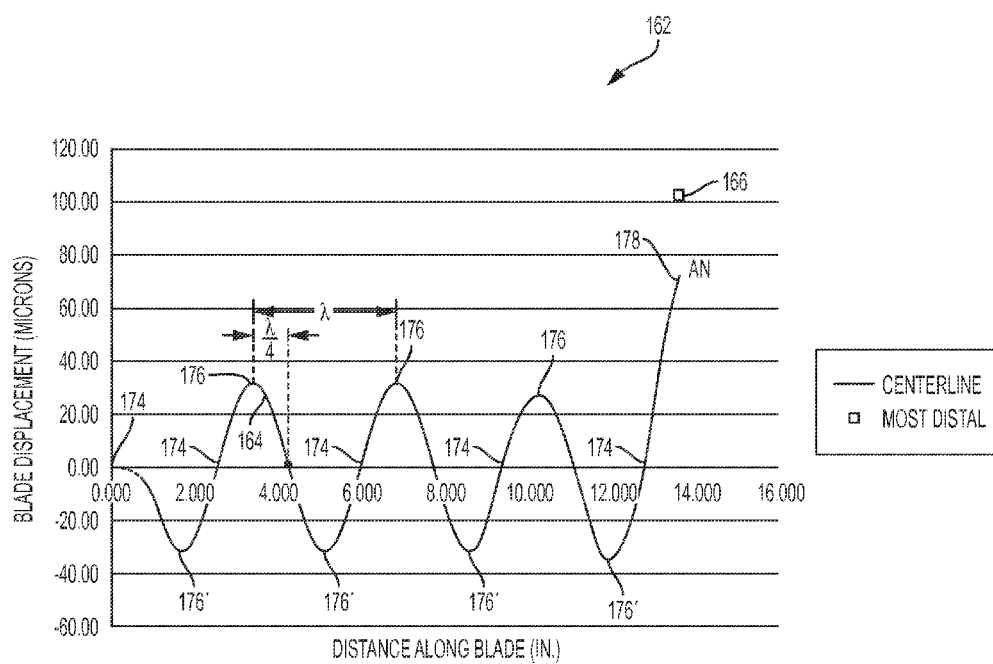


FIG. 15

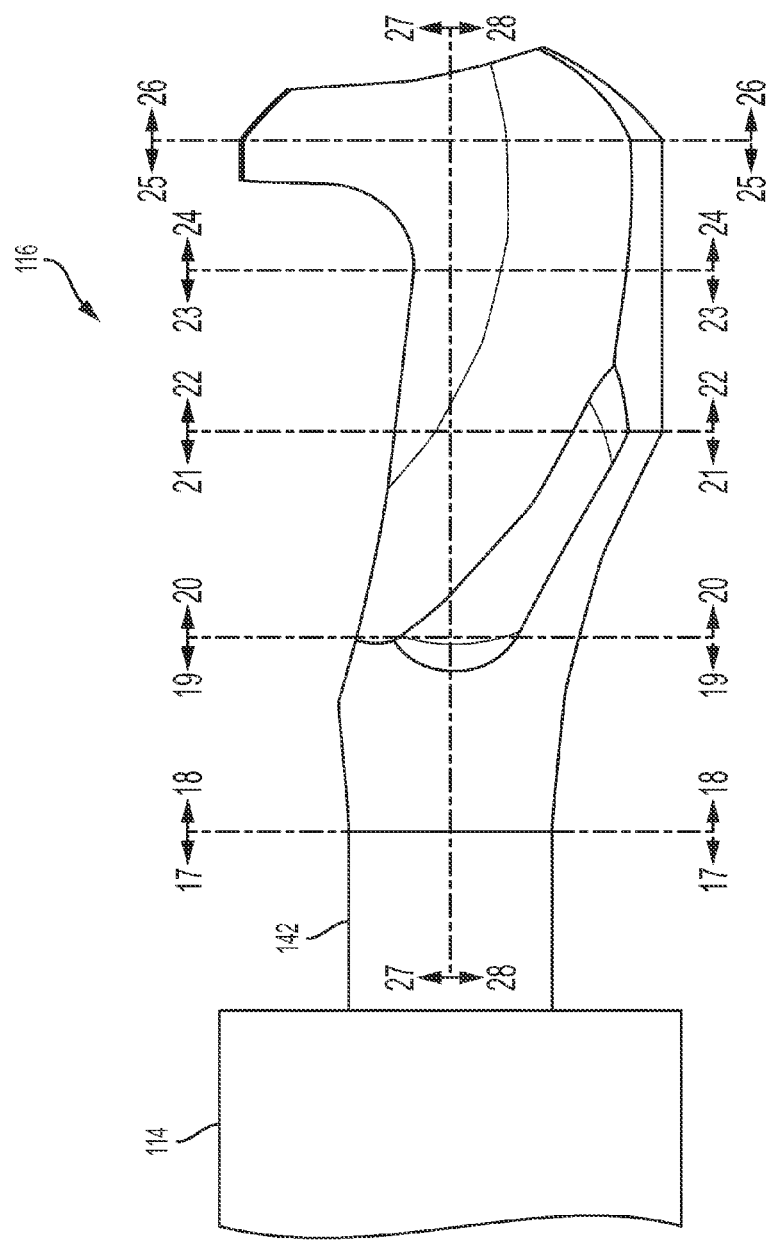


FIG. 16

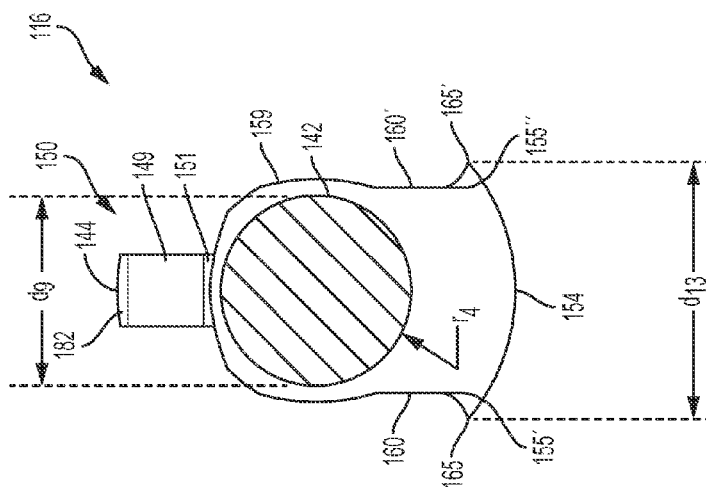


FIG. 17

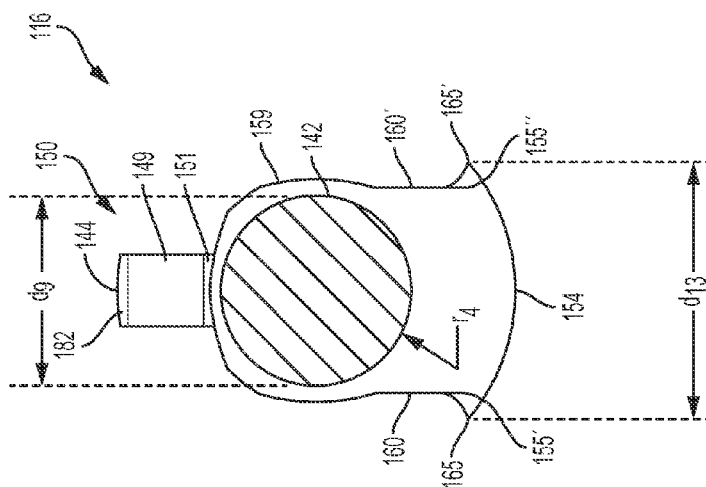


FIG. 18

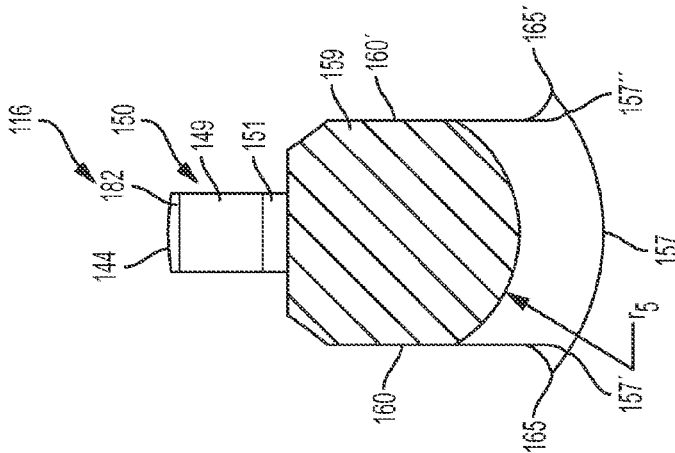


FIG. 20

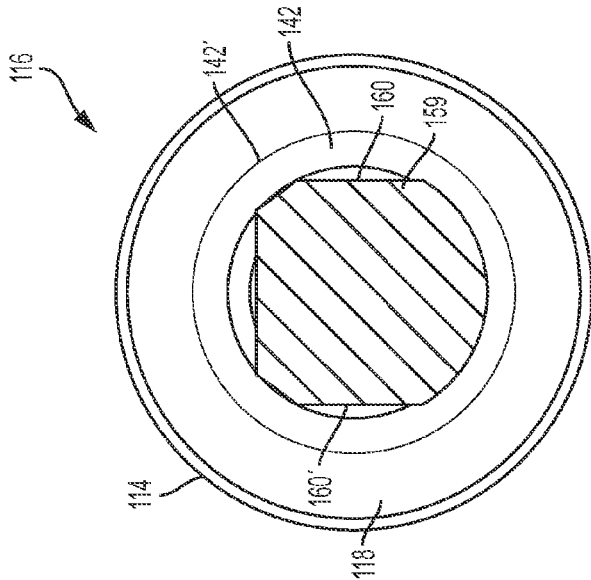


FIG. 19

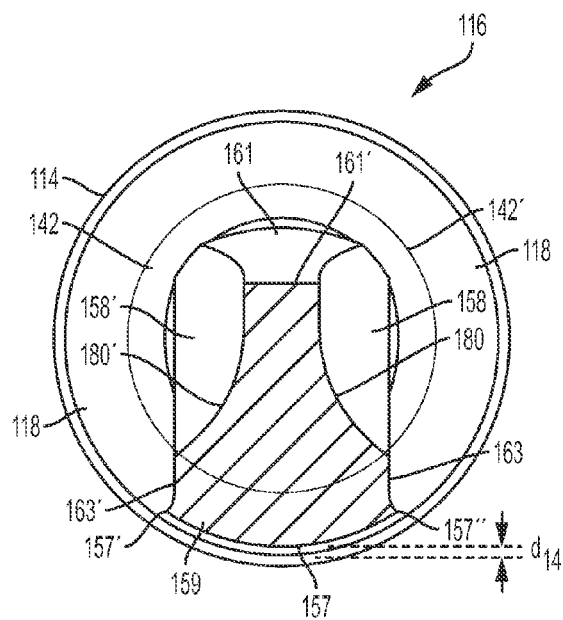


FIG. 21

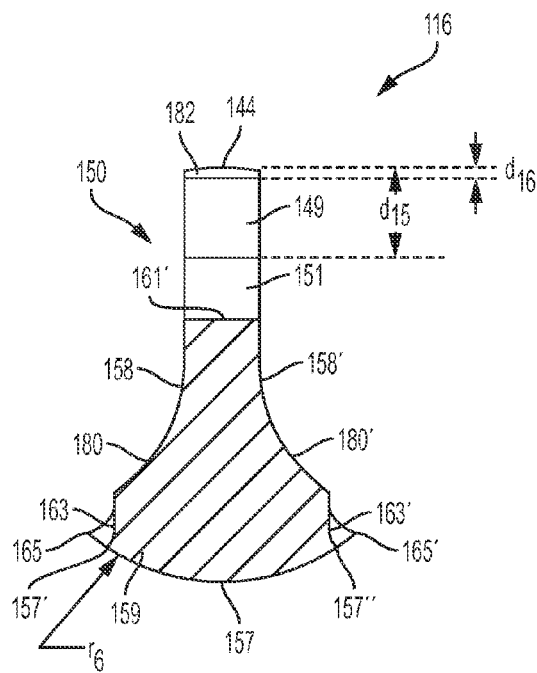
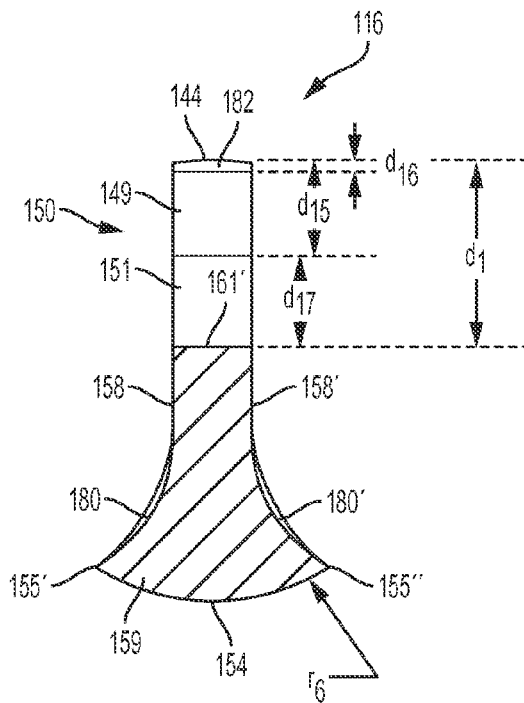
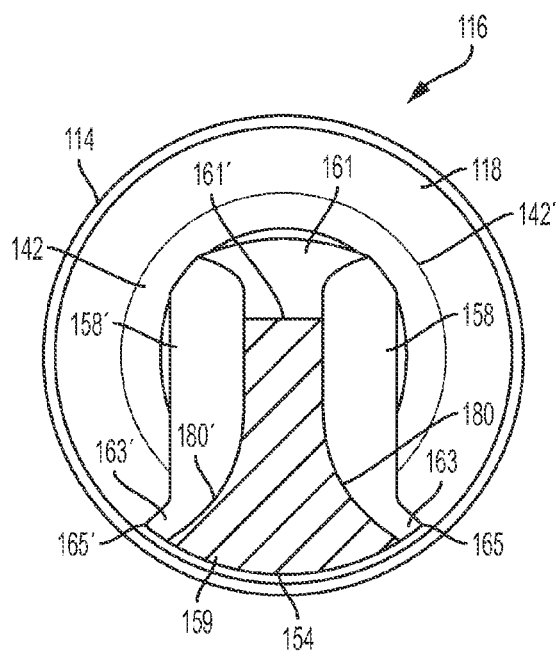


FIG. 22



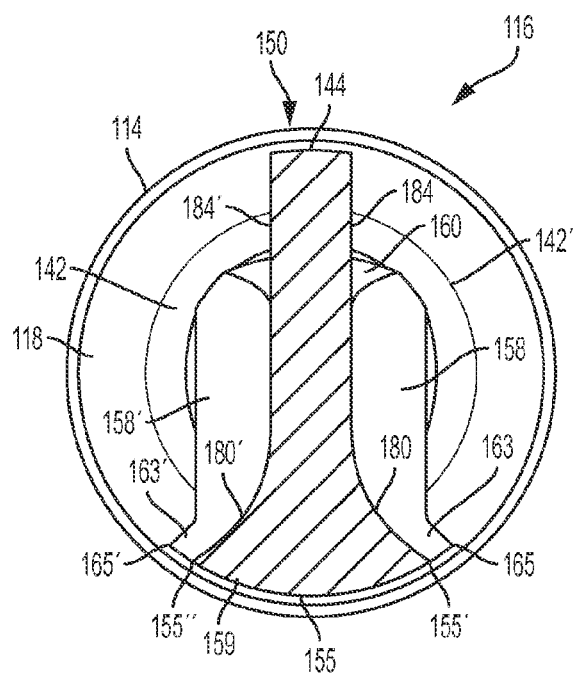


FIG. 25

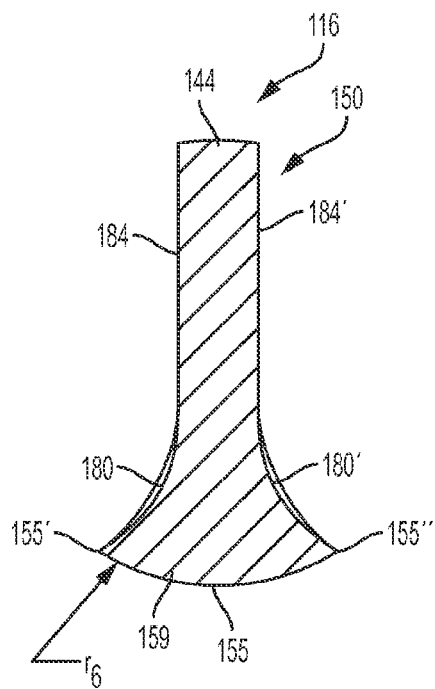


FIG. 26

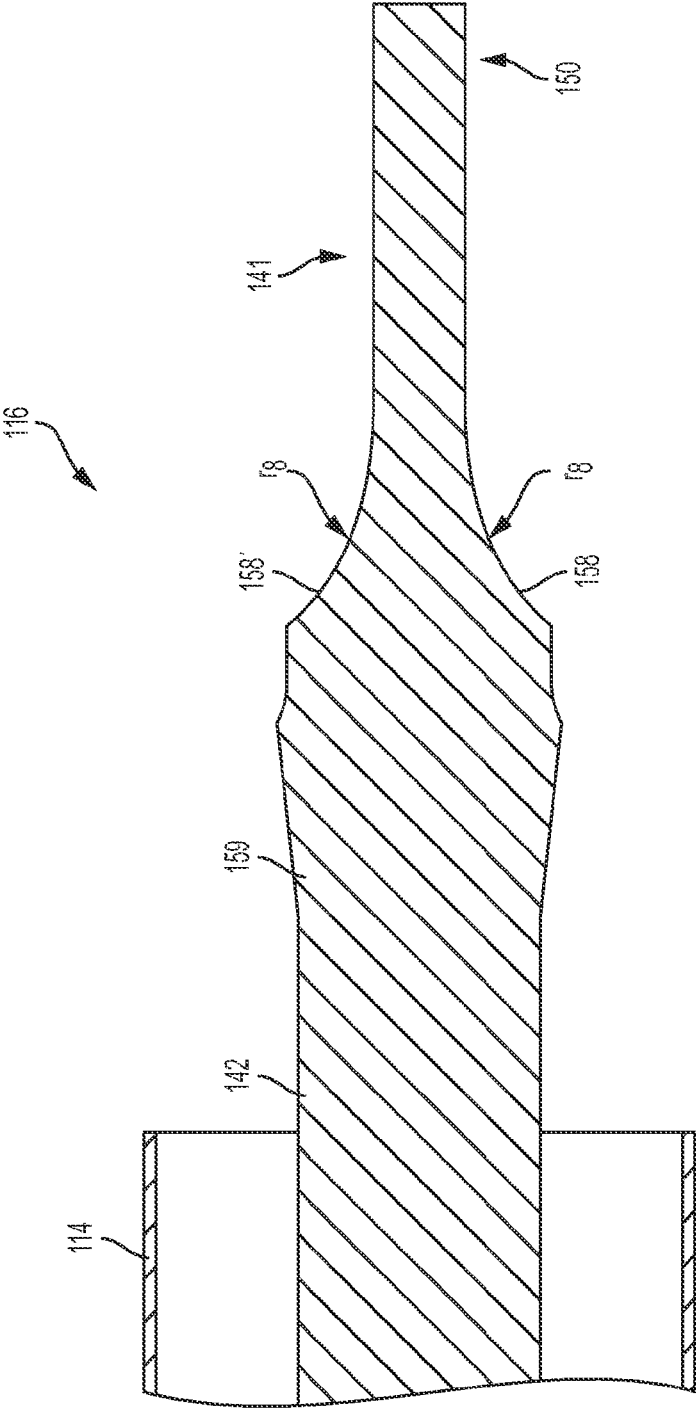
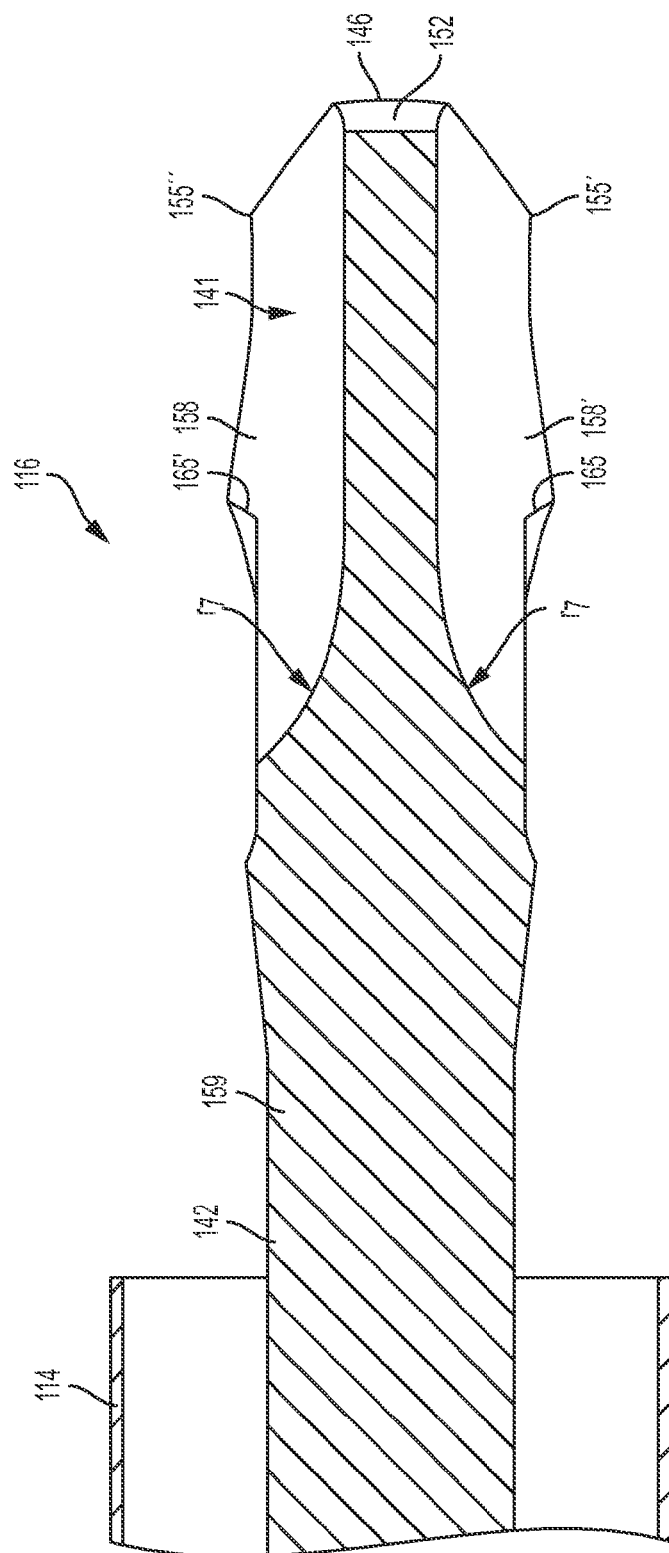


FIG. 27



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L

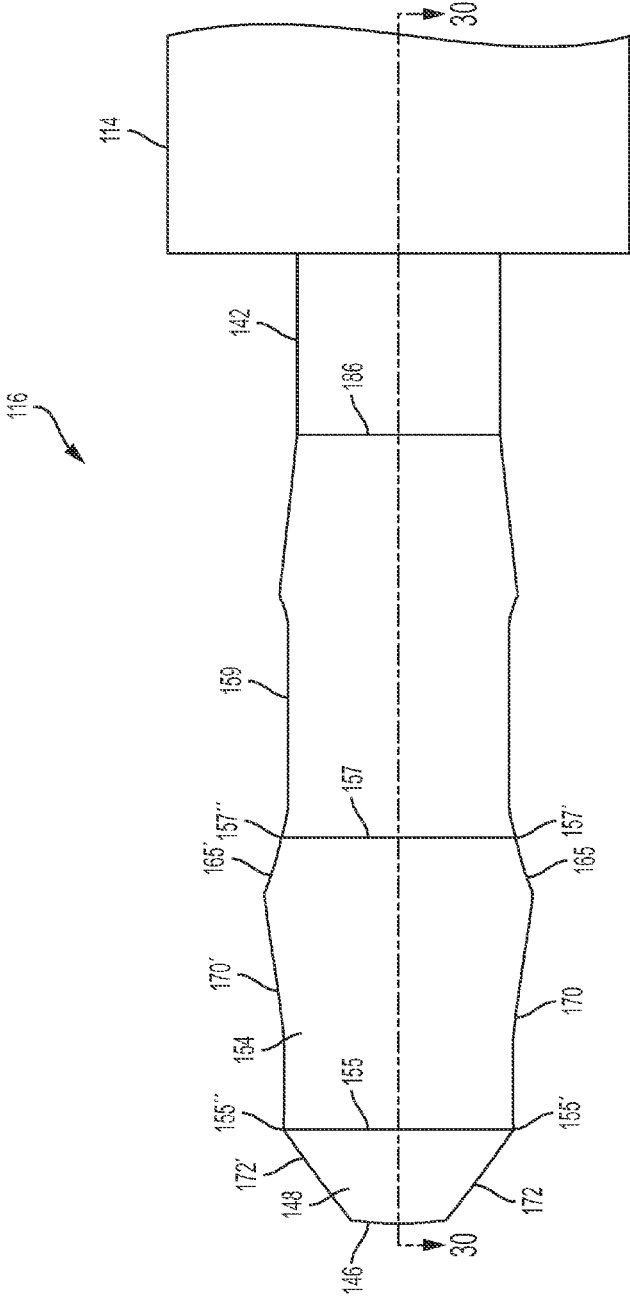


FIG. 29

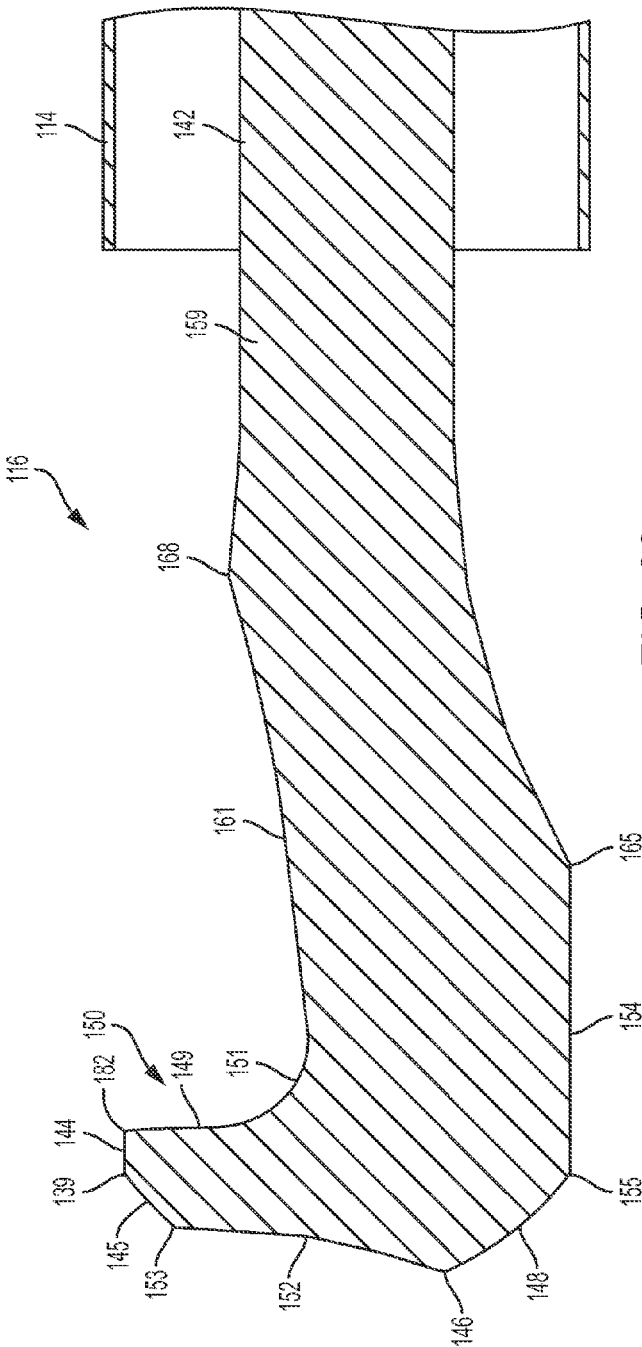


FIG. 30

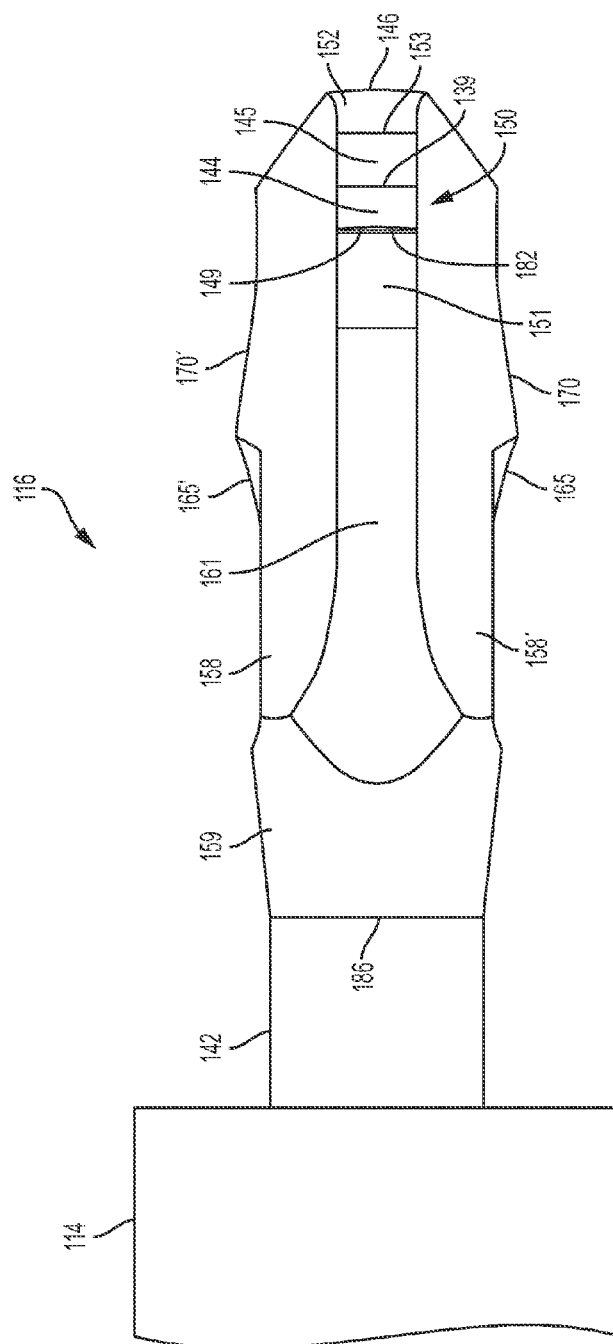


FIG. 31

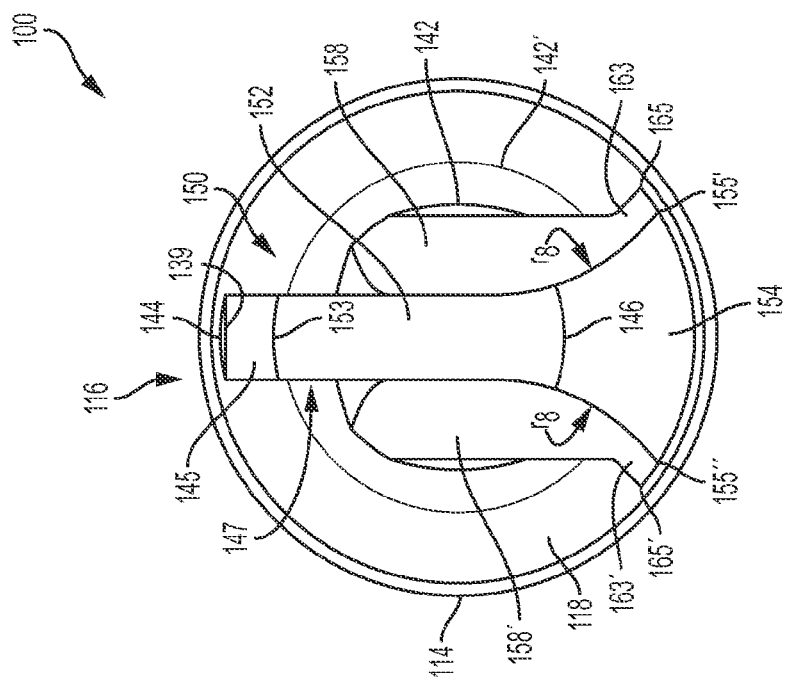
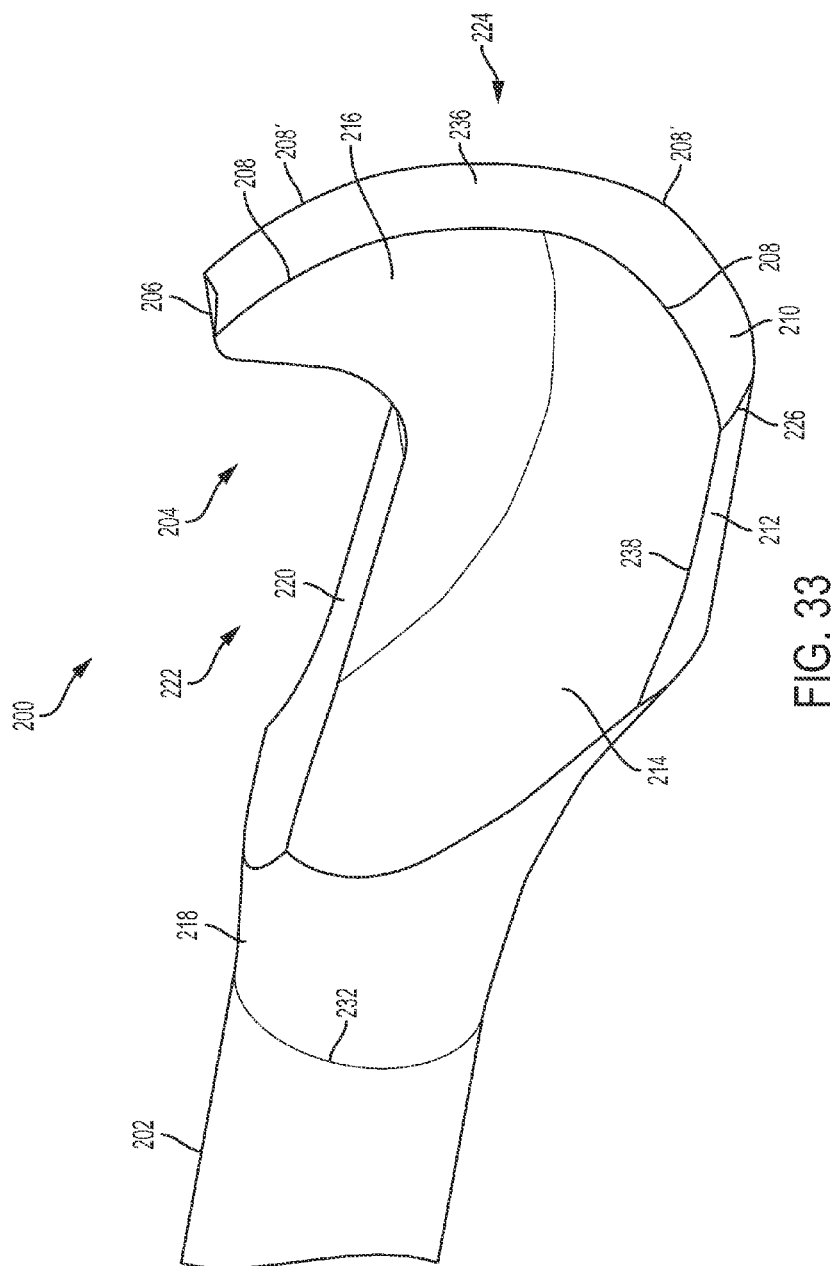
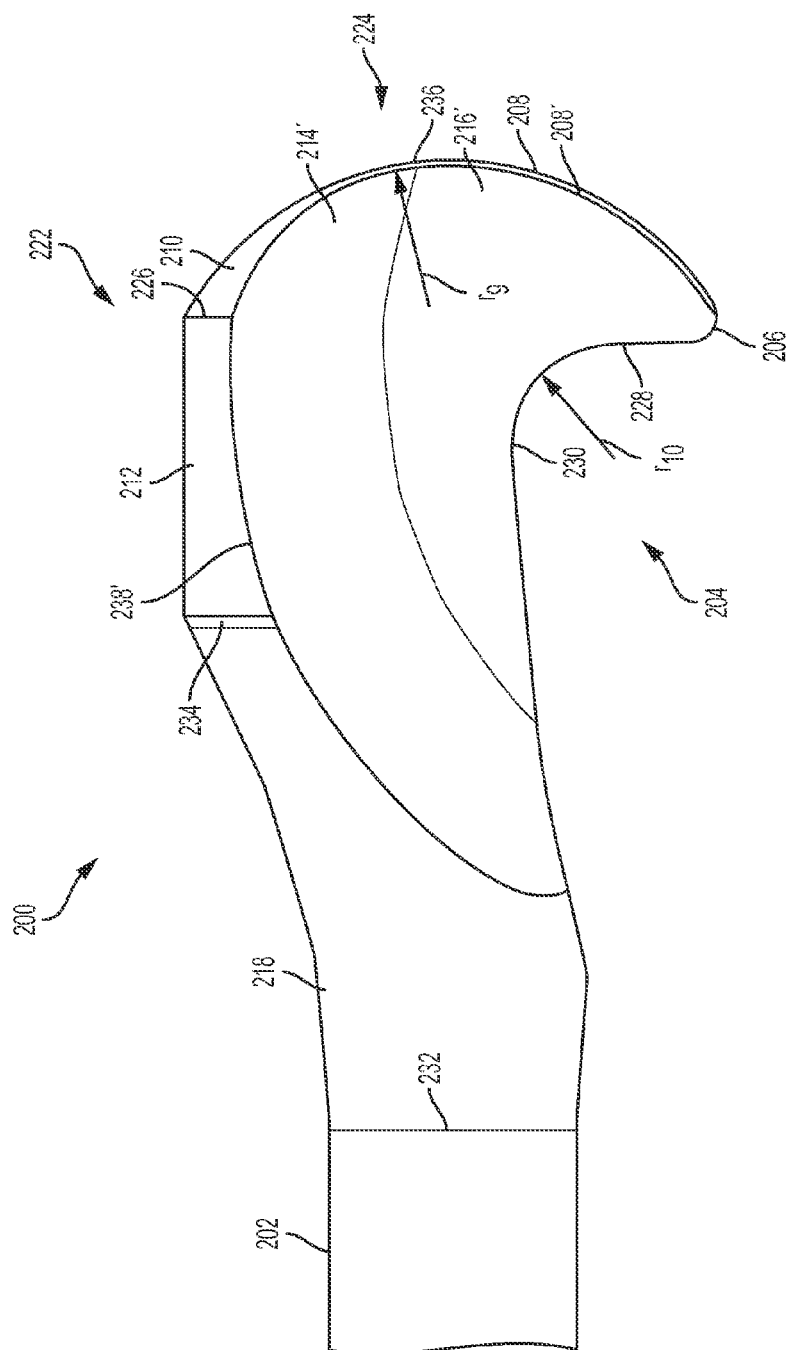


FIG. 32





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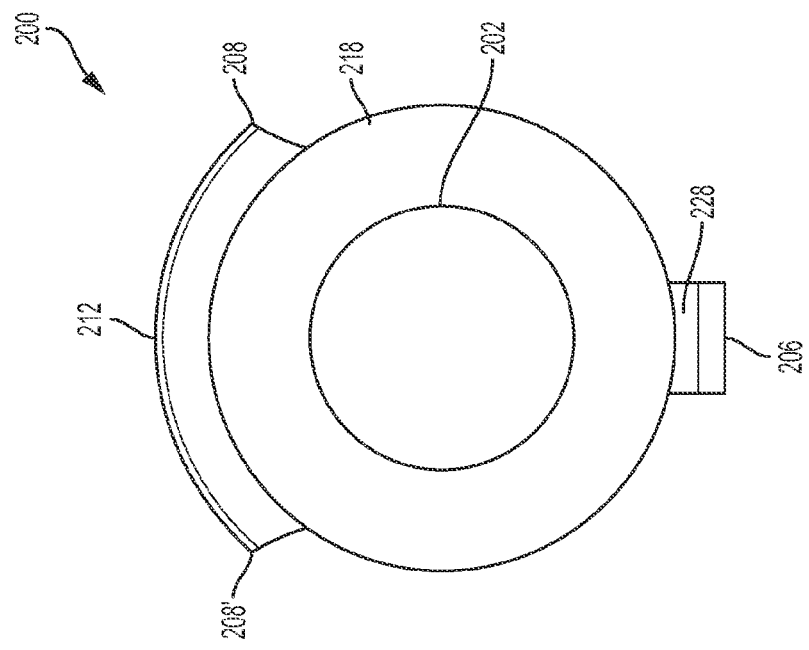
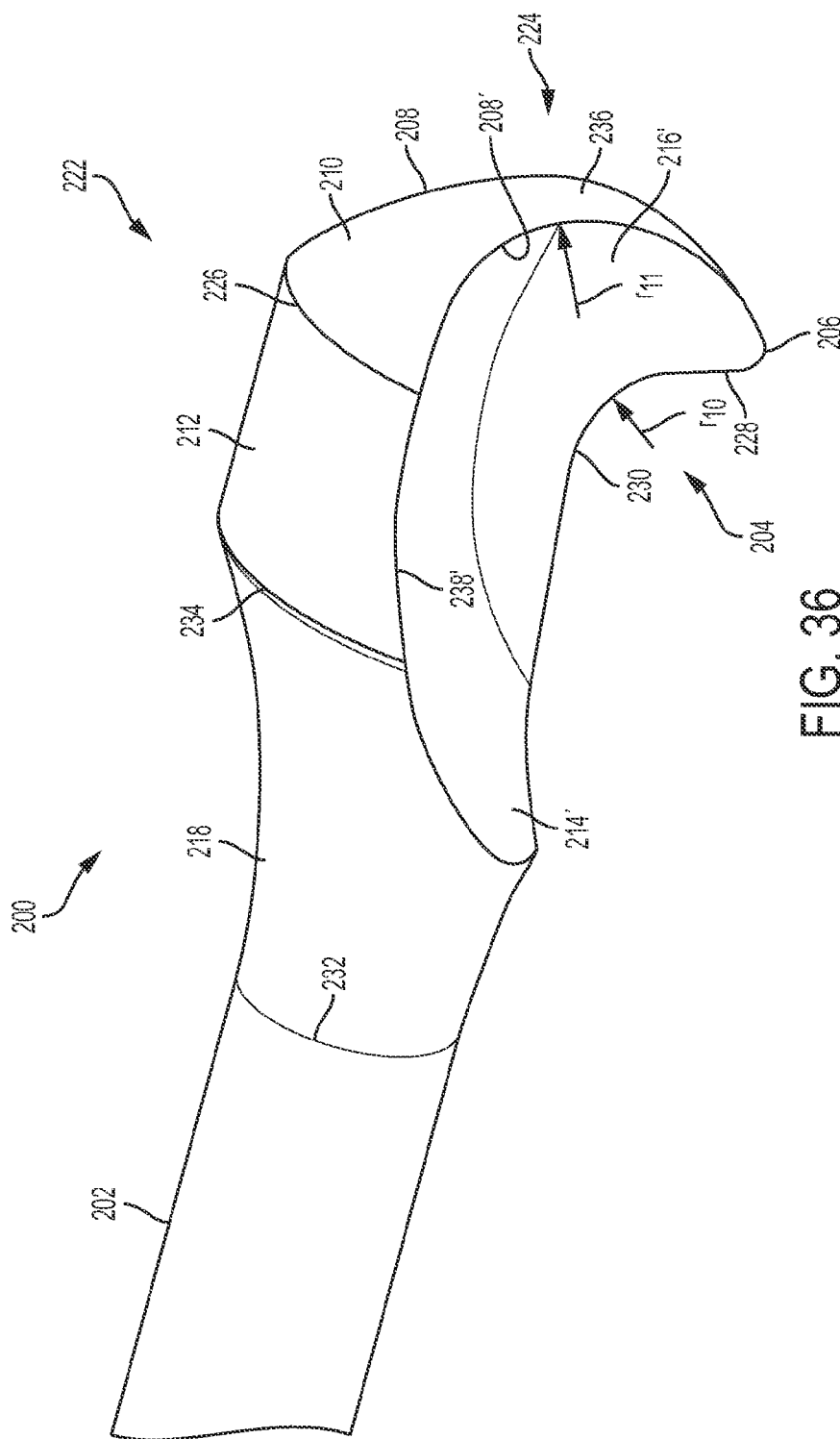


FIG. 35



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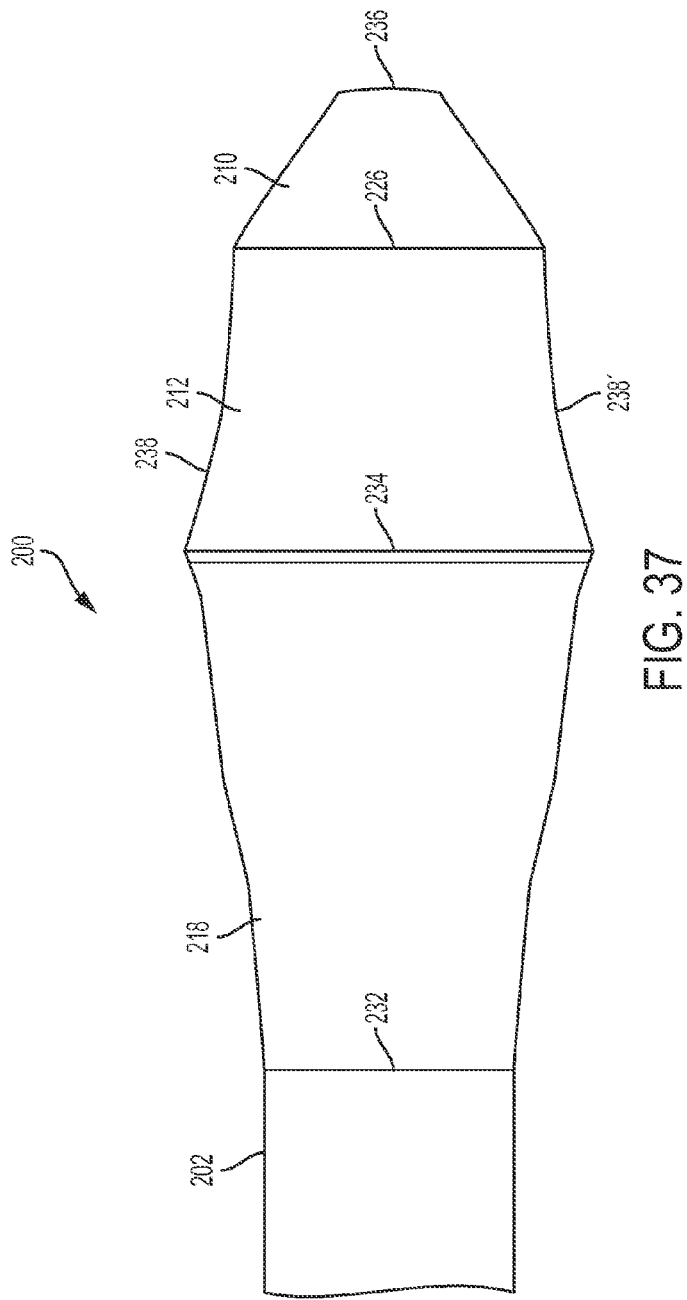


FIG. 37

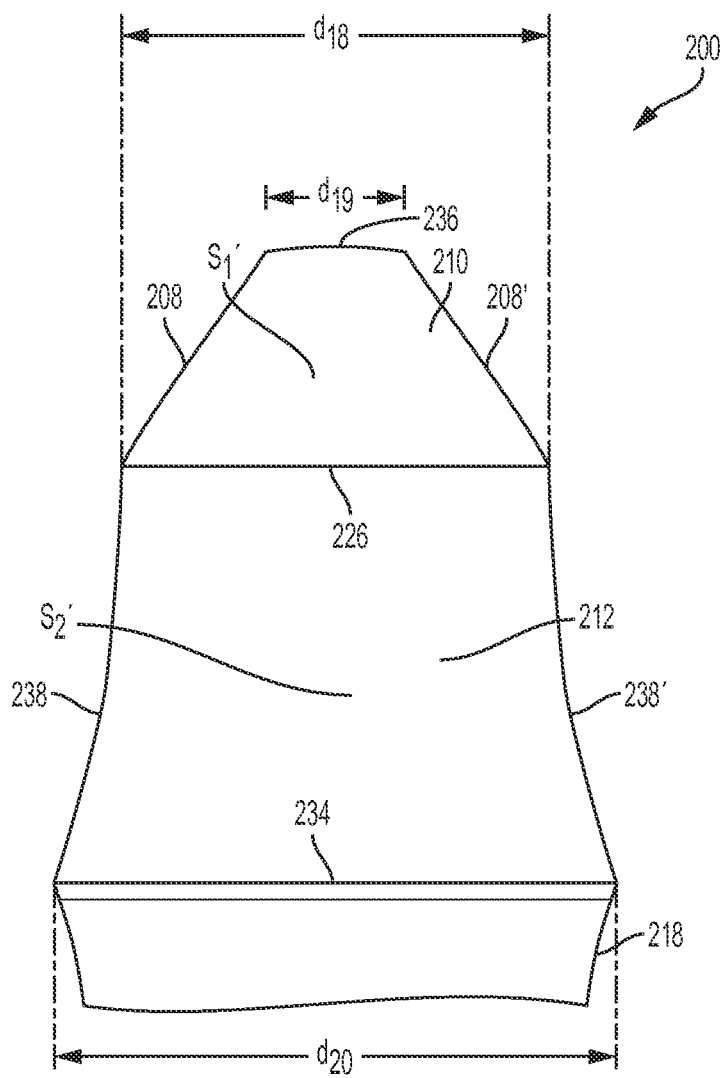


FIG. 38

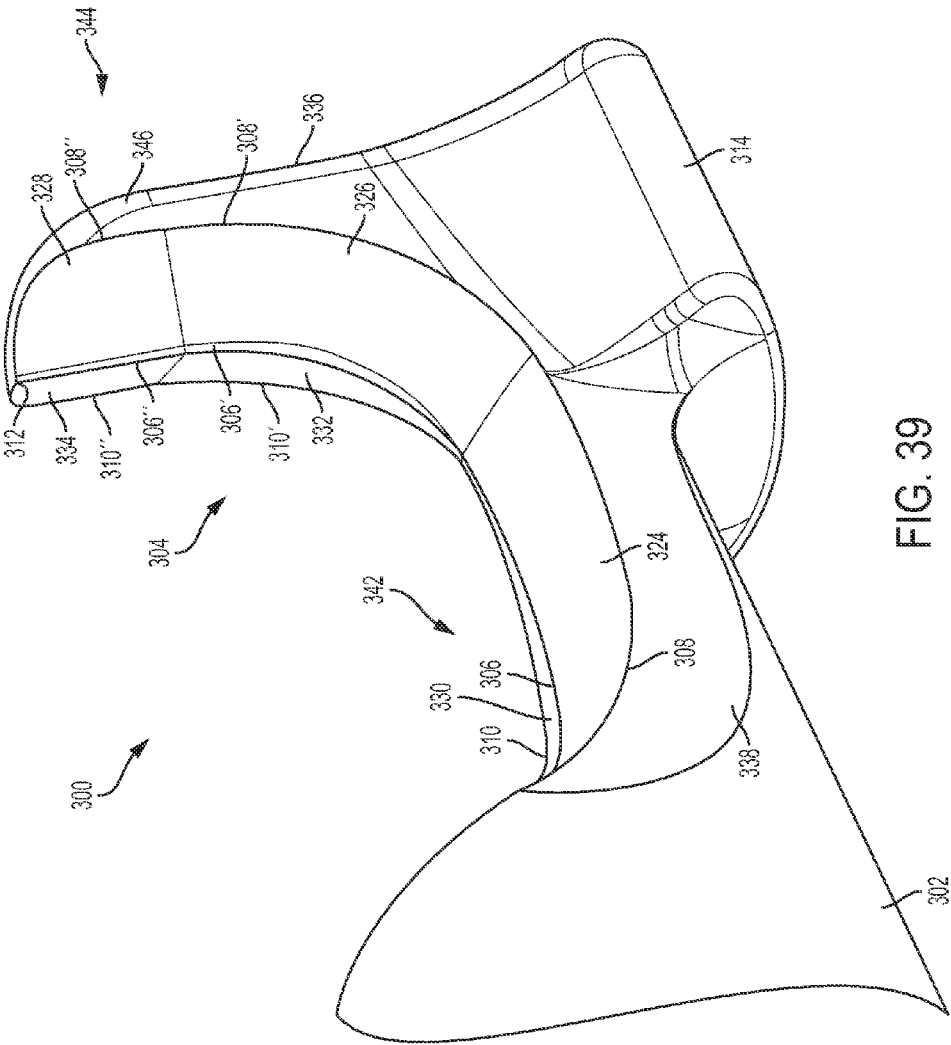


FIG. 39

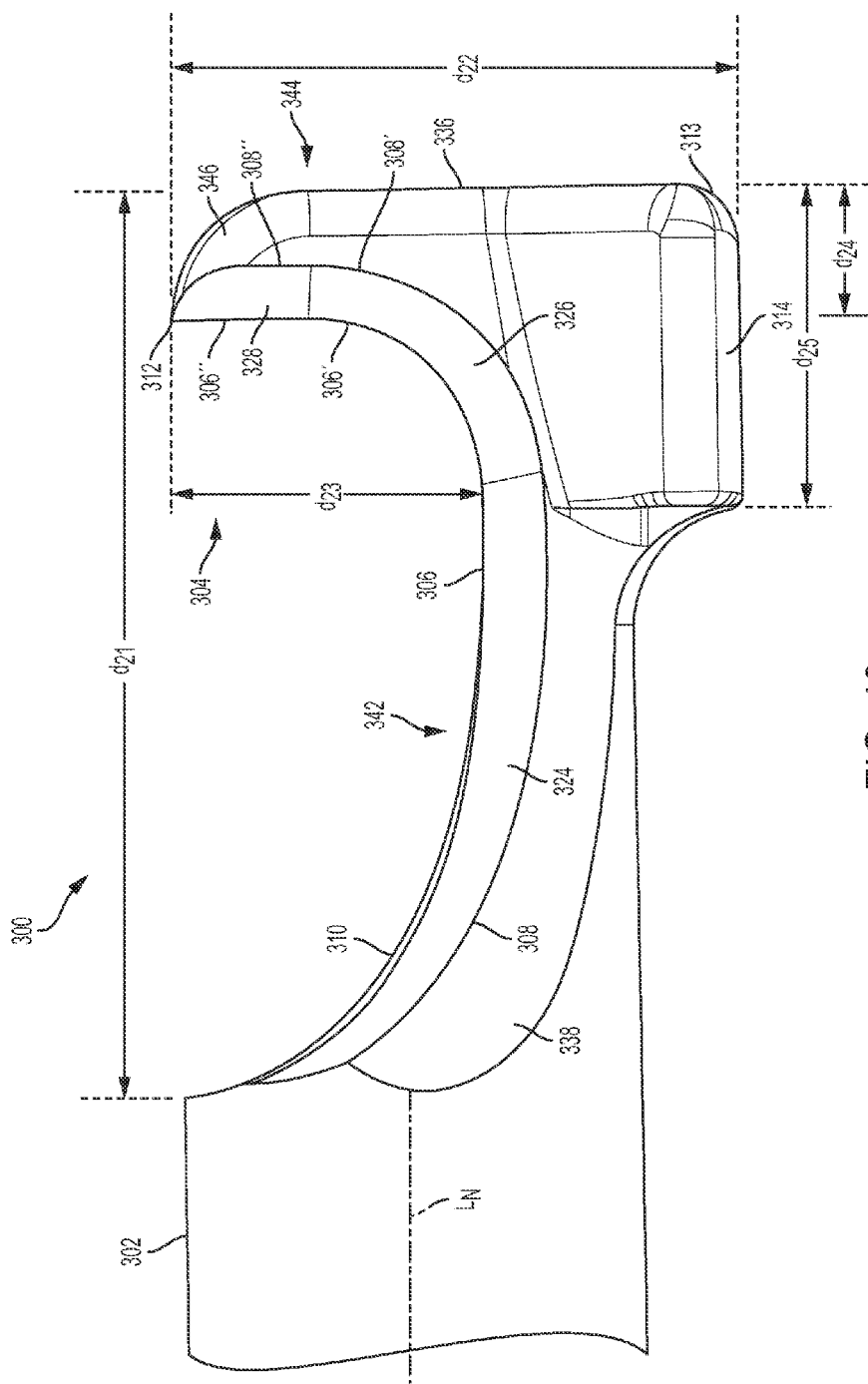


FIG. 40

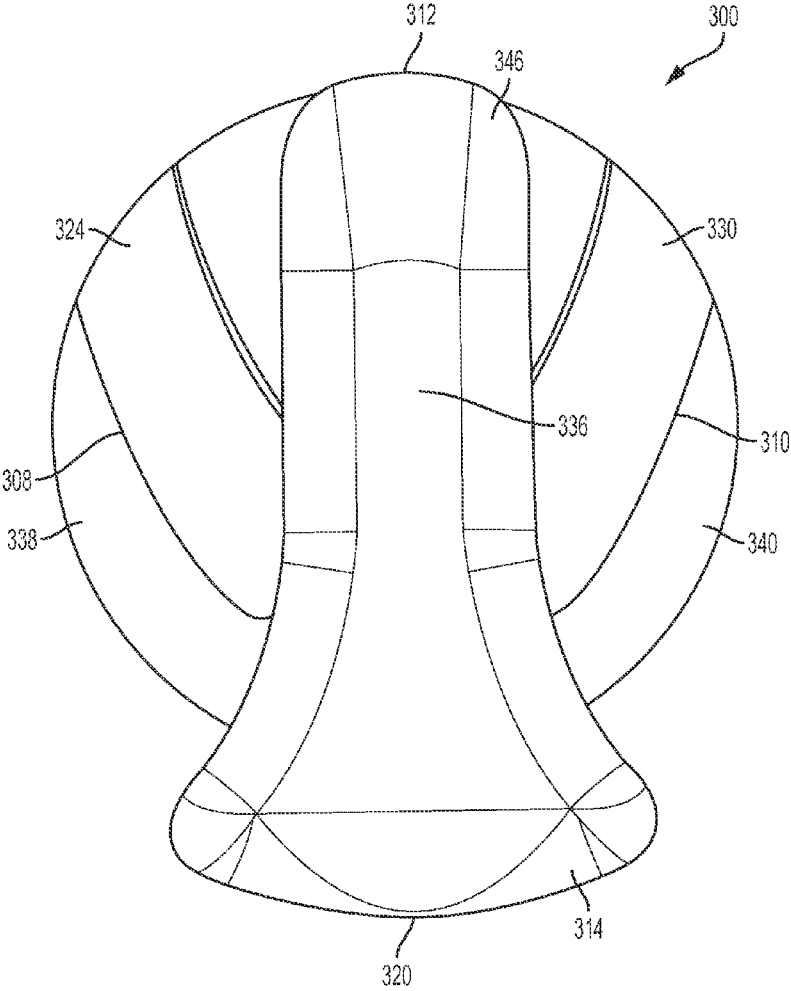


FIG. 41

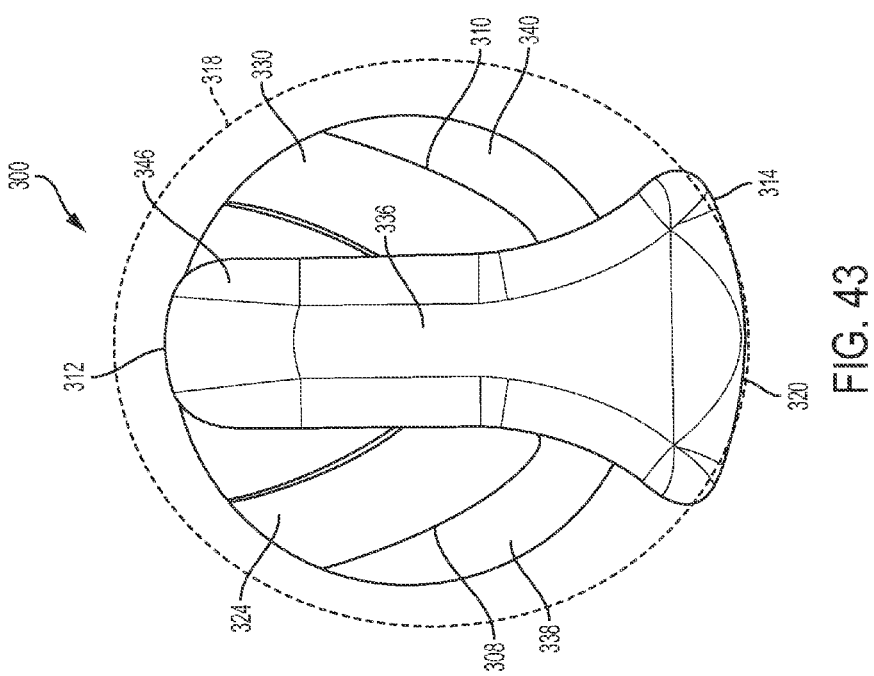


FIG. 42

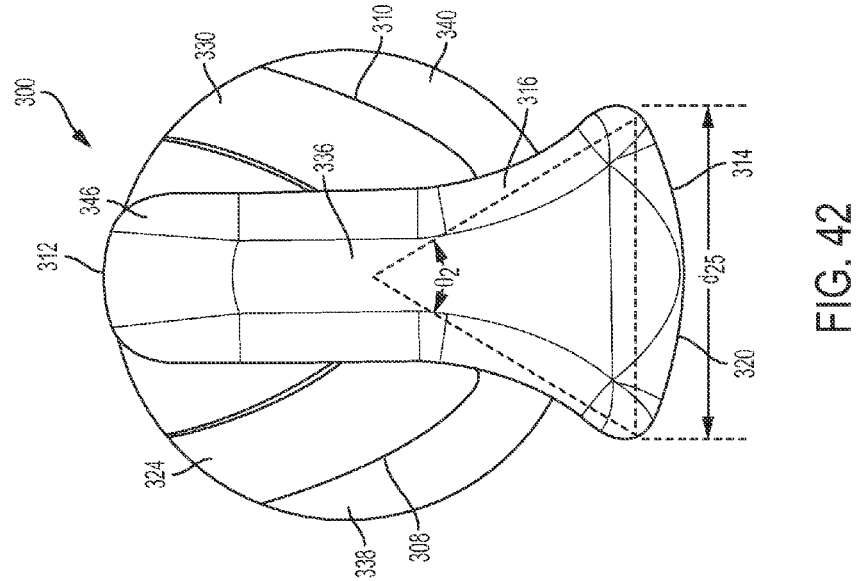


FIG. 43

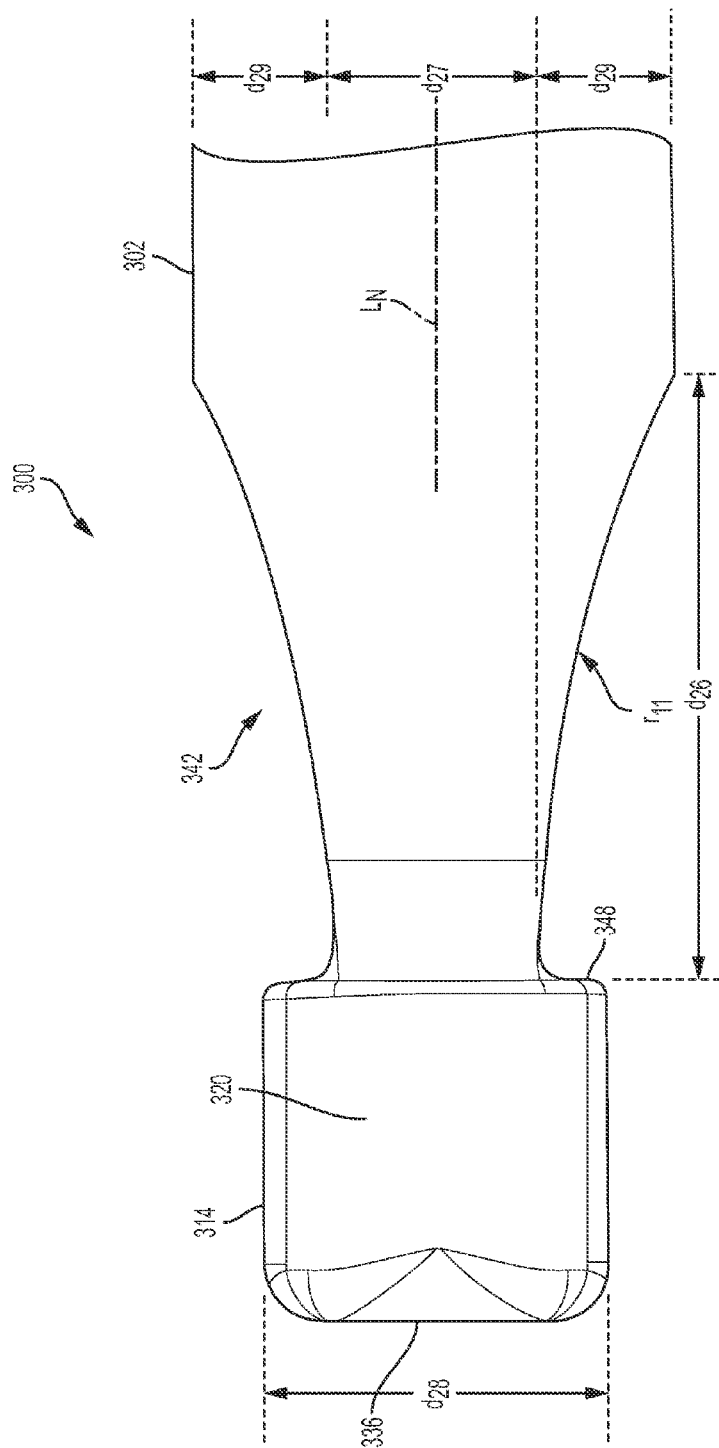


FIG. 44

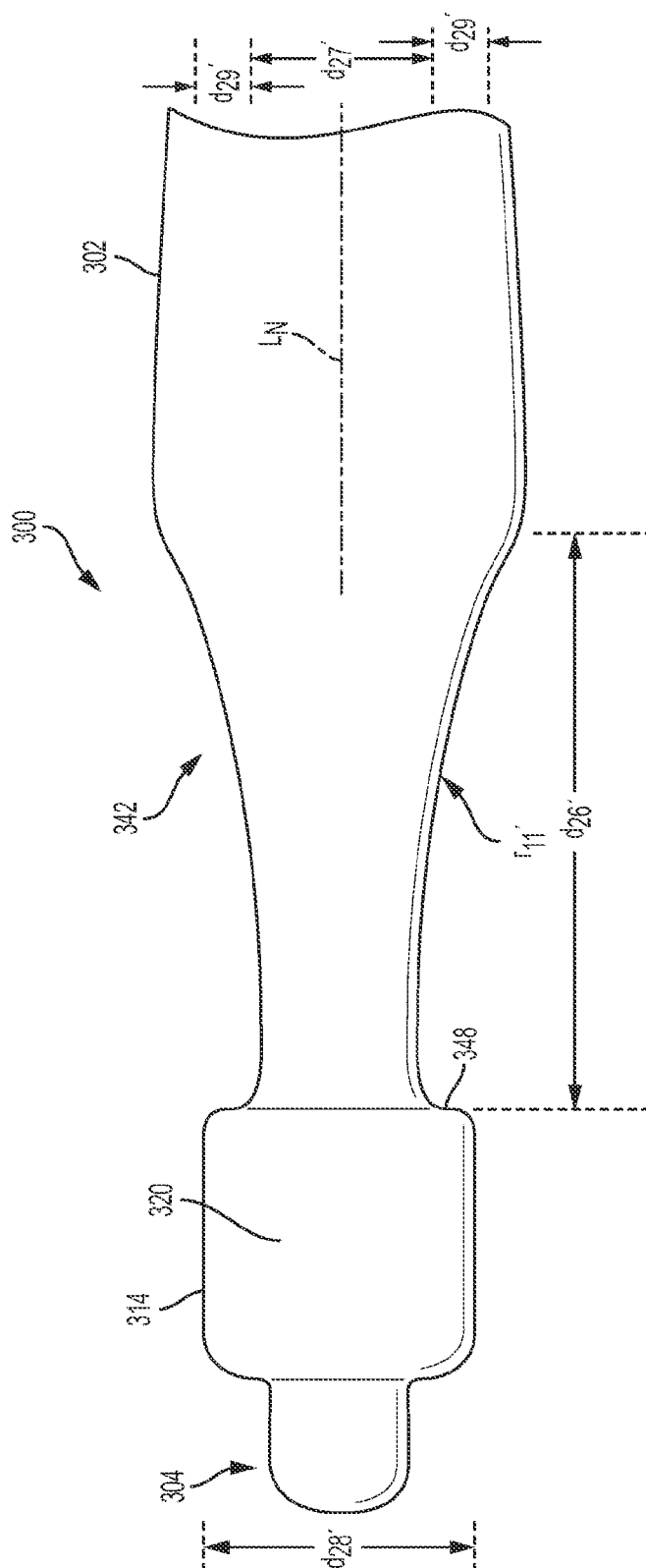


FIG. 45

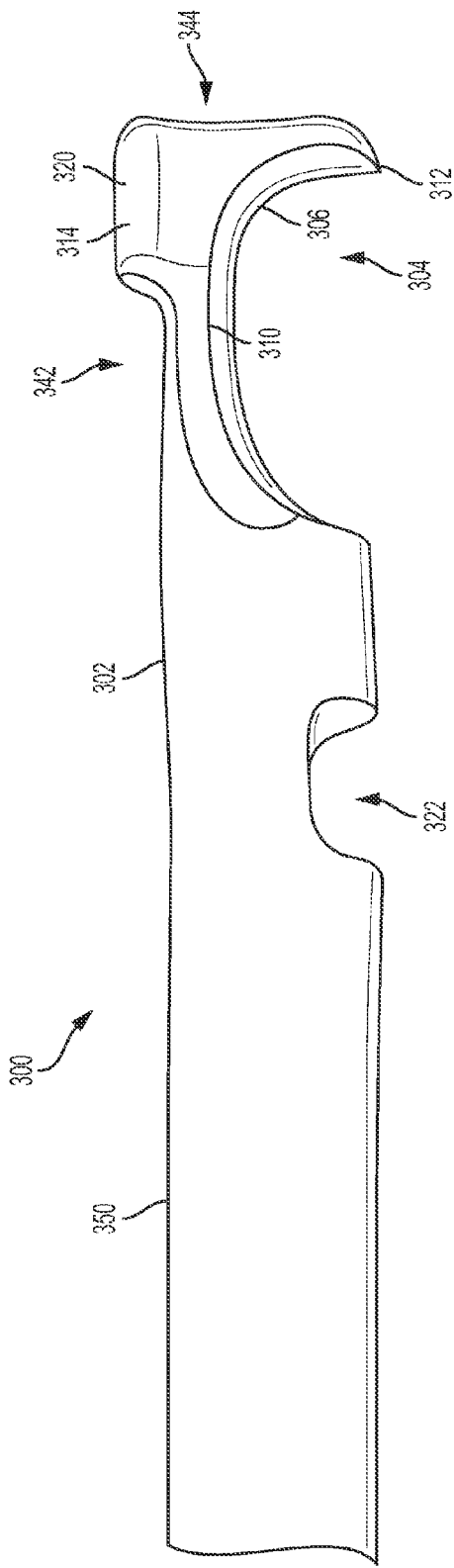


FIG. 46

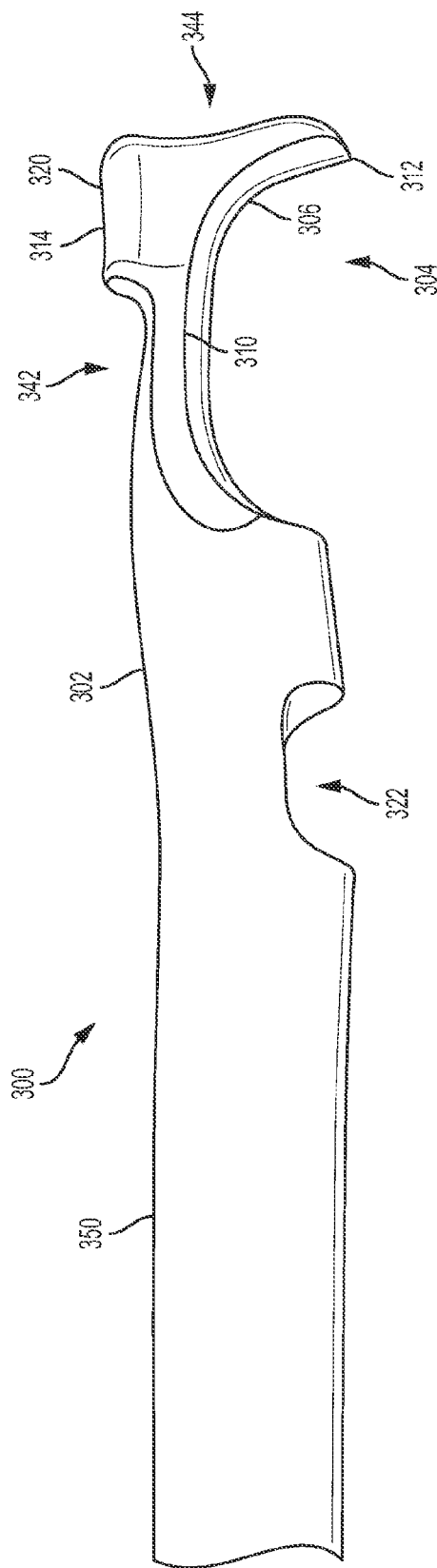
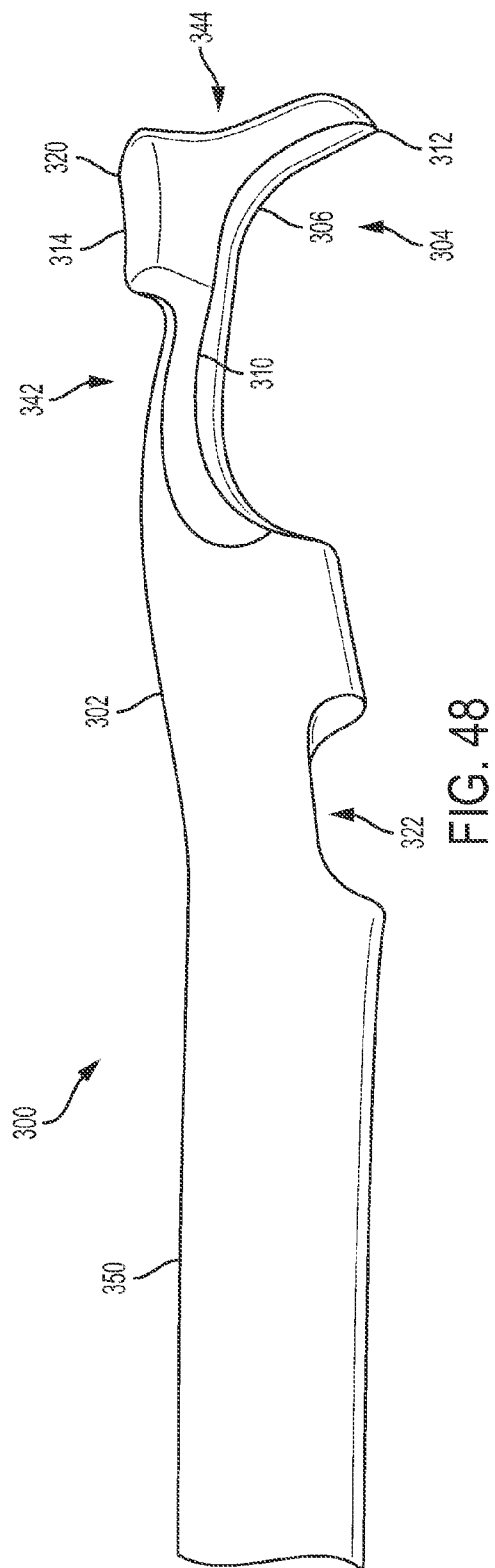


FIG. 47



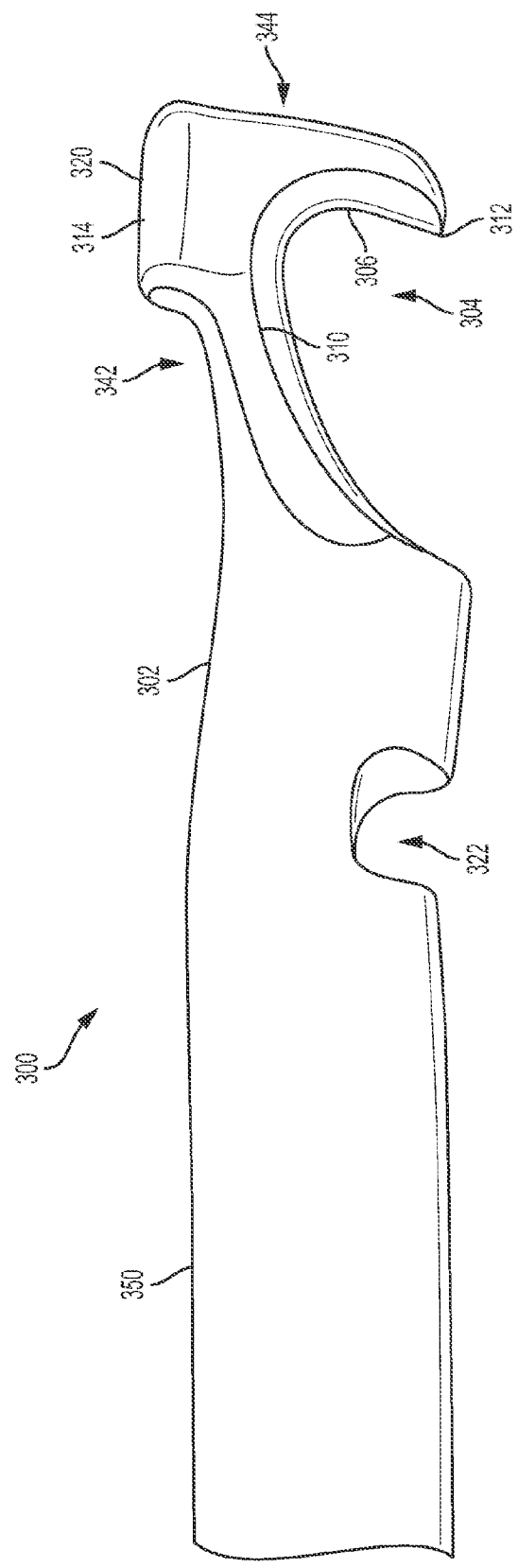
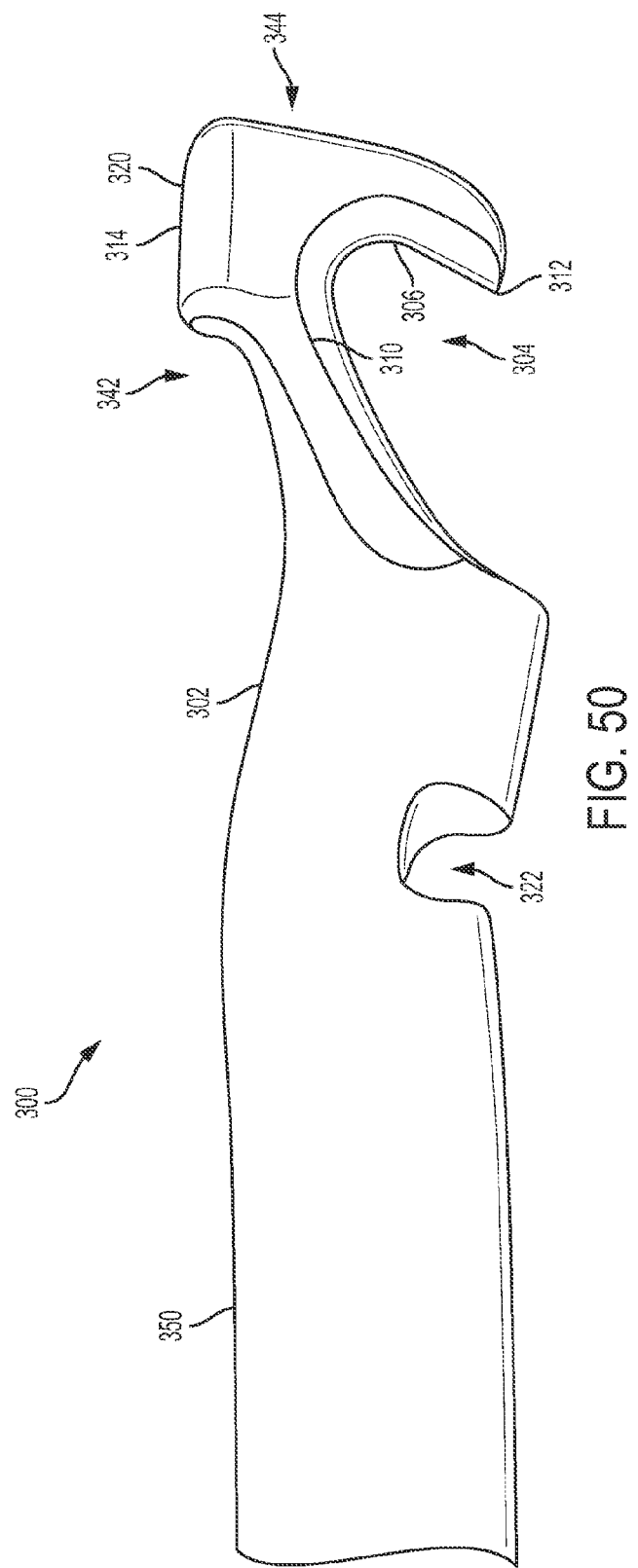


FIG. 49



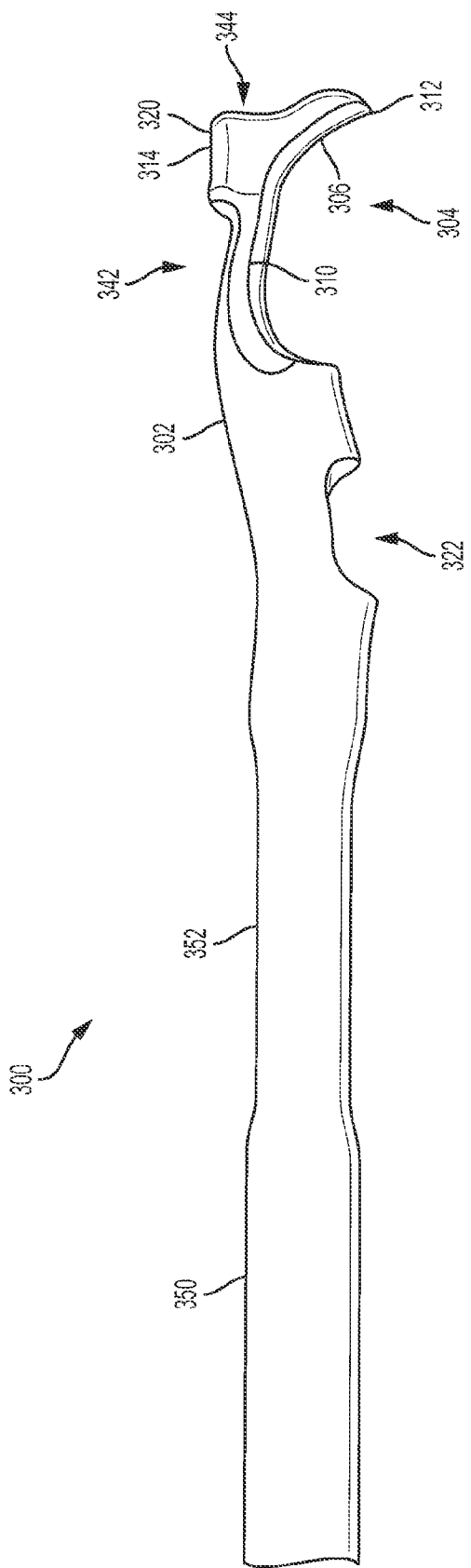


FIG. 51

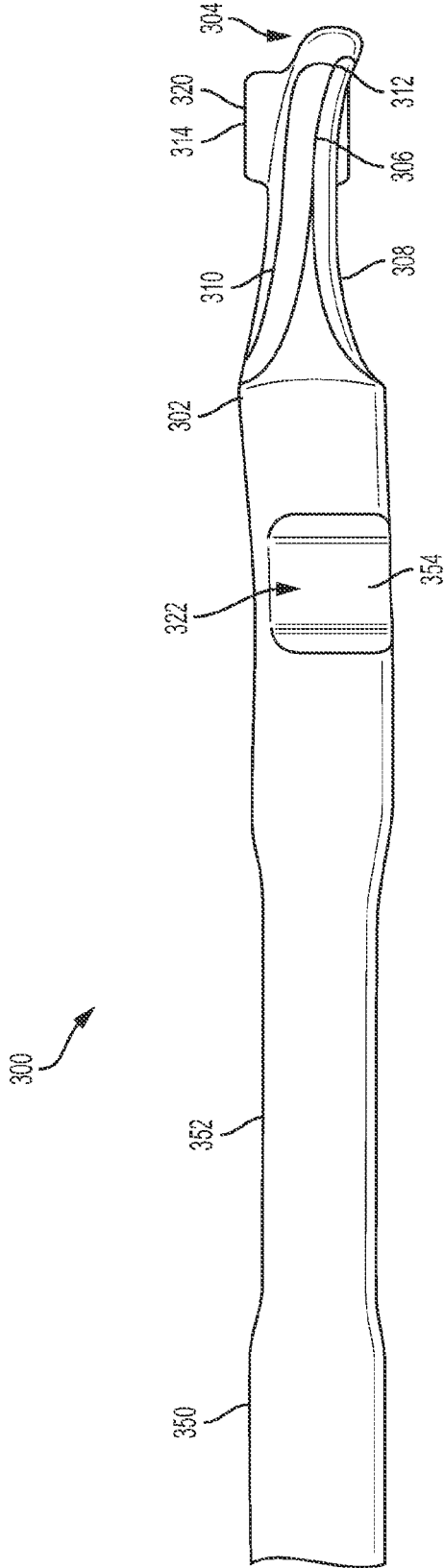


FIG. 52

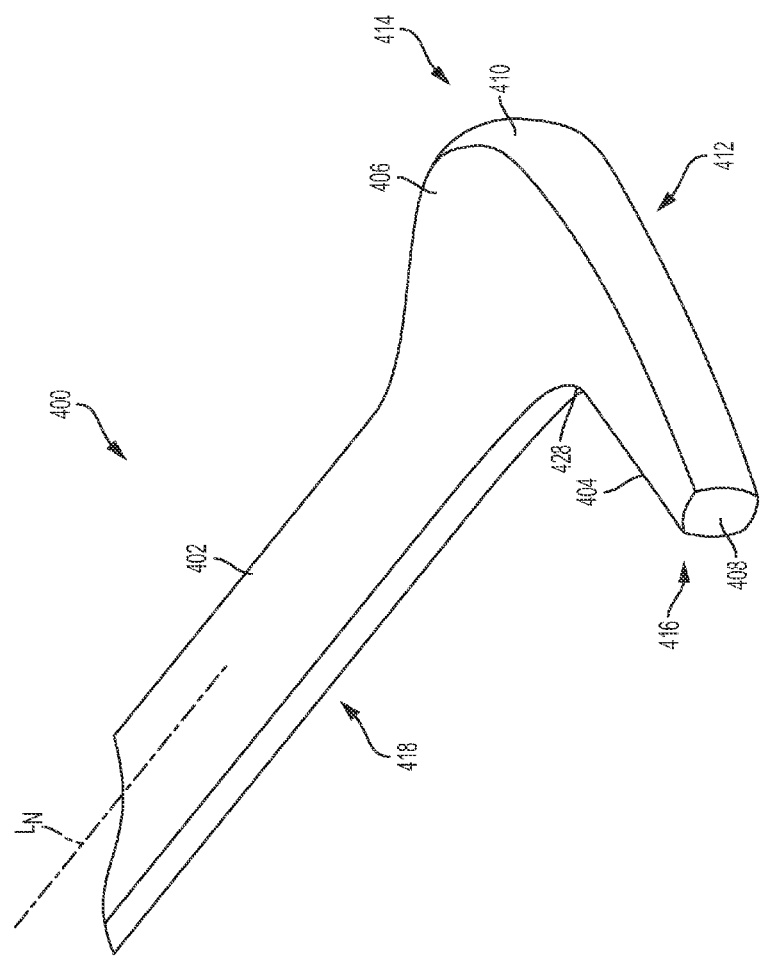


FIG. 53

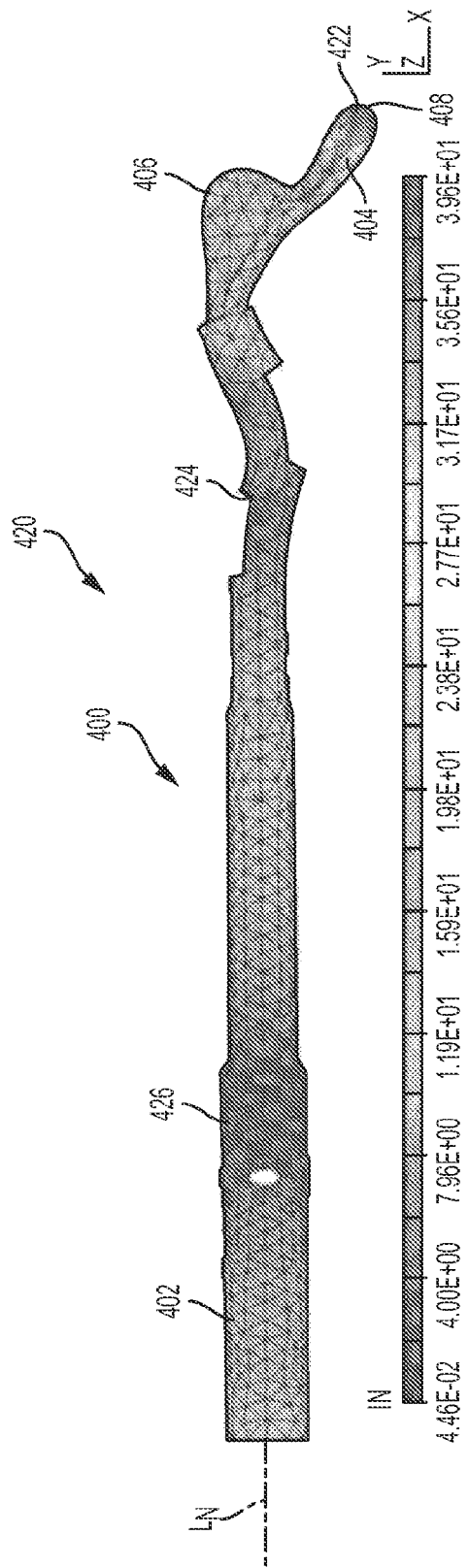


FIG. 54

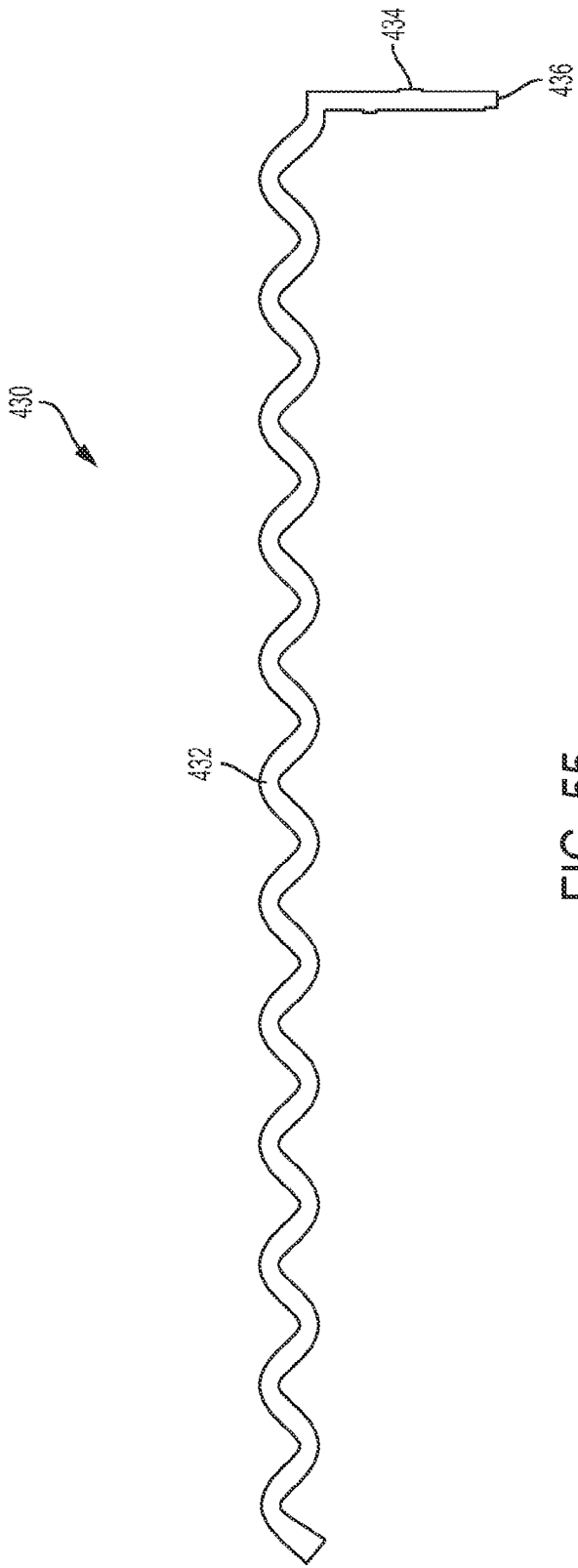


FIG. 55

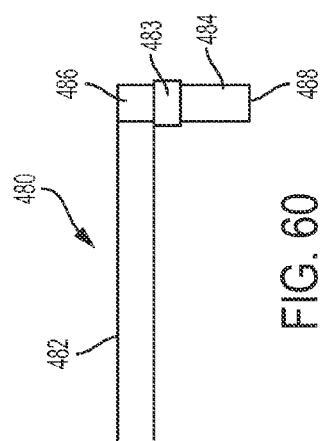
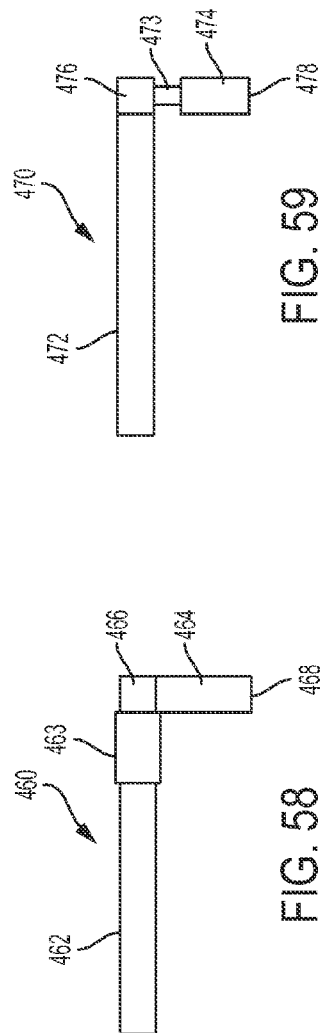
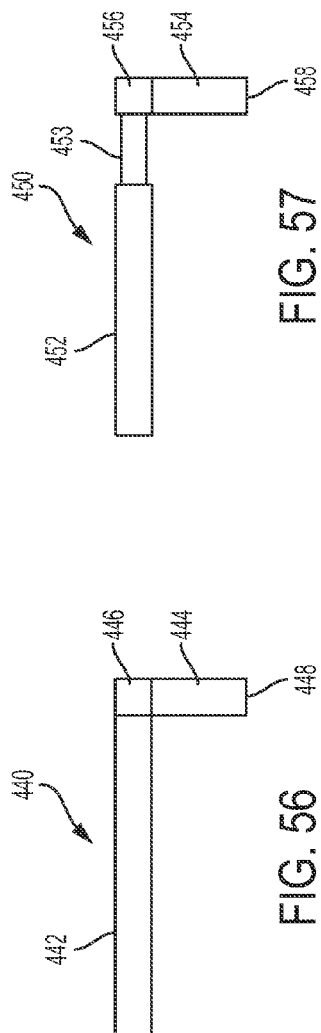


FIG. 57

FIG. 59

FIG. 56

FIG. 58

FIG. 60

ULTRASONIC SURGICAL BLADE WITH IMPROVED CUTTING AND COAGULATION FEATURES

[0001] The present disclosure is related generally to ultrasonic blades for use in surgical instruments. In particular, the present disclosure is related to ultrasonic surgical blades for use in surgical instruments and, more particularly, to an ultrasonic surgical blade with improved cutting and coagulation features.

BACKGROUND

[0002] Ultrasonic instruments, including both hollow core and solid core instruments, are used for the safe and effective treatment of many medical conditions. Ultrasonic instruments, and particularly solid core ultrasonic instruments, are advantageous because they may be used to cut and/or coagulate organic tissue using energy in the form of mechanical vibrations transmitted to a surgical end-effector at ultrasonic frequencies. Ultrasonic vibrations, when transmitted to organic tissue at suitable energy levels and using a suitable end-effector, may be used to cut, dissect, or cauterize tissue. Ultrasonic instruments utilizing solid core technology are particularly advantageous because of the amount of ultrasonic energy that may be transmitted from the ultrasonic transducer, through the waveguide, to the surgical end-effector. Such instruments may be used for open procedures or minimally invasive procedures, such as endoscopic or laparoscopic procedures, wherein the end-effector is passed through a trocar to reach the surgical site.

[0003] Activating the end-effector (e.g., cutting blade) of such instruments at ultrasonic frequencies induces longitudinal vibratory movement that generates localized heat within adjacent tissue, facilitating both cutting and coagulation. Because of the nature of ultrasonic instruments, a particular ultrasonically actuated end-effector may be designed to perform numerous functions, including, for example, cutting and coagulation. The structural stress induced in such end-effectors by vibrating the blade at ultrasonic frequencies may have a number of undesirable effects. Such undesirable effects may include, for example, transverse motion in the instrument waveguide that may lead to, for example, excess heat generation in the waveguide or premature stress failure.

[0004] Although ultrasonic surgical instruments have been eminently successful, some areas of improvement still remain. For example, it would be desirable for improved ultrasonic blades to remove the gall bladder from the liver bed and for coagulation to facilitate the procedure. An ultrasonic blade that enables efficient dissection of the gall bladder from the liver bed using proximal and distal surfaces facilitates the surgical technique. An ultrasonic blade which has a hook or right angle or near right angle bend near the distal end would provide advantages for access and visibility. The challenges to providing such a configuration have been stress and balance related. An ultrasonic blade with such a configuration must behave in a balanced manner and be sufficiently strong to endure the added stresses. It would, therefore, be desirable to design an improved ultrasonic surgical blade. It would further be advantageous to provide an ultrasonic surgical blade that cuts faster, while maintaining hemostasis desired by the surgeon. It would also be advantageous to provide an ultrasonic surgical blade that is more controllable and precise, to providing cutting where

needed with significant control. An ultrasonic surgical instrument is described with improved cutting and coagulation features to provide these advantages and overcome the disadvantages of previous instruments.

SUMMARY

[0005] Various embodiments of ultrasonic surgical blades are disclosed.

[0006] 1. In one example, an ultrasonic surgical blade comprises a solid body; a longitudinal portion having a proximal end configured to couple to an ultrasonic transmission waveguide and a distal end configured to dissect and coagulate tissue, the longitudinal portion comprising: a substantially planar longitudinal surface; and a distal hemostasis surface located opposite of the substantially planar longitudinal surface; a transverse portion extending crosswise from the distal end of the longitudinal portion, the transverse portion defining a hook having a free end configured to pull and dissect tissue, the transverse portion comprising: a curved section extending from a distal end of the substantially planar longitudinal surface; a tip surface defined at the free end; a substantially planar proximal inner surface extending from the curved surface to the tip surface; and an outer concave distal surface extending from the tip surface to the distal hemostasis surface; and a distal dissection edge defined at a surface inflection of the outer concave distal surface and the distal hemostasis surface.

[0007] 2. In another example, the ultrasonic surgical blade of example 1 is disclosed, wherein the longitudinal portion comprises a proximal hemostasis surface located opposite of the substantially planar longitudinal surface.

[0008] 3. In another example, the ultrasonic surgical blade of example 2 is disclosed, comprising first and second lateral surfaces extending from the body to the proximal hemostasis surface defining first and second cutting edges defined at first and second surface inflections between the first and second lateral surfaces and the proximal hemostasis surface.

[0009] 4. In another example, the ultrasonic surgical blade of example 2 is disclosed, wherein the distal hemostasis surface has a surface area S_1 selected from a range of 3.226 mm² to 6.45 mm² (0.005 in² to 0.01 in²).

[0010] 5. In another example, the ultrasonic surgical blade of example 1 is disclosed, further comprising a beveled edge defined between the tip surface and the substantially planar proximal inner surface.

[0011] 6. In another example, the ultrasonic surgical blade of example 1 is disclosed, further comprising an oblique tip surface extending from the tip surface to the outer concave distal surface.

[0012] 7. In another example, the ultrasonic surgical blade of example 1 is disclosed, wherein the depth of the transverse portion measured from the tip surface to the proximal hemostasis surface is selected from a range of 1.8 mm to 3.0 mm (0.071 in to 0.118 in).

[0013] 8. In another example, the ultrasonic surgical blade of example 1 is disclosed, wherein the proximal hemostasis surface has a surface area S_2 selected from a range of 6.45 mm² to 12.90 mm² (0.01 in² to 0.02 in²).

[0014] 9. In one example, an ultrasonic surgical blade comprises a solid body; a longitudinal portion having a proximal end and a distal end, the longitudinal portion comprising: a substantially planar longitudinal surface; and a distal hemostasis surface located opposite of the substantially planar longitudinal surface; a transverse portion

extending crosswise from the distal end of the longitudinal portion, the transverse portion defining a hook having a free end, the transverse portion comprising: a curved section extending from a distal end of the substantially planar longitudinal surface; a tip surface defined at the free end; a proximal inner surface extending from the curved surface to the tip surface; and an outer convex distal surface extending from the tip surface to the distal hemostasis surface.

[0015] 10. In another example, the ultrasonic surgical blade of example 9 is disclosed, wherein the longitudinal portion comprises a proximal hemostasis surface located opposite of the substantially planar longitudinal surface.

[0016] 11. In another example, the ultrasonic surgical blade of example 10 is disclosed, comprising first and second lateral surfaces extending from the body to the proximal hemostasis surface defining first and second cutting edges defined at first and second surface inflections between the first and second lateral surfaces and the proximal hemostasis surface.

[0017] 12. In another example, the ultrasonic surgical blade of example 10 is disclosed, wherein the distal hemostasis surface has a surface area S1 selected from a range of 0.005 in^2 to 0.01 in^2 (3.226 mm^2 to 6.45 mm^2).

[0018] 13. In another example, the ultrasonic surgical blade of example 9 is disclosed, wherein the depth of the transverse portion measured from the tip surface to the proximal hemostasis surface is selected from a range of 1.8 mm to 3.0 mm (0.071 in to 0.118 in).

[0019] 14. In another example, the ultrasonic surgical blade of example 9 is disclosed, wherein the proximal hemostasis surface has a surface area S2 selected from a range of 0.01 in^2 to 0.02 in^2 (6.45 mm^2 to 12.90 mm^2).

[0020] 15. In one example, an ultrasonic surgical blade comprises a solid body; a longitudinal portion having a proximal end and a distal end, the longitudinal portion comprising: a sharp central ridge; a distal hemostasis surface located opposite of the substantially planar longitudinal surface; and an end mass located at the distal end of the longitudinal portion; and a transverse portion extending crosswise from the distal end of the longitudinal portion and located opposite of the end mass, the transverse portion defining a hook having a free end, the transverse portion comprising a tip surface defined at the free end.

[0021] 16. In another example, the ultrasonic surgical blade of example 15 is disclosed, wherein the sharp central ridge comprise at least two segments extending from a neck portion of the body to the tip surface of the hook.

[0022] 17. In another example, the ultrasonic surgical blade of example 16 is disclosed, wherein the sharp central ridge comprises a proximal segment, an intermediate arcuate segment, and a distal linear segment.

[0023] 18. In another example, the ultrasonic surgical blade of example 16 is disclosed, wherein the proximal segment is defined by a junction of two proximal oblique surfaces that extend downwardly and outwardly from the proximal segment, the intermediate arcuate segment is defined by a junction of intermediate arcuate oblique surfaces that extend downwardly and outwardly from the intermediate arcuate segment, and the distal linear segment is defined by a junction of distal oblique surfaces that extend distally and outwardly from the distal linear segment.

[0024] 19. In another example, the ultrasonic surgical blade of example 15 is disclosed, wherein the depth of the transverse portion measured from the tip surface to the

proximal hemostasis surface is selected from a range of 1.8 mm to 3.0 mm (0.071 in to 0.118 in).

[0025] 20. In another example, the ultrasonic surgical instrument of example 15 is disclosed, where in the hemostasis surface is located on a surface portion of the end mass.

[0026] The foregoing summary is illustrative only and is not intended to be in any way limiting. In addition to the illustrative aspects, embodiments, and features described above, further aspects, embodiments, and features will become apparent by reference to the drawings and the following detailed description.

FIGURES

[0027] The novel features of the embodiments described herein are set forth with particularity in the appended claims. The embodiments, however, both as to organization and methods of operation may be better understood by reference to the following description, taken in conjunction with the accompanying drawings as follows.

[0028] FIG. 1 is an illustration of an ultrasonic instrument according to one embodiment.

[0029] FIG. 2 is an illustration of the ultrasonic instrument shown in FIG. 1, with the outer sheath removed to reveal the underlying ultrasonic transmission waveguide.

[0030] FIG. 3 is an illustration of the ultrasonic surgical instrument shown in FIG. 1 with the right and left shrouds removed.

[0031] FIG. 4 is an illustration of the handle assembly of the ultrasonic surgical instrument shown in FIG. 1 with the left shroud, the shaft assembly, and the nose cone removed.

[0032] FIG. 5 is a front view of the ultrasonic surgical instrument shown in FIG. 1 with the nose cone removed to show the underlying activation button assembly, the clutch plate, retainer, and support bushing.

[0033] FIG. 6 illustrates one embodiment of a surgical end-effector integrally formed with an ultrasonic transmission waveguide.

[0034] FIG. 7 is a perspective view of an ultrasonic surgical blade according to one embodiment.

[0035] FIG. 8 is a side view of the ultrasonic surgical blade shown in FIG. 7, according to one embodiment.

[0036] FIG. 9 is a perspective view of the ultrasonic surgical blade according to one embodiment.

[0037] FIG. 10 is an illustration of the distal and proximal hemostasis surface of the ultrasonic surgical blade shown in FIGS. 7-9, according to one embodiment.

[0038] FIG. 11 is a side view of the ultrasonic surgical blade in a neutral position illustrating the location of the distal antinode AN and the longitudinal axis L, according to one embodiment.

[0039] FIG. 12 is an illustration of the ultrasonic surgical blade shown in FIG. 11 in an intermediate position with no displacement.

[0040] FIG. 13 is an illustration of the ultrasonic surgical blade shown in FIG. 11 in a maximum proximal displacement, and

[0041] FIG. 14 is an illustration of the ultrasonic surgical blade shown in FIG. 11 in a maximum distal displacement.

[0042] FIG. 15 is a graphical representation of displacement (microns) along the vertical axis of the ultrasonic surgical blade shown in FIGS. 12-14 versus distance (in) along the ultrasonic surgical blade along the horizontal axis, according to one embodiment.

[0043] FIG. 16 is a side of the ultrasonic surgical blade shown in FIG. 7 illustrating the position of several sectional views shown in FIGS. 17-29, according to one embodiment.

[0044] FIG. 17 is a sectional view of the ultrasonic surgical blade shown in FIG. 16 taken along section line 17-17, according to one embodiment.

[0045] FIG. 18 is a sectional view of the ultrasonic surgical blade shown in FIG. 16 taken along section line 18-18, according to one embodiment.

[0046] FIG. 19 is a sectional view of the ultrasonic surgical blade shown in FIG. 16 taken along section line 19-19, according to one embodiment.

[0047] FIG. 20 is a sectional view of the ultrasonic surgical blade shown in FIG. 16 taken along section line 20-20, according to one embodiment.

[0048] FIG. 21 is a sectional view of the ultrasonic surgical blade shown in FIG. 16 taken along section line 21-21, according to one embodiment.

[0049] FIG. 22 is a sectional view of the ultrasonic surgical blade shown in FIG. 16 taken along section line 22-22, according to one embodiment.

[0050] FIG. 23 is a sectional view of the ultrasonic surgical blade shown in FIG. 16 taken along section line 23-23, according to one embodiment.

[0051] FIG. 24 is a sectional view of the ultrasonic surgical blade shown in FIG. 16 taken along section line 24-24, according to one embodiment.

[0052] FIG. 25 is a sectional view of the ultrasonic surgical blade shown in FIG. 16 taken along section line 25-25, according to one embodiment.

[0053] FIG. 26 is a sectional view of the ultrasonic surgical blade shown in FIG. 16 taken along section line 26-26, according to one embodiment.

[0054] FIG. 27 is a sectional view of the ultrasonic surgical blade shown in FIG. 16 taken along section line 27-27, according to one embodiment.

[0055] FIG. 28 is a sectional view of the ultrasonic surgical blade shown in FIG. 16 taken along section line 28-28, according to one embodiment.

[0056] FIG. 29 is an illustration of a bottom view of the ultrasonic surgical blade shown in FIG. 7 showing the distal and proximal hemostasis surfaces and lateral cutting edges.

[0057] FIG. 30 is a sectional view of the ultrasonic surgical blade shown in FIG. 29 taken along section line 30-30, according to one embodiment.

[0058] FIG. 31 is a top view of the ultrasonic surgical blade shown in FIG. 29, according to one embodiment.

[0059] FIG. 32 is an end view of the ultrasonic surgical instrument showing the ultrasonic surgical blade and the outer tube/sheath, according to one embodiment.

[0060] FIG. 33 is perspective view of the ultrasonic surgical blade, according to one embodiment.

[0061] FIG. 34 is a side view of the ultrasonic surgical blade shown in FIG. 33, according to one embodiment.

[0062] FIG. 35 is an end view of the ultrasonic surgical blade shown in FIG. 33, according to one embodiment.

[0063] FIG. 36 is another perspective view of the ultrasonic surgical blade shown in FIG. 33, according to one embodiment.

[0064] FIG. 37 is a bottom view of the ultrasonic surgical blade shown in FIG. 33, according to one embodiment.

[0065] FIG. 38 is an illustration of the distal and proximal hemostasis surface of the ultrasonic surgical blade shown in FIGS. 33-37, according to one embodiment.

[0066] FIG. 39 is a perspective view of the ultrasonic surgical blade shown in FIG. 39, according to one embodiment.

[0067] FIG. 40 is a side view of the ultrasonic surgical blade shown in FIG. 39, according to one embodiment.

[0068] FIG. 41 is an end view of the ultrasonic surgical blade shown in FIG. 39, according to one embodiment.

[0069] FIG. 42 is an end view of the ultrasonic surgical blade shown in FIGS. 39-41 illustrating a triangle shaped end mass, according to one embodiment.

[0070] FIG. 43 is an end view of the ultrasonic surgical blade shown in FIGS. 39-41 illustrating a suitable diameter for trocar entry, according to one embodiment.

[0071] FIG. 44 is a bottom view of the ultrasonic surgical blade shown in FIG. 39 in compression mode, according to one embodiment.

[0072] FIG. 45 is a bottom view of the ultrasonic surgical blade shown in FIG. 39 in tension mode, according to one embodiment.

[0073] FIG. 46 illustrates the ultrasonic surgical blade shown in FIG. 39 in a neutral unexcited state.

[0074] FIG. 47 illustrates the ultrasonic surgical blade shown in FIG. 46, as the vibration process initiates, where the blade hook is displaced distally under tension mode and the gap defined by the balance feature expands.

[0075] FIG. 48 illustrates the ultrasonic surgical blade shown in FIG. 47 as the blade continues to be displaced distally under tension until it reaches a point of maximum displacement under tension.

[0076] FIG. 49 illustrates the ultrasonic surgical blade shown in FIG. 48 as the blade is now in compression mode and has begun to contract.

[0077] FIG. 50 illustrates the ultrasonic surgical blade shown in FIG. 49 as the blade has reached a point of maximum compression where its overall displacement is at a minimum and the gap defined by the balance feature is at a minimum.

[0078] FIG. 51 illustrates a point of maximum displacement of the ultrasonic surgical blade shown in FIG. 39, according to one embodiment.

[0079] FIG. 52 illustrates a bottom view of the ultrasonic surgical blade shown in FIG. 51 under maximum displacement, according to one embodiment.

[0080] FIG. 53. Illustrates one embodiment of a right angle balance blade.

[0081] FIG. 54 is an illustration of a balanced displacement plot of a right angle balanced blade, similar to the blade shown FIG. 53, in a maximum displacement state, according to one embodiment.

[0082] FIG. 55 illustrates a right angle balanced ultrasonic blade driven in transverse mode to produce longitudinal motion at an end effector section, according to one embodiment.

[0083] FIG. 56 illustrates one configuration of a right angle balanced ultrasonic surgical blade.

[0084] FIG. 57 illustrates one configuration of a right angle balanced ultrasonic surgical blade.

[0085] FIG. 58 illustrates one configuration of a right angle balanced ultrasonic surgical blade.

[0086] FIG. 59 illustrates one configuration of a right angle balanced ultrasonic surgical blade.

[0087] FIG. 60 illustrates one configuration of a right angle balanced ultrasonic surgical blade.

DESCRIPTION

[0088] In the following detailed description, reference is made to the accompanying drawings, which form a part hereof. In the drawings, similar symbols and reference characters typically identify similar components throughout the several views, unless context dictates otherwise. The illustrative embodiments described in the detailed description, drawings, and claims are not meant to be limiting. Other embodiments may be utilized, and other changes may be made, without departing from the scope of the subject matter presented here.

[0089] The following description of certain examples of the technology should not be used to limit its scope. Other examples, features, aspects, embodiments, and advantages of the technology will become apparent to those skilled in the art from the following description, which is by way of illustration, one of the best modes contemplated for carrying out the technology. As will be realized, the technology described herein is capable of other different and obvious aspects, all without departing from the technology. Accordingly, the drawings and descriptions should be regarded as illustrative in nature and not restrictive.

[0090] It is further understood that any one or more of the teachings, expressions, embodiments, examples, etc. described herein may be combined with any one or more of the other teachings, expressions, embodiments, examples, etc. that are described herein. The following-described teachings, expressions, embodiments, examples, etc. should therefore not be viewed in isolation relative to each other. Various suitable ways in which the teachings herein may be combined will be readily apparent to those of ordinary skill in the art in view of the teachings herein. Such modifications and variations are intended to be included within the scope of the claims.

[0091] In the following description, it is to be understood that terms such as front, back, inside, outside, top, bottom and the like are words of convenience and are not to be construed as limiting terms. Terminology used herein is not meant to be limiting insofar as devices described herein, or portions thereof, may be attached or utilized in other orientations. The various embodiments will be described in more detail with reference to the drawings.

[0092] The present disclosure provides an ultrasonic instrument comprising an ultrasonic blade with improved cutting and coagulation features. FIG. 1 is an illustration of an ultrasonic instrument 100 according to one embodiment. The ultrasonic instrument 100 comprises a handle assembly 102, a shaft assembly 104, and a surgical end-effector 106. The handle assembly 102 comprises right and left shrouds 108a, 108b, an activation button assembly 110, and a nose cone 112. The activation button assembly 110 comprises a plurality of activation buttons. Turning briefly to FIG. 5, which is a front view of the ultrasonic instrument, it can be seen that in one embodiment, the activation button assembly 110 comprises eight activation buttons 110a, 110b, 110c, 110d, 110e, 110f, 110g, 110h distributed about the handle assembly 102. Turning back to FIG. 1, the shaft assembly 104 comprises an outer sheath 114. The surgical end-effector 106 comprises an ultrasonic surgical blade 116 with improved cutting and coagulation features. The ultrasonic surgical blade 116 and ultrasonic transmission waveguide is isolated from the outer sheath 114 with multiple isolation spacers 118, which can be overmolded over the ultrasonic transmission waveguide.

[0093] The handle assembly 102 also comprises an ultrasonic transducer acoustically coupled to an ultrasonic transmission waveguide which is acoustically coupled to the surgical end-effector 106. The handle assembly 102 is electrically connected to an ultrasonic energy generator, which can be activated by one of the plurality of activation buttons 110a-110h, for example the activation button 110a. Depressing the activation button 110a activates the ultrasonic generator, and delivers electrical energy to an ultrasonic transducer located in the handle assembly 102. The ultrasonic transducer in the handle assembly 102 converts the electrical energy to ultrasonic motion, which is acoustically coupled to the ultrasonic transmission assembly and the treatment region of the surgical end-effector 106. The treatment region vibrates at an excursion magnitude of 20 micrometers to 150 micrometers, and at a frequency of approximately 55.5 kilohertz, although other frequencies may be employed, without departing from the scope of the present disclosure.

[0094] FIG. 2 is an illustration of the ultrasonic instrument 100 shown in FIG. 1, with the outer sheath 114 (FIG. 1) removed to reveal the underlying ultrasonic transmission waveguide 120. As shown, isolation spacers 118 are disposed over the ultrasonic transmission waveguide 120 to acoustically isolate the outer sheath 114 from the ultrasonic transmission waveguide 120. Accordingly, the plurality of isolation spacers 118 are located on respective nodes along the ultrasonic transmission waveguide 120 to minimize the vibrations acoustically coupled to the outer sheath 114. In one embodiment, the isolation spacers 118 may be overmolded over the ultrasonic transmission waveguide 120.

[0095] FIG. 3 is an illustration of the ultrasonic surgical instrument 100 shown in FIG. 1 with the right and left shrouds 108a, 108b removed. The handle assembly 102 includes a support base 122 located proximal to the activation button assembly 110.

[0096] FIG. 4 is an illustration of the handle assembly 102 of the ultrasonic surgical instrument 100 shown in FIG. 1 with the left shroud 108b (FIG. 1), the shaft assembly 102 (FIG. 1), and the nose cone 112 removed. As shown in FIG. 4, below the nose cone 112 is a bridge guide 132 operatively coupled to the activation button assembly 110. A clutch plate 134 and clutch spring 136 are disposed between the bridge guide 132 and a retainer 138. A support bushing 140 supports the shaft assembly 102.

[0097] FIG. 5 is a front view of the ultrasonic surgical instrument 100 shown in FIG. 1 with the nose cone 112 removed to show the underlying activation button assembly 110, the clutch plate 134, retainer 138, and support bushing 140. The activation button assembly 110 comprises a plurality activation buttons 110a-110h, that are individually programmable to perform a particular function. For example, the activation 110a is electrically coupled to the ultrasonic generator and is used to energize the ultrasonic transducer to activate the surgical end-effector 106.

[0098] Having described one embodiment of an ultrasonic surgical instrument 100 (FIGS. 1-5) that can be configured to operate a surgical end-effector 106, the present disclosure now turns to a description of one embodiment of a surgical end-effector 106 in connection with FIGS. 6-32.

Ultrasonic Blade for Tissue Dissection and Hemostasis

Embodiment 1

[0099] FIGS. 6-32 illustrate one embodiment of the ultrasonic surgical blade 116 configured with edges and surfaces

to optimize hemostasis and dissection. In one use, the distal portion allows access to surface tissue, such as the liver bed, for efficient hemostasis. Sharp edges disposed on the distal portion of the ultrasonic surgical blade 116 deliver quick dissection. Accordingly, the disclosed ultrasonic blade 116 enables efficient dissection of the gall bladder from the liver bed using proximal and distal surfaces for ease of surgeon technique.

[0100] FIG. 6 illustrates one embodiment of a surgical end-effector 106 integrally formed with an ultrasonic transmission waveguide 120. The surgical end-effector 106 comprises an ultrasonic surgical blade 116 having a neck 142 coupled to the ultrasonic transmission waveguide 120. The ultrasonic transmission waveguide 120 is a component of the shaft assembly 104 and is acoustically isolated from other components of the shaft assembly 104, such as the outer sheath 114 (FIG. 1), by the isolation spacer 118. The ultrasonic surgical blade 116 is configured to vibrate in response to ultrasonic energy applied thereto via the ultrasonic transmission waveguide 120. A balance feature 143 is defined as a cutout section in the ultrasonic transmission waveguide 120 to facilitate the expansion and contraction of the ultrasonic transmission waveguide 120 during the vibratory process.

[0101] FIG. 7 is a perspective view of an ultrasonic surgical blade 116 according to one embodiment. The distal portion of the ultrasonic surgical blade 116 has a curved or angular shape that defines a blade hook 150 having a free end configured for pulling and cutting tissue during use. The ultrasonic surgical blade 116 comprises a longitudinal portion 141 extending distally from the neck 142, where it couples to ultrasonic vibrations and a transverse portion 147 extending from a distal end of the longitudinal portion 141. The transverse portion 147 of the ultrasonic surgical blade 116 defines the blade hook 150. At the end of the transverse portion, the blade hook 150 defines a tip surface 144 optimized to access tissue planes. From the tip surface 144, extending outwardly and towards the longitudinal portion 141, the tip surface 144 transitions at a surface inflection 139 to an oblique tip surface 145 having a convex radius of curvature. Extending from the oblique tip surface 145, at another surface inflection 153, the blade hook 150 defines an outer distal surface 152 on a distal side of the blade hook 150, where the outer distal surface 152 defines a contour profile configured to facilitate access to tissue planes. The distal surface 152 has a concave radius of curvature that defines a reduced size contour profile to facilitate better access to tissue planes. An angle θ_1 is defined by the tip surface 144 and the oblique tip surface.

[0102] Extending from the outer distal surface 152 through yet another surface inflection is a distal hemostasis surface 148 defining a larger surface area. The distal hemostasis surface 148 has a convex radius of curvature. A dissection edge 146 is defined at the surface inflection between the outer distal surface 152 and the distal hemostasis surface 148. The dissection edge 146 is configured to improve the dissection or cutting speed. The contour profile of the outer distal surface 152 extends distally at the surface inflection defining the dissection edge 146 such that the transverse portion 147 of the hook 150 is tapered from the dissection edge 146 to the oblique tip surface 145. From the surface inflection 153, the oblique tip surface 145 extends at an angle to the tip surface 144. The proximal end of the tip surface 144 defines a beveled edge 182. The inner, proximal,

portion of the blade hook 150 defines a substantially planar inner surface 149 on the proximal side of the blade hook 150 that extends along the transverse portion 147 from the beveled edge 182 of the tip surface 144 to a curved surface 151 having a concave radius of curvature r_1 . The depth d_1 of the transverse portion 147 measured from the tip surface 144 to the planar longitudinal surface 161 may be optimized to pull tissue of various types. A proximal hemostasis surface 154 is provided on the longitudinal portion 141 of the ultrasonic surgical blade 116 and is sized to deliver suitable hemostasis while minimizing mass.

[0103] The ultrasonic surgical blade 116 also may comprise additional surfaces designed to acoustically balance the ultrasonic surgical blade 116. These surfaces include a first lateral surface 156, a second lateral surface 158, and a third lateral surface 160 located on one side of the ultrasonic surgical blade 116 and corresponding lateral surfaces on the other side of the ultrasonic surgical blade 116, which are labeled by a prime ('). The lateral surfaces 160, 160' are oblique and extend from a proximal body portion 159 of the blade 116 to the proximal hemostasis surface 154. Cutting edges 165, 165' are defined at the surface inflections of the proximal hemostasis surface 154 and the oblique lateral surfaces 160, 160'. The lateral surfaces 156, 156', 158, 158', 160, 160' are produced by removing mass from the blade body 159 and are contoured to balance the ultrasonic surgical blade 116 to provide stable ultrasonic vibrations when energized. The substantially planar longitudinal surface 161 is part of the longitudinal portion 141 of the ultrasonic surgical blade 116 extending from the neck 142 towards the curved surface 151 of the transverse portion 147 of the blade hook 150.

[0104] FIG. 8 is a side view of the ultrasonic surgical blade 116 shown in FIG. 7, according to one embodiment. As described in connection with FIG. 7, the depth d_1 of the hook 150 is optimized to pull tissue. The dimension d_1 is the depth of the hook 150 from the upper tip 144 to the substantially planar longitudinal surface 161. The depth d_1 is approximately 2.4 mm and may vary between 1.8 mm to 3.0 mm, without departing from the scope of the present disclosure. A cutting edge 165 is defined by a surface inflection between the proximal hemostasis surface 154 and the cutting surface 163. The upper tip surface 144 defines a beveled edge 182. The upper tip 144 surface has a slight convexity.

[0105] The dimension r_1 is the radius of curvature of the curved surface 151 that joins the lower section of the flat inner surface 149 to the substantially planar longitudinal surface 161. The radius of curvature r_1 is approximately 0.823 mm and may vary between 0.635 mm to 1.010 mm, without departing from the scope of the present disclosure.

[0106] The dimension d_2 is the width of the upper surface 144 extending from the inner surface 149 to the juncture of the upper surface 144 and the oblique tip surface 145 may vary based on the particular configuration of this embodiment. The dimension d_2 is approximately 0.5075 mm and may vary from 0.38 mm to 0.635 mm, but the embodiment is not limited in this context.

[0107] The dimension d_3 is the distance from the planar inner surface 149 to the juncture of the oblique tip surface 145 and the distal surface 152. The juncture of the distal surface 152 is the minimum length of the distal surface 152, which flares out distally at a radius of curvature r_3 to the juncture with the dissection edged 146. The dimension of d_3 is approximately 1.08 mm and may vary between 0.89 mm

to 1.27 mm, without departing from the scope of the present disclosure. The dimension of r_3 given the same centerline is approximately 8.57 mm and may vary between 8.38 mm to 8.76 mm, without departing from the scope of the present disclosure.

[0108] The dimension r_2 is the radius of curvature of the oblique tip surface **145**, which has a convex curvature. The radius of curvature r_2 is approximately 2.985 mm and may vary between 2.8 mm to 3.17 mm, without departing from the scope of the present disclosure.

[0109] The distance from the juncture of the tip surface **144** and the oblique tip surface **145** defines the degree of obliqueness of the oblique tip surface **145**. This dimension may vary depending on the particular configuration of this embodiment.

[0110] The length extending orthogonally from a point where the curved surface **151** meets the longitudinal flat surface **161** to a point on the distal surface **152** defines the base of the transverse portion **147**. This dimension may vary depending on the particular configuration of this embodiment.

[0111] The dimension d_4 is the length from the juncture of the tip surface **144** and the planar inner surface **149** to the most distal point defined by the dissection edge **146**. The dimension of d_4 is approximately 1.58 mm may vary between 1.39 mm to 1.77 mm, without departing from the scope of the present disclosure.

[0112] The length of the distal surface **152** extends from the juncture with the oblique tip surface **145** to the juncture of the distal surface **152** and the dissection edge **146** at a radius of curvature of r_3 . This dimension may vary depending on the particular configuration of this embodiment. The radius of curvature of the distal hemostasis surface **148**, may vary depending on the particular configuration of this embodiment.

[0113] The length of the longitudinal hemostasis surface **154** extends from the surface inflection **155** between the proximal hemostasis surface **148** and the distal hemostasis surface **154** and the surface inflection **157** between the distal hemostasis surface **154** and the blade body **159**. This dimension may vary depending on the particular configuration of this embodiment.

[0114] The dimension d_5 is the distance from the longitudinal surface **154** to the surface inflection between the blade body **159** and the substantially planar longitudinal surface **161**. The dimension of d_5 is approximately 4.375 mm and can vary from 3.75 mm to 5.00 mm, without departing from the scope of the present disclosure.

[0115] FIG. 9 is a perspective view of the ultrasonic surgical blade **116** according to one embodiment. The view illustrated in FIG. 9 shows the width of the junctures **155**, **157** of the distal and proximal hemostasis surfaces **148**, **154**, respectively, and the surface areas of each surface **148**, **154**. The sizes of the distal and proximal hemostasis surfaces **148**, **154** are dimensioned to deliver suitable hemostasis while minimizing mass.

[0116] FIG. 10 is an illustration of the distal and proximal hemostasis surface **148**, **154** of the ultrasonic surgical blade **116** shown in FIGS. 7-9, according to one embodiment. The distal hemostasis surface **148** defines a distal dissection edge **146** and lateral sharp cutting edges **172**, **172'**. The dimension d_6 is the maximum width of the distal hemostasis surface **148** and dimension d_7 is the minimum width of the distal hemostasis surface **148** and the minimum width of the

proximal hemostasis surface **154**. The dimension of d_6 may vary according to the particular configuration of this embodiment. The distal hemostasis surface **148** has an effective surface area **51** of approximately 4.838 mm² and may vary over a range of 3.226 mm² to 6.45 mm² (0.005 in² to 0.01 in²). The proximal hemostasis surface **154** defines lateral sharp cutting edges **170**, **170'**. The dimension d_7 is the minimum width of the proximal hemostasis surface **154**. The dimension d_8 is the maximum width of the proximal hemostasis surface **154**. The dimension of d_8 may vary according to the particular configuration of this embodiment. The proximal hemostasis surface **154** has an effective surface area **S2** of approximately 9.675 mm² and may vary over a range of 6.45 mm² to 12.90 mm² (0.01 in² to 0.02 in²).

[0117] FIG. 11 is a side view of the ultrasonic surgical blade **116** in a neutral position illustrating the location of the distal antinode AN and the longitudinal axis L, according to one embodiment. It is well known that a standing wave that set up in the ultrasonic waveguide defines nodes and antinodes, where the nodes represent regions of minimal or no displacement and the antinodes represent regions of maximum displacement. The nodes and antinodes occur periodically based on the driving frequency of approximately 55.5 kilohertz, for example. The nodes and antinodes are located at one quarter wavelength apart. Accordingly, the transverse portion **147** of the blade hook **150** is located at the antinode AN, thus is located at a point of maximum displacement.

[0118] FIGS. 12-14 illustrate the ultrasonic surgical blade **116** in three states of motions, where FIG. 12 is an illustration of the ultrasonic surgical blade **116** shown in FIG. 11 in an intermediate position with no displacement, FIG. 13 is an illustration of the ultrasonic surgical blade **116** shown in FIG. 11 in a maximum proximal displacement, and FIG. 14 is an illustration of the ultrasonic surgical blade **116**. FIG. 11 in a maximum distal displacement. Accordingly, with reference to FIGS. 12-14, the ultrasonic surgical blade **116** moves between maximum and minimum displacement as the handle assembly **102** (FIG. 1) converts electrical energy into ultrasonic motion of ultrasonic transmission assembly **120** and the treatment region of the surgical ultrasonic surgical blade **116**. The ultrasonic surgical blade **116** vibrates at an excursion magnitude of 20 micrometers to 150 micrometers, and at a frequency of approximately 55.5 kilohertz. As shown in FIGS. 13 and 14 the maximum displacement is represented by the tip surface **144** of the hook **150**. Also, the balance feature **143** portion assists the ultrasonic transmission waveguide **120** to flex during the vibration process.

[0119] FIG. 15 is a graphical representation of displacement (microns) along the vertical axis of the ultrasonic surgical blade **116** shown in FIGS. 12-14 versus distance (in) along the ultrasonic surgical blade **116** along the horizontal axis, according to one embodiment. The distance along the blade indicated as 0.000 in. corresponds to the most proximal location where the ultrasonic transmission waveguide **120** and the distance along the blade indicated as 14.000 in. corresponds to the most distal location where the ultrasonic tip **144** of the ultrasonic surgical blade **116** is displaced. With reference now also to FIG. 11, the blade displacement waveform **164** represented by the solid line is a standing waveform set up in the ultrasonic transmission waveguide and end effector ultrasonic surgical blade **116** along the longitudinal axis L as shown in FIG. 11. The displacement waveform **164** includes periodic nodes **174** and antinodes

176, 176' at locations along the longitudinal axis **L**. The nodes **174** are locations along the standing waveform **164** where there is no displacement and antinodes **176** are locations where displacement is maximum positive, and antinodes **176'** where displacement is maximum negative. In accordance with the periodic nature of the ultrasonic vibrations and the properties of a standing wave **164**, the nodes **174** and antinodes **176, 176'** are located at a distance equal to one quarter wavelength $\lambda/4$ where the wavelength λ is proportional to the frequency of vibrations f_0 and the speed c of sound in the material of the transmission waveguide and the ultrasonic surgical blade **116** according to the following relationship $f_0 = 2\pi v/\lambda$. Due to the design of the ultrasonic surgical blade **116**, it can be seen that the absolute maximum displacement occurs at the distal antinode **178**, which corresponds to the location of the antinode **AN** in FIG. 11.

[0120] FIG. 16 is a side of the ultrasonic surgical blade **116** shown in FIG. 7 illustrating the position of several sectional views shown in FIGS. 17-29, according to one embodiment.

[0121] FIG. 17 is a sectional view of the ultrasonic surgical blade **116** shown in FIG. 16 taken along section line 17-17, according to one embodiment. The sectional view shows the cross-section of the neck **142**. The diameter of the neck **142** increases from an initial diameter d_9 to a final diameter d_{10} . The isolation spacer **118** is disposed about the proximal neck **142'** portion of the neck **142** to isolate the ultrasonic surgical blade **116** from the outer sheath **114**. The isolation spacer **118** is located at a node of the ultrasonic transmission waveguide. The outer diameter d_{11} of the outer sheath **114** is sized to be slidably received within a trocar. The ultrasonic surgical blade **116** is sized to fit within the inner diameter d_{12} of the outer sheath **114**.

[0122] FIG. 18 is a sectional view of the ultrasonic surgical blade **116** shown in FIG. 16 taken along section line 18-18, according to one embodiment. As shown in the view of FIG. 18, the ultrasonic surgical blade **116** has an overall dimension to fit within the outer sheath **114**. The junctures **157, 157'** of the distal hemostasis surfaces **154, 154'** and the cutting surface **163** section of the lateral surface **160** define the blade body **159** define sharp edges that can be used to assist in dissection. The overall width d_{16} of the ultrasonic surgical blade **116** is defined as the distance between the cutting edges **165, 165'**. The lateral surface **160, 160'** also are shown as straight surfaces in FIG. 18. The radius of curvature of the neck **142** is defined as r_4 .

[0123] FIG. 19 is a sectional view of the ultrasonic surgical blade **116** shown in FIG. 16 taken along section line 19-19, according to one embodiment. As shown, the blade body **159** widens and defines flat sidewall portions of the lateral surfaces **160, 160'**.

[0124] FIG. 20 is a sectional view of the ultrasonic surgical blade **116** shown in FIG. 16 taken along section line 20-20, according to one embodiment. The radius of curvature of the blade body **159** at section 20-20 is defined as r_5 .

[0125] FIG. 21 is a sectional view of the ultrasonic surgical blade **116** shown in FIG. 16 taken along section line 21-21, according to one embodiment. At section line 21-21, the cross sectional area of the blade body **159** is less than the cross sectional area shown in FIGS. 19 and 20. This is due to the lateral surfaces **158, 158'** that are defined by the blade body **159** to balance the ultrasonic vibrations of the ultrasonic surgical blade **116**. As shown, the lateral surfaces **158, 158'** are contoured and define contoured lateral walls **180, 180'** cut, ground, or otherwise formed in the blade body **159**.

Also, a gap d_{14} is defined between the proximal hemostasis surface **154** and the inner diameter of the outer sheath **114**. The gap d_{14} enables the knife **116** to be slidably received and move within the outer sheath **114** as desired, and to fit within the diameter of a trocar. The flat portion **161'** of the longitudinal surface **161** is also shown. The bottom surface **154** is the proximal hemostasis surface.

[0126] FIG. 22 is a sectional view of the ultrasonic surgical blade **116** shown in FIG. 16 taken along section line 22-22, according to one embodiment. This sectional view illustrates the contoured lateral walls **180, 180'** of the respective lateral surfaces **158, 158'** defined in the blade body **159**. This view also shows the cutting surfaces **163, 163'** that extend from the contoured lateral walls **180, 180'** of the respective lateral surfaces **158, 158'**. This view also shows the length of the dimension d_{15} of the planar inner surface **149** that extends from the tip surface **144** to the beginning of the curved surface **151** having a concave radius of curvature. This view also shows the dimension d_{16} of the beveled edge **182** defined in the upper tip **144**. The dimension of d_{15} and the dimension of d_{16} may vary according to the particular configuration of this embodiment. The flat dimension of the planar longitudinal surface **161** is also shown. The bottom surface **154** is the proximal hemostasis surface.

[0127] FIG. 23 is a sectional view of the ultrasonic surgical blade **116** shown in FIG. 16 taken along section line 23-23, according to one embodiment. FIG. 23 shows the flat portion **161'** of the longitudinal surface **161**, the lateral surfaces **158, 158'**, and the contoured lateral walls **180, 180'** of the lateral surfaces **158, 158'**. The cutting surfaces **163, 163'** flare out laterally from the blade body **159** to a surface inflection that defines cutting edges **165, 165'**. The bottom surface **154** is the proximal hemostasis surface.

[0128] FIG. 24 is a sectional view of the ultrasonic surgical blade **116** shown in FIG. 16 taken along section line 24-24, according to one embodiment. The section line 24-24 is taken to show the full dimension d_{19} of the curved surface **151** portion of the blade hook **150**. Also, shown is the full dimension d_{15} of the inner surface **149** portion of the blade hook **150** as well as the dimension d_{16} of the beveled edge **182** of the tip surface **144**. This view also shows the flat portion **161'** of the longitudinal surface **161**, the straight lateral sidewalls of the blade hook **150** defined by the sidewalls of the beveled edge **182**, the inner surface **149**, and the curved surface **151**. In this view, the dimension of the curved surface **151** is given by d_{17} . Extending below the flat portion **161'** of the longitudinal surface **161** is the sectional view of the blade body **159** that defines the sidewalls of the lateral surfaces **158, 158'** and the contoured lateral sidewalls **180, 180'** of the lateral surfaces **158, 158'** defined by the body **159**. The bottom surface **154** is the proximal hemostasis surface. As previously discussed, the depth of the hook **150** is given by dimension d_{11} .

[0129] FIG. 25 is a sectional view of the ultrasonic surgical blade **116** shown in FIG. 16 taken along section line 25-25, according to one embodiment. The section view 25-25 is taken at the transition between the tip surface **144** and the oblique tip surface **145**. This view shows the full dimension of the ultrasonic surgical blade **116** located within the outer tube/sheath **114**. The straight sidewalls **184, 184'** of the blade hook **150** and the contoured lateral sidewalls **180, 180'** of the lateral surfaces **158, 158'** defined by the body **159**. The contoured lateral sidewalls **180, 180'** define the juncture **155** of the distal and proximal hemostasis surfaces

148, 154. Also shown is the distal hemostasis bottom surface **148** relative to the straight sidewall **184, 184'** of the blade hook **150**.

[0130] FIG. 26 is a sectional view of the ultrasonic surgical blade **116** shown in FIG. 16 taken along section line 26-26, according to one embodiment. This view shows the straight sidewalls **184, 184'** of the blade hook **150** which extends into the contoured lateral walls **180, 180'** defined by the body **159**. The contoured lateral walls **180, 180'** define the juncture **155** of the distal and proximal hemostasis surfaces **148, 154**. The distal hemostasis bottom surface **148** has a radius of curvature of r_6 .

[0131] FIG. 27 is a sectional view of the ultrasonic surgical blade **116** shown in FIG. 16 taken along section line 27-27, according to one embodiment. As illustrated in the sectional view shown in FIG. 27, the lateral surfaces **158, 158'** have a radius of curvature of r_8 . The radius of curvature of r_8 may vary according to the particular configuration of this embodiment. Also shown is the longitudinal extending portion **141** of the blade hook **150**.

[0132] FIG. 28 is a sectional view of the ultrasonic surgical blade **116** shown in FIG. 16 taken along section line 28-28, according to one embodiment. This view also shows the radius of curvature r_7 of the lateral surfaces **158, 158'** and the cutting edges **165, 165'** defined by the surface inflection between the proximal hemostasis surface **154** and the cutting surface **163** (FIG. 8).

[0133] FIGS. 29-32 provide additional views of the ultrasonic surgical blade **116** shown in FIG. 7, according to one embodiment. FIG. 29 is an illustration of a bottom view of the ultrasonic surgical blade **116** shown in FIG. 7 showing the distal and proximal hemostasis surfaces **148, 154** and lateral cutting edges **172, 172', 170, 170'**. This view also shows the edges **155', 155''** defined by the surface inflection **155** between the distal and proximal hemostasis surfaces **148, 154**. The most distal portion of the distal hemostasis surface **148** defines the dissection edge **146**, which is defined as the surface inflection between the distal hemostasis surface **148** and the distal surface **152** (FIG. 8). Another surface inflection **157** between the proximal hemostasis surface **154** and the blade body **159** defines edges **157', 157''** from which the cutting edges **165, 165'** extend until they meet the lateral cutting edges **170, 170'**. The blade body **159** transitions to the ultrasonic transmission waveguide **142** through surface loft **186**. For completeness, the ultrasonic transmission waveguide **142** is shown extending proximally into the outer tube/sheath **114**.

[0134] FIG. 30 is a sectional view of the ultrasonic surgical blade **116** shown in FIG. 29 taken along section line 30-30, according to one embodiment. This sectional view is taken along the longitudinal centerline to show the relevant features of the ultrasonic surgical blade **116** previously described. From right to left, as the blade body **159** extends from the blade neck **142**, the ultrasonic surgical blade **116** defines a first surface inflection **168** between the blade body **159** and the planar longitudinal surface **161**. The hook portion **150** is defined in part by the curved surface **151** and the inner surface **149** up to the beveled surface **182**. The tip surface **144** transitions to the oblique tip surface **145** at surface inflection **139**. The oblique tip surface **145** transitions to the distal surface **152** at surface inflection **153** and the distal surface **152** transitions to the distal hemostasis surface **148** at surface inflection **146**, which also defines the dissection edge **146**. For purposes of the present disclosure,

the surface inflection **146** and the dissection edge **146** refer to the same elements. The distal hemostasis surface **148** transitions to the proximal hemostasis surface **154** at surface inflection **155**. Moving to the right from there, the proximal hemostasis surface **154** transitions to the blade body **159** at surface inflection **165**.

[0135] FIG. 31 is a top view of the ultrasonic surgical blade **116** shown in FIG. 29, according to one embodiment. The top view of FIG. 31 is the opposite of the bottom view of FIG. 29. From left to right, the ultrasonic transmission waveguide **142** extends distally from the outer tube/sheath **114** and transitions into the blade body **159** portion at surface inflection **186**. The blade body **159** defines several surfaces for cutting and/or pulling tissue, applying hemostasis to the tissue, and/or acoustically balancing the ultrasonic surgical blade **116**. The planar longitudinal surface **161** extends from a proximal end of the blade body **159** to the curved surface **151** of the blade hook **150**. The inner surface **149** of the blade hook **150** extends from the curved surface **151** to the beveled surface **182** of the tip surface **144**. The tip surface **144** transitions to the oblique tip surface **145** at surface inflection **139**. The oblique tip surface **145** transitions to the distal surface **152** at surface inflection **153**. The most distal portion of the distal surface **152** defines the dissection edge **146**, which is also the surface inflection between the distal surface **152** and the distal hemostasis surface **148** (FIG. 29). The top view of FIG. 31 also shows the lateral surfaces **158, 158'** and the cutting edges **165, 165'** defined by the surface inflection between the proximal hemostasis surface **154** and the lateral surfaces **160, 160'**. The cutting edges **170, 170'** are defined by the surface inflection of the proximal hemostasis surface **154** and the lateral surfaces **158, 158'**.

[0136] FIG. 32 is an end view of the ultrasonic surgical instrument **100** showing the ultrasonic surgical blade **116** and the outer tube/sheath **114**, according to one embodiment. As shown, the transverse portion **147** of the ultrasonic surgical blade **116** comprises a tip surface **144** that transitions into an oblique tip surface **145** at surface inflection **139**. The distal surface **152** extends from the oblique tip surface **145** at surface inflection **153**. The distal surface **152** defines the dissection edge **146** between the distal hemostasis surface **154** and the distal surface **152**. The lateral surfaces **158, 158'** extend proximally from the blade hook **150** and the walls define a radius of curvature r_8 on each side. The cutting edges **155', 155''** are defined by the surface inflection **155** between the distal and proximal hemostasis surfaces **148, 154**. The cutting edges **165, 165'** are defined by the surface inflection between the proximal hemostasis surface **154** and the lateral surfaces **160, 160'**. The lateral surfaces **160, 160'** also define cutting surface **163, 163'**. The ultrasonic surgical blade **116** extends distally from the outer tube/sheath **114**. The isolation spacer **118** isolates the ultrasonic surgical blade **116** from the outer tube/sheath **114**. The isolation spacer **118** is disposed about the proximal neck **142'** portion of the ultrasonic surgical blade **116**.

Ultrasonic Blade for Tissue Dissection and Hemostasis

Embodiment 2

[0137] FIGS. 33-38 illustrate one embodiment of an ultrasonic surgical blade **200** configured with edges and surfaces to optimize hemostasis and dissection. In one use, the distal portion allows access to the surface of tissue, such as the

liver bed, for efficient hemostasis. Sharp edges disposed on the distal portion of the ultrasonic surgical blade 200 deliver quick dissection. Accordingly, the disclosed ultrasonic blade 200 enables efficient dissection of the gall bladder from the liver bed using proximal and distal surfaces for ease of surgeon technique.

[0138] FIG. 33 is perspective view of the ultrasonic surgical blade 200, according to one embodiment. FIG. 34 is a side view of the ultrasonic surgical blade 200 shown in FIG. 33, according to one embodiment. FIG. 35 is an end view of the ultrasonic surgical blade 200 shown in FIG. 33, according to one embodiment. FIG. 36 is another perspective view of the ultrasonic surgical blade 200 shown in FIG. 33, according to one embodiment. FIG. 37 is a bottom view of the ultrasonic surgical blade 200 shown in FIG. 33, according to one embodiment.

[0139] With reference now to FIGS. 33-38, in one embodiment, the ultrasonic surgical blade 200 is configured and adapted to operate with the ultrasonic surgical instrument 100 shown and described connection with FIGS. 1-5. Accordingly, the ultrasonic surgical blade 200 comprises a blade body 218 that transitions into a blade neck 202 at surface inflection 232. The blade neck 202 extends proximally to form or couple to an ultrasonic transmission waveguide, having a proximal end configured to acoustically couple to an ultrasonic transducer piezoelectric stack. In the distal direction, the blade body 218 defines several surfaces suitable for cutting and/or pulling tissue, applying hemostasis to the tissue, and/or acoustically balancing the ultrasonic surgical blade 200.

[0140] Still with reference to FIGS. 33-38, the ultrasonic surgical blade 200 comprises a longitudinal portion 222 and a transverse portion 224. The longitudinal portion 222 extends distally from the blade body 218 and defines a substantially planar longitudinal surface 220 and multiple lateral surfaces 214, 216 are defined on each lateral portion of the blade body 218. The lateral surfaces 214, 214' extend from the substantially planar longitudinal surface 220 to a proximal hemostasis surface 212 and define sharp cutting edges 238, 238'. A portion of the lateral surfaces 214, 214' extend to the distal hemostasis surface 210 and define sharp cutting edges 208, 208'. The sharp cutting edges 208, 208', 238, 238' aid in fast dissection when using the side of the ultrasonic blade 200 and the distal surface 236. The lateral surfaces 216, 216' extend from the substantially planar longitudinal surface 220 and the transverse hook portion 204 of the ultrasonic surgical blade 200 to the distal surface 236 to define portions of the sharp cutting edges 208, 208'. The sharp cutting edges 208, 208" have a radius of curvature r_9 that may vary between 2.45 to 2.75 mm, without departing from the scope of the disclosure.

[0141] Still with reference to FIGS. 33-38, the transverse portion 224 of the ultrasonic surgical blade 200 defines the blade hook 204, which is suitable for pulling and cutting tissue and may be configured to access the tissue plane between the gall bladder and the liver. The blade hook 204 comprise a curved surface 230 having a radius of curvature r_{10} extending from the substantially planar longitudinal surface 220 to the inner surface 228. The radius of curvature r_{10} may vary between 0.635 mm to 1.010 mm, without departing from the scope of the disclosure. The inner surface 228 extends to a tip surface 206. The tip surface 206 extends towards the distal surface 236, which extends to the distal hemostasis surface 210. The distal hemostasis surface 210

defines a larger surface area on the bottom and distal side of the ultrasonic surgical blade 200 to aid hemostasis. The distal hemostasis surface 210 transitions to the proximal hemostasis surface 212 at surface inflection 226. The proximal hemostasis surface 212 transitions into the body portion 218 of the ultrasonic surgical blade 200 at surface inflection 234. The blade body 218 eventually transitions into the blade neck 202 at surface inflection 232. Other dimensions of the ultrasonic surgical blade 200 may be similar to the dimensions of the ultrasonic surgical blade 116 shown and described in connection with FIGS. 6-32, although the embodiments are not limited in this context.

[0142] FIG. 38 is an illustration of the distal and proximal hemostasis surface 210, 212 of the ultrasonic surgical blade 200 shown in FIGS. 33-37, according to one embodiment. The distal hemostasis surface 210 is continuous with the distal surface 236 and transitions to the proximal hemostasis surface 212 at surface inflection 226. The proximal hemostasis surface 212 transitions into the body portion 218 of the ultrasonic surgical blade 200 at surface inflection 234. The distal hemostasis surface 210 and the proximal hemostasis surface 212 define a surface inflection 226 therebetween. The distal hemostasis surface 210 defines sharp cutting edges 208, 208'. The dimension d_{18} is the maximum width of the distal hemostasis surface 236 and dimension d_{19} is the minimum width of the distal hemostasis surface 212 and the minimum width of the proximal hemostasis surface 210. The dimension of d_{19} may vary according to the particular configuration of this embodiment. The dimension d_{19} is the minimum width of the proximal hemostasis surface 210. The dimension d_{20} is the maximum width of the proximal hemostasis surface 212. The dimension of d_{20} may vary according to the particular configuration of this embodiment. The distal hemostasis surface 210 has an effective surface area $S1'$ of approximately 54.1935 mm² and may vary over a range of 3.226 mm² to 105.161 mm² (0.005 in² to 0.163 in²). The proximal hemostasis surface 212 defines sharp cutting edges 238, 238'. The proximal hemostasis surface 212 has an effective surface area $S2'$ of approximately 9.6765 mm² and may vary over a range of 6.45 mm² to 12.903 mm² (0.01 in² to 0.02 in²).

Ultrasonic Blade for Tissue Dissection and Hemostasis

Embodiment 3

[0143] FIGS. 39-52 illustrate one embodiment of an ultrasonic surgical blade 300 configured with edges and surfaces to optimize hemostasis and dissection. In one use, the distal portion allows access to the surface of tissue, such as the liver bed, for efficient hemostasis. Sharp edges disposed on the distal portion of the ultrasonic surgical blade 300 deliver quick dissection. Accordingly, the disclosed ultrasonic blade 300 enables efficient dissection of the gall bladder from the liver bed using proximal and distal surfaces for ease of surgeon technique.

[0144] FIG. 39 is a perspective view of the ultrasonic surgical blade 300 shown in FIG. 39, according to one embodiment. FIG. 40 is a side view of the ultrasonic surgical blade 300 shown in FIG. 39, according to one embodiment. FIG. 41 is an end view of the ultrasonic surgical blade 300 shown in FIG. 39, according to one embodiment.

[0145] With reference now to FIGS. 39-41, in one embodiment the ultrasonic surgical blade 300 comprises a neck 302

configured to acoustically couple to an ultrasonic transmission waveguide which is configured and adapted to acoustically couple to a piezoelectric ultrasonic transducer. From the neck **302**, the ultrasonic surgical blade **300** extends distally as a substantially longitudinal section **342**, defined by dimension d_{21} , and transitions to a substantially transverse section **344** to define a blade hook **304**. A sharp central ridge comprised of three distinct segments **306**, **306'**, **306''** extends from the neck **320** to a tip **312** of the hook **304** of the transverse section **344** defined by dimension d_{22} . As best seen in FIG. **40**, a proximal segment **306** extends substantially longitudinally but has an arcuate component such that it extends downwardly from the neck **320** to an inflection point with an arcuate intermediate segment **306'**, which extends to a substantially linear distal segment **306''**. The substantially linear distal segment **306''** extends from the junction of the arcuate intermediate section **306'** to the tip **312** of the blade hook **304**.

[0146] The proximal segment **306** of the sharp central ridge is defined by the junction of two proximal oblique surfaces **324**, **330** that extend downwardly and outwardly from the proximal sharp central ridge **306**. A first lateral sharp cutting edge **308** is defined by the junction of the proximal oblique surface **324** and the lateral surface **338**. On the other side of the blade **300**, a second lateral sharp cutting edge **310** is defined by the junction of the proximal oblique surface **330** and the other lateral surface **340** (FIG. **41**).

[0147] The intermediate arcuate segment **306'** of the sharp central ridge is defined by junction of intermediate arcuate oblique surfaces **326**, **332** that extend downwardly and outwardly from the intermediate arcuate segment **306'** of the sharp central ridge. A sharp cutting edge **308'** is defined by the junction of the intermediate arcuate oblique surface **326** and an end mass **314** that is located below the transverse section **344** of the blade hook **304** and partially below the longitudinal section **342**. An arcuate section of a sharp cutting edge **310'** is defined by the junction of the intermediate arcuate oblique surface **332** and the end mass **314**. The end mass **314** is used to acoustically balanced the ultrasonic surgical blade **300**.

[0148] The distal linear segment **306''** of the sharp central ridge is defined by junction of distal oblique surfaces **328**, **334** that extend distally and outwardly from the distal linear segment **306''** of the sharp central ridge. A sharp cutting edge **308''** is defined by the junction of the distal oblique surface **328** and a body portion of the blade hook **304**. A sharp cutting edge **310''** is defined by the junction of the distal oblique surface **334** and a body portion of the blade hook **304**.

[0149] As shown in FIG. **40**, the depth or height of the blade hook **304** of the transverse section **344** defined by dimension d_{23} should be maximized so the surgeon can hook and drag tissue to dissect the tissue along a plane. The dimension d_{23} can be optimized to enable the surgeon to hook and drag to dissect the gall bladder from the liver bad, for example. The dimension d_{23} of the hook **304** is approximately 2.794 mm and may vary between 1.016 mm to 4.572 mm (0.040 in to 0.180 in), without departing from the scope of the disclosure. The dimension d_{21} of the longitudinal section **342** of the blade **300** is approximately 10.414 mm and may vary between 1.778 mm to 19.050 mm (0.070 in to 0.750 in), without departing from the scope of the disclosure. The end mass **314** extends proximally from the distal surface **336** of the hook **304** and has a dimension d_{25} . The

dimension d_{25} of the end mass **314** is approximately 5.207 mm and may vary between 0.889 mm to 9.525 mm (0.035 in to 0.375 in), without departing from the scope of the disclosure. The dimension d_{22} of the transverse portion **344** of the blade hook **304** is approximately 4.2545 mm (0.1675 in) and may vary from 3.4036 mm to 5.1054 mm (0.1340 in to 0.2010 in). The dimension d_{24} is approximately 0.9525 mm (0.0375 in) and can vary from 0.762 mm to 1.143 mm (0.0300 in to 0.0450 in). A straight line segment extending from the tip **312** of the blade hook **304** to a point **313** toward the distal end of the end mass **314** has a dimension of approximately 4.3510 mm (0.1713 in) and can vary from 3.4808 mm to 5.2200 mm (0.1370 in to 0.2055 in).

[0150] FIG. **42** is an end view of the ultrasonic surgical blade **300** shown in FIGS. **39-41** illustrating a triangle shaped end mass **314**, according to one embodiment. With reference now to FIGS. **40** and **42**, the embodiment of the blade hook **304** of the transverse section **344** defined by transverse dimension d_{23} and longitudinal dimension d_{21} of the longitudinal section **342** creates a large overhung mass relative to the neutral axis L_N of the ultrasonic transmission waveguide that extends proximally from the neck section **302** of the ultrasonic surgical blade **300**. To counteract the unbalancing effects of the large overhung mass, a local balance element is provided. In the illustrated embodiments, the local balance element is provided by the end mass **314**. In one embodiment, balance is achieved locally via a triangle **316** shaped end mass **314** that extends proximally by a dimension of d_{25} . In one embodiment, the triangle **316** shaped end mass **314** is define by an angle θ_2 . Increasing or decreasing the angle θ changes the local mass and thus alters the balance of the blade **300**. Accordingly, the balance of the blade **300** can be adjusted by changing the angle θ_2 . It will be appreciated that the balance end mass **314** element adjusts the acoustic balance of the ultrasonic surgical blade **300**.

[0151] FIG. **43** is an end view of the ultrasonic surgical blade **300** shown in FIGS. **39-41** illustrating a suitable diameter **318** for trocar entry, according to one embodiment. As shown in FIG. **43**, the total outer diameter **318** of the ultrasonic blade **300** is sized and configured to be slidably received in a trocar. In one embodiment, the maximum diameter **318** is about 5 mm fro trocar entry.

[0152] FIG. **44** is a bottom view of the ultrasonic surgical blade **300** shown in FIG. **39** in compression mode, according to one embodiment. The bottom surface **320** of the end mass **314** can be employed as a spot coagulation surface, otherwise referred to as a hemostasis surface. Only about a 3% amplitude drop in ultrasonic vibration amplitude has been observed across the face of the coagulation surface **320**. The illustrated geometry of the end mass **314** and the coagulation surface **320** provides positive tissue effects. When the blade **300** is excited by ultrasonic energy, it oscillates between a compression mode and an tension mode repeatedly. Such oscillation between compression and tension modes creates the displacement necessary to provide the desired tissue effects such as cutting and coagulating tissue. In compression mode, the blade **300** defines its most compact form along the longitudinal axis L_N . As shown in FIG. **44**, in the compression mode, the blade **300** illustrated in FIG. **44** can be characterized by several dimensions. For example, in compression mode, the blade **300** defines length d_{26} between the neck section **302** and a proximal wall **348** of the end mass **314**. The longitudinal section **342** of the blade **300** over the dimension d_{26} defines a radius of curvature r_{11} . The

width of the longitudinal section **342** where it meets the proximal wall **348** of the end mass **314** is defined by dimension d_{27} and the width of the end mass **314** is defined by dimension d_{28} . The dimension d_{29} is the distance between the narrowest portion of the longitudinal section **342** to the outer diameter of the longitudinal section **342**.

[0153] FIG. 45 is a bottom view of the ultrasonic surgical blade **300** shown in FIG. 39 in tension mode, according to one embodiment. The dimensions of the surgical blade **300** in tension mode are labeled by a prime (') as compared to the dimensions of the blade **300** in compression mode as shown in FIG. 44. As will be appreciated, when the blade **300** is in tension mode it defines its most elongated form along the longitudinal axis L_N . As shown in FIG. 45, in the tension mode, the blade **300** illustrated in FIG. 45 can be characterized by several dimensions. For example, in tension mode, the blade **300** defines length d_{26}' between the neck section **302** and the proximal wall **348** of the end mass **314**. The longitudinal section **342** of the blade **300** over the distance defined by d_{26}' defines a radius of curvature r_{11}' . The width of the longitudinal section **342** where it meets the proximal wall **348** of the end mass **314** is defined by dimension d_{27}' and the width of the end mass **314** is defined by dimension d_{28}' . As the blade **300** transitions for the compression mode to the tension mode the dimensions of the blade **300** decrease in width and increase in length. Accordingly, with reference to FIGS. 44 and 45, the length $d_{26} < d_{26}'$ and $r_{11} < r_{11}'$. However, dimensions $d_{29} > d_{29}'$, $d_{27} > d_{27}'$, and $d_{28} > d_{28}'$.

[0154] FIGS. 46-50 illustrate a displacement cycle of the ultrasonic surgical blade **300**, according to one embodiment. FIG. 46 illustrates the ultrasonic surgical blade shown in FIG. 39 in a neutral unexcited state. The longitudinal section **342** and the transverse section **344** are in a neutral state. A balance feature **322** is defined as a cutout portion in the ultrasonic transmission waveguide **350** to facilitate the expansion and contraction of the ultrasonic transmission waveguide **350** and the blade **300** during the vibratory process. As shown in FIG. 47, as the vibration process initiates, the blade **300** hook **304** is displaced distally under tension mode and the gap defined by the balance feature **322** expands. The blade **300** continues to be displaced distally under tension until it reaches a point of maximum displacement under tension as shown in FIG. 48. The diameter dimensions are at their minimum dimension, the length of the blade **300** is at a maximum or highest displacement, and the gap defined by the balance feature **322** is at a maximum. Once the blade **300** reaches the point of maximum displacement in tension mode as shown in FIG. 48, the blade **300** transitions to compression mode and begins to contract. As shown in FIG. 49, the blade **300** is now in compression mode and has begun to contract. The gap defined by the balance feature **322** has decreased in size to facilitate the compression process. As shown in FIG. 50, the blade **300** has reached a point of maximum compression where its overall displacement is at a minimum and the gap defined by the balance feature **322** is at a minimum. FIGS. 48 and 50 provide a good visual representation of the maximum and minimum longitudinal displacement of the blade hook **304** and how the blade hook **304** can be effectively used for dissecting tissue. Also, the longitudinal displacement of the blade **300** also displaces the end mass **314** to enable the coagulation surface **320** of the end mass **314** to be used to effectively coagulate tissue.

[0155] FIG. 51 illustrates a point of maximum displacement of the ultrasonic surgical blade **300**, according to one embodiment. As shown in FIG. 51, the tip **312** of the blade hook **304** is at its point of maximum longitudinal displacement and the gap defined by the balance feature **322** is maximally expanded. A distal section **352** of the ultrasonic waveguide **350** has a reduced diameter.

[0156] FIG. 52 illustrates a bottom view of the ultrasonic surgical blade **300** shown in FIG. 51 under maximum displacement, according to one embodiment. As shown in FIG. 52, the maximum stress area **354** is located in the balance feature **322** of the ultrasonic transmission waveguide **350**. In use, the balance feature **322** should be protected by the outer sheath of the instrument.

Right Angle Ultrasonic Surgical Blades

Embodiment 4

[0157] The present disclosure now turns to various embodiments of an ultrasonic surgical blade comprising a right angle or near right angle bend near the distal end to provide advantages in tissue access and visibility. As previously discussed in connection with the foregoing embodiments, the challenges with a right angle ultrasonic blade or a hook-type ultrasonic blade include stress and balance. The embodiments disclosed in FIGS. 53-60 provide an ultrasonic blade with a mass distributed in such a manner that the blade behaves in a balanced fashion and is sufficiently strong to withstand the stresses.

[0158] FIG. 53. Illustrates one embodiment of a right angle balance blade **400**. The right angle balance blade **400** comprises a longitudinal section **418** and a transverse section **412**. The transverse section **412** of the blade **400** may be at or close to 90° relative to the longitudinal section **418**. The longitudinal section **418** extends longitudinally along an ultrasonic waveguide section **402** of the blade **400**. A centerline is defined along the longitudinal axis L_N of the blade **400**. The distal end of the blade **400** defines a transverse section **412** relative to the longitudinal section **418**. The distal end includes a working side defining a thin elongated right angle member **404** section and back side **414** defining a mass **406**. A tip **408** having a relatively small surface area is employed for tissue dissection and a rounded end **410** having a larger surface area is employed for coagulation.

[0159] In the illustrated embodiment, the right angle balanced blade **400** comprises a mass distributed such that, at the distal end **412**, the back side **414** of the blade **400** has a large mass **406** distributed relatively close to a centerline L_4 of the blade **400**. The working side **416** of the blade **400** has a mass distributed in a relatively long, thin section right angle member **404** section when compared to the back side **414** mass **406**. This may resemble some designs of golf putters, for example. Additionally, if necessary, balance features may be added, such as notches, to reduce the transverse motion accompanying the desired longitudinal mode.

[0160] FIG. 54 is an illustration of a balanced displacement plot **420** of a right angle balanced blade, similar to the blade **400** shown FIG. 53, in a maximum displacement state, according to one embodiment. As shown, the area of maximum stress **422** occurs at the tip of the blade **400** whereas the areas of minimum stress occur at the blade neck section

424 and the transition section 426 from the blade 400 to the ultrasonic transmission waveguide 402.

[0161] With reference to FIGS. 53 and 54, the right angle balanced blade 400 provides a waveguide 402 with the blade tip 408 extending at a right angle or near right angle relative to the longitudinal section 418. The blade 400 provides the same utility as derived from a simple monopolar RF hook. The technical challenges with the right angle balanced blade 400 includes transmitting longitudinal motion around the corner 428, defined as the point where the transverse section 412 extends from the longitudinal section 418, without creating transverse motion. The transverse motion in the distal right-angle end effector can be used to create hemostasis using the surface area 410 of the back end 414 of the blade 400.

[0162] In one embodiment, rather than driving the waveguide 402 in longitudinal motion and compensating for the ensuing transverse motion, the waveguide 402 is driven in transverse motion, and the whipping motion of the end drive the right angle member 404 section in longitudinal motion as shown in FIG. 54. One way to illustrate this concept is by analogy to a transversely vibrating rod with a free end such as end 408. In a transversely vibrating rod with a freed end, the end “whips” up and down and the slope of the end is relatively high. If a concentrated mass, such as mass 406, is added to the tip 408, it weighs down the free-end. If the mass is zero, the end acts as a free end, and for example has a positive slope. If the mass 406 is infinite, it acts as a pinned condition and the corresponding slope would be negative. A mass 406 can be selected such that the slope is zero, and then the end 408 moves up and down with near zero slope. If the right angle member 404 works as that mass, where the waveguide 402 and the right angle member 404 join at the corner 428, the loaded end 408 just pushes the right angle member 404 up and down in a longitudinal motion. In another aspect, when the right angle member 404 is a half wave resonator, it presents zero dynamic load (i.e., zero driving point impedance), so the end of the waveguide 403 just pulls the right angle member 404 up and down with it, because it experiences no load.

[0163] FIG. 55 illustrates a right angle balanced ultrasonic blade 430 driven in transverse mode to produce longitudinal motion at an end effector 434 section, according to one embodiment. The right angle balanced ultrasonic blade 430 comprises a longitudinal waveguide section 432 and a right angle end effector member 434 positioned transverse to the longitudinal waveguide section 432. As described above, driving the waveguide section 432 in transverse mode causes the transverse right angle end effector member 434 to be displaced from a proximal end to a distal end to effectively create longitudinal motion suitable for dissecting tissue with the tip 436 of the transverse right angle end effector member 434.

[0164] FIGS. 56-60 illustrate several embodiments of right angle balanced ultrasonic surgical blades. FIG. 56 illustrates one configuration of a right angle balanced ultrasonic surgical blade 440. The right angle balanced ultrasonic surgical blade 440 comprises a longitudinal waveguide section 442, a corner section 446, and an end effector section 444 positioned transverse to the longitudinal waveguide section 442 extending from the corner section 446. A tip section 448 is used to dissect tissue. The tip section 448 moves longitudinally as the waveguide section 442 is excited transversely.

[0165] FIG. 57 illustrates one configuration of a right angle balanced ultrasonic surgical blade 450. The right angle balanced ultrasonic surgical blade 450 comprises a longitudinal waveguide section 452, a corner section 456, and an end effector section 454 positioned transverse to the longitudinal waveguide section 452 extending from the corner section 456. A balance feature 453 is positioned along the waveguide section 452 between the waveguide section 452 and the corner section 456. In the right angle balanced ultrasonic surgical blade 450, the balance feature 453 is a reduced mass portion of the longitudinal waveguide section 452. A tip section 458 is used to dissect tissue. The tip section 458 moves longitudinally as the waveguide section 452 is excited transversely.

[0166] FIG. 58 illustrates one configuration of a right angle balanced ultrasonic surgical blade 460. The right angle balanced ultrasonic surgical blade 460 comprises a longitudinal waveguide section 462, a corner section 466, and an end effector section 464 positioned transverse to the longitudinal waveguide section 462 extending from the corner section 466. A balance feature 463 is positioned along the waveguide section 462 between the waveguide section 462 and the corner section 466. In the right angle balanced ultrasonic surgical blade 460, the balance feature 463 is an increased mass portion of the longitudinal waveguide section 462. The tip section 468 is used to dissect tissue. The tip section 468 moves longitudinally as the waveguide section 462 is excited transversely.

[0167] FIG. 59 illustrates one configuration of a right angle balanced ultrasonic surgical blade 470. The right angle balanced ultrasonic surgical blade 470 comprises a longitudinal waveguide section 472, a corner section 476, and an end effector section 474 positioned transverse to the longitudinal waveguide section 472 extending from the corner section 476. A balance feature 473 is positioned on the end effector section 474 between the corner section 476 and the tip section 478. In the right angle balanced ultrasonic surgical blade 470, the balance feature 473 is a reduced mass portion of the end effector section 474. The tip section 478 is used to dissect tissue. The tip section 478 moves longitudinally as the waveguide section 472 is excited transversely.

[0168] FIG. 60 illustrates one configuration of a right angle balanced ultrasonic surgical blade 480. The right angle balanced ultrasonic surgical blade 480 comprises a longitudinal waveguide section 482, a corner section 486, and an end effector section 484 positioned transverse to the longitudinal waveguide section 482 extending from the corner section 486. A balance feature 483 is positioned on the end effector section 484 between the corner section 486 and the tip section 488. In the right angle balanced ultrasonic surgical blade 480, the balance feature 483 is an increased mass portion of the end effector section 484. The tip section 488 is used to dissect tissue. The tip section 488 moves longitudinally as the waveguide section 482 is excited transversely.

[0169] As discussed herein, any reference to “one aspect,” “an aspect,” “one embodiment,” or “an embodiment” means that a particular feature, structure, or characteristic described in connection with the aspect is included in at least one aspect. Thus, appearances of the phrases “in one aspect,” “in an aspect,” “in one embodiment,” or “in an embodiment” in various places throughout the specification are not necessarily all referring to the same aspect. Furthermore, the

particular features, structures or characteristics may be combined in any suitable manner in one or more aspects.

[0170] Although various embodiments have been described herein, many modifications, variations, substitutions, changes, and equivalents to those embodiments may be implemented and will occur to those skilled in the art. Also, where materials are disclosed for certain components, other materials may be used. It is therefore to be understood that the foregoing description and the appended claims are intended to cover all such modifications and variations as falling within the scope of the disclosed embodiments. The following claims are intended to cover all such modification and variations.

[0171] Although various embodiments have been described herein, many modifications, variations, substitutions, changes, and equivalents to those embodiments may be implemented and will occur to those skilled in the art. Also, where materials are disclosed for certain components, other materials may be used. It is therefore to be understood that the foregoing description and the appended claims are intended to cover all such modifications and variations as falling within the scope of the disclosed embodiments. The following claims are intended to cover all such modification and variations.

1. An ultrasonic surgical blade, comprising:
 - a solid body;
 - a longitudinal portion having a proximal end configured to couple to an ultrasonic transmission waveguide and a distal end configured to dissect and coagulate tissue, the longitudinal portion comprising:
 - a substantially planar longitudinal surface; and
 - a distal hemostasis surface located opposite of the substantially planar longitudinal surface;
 - a transverse portion extending crosswise from the distal end of the longitudinal portion, the transverse portion defining a hook having a free end configured to pull and dissect tissue, the transverse portion comprising:
 - a curved section extending from a distal end of the substantially planar longitudinal surface;
 - a tip surface defined at the free end;
 - a substantially planar proximal inner surface extending from the curved surface to the tip surface; and
 - an outer concave distal surface extending from the tip surface to the distal hemostasis surface; and
 - a distal dissection edge defined at a surface inflection of the outer concave distal surface and the distal hemostasis surface.
2. The ultrasonic surgical blade of claim 1, wherein the longitudinal portion comprises a proximal hemostasis surface located opposite of the substantially planar longitudinal surface.
3. The ultrasonic surgical blade of claim 2, comprising first and second lateral surfaces extending from the body to the proximal hemostasis surface defining first and second cutting edges defined at first and second surface inflections between the first and second lateral surfaces and the proximal hemostasis surface.
4. The ultrasonic surgical blade of claim 2, wherein the distal hemostasis surface has a surface area S1 selected from a range of 3.226 mm² to 6.45 mm².
5. The ultrasonic surgical blade of claim 1, further comprising a beveled edge defined between the tip surface and the substantially planar proximal inner surface.

6. The ultrasonic surgical blade of claim 1, further comprising an oblique tip surface extending from the tip surface to the outer concave distal surface.

7. The ultrasonic surgical blade of claim 1, wherein the depth of the transverse portion measured from the tip surface to the proximal hemostasis surface is selected from a range of 1.8 mm to 3.0 mm.

8. The ultrasonic surgical blade of claim 1, wherein the proximal hemostasis surface has a surface area S2 selected from a range of 6.45 mm² to 12.90 mm².

9. An ultrasonic surgical blade, comprising:

- a solid body;
- a longitudinal portion having a proximal end and a distal end, the longitudinal portion comprising:
 - a substantially planar longitudinal surface; and
 - a distal hemostasis surface located opposite of the substantially planar longitudinal surface;
- a transverse portion extending crosswise from the distal end of the longitudinal portion, the transverse portion defining a hook having a free end, the transverse portion comprising:
 - a curved section extending from a distal end of the substantially planar longitudinal surface;
 - a tip surface defined at the free end;
 - a proximal inner surface extending from the curved surface to the tip surface; and
 - an outer convex distal surface extending from the tip surface to the distal hemostasis surface.

10. The ultrasonic surgical blade of claim 9, wherein the longitudinal portion comprises a proximal hemostasis surface located opposite of the substantially planar longitudinal surface.

11. The ultrasonic surgical blade of claim 10, comprising first and second lateral surfaces extending from the body to the proximal hemostasis surface defining first and second cutting edges defined at first and second surface inflections between the first and second lateral surfaces and the proximal hemostasis surface.

12. The ultrasonic surgical blade of claim 10, wherein the distal hemostasis surface has a surface area S1 selected from a range of 3.226 mm² to 6.45 mm².

13. The ultrasonic surgical blade of claim 9, wherein the depth of the transverse portion measured from the tip surface to the proximal hemostasis surface is selected from a range of 1.8 mm to 3.0 mm.

14. The ultrasonic surgical blade of claim 9, wherein the proximal hemostasis surface has a surface area S2 selected from a range of 6.45 mm² to 12.90 mm².

15. An ultrasonic surgical blade, comprising:

- a solid body;
- a longitudinal portion having a proximal end and a distal end, the longitudinal portion comprising:
 - a sharp central ridge;
 - a distal hemostasis surface located opposite of the substantially planar longitudinal surface; and
 - an end mass located at the distal end of the longitudinal portion; and
- a transverse portion extending crosswise from the distal end of the longitudinal portion and located opposite of the end mass, the transverse portion defining a hook having a free end, the transverse portion comprising a tip surface defined at the free end.

16. The ultrasonic surgical blade of claim **15**, wherein the sharp central ridge comprise at least two segments extending from a neck portion of the body to the tip surface of the hook.

17. The ultrasonic surgical blade of claim **16**, wherein the sharp central ridge comprises a proximal segment, an intermediate arcuate segment, and a distal linear segment.

18. The ultrasonic surgical blade of claim **16**, wherein the proximal segment is defined by a junction of two proximal oblique surfaces that extend downwardly and outwardly from the proximal segment, the intermediate arcuate segment is defined by a junction of intermediate arcuate oblique surfaces that extend downwardly and outwardly from the intermediate arcuate segment, and the distal linear segment is defined by a junction of distal oblique surfaces that extend distally and outwardly from the distal linear segment.

19. The ultrasonic surgical blade of claim **15**, wherein the depth of the transverse portion measured from the tip surface to the proximal hemostasis surface is selected from a range of 1.8 mm to 3.0 mm.

20. The ultrasonic surgical instrument of claim **15**, where in the hemostasis surface is located on a surface portion of the end mass.

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