

US007407078B2

(12) United States Patent

Shelton, IV et al.

(54) SURGICAL STAPLING INSTRUMENT HAVING FORCE CONTROLLED SPACING END EFFECTOR

(75) Inventors: Frederick E. Shelton, IV, Hillsboro,

OH (US); Jerome R. Morgan,

Cincinnati, OH (US)

(73) Assignee: Ehthicon Endo-Surgery, Inc.,

Cincinnati, OH (US)

(*) Notice: Subject to any disclaimer, the term of this

patent is extended or adjusted under 35

U.S.C. 154(b) by 0 days.

(21) Appl. No.: 11/231,456

(22) Filed: Sep. 21, 2005

(65) **Prior Publication Data**

US 2007/0075114 A1 Apr. 5, 2007

(51) **Int. Cl.**

A61B 17/072 (2006.01)

(52) **U.S. Cl.** **227/180.1**; 227/19; 227/178.1;

227/18:

See application file for complete search history.

(56) References Cited

U.S. PATENT DOCUMENTS

2,037,727 A	4/1936	Chapelle
3,269,630 A	8/1966	Fleischer
3,734,207 A	5/1973	Fishbein
3,894,174 A	7/1975	Cartum
3,940,844 A	3/1976	Colby et al.
4,415,112 A	11/1983	Green
4,475,679 A	10/1984	Fleury, Jr.
4,520,817 A	6/1985	Green
4,526,174 A	7/1985	Froehlich
4,605,001 A	8/1986	Rothfuss et al.
4,606,343 A	8/1986	Conta et al.

(10) Patent No.: US 7,407,078 B2

(45) **Date of Patent:** Aug. 5, 2008

4,608,981 A	9/1986	Rothfuss et al.
4,709,120 A	11/1987	Pearson
4,869,415 A	9/1989	Fox
4,892,244 A	1/1990	Fox et al.
4,941,623 A	7/1990	Pruitt
4,955,959 A	9/1990	Tompkins et al.
5,027,834 A	7/1991	Pruitt

(Continued)

FOREIGN PATENT DOCUMENTS

DE 69328576 1/2001

(Continued)

OTHER PUBLICATIONS

EPO Search Report, U.S. Appl. No. 06254867.2, May 1, 2007, pp. 1.8

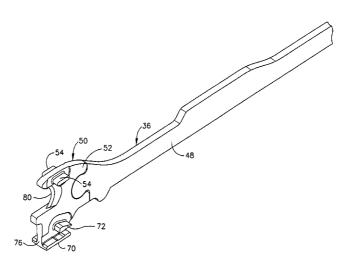
Primary Examiner—Brian D. Nash

(74) Attorney, Agent, or Firm—Frost Brown Todd LLC

(57) ABSTRACT

A surgical instrument for being endoscopically or laparoscopically inserted into a surgical site for simultaneous stapling and severing of tissue includes force adjusted spacing between an upper jaw (anvil) and a lower jaw (staple cartridge engaged to an elongate staple channel) so that the height of staple formation corresponds to the thickness of the tissue, yet does not exceed the height range that may be accommodated by the length of the staples. In particular, resilient structures are formed into an E-beam firing bar that includes a cutting surface (knife) that severs tissue between a top pin that engages the anvil and a middle pin and lower foot that engage the lower jaw. The resilience responds to the force exerted by clamped tissue to vary the spacing.

17 Claims, 8 Drawing Sheets

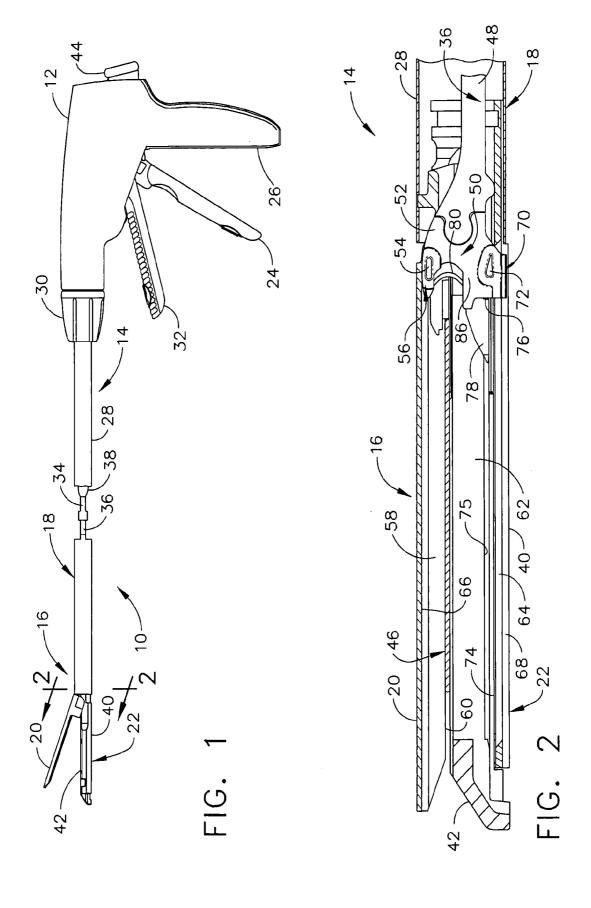


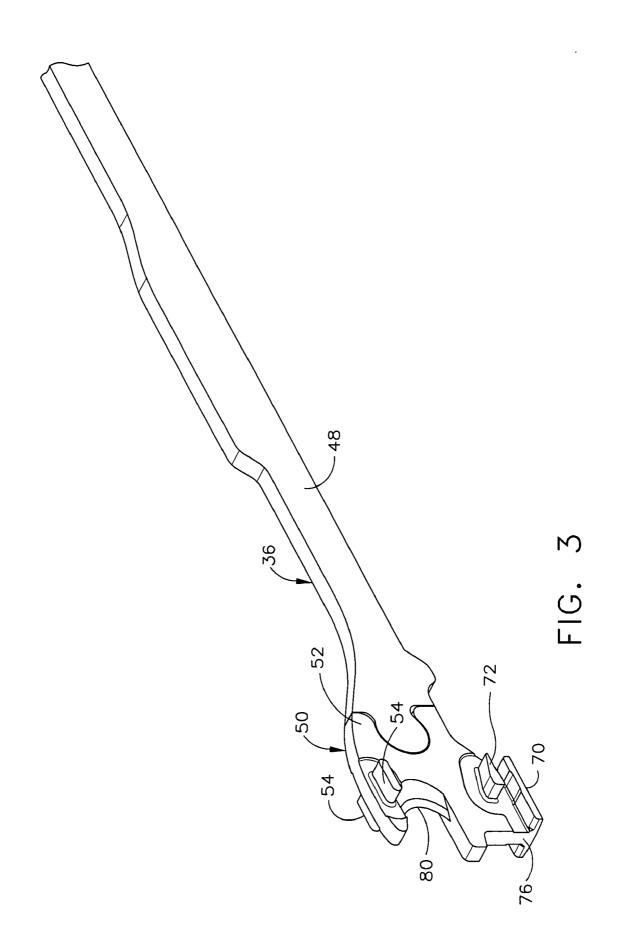
US 7,407,078 B2 Page 2

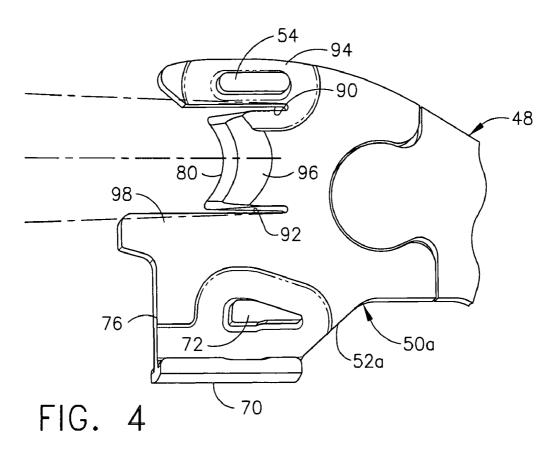
TIO DATEDATO	DOCEN CENTER	5.662.250	0/1007	77 1 1 1 1 1
U.S. PATENT	DOCUMENTS	5,662,258 A		Knodel et al.
5 021 914 A 7/1001	Tompleing et al	5,667,517 A		Hooven
	Tompkins et al.			Schulze et al.
, ,	Green et al.	5,673,842 A	10/1997	Bittner et al.
5,065,929 A 11/1991	Schulze et al.	5,678,748 A	10/1997	Plyley et al.
5,080,556 A 1/1992	Carreno	5,680,981 A	10/1997	Mililli et al.
5,104,025 A 4/1992	Main et al.			Schulze et al.
5,106,008 A 4/1992	Tompkins et al.			Plyley et al.
	Moeinzadeh et al.			
	Schulze et al.			Yates et al.
				Schulze et al 227/175.1
	Green et al.	, ,		Boiarski et al.
- ,	Karasa		12/1997	Wales et al.
	Carusillo et al.	5,704,534 A	1/1998	Huitema et al.
* * * * * * * * * * * * * * * * * * *	Kohler et al.	5,706,998 A	1/1998	Plyley et al.
5,246,156 A 9/1993	Rothfuss et al.	5,709,680 A	1/1998	Yates et al.
5,253,793 A 10/1993	Green et al.	5,713,505 A	2/1998	Huitema
RE34,519 E 1/1994	Fox et al.	5,715,988 A		Palmer
	Schulze et al.	5,718,359 A		Palmer et al.
	Olson et al 227/175.3			
, ,	Welch	5,735,445 A		Vidal et al.
		5,747,953 A		Philipp
, ,	Green et al.	5,752,644 A		Bolanos et al.
, ,	Robinson et al.	5,762,256 A	6/1998	Mastri et al.
	Esposito et al.	5,779,130 A	7/1998	Alesi et al.
	Green et al.	5,782,396 A	7/1998	Mastri et al.
	Hooven	5,782,397 A	7/1998	Koukline
5,389,098 A 2/1995	Tsuruta et al.	5,796,188 A	8/1998	
	Byrne et al.	5,797,537 A		Oberlin et al.
	Savage et al.	5,797,538 A		Heaton et al.
	Yates et al.	, ,		
	Solyntjes et al.	5,807,393 A		Williamson, IV et al.
				Williamson, IV et al.
	Green et al.	5,823,066 A	10/1998	Huitema et al.
	Knodell, Jr.	5,826,776 A	10/1998	Schulze et al.
· · · · · · · · · · · · · · · · · · ·	Green et al.	5,833,690 A	11/1998	Yates et al.
5,432,322 A 7/1995	Green et al.	5,843,132 A	12/1998	llvento
5,433,721 A 7/1995	Hooven et al.	5,865,361 A		Milliman et al.
5,445,304 A 8/1995	Plyley et al.	5,878,938 A		Bittner et al.
	Green et al.	5,893,506 A	4/1999	
	Viola et al.		4/1999	
	Knodel et al 227/176.1	5,894,979 A		
	Allen et al.	5,911,353 A		Bolanos et al.
		5,918,791 A		Sorrentino et al.
	Rodak	5,954,259 A	9/1999	Viola et al.
	Savage et al.	5,988,479 A	11/1999	Palmer
	Alesi et al.	6,010,054 A *	1/2000	Johnson et al 227/176.1
, ,	Green et al.	6,017,356 A	1/2000	Frederick et al.
5,484,095 A * 1/1996	Green et al	6,022,352 A	2/2000	Vandewalle
5,485,947 A * 1/1996	Olson et al 227/176.1			Williamson, IV et al.
5 495 053 A 1/100C		6 U /4 /4 LA	-2/2000	
3,483,932 A 1/1990		6,024,741 A		
	Fontayne	6,024,748 A	2/2000	Manzo et al.
5,487,499 A 1/1996	Fontayne Sorrentino et al.	6,024,748 A 6,032,849 A *	2/2000 3/2000	Manzo et al
5,487,499 A 1/1996 5,487,500 A 1/1996	Fontayne Sorrentino et al. Knodel et al.	6,024,748 A 6,032,849 A * 6,079,606 A *	2/2000 3/2000 6/2000	Manzo et al
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A	2/2000 3/2000 6/2000 7/2000	Manzo et al
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A *	2/2000 3/2000 6/2000 7/2000 8/2000	Manzo et al
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000	Manzo et al. Mastri et al. Milliman et al. Alli et al. 227/176.1 227/175.2 Nicholas et al. Alli et al. 227/175.2 Yates et al.
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000	Manzo et al. Mastri et al. Milliman et al. Alli et al. 227/176.1 227/175.2 Nicholas et al. Alli et al. Walker et al.
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000	Manzo et al. Mastri et al. Milliman et al. Alli et al. 227/176.1 227/175.2 Nicholas et al. Alli et al. 227/175.2 Yates et al.
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 10/2000	Manzo et al. Mastri et al. Milliman et al. Alli et al. 227/176.1 227/175.2 Nicholas et al. Alli et al. Walker et al.
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,529,235 A 6/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 12/2000	Manzo et al. Mastri et al. Milliman et al. Alli et al. Z27/176.1 227/175.2 Nicholas et al. Alli et al. Walker et al. Schulze et al. Tompkins et al.
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,529,235 A 6/1996 5,535,934 A 7/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A 6,156,056 A	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 12/2000 12/2000	Manzo et al. Mastri et al. Milliman et al. Alli et al. Z27/175.2 Nicholas et al. Alli et al. Z27/175.2 Yates et al. Walker et al. Schulze et al. Tompkins et al. Kearns et al.
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,529,235 A 6/1996 5,535,934 A 7/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al. Boiarski et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A 6,156,056 A 6,202,914 B1	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 12/2000 12/2000 3/2001	Manzo et al. Mastri et al. Milliman et al. Alli et al. Z27/175.2 Nicholas et al. Alli et al. Z27/175.2 Yates et al. Walker et al. Schulze et al. Tompkins et al. Kearns et al. Geiste et al.
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,529,235 A 6/1996 5,535,934 A 7/1996 5,535,937 A * 7/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al. Boiarski et al. Boiarski et al. Boiarski et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A 6,156,056 A 6,202,914 B1 6,223,835 B1	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 10/2000 12/2000 12/2000 3/2001 5/2001	Manzo et al. Mastri et al. Milliman et al. Alli et al. Z27/175.2 Nicholas et al. Alli et al. Z27/175.2 Yates et al. Walker et al. Schulze et al. Tompkins et al. Kearns et al. Geiste et al. Habedank et al.
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,529,235 A 6/1996 5,535,934 A 7/1996 5,535,937 A * 7/1996 5,549,628 A 8/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al. Boiarski et al. Boiarski et al. Boiarski et al. Cooper et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A 6,156,056 A 6,202,914 B1 6,223,835 B1 6,241,139 B1	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 10/2000 12/2000 12/2000 3/2001 5/2001 6/2001	Manzo et al. Mastri et al. Milliman et al. Alli et al. Alli et al. Schulze et al. Walker et al. Schulze et al. Kearns et al. Geiste et al. Milliman et al. Milliman et al.
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,522,235 A 6/1996 5,535,934 A 7/1996 5,535,937 A * 7/1996 5,549,628 A 8/1996 5,553,675 A 9/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al. Boiarski et al. Boiarski et al. Boiarski et al. Pitzen et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A 6,156,056 A 6,202,914 B1 6,223,835 B1 6,241,139 B1 6,250,532 B1	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 12/2000 12/2000 3/2001 5/2001 6/2001	Manzo et al. Mastri et al. Milliman et al. Alli et al. Z27/175.2 Nicholas et al. Alli et al. Z27/175.2 Yates et al. Walker et al. Schulze et al. Tompkins et al. Kearns et al. Geiste et al. Habedank et al. Milliman et al. Greenet et al.
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,529,235 A 6/1996 5,535,934 A 7/1996 5,535,937 A * 7/1996 5,549,628 A 8/1996 5,553,675 A 9/1996 5,554,169 A 9/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al. Boiarski et al. Boiarski et al. Boiarski et al. Groeper et al. Pitzen et al. Green et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A 6,156,056 A 6,202,914 B1 6,223,835 B1 6,241,139 B1 6,250,532 B1 6,264,087 B1	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 12/2000 12/2000 3/2001 5/2001 6/2001 7/2001	Manzo et al. Mastri et al. Milliman et al. Alli et al. Alli et al. Schulze et al. Tompkins et al. Geiste et al. Habedank et al. Milliman et al. Greenet et al. Whitman
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,529,235 A 6/1996 5,535,937 A * 7/1996 5,535,937 A * 7/1996 5,549,628 A 8/1996 5,553,675 A 9/1996 5,554,169 A 9/1996 5,562,239 A 10/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al. Boiarski et al. Boiarski et al. Pitzen et al. Green et al. Green et al. Pitzen et al. Boiarski et al. Boiarski et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A 6,156,056 A 6,202,914 B1 6,223,835 B1 6,241,139 B1 6,250,532 B1 6,264,087 B1 6,273,897 B1	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 12/2000 12/2000 5/2001 5/2001 6/2001 7/2001 8/2001	Manzo et al. Mastri et al. Mastri et al. Milliman et al. Alli et al. Alli et al. Schulze et al. Tompkins et al. Kearns et al. Geiste et al. Habedank et al. Milliman et al. Greenet et al. Whitman Dalessandro et al.
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,529,235 A 6/1996 5,535,934 A 7/1996 5,535,937 A * 7/1996 5,549,628 A 8/1996 5,553,675 A 9/1996 5,554,169 A 9/1996 5,562,239 A 10/1996 5,562,241 A 10/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al. Boiarski et al. Boiarski et al. Pitzen et al. Green et al. Boiarski et al. Knodel et al. Knodel et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A 6,156,056 A 6,202,914 B1 6,223,835 B1 6,241,139 B1 6,250,532 B1 6,264,087 B1 6,273,897 B1 6,315,184 B1	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 10/2000 12/2000 3/2001 5/2001 6/2001 6/2001 7/2001 8/2001 11/2001	Manzo et al. Mastri et al
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,522,817 A 6/1996 5,535,934 A 7/1996 5,535,937 A * 7/1996 5,549,628 A 8/1996 5,553,675 A 9/1996 5,554,169 A 9/1996 5,562,239 A 10/1996 5,562,241 A 10/1996 5,574,431 A 11/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al. Boiarski et al. Boiarski et al. Pitzen et al. Green et al. Green et al. Boiarski et al. Knodel et al. McKeown et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A 6,156,056 A 6,202,914 B1 6,223,835 B1 6,241,139 B1 6,250,532 B1 6,264,087 B1 6,273,897 B1 6,315,184 B1	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 10/2000 12/2000 3/2001 5/2001 6/2001 6/2001 7/2001 8/2001 11/2001	Manzo et al. Mastri et al. Milliman et al. Alli et al. Alli et al. Schulze et al. Walker et al. Ceiste et al. Habedank et al. Milliman et al. Milliman et al. Milliman et al. Milliman et al. Greenet et al. Whitman Dalessandro et al.
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,522,817 A 6/1996 5,535,934 A 7/1996 5,535,937 A * 7/1996 5,549,628 A 8/1996 5,553,675 A 9/1996 5,554,169 A 9/1996 5,562,239 A 10/1996 5,562,241 A 10/1996 5,574,431 A 11/1996 5,575,803 A 11/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al. Boiarski et al. Boiarski et al. Cooper et al. Pitzen et al. Green et al. Boiarski et al. Cooper et al. Cooper et al. Cooper et al. Knodel et al. Knodel et al. Cooper et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A 6,156,056 A 6,202,914 B1 6,223,835 B1 6,241,139 B1 6,250,532 B1 6,264,087 B1 6,273,897 B1 6,315,184 B1 6,320,123 B1	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 12/2000 12/2000 3/2001 5/2001 6/2001 6/2001 7/2001 8/2001 11/2001 11/2001	Manzo et al. Mastri et al
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,522,817 A 6/1996 5,535,934 A 7/1996 5,535,937 A * 7/1996 5,549,628 A 8/1996 5,553,675 A 9/1996 5,554,169 A 9/1996 5,562,239 A 10/1996 5,562,241 A 10/1996 5,574,431 A 11/1996 5,575,803 A 11/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al. Boiarski et al. Boiarski et al. Pitzen et al. Green et al. Green et al. Boiarski et al. Knodel et al. McKeown et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A 6,156,056 A 6,202,914 B1 6,223,835 B1 6,241,139 B1 6,250,532 B1 6,250,532 B1 6,250,532 B1 6,273,897 B1 6,315,184 B1 6,320,123 B1 6,325,810 B1	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 12/2000 3/2001 5/2001 6/2001 7/2001 8/2001 11/2001 11/2001 11/2001 12/2001	Manzo et al. Mastri et al
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,522,235 A 6/1996 5,535,934 A 7/1996 5,535,937 A * 7/1996 5,5549,628 A 8/1996 5,553,675 A 9/1996 5,554,169 A 9/1996 5,562,239 A 10/1996 5,562,241 A 10/1996 5,574,431 A 11/1996 5,575,803 A 11/1996 5,582,611 A 12/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al. Boiarski et al. Boiarski et al. Cooper et al. Pitzen et al. Green et al. Boiarski et al. Cooper et al. Cooper et al. Cooper et al. Knodel et al. Knodel et al. Cooper et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A 6,156,056 A 6,202,914 B1 6,223,835 B1 6,241,139 B1 6,250,532 B1 6,244,139 B1 6,250,532 B1 6,250,532 B1 6,273,897 B1 6,315,184 B1 6,320,123 B1 6,325,810 B1 6,330,965 B1	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 12/2000 3/2001 5/2001 6/2001 6/2001 11/2001 11/2001 11/2001 12/2001 12/2001	Manzo et al. Mastri et al
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,522,235 A 6/1996 5,535,934 A 7/1996 5,535,937 A * 7/1996 5,554,169 A 9/1996 5,554,169 A 9/1996 5,562,239 A 10/1996 5,562,241 A 10/1996 5,574,431 A 11/1996 5,575,803 A 11/1996 5,582,611 A 12/1996 5,584,425 A 12/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al. Boiarski et al. Boiarski et al. Boiarski et al. Pitzen et al. Green et al. Boiarski et al. Knodel et al. Knodel et al. Cooper et al. Tsuruta et al. Savage et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A 6,156,056 A 6,202,914 B1 6,223,835 B1 6,241,139 B1 6,250,532 B1 6,244,139 B1 6,250,532 B1 6,264,087 B1 6,273,897 B1 6,315,184 B1 6,320,123 B1 6,325,810 B1 6,330,965 B1 6,330,965 B1 6,358,224 B1	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 12/2000 3/2001 5/2001 6/2001 6/2001 1/2001 11/2001 11/2001 11/2001 12/2001 12/2001 3/2002	Manzo et al. Mastri et al
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,522,235 A 6/1996 5,535,934 A 7/1996 5,535,937 A * 7/1996 5,535,937 A * 9/1996 5,554,169 A 9/1996 5,554,169 A 9/1996 5,562,239 A 10/1996 5,562,234 A 10/1996 5,574,431 A 11/1996 5,575,803 A 11/1996 5,582,611 A 12/1996 5,584,425 A 12/1996 5,586,711 A 12/1996	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al. Boiarski et al. Boiarski et al. Boiarski et al. Pitzen et al. Green et al. Knodel et al. Knodel et al. Cooper et al. Tsuruta et al. Savage et al. Plyley et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A 6,156,056 A 6,202,914 B1 6,223,835 B1 6,241,139 B1 6,250,532 B1 6,244,139 B1 6,250,532 B1 6,264,087 B1 6,273,897 B1 6,315,184 B1 6,325,810 B1 6,325,810 B1 6,330,965 B1 6,330,965 B1 6,358,224 B1 6,416,486 B1	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 12/2000 3/2001 5/2001 6/2001 6/2001 1/2001 11/2001 11/2001 11/2001 12/2001 12/2001 3/2002 7/2002	Manzo et al. Mastri et al
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,522,817 A 6/1996 5,535,934 A 7/1996 5,535,937 A * 7/1996 5,535,937 A * 9/1996 5,554,169 A 9/1996 5,554,169 A 9/1996 5,562,239 A 10/1996 5,562,241 A 10/1996 5,574,431 A 11/1996 5,574,431 A 11/1996 5,575,803 A 11/1996 5,582,611 A 12/1996 5,584,425 A 12/1996 5,584,425 A 12/1996 5,582,446 A 5/1997	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al. Boiarski et al. Boiarski et al. Boiarski et al. Pitzen et al. Green et al. Boiarski et al. Cooper et al. Tsuruta et al. Savage et al. Plyley et al. Geiste et al. Greiste et al. Greiste et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A 6,156,056 A 6,202,914 B1 6,223,835 B1 6,241,139 B1 6,250,532 B1 6,264,087 B1 6,273,897 B1 6,315,184 B1 6,320,123 B1 6,320,123 B1 6,325,810 B1 6,330,965 B1 6,330,965 B1 6,358,224 B1 6,416,486 B1 6,443,973 B1	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 12/2000 3/2001 5/2001 6/2001 6/2001 1/2001 11/2001 11/2001 11/2001 12/2001 3/2002 7/2002 9/2002	Manzo et al. Mastri et al
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,522,235 A 6/1996 5,535,934 A 7/1996 5,535,937 A * 7/1996 5,535,937 A * 9/1996 5,554,169 A 9/1996 5,554,169 A 9/1996 5,562,239 A 10/1996 5,562,239 A 10/1996 5,574,431 A 11/1996 5,574,431 A 11/1996 5,575,803 A 11/1996 5,582,611 A 12/1996 5,584,425 A 12/1996 5,584,425 A 12/1996 5,582,446 A 5/1997 5,632,432 A 5/1997	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al. Boiarski et al. Boiarski et al. Boiarski et al. Pitzen et al. Green et al. Boiarski et al. Cooper et al. Tsuruta et al. Savage et al. Plyley et al. Geiste et al. Schulze et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A 6,156,056 A 6,202,914 B1 6,223,835 B1 6,241,139 B1 6,250,532 B1 6,244,139 B1 6,250,532 B1 6,273,897 B1 6,315,184 B1 6,325,810 B1 6,325,810 B1 6,330,965 B1 6,330,965 B1 6,358,224 B1 6,416,486 B1 6,443,973 B1 6,488,197 B1	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 10/2000 12/2000 3/2001 5/2001 6/2001 7/2001 11/2001 11/2001 11/2001 12/2001 3/2002 7/2002 9/2002 12/2002	Manzo et al. Mastri et al
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,522,817 A 6/1996 5,535,934 A 7/1996 5,535,937 A * 7/1996 5,535,937 A * 7/1996 5,554,169 A 9/1996 5,554,169 A 9/1996 5,562,239 A 10/1996 5,562,241 A 10/1996 5,574,431 A 11/1996 5,574,431 A 11/1996 5,575,803 A 11/1996 5,584,425 A 12/1996 5,584,425 A 12/1996 5,584,425 A 12/1996 5,582,446 A 5/1997 5,632,432 A 5/1997 5,632,432 A 5/1997	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al. Boiarski et al. Boiarski et al. Boiarski et al. Pitzen et al. Green et al. Knodel et al. Knodel et al. Knodel et al. Cooper et al. Tsuruta et al. Savage et al. Plyley et al. Geiste et al. Schulze et al. Palmer	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A 6,155,473 A 6,155,473 B 6,202,914 B1 6,223,835 B1 6,241,139 B1 6,241,139 B1 6,273,897 B1 6,273,897 B1 6,315,184 B1 6,325,810 B1 6,332,123 B1 6,332,123 B1 6,335,810 B1 6,335,810 B1 6,341,444,973 B1 6,444,973 B1 6,443,973 B1 6,488,197 B1 6,491,201 B1	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 12/2000 12/2000 3/2001 6/2001 6/2001 8/2001 11/2001 11/2001 11/2001 12/2000 3/2002 11/2001 12/2001 2/2002 7/2002 9/2002 12/2002 12/2002	Manzo et al. Mastri et al
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,522,817 A 6/1996 5,535,934 A 7/1996 5,535,937 A * 7/1996 5,554,169 A 9/1996 5,554,169 A 9/1996 5,554,169 A 10/1996 5,562,241 A 10/1996 5,574,431 A 11/1996 5,575,803 A 11/1996 5,582,611 A 12/1996 5,584,425 A 12/1996 5,584,425 A 12/1996 5,584,425 A 12/1996 5,582,446 A 5/1997 5,632,432 A 5/1997 5,636,779 A 6/1997 5,651,491 A 7/1997	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al. Boiarski et al. Boiarski et al. Boiarski et al. Pitzen et al. Green et al. Boiarski et al. Cooper et al. Tsuruta et al. Cooper et al. Tsuruta et al. Savage et al. Plyley et al. Geiste et al. Schulze et al. Palmer Heaton et al.	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A 6,155,473 A 6,155,056 A 6,202,914 B1 6,223,835 B1 6,241,139 B1 6,250,532 B1 6,241,139 B1 6,273,897 B1 6,273,897 B1 6,315,184 B1 6,325,810 B1 6,3320,123 B1 6,3320,123 B1 6,335,810 B1 6,335,810 B1 6,344,4486 B1 6,444,973 B1 6,444,973 B1 6,488,197 B1 6,491,201 B1 6,503,257 B2	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 12/2000 12/2000 12/2001 6/2001 6/2001 7/2001 8/2001 11/2001 11/2001 12/2000 12/2002 7/2002 9/2002 12/2002 1/2003	Manzo et al. Mastri et al
5,487,499 A 1/1996 5,487,500 A 1/1996 5,503,320 A 4/1996 5,503,638 A 4/1996 5,509,596 A 4/1996 5,518,163 A 5/1996 5,518,164 A 5/1996 5,522,817 A 6/1996 5,522,817 A 6/1996 5,535,934 A 7/1996 5,535,937 A * 7/1996 5,554,169 A 9/1996 5,554,169 A 9/1996 5,554,169 A 10/1996 5,562,241 A 10/1996 5,574,431 A 11/1996 5,575,803 A 11/1996 5,582,611 A 12/1996 5,584,425 A 12/1996 5,584,425 A 12/1996 5,584,425 A 12/1996 5,582,446 A 5/1997 5,632,432 A 5/1997 5,636,779 A 6/1997 5,651,491 A 7/1997	Fontayne Sorrentino et al. Knodel et al. Webster et al. Cooper et al. Green et al. Hooven Hooven Sander et al. Boiarski et al. Boiarski et al. Boiarski et al. Pitzen et al. Green et al. Knodel et al. Knodel et al. Knodel et al. Cooper et al. Tsuruta et al. Savage et al. Plyley et al. Geiste et al. Schulze et al. Palmer	6,024,748 A 6,032,849 A * 6,079,606 A * 6,083,234 A 6,109,500 A * H1904 H 6,126,670 A 6,131,789 A 6,155,473 A 6,155,473 A 6,155,473 B 6,202,914 B1 6,223,835 B1 6,241,139 B1 6,241,139 B1 6,273,897 B1 6,273,897 B1 6,315,184 B1 6,325,810 B1 6,332,123 B1 6,332,123 B1 6,335,810 B1 6,335,810 B1 6,341,444,973 B1 6,444,973 B1 6,443,973 B1 6,488,197 B1 6,491,201 B1	2/2000 3/2000 6/2000 7/2000 8/2000 10/2000 10/2000 12/2000 12/2000 12/2001 6/2001 6/2001 7/2001 8/2001 11/2001 11/2001 12/2000 12/2002 7/2002 9/2002 12/2002 1/2003	Manzo et al. Mastri et al

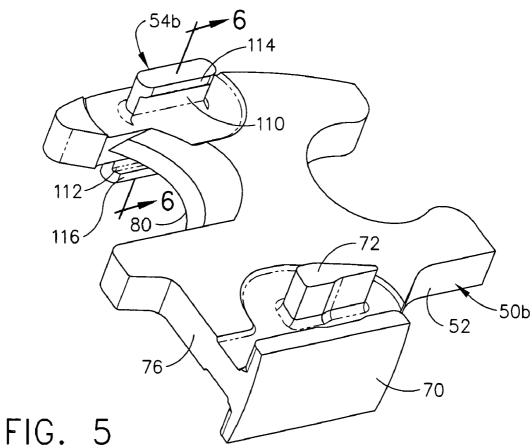
US 7,407,078 B2 Page 3

6,592,597 B2	7/2003	Grant et al.	2006	/0025816 A1	2/2006	Shelton, IV
6,602,252 B2	8/2003	Mollenauer	2006	/0100643 A1	5/2006	Laufer et al.
6,619,529 B2	9/2003	Green et al.	2006	/0122636 A1	6/2006	Ballly et al.
6,620,166 B1		Wenstrom, Jr. et al.		/0142772 A1		Ralph et al.
6,629,988 B2		Weadock		/0151567 A1	7/2006	
6,644,532 B2		Green et al.		/0190028 A1		Wales et al.
6,656,193 B2		Grant et al.	2000/	0170028 A1	0/2000	wates et al.
				FOREIG	N PATE	NT DOCUMENTS
6,669,073 B2 *		Milliman et al 227/175.2		TOTELO		IVI DOCOMENTO
6,681,979 B2		Whitman	EP	0122	046	10/1984
6,695,199 B2		Whitman	EP	0552	050	7/1993
6,716,233 B1		Whitman	EP	0552		7/1993
6,755,338 B2	6/2004	Hahnen et al.	EP	0639		2/1994
6,773,438 B1	8/2004	Knodel et al.	EP	0630		12/1994
6,786,382 B1	9/2004	Hoffman	EP	0634		1/1995
6,793,652 B1	9/2004	Whitman et al.	EP	0656		6/1995
6,805,273 B2	10/2004	Bilotti et al.				
6,806,808 B1	10/2004	Watters et al.	EP	0679		11/1995
6,814,741 B2		Bowman et al.	EP	0685		12/1995
6,817,509 B2		Geiste et al.	EP	0699		3/1996
6,821,273 B2		Mollenauer	EP	0705	570	4/1996
, ,	12/2004		EP	0705	571	4/1996
6,828,902 B2			EP	0667	119	7/1996
6,830,174 B2		Hillstead et al.	EP	0760	230	2/1999
6,835,199 B2		McGuckin, Jr. et al.	EP	1086	713	3/2001
6,846,307 B2		Whitman et al.	EP	1256		5/2001
6,846,308 B2	1/2005	Whitman et al.	EP	1238		9/2002
6,846,309 B2	1/2005	Whitman et al.	EP	1426		6/2004
6,849,071 B2	2/2005	Whitman et al.	EP	1479		
RE38,708 E	3/2005	Bolanos et al.				11/2004
6,877,647 B2		Green et al.	EP	1520		4/2005
6,905,057 B2 *		Swayze et al 227/176.1	EP	1550		7/2005
6,964,363 B2		Wales et al.	EP	1064	883	8/2005
, ,		Shelton, IV et al.	EP	1621	141	2/2006
6,978,921 B2			EP	1045	672	8/2006
6,981,628 B2	1/2006		EP	1617	768	8/2006
6,981,941 B2		Whitman et al.	EP	1129	665	11/2006
6,988,649 B2		Shelton, IV et al.	EP	1256		12/2006
7,000,818 B2*	2/2006	Shelton et al 227/176.1	JP	7051		2/1995
7,032,798 B2	4/2006	Whitman et al.	JР	8033		2/1996
7,044,352 B2	5/2006	Shelton, IV et al.				
7,044,353 B2	5/2006	Mastri et al.	JР	8229		9/1996
7,048,687 B1		Reuss et al.	JP	2001286		10/2001
7,055,730 B2		Ehrenfels et al.	JP	2002369		12/2002
7,055,731 B2		Shelton, IV et al.	JP	2005103	293	4/2005
		Laufer et al.	WO	WO 99/15	086	4/1999
7,066,944 B2			WO	WO 99/34	744	7/1999
7,077,856 B2		Whitman	WO	WO 00/72	762	12/2000
7,083,075 B2	8/2006	Swayze et al.	WO	WO 00/72	765	12/2000
7,090,684 B2		McGuckin, Jr. et al.	WO	WO 01/05		1/2001
7,098,794 B2	8/2006	Lindsay et al.	WO	WO 01/62		8/2001
7,111,769 B2	9/2006	Wales et al.	WO	WO 01/62		8/2001
7,140,527 B2	11/2006	Ehrenfels et al.	WO	WO 01/62 WO 01/62		8/2001
2003/0216778 A1	11/2003	Weadcock				
2004/0028502 A1	2/2004	Cummins	WO	WO 01/91		12/2001
2004/0097987 A1		Pugsley et al.	WO	WO 02/30		4/2002
2004/0111081 A1		Whitman et al.	WO	WO 02/043		6/2002
2004/0122471 A1		Toby et al.	WO	WO 02/053	571	6/2002
		Roth et al.	WO	WO 02/67	785	9/2002
2004/0167572 A1			WO	WO 03/090	630	11/2002
2004/0232197 A1		Shelton et al.	WO	WO 03/000	138	1/2003
2004/0232199 A1		Shelton, IV et al.	WO	WO 03/001	329	1/2003
2004/0243176 A1		Hahnen et al.	WO	WO 2003/047	436	6/2003
2005/0006434 A1		Wales et al.	WO	WO 03/057		7/2003
2005/0021026 A1	1/2005	Daily	WO			
2005/0070958 A1		Sayze et al.		WO 03/057		7/2003
2005/0107824 A1		Hillstead et al.	WO	WO 03/063		8/2003
2005/0131390 A1		Heinrich et al.	WO	WO 03/077		9/2003
2005/0165415 A1	7/2005		WO	WO 03/082		10/2003
2005/0103413 A1 2005/0173490 A1		Shelton, IV	WO	WO 03/094	747	11/2003
			WO	WO 03/104	702	12/2003
2005/0187576 A1		Whitman et al.	WO	WO 04/032	763	4/2004
2005/0203550 A1		Laufer et al.	WO	WO 2004/096	057	11/2004
2005/0230453 A1	10/2005		WO	WO 2005/027		3/2005
2006/0011699 A1		Olson et al.				
2006/0025813 A1	2/2006	Shelton, IV et al.	* cited	1 by examiner		









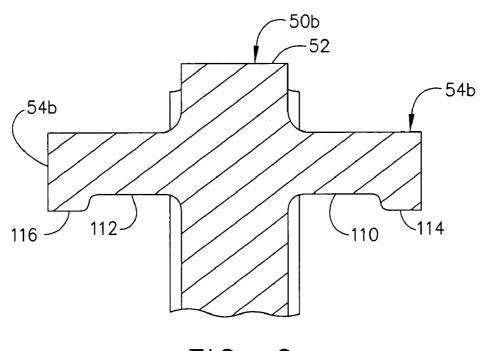


FIG. 6

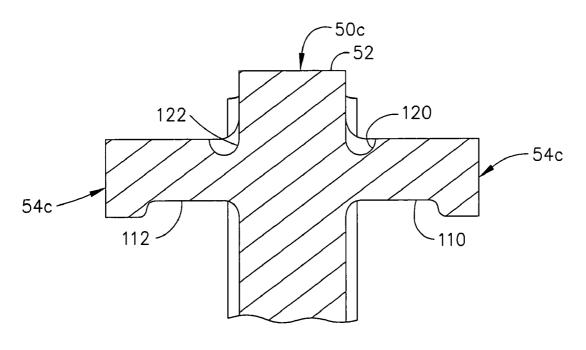
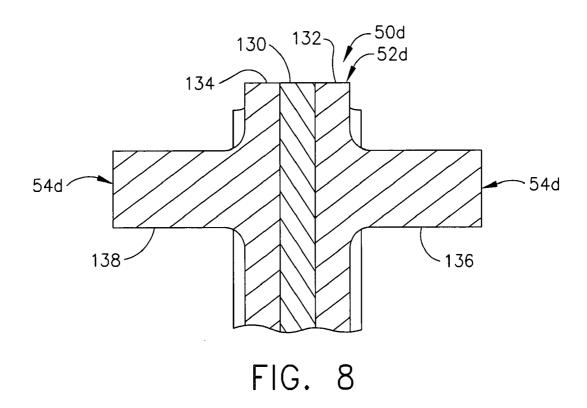
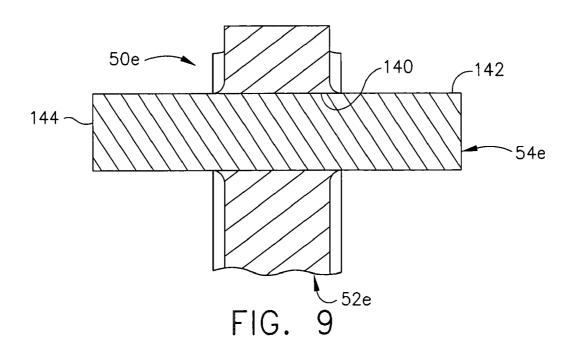


FIG. 7





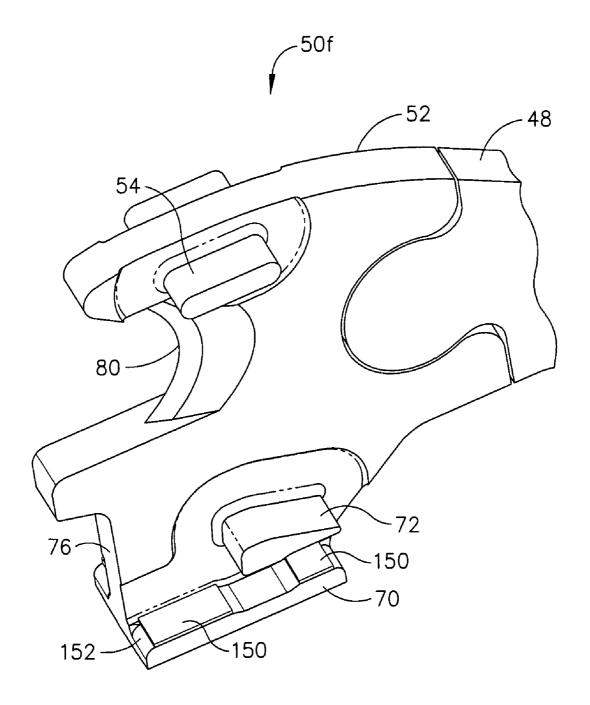
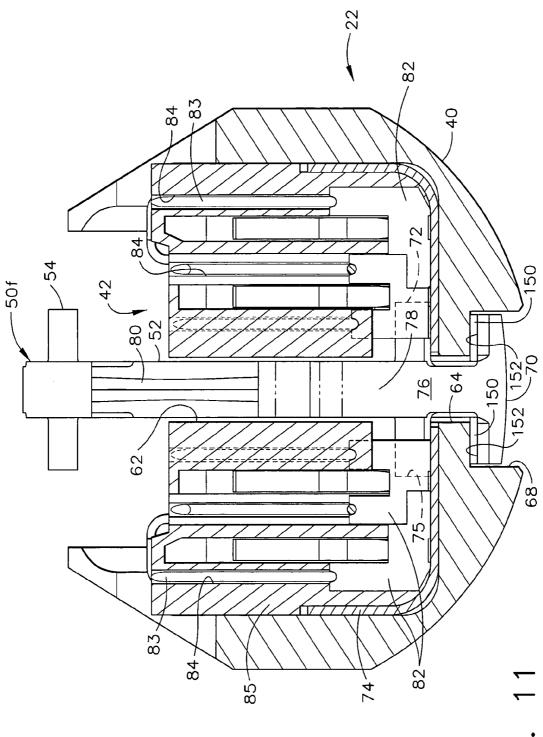
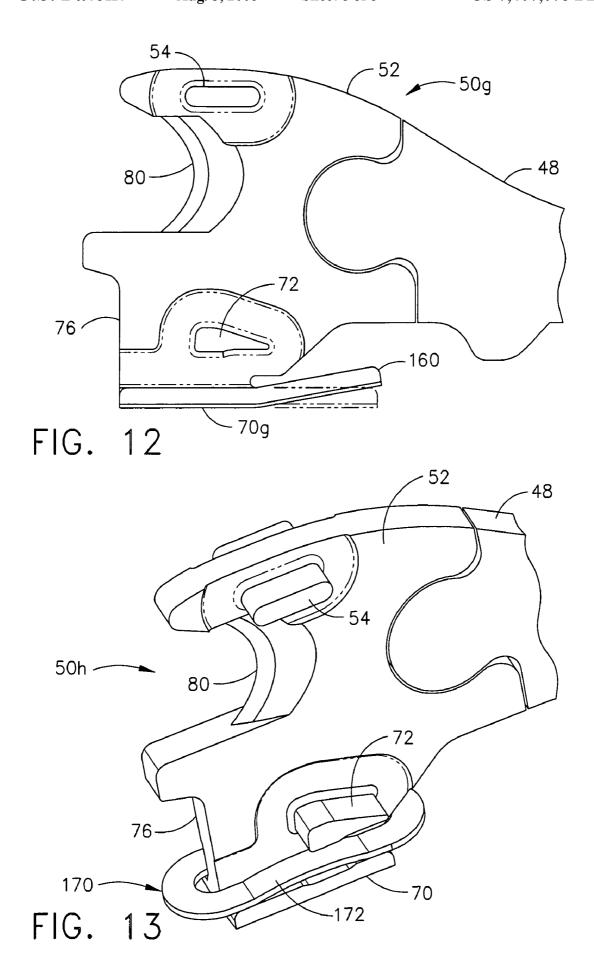


FIG. 10



. <u>ك</u>



SURGICAL STAPLING INSTRUMENT HAVING FORCE CONTROLLED SPACING **END EFFECTOR**

FIELD OF THE INVENTION

The present invention relates in general to surgical stapler instruments that are capable of applying lines of staples to tissue while cutting the tissue between those staple lines and, more particularly, to improvements relating to stapler instruments and improvements in processes for forming various components of such stapler instruments including adding bolstering material to the severed and stapled tissue.

BACKGROUND OF THE INVENTION

Endoscopic and laparoscopic surgical instruments are often preferred over traditional open surgical devices since a smaller incision tends to reduce the post-operative recovery time and complications. The use of laparoscopic and endo- 20 scopic surgical procedures has been relatively popular and has provided additional incentive to develop the procedures further. In laparoscopic procedures, surgery is performed in the interior of the abdomen through a small incision. Similarly, in endoscopic procedures, surgery is performed in any 25 hollow viscus of the body through narrow endoscopic tubes inserted through small entrance wounds in the skin.

Laparoscopic and endoscopic procedures generally require that the surgical region be insufflated. Accordingly, any instrumentation inserted into the body must be sealed to 30 ensure that gases do not enter or exit the body through the incision. Moreover, laparoscopic and endoscopic procedures often require the surgeon to act on organs, tissues and/or vessels far removed from the incision. Thus, instruments used in such procedures are typically long and narrow while being 35 functionally controllable from a proximal end of the instru-

Significant development has gone into a range of endoscopic surgical instruments that are suitable for precise placea cannula of a trocar. These distal end effectors engage the tissue in a number of ways to achieve a diagnostic or therapeutic effect (e.g., endocutter, grasper, cutter, staplers, clip applier, access device, drug/gene therapy delivery device, and energy device using ultrasound, RF, laser, etc.).

Known surgical staplers include an end effector that simultaneously makes a longitudinal incision in tissue and applies lines of staples on opposing sides of the incision. The end effector includes a pair of cooperating jaw members that, if the instrument is intended for endoscopic or laparoscopic 50 applications, are capable of passing through a cannula passageway. One of the jaw members receives a staple cartridge having at least two laterally spaced rows of staples. The other jaw member defines an anvil having staple-forming pockets aligned with the rows of staples in the cartridge. The instru- 55 ment includes a plurality of reciprocating wedges which, when driven distally, pass through openings in the staple cartridge and engage drivers supporting the staples to effect the firing of the staples toward the anvil.

Recently, an improved "E-beam" firing bar was described 60 for a surgical stapling and severing instrument that advantageously included a top pin that slides within an internal slot formed in the upper jaw (anvil) and has a middle pin and bottom foot that slides on opposite sides of a lower jaw of an end effector, or more particularly a staple applying assembly. 65 Distal to the middle pin, a contacting surface actuates a staple cartridge held within an elongate staple channel that forms the

lower jaw. Between the contacting surface and the top pin, a cutting surface, or knife, severs tissue clamped between the anvil and the staple cartridge of the lower jaw. Since both jaws are thus engaged by the E-beam, the E-beam maintains a desired spacing between the jaws to ensure proper staple formation. Thus, if a lesser amount of tissue is clamped, the E-beam holds up the anvil to ensure sufficient spacing for the staples to properly form against an undersurface of the anvil. In addition, if a greater amount of tissue is clamped, the E-beam draws down the anvil to ensure that the spacing does not exceed the length of the staple such that ends of each staple are not sufficiently bent to achieve a desired degree of retention. Such an E-beam firing bar is described in U.S. patent application Ser. No. 10/443,617, entitled "Surgical 15 Stapling Instrument Incorporating an E-Beam Firing Mechanism", filed on May 20, 2003, the disclosure of which is hereby incorporated by reference in its entirety.

While an E-beam firing bar has many advantages for a surgical stapling and severing instrument, often it is desirable to sever and staple tissue of various thicknesses. A thin layer of tissue may result in staples that only form loosely, perhaps requiring the need for bolstering material. A thick layer of tissue may result in formed staples that exert a strong compressive force on the captured tissue, perhaps resulting in necrosis, bleeding or poor staple formation/retention. Rather than limiting the range of tissue thicknesses that are appropriate for a given surgical stapling and severing instrument, it would be desirable to accommodate a wider range of tissue thickness with the same surgical stapling and severing instru-

Consequently, a significant need exists for an improved surgical stapling and severing instrument that incorporates a staple applying assembly (end effector) that adjusts to the amount of tissue that is clamped.

BRIEF SUMMARY OF THE INVENTION

The invention overcomes the above-noted and other deficiencies of the prior art by providing a surgical instrument ment of a distal end effector at a desired surgical site through 40 that incorporates a firing bar that translates through a staple applying assembly having a lower jaw and a pivotally attached upper jaw, engaging each to assist in maintaining the desired spacing between inner surfaces that compress tissue in between. Advantageously, the distance between the two jaws is allowed to flex apart slightly to allow for a larger thickness of compressed tissue, yet the firing bar prevents excessive flexure that would exceed the limits on the device to form staples through the compressed tissue. Thereby, enhanced clinical flexibility is achieved with the same surgical instrument being suitable for a larger range of surgical procedures or to accommodate variations in the patient population.

In one aspect of the invention, a surgical instrument has a lower jaw that includes an elongate staple channel having a longitudinal channel slot formed therein that receives a staple cartridge. Staples in the staple cartridge have a staple length sized for forming a closed staple between a range of tissue thicknesses. A firing bar has a vertical portion passing through a longitudinal anvil slot in an anvil pivotally attached to the elongate staple channel and passes through the longitudinal channel slot formed in the elongate staple channel. An upper lateral surface extending from the vertical portion exerts an inward compressive force on the anvil during firing translation and a lower lateral surface extending from the vertical portion exerts an inward compressive force on the elongate staple channel during firing translation. The firing bar advantageously accommodates the range of effective

staple formation by including a resilient portion that varies in height between a staple forming undersurface of an anvil and an upper surface of the staple cartridge.

In another aspect of the invention, a surgical instrument has an anvil that is pivotally coupled to the elongate staple chan- 5 nel and includes an anvil channel that is internally formed. In particular, a vertical slot inwardly opens along a longitudinal axis of the anvil and has left and right rectangular prismshaped recesses communicating with, bisected by, and transverse to the vertical slot, wherein said left and right rectangular prism-shaped recesses extend substantially along the longitudinal length of the vertical slot. A firing device that includes a distally presented cutting edge for severing tissue is longitudinally received between the elongate staple channel and the vertical slot of the anvil channel of the anvil. An 15 upper member of the firing device has left and right lateral upper pins sized to slidingly engage upper and lower inner surfaces of the left and right rectangular-shaped recesses of the anvil channel. A lower member of the firing device engages the channel slot in the elongate staple cartridge. A 20 middle member of the firing device actuates the staple cartridge by distally translating a wedge member of the staple cartridge. The firing device positively engages both the elongate staple channel and the anvil during longitudinal firing travel to provide spacing in between for staple formation. 25 Engagement of the firing device during firing maintains vertical spacing between the elongate staple channel and the anvil resisting both pinching due to an inadequate clamped tissue and partial opening due to an excessive amount of clamped tissue. This affirmative spacing is advantageously 30 varied within an effective range of the staple length of the staple cartridge by incorporating a resilient portion in the firing device to allow some flexure to accommodate an increased compression load due to a thicker layer of clamped tissue.

In yet another aspect of the invention, the surgical instrument advantageously operates through an elongate shaft with a closed end effector of upper and lower jaws suitably sized for insertion through a cannula of a trocar to an insufflated body cavity or body lumen.

These and other objects and advantages of the present invention shall be made apparent from the accompanying drawings and the description thereof.

BRIEF DESCRIPTION OF THE FIGURES

The accompanying drawings, which are incorporated in and constitute a part of this specification, illustrate embodiments of the invention, and, together with the general description of the invention given above, and the detailed description of the embodiments given below, serve to explain the principles of the present invention.

FIG. 1 is a left side view in elevation of a surgical stapling and severing instrument with an open end effector (staple applying assembly) with a shaft partially cut away to expose 55 a firing member of a proximal firing rod and distal firing bar guided by a frame ground and encompassed by a closure sleeve.

FIG. 2 is a left side view of a closed end effector (staple applying assembly) with a retracted force adjusted height 60 firing bar consistent with the present invention of the surgical stapling and severing instrument of FIG. 1 taken in longitudinal vertical cross section along lines 2—2.

FIG. 3 is a left isometric view of the force adjusted (compliant) height firing bar of FIG. 2.

FIG. 4 is a left side view of a distal portion ("E-beam") of a first version of the force adjusted height firing bar of FIG. 2

4

having horizontal slits formed respectively between the top pin and cutting surface and between the middle pin and the cutting surface to enhance vertical flexure.

FIG. **5** is a lower left isometric view of a distal portion ("E-beam") of a second version of the force adjusted firing bar of FIG. **2** having a relieved lower area of an upper pin to enhance vertical flexure.

FIG. 6 is a front view in elevation of an upper portion of the E-beam of FIG. 5 taken in vertical and transverse cross section through the upper pin along lines 6—6.

FIG. 7 is a front view of an upper portion of a third version of the E-beam of FIG. 5 taken in vertical and transverse cross section along lines 6—6 but further including relieved upper root attachments of the top pin for enhanced vertical flexure.

FIG. **8** is a front view of an upper portion of a fourth version of the E-beam of FIG. **5** taken in vertical and transverse cross section along lines **6**—**6** but including a resilient inner vertical laminate layer instead of a relieved undersurface of the top pin for enhanced vertical flexure.

FIG. 9 is a front view of an upper portion of a fifth version of the E-beam of FIG. 5 taken in vertical and transverse cross section along lines 6—6 but including an upper pin formed of a resilient material instead of a relieved undersurface of the upper pin for enhanced vertical flexure.

FIG. 10 is an upper left isometric view of a distal portion ("E-beam") of a sixth version of the force adjusted firing bar of FIG. 2 having resilient material upon a bottom foot to enhance vertical flexure.

FIG. 11 is a front view in elevation taken in vertical and transverse cross section through the padded lower foot of the end effector (staple applying assembly) of the surgical stapling and severing instrument of FIG. 1.

FIG. 12 is a left view in elevation of a distal portion ("Ebeam") of a seventh version of the force adjusted firing bar of
FIG. 2 having a proximally and upwardly extended spring arm attached to a lower foot to enhance vertical flexure.

FIG. 13 is a left top isometric view of a distal portion ("E-beam") of an eighth version of the force adjusted firing bar of FIG. 2 having a spring washer encompassing a lower 40 foot to enhance vertical flexure.

DETAILED DESCRIPTION OF THE INVENTION

Turning to the Drawings, wherein like numerals denote like components throughout the several views, in FIG. 1, a surgical stapling and severing instrument 10 includes a handle portion 12 that is manipulated to position an implement portion 14 including a fastening end effector, depicted as a staple applying assembly 16, distally attached to an elongate shaft 18. The implement portion 14 is sized for insertion through a cannula of a trocar (not shown) for an endoscopic or laparoscopic surgical procedure with an upper jaw (anvil) 20 and a lower jaw 22 of the staple applying assembly 16 closed by depression of a closure trigger 24 toward a pistol grip 26 of the handle portion 12, which advances an outer closure sleeve 28 of the elongate shaft 18 to pivot shut the anvil 20.

Once inserted into an insufflated body cavity or lumen, the surgeon may rotate the implement portion 14 about its longitudinal axis by twisting a shaft rotation knob 30 that engages across a distal end of the handle 12 and a proximal end of the elongate shaft 18. Thus positioned, the closure trigger 24 may be released, opening the anvil 20 so that tissue may be grasped and positioned. Once satisfied with the tissue held in the staple applying assembly 16, the surgeon depresses the closure trigger 24 until locked against the pistol grip 26, clamping tissue inside of the staple applying assembly 16.

Then a firing trigger 32 is depressed, drawn toward the closure trigger 24 and pistol grip 26, thereby distally advancing a firing member, depicted as including a proximal firing rod 34 attached to a distal firing bar 36, that is supported within a frame ground 38 that connects the handle portion 12 to the staple applying assembly 16. The firing bar 36 engages an elongate staple channel 40 and actuates a staple cartridge 42 contained therein, both forming the lower jaw 22. The firing bar 36 also engages the closed anvil 20. After releasing the firing trigger 32 to retract the firing bar 36, depression of a closure release button 44 unclamps the closure trigger 24 so that the closure sleeve 28 may be retracted to pivot and open the anvil 20 to release the severed and stapled tissue from the staple applying assembly 16.

In FIG. 2, the staple applying assembly 16 is closed upon 15 compressed tissue 46. In FIGS. 2-3, the firing bar 36 has a proximal portion 48 that is attached to a distal E-beam 50 that translates within the staple applying assembly 16. As depicted with the firing bar 36 retracted, a vertical portion 52 of the E-beam 50 resides essentially aft of the staple cartridge 42, as 20 after a new staple cartridge 42 has been inserted into the elongate staple channel 40. An upper pin 54 that extends laterally from an upper portion of the vertical portion 52 of the E-beam 50 initially resides within an anvil pocket 56 recessed near a proximal pivoting end of the anvil 20. As the E-beam 50 25 is distally advanced during firing, the vertical portion 52 passes through a narrow longitudinal anvil slot 58 (FIGS. 1, 11) formed in an undersurface 60 of the anvil 20, a proximally open vertical slot 62 formed in the staple cartridge 42 and an underlying longitudinal channel slot 64 formed in the elon- 30 gate staple channel 40.

In FIGS. 2, 11, the narrow longitudinal anvil slot 58 (FIG. 2) communicates upwardly to a laterally widened longitudinal anvil channel 66 sized to slidingly receive the upper pin 54. The longitudinal channel slot 64 communicates downwardly to a laterally widened longitudinal channel track 68 that receives a lower foot 70, which is sized to slide therein and is attached at a bottom of the vertical portion 52 of the E-beam 50. A laterally widened middle pin 72 extending from the vertical portion 52 of the E-beam 50 is positioned to slide 40 along a top surface of a bottom tray 74 of the staple cartridge 42, which in turn rests upon the elongate staple channel 40. A longitudinal firing recess 75 formed in the staple cartridge 42 above the bottom tray 74 is sized to allow the middle pin 72 to translate through the staple cartridge 42.

A distal driving surface 76 of the vertical portion 52 of the E-beam 50 is positioned to translate through the proximally open vertical slot 62 of the staple cartridge 42 and distally drive a wedge sled 78 proximally positioned in the staple cartridge 42. The vertical portion 52 of the E-beam 50 includes a cutting surface 80 along a distal edge above the distal driving surface 76 and below the upper pin 54 that severs the clamped tissue 46 simultaneously with this stapling.

With particular reference to FIG. 11, it should be appreciated that the wedge sled 78 drives upwardly staple drivers 82 that in turn drive upwardly staples 83 out of staple apertures 84 formed in a staple body 85 of the staple cartridge 42 to form against the undersurface 60 of the anvil 20 (FIG. 2).

In FIGS. **2**, **11**, advantageously, the illustrative spacing, 60 denoted by arrow **86** (FIG. **2**), between the upper pin **54** is compliantly biased toward a compressed state wherein 0.015 inches of compressed tissue **46** is contained in the staple applying assembly **16**. However, a larger amount of compressed tissue **46** up to about 0.025 inches is allowed by an 65 inherent flexure of the E-beam **50**. Excessive flexure, of perhaps up to 0.030 inches, is avoided should the length of

6

staples be insufficient to form with the additional height. It should be appreciated that these dimensions are illustrative for a staple height of 0.036 inches. The same would be true for each category of staple, however.

In FIG. 4. a first version of a compliant E-beam 50a includes top and bottom horizontal slits 90, 92 from a distal edge of the vertical portion 52a, perhaps formed by electro drilling machine (EDM). The vertical portion 52a thus contains a vertically compliant top distally projecting arm 94 containing the upper pin 54, a knife flange 96 containing the cutting surface 80, and a lower vertical portion 98 containing the distal driving surface 76, middle pin 72 and lower foot 70. The horizontal slits 90, 92 allow a compliant vertical spacing by allowing the top distally arm 94 to pivot upwardly to adjust to increased force from compressed tissue 46 (not shown).

In FIGS. 5–6, a second version of a compliant E-beam 50b includes left and right lower relieved areas 110, 112 formed into an upper pin 54b to each side of the vertical portion 52, leaving left and right lower bearing points 114, 116 respectively. The outboard position of the bearing points 114, 116 provides a long moment arm to exert the force to flex. It should be appreciated given the benefit of the present disclosure that the dimensions of the relieved areas 110, 112 and the choice of materials for the compliant E-beam 50b may be selected for a desired degree of flexure, given the staple size and other considerations.

In FIG. 7, a third version of a compliant E-beam **50***c* is as described above in FIGS. **5–6** with further flexure provided by left and right upper narrow relieved areas **120**, **122** formed into opposite top root surfaces of an upper pin **54***c* proximate to the vertical portion **52**.

In FIG. 8, a fourth version of a compliant E-beam 50*d* is as described for FIGS. 2–3 with an added feature of a composite/laminate vertical portion 52*d* that includes a central resilient vertical layer 130 sandwiched between left and right vertical layers 132, 134 that support respectively left and right portions 136, 138 of an upper pin 54*d*. As the left and right portions 136, 138 are flexed either up or down, the resulting bowing of the left and right vertical layers 132, 134 are accommodated by a corresponding compression or expansion of the central resilient vertical layer 130.

In FIG. 9, a fifth version of a compliant E-beam 50e is as described for FIGS. 2–3 with an added feature of a discrete upper pin 54e formed of a more flexible material that is inserted through a horizontal aperture 140 through a vertical portion 52e. Thus, left and right outer ends 142, 144 of the discrete upper pin 54e flex in accordance with loading forces.

Alternatively or in addition to incorporating flexure into an upper pin 54, in FIGS. 10–11, a sixth version of a compliant E-beam 50f as described for FIGS. 2–3 further includes resilient pads 150 that are attached to upper surfaces 152 of the bottom foot 70. The resilient pads 150 adjust the spacing of the upper pin 54 in accordance to the compression force experienced at the bottom foot 70.

In FIG. 12, a seventh version of a compliant E-beam 50g is as described above for FIGS. 2–3 with the added feature of a bottom foot (shoe) 70g having an upwardly aft extended spring finger 160 that resiliently urges the E-beam 50g downwardly to adjust vertical spacing in accordance with loading force

In FIG. 13, an eighth version of a compliant E-beam 50h is as described above in FIGS. 2–3 with the added feature of an oval spring washer 170 resting upon the bottom foot 70 encircling the vertical portion 52 and having an upwardly bowed central portion 172 that resiliently urges the E-beam 50h downwardly to adjust vertical spacing in accordance with loading force.

While the present invention has been illustrated by description of several embodiments and while the illustrative embodiments have been described in considerable detail, it is not the intention of the applicant to restrict or in any way limit the scope of the appended claims to such detail. Additional 5 advantages and modifications may readily appear to those skilled in the art.

For example, while a manually operated surgical stapling and severing instrument 10 is depicted for clarity, it should be appreciated that robotically manipulated and/or controlled 10 fastening devices may incorporate a force controlled firing

For another example, a compliant E-beam consistent with aspects of the present invention may include engagement to an anvil similar to the engagement in the illustrative versions 15 of two structures that slide against opposite sides of the elongate staple channel. Similarly, a compliant E-beam may engage a lower jaw by having a laterally widened portion that slides internally within a channel formed in a lower jaw

As yet an additional example, in the illustrative version, the staple cartridge 42 is replaceable so that the other portions of the staple applying assembly 16 may be reused. It should be appreciated given the benefit of the present disclosure that applications consistent with the present invention may 25 include a larger disposable portion, such as a distal portion of an elongate shaft and the upper and lower jaws with a staple cartridge permanently engaged as part of the lower jaw.

As yet another example, the illustrative E-beam advantageously affirmatively spaces the upper and lower jaws from 30 each other. Thus, the E-beam has inwardly engaging surfaces that pull the jaws together during firing in instances where a larger amount of compressed tissue tends to spread the jaws. Thereby the E-beam prevents malformation of staples due to exceeding their effective length. In addition, the E-beam has 35 outwardly engaging surfaces that push the jaws apart during firing in stances where a small amount of tissue or other structure attributes of the instrument tend to pinch the jaws together that may result in staple malformation. Either or both functions may be enhanced by applications consistent with 40 aspects of the invention wherein inherent flexure in the E-beam adjusts to force to allow a degree of closing of the jaws or of opening of the jaws.

What is claimed is:

- 1. A surgical instrument, comprising:
- a handle portion operable to produce a firing motion;
- an implement portion responsive to the firing motions from the handle portion, the implement portion comprising: an elongate staple channel coupled to the handle portion and including a channel slot,
 - a staple cartridge having an upper surface and received in the elongate staple channel and containing a plurality of staples each having a staple length sized for forming a closed staple between a first height and a second height.
 - a wedge member movably positioned in the implement portion to drive the plurality of staples of the staple cartridge;
 - an anvil pivotally coupled to the elongate staple channel and including an anvil channel comprising a vertical 60 slot inwardly open along a longitudinal axis of the anvil and comprising left and right rectangular prismshaped recesses communicating with, bisected by, and transverse to the vertical slot, wherein said left and right rectangular prism-shaped recesses extend 65 substantially along the longitudinal length of the vertical slot;

8

- a firing device including a distally presented cutting edge longitudinally received between the elongate staple channel and the vertical slot of the anvil channel of the anvil, an upper member comprised of left and right lateral upper pins sized to slidingly engage upper and lower inner surfaces of the left and right rectangular-shaped recesses of the anvil channel, a lower member engaging the channel slot, and a middle member operable to actuate the staple cartridge by distally translating the wedge member through the staple cartridge, the firing device positively engaging both the elongate staple channel and the anvil during longitudinal firing travel to provide spacing therebetween for staple formation, and wherein engagement of the firing device during firing maintains vertical spacing between the elongate staple channel and the anvil resisting both pinching due to an inadequate clamped tissue and partial opening due to an excessive amount of clamped tissue; and
- a resilient portion of the firing device allowing a height between the staple forming undersurface of the anvil and the upper surface of the staple cartridge to vary between the first and second heights of the closed staples in relation to the clamped tissue thickness.
- 2. The surgical instrument of claim 1, wherein the anvil forms an inwardly biased relation to the elongate staple channel configured to assist the firing device in affirmatively spacing between the anvil and elongate staple channel during actuation of the staple cartridge.
- 3. The surgical instrument of claim 2, further comprising a closure member operatively configured to longitudinally transfer the closure motion to the implement portion to inwardly bias distal ends of the anvil and the elongate staple channel to assist the firing device in affirmatively spacing the anvil and elongate staple channel during actuation of the staple cartridge.
- 4. The surgical instrument of claim 1, wherein the staple cartridge is a selected type of a plurality of staple cartridge types, each staple cartridge type characterized by a thickness selected for a desired spacing between the anvil and elongate staple channel and characterized by staples having a length suitable for the desired spacing.
- 5. The surgical instrument of claim 4, wherein the wedge member comprises a wedge sled having a plurality of con-45 nected camming wedges each having a preselected height configured for the selected type of staple cartridge, the middle member of the firing device oriented to abut each of the plurality of staple cartridge types.
 - **6**. A surgical instrument comprising:
 - a handle portion operable to produce a firing motion and a closing motion; and
 - an implement portion responsive to the firing motions from the handle portion and diametrically dimensioned for endo-surgical use, the implement portion comprising:
 - a shaft coupled to the handle portion operable to separately transfer the firing motion and the closing
 - an elongate staple channel coupled to the shaft and including a channel slot and operatively configured to receive a staple cartridge having an upper surface,
 - an anvil pivotally coupled to the elongate staple channel, responsive to the closing motion from the shaft, and including an anvil channel, and
 - a firing device including a distally presented cutting edge longitudinally received between the elongate staple channel and the anvil, the firing device configured to affirmatively space the anvil from the elongate

g

- staple channel during longitudinal travel between the anvil and elongate staple channel,
- a resilient portion of the firing device allowing a height between a staple forming undersurface of the anvil and the upper surface of the staple cartridge to vary between the first and second heights in relation to the clamped tissue thickness,
- wherein the firing device is configured to affirmatively space the anvil from the elongate staple channel during longitudinal travel between the anvil and elongate staple channel by including an upper member having an upper surface and a lower surface that longitudinally slidingly engage the anvil.
- 7. The surgical instrument of claim 6, wherein the anvil includes a longitudinal slot having an upper surface and a 15 lower surface that slidingly abut respectively the lower surface and upper surface of the upper member of the firing device.
- 8. The surgical instrument of claim 7, wherein the longitudinal slot comprises an internal longitudinal channel communicating with a narrowed vertical slot, and wherein the firing device translates in the narrowed vertical slot and includes an upper member having the upper and lower surfaces that reside within the internal longitudinal channel for affirmatively spacing the anvil from the elongate staple channel.
- 9. The surgical instrument of claim 6, wherein the firing device is configured to affirmatively space the anvil from the elongate staple channel during longitudinal travel between the anvil and elongate staple channel by including a lower portion having an upper surface and a lower surface that 30 slidingly engage the elongate staple channel.
- 10. The surgical instrument of claim 9 wherein the lower portion of the firing device comprises a lower pin having the upper surface abutting the elongate staple channel and comprises a middle pin having the lower surface opposingly abutting the elongate staple channel.
- 11. The surgical instrument of claim 10, wherein the firing device further comprises an upper member having an upper surface and a lower surface that longitudinally slidingly engage the anvil.

10

- 12. The surgical instrument of claim 11, wherein the anvil includes an internal longitudinal slot having a narrowed vertical slot, and wherein the firing device translates in the narrowed vertical slot and includes an upper member having upper and lower surfaces that reside within the internal longitudinal slot for affirmatively spacing the anvil from the elongate staple channel.
- 13. The surgical instrument of claim 6, further comprising a staple cartridge engaged by the elongate staple channel and including a proximally opened slot for receiving the cutting edge of the firing device, the staple cartridge including a plurality of staples cammed upwardly by the distal longitudinal movement of the firing mechanism.
- 14. The surgical instrument of claim 13, wherein the staple cartridge further includes a plurality of drivers supporting the plurality of staples and a wedge sled responsive to the distal longitudinal movement of the firing mechanism to cam upwardly the drivers and thus form the plurality of staples against the anvil.
- 15. The surgical instrument of claim 13, wherein the anvil forms an inwardly biased relation to the elongate staple channel configured to assist the firing device in affirmatively spacing between the anvil and elongate staple channel during actuation of the staple cartridge.
- 16. The surgical instrument of claim 13, wherein the staple cartridge is a selected type of a plurality of staple cartridge types, each staple cartridge type characterized by a thickness selected for a desired spacing between the anvil and elongate staple channel and characterized by staples having a length suitable for the desired spacing.
- 17. The surgical instrument of claim 16, wherein the wedge sled comprises a plurality of connected camming wedges each having a preselected height configured for the selected type of staple cartridge, the middle member of the firing device oriented to abut each of the plurality of staple cartridge types.

* * * * *



专利名称(译)	具有受力控制的间隔末端执行器的外科缝合器械				
公开(公告)号	<u>US7407078</u>	公开(公告)日	2008-08-05		
申请号	US11/231456	申请日	2005-09-21		
[标]申请(专利权)人(译)	伊西康内外科公司				
申请(专利权)人(译)	爱惜康内镜手术,INC.				
当前申请(专利权)人(译)	EHTHICON ENDO-外科INC.				
[标]发明人	SHELTON IV FREDERICK E MORGAN JEROME R				
发明人	SHELTON, IV, FREDERICK E. MORGAN, JEROME R.				
IPC分类号	A61B17/072				
CPC分类号	A61B17/07207 A61B19/30 A61B2017/320052 A61B2017/07278 A61B2017/07285 A61B2017/0725 A61B90/03				
审查员(译)	NASH , BRIAN D.				
其他公开文献	US20070075114A1				
外部链接	Espacenet USPTO				

摘要(译)

用于内窥镜或腹腔镜插入手术部位以同时缝合和切断组织的手术器械包括上颌(砧)和下颌(钉仓接合到细长钉通道)之间的力调节间隔,使得高度为钉的形成对应于组织的厚度,但是不超过钉的长度可以适应的高度范围。特别地,弹性结构形成为电子束击发杆,其包括切割表面(刀),该切割表面在与砧座接合的顶销和与下颚接合的中间销和下脚之间切断组织。弹性响应于被夹紧的组织施加的力以改变间距。

