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(54) **ULTRASONIC SHOCK WAVE HEAD FOR
USE IN LITHOTRIPSY**

(76) Inventors: **Kirsten Hofmann**, Igelheim (DE);
Herbert Tauber, Erlangen (DE)

Correspondence Address:
SCHIFF HARDIN, LLP
PATENT DEPARTMENT
6600 SEARS TOWER
CHICAGO, IL 60606-6473 (US)

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(57) **ABSTRACT**

Disclosed is an ultrasonic shock wave head for use in lithotripsy, comprising a shock wave source (2) and an acoustic lens (6) for focusing the ultrasonic shock wave generated by the shock wave source (2). A bearing housing (8) for the shock wave source (2) is molded onto said acoustic lens (6) as a single piece.

ULTRASONIC SHOCK WAVE HEAD FOR USE IN LITHOTRIPSY

BACKGROUND OF THE INVENTION

[0001] 1. Field of the Invention

[0002] The present invention relates to an ultrasonic shock wave head for lithotripsy.

[0003] 2. Description of the Prior Art

[0004] An ultrasonic shock wave head for lithotripsy (as is known, for example, from WO 95/24159 or DE 37 39 390 A1) has a number of individual components that are arranged in a housing. The individual components, in particular the lens used for focusing of the ultrasonic shock waves and the actual shock wave source (i.e. the transducer generating the ultrasound), must be spatially positioned exactly relative to one another in the housing of the ultrasonic shock wave head in order to ensure a reproducible position of the focus. This is connected with a significant production-related effort.

SUMMARY OF THE INVENTION

[0005] An object of the present invention is now based on the object to provide a ultrasonic shock wave head for lithotripsy that is simple to produce and in which a high reproducibility of the position of the focus is ensured.

[0006] The above object is achieved in accordance with the present invention by an ultrasonic shock wave head for lithotripsy, having a shock wave source and an acoustic lens for focusing the ultrasonic shock wave generated by the shock wave source, wherein the lens has a support housing for the shock wave source integrally molded with the lens as one piece.

[0007] Since a support housing for the shock wave source is integrally molded as one piece on the acoustic lens, a high reproducibility of the relative positioning of the acoustic lens and shock wave source is ensured with a simultaneously simpler, cost-saving manufacture. The lens and the support housing for the shock wave source thus form an integral component that can be produced in a single fabrication operation, for example using an injection molding type method.

DESCRIPTION OF THE DRAWINGS

[0008] The single figure is a side sectional view of an ultrasonic shock wave head constructed in accordance the present invention.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0009] According to the invention, an ultrasonic shock wave head has an annular shock wave source 2 with planar radiation surface 4. An acoustic lens 6 is arranged at a distance from this radiation surface 4, the acoustic lens 6 being biconvex in the exemplary embodiment and focusing the ultrasonic shock waves emitted by the shock wave source 2 in a focus (not shown in the figure).

[0010] A support housing 8 for accommodation of the shock wave source 2 is integrally molded as one piece on the acoustic lens 6. This support housing 8 has an inner, approximately hollow-cylindrical wall part 10 that is concentrically

surrounded by an outer wall part 12 (likewise integrally-molded on the lens 6). The hollow space 14 surrounded by the inner wall part 10 extends up to the acoustic lens 6 and empties into the coupling space 16 bounded thereby, the coupling space 16 being filled with a coupling fluid (normally water) in operation of the device. The hollow space 14 serves for acquisition of an image-generating ultrasonic transducer arrangement that generates an A-image or a B-image and serves for monitoring of the correct positioning of the focus in the body of a patient.

[0011] Annularly circumferential shoulders or sections 18 and 20 are integrally molded on the outer surface of the inner wall part 10 and the inner surface of the outer wall part 12, on which shoulders or segments 18 and 20 the shock wave source 2 rests on the edge of its radiating surface 4, respectively over an interleaving sealing rings 22 and 24. An approximately annular change 26 located between the shock wave source 2 and the acoustic lens 6 and filled with fluid in operation is sealed fluid-tight by this sealing ring 22, 24. In the exemplary embodiment, further sealing rings 28, 30 are optionally provided at the sealing rings 22, 24 in order to seal the chamber 26.

[0012] The inner wall part 10 is provided with an external threading 32 on its outer circumference and the outer wall part is provided with an inner threading 34 into which are screwed compression rings 36 and 38 with which the shock wave source 2 is pressed against the sections 18, 20 and is fixed in this position.

[0013] The support housing 8 and additionally has fluid-conducting channels 40, 42 that interconnect with the chamber 26 and the coupling space 16 before the acoustic lens 6 and serve for filling the chamber 26 and the coupling space 16 with the coupling fluid. The support housing 8 is provided in the region of the acoustic lens 6 on its outer circumference with an annular, circumferential recess 44 that serves for fluid-tight application of an elastic coupling membrane.

[0014] The acoustic lens 6 and the support housing 8 form a one-piece, integral component that comprises of a polymer material and can be produced in an injection-molding method in a single fabrication step. Since the support housing 8 formed in this manner for the shock wave source 2 simultaneously forms the acoustic lens 6 or conversely the acoustic lens 6 is simultaneously the support housing 8 for the shock wave source 2, it is ensured that, without additional adjustment measures, lens 6 and shock wave source 2 are always positioned correctly both with regard to separation (spacing) and with regard to the axial alignment (center position and angle setting of the axis).

[0015] Although modifications and changes may be suggested by those skilled in the art, it is the intention of the inventors to embody within the patent warranted hereon all changes and modifications as reasonably and properly come within the scope of their contribution to the art.

1-7. (canceled)

8. An ultrasonic shock wave head for lithotripsy, comprising:

a shock wave source that emits an ultrasonic shock wave;
an acoustic lens disposed in a path of said ultrasonic shock wave for focusing such ultrasonic shock wave; and

said lens having a support housing for said shock wave source integrally molded as one piece with said lens, said shock wave source being disposed in said support housing.

9. An ultrasonic shock wave head as claimed in claim 8 (said shock wave source has an annular shape and wherein said support housing comprises walls integrally molded therein forming an annulus, said shock wave source being disposed and held in said annulus.

10. An ultrasonic shock wave head as claimed in claim 8 comprising a chamber molded into said support housing between said shock wave source and said lens.

11. An ultrasonic shock wave head as claimed in claim 10 comprising a channel molded into said support housing communicating said chamber with an exterior of said support housing, and being adapted to convey fluid from the exterior of said support housing into said chamber.

12. an ultrasonic shock wave head as claimed in claim 8 wherein said support housing comprises a coupling space

molded therein, disposed in said support housing following said lens in a direction of proration of said ultrasonic shock wave.

13. An ultrasonic shock wave head as claimed in claim 12 comprising a channel molded into said support housing and communicating said coupling space with an exterior of said support housing, said channel being adapted to convey fluid from said exterior of said support housing into said coupling space.

14. An ultrasonic shock wave head as claimed in claim 1 wherein said support housing has an exit face at which said ultrasonic shock waves exit from said support housing and wherein said support housing comprises an annular recess laterally surrounding said exit face and being adapted for fluid-type application of a coupling membrane thereto.

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专利名称(译)	超声波冲击波头用于碎石术		
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[标]申请(专利权)人(译)	HOFMANN KIRSTEN TAUBER HERBERT		
申请(专利权)人(译)	HOFMANN KIRSTEN TAUBER HERBERT		
当前申请(专利权)人(译)	SIEMENS AKTIENGESELLSCHAFT		
[标]发明人	HOFMANN KIRSTEN TAUBER HERBERT		
发明人	HOFMANN, KIRSTEN TAUBER, HERBERT		
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摘要(译)

公开了一种用于碎石术的超声波冲击波头，包括冲击波反弹（2）和用于聚焦由冲击波源（2）产生的超声冲击波的声透镜（6）。用于冲击波源（2）的轴承壳体（8）作为单件模制在所述声透镜（6）上。