



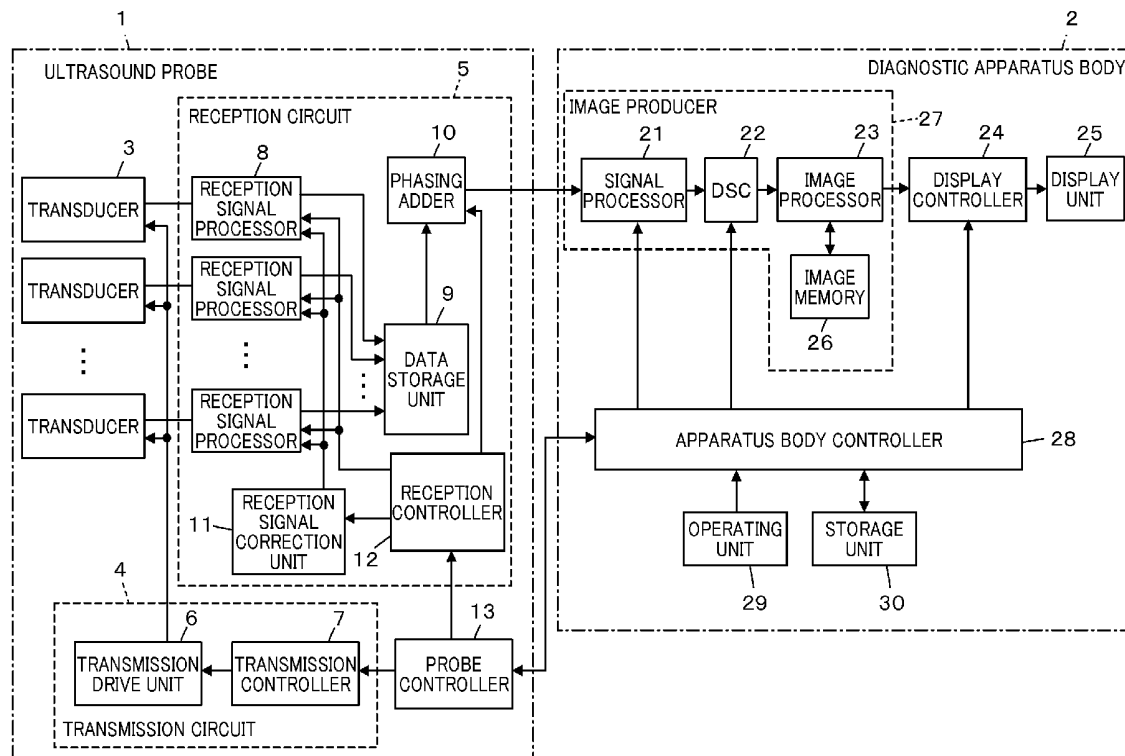
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(19) **United States**(12) **Patent Application Publication**
OSAWA(10) **Pub. No.: US 2013/0079640 A1**(43) **Pub. Date: Mar. 28, 2013**(54) **ULTRASOUND DIAGNOSTIC APPARATUS
AND METHOD OF PRODUCING
ULTRASOUND IMAGE**(52) **U.S. CL.**
USPC 600/447(75) Inventor: **Atsushi OSAWA**, Ashigara-kami-gun
(JP)(57) **ABSTRACT**(73) Assignee: **FUJIFILM CORPORATION**, Tokyo
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An ultrasound diagnostic apparatus includes a transducer array having a plurality of transducers arranged in an array, a transmission circuit which supplies an actuation signal to each transducer of the transducer array to transmit an ultrasonic wave toward a subject, a reception circuit which corrects a reception signal output from each transducer having received an ultrasonic echo from the subject in accordance with an angle between a reflection point in the subject and an acoustic radiation surface in each transducer to produce sample data, and an image producer which produces an ultrasound image on the basis of a sound ray signal obtained through phasing addition of sample data produced by the reception circuit.



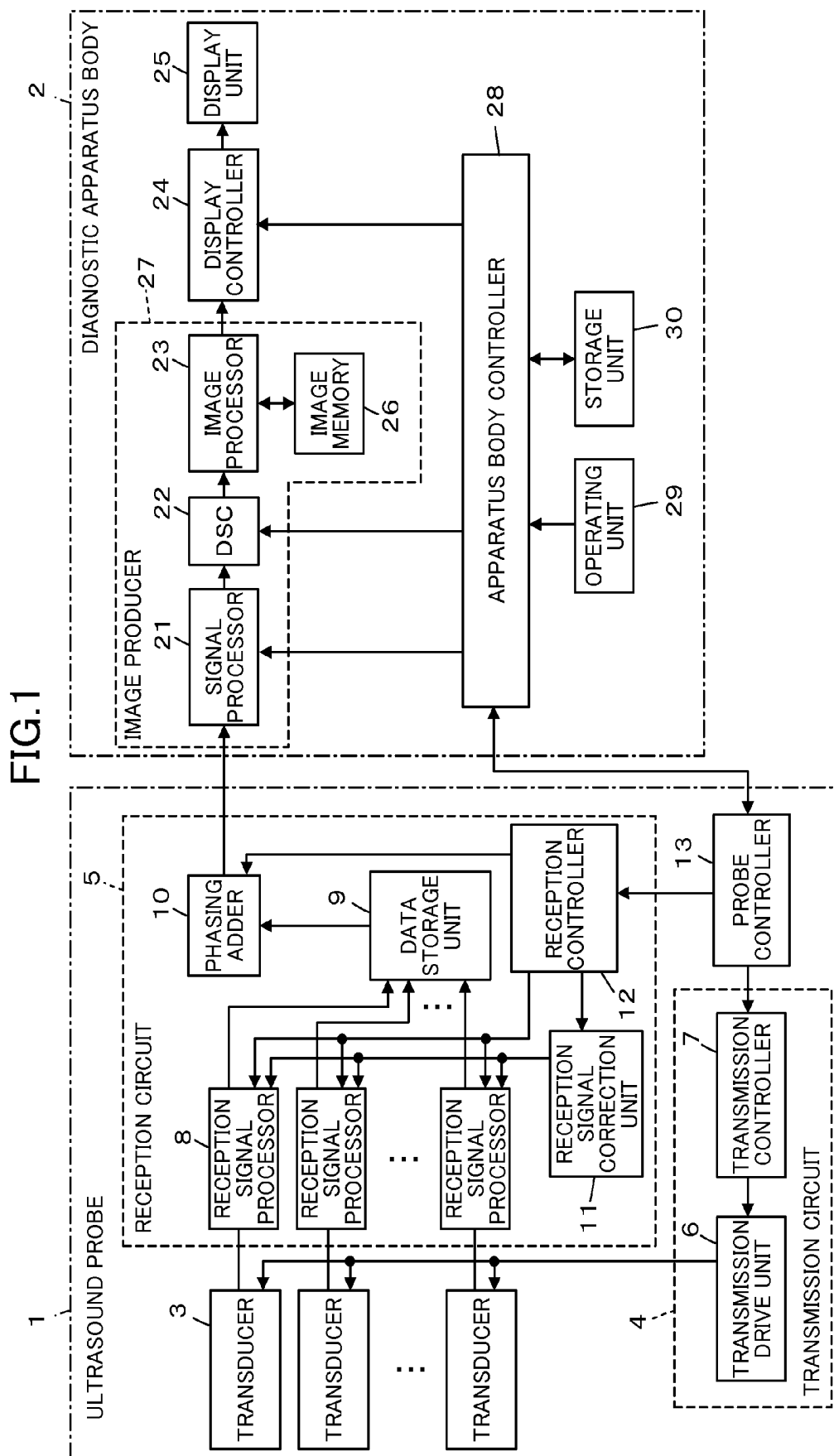


FIG.2

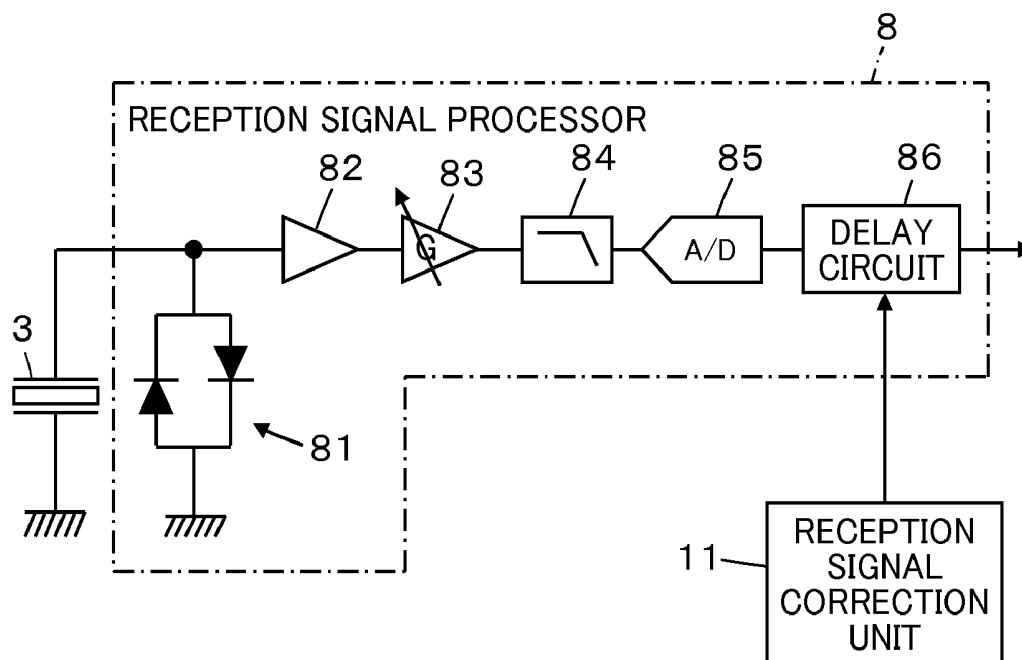


FIG.3

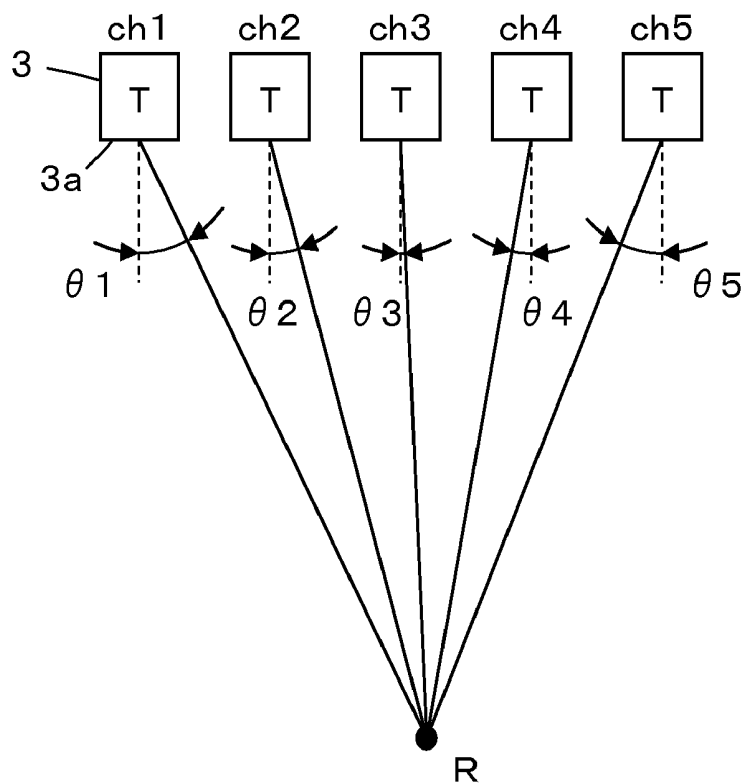


FIG.4

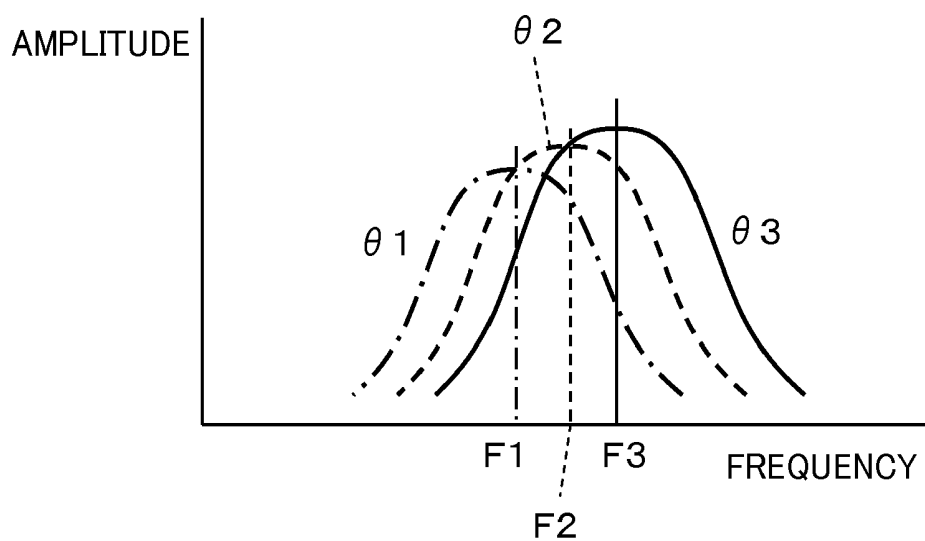


FIG.5

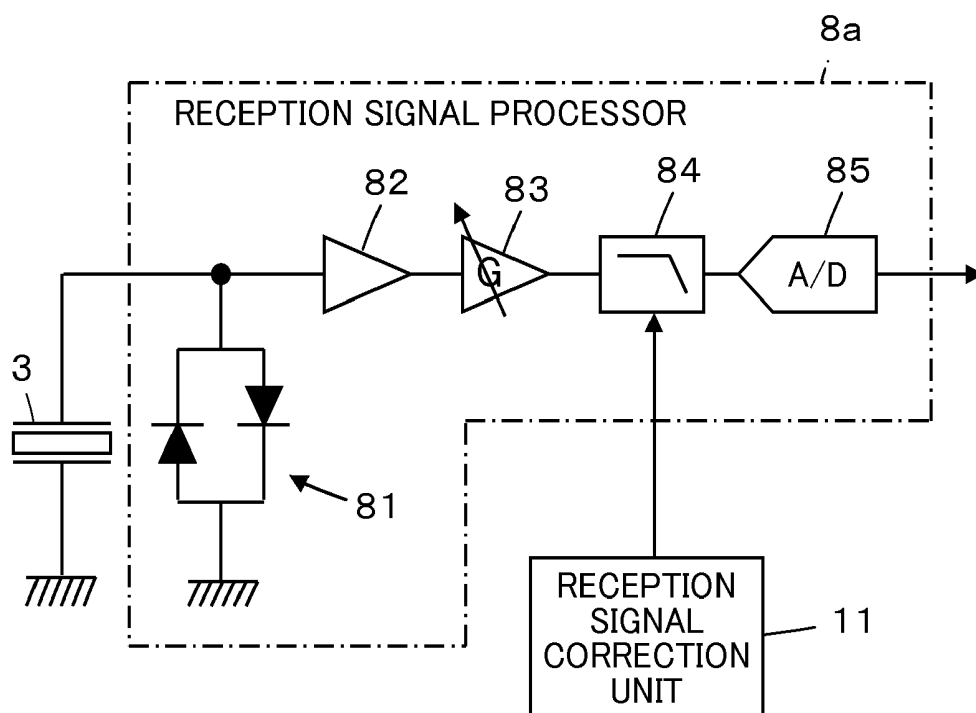


FIG.6

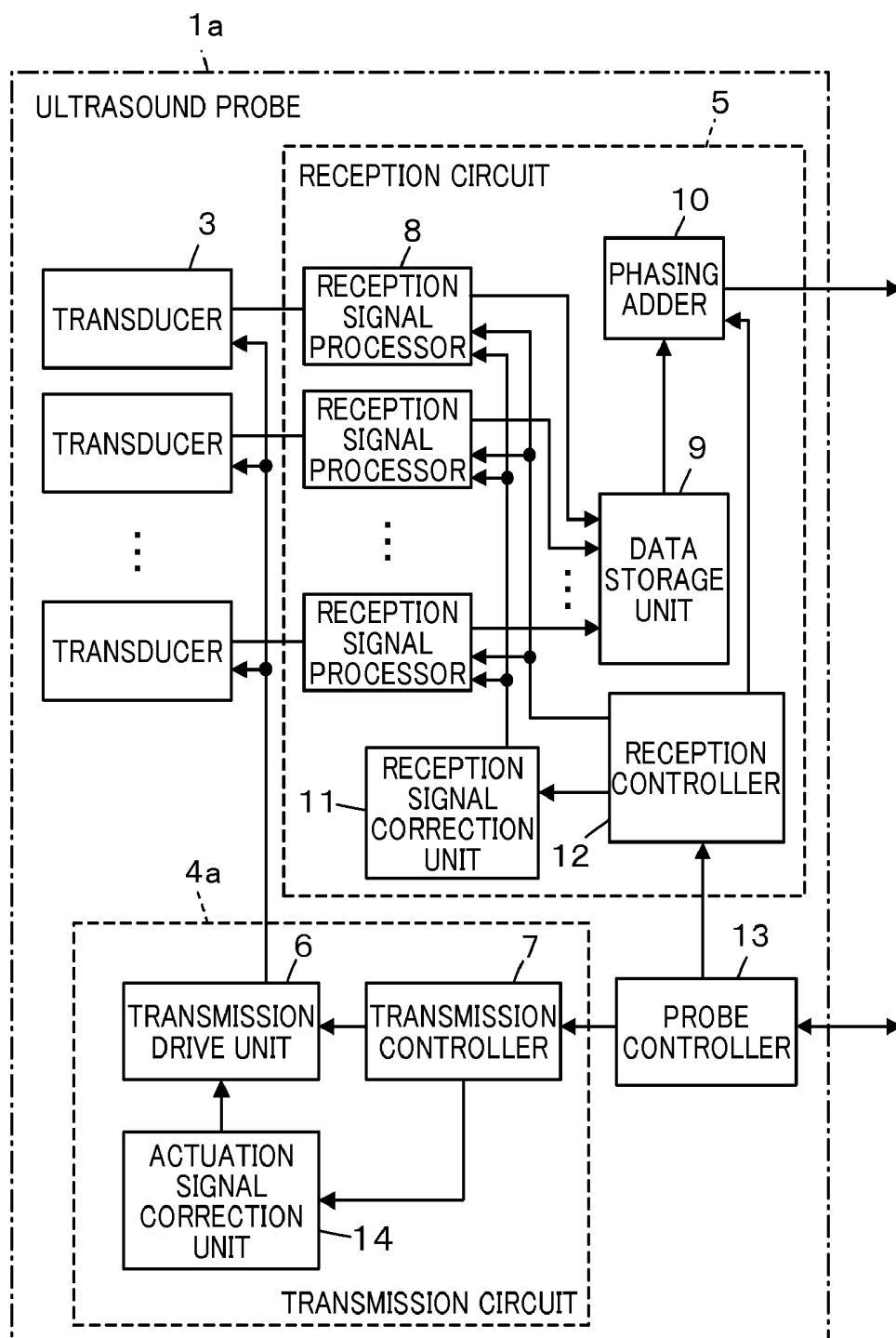
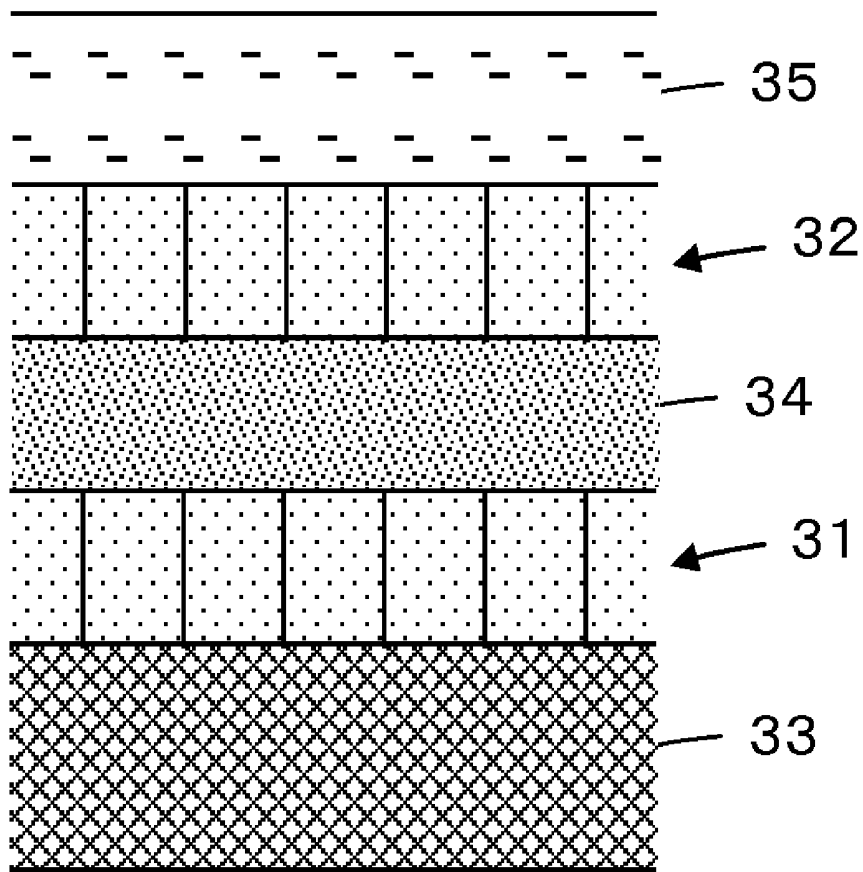


FIG.7



ULTRASOUND DIAGNOSTIC APPARATUS AND METHOD OF PRODUCING ULTRASOUND IMAGE

BACKGROUND OF THE INVENTION

[0001] The present invention relates to an ultrasound diagnostic apparatus and a method of producing an ultrasound image, and in particular, to an ultrasound diagnostic apparatus which performs transmission and reception of ultrasonic waves using a plurality of transducers arranged in an array.

[0002] An ultrasound diagnostic apparatus using an ultrasound image has hitherto been put into practical use in the field of medicine. In general, in this type of ultrasound diagnostic apparatus, an ultrasonic beam from a transducer array of an ultrasound probe is transmitted toward a subject, an ultrasonic echo from the subject is received by the transducer array of the ultrasound probe, and the reception signals are electrically processed to produce an ultrasound image.

[0003] Normally, after the reception signals obtained by the transducer array of the ultrasound probe are detected, phase matching is performed to produce sample data. An image signal for displaying an ultrasound image is created on the basis of the sample data.

[0004] At this time, reception signal detection and phase matching have been performed on the basis of the frequency characteristics of the ultrasound probe in a main lobe maximum sound pressure direction.

[0005] On the other hand, since the transducer array of the ultrasound probe has a plurality of transducers arranged in a one-dimensional or two-dimensional array, the angle between one reflection point in the subject and an acoustic radiation surface in each transducer differs between the transducers, and an ultrasonic echo from the reflection point enters a plurality of transducers at different angles. For this reason, the reception signals obtained by the plurality of transducers are different in center frequency, bandwidth, sensitivity, or the like depending on the incidence angle of the ultrasonic echo. Accordingly, phase matching of such reception signals results in degradation in image quality of an ultrasound image.

[0006] For example, JP 2005-58321 A discloses an ultrasound diagnostic apparatus in which, when compound scanning is performed to synthesize reception data obtained through transmission/reception of an ultrasonic beam at different transmission/reception angles to obtain an ultrasound image, a center frequency is adjusted in accordance with the transmission/reception angle of an ultrasonic wave, thereby achieving improvement in image quality of the ultrasound image.

[0007] However, in the apparatus disclosed in JP 2005-58321 A, the center frequency is changed uniformly in accordance with the angle of the ultrasonic beam in transmission/reception with respect to a plurality of transducers. This is effective for compound scanning in which an ultrasonic beam is transmitted and received at different transmission/reception angles. Meanwhile, there is no effect when an ultrasonic echo from the same reflection point enters the individual transducers at different angles.

SUMMARY OF THE INVENTION

[0008] The invention has been accomplished in order to solve the drawbacks in the prior art, and an object of the invention is to provide an ultrasound diagnostic apparatus and

a method of producing an ultrasound image capable of suppressing degradation in image quality of an ultrasound image due to the fact that the angle between the reflection point in the subject and the acoustic radiation surface in each transducer of the transducer array differs between the transducers.

[0009] An ultrasound diagnostic apparatus according to the present invention comprises:

[0010] a transducer array having a plurality of transducers arranged in an array;

[0011] a transmission circuit which supplies an actuation signal to each transducer of the transducer array to transmit an ultrasonic wave toward a subject;

[0012] a reception circuit which corrects a reception signal output from each transducer having received an ultrasonic echo from the subject in accordance with an angle between a reflection point in the subject and an acoustic radiation surface in each transducer to produce sample data; and

[0013] an image producer which produces an ultrasound image on the basis of a sound ray signal obtained through phasing addition of sample data produced by the reception circuit.

[0014] A method of producing an ultrasound image according to the present invention comprises the steps of:

[0015] supplying an actuation signal to each transducer of a transducer array to transmit an ultrasonic wave toward a subject;

[0016] correcting a reception signal output from each transducer having received an ultrasonic echo from the subject in accordance with an angle between a reflection point in the subject and an acoustic radiation surface in each transducer to produce sample data; and

[0017] producing an ultrasound image on the basis of a sound ray signal obtained through phasing addition of the produced sample data.

BRIEF DESCRIPTION OF THE DRAWINGS

[0018] FIG. 1 is a block diagram illustrating a configuration of an ultrasound diagnostic apparatus according to Embodiment 1 of the invention.

[0019] FIG. 2 is a block diagram illustrating an internal configuration of a reception signal processor used in Embodiment 1.

[0020] FIG. 3 is a diagram schematically illustrating a positional relationship between a reflection point in a subject and each transducer of a transducer array.

[0021] FIG. 4 is a graph illustrating a change in center frequency depending on an angle between a reflection point in a subject and an acoustic radiation surface in each transducer of a transducer array.

[0022] FIG. 5 is a block diagram illustrating an internal configuration of a reception signal processor used in Embodiment 2.

[0023] FIG. 6 is a block diagram illustrating an internal configuration of an ultrasound probe in Embodiment 3.

[0024] FIG. 7 is a partial sectional view illustrating a structure of an ultrasound transducer unit used in Embodiment 4.

DETAILED DESCRIPTION OF THE INVENTION

[0025] Hereinafter, embodiments of the invention will be described with reference to the accompanying drawings.

Embodiment 1

[0026] FIG. 1 illustrates a configuration of an ultrasound diagnostic apparatus according to Embodiment 1. The ultrasound diagnostic apparatus includes an ultrasound probe 1, and a diagnostic apparatus body 2 connected to the ultrasound probe 1.

[0027] The ultrasound probe 1 has a plurality of transducers 3 arranged in a one-dimensional or two-dimensional array. A transmission circuit 4 and a reception circuit 5 are connected to the transducers 3.

[0028] The transmission circuit 4 has a transmission drive unit 6 connected to the transducers 3, and a transmission controller 7 connected to the transmission drive unit 6.

[0029] The reception circuit 5 has reception signal processors 8 correspondingly connected to the transducers 3, and a phasing adder 10 is connected to the reception signal processors 8 through a data storage unit 9. A reception signal correction unit 11 is connected to each of the reception signal processors 8, and a reception controller 12 is connected to the reception signal processors 8, the phasing adder 10, and the reception signal correction unit 11.

[0030] A probe controller 13 is connected to the transmission controller 7 of the transmission circuit 4 and the reception controller 12 of the reception circuit 5.

[0031] The diagnostic apparatus body 2 has a signal processor 21 connected to the phasing adder 10 of the ultrasound probe 1, and a DSC (Digital Scan Converter) 22, an image processor 23, a display controller 24, and a display unit 25 are sequentially connected to the signal processor 21 in this order. An image memory 26 is connected to the image processor 23, and the signal processor 21, the DSC 22, the image processor 23, and the image memory 26 form an image producer 27. An apparatus body controller 28 is connected to the signal processor 21, the DSC 22, and the display controller 24, and an operating unit 29 and a storage unit 30 are connected to the apparatus body controller 28.

[0032] The probe controller 13 of the ultrasound probe 1 and the apparatus body controller 28 of the diagnostic apparatus body 2 are connected with each other.

[0033] Each of the transducers 3 transmits an ultrasonic wave in accordance with an actuation signal supplied from the transmission drive unit 6 of the transmission circuit 4, receives an ultrasonic echo from the subject, and outputs a reception signal. Each transducer 3 is constituted by a vibrator in which electrodes are formed at both ends of a piezoelectric body composed of piezoelectric ceramic represented by PZT (lead zirconate titanate), a polymer piezoelectric device, such as PVDF (polyvinylidene fluoride) or polyvinylidene fluoride-trifluoroethylene copolymer, piezoelectric single crystal represented by PMN-PT (lead magnesium niobate-lead titanate solid solution), or the like.

[0034] If a pulsed or continuous-wave voltage is applied across the electrodes of the vibrator, the piezoelectric body expands and contracts, whereby pulsed or continuous-wave ultrasonic waves are produced from the transducers and the produced ultrasonic waves are synthesized to form an ultrasonic beam. The transducers expand and contract as they receive propagating ultrasonic waves and produce electric signals, and the electric signals are output as the reception signals of the ultrasonic waves.

[0035] The transmission drive unit 6 of the transmission circuit 4 includes, for example, a plurality of pulse generators. The transmission drive unit 6 adjusts the delay amount of each of the actuation signals on the basis of a transmission

delay pattern selected by the transmission controller 7 such that ultrasonic waves transmitted from the transducers 3 form a broad ultrasonic beam which covers the area of a tissue in the subject, and supplies the adjusted actuation signals to the transducers 3.

[0036] The reception signal processors 8 of the reception circuit 5 respectively perform quadrature detection or quadrature sampling on the reception signals output from the corresponding transducers 3 under the control of the reception controller 12 to produce complex baseband signals, and sample the complex baseband signals to produce sample data including information relating to the area of a tissue. The reception signal processors 8 may perform data compression for low bit rate coding on data obtained by sampling the complex baseband signals to produce sample data.

[0037] The data storage unit 9 is constituted by a memory or the like, and stores sample data for at least one frame produced by the reception signal processors 8.

[0038] The phasing adder 10 performs a reception focus process by selecting one reception delay pattern from among a plurality of reception delay patterns stored in advance in accordance with the reception direction set in the reception controller 12, giving the delay to each of a plurality of complex baseband signals represented by sample data on the basis of the selected reception delay pattern, and adding the complex baseband signals. With this reception focus process, the focus of the ultrasonic echo is narrowed down to produce a baseband signal (sound ray signal).

[0039] The reception signal correction unit 11 adjusts the reception signal processors 8 under the control of the reception controller 12 such that the reception signal obtained by each transducer 3 is corrected in accordance with the angle between a predetermined reflection point in the subject and an acoustic radiation surface in each transducer 3.

[0040] The probe controller 12 controls the respective units of the ultrasound probe 1 on the basis of various control signals transmitted from the apparatus body controller 28 of the diagnostic apparatus body 2.

[0041] The signal processor 21 of the diagnostic apparatus body 2 performs correction of attenuation depending on distance in accordance with the depth of the reflection position of the ultrasonic wave on the sound ray signal produced by the phasing adder 10 of the ultrasound probe 1, and then performs envelope detection to produce a B-mode image signal which is tomographic image information relating to the tissue in the subject.

[0042] The DSC 22 converts (raster-converts) the B-mode image signal produced by the signal processor 21 to an image signal based on a normal television signal scanning system.

[0043] The image processor 23 performs various kinds of necessary image processing, such as a gradation processing, on the B-mode image signal input from the DSC 22, and outputs the B-mode image signal to the display controller 24 or stores the B-mode image signal in the image memory 26.

[0044] The display controller 24 causes the display unit 25 to display an ultrasound diagnostic image on the basis of the B-mode image signal subjected to the image processing by the image processor 23.

[0045] The display unit 25 includes, for example, a display device, such as an LCD, and displays an ultrasound diagnostic image under the control of the display controller 24.

[0046] The operating unit 29 is used when an operator performs input operation, and may include a keyboard, a mouse, a trackball, a touch panel, and the like.

[0047] The storage unit 30 stores an operation program or the like, and a recording medium such as hard disk, flexible disk, MO, MT, RAM, CD-ROM, DVD-ROM, SD card, CF card and USB memory, or a server may be used as the storage unit 30.

[0048] The apparatus body controller 28 controls the respective units in the diagnostic apparatus body 2 on the basis of various command signals and the like input from the operating unit 29 by the operator.

[0049] Although the signal processor 21, the DSC 22, the image processor 23 and the display controller 24 are constituted by a CPU and an operation program which causes the CPU to perform various processing, these may be constituted by digital circuits.

[0050] FIG. 2 illustrates an internal configuration of each reception signal processor 8 in the reception circuit 5 of the ultrasound probe 1. The reception signal processor 8 has an input protection circuit 81 connected to the corresponding transducer 3. A preamplifier 82 and a variable-gain amplifier 83 are sequentially connected to the input protection circuit 81, and an A/D converter 85 is connected to the variable-gain amplifier 83 through a low pass filter 84. A delay circuit 86 is connected to the A/D converter 85, and the reception signal correction unit 11 is connected to the delay circuit 86.

[0051] The input protection circuit 81 prevents the input of a signal whose voltage exceeds a set value from the transducer 3 to the preamplifier 82. The preamplifier 82 statically amplifies the reception signal output from the transducer 3, and the variable-gain amplifier 83 dynamically performs gain adjustment.

[0052] The low pass filter 84 removes a high-frequency component, which is not used for signal detection, from the reception signal amplified by the preamplifier 82 and the variable-gain amplifier 83. The A/D converter 85 converts the analog reception signal, in which a high-frequency component is removed by the low pass filter 84, to a digital signal on the basis of a conversion start signal input from the reception controller 12.

[0053] The delay circuit 86 delays the reception signal A/D converted by the A/D converter 85 by the time designated by the reception signal correction unit 11.

[0054] FIG. 3 illustrates a positional relationship between the transducers 3 of the ultrasound probe 1 and a predetermined reflection point R in the subject. The transducers 3 of channels ch1 to ch5 are arranged in a one-dimensional array and have acoustic radiation surfaces 3a parallel to each other, and one reflection point R is positioned to face the acoustic radiation surfaces 3a of the transducers 3. For this reason, the angle between the reflection point R and the acoustic radiation surface 3a in each transducer 3 differs between the transducers 3. That is, if the angle between a line, which connects the acoustic radiation surface 3a of the transducer 3 and the reflection point R, and a normal line to the acoustic radiation surface 3a is the angle between the reflection point R and the acoustic radiation surface 3a in the transducer 3, the angles between the acoustic radiation surfaces 3a of the transducers 3 of the channels ch1 to ch5 and the reflection point R are θ_1 to θ_5 , respectively.

[0055] Since the incidence angle of the ultrasonic echo from the reflection point R differs between the transducers 3 as described above, the reception signal obtained by the transducer 3 has a different center frequency depending on the incidence angle of the ultrasonic echo. For example, as illustrated in FIG. 4, while the reception signal obtained by the

transducer 3 of the channel ch3 in which the angle between the reflection point R and the acoustic radiation surface 3a is θ_3 has a center frequency F3, the reception signals obtained by the transducers 3 of the channels ch2 and ch1 in which the angles are θ_2 and θ_1 greater than θ_3 have center frequencies F2 and F1 lower than the center frequency F3 in the transducer 3 of the channel ch3.

[0056] If phase matching is performed on the reception signals having different center frequencies to produce a sound ray signal, degradation in image quality of an ultrasound image occurs. For this reason, the reception signal correction unit 11 contains an internal correction table, in which correction amounts depending on various incidence angles of the ultrasonic echo, that is, various angles between the reflection point R and the acoustic radiation surface 3a in each transducer 3 are written, and corrects the reception signals of the transducers 3 by using the correction table.

[0057] In Embodiment 1, the correction amounts written in the correction table are delay amounts for the reception signal. The reception signal correction unit 11 reads a delay amount corresponding to the angle between the reflection point R and the acoustic radiation surface 3a in each transducer 3 from the correction table, and gives a command to the delay circuit 86 of each reception signal processor 8 such that a change in the center frequency is compensated for, thereby adjusting delay with respect to the reception signal.

[0058] Next, the operation of Embodiment 1 will be described.

[0059] First, ultrasonic waves are transmitted from the transducers 3 in accordance with the actuation signals supplied from the transmission drive unit 6 of the ultrasound probe 1. The reception signal output from each transducer 3 having received the ultrasonic echo from the subject is supplied to the corresponding reception signal processor 8.

[0060] In each reception signal processor 8, the reception signal passes through the input protection circuit 81 of the reception signal processor 8, is amplified by the preamplifier 82 and the variable-gain amplifier 83, and after an unnecessary high-frequency component is removed therefrom by the low pass filter 84, the reception signal is A/D converted by the A/D converter 85. At this time, while the center frequency of the reception signal which is supplied to each reception signal processor 8 differs due to a difference in the incidence angle of the ultrasonic echo on the acoustic radiation surface 3a of each transducer 3, the reception signal correction unit 11 adjusts the delay with respect to the reception signal referring to the correction table and using the delay circuit 86 of each reception signal processor 8 in accordance with the angle between the reflection point in the subject and the acoustic radiation surface 3a in each transducer 3 such that a change in the center frequency is compensated for. The reception signal A/D converted by the A/D converter 85 is output as sample data after delay is adjusted by the delay circuit 86.

[0061] The thus-produced sample data is stored in the data storage unit 9. Sample data for one frame is read from the data storage unit 9, and, after a sound ray signal is produced by the phasing adder 10, an image signal is produced by the image producer 27 of the diagnostic apparatus body 2. Subsequently, on the basis of the image signal, an ultrasound image is displayed on the display unit 25 by the display controller 24.

[0062] As described above, delay with respect to the reception signal output from each transducer 3 is adjusted in conformity with a change in the center frequency depending on

the angle between the reflection point in the subject and the acoustic radiation surface **3a** in each transducer **3**. Accordingly, it is possible to suppress degradation in image quality of an ultrasound image due to a difference in the incidence angle of the ultrasonic echo on the acoustic radiation surface **3a** of each transducer **3**, making it possible to produce a high-image-quality ultrasound image.

[0063] In particular, when diagnosing a superficial tissue of a subject at a short distance from the transducer array of the ultrasound probe **1**, the angle between the reflection point and the acoustic radiation surface **3a** in each transducer **3** largely changes between the transducers **3**. Accordingly, the correction effect of the reception signal by the reception signal correction unit **11** becomes prominent, thereby considerably improving image quality.

[0064] Since the measurement depth up to the reflection point differs between the transducers **3** depending on the angle between the reflection point in the subject and the acoustic radiation surface **3a** in each transducer **3**, attenuation of an ultrasonic wave also differs between the transducers **3**. For this reason, it is desirable that the reception signal correction unit **11** adjusts the delay with respect to the reception signal taking into consideration a change in frequency due to a change in attenuation of an ultrasonic wave.

Embodiment 2

[0065] Although in Embodiment 1 described above, the delay amount for the reception signal is used as the correction amount, and the reception signal correction unit **11** adjusts the delay with respect to the reception signal by the delay circuit **86** of the reception signal processor **8** in accordance with the angle between the reflection point R and the acoustic radiation surface **3a** in each transducer **3**, the invention is not limited thereto. For example, transmission filter characteristics for the reception signal may be adjusted in accordance with the angle between the reflection point R and the acoustic radiation surface **3a** in each transducer **3**.

[0066] FIG. 5 illustrates an internal configuration of each reception signal processor **8a** in a reception circuit **5** according to Embodiment 2. As compared with the reception signal processor **8** used in Embodiment 1 illustrated in FIG. 2, the reception signal processor **8a** is not provided with the delay circuit **86**, and the reception signal correction unit **11** is connected to the low pass filter **84**.

[0067] An ultrasound diagnostic apparatus according to Embodiment 2 has the same configuration as the ultrasound diagnostic apparatus according to Embodiment 1 illustrated in FIG. 1, except that the reception signal processor **8a** is used instead of the reception signal processor **8**.

[0068] The reception signal correction unit **11** contains a correction table in which transmission filter characteristics depending on the angle between the reflection point R and the acoustic radiation surface **3a** in each transducer **3** are written as the correction amount and corrects the reception signals obtained by the transducers **3** using the correction table.

[0069] During operation, the reception signal output from each transducer **3** having received the ultrasonic echo from the subject passes through the input protection circuit **81** of the corresponding reception signal processor **8a**, is amplified by the preamplifier **82** and the variable-gain amplifier **83**, and is input to the low pass filter **84**. While the center frequency of the reception signal supplied to each reception signal processor **8a** differs due to a difference in the incidence angle of the ultrasonic echo on the acoustic radiation surface **3a** of each

transducer **3**, the reception signal correction unit **11** adjusts the transmission filter characteristics in the low pass filter **84** in accordance with the angle between the reflection point in the subject and the acoustic radiation surface **3a** in each transducer **3** with reference to the correction table such that a change in the center frequency is compensated for. The reception signal passes through the low pass filter **84**, is A/D converted by the A/D converter **85**, and is then output as sample data.

[0070] A sound ray signal is produced on the basis of the thus-produced sample data by the phasing adder **10**, an image signal is produced by the image producer **27** of the diagnostic apparatus body **2**, and an ultrasound image is displayed on the display unit **25** by the display controller **24**.

[0071] As described above, even when the transmission filter characteristics for the reception signal output from each transducer **3** are adjusted in conformity with a change in the center frequency depending on the angle between the reflection point in the subject and the acoustic radiation surface **3a** in each transducer **3**, it is possible to suppress degradation in image quality of an ultrasound image due to a difference in the incidence angle of the ultrasonic echo on the acoustic radiation surface **3a** of each transducer **3**, thereby producing a high-image-quality ultrasound image.

[0072] The reception signal correction unit **11** may adjust the upper limit frequency, the lower limit frequency, the bandwidth, and the like of a pass band in the low pass filter **84** as the transmission filter characteristics.

[0073] Since the measurement depth up to the reflection point differs between the transducers **3** depending on the angle between the reflection point in the subject and the acoustic radiation surface **3a** in each transducer **3**, attenuation in an ultrasonic wave also differs between the transducers **3**. For this reason, it is desirable that the reception signal correction unit **11** adjusts the transmission filter characteristics for the reception signal taking into consideration a change in frequency due to a change in attenuation of an ultrasonic wave.

Embodiment 3

[0074] FIG. 6 illustrates an internal configuration of an ultrasound probe **1a** used in Embodiment 3. The ultrasound probe **1a** uses a transmission circuit **4a** having an actuation signal correction unit **14** therein instead of the transmission circuit **4** in the ultrasound probe **1** which is used in Embodiment 1 illustrated in FIG. 1, and is connected to the diagnostic apparatus body **2** illustrated in FIG. 1 for use.

[0075] In the transmission circuit **4a**, the actuation signal correction unit **14** is connected to the transmission drive unit **6**, and the transmission controller **7** is connected to the actuation signal correction unit **14**.

[0076] Under the control of the transmission controller **7**, the actuation signal correction unit **14** adjusts the waveform of an actuation signal supplied from the transmission drive unit **6** to each transducer **3** in accordance with a change in the center frequency depending on the angle between the reflection point in the subject and the acoustic radiation surface **3a** in each transducer **3** such that the change in the center frequency is compensated for.

[0077] The actuation signal correction unit **14** contains a correction table in which waveform adjustment amounts depending on various angles between the reflection point and the acoustic radiation surface **3a** in the transducer **3** are written. The actuation signal correction unit **14** reads the wave-

form adjustment amount corresponding to the angle between the reflection point and the acoustic radiation surface **3a** in each transducer **3** from the correction table and gives a command to the transmission drive unit **6** to adjust the waveform of the actuation signal.

[0078] By providing the actuation signal correction unit **14** to adjust the waveform of the actuation signal, it is possible to suppress degradation in image quality of an ultrasound image due to a difference in the incidence angle of the ultrasonic echo on the acoustic radiation surface **3a** of each transducer **3**, making it possible to produce a higher-image-quality ultrasound image.

Embodiment 4

[0079] Although in Embodiments 1 to 3 described above, the ultrasound probe **1** or **1a** has one transducer array composed of the transducers **3** as an ultrasound transducer unit, as illustrated in FIG. 7, an ultrasound transducer unit which includes a first transducer array **31** composed of a plurality of inorganic piezoelectric devices and a second transducer array **32** composed of a plurality of organic piezoelectric devices may be used.

[0080] The first transducer array **31** is formed on a surface of a backing member **33**, the second transducer array **32** is formed on the first transducer array **31** through an acoustic matching layer **34**, and an acoustic lens **35** is bonded onto the second transducer array **32**.

[0081] Each inorganic piezoelectric device of the first transducer array **31** has an inorganic piezoelectric body formed of piezoelectric ceramic represented by lead zirconate titanate (PZT) or piezoelectric single crystal represented by lead magnesium niobate-lead titanate solid solution (PMN-PT). Each organic piezoelectric device of the second transducer array **32** has an organic piezoelectric body formed of a polymer piezoelectric device, such as polyvinylidene fluoride (PVDF) or polyvinylidene fluoride-trifluoroethylene copolymer.

[0082] For example, an ultrasonic wave is transmitted from the first transducer array **31** toward the subject, and an ultrasonic echo from the subject is received by the second transducer array **32** or by both the first transducer array **31** and the second transducer array **32**.

[0083] The reception characteristics differ between the inorganic piezoelectric devices and the organic piezoelectric devices, and with the use of the second transducer array **32** having the plurality of organic piezoelectric devices, it is possible to receive harmonic components with high precision.

[0084] When this ultrasound transducer unit is used, it is desirable that the reception signal correction unit **11** has a first correction table created corresponding to the first transducer array **31** and a second correction table created corresponding to the second transducer array **32**. Correction amounts referenced from the first correction table are applied to the first transducer array **31**, and correction amounts referenced from the second correction table are applied to the second transducer array **32** in a separate manner.

[0085] When the ultrasound transducer unit shown in FIG. 7 is used in Embodiment 3, it is desirable that the actuation signal correction unit **14** has also one correction table created corresponding to the first transducer array **31** and another correction table created corresponding to the second transducer array **32** separately.

[0086] Furthermore, the correction table used in Embodiments 1 to 4 described above may be actually created on the basis of data measured while changing the angle between the predetermined reflection point and the acoustic radiation surface **3a** in each transducer **3** or may be created through calculation taking into consideration angle dependence of the center frequency.

[0087] Since the angle between the reflection point in the subject and the acoustic radiation surface **3a** in each transducer **3** depends largely on the depth of a measurement region in a subject where there is a reflection point, a correction table may be created for each representative measurement region, and a correction table may be selected and used in conformity with a measurement region relating to diagnosis.

[0088] The connection of the ultrasound probe **1** or **1a** and the diagnostic apparatus body **2** may be either wired connection or connection by wireless communication.

What is claimed is:

1. An ultrasound diagnostic apparatus comprising:
 - a transducer array having a plurality of transducers arranged in an array;
 - a transmission circuit which supplies an actuation signal to each transducer of the transducer array to transmit an ultrasonic wave toward a subject;
 - a reception circuit which corrects a reception signal output from each transducer having received an ultrasonic echo from the subject in accordance with an angle between a reflection point in the subject and an acoustic radiation surface in each transducer to produce sample data; and
 - an image producer which produces an ultrasound image on the basis of a sound ray signal obtained through phasing addition of sample data produced by the reception circuit.
2. The ultrasound diagnostic apparatus according to claim 1,
 - wherein the reception circuit adjusts a delay with respect to the reception signal output from each transducer in conformity with a change in center frequency depending on the angle between the reflection point and the acoustic radiation surface in each transducer to produce sample data.
3. The ultrasound diagnostic apparatus according to claim 2,
 - wherein the reception circuit adjusts a delay taking into consideration a change in frequency due to a change in attenuation caused by a difference in measurement depth depending on the angle between the reflection point and the acoustic radiation surface in each transducer.
4. The ultrasound diagnostic apparatus according to claim 1,
 - wherein the reception circuit adjusts a transmission filter characteristic with respect to the reception signal output from each transducer in conformity with a change in frequency band depending on the angle between the reflection point and the acoustic radiation surface in each transducer to produce sample data.
5. The ultrasound diagnostic apparatus according to claim 2,
 - wherein the reception circuit adjusts a transmission filter characteristic with respect to the reception signal output from each transducer in conformity with a change in frequency band depending on the angle between the

- reflection point and the acoustic radiation surface in each transducer to produce sample data.
6. The ultrasound diagnostic apparatus according to claim 4, wherein the reception circuit adjusts the transmission filter characteristic taking into consideration a change in frequency due to a change in attenuation caused by a difference in a measurement depth depending on the angle between the reflection point and the acoustic radiation surface in each transducer.
 7. The ultrasound diagnostic apparatus according to claim 5, wherein the reception circuit adjusts the transmission filter characteristic taking into consideration a change in frequency due to a change in attenuation caused by a difference in measurement depth depending on the angle between the reflection point and the acoustic radiation surface in each transducer.
 8. The ultrasound diagnostic apparatus according to claim 1, wherein the transmission circuit adjusts a waveform of the actuation signal to be supplied to each transducer in conformity with a change in center frequency depending on the angle between the reflection point and the acoustic radiation surface in each transducer.
 9. The ultrasound diagnostic apparatus according to claim 2, wherein the transmission circuit adjusts the waveform of the actuation signal to be supplied to each transducer in conformity with a change in center frequency depending on the angle between the reflection point and the acoustic radiation surface in each transducer.
 10. The ultrasound diagnostic apparatus according to claim 4, wherein the transmission circuit adjusts the waveform of the actuation signal to be supplied to each transducer in conformity with a change in center frequency depending on the angle between the reflection point and the acoustic radiation surface in each transducer.
 11. The ultrasound diagnostic apparatus according to claim 1, wherein the reception circuit corrects the reception signal by using a correction table depending on the angle between the reflection point in the subject and the acoustic radiation surface in each transducer.
 12. The ultrasound diagnostic apparatus according to claim 2, wherein the reception circuit corrects the reception signal by using a correction table depending on the angle between the reflection point in the subject and the acoustic radiation surface in each transducer.
 13. The ultrasound diagnostic apparatus according to claim 4, wherein the reception circuit corrects the reception signal by using a correction table depending on the angle between the reflection point in the subject and the acoustic radiation surface in each transducer.
 14. The ultrasound diagnostic apparatus according to claim 8, wherein the reception circuit corrects the reception signal by using a correction table depending on the angle between the reflection point in the subject and the acoustic radiation surface in each transducer.
 15. The ultrasound diagnostic apparatus according to claim 11, wherein the transducer array includes a first transducer array composed of a plurality of inorganic piezoelectric devices and a second transducer array composed of a plurality of organic piezoelectric devices, and wherein the reception circuit corrects the reception signal by using different correction tables between the first transducer array and the second transducer array.
 16. The ultrasound diagnostic apparatus according to claim 12, wherein the transducer array includes a first transducer array composed of a plurality of inorganic piezoelectric devices and a second transducer array composed of a plurality of organic piezoelectric devices, and wherein the reception circuit corrects the reception signal by using different correction tables between the first transducer array and the second transducer array.
 17. The ultrasound diagnostic apparatus according to claim 13, wherein the transducer array includes a first transducer array composed of a plurality of inorganic piezoelectric devices and a second transducer array composed of a plurality of organic piezoelectric devices, and wherein the reception circuit corrects the reception signal by using different correction tables between the first transducer array and the second transducer array.
 18. The ultrasound diagnostic apparatus according to claim 14, wherein the transducer array includes a first transducer array composed of a plurality of inorganic piezoelectric devices and a second transducer array composed of a plurality of organic piezoelectric devices, and wherein the reception circuit corrects the reception signal by using different correction tables between the first transducer array and the second transducer array.
 19. A method of producing an ultrasound image, the method comprising the steps of:
 - supplying an actuation signal to each transducer of a transducer array to transmit an ultrasonic wave toward a subject;
 - correcting a reception signal output from each transducer having received an ultrasonic echo from the subject in accordance with an angle between a reflection point in the subject and an acoustic radiation surface in each transducer to produce sample data; and
 - producing an ultrasound image on the basis of a sound ray signal obtained through phasing addition of the produced sample data.

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专利名称(译)	超声诊断设备和产生超声图像的方法		
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摘要(译)

一种超声诊断设备，包括：换能器阵列，具有以阵列布置的多个换能器；发送电路，其向换能器阵列的每个换能器提供致动信号以向对象发送超声波；接收电路，其校正接收信号每个换能器的输出已经根据对象中的反射点和每个换能器中的声辐射表面之间的角度从对象接收到超声回波以产生样本数据，并且图像产生器基于以下方式产生超声图像：通过定相添加由接收电路产生的样本数据获得的声线信号。

