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(54) **ULTRASONIC PROBE**

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SONDE À ULTRASONS

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EP 2 932 906 B1

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Description

BACKGROUND

1. Field

[0001] Exemplary embodiments relate to an ultrasonic probe of an ultrasonic diagnosis apparatus configured to diagnose diseases.

2. Description of the Related Art

[0002] An ultrasonic diagnosis apparatus is an apparatus configured to radiate ultrasonic waves toward a target portion at an inside of a subject, and to obtain an image with respect to a cross section of a blood flow of a soft tissue by receiving reflected ultrasonic echo signals.

[0003] The ultrasonic diagnosis apparatus, when compared to other image diagnosis apparatuses such as an x-ray apparatus, a CT Scanner (Computerized Tomography Scanner), a MRI (Magnetic Resonance Image), and a nuclear diagnosis apparatus, is provided in a relatively small size and is generally less expensive, while being capable of displaying diagnostic images in real time. In addition, the level of safety of the ultrasonic diagnosis apparatus is relatively high, as no radiation exposure is present, and thus, as well as for gynecological diagnoses, the ultrasonic diagnosis apparatus is being widely used for diagnosis of hearts, abdomens, and urinary systems.

[0004] The ultrasonic diagnosis apparatus includes an ultrasonic probe configured to irradiate ultrasonic waves toward a subject so as to obtain images of an inside of the subject, and to obtain ultrasonic echo signals that are reflected from body parts of the subject.

[0005] In general, piezo-electric material, which is configured to generate ultrasonic waves by converting electrical energy into mechanical vibrational energy, is being widely used as a transducer that is configured to generate ultrasonic waves at the ultrasonic probe.

[0006] Recently, a cMUT (capacitive Micromachined Ultrasonic Transducer), a new-concept transducer, is being developed.

[0007] The cMUT, as a new-concept transducer configured to transmit and/or receive ultrasonic waves by use of vibrations of hundreds or thousands of micromachined thin films, is manufactured on the basis of the MEMS (Micro Electro Mechanical System) technology. After forming a lower electrode and an air gap at a board of a semiconductor being used in a general semiconductor process and then forming an air gap at an upper portion of an insulating layer having the lower electrode, when a thin film provided with a thickness of about several to thousands of angstroms as well as an upper electrode above the air gap, a capacitor is formed so as to be provided with the air gap therebetween.

[0008] When an alternating current is applied to the

capacitor manufactured as described above, the thin films are vibrated, and ultrasonic waves are formed as a result. Conversely, in a case when the thin films are vibrated by outside ultrasonic waves, the capacitance of the capacitor is changed, and by detecting the change of the capacitance, the ultrasonic waves are received.

[0009] The cMUT as such is provided with a diameter thereof which is on the order of about tens of micrometers, and thus, even in a case when tens of thousands of the cMUTs are arranged, the size thereof may be only about several millimeters. In addition, through a single manufacturing process, tens of thousands of sensors may be able to be precisely and simultaneously arranged at desired positions, and since the cMUT element is connected to an ASIC (Application-Specific Integrated Circuit) as a result of a chip-bonding method, such as in flip-chip bonding, so as to apply electrical signals to the cMUT, the difficulty with respect to the degree of complexity of the process caused by conventional wirings may be solved.

[0010] The cMUT as such may be suitable for the manufacturing of 2D-array transducers, which is a recent trend, thereby contributing the development of multi-channel transducers.

[0011] When the number of transducer channels is low, the heat generated from electrical circuits provided as to drive a probe may be less than about 1W, which is the level that may be naturally released through a probe case. However, as transducers are provided with multiple channels, the amount of heat generated therefrom may be increased up to the level of about 7W, and therefore, the technological development to radiate and reduce heat from the ultrasonic probe is in demand.

[0012] Ultrasound transducer assemblies with thermal management are known from documents US 2013/0286593 A1 and US 2008/0188755 A1.

SUMMARY

[0013] Therefore, it is an aspect of one or more exemplary embodiments to provide an ultrasonic probe configured to release heat generated by a transducer to an outside of the ultrasonic probe via a heat pipe and a radiation unit.

[0014] Additional aspects of the exemplary embodiments will be set forth in part in the description which follows and, in part, will be obvious from the description, or may be learned by practice of the exemplary embodiments.

[0015] In accordance with one exemplary embodiment, an ultrasonic probe includes a housing, a transducer, a heat pipe, a radiator, and a partition wall. The transducer may be configured to generate ultrasonic waves while disposed in an interior of the housing. The heat pipe may be configured to facilitate a transfer of heat generated by the transducer. The radiator may be connected to the heat pipe and configured to release the heat being transferred via the heat pipe to an exterior of

the housing. The partition wall may separate an inside space within the housing.

[0016] The ultrasonic probe may further include an electrical apparatus provided in the interior of the housing, and the partition wall may separate a first space in which the electrical apparatus is provided from a second space in which the radiator is provided.

[0017] The ultrasonic probe may further include: a cable electrically connected to the electrical apparatus; and a cable extender provided at a rear portion of the housing as to extend the cable to the exterior of the housing, wherein the cable extender may be positioned so as not to interfere with the radiator and so as not to interfere with the heat pipe.

[0018] The heat pipe may be further configured to facilitate the transfer of the heat generated by the transducer in a first direction which differs from a radiation direction of the generated ultrasonic waves by at least 90 degrees.

[0019] A vent hole configured to facilitate a passage of air therethrough may be provided at the housing and may be further configured to cover the radiator.

[0020] The radiator may further include a radiation fin configured to scatter the heat transferred via the heat pipe.

[0021] The ultrasonic probe may further include a radiation fan configured to release the heat scattered by the radiation fin to the exterior of the housing.

[0022] In accordance with another exemplary embodiment, an ultrasonic probe includes a housing, a transducer, a heat pipe, and a radiator. The transducer may be configured to generate ultrasonic waves while disposed in an interior of the housing. The heat pipe may be configured to facilitate a transfer of heat generated by the transducer. The radiator may be connected to the heat pipe and configured to release the heat being transferred via the heat pipe to an exterior of the housing. The radiator may be positioned such that an inside space within the housing is divided.

[0023] The ultrasonic probe may further include an electrical apparatus provided in the interior of the housing, wherein the radiator may be positioned so as to isolate a space in which the electrical apparatus is provided.

[0024] The ultrasonic probe may further include a cable electrically connected to the electrical apparatus, and a cable extender provided at a rear portion of the housing as to extend the cable to the exterior of the housing. The cable extender may be positioned so as not to interfere with the radiator and so as not to interfere with the heat pipe.

[0025] The radiator may be provided with a shape thereof which corresponds to a shape of the housing.

[0026] In accordance with another exemplary embodiment, an ultrasonic probe includes a first housing, a transducer, a heat pipe and a second housing. The transducer may be configured to generate ultrasonic waves while disposed in an interior of the first housing. The heat pipe may be configured to facilitate a transfer of heat

generated by the transducer. The second housing may be connected to the heat pipe and configured to release the heat being transferred via the heat pipe to an exterior of the second housing.

5 **[0027]** The second housing may be formed of at least one from among aluminum, copper, and an alloy of aluminum and copper.

10 **[0028]** The ultrasonic probe may further include an electrical apparatus, a cable electrically connected to the electrical apparatus, and a cable extender provided at a rear portion of the second housing such that the cable is extended to an exterior of the second housing. The cable extender may be positioned such that the cable does not interfere with the heat pipe.

BRIEF DESCRIPTION OF THE DRAWINGS

[0029] These and/or other aspects will become apparent and more readily appreciated from the following description of exemplary embodiments, taken in conjunction with the accompanying drawings of which:

25 FIG. 1 is a drawing schematically showing a structure of one exemplary embodiment of an ultrasonic probe.

FIG. 2 is a drawing illustrating an image of the ultrasonic probe of FIG. 1 being gripped.

30 FIG. 3 is a drawing schematically showing an alternative structure according to another exemplary embodiment of the ultrasonic probe.

35 FIG. 4 is a drawing illustrating an image of the ultrasonic probe of FIG. 3 being gripped.

FIG. 5 is a drawing illustrating an operation principle of a heat pipe.

40 FIGS. 6, 7, and 8 are drawings schematically illustrating a structure of another exemplary embodiment of the ultrasonic probe.

45 FIG. 9 is a drawing schematically illustrating a structure of still another exemplary embodiment of the ultrasonic probe.

FIG. 10 is a perspective view illustrating a second housing of the ultrasonic probe of FIG. 9.

DETAILED DESCRIPTION

50 **[0030]** Reference will now be made in detail to exemplary embodiments, examples of which are illustrated in the accompanying drawings, wherein like reference numerals refer to like elements throughout.

[0031] FIG. 1 is a drawing schematically showing a structure of an exemplary embodiment of an ultrasonic

probe, and FIG. 2 is a drawing illustrating an image of the ultrasonic probe of FIG. 1 being gripped. FIG. 3 is a drawing showing a partially changed structure of the ultrasonic probe illustrated in FIG. 1, and FIG. 4 is a drawing illustrating an image of the ultrasonic probe of FIG. 3 being gripped.

[0032] Referring to FIG. 1, FIG. 2, FIG. 3, and FIG. 4, an ultrasonic probe includes a transducer 10, a heat pipe 20 to facilitate a transfer of the heat generated by the transducer 10, and a radiation unit (also referred to herein as a "radiator") 30 to release the heat transferred via the heat pipe 20 to an exterior of the ultrasonic probe.

[0033] With respect to one exemplary embodiment of the transducer 10, a Magnetostrictive Ultrasonic Transducer, which is configured to use a magnetostrictive effect of a magnetic substance that is typically used in conjunction with a conventional probe apparatus, or a Piezoelectric Ultrasonic Transducer, which is configured to use a piezoelectric effect of a piezoelectric substance, may be used. Alternatively, a Capacitive Micromachined Ultrasonic Transducer, hereinafter referred to as a cMUT, configured to transmit/receive ultrasonic waves by use of vibrations of hundreds or thousands of micromachined thin films, may be also used.

[0034] The heat pipe 20 is configured to facilitate the transfer of the heat generated at the transducer 10 in a y-axis direction, that is, a direction opposite to a radiating direction of ultrasonic waves.

[0035] FIG. 5 is a drawing illustrating an operational principle of the heat pipe 20.

[0036] The heat pipe 20 is an apparatus which is manufactured by injecting working fluid into a sealed container having the shape of a tube and provided to be in a vacuum state.

[0037] The working fluid within the heat pipe 20 is configured to transfer heat while being present in two phases.

[0038] Referring to FIG. 5, when heat is applied to an evaporation unit (also referred to herein as an "evaporator") 21 of the heat pipe 20, the heat is transferred to an interior of the heat pipe 20 by heat conductivity through an outer wall.

[0039] An evaporation of the working fluid occurs at a surface of a wick 22 even at a low temperature in the interior of the heat pipe 20, which is provided with a high pressure.

[0040] Density and pressure of gas are increased at the evaporation unit 21 due to the evaporation of the working fluid, and thus, at a central portion, a gradation of the pressure is formed at a gas flow path toward a direction of a condensation unit (also referred to herein as a "condenser") 22 at which density and pressure of the gas are relatively lower, and as a result, the gas is moved.

[0041] At this time, the gas being moved carries an amount of heat which is equivalent to an amount of the latent heat that is evaporated.

[0042] Heat is released as the gas which is moved to the condensation unit 22 is condensed at an inner wall

of the condensation unit, which is provided with a relatively lower temperature, and then the gas is returned to a liquid state.

[0043] The working fluid that is returned to the liquid state is moved again toward the evaporation unit 21 through air pores at an interior of the wick 22 by a capillary force of the wick 22 or by a gravitational force.

[0044] As the processes as described above are repeated, the transfer of heat continuously takes place.

[0045] The evaporation unit 21 of the heat pipe 20 is installed such that the evaporation unit 21 is in contact with a heat spreader 11 that is configured to absorb the heat which is generated at the transducer 10, and the heat pipe 10 is configured to transfer the heat generated at the transducer 10 to a rear portion of the ultrasonic probe by performance of the heat transfer processes that are described above.

[0046] The heat spreader 11 may be formed with a metallic material having a relatively high heat conductivity, such as aluminum. The heat spreader 11 thermally contacts with respect to the transducer 10 at which heat is generated, and is configured to absorb the heat that is generated at the transducer 10.

[0047] The heat pipe 20 is configured to make contact with respect to the heat spreader 11 while inserted into the heat spreader 11 by a predetermined depth so as to effectively facilitate a transfer of the heat absorbed by the heat spreader 11.

[0048] The heat transferred through the heat pipe 20 is released to an exterior of the ultrasonic probe through the radiation unit 30 which is provided at the condensation unit 22 of the heat pipe 20.

[0049] Referring to FIG. 1, the radiation unit 30 includes a plurality of fins 31 which have the shape of a panel while formed with metallic material so as to scatter the heat transferred from the heat pipe 20.

[0050] The condensation unit 22 of the heat pipe 20 is configured to make contact with respect to the fins 31 of the radiation unit 30, and when heat is released as the gas being moved to the condensation unit 22 is condensed at an inner wall of the condensation unit 22 at which the temperature is relatively low, the heat that is released from the condensation unit 22 of the heat pipe 20 is scattered by the fins 31.

[0051] A radiation fan 40 may be adjacently provided at the radiation unit 30. The radiation fan 40 is configured to release the heat, which is scattered by the radiation fins 31, to the exterior so as to additionally enhance radiation performance.

[0052] A housing 70 is provided so as to form a case of the ultrasonic probe, and as illustrated on FIG. 1, a plurality of vent holes 60 through which air may pass may be formed at the housing 70 so as to cover the space in which the radiation unit 30 is provided.

[0053] The heat being released from the radiation unit 30 may be discharged to the outside as a result of ventilations of air through the vent holes 60.

[0054] In a case when the radiation fan 40 is mounted,

the radiation fan 40 may be able to assist so as to increase an effectiveness of the discharging of heat by generating a forced current.

[0055] As the vent holes 60 are formed, outside air may be drawn in to an interior of the housing 70 through the vent holes 60, and at this time, dust or foreign substance may also be drawn in through the vent holes 60.

[0056] The drawing in of the dust or the foreign substance as such may negatively affect an electrical apparatus 110, such as a printed circuit board provided at an interior of the ultrasonic probe, and thus, as illustrated on FIG. 1, by installing a partition wall 50 in an interior of the housing 70, the space in which the electrical apparatus 110 is situated may be isolated, so that the difficulty as such may be solved.

[0057] The vent holes 60 are formed at a portion of the housing 70 which is adjacent to the radiation unit 30, and thus, the partition wall 50 is provided at a position so to separate the radiation unit 30 from the electrical apparatus 110.

[0058] The radiation unit 30 is separated from the electrical apparatus 110 by the partition wall 50, and a cable 80 configured to apply electrical signals to the heat pipe 20 and the electrical apparatus 110 and/or to receive electrical signals from the electrical apparatus 110 is provided so as to penetrate the partition wall 50.

[0059] As illustrated in FIG. 1, the cable 80 electrically connected to the electrical apparatus 110 is extended to an exterior of the ultrasonic probe through a cable extension unit (also referred to herein as a "cable extender" 90 which is provided at the rear end of the ultrasonic probe.

[0060] On FIG. 1, the cable extension unit 90 is provided at a central portion of the rear end of the ultrasonic probe, but the cable extension unit 90 may be eccentrically provided at the rear end of the ultrasonic probe such that the cable 80 may be prevented from interfering with respect to the heat pipe 20 and/or the radiation unit 30. The above may be confirmed at the ultrasonic probe illustrated on FIG. 2.

[0061] In this aspect, the portion at which the transducer 10 is provided is defined as the front end of the heat spreader 11, and the opposite side, that is, the portion at which the cable extension unit 90 is provided, is defined as the rear end of the ultrasonic probe.

[0062] In FIG. 1, for additional enhancement of radiation performance, a radiation fin 100 provided so as to make contact with respect to the heat spreader 11 and configured to release the heat absorbed at the heat spreader 11 may be provided.

[0063] As illustrated in FIG. 1, the two units of the radiation fin 100 may be adjacently provided at an inner side surface of the housing 70, and the radiation fin 100 may be formed with a metallic material which has a relatively high heat conductivity, such as, for example, aluminum.

[0064] The radiation fin 100 is configured to release the heat absorbed at the heat spreader 11 by use of heat

conductivity through the housing 70 to an exterior of the housing 70. In general, as the heat conductivity of the radiation fin 100 is larger than the heat conductivity of the housing 70 and as the heat conductivity of the housing 70 is larger than the heat conductivity of outside air, the heat of the radiation fin 100 is transferred and released to the exterior of the housing 70 by means of heat conductivity through the housing 70.

[0065] On FIG. 2, an image of the ultrasonic probe illustrated in FIG. 1 being grabbed by use of a hand is illustrated. The shape of the hand grabbing the ultrasonic probe is illustrated with dotted lines.

[0066] As illustrated in FIG. 2, a user of the ultrasonic probe may be able to grab the ultrasonic probe so as to avoid covering a portion at which the vent holes 60 are formed as to further efficiently release heat, and the shape of the housing may be designed as to facilitate the grabbing as such.

[0067] The ultrasonic probe shown in FIG. 3 is referred to as an alternative exemplary embodiment with respect to the ultrasonic probe illustrated on FIG. 1, and the heat pipe 20 is connected to an area that is off-center with respect to the central portion of the heat spreader 11.

[0068] On FIG. 1, the vent holes 60 are formed at the rear end portion of the housing 70 in an area which is adjacent to the radiation unit 30, while in FIG. 3, the heat pipe 20 is eccentrically installed with respect to the heat spreader 11, and thus, the vent holes 60 are formed only at one portion of surface of the housing 70, that is, at a portion of the housing 70 that is adjacent to the radiation unit 30.

[0069] In particular, on FIG. 1, the vent holes 60 are formed at the rear end of the housing 70, and on FIG. 3, the vent holes 60 are formed in vertical directions from one side surface of the housing 70.

[0070] As described above, when air is drawn in through the vent holes 60, outside dust or foreign substance may also be drawn in, and the outside dust or the foreign substance may negatively affect the electrical apparatus 110, and thus, similarly as in FIG. 1, the partition wall 50 is installed in an interior of the housing 70.

[0071] The partition wall 50 is provided so as to protect the electrical apparatus 110 from the dust or foreign substance which is drawn in from an outside, and as illustrated on FIG. 3, the partition wall 50 may be formed along the y-axis direction.

[0072] The radiation unit 30 and the electrical apparatus 110 are separated from one another by the partition wall 50, while the heat pipe 20 is provided so as to penetrate a portion of the partition wall 50.

[0073] As the heat pipe 20 is eccentrically installed, as illustrated in FIG. 3, the electrical apparatus 110 and/or the radiation fin 100 may be eccentrically provided at an opposite domain with respect to the domain at which the heat pipe 20 is installed.

[0074] Thus, the cable extension unit 90 at which the cable 80 is extended to an outside is eccentrically provided at the rear end of the ultrasonic probe as well, and

subsequently, the cable 80 may be prevented from interfering with respect to the heat pipe 20 and the radiation unit 30.

[0075] FIG. 6 is a drawing schematically illustrating a structure of another exemplary embodiment of the ultrasonic probe, and FIG. 7 and FIG. 8 are drawings schematically showing respective alternative structures of the ultrasonic probe illustrated on FIG. 6. FIG. 9 is a drawing schematically illustrating a structure of still another exemplary embodiment of the ultrasonic probe.

[0076] FIG. 6, FIG. 7, FIG. 8, and FIG. 9 are provided as to illustrate the heat pipe 20 and the radiation unit 30 as primary structures while omitting other structures other than the heat pipe 20 and the radiation unit 30 by comparison with the structures of the ultrasonic probe illustrated in FIG. 1, FIG. 2, FIG. 3, and FIG. 4.

[0077] With respect to the difference between the ultrasonic probe shown on FIG. 6 and the ultrasonic probe shown on FIG. 1, the partition wall 50 configured to separate the electrical apparatus 110 and the radiation unit 30 is installed in the ultrasonic probe shown in FIG. 1, while the partition wall 50 as such is not installed in the ultrasonic probe shown in FIG. 6.

[0078] As described above, when the vent holes 60 configured to communicate air are formed at a portion of the housing 70 which covers the radiation unit 30, outside air may be drawn in to an interior of the housing 70 through the vent holes 60, and at this time, along with the inlet of the air, outside dust or foreign substance may be drawn in to the interior of the housing 70.

[0079] The inlet of the foreign substance or dust may negatively affect the printed circuit board and the electrical apparatus 110 provided at the interior of the ultrasonic probe, and may induce malfunctions of the ultrasonic probe.

[0080] Regarding the ultrasonic probe shown in FIG. 1, as the inletting of the dust or foreign substance being drawn in through the vent holes 60 into a space at which the electrical apparatus 110 is provided is physically blocked, the occurrence of the difficulty as such is prevented.

[0081] Regarding the ultrasonic probe shown on FIG. 6, the partition wall 50 shown in FIG. 1 is not present, and as the radiation unit 30, which is connected to the heat pipe 20, is installed so as to divide an inside space of the housing 70 of the ultrasonic probe, the radiation unit 30 is provided to perform the function of the partition wall 50 as well as the function of the radiation unit 30.

[0082] In particular, the radiation unit 30, in performing the function of the partition wall 50, is provided to block the space, at which the electrical apparatus 110 is provided, from an outside space that is being connected through the vent holes 60.

[0083] Thus, the movements of the dust or foreign substance, which may be drawn in through the vent holes 60 to a space at which the electrical apparatus 110 is situated, are physically blocked by the radiation unit 30.

[0084] As the radiation unit 30 is provided to separate

a space at an interior of the housing 70 of the ultrasonic probe, the appropriate size of the radiation unit 30 should be manufactured or determined by considering the area of a cross section of an interior of the housing 70, and the shape of the radiation unit 30 should also be manufactured or determined by considering the area of a cross section of the interior of the housing 70.

[0085] The radiation unit 30 includes the plurality of radiation fins 31 which are provided with the shape of a panel that is formed with a metallic material, such as aluminum, such that the heat transferred via the heat pipe 20 may be scattered.

[0086] The condensation unit 22 of the heat pipe 20 is provided so as to make contact with respect to the plurality of radiation fins 31 of the radiation unit 30, and when the heat is released from the gas which is being moved to the condensation unit 22 as the gas is condensed at an inner wall of the condensation unit which is provided with a relatively lower temperature, the heat being released from the condensation unit 22 of the heat pipe 20 is scattered at the radiation fins 31.

[0087] Although not illustrated in the drawing, so as to additionally enhance the radiation performance, the radiation fin 40, which is configured to release the heat that is scattered from the radiation fins 31, may be adjacently provided with respect to the radiation unit 30.

[0088] As the cable extension unit 90 is provided at a central portion of the rear end of the ultrasonic probe on FIG. 6, the cable extension unit 90 may be eccentrically provided at the rear end of the ultrasonic probe so as to prevent the cable 80 from interfering with respect to the heat pipe 20 and the radiation unit 30.

[0089] In FIG. 1, the radiation fin 100 configured to release the heat being absorbed from the heat spreader 11 while being in contact with respect to the heat spreader 11 may be provided, so as to further enhance the radiation performance.

[0090] As illustrated in FIG. 1, the two units of the fin 100 may be adjacently provided with respect to an inner side surface of the housing 70, and the fin 100 may be formed with a metallic material having a relatively high heat conductivity, such as, for example, aluminum.

[0091] The fin 100 is configured to discharge the heat that is absorbed from the heat spreader 11 by means of heat conductivity via the housing 70.

[0092] FIG. 7 is provided to show an alternative exemplary embodiment of the ultrasonic probe shown in FIG. 6.

[0093] As shown in FIG. 7, the shape of the radiation unit 30, which is connected to the heat pipe 20 so as to scatter the heat that is transferred via the heat pipe 20, is provided to be different with respect to the radiation unit 30 shown in FIG. 6.

[0094] While the radiation unit 30 shown in FIG. 6 is structured with the plurality of radiation fins 31 having the shape of a panel while formed with a metallic material such as aluminum, the radiation unit 30 shown in FIG. 7 is provided with a shape which corresponds to the shape of the rear end of the housing 70 that corresponds to the

radiation unit 30.

[0095] In particular, if the rear end of the housing 70 is provided with a shape of a semicircle that is convex with respect to the y-axis, the shape of the radiation unit 30 is formed with the shape of a semicircle that is convex with respect to the y-axis as well.

[0096] When the radiation unit 30 is formed as described above, the shape of the radiation unit 30 and the shape of the rear end of the housing 70 which covers the radiation unit 30 are identical with respect to each other, and thus the radiation unit 30 may be able to be installed at further adjacent position with respect to the housing 70.

[0097] When the radiation unit 30 is installed at a further adjacent position with respect to the housing 70, the gap between the radiation unit 30 and the housing 70 may be narrowed.

[0098] When the gap between the radiation unit 30 and the housing 70 is narrowed, the releasing of heat through the vent holes 60 may occur faster as compared to when the gap between the radiation unit 30 and the housing 70 is widened.

[0099] In addition, the radiation unit 30 illustrated in FIG. 7 is provided to perform the function of the partition wall 50, similarly as the radiation unit 30 illustrated in FIG. 6 is provided to perform the function of the partition wall 50.

[0100] As described above, when the vent holes 60 which are provided so as to communicate air are formed at the portion of the housing 70 which covers the radiation unit 30, outside air may be able to be drawn in to an interior of the housing 70 through the vent holes 60, and at this time, outside dust or foreign substance may also be drawn into the interior the housing 70 in conjunction with the inlet of the outside air. The inletting of the foreign substance or dust may negatively affect the electrical apparatus 110, such as, for example, a printed circuit board which is provided at an interior of the ultrasonic probe, and this may induce malfunctions of the ultrasonic probe.

[0101] Regarding the ultrasonic probe shown in FIG. 7, the partition wall 50 shown on FIG. 1 is not present, and as the radiation unit 30 connected to the heat pipe 20 is installed so as to divide an inside space of the housing 70 of the ultrasonic probe, the radiation unit 30 is provided to perform the function of the partition wall 50 as well as the function of the radiation unit 30. In particular, the radiation unit 30, with respect to its function as the partition wall 50, is provided to block the space at which the electrical apparatus 110 is provided from an outside space that is connected through the vent holes 60. Thus, the movements of the dust or foreign substance, which may be drawn in through the vent holes 60 to a space at which the electrical apparatus 110 is situated, are physically blocked by the radiation unit 30.

[0102] As the radiation unit 30 is provided to separate a space within the interior of the housing 70 of the ultrasonic probe, the size of the radiation unit 30 should be manufactured or determined by considering the area of a cross section of the interior of the housing 70, and the

shape of the radiation unit 30 should also be manufactured or determined by considering the area of a cross section of the interior of the housing 70.

[0103] The radiation unit 30 may be formed with a metallic material, such as, for example, aluminum, so as to scatter the heat that is transferred via the heat pipe 20.

[0104] In FIG. 7, the cable extension unit 90 is provided at a central portion of the rear end of the ultrasonic probe, but the cable extension unit 90 may be eccentrically provided at the rear end of the ultrasonic probe such that the cable 80 may be prevented from interfering with respect to the heat pipe 20 and/or the radiation unit 30.

[0105] FIG. 8 is provided to show an alternative exemplary embodiment of the ultrasonic probe shown in FIG. 7.

[0106] As shown in FIG. 7, the shape of the radiation unit 30 shown in FIG. 8 is provided with a shape that corresponds to the shape of the rear end of the portion of the housing 70 which covers the radiation unit 30.

[0107] In particular, if the rear end of the housing 70 is provided with a shape of a semicircle that is convex with respect to the y-axis, the radiation unit 30 is formed with the shape of a semicircle that is convex with respect to the y-axis as well.

[0108] When the radiation unit 30 is formed as described above, the shape of the radiation unit 30 and the shape of the rear end of the portion of the housing 70 which covers the radiation unit 30 are identical with respect to each other, and thus the radiation unit 30 may be able to be installed in close correspondence with respect to the housing 70.

[0109] When the radiation unit 30 is installed at a closely corresponding adjacent position with respect to the housing 70, the gap between the radiation unit 30 and the housing 70 may be narrowed.

[0110] When the gap between the radiation unit 30 and the housing 70 is narrowed, in conjunction with the releasing of heat by use of the convection current of the air through the vent holes 60, the releasing of heat through heat conductivity may be considered as an effective method of releasing heat.

[0111] Thus, as illustrated in FIG. 8, the vent holes 60 are not formed at the rear end of the housing 70 adjacent to the radiation unit 30 so as to release heat through heat conductivity.

[0112] As described above, the radiation unit 30 is formed with a metallic material having relatively high heat conductivity such as aluminum, and thus heat is released to the exterior by use of heat conductivity via the housing 70, which has a lower heat conductivity with respect to the radiation unit 30.

[0113] In particular, because the heat conductivity of the radiation unit 30 is greater than the heat conductivity of the housing 70, and because the heat conductivity of the housing 70 is greater than the heat conductivity of outside air, the heat of the radiation unit 30 is transferred and released to the exterior of the housing 70 by means of heat conductivity through the housing 70.

[0114] When the vent holes 60 are not formed, the like-

likelihood of dust or foreign substance being drawn in from outside through the vent holes 60 is reduced, and thus the size and/or the shape of the radiation unit 30 being designed to separate a space within the interior of the housing 70 is not necessarily required.

[0115] In FIG. 8, the vent holes 60 may be formed at the rear end of the housing 70 adjacent to the radiation unit 30. However, by having the gap between the vent holes 60 larger than the gap between the vent holes 60 as illustrated in FIG. 7, the vent holes 60 may be sparsely distributed.

[0116] In particular, by adding the releasing of heat through the convection current to the releasing of heat through heat conductivity, an increased effectiveness with respect to the releasing of heat may be induced. As described above, in a case when the vent holes 60 are sparsely distributed, the difficulty caused by an inlet of dust or foreign substance by the forming of the vent holes 60 may occur, and thus the radiation unit 30, similarly as the radiation unit 30 illustrated in FIG. 7, is provided to perform the functions of the partition wall 50. In particular, as the radiation unit 30 is required to separate a space within the interior of the housing 70 of the ultrasonic probe, the size of the radiation unit 30 should be manufactured or determined by considering the area of a cross section of an interior portion of the housing 70, and the shape of the radiation unit 30 should also be manufactured or determined by considering the area of a cross section of an interior portion of the housing 70.

[0117] In FIG. 8, the cable extension unit 90 is provided at a central portion of the rear end of the ultrasonic probe, but the cable extension unit 90 may be eccentrically provided at the rear end of the ultrasonic probe such that the cable 80 may be prevented from interfering with respect to the heat pipe 20 and/or the radiation unit 30.

[0118] In FIG. 9, a structure in accordance with another exemplary embodiment of the ultrasonic probe is schematically illustrated.

[0119] Referring to FIG. 9, the housing 70 of the ultrasonic probe includes a first housing 71 and a second housing 72, and the second housing 72 is formed with a metallic material having a relatively high heat conductivity, such as, for example, aluminum.

[0120] The heat pipe 20 is connected to the second housing 72, and the heat that is transferred through the heat pipe 20 after being absorbed at the heat spreader 11 is released to an outside through the second housing 72.

[0121] In particular, without separately having the radiation unit 30 installed in an interior of the housing 70 of the ultrasonic probe, the second housing 72, as a result of being formed with a metallic material having a relatively high heat conductivity, is provided to perform the function of the radiation unit 30.

[0122] When heat is transferred to the second housing 72, the heat is conducted and released to outside air which has relatively low heat conductivity, and thereby the heat radiation takes place.

[0123] Because the second housing 72 is provided to perform the function of the radiation unit 30, the vent holes 60 are not formed at the second housing 72 for effective heat radiation, and because the vent holes 60 are not formed, the partition wall 50 configured to separate the space in which the electrical apparatus 110 is provided is not installed as well.

[0124] FIG. 10 is a perspective view separately illustrating only the second housing 72, which is configured to perform the function of the radiation unit 30 as described above.

[0125] A hole 91 at which the cable extension unit 90 is to be formed is eccentrically formed at a rear end of the second housing 72.

[0126] Then, a circle 29 illustrated in dotted line shows a portion to which the heat pipe 20 is to be connected.

[0127] The portion at which the cable extension unit 90 is formed is eccentrically provided so as to prevent the cable 80 from interfering with respect to the heat pipe 20.

[0128] In FIG. 9 as well, the cable extension unit 90 is eccentrically formed at the rear end of the second housing 72 of the ultrasonic probe.

[0129] As is apparent from the above, the heat stability of an ultrasonic probe can be enhanced by effectively releasing heat to an outside while the heat is generated by the ultrasonic probe.

[0130] Although a few exemplary embodiments have been shown and described, it will be appreciated by those skilled in the art that changes may be made in these exemplary embodiments without departing from the principles of the present inventive concept, the scope of which is defined in the claims.

Claims

1. An ultrasonic probe, comprising:

- a housing (70);
 - a transducer (10) configured to generate ultrasonic waves while disposed in an interior of the housing;
 - a heat pipe (20) configured to facilitate a transfer of heat generated by the transducer; a radiator (30) connected to the heat pipe and configured to release the heat being transferred via the heat pipe to an exterior of the housing;
 - a partition wall (50) which separates an inside space within the housing; and
 - an electrical apparatus (110) provided in the interior of the housing,
- characterized in that**
- the partition wall (50) isolates a first space in which the electrical apparatus (110) is provided from a second space in which the radiator (30) is provided;
 - the ultrasonic probe further comprising:

- a cable (80) electrically connected to the electrical apparatus; and
 a cable extender (90) provided at a rear portion of the housing as to extend the cable to the exterior of the housing,
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- wherein the cable extender is positioned eccentrically at the rear portion of the ultrasonic probe so as not to interfere with the radiator and so as not to interfere with the heat pipe, and so that the cable (80) is prevented from interfering with the heat pipe (20) and the radiation unit (30).
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2. The ultrasonic probe of claim 1, wherein: the heat pipe is further configured to facilitate the transfer of the heat generated by the transducer in a first direction which differs from a radiation direction of the generated ultrasonic waves by at least 90 degrees.
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 3. The ultrasonic probe of claim 1 or 2, wherein: a vent hole (60) configured to facilitate a passage of air therethrough is provided at the housing and is further configured to cover the radiator.
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 4. The ultrasonic probe of claim 1, wherein: the radiator comprises a radiation fin (100) configured to scatter the heat transferred via the heat pipe.
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 5. The ultrasonic probe of claim 4, further comprising: a radiation fan (40) configured to release the heat scattered by the radiation fin to the exterior of the housing.
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 6. The ultrasonic probe of claim 1, wherein:

the housing (70) comprises
 a first housing (71); and
 a second housing (72) connected to the heat pipe and configured to release the heat being transferred via the heat pipe to an exterior of the second housing.

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 7. The ultrasonic probe of claim 6, wherein: the second housing is formed of at least one from among aluminum, copper, and an alloy of aluminum and copper.
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 8. A method for dispersing heat generated by an ultrasonic probe, the ultrasonic probe including a housing (70) and a transducer (10) configured to generate ultrasonic waves, and the method comprising:

positioning a heat pipe (20) so as to facilitate a transfer of the heat generated by the transducer; and
 connecting a radiator (30) to the heat pipe so as to cause the heat generated by the ultrasonic

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probe to be transferred to an exterior of the housing;

characterized by

positioning a partition wall (50) so as to isolate a first space within the housing within which an electrical apparatus (110) is provided from a second space within which the radiator is provided;

electrically connecting a cable (80) to the electrical apparatus; and
 providing a cable extender (90) at a rear portion of the housing as to extend the cable to the exterior of the housing,

wherein the cable extender (90) is positioned eccentrically at the rear portion of the ultrasonic probe so as not to interfere with the radiator and so as not to interfere with the heat pipe (20), and so that the cable (80) is prevented from interfering with the heat pipe (20) and the radiation unit (30).

9. The method of claim 8, wherein the positioning the heat pipe further comprises positioning the heat pipe so as to facilitate the transfer of the heat generated by the transducer in a first direction which differs from a radiation direction of the generated ultrasonic waves by at least 90 degrees.
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10. The method of any one of claims 8 or 9, wherein the radiator includes a radiation fin configured to scatter the heat transferred via the heat pipe.
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11. The method of any one of claims 8 to 10, wherein the radiator further includes a radiation fan, and wherein the connecting the radiator to the heat pipe further comprises positioning the radiation fan to facilitate a forcing of the scattered heat through the heat pipe toward the exterior of the housing.
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Patentansprüche

1. Ultraschallsonde, umfassend:

ein Gehäuse (70);
 einen Wandler (10), der dazu konfiguriert ist, Ultraschallwellen zu erzeugen, während er in einem Inneren des Gehäuses angeordnet ist;
 ein Wärmerohr (20), das dazu konfiguriert ist, eine Übertragung von Wärme zu bewerkstelligen, die von dem Wandler erzeugt wird;
 einen Heizkörper (30), der mit dem Wärmerohr verbunden und dazu konfiguriert ist, die Wärme, die über das Wärmerohr übertragen wird, an einer Außenseite des Gehäuses freizugeben;
 eine Trennwand (50), die einen Innenraum innerhalb des Gehäuses abtrennt; und
 eine elektrische Vorrichtung (110), die in dem

Innenraum des Gehäuses angeordnet ist,

dadurch gekennzeichnet, dass

die Trennwand (50) einen ersten Raum, in dem die elektrische Vorrichtung (110) angeordnet ist, von einem zweiten Raum trennt, in dem der Heizkörper (30) angeordnet ist; wobei die Ultraschallsonde des Weiteren umfasst:

ein Kabel (80), das elektrisch mit der elektrischen Vorrichtung verbunden ist; und eine Kabelverlängerung (90), die in einem hinteren Abschnitt des Gehäuses angeordnet ist, um das Kabel zur Außenseite des Gehäuses zu verlängern,

wobei die Kabelverlängerung exzentrisch an dem hinteren Abschnitt der Ultraschallsonde angeordnet ist, so dass sie den Heizkörper nicht beeinträchtigt und das Wärmerohr nicht beeinträchtigt, und so, dass verhindert wird, dass das Kabel (80) das Wärmerohr (20) und die Heizeinheit (30) beeinträchtigt.

2. Ultraschallsonde nach Anspruch 1, wobei das Wärmerohr des Weiteren dazu konfiguriert ist, die Übertragung der von dem Wandler erzeugten Wärme in einer ersten Richtung zu bewerkstelligen, die von einer Strahlungsrichtung der erzeugten Ultraschallwellen um mindestens 90 Grad abweicht.
3. Ultraschallsonde nach Anspruch 1 oder 2, wobei eine Belüftungsöffnung (60), die dazu konfiguriert ist, einen Durchgang von Luft hindurch zu ermöglichen, an dem Gehäuse vorgesehen und des Weiteren dazu konfiguriert ist, den Heizkörper abzudecken.
4. Ultraschallsonde nach Anspruch 1, wobei der Heizkörper eine Strahlungsrippe (100) umfasst, die dazu konfiguriert ist, die über das Wärmerohr übertragene Wärme zu verbreiten.
5. Ultraschallsonde nach Anspruch 4, des Weiteren umfassend: einen Strahlungslüfter (40), der dazu konfiguriert ist, die von der Strahlungsrippe verbreitete Wärme zur Außenseite des Gehäuses freizugeben.
6. Ultraschallsonde nach Anspruch 1, wobei das Gehäuse (70) umfasst:

ein erstes Gehäuse (71); und ein zweites Gehäuse (72), das mit dem Wärmerohr verbunden und dazu konfiguriert ist, die Wärme, die über das Wärmerohr übertragen wird, an einer Außenseite des zweiten Gehäuses freizugeben.

7. Ultraschallsonde nach Anspruch 6, wobei das zweite Gehäuse aus mindestens einem aus Aluminium, Kupfer und einer Legierung aus Aluminium und Kupfer besteht.

8. Verfahren zum Verteilen von Wärme, die von einer Ultraschallsonde erzeugt wird, wobei die Ultraschallsonde ein Gehäuse (70) und einen Wandler (10) beinhaltet, der dazu konfiguriert ist, Ultraschallwellen zu erzeugen, und wobei das Verfahren umfasst:

Positionieren eines Wärmerohrs (20) so, dass eine Übertragung der Wärme ermöglicht wird, die von dem Wandler erzeugt wird; und Verbinden eines Heizkörpers (30) mit dem Wärmerohr, damit die von der Ultraschallsonde erzeugte Wärme an eine Außenseite des Gehäuses übertragen werden kann;

gekennzeichnet durch

Positionieren einer Trennwand (50) so, dass ein erster Raum in dem Gehäuse, in dem eine elektrische Vorrichtung (110) angeordnet ist, von einem zweiten Raum isoliert wird, in dem der Heizkörper angeordnet ist;

elektrisches Verbinden eines Kabels (80) mit der elektrischen Vorrichtung; und Bereitstellen einer Kabelverlängerung (90) an einem hinteren Abschnitt des Gehäuses, um das Kabel zur Außenseite des Gehäuses zu verlängern, wobei die Kabelverlängerung (90) exzentrisch an dem hinteren Abschnitt der Ultraschallsonde angeordnet ist, so dass sie den Heizkörper nicht beeinträchtigt und das Wärmerohr (20) nicht beeinträchtigt, und so, dass verhindert wird, dass das Kabel (80) das Wärmerohr (20) und die Heizeinheit (30) beeinträchtigt.

9. Verfahren nach Anspruch 8, wobei das Positionieren des Wärmerohrs des Weiteren das Positionieren des Wärmerohrs solcherart umfasst, dass die Übertragung der von dem Wandler erzeugten Wärme in einer ersten Richtung ermöglicht wird, die von einer Strahlungsrichtung der erzeugten Ultraschallwellen um mindestens 90 Grad abweicht.

10. Verfahren nach einem der Ansprüche 8 oder 9, wobei der Heizkörper eine Strahlungsrippe beinhaltet, die dazu konfiguriert ist, die über das Wärmerohr übertragene Wärme zu verbreiten.

11. Verfahren nach einem der Ansprüche 8 bis 9, wobei der Heizkörper des Weiteren einen Strahlungslüfter beinhaltet, und wobei das Verbinden des Heizkörpers mit dem Wärmerohr des Weiteren das Positionieren des Strahlungslüfters auf solche Weise beinhaltet, dass das Drängen der verbreiteten Wärme durch das Wärmerohr in Richtung der Außenseite

des Gehäuses ermöglicht wird.

Revendications

1. Sonde ultrasonore, comprenant :

un logement (70) ;
 un transducteur (10) configuré pour générer des ondes ultrasonores tout en étant disposé à l'intérieur du logement ;
 un conduit de chaleur (20) configuré pour faciliter un transfert de la chaleur générée par le transducteur ;
 un radiateur (30) relié au conduit de chaleur et configuré pour libérer la chaleur qui est transférée par l'intermédiaire du conduit de chaleur vers un extérieur du logement ;
 une paroi de partition (50) qui sépare un espace intérieur à l'intérieur du logement ; et
 un appareil électrique (110) prévu à l'intérieur du logement,

caractérisée en ce que

la paroi de partition (50) isole un premier espace dans lequel l'appareil électrique (110) est prévu à partir d'un second espace dans lequel le radiateur (30) est disposé ;
 la sonde ultrasonore comprenant en outre :

un câble (80) électriquement relié à l'appareil électrique ; et
 un extenseur de câble (90) prévu au niveau d'une partie arrière du logement afin d'étendre le câble vers l'extérieur du logement,

l'extenseur de câble étant positionné de manière excentrique à la partie arrière de la sonde ultrasonore afin de ne pas interférer avec le radiateur et afin de ne pas interférer avec le conduit de chaleur, et de sorte que le câble (80) n'interfère pas avec le conduit de chaleur (20) et l'unité de convection (30).

2. Sonde ultrasonore selon la revendication 1 :

le conduit de chaleur étant en outre configuré pour faciliter le transfert de la chaleur générée par le transducteur dans un premier sens qui diffère d'un sens de convection des ondes ultrasonores générées d'au moins 90 degrés.

3. Sonde ultrasonore selon la revendication 1 ou 2 :

un trou de ventilation (60) configuré pour faciliter un passage de l'air à travers étant prévu au niveau du logement et étant en outre configuré pour recouvrir le radiateur.

4. Sonde ultrasonore selon la revendication 1 :

le radiateur comprenant une ailette de convection

(100) configurée pour disperser la chaleur transférée par l'intermédiaire du conduit de chaleur.

5. Sonde ultrasonore selon la revendication 4, comprenant en outre :

un ventilateur de convection (40) configuré pour libérer la chaleur dispersée par l'ailette de convection vers l'extérieur du logement.

6. Sonde ultrasonore selon la revendication 1 :

le logement (70) comprenant un premier logement (71) ; et un second logement (72) relié au conduit de chaleur et configuré pour libérer la chaleur transférée par l'intermédiaire du conduit de chaleur vers un extérieur du second logement.

7. Sonde ultrasonore selon la revendication 6 :

le second logement étant formé d'au moins l'un parmi l'aluminium, le cuivre, et un alliage d'aluminium et de cuivre.

8. Procédé de dispersion de la chaleur générée par une sonde ultrasonore, la sonde ultrasonore comprenant un logement (70) et un transducteur (10) configuré pour générer des ondes ultrasonores, et le procédé comprenant :

le positionnement d'un conduit de chaleur (20) afin de faciliter un transfert de la chaleur générée par le transducteur ; et
 le raccordement d'un radiateur (30) au conduit de chaleur afin de transférer la chaleur générée par la sonde ultrasonore vers un extérieur du logement ;

caractérisé par

le positionnement d'une paroi de partition (50) afin d'isoler un premier espace à l'intérieur du logement au sein duquel un appareil électrique (110) est disposé depuis un second espace au sein duquel le radiateur est disposé ;
 le raccordement électrique d'un câble (80) à l'appareil électrique ; et
 la fourniture d'un extenseur de câble (90) au niveau d'une partie arrière du logement afin d'étendre le câble vers l'extérieur du logement, l'extenseur de câble (90) étant positionné de manière excentrique au niveau de la partie arrière de la sonde ultrasonore afin de ne pas interférer avec le radiateur et afin de ne pas interférer avec le conduit de chaleur (20), et de sorte que le câble (80) n'interfère pas avec le conduit de chaleur (20) et l'unité de convection (30).

9. Procédé selon la revendication 8,

le positionnement du conduit de chaleur comprenant en outre le positionnement du conduit de chaleur

afin de faciliter le transfert de la chaleur générée par le transducteur dans un premier sens qui diffère d'un sens de convection des ondes ultrasonores générées d'au moins 90 degrés.

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- 10.** Procédé selon l'une quelconque des revendications 8 ou 9,

le radiateur comprenant une ailette de convection configurée pour disperser la chaleur transférée par l'intermédiaire du conduit de chaleur.

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- 11.** Procédé selon l'une quelconque des revendications 8 à 10,

le radiateur incluant en outre un ventilateur de convection, et le raccordement du radiateur au conduit de chaleur comprenant le positionnement du ventilateur de convection pour faciliter la conduite forcée de la chaleur dispersée à travers le conduit de chaleur vers l'extérieur du logement.

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FIG. 1

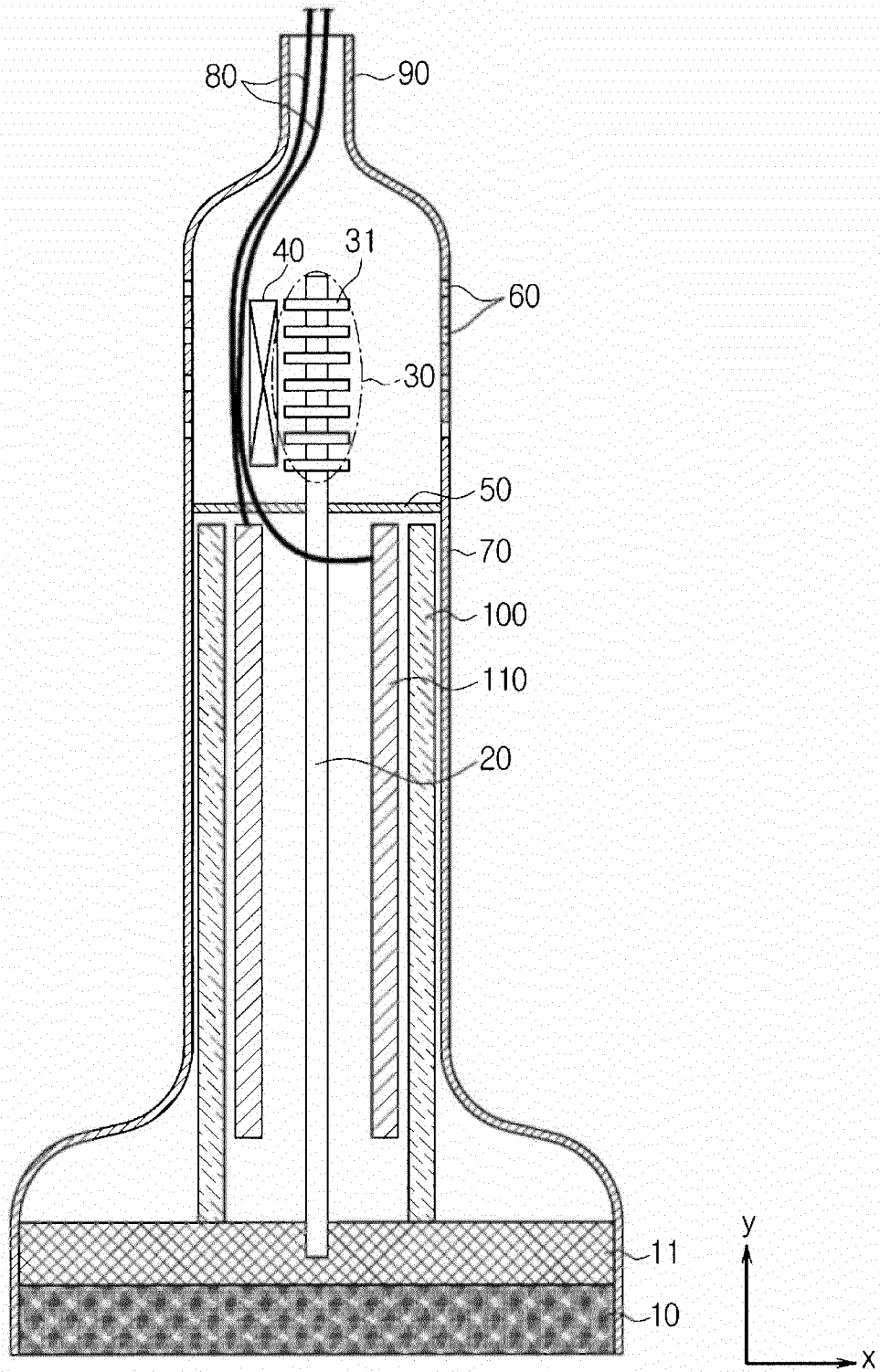


FIG. 2

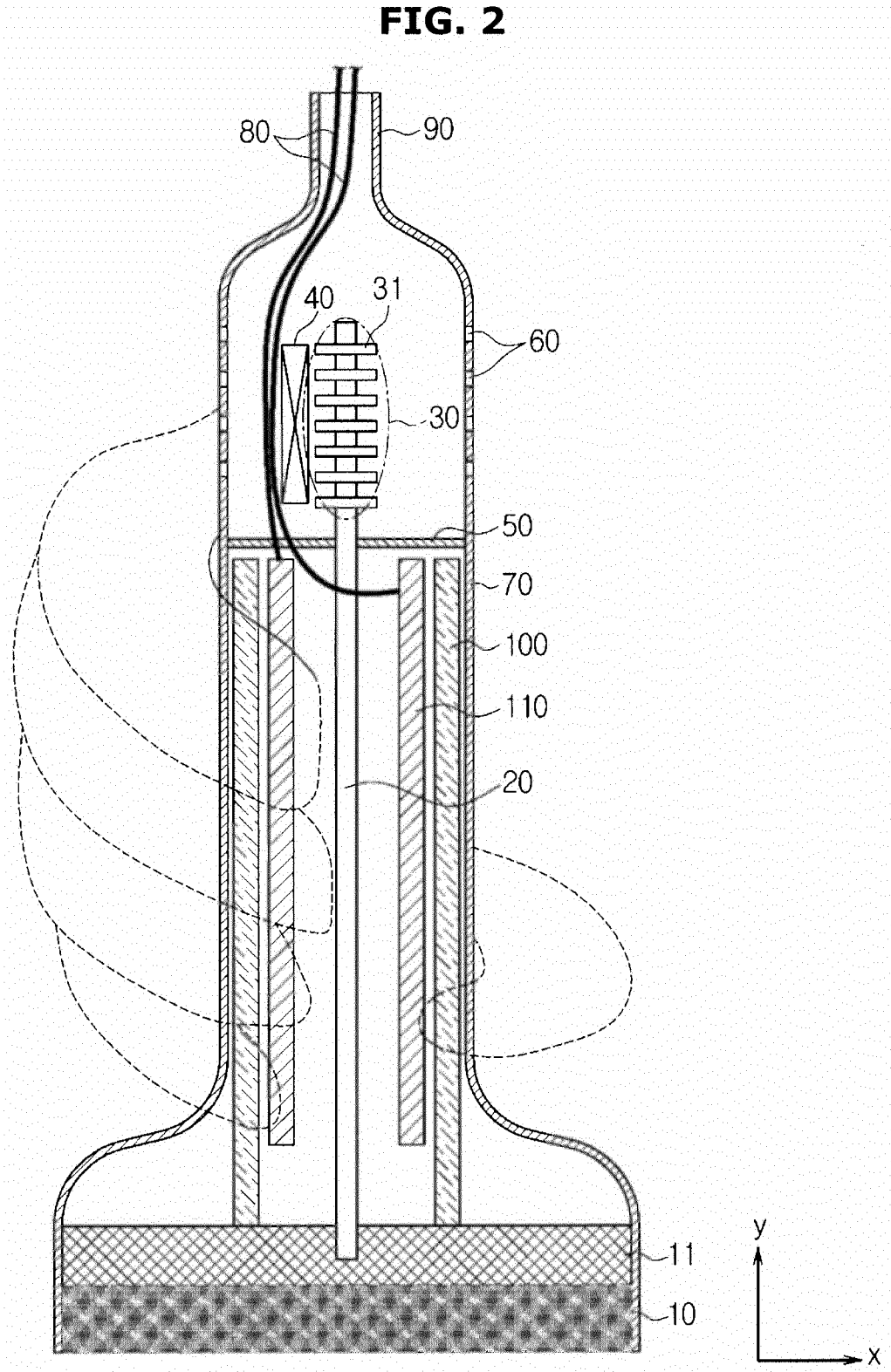


FIG. 3

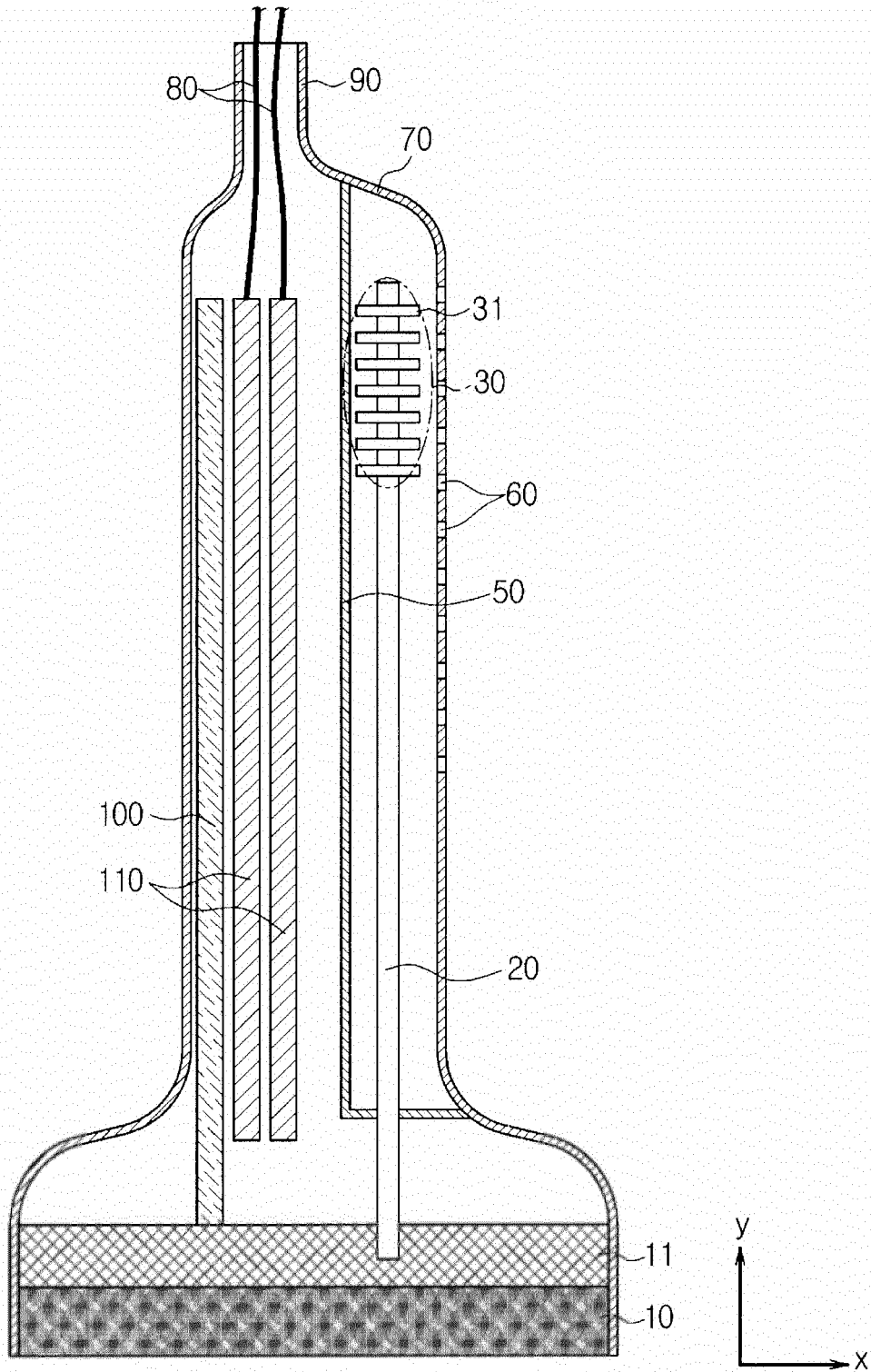


FIG. 4

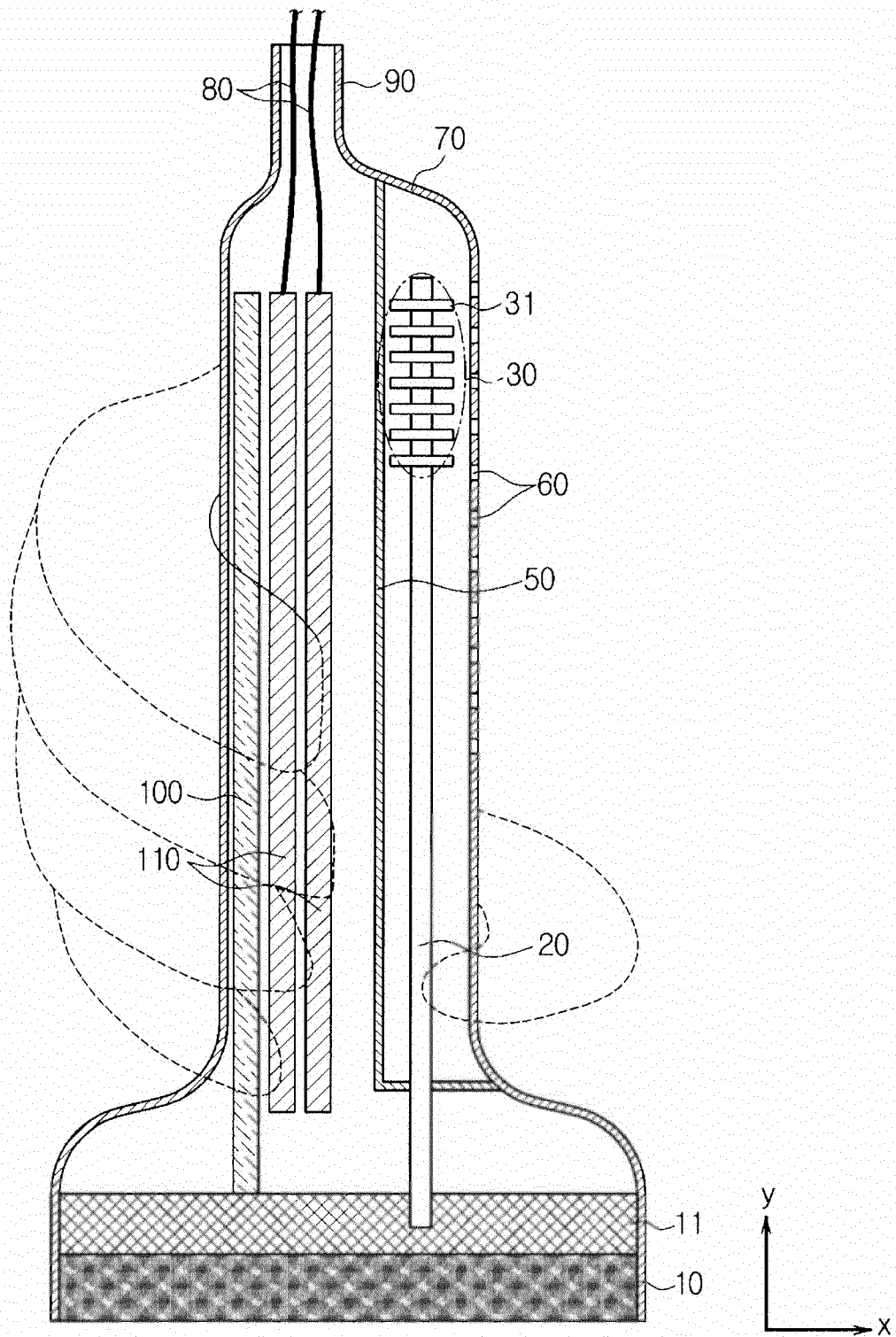


FIG. 5

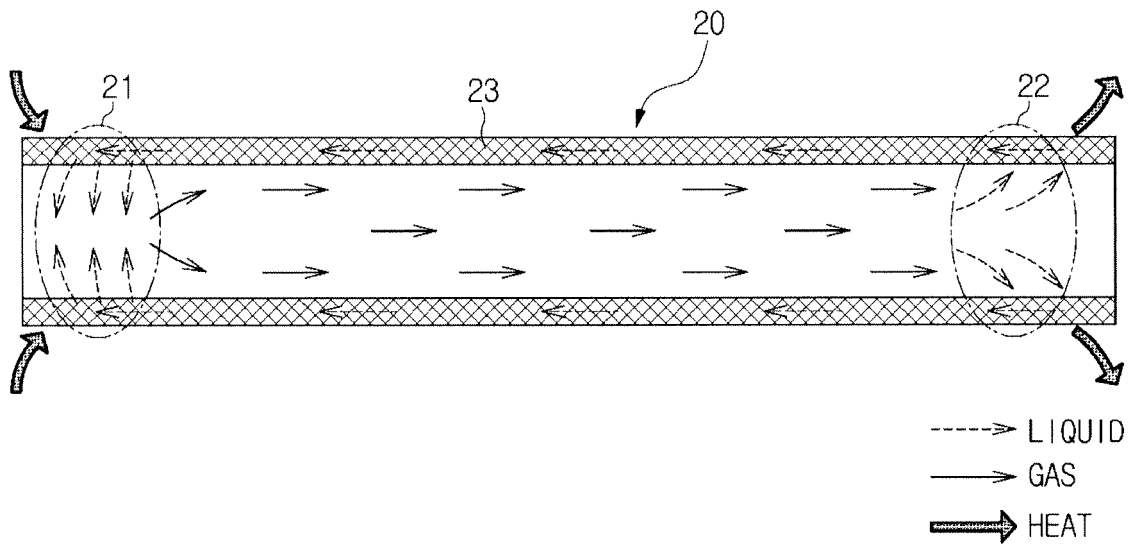


FIG. 6

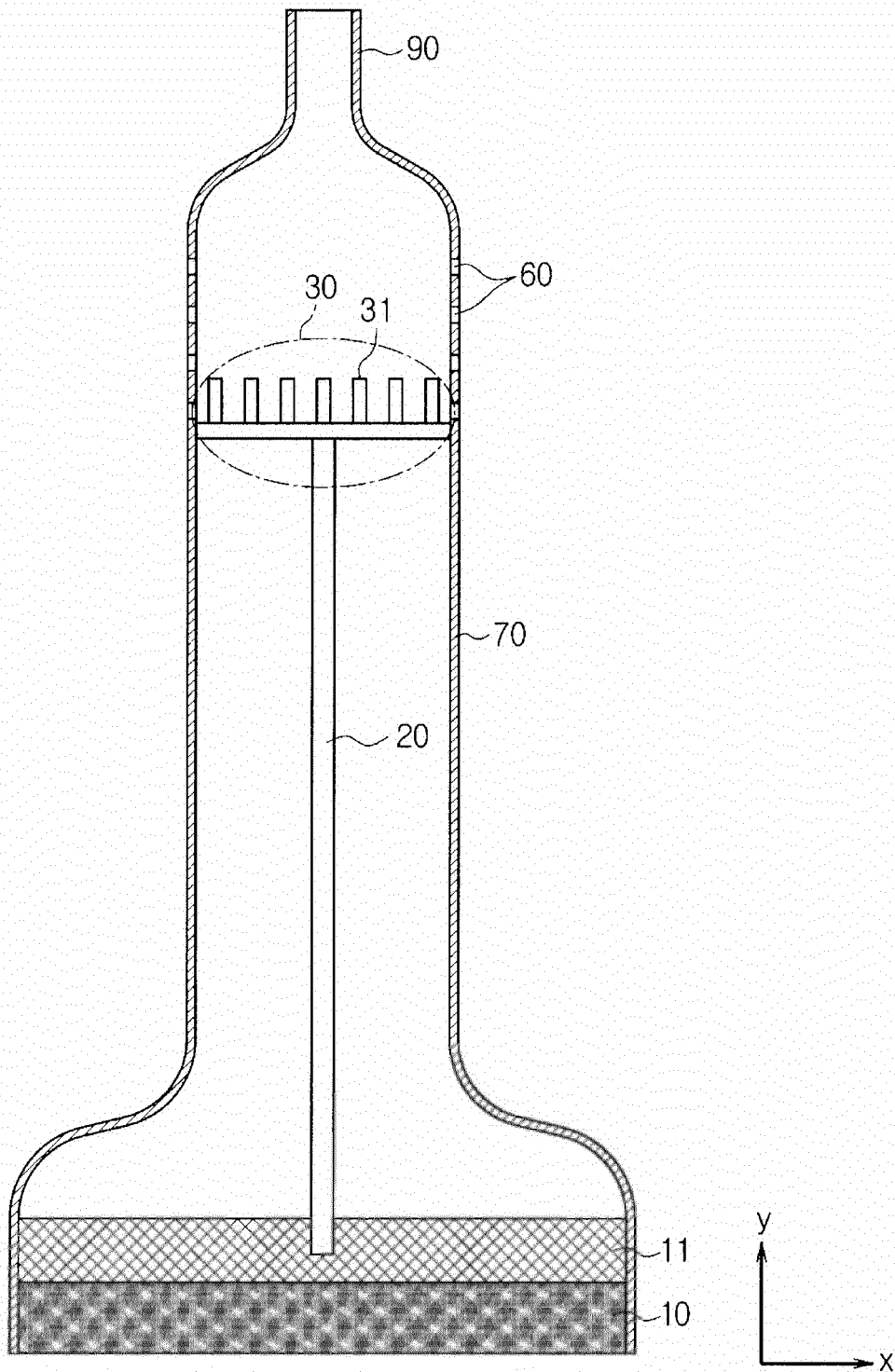


FIG. 7

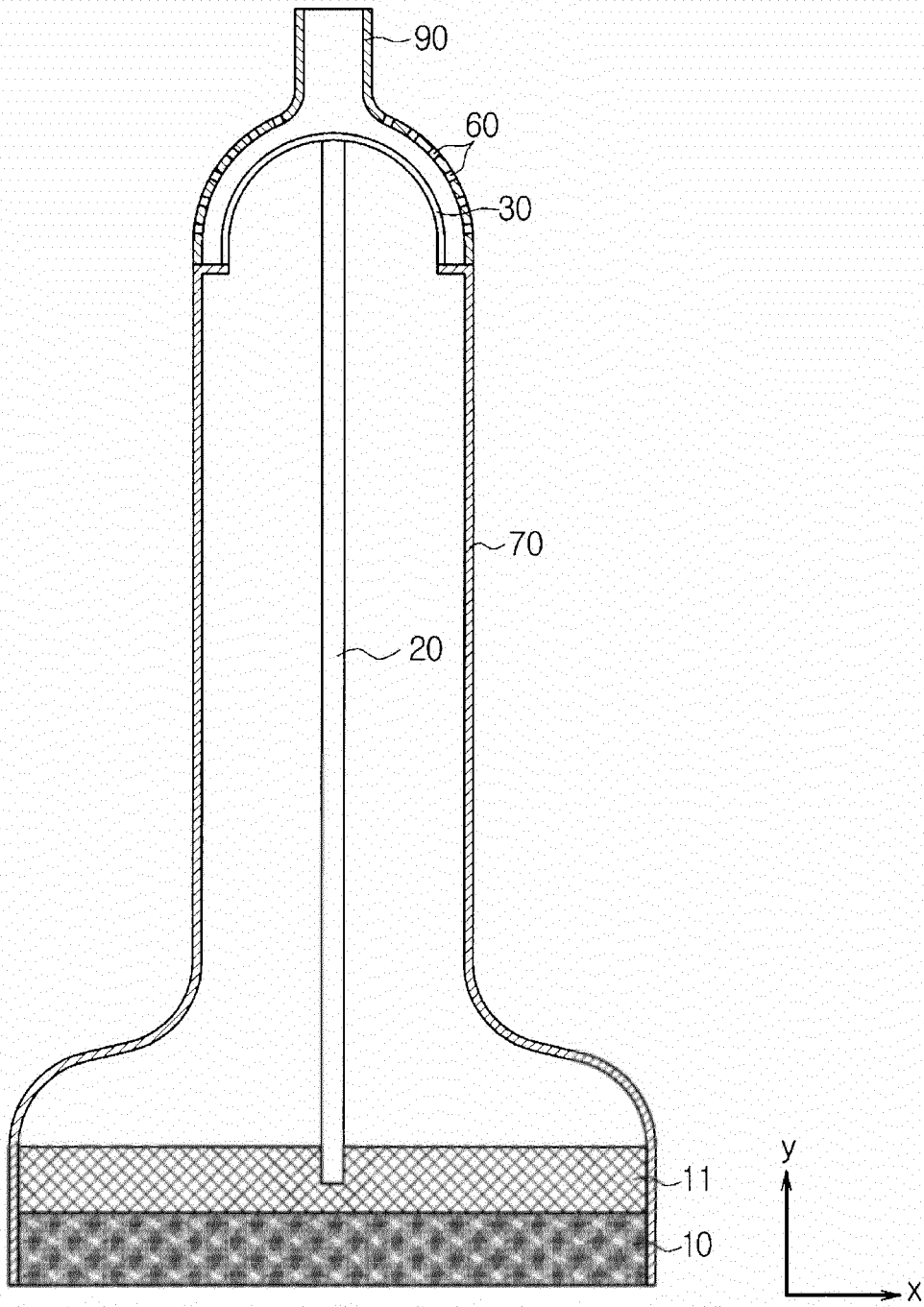


FIG. 8

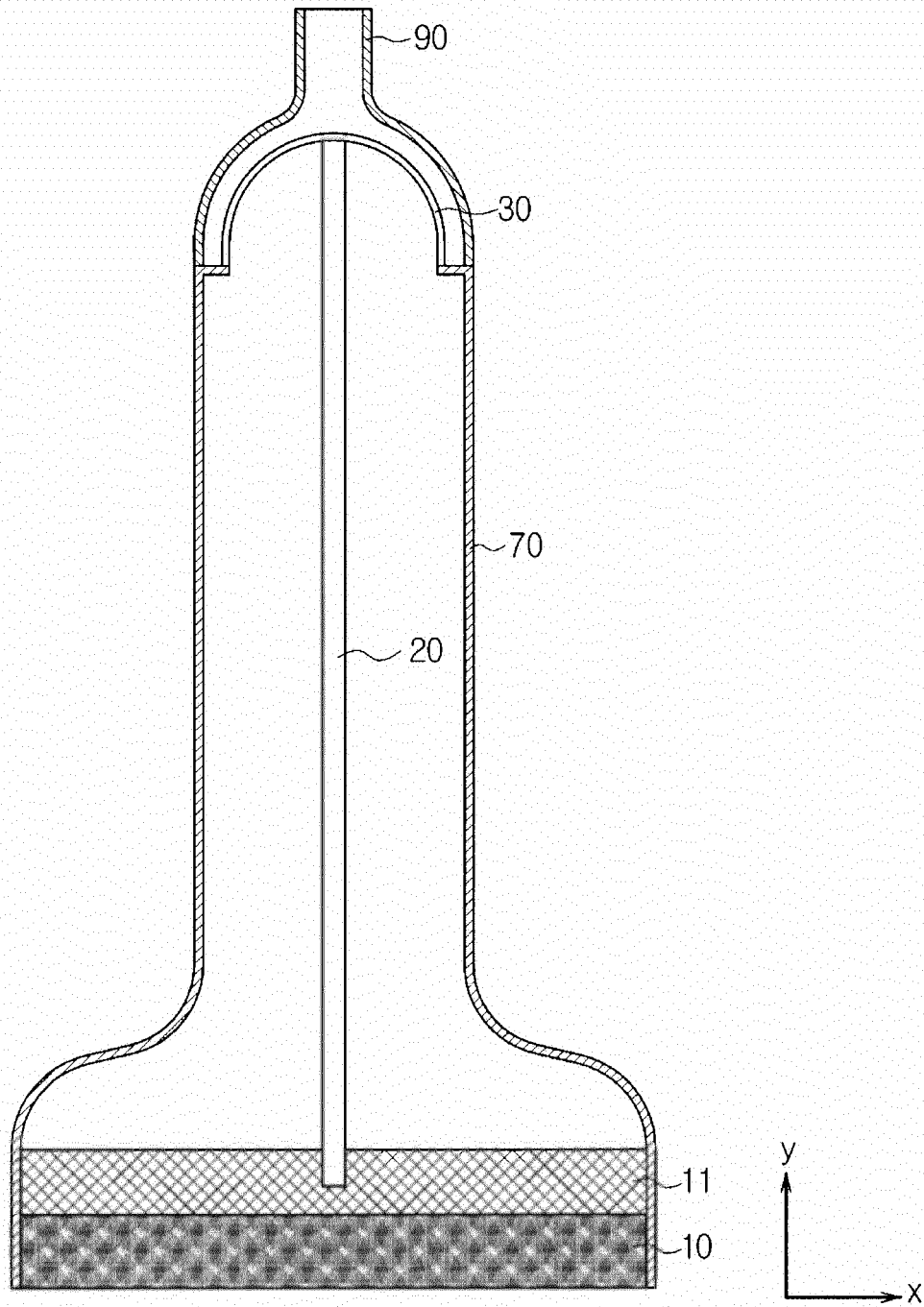


FIG. 9

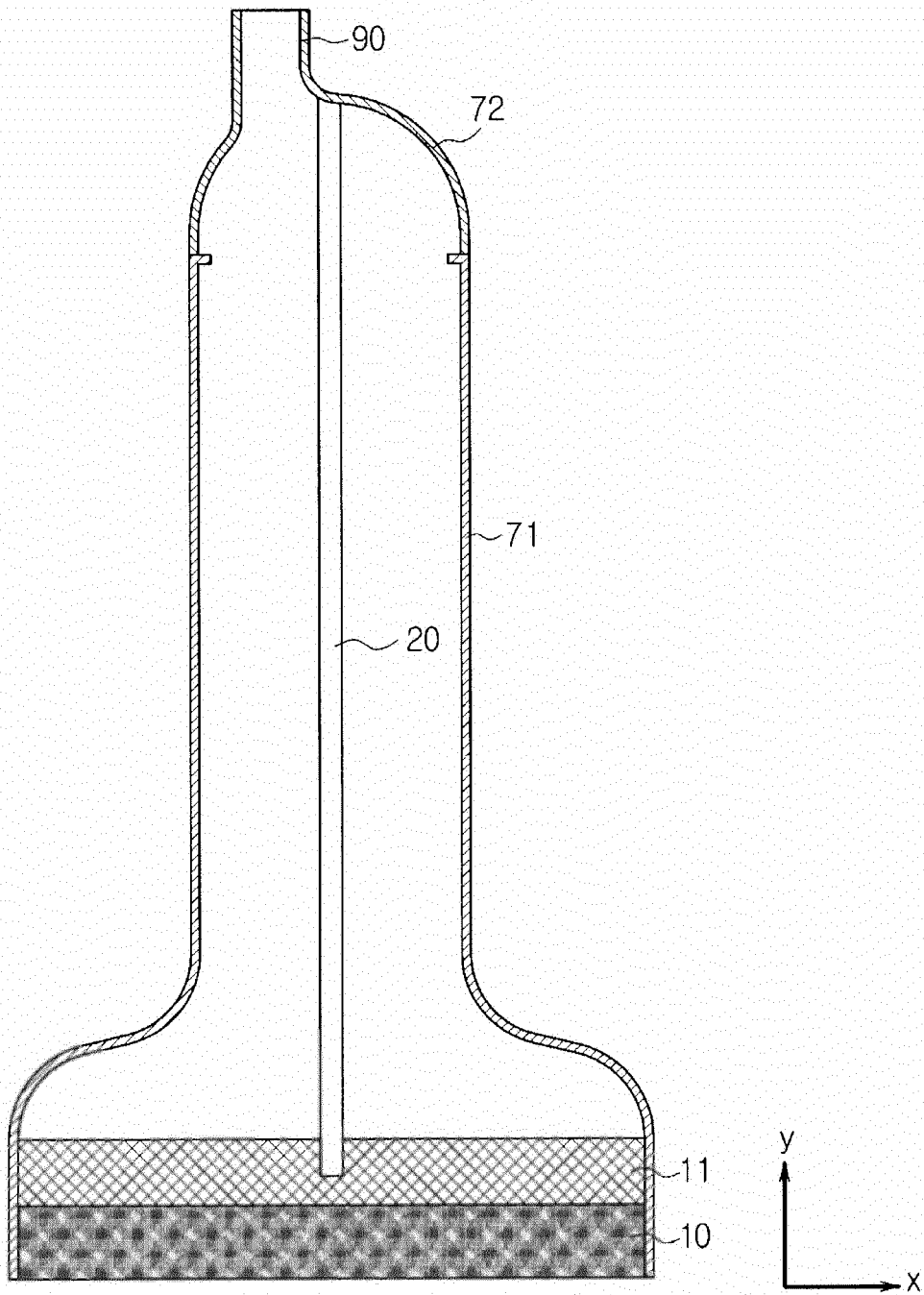
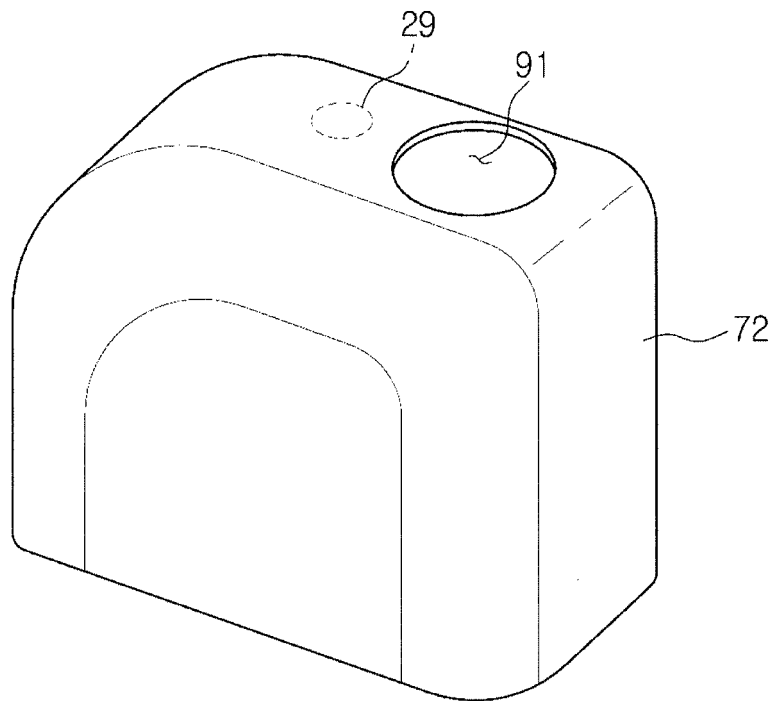


FIG. 10



REFERENCES CITED IN THE DESCRIPTION

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Patent documents cited in the description

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专利名称(译)	超声波探头		
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外部链接	Espacenet		

摘要(译)

本发明公开了一种超声波探头，其构造成通过热管和散热器将换能器产生的热量释放到超声波探头的外部。超声波探头包括壳体；换能器，配置成在设置在壳体内部时产生超声波；热管，用于传递换能器产生的热量；散热器，连接到热管，并且构造成将通过热管传递的热量释放到壳体的外部；分隔壁，被配置为分离壳体内部空间。

