



(12) **EUROPEAN PATENT APPLICATION**
published in accordance with Art. 153(4) EPC

(43) Date of publication:
27.06.2018 Bulletin 2018/26

(51) Int Cl.:
H01L 51/52^(2006.01) H01L 51/56^(2006.01)

(21) Application number: **15894512.1**

(86) International application number:
PCT/CN2015/097123

(22) Date of filing: **11.12.2015**

(87) International publication number:
WO 2017/028412 (23.02.2017 Gazette 2017/08)

(84) Designated Contracting States:
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR
Designated Extension States:
BA ME
Designated Validation States:
MA MD

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(30) Priority: **20.08.2015 CN 201510516240**

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(54) **ORGANIC LIGHT-EMITTING DIODE DEVICE, MANUFACTURING METHOD, AND DISPLAY APPARATUS**

(57) An organic light-emitting diode (OLED) display device, a manufacturing method thereof and a display device are disclosed. The OLED device includes: a first substrate (1); an OLED (2) disposed on the first substrate (1); at least one encapsulation layer (3, 4) disposed on the OLED (2); a bonding layer (5) disposed on the at least one encapsulation layer (3, 4); and a second substrate

(6) disposed on the bonding layer (5). A concave-convex structure is provided on at least one surface of the at least one encapsulation layer (3, 4). The OLED display device can reduce the damage of moisture and oxygen on the OLED device and improve the moisture and oxygen resistance of the OLED device.

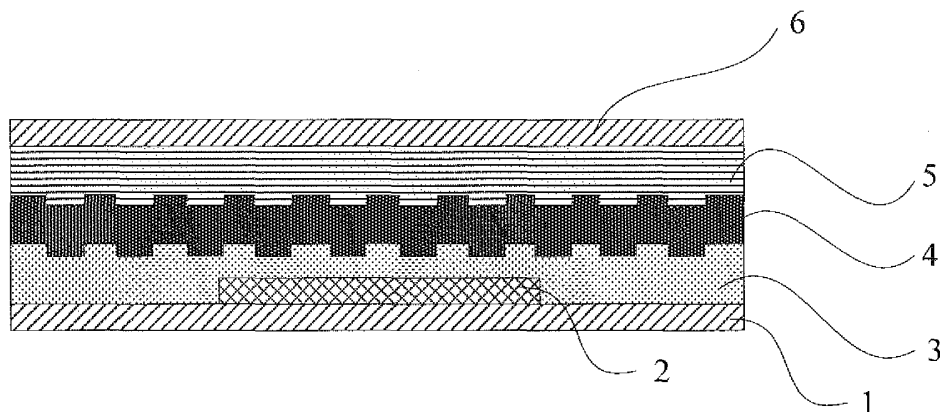


FIG. 1

Description

TECHNICAL FIELD

[0001] Embodiments of the present disclosure relate to an organic light-emitting diode (OLED) display device, a manufacturing method thereof and a display device.

BACKGROUND

[0002] The OLED display technology has become the next generation of display technology with broad prospect for development due to the advantages of light weight, thin profile, wide viewing angle, autoluminescence, continuous and adjustable luminous color, low cost, rapid response speed, low power consumption, low driving voltage, wide operating temperature range, simple manufacturing technique, high luminous efficiency, flexible display, etc.

[0003] Researches have indicated that components such as moisture and oxygen in the air have large influence on the service life of OLED devices in OLED displays. The reasons include that: in the operating process of an OLED device, electrons must be injected from a cathode; the work function of the cathode is required to be the lower the better; but the cathode is generally made from a metallic material such as aluminum, magnesium or calcium, has active chemical properties, and tends to react with penetrated moisture and oxygen; in addition, moisture and oxygen also tends to undergo chemical reaction with a hole transport layer (HTL) and an electron transport layer (ETL) of the OLED device, and the reactions will result in the failure of the OLED device. Therefore, if the OLED device is effectively encapsulated, so that functional layers of the OLED device can be fully isolated from the components such as moisture and oxygen in the air, and hence the service life of the OLED device can be greatly prolonged, and consequently the service life of the OLED display can be prolonged.

[0004] The technical problem to be solved is to improve the moisture and oxygen resistance of the OLED device.

SUMMARY

[0005] The objective of the embodiments of the present disclosure includes providing an OLED device, a manufacturing method thereof and a display device, so as to reduce the damage of moisture and oxygen in the air on the OLED device and improve the moisture and oxygen resistance of the OLED device.

[0006] Embodiments of the present disclosure provide an OLED device, a manufacturing method thereof and a display device. The OLED device comprises: a first substrate, an OLED disposed on the first substrate, at least one encapsulation layer disposed on the OLED, a bonding layer disposed on the at least one encapsulation layer, and a second substrate disposed on the bonding layer, wherein a concave-convex structure is provided on

at least one surface of the encapsulation layer.

[0007] As the concave-convex structure is provided on the surface of the encapsulation layer, the concave-convex structure on the surface of an inorganic layer will increase the surface area of the inorganic layer and hence improve the moisture and oxygen resistance; the concave-convex structure on the surface of an organic layer will increase the contact area between the organic layer and the inorganic layer, improve the bonding effect, and meanwhile improve the water resistance of the organic layer as the organic layer has water absorption. Therefore, compared with the state of art, the proposal can reduce the damage caused by moisture and oxygen in the air on the OLED device and improve the moisture and oxygen resistance of the OLED device.

[0008] In some embodiments, the OLED device comprises at least two encapsulation layers; and the at least two encapsulation layers include an organic layer and an inorganic layer which are alternately arranged.

[0009] The alternative design of the organic layer and the inorganic layer fully utilizes the superior moisture and oxygen resistance of the inorganic layer, and the organic layer therein has water absorption and can have good bonding effect between the OLED device and the inorganic layer.

[0010] In some embodiments, the OLED device comprises two encapsulation layers; the two encapsulation layers include an organic layer disposed on the OLED and an inorganic layer disposed on the organic layer; a concave-convex structure is provided on an upper surface of the organic layer; concave-convex structures are respectively provided on both an upper surface and a lower surface of the inorganic layer; and the concave-convex structure on the upper surface of the organic layer is coupled with the concave-convex structure on the lower surface of the inorganic layer.

[0011] The design of one organic layer and one inorganic layer can achieve good waterproof effect. The superimposition of a plurality of layers can satisfy high waterproof requirement in the case of long-term use in harsh and humid environment, but will result in transmittance loss. As the organic layer does not require etching process and hence there is no risk of damaging the OLED in the forming process, the organic layer makes direct contact with the OLED.

[0012] In some embodiments, the thickness of the organic layer is 1 - 2 μm , and the thickness of the inorganic layer is 0.1 - 1 μm .

[0013] An overly thin inorganic layer may suffer from the risk of being etched through in the process of etching the concave-convex structure, and an overly thick inorganic layer will waste materials. The thickness of the inorganic layer must be adjusted according to product requirements in specific product design processes.

[0014] In some embodiments, the organic layer includes a polyacrylate organic layer.

[0015] In some embodiments, the inorganic layer includes a silicon nitride inorganic layer or a silicon oxyni-

tride inorganic layer.

[0016] In some embodiments, the bonding layer is a thermosetting material bonding layer. In some embodiments, the thermosetting material bonding layer includes a thermosetting phenolic resin bonding layer or an ultraviolet (UV) curing adhesive bonding layer.

[0017] In some embodiments, the polyacrylate organic layer is made from negative polyacrylate materials. Thermosetting phenolic resin materials can be gradually hardened and molded by chemical reaction after heating and cannot be softened after secondary heating. UV curing adhesive can absorb UV energy under UV irradiation and generate active free radicals or cations, so that the bonding layer can be finally cured after a series of chemical reactions.

[0018] In some embodiments, the first substrate and/or the second substrate are flexible substrates. In some embodiments, the flexible substrate includes a polybutylene terephthalate (PBT) substrate or a polyethylene terephthalate (PET) substrate.

[0019] The substrate may be a flexible substrate and is applied to a flexible display device. The material of the flexible substrate is not limited and, for instance, may include at least one selected from the group consisting of polyimide, polycarbonate, polyacrylate, polyetherimide, polyether sulfone, PET or polyethylene naphthalate (PEN). In addition, the substrate may also be a common rigid substrate, e.g., a glass substrate and a resin substrate.

[0020] In some embodiments, the concave-convex structure includes a square sectional concave-convex structure, a wavy sectional concave-convex structure or a zigzag sectional concave-convex structure.

[0021] The concave-convex structure can increase the contact area between the encapsulation layers and between the encapsulation layer and the bonding layer, and can improve the moisture and oxygen resistance and enhance the bonding effect.

[0022] The embodiment of the present disclosure further provides a method for manufacturing an OLED device, which comprises: forming an OLED on a first substrate; forming at least one encapsulation layer on the OLED, in which a concave-convex structure is provided on at least one surface of the encapsulation layer; forming a bonding layer on the at least one encapsulation layer; and bonding the second substrate with the bonding layer.

[0023] In the technical proposal of the method embodiment, as the concave-convex structure is formed on the surface of the encapsulation layer, the concave-convex structure on the surface of an inorganic layer will increase the surface area of the inorganic layer and hence improve the moisture and oxygen resistance; the concave-convex structure on the surface of an organic layer will increase the contact area between the organic layer and the inorganic layer, improve the bonding effect, and meanwhile improve the water resistance of the organic layer as the organic layer has water absorption. Therefore, compared with the state of art, the proposal can reduce the damage

of moisture and oxygen in the air on the OLED device and improve the moisture and oxygen resistance of the OLED device.

[0024] In some embodiments, the step of forming the at least one encapsulation layer on the OLED includes: forming the concave-convex structure on an upper surface of the encapsulation layer.

[0025] In some embodiments, the step of forming the concave-convex structure on the upper surface of the encapsulation layer specifically includes: forming an organic layer on the OLED; forming a concave-convex structure on an upper surface of the organic layer by exposure and development processes; forming an inorganic layer on a surface of the organic layer; and forming a concave-convex structure on an upper surface of the inorganic layer by etching process.

[0026] The alternative design of the organic layer and the inorganic layer can fully utilize the superior moisture and oxygen resistance of the inorganic layer, and the organic layer therein has water absorption and can have good bonding function between the OLED device and the inorganic layer.

[0027] The embodiment of the present disclosure further provides a display device, which comprises the OLED device provided by any foregoing technical proposal. As the moisture and oxygen resistance of the OLED device is improved, the display device has good product quality.

BRIEF DESCRIPTION OF THE DRAWINGS

[0028] In order to clearly illustrate the technical solution of the embodiments of the disclosure, the drawings of the embodiments will be briefly described in the following; it is obvious that the described drawings are only related to some embodiments of the disclosure and thus are not limitative of the disclosure.

FIG. 1 is a schematic diagram of an OLED device provided by an embodiment of the present disclosure;

FIG. 2 is a flowchart of a method for manufacturing an OLED device provided by an embodiment of the present disclosure; and

FIG. 3 is a flowchart of a process for forming a concave-convex structure of an encapsulation layer of the OLED device provided by the embodiment of the present disclosure.

DETAILED DESCRIPTION

[0029] In order to make objects, technical details and advantages of the embodiments of the disclosure apparent, the technical solutions of the embodiments will be described in a clearly and fully understandable way in connection with the drawings related to the embodiments of the disclosure. Apparently, the described embodiments are just a part but not all of the embodiments of

the disclosure. Based on the described embodiments herein, those skilled in the art can obtain other embodiment(s), without any inventive work, which should be within the scope of the disclosure.

[0030] In order to improve the moisture and oxygen resistance of an OLED device, embodiments of the present disclosure provide an OLED device, a manufacturing method thereof and a display device. In the technical proposal of the embodiment of the present disclosure, as a concave-convex structure is designed on the surface of the encapsulation layer, the concave-convex structure on a surface of an inorganic layer will increase the surface area of the inorganic layer and hence improve the moisture and oxygen resistance; the concave-convex structure on the surface of an organic layer will increase the contact area between the organic layer and the inorganic layer, improve the bonding effect, and also improve the water resistance of the organic layer as the organic layer has water absorption. Therefore, compared with the related art, the proposal can reduce the damage of moisture and oxygen in the air on the OLED device and improve the moisture and oxygen resistance of the OLED device.

[0031] Further detailed description will be given below to the present disclosure with reference to the following embodiments for more clear understanding of the objective, the technical proposals and the advantages of the present disclosure.

[0032] As illustrated in FIG. 1, the embodiment of the present disclosure provides an OLED device, which comprises: a first substrate 1, an OLED 2 disposed on the first substrate 1, an encapsulation layer disposed on the OLED 2, a bonding layer 5 disposed on the encapsulation layer, and a second substrate 6 disposed on the bonding layer 5; a concave-convex structure is formed on at least one surface of the encapsulation layer.

[0033] As illustrated in FIG. 1, in the technical proposal of the embodiment of the present disclosure, the encapsulation layer includes an organic layer 3 and an inorganic layer 4. But in actual application, the encapsulation layer may include the organic layer only or the inorganic layer only or may also include a plurality of layers formed by the alternative design of the organic layers and the inorganic layers. The alternative design of the organic layers and the inorganic layers fully utilizes the superior moisture and oxygen resistance of the inorganic layer, and the organic layer therein has capability of water absorption and can have good bonding function between the OLED device and the inorganic layer.

[0034] As illustrated in FIG. 1, the encapsulation layer of the OLED device includes an organic layer 3 disposed on the OLED and an inorganic layer 4 disposed on the organic layer 3; a concave-convex structure is formed on the upper surface of the organic layer 3; a concave-convex structure is formed on both the upper surface and the lower surface of the inorganic layer 4; and the concave-convex structure on the upper surface of the organic layer is engaged or coupled with the concave-convex

structure on the lower surface of the inorganic layer. As the inorganic layer is directly formed on the organic layer, the concave-convex structure engaged with the upper surface of the organic layer will be formed on the lower surface of the inorganic layer.

[0035] The design of one organic layer plus one inorganic layer can achieve good waterproof effect. The stack of a plurality of layers can satisfy high waterproof requirement in the case of long-term use in harsh and humid environment, but may bring about transmittance loss. As the organic layer does not require etching process and there is no risk of damaging the OLED in the forming process, the organic layer makes direct contact with the OLEDs.

[0036] In the technical proposal of the embodiment of the present disclosure, the thickness of the organic layer is 1 μm - 2 μm , and the thickness of the inorganic layer is 0.1 μm - 1 μm .

[0037] An overly thin organic or inorganic layer may suffer from the risk in the process of etching the concave-convex structure that the layer is etched through, while an overly thick organic or inorganic layer may bring about waste of raw material. The thickness of the organic or inorganic layer must be adjusted according to product requirements in a specific product design processes.

[0038] In the technical proposal of the embodiment of the present disclosure, the material of the organic layer may be polyacrylate series. In one embodiment, the material of the organic layer may be negative type polyacrylate series.

[0039] In the technical proposal of the embodiment of the present disclosure, the inorganic layer may be made from silicon nitride or silicon oxynitride materials.

[0040] In the technical proposal of the embodiment of the present disclosure, the bonding layer adopts a thermosetting material bonding layer which includes a thermosetting phenolic resin bonding layer or a UV curing adhesive bonding layer.

[0041] Thermosetting phenolic resin materials can be gradually hardened and molded by chemical reaction after heating and cannot be softened after secondary heating. UV curing adhesive can absorb UV energy under UV irradiation and generate active free radicals or cations, so that the bonding layer can be finally cured after a series of chemical reactions.

[0042] The first substrate and/or the second substrate may be flexible substrates and are applied in a flexible display device. The material of the flexible substrate is not limited herein and, for instance, may include at least one selected from the group consisting of polyimide, polycarbonate, polyacrylate, polyetherimide, polyether sulfone, PET or PEN. In the embodiment of the present disclosure, the material of the flexible substrate may adopt a PBT substrate or a PET substrate. In addition, the first substrate and the second substrate may also be a common rigid substrate, e.g., a glass substrate or a resin substrate. The materials of the first substrate and the second substrate are not limited. For instance, in some

embodiments, the first substrate may be a flexible substrate and the second substrate is a rigid substrate; or in some embodiments, the first substrate is a rigid substrate and the second substrate is a flexible substrate; or in some embodiments, both the first substrate and the second substrate are flexible substrates or rigid substrates.

[0043] As illustrated in FIG. 1, the concave-convex structure formed on the encapsulation layer is a square sectional concave-convex structure, but is not limited thereto in practical conditions. The concave-convex structure may also be a wavy sectional concave-convex structure, or a zigzag sectional concave-convex structure, or a concave-convex structure of another shape. The concave-convex structure can increase the contact area between the encapsulation layers and between the encapsulation layer and the bonding layer and can improve the moisture and oxygen resistance and enhance the bonding effect.

[0044] The embodiment further provides a method for manufacturing an OLED device, which, as shown in FIG. 2, comprises the following steps:

- S101: forming OLEDs on a first substrate;
- S102: forming at least one encapsulation layer on the OLEDs, in which a concave-convex structure is formed on at least one surface of the encapsulation layer;
- S103: forming a bonding layer on the at least one encapsulation layer; and
- S104: bonding the second substrate with the bonding layer.

[0045] In the technical proposal of the embodiment of the present disclosure, the process of manufacturing the OLED device as shown in FIG. 1 must include the following steps: firstly, forming the organic layer by coating an organic film on the OLEDs, and forming the concave-convex structure on the organic layer; secondly, depositing one layer of inorganic substances on the surface of the organic layer by plasma enhanced chemical vapor deposition (PECVD), and forming the concave-convex structure on the upper surface of the inorganic layer; and finally, coating one layer of adhesive film (bonding layer) on the inorganic layer and bonding the first substrate and the second substrate after the curing of the adhesive film.

[0046] In some embodiments, the step of forming the at least one encapsulation layer on the OLEDs includes: forming a concave-convex structure on an upper surface of the encapsulation layer.

[0047] In the technical proposal of the embodiment of the present disclosure, the required concave-convex structure is obtained after performing soft baking, exposure and development processes on the OLED device coated with the organic film. The process of forming the concave-convex structure on the surface of the inorganic layer must include the following steps: firstly, coating photoresist on the surface of the inorganic layer and performing exposure and development; and secondly, etching

the inorganic layer not covered by the photoresist by a dry etching process. Of course, the process of forming the concave-convex structure may also adopt other patterning processes such as a laser engraving process.

[0048] In some embodiments, the step of forming the concave-convex structure on the upper surface of the encapsulation layer specifically includes the following steps (as shown in FIG. 3):

- S105: forming an organic layer on the OLEDs;
- S106: forming a concave-convex structure on an upper surface of the organic layer by exposure and development processes;
- S107: forming an inorganic layer on a surface of the organic layer; and
- S108: forming a concave-convex structure on an upper surface of the inorganic layer by etching process.

[0049] In the technical proposal of the embodiment of the present disclosure, as a concave-convex structure is formed on the surface of the encapsulation layer, the concave-convex structure on a surface of an inorganic layer will increase the surface area of the inorganic layer and hence improve the moisture and oxygen resistance; the concave-convex structure formed on the surface of an organic layer will increase the contact area between the organic layer and the inorganic layer, improve the bonding effect, and meanwhile improve the water resistance of the organic layer as the organic layer has water absorption. Therefore, compared with the state of art, the proposal can reduce the damage caused by moisture and oxygen in the air on the OLED device and improve the moisture and oxygen resistance of the OLED device.

[0050] The embodiment of the present disclosure further provides a display device, which comprises the OLED device provided by any foregoing technical proposal. As the moisture and oxygen resistance of the OLED device is improved, the display device has good product quality. The type of the display device is not limited. The display device may be a common flat panel display device and may also be a flexible display device. The specific type of the display device may be a display, e-paper, a tablet PC, a TV, an intelligent display label, an intelligent display card, etc.

[0051] What are described above is related to the illustrative embodiments of the disclosure only and not limitative to the scope of the disclosure; the scopes of the disclosure are defined by the accompanying claims.

[0052] The application claims priority to the Chinese patent application No. 201510516240.1, filed August 20, 2015, the entire disclosure of which is incorporated herein by reference as part of the present application.

Claims

1. An organic light-emitting diode (OLED) device, comprising:

- a first substrate;
 an OLED disposed on the first substrate;
 at least one encapsulation layer disposed on the OLED;
 a bonding layer disposed on the at least one encapsulation layer; and
 a second substrate disposed on the bonding layer, wherein
 a concave-convex structure is provided on at least one surface of the at least one encapsulation layer.
2. The OLED device according to claim 1, wherein the OLED device comprises at least two encapsulation layers; and the at least two encapsulation layers include an organic layer and an inorganic layer which are alternately arranged.
3. The OLED device according to claim 1 or 2, wherein the OLED device comprises two encapsulation layers; the two encapsulation layers include an organic layer disposed on the OLED and an inorganic layer disposed on the organic layer; a concave-convex structure is provided on an upper surface of the organic layer; concave-convex structures are respectively provided on both an upper surface and a lower surface of the inorganic layer; and the concave-convex structure on the upper surface of the organic layer is coupled with the concave-convex structure on the lower surface of the inorganic layer.
4. The OLED device according to any one of claims 1 to 3, wherein a thickness of the organic layer is 1 - 2 μm , and a thickness of the inorganic layer is 0.1 - 1 μm .
5. The OLED device according to any one of claims 2 to 4, wherein the organic layer includes a polyacrylate organic layer.
6. The OLED device according to any one of claims 2 to 5, wherein the inorganic layer includes a silicon nitride inorganic layer or a silicon oxynitride inorganic layer.
7. The OLED device according to any one of claims 1 to 6, wherein the bonding layer is a thermosetting material bonding layer which includes a thermosetting phenolic resin bonding layer or an ultraviolet (UV) curing adhesive bonding layer.
8. The OLED device according to any one of claims 1 to 7, wherein the first substrate and/or the second substrate is a flexible substrate which includes a polybutylene terephthalate (PBT) substrate or a polyethylene terephthalate (PET) substrate.
9. The OLED device according to any one of claims 1 to 8, wherein the concave-convex structure includes a square sectional concave-convex structure, a wavy sectional concave-convex structure or a zigzag sectional concave-convex structure.
10. A method for manufacturing an OLED device, comprising:
 forming an OLED on a first substrate;
 forming at least one encapsulation layer on the OLED, in which a concave-convex structure is provided on at least one surface of the encapsulation layer;
 forming a bonding layer on the at least one encapsulation layer; and
 bonding the second substrate with the bonding layer.
11. The method for manufacturing the OLED device according to claim 10, wherein forming the at least one encapsulation layer on the OLED includes:
 forming the concave-convex structure on an upper surface of the encapsulation layer.
12. The method for manufacturing the OLED device according to claim 11, wherein forming the concave-convex structure on the upper surface of the encapsulation layer specifically includes:
 forming an organic layer on the OLED;
 forming a concave-convex structure on an upper surface of the organic layer by exposure and development processes;
 forming an inorganic layer on a surface of the organic layer; and
 forming a concave-convex structure on an upper surface of the inorganic layer by etching process.
13. A display device, comprising the OLED device according to any one of claims 1 to 9.

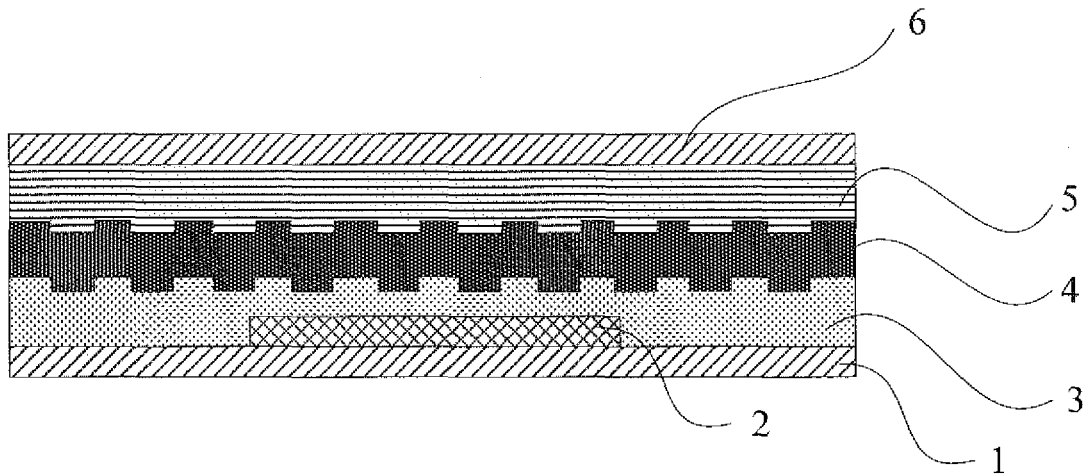


FIG. 1

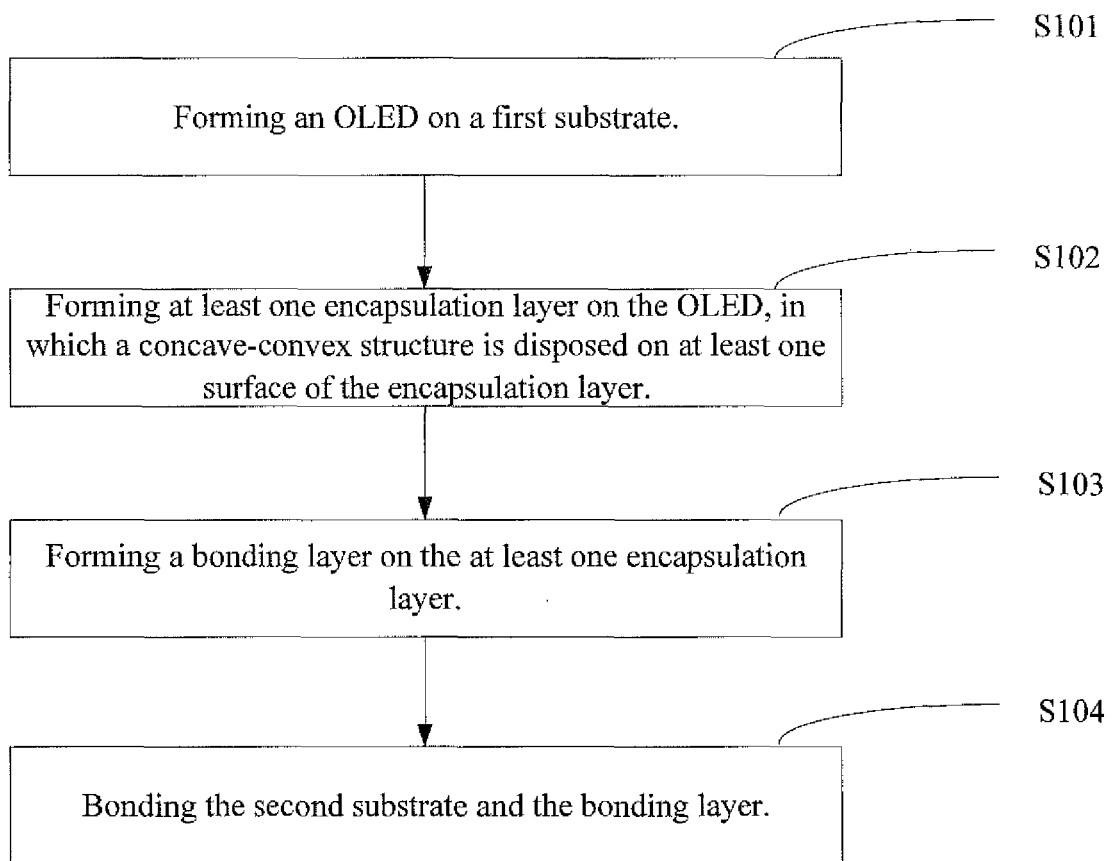


FIG. 2

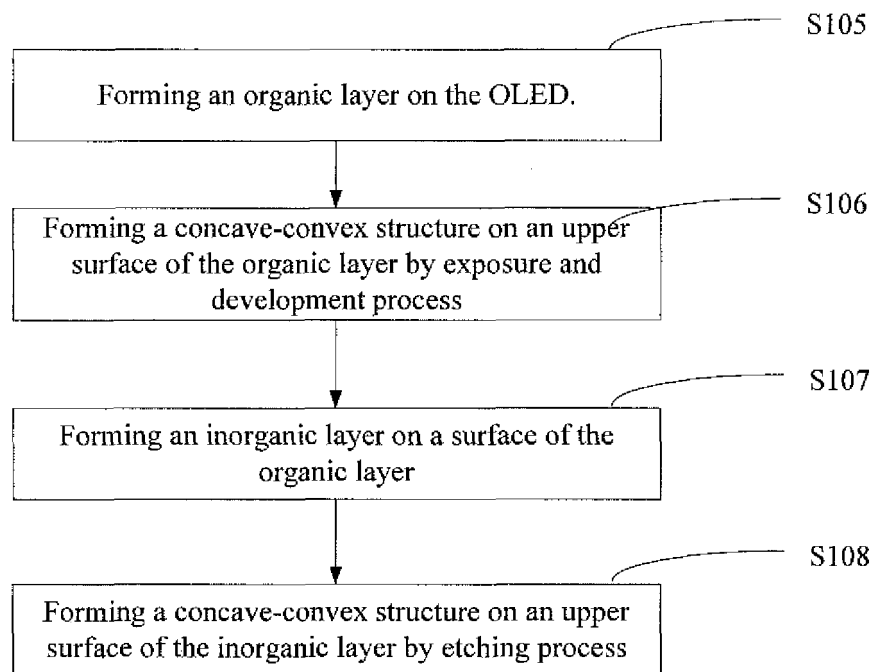


FIG. 3

INTERNATIONAL SEARCH REPORT

International application No.

PCT/CN2015/097123

A. CLASSIFICATION OF SUBJECT MATTER

H01L 51/52 (2006.01) i; H01L 51/56 (2006.01) i
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

H01L; H05B 33

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
CNTXT; CNABS; VEN: electro, field, luminescence, electric field, encapsulation layer, sealing layer, inorganic layer, concave-convex structure, EL, OLED, PPD, planar, flat, display, polymer, electrooptic, electroluminescent, light, organic, inorganic, encapsulation, pack+, enclos+, seal+, layer, film, accident+, concave, convex, wave, sawtooth, coarse, rough

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
PX	CN 105140417 A (BOE TECHNOLOGY GROUP CO., LTD. et al.), 09 December 2015 (09.12.2015), claims 1-13	1-13
X	CN 103887446 A (BOE TECHNOLOGY GROUP CO., LTD. et al.), 25 June 2014 (25.06.2014), description, paragraphs [0002], [0032]-[0036], [0078] and [0079], and figures 1, 2 and 4	1, 2, 4-11, 13
Y	CN 103887446 A (BOE TECHNOLOGY GROUP CO., LTD. et al.), 25 June 2014 (25.06.2014), description, paragraphs [0002], [0032]-[0036], [0078] and [0079], and figures 1, 2 and 4	3, 12
Y	US 2012256202 A1 (LEE, S. et al.), 11 October 2012 (11.10.2012), description, paragraphs [0029]-[0044], and figure 1	3, 12
A	CN 103545463 A (TCL CORPORATION), 29 January 2014 (29.01.2014), the whole document	1-13

☐ Further documents are listed in the continuation of Box C. ☒ See patent family annex.

* Special categories of cited documents:	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"A" document defining the general state of the art which is not considered to be of particular relevance	
"E" earlier application or patent but published on or after the international filing date	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"O" document referring to an oral disclosure, use, exhibition or other means	
"P" document published prior to the international filing date but later than the priority date claimed	"&" document member of the same patent family

Date of the actual completion of the international search 07 April 2016 (07.04.2016)	Date of mailing of the international search report 22 April 2016 (22.04.2016)
Name and mailing address of the ISA/CN: State Intellectual Property Office of the P. R. China No. 6, Xitucheng Road, Jimenqiao Haidian District, Beijing 100088, China Facsimile No.: (86-10) 62019451	Authorized officer ZHANG, Yue Telephone No.: (86-10) 62089115

Form PCT/ISA/210 (second sheet) (July 2009)

INTERNATIONAL SEARCH REPORT
Information on patent family members

International application No.

PCT/CN2015/097123

Patent Documents referred in the Report	Publication Date	Patent Family	Publication Date
CN 105140417 A	09 December 2015	None	
CN 103887446 A	25 June 2014	WO 2015135307 A1	17 September 2015
US 2012256202 A1	11 October 2012	KR 20120115840 A	19 October 2012
		US 9070889 B2	30 June 2015
CN 103545463 A	29 January 2014	None	

Form PCT/ISA/210 (patent family annex) (July 2009)

REFERENCES CITED IN THE DESCRIPTION

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Patent documents cited in the description

- CN 201510516240 [0052]

专利名称(译)	有机发光二极管装置，制造方法和显示装置		
公开(公告)号	EP3340330A4	公开(公告)日	2019-06-26
申请号	EP2015894512	申请日	2015-12-11
[标]申请(专利权)人(译)	京东方科技集团股份有限公司 合肥京东方光电科技有限公司		
申请(专利权)人(译)	京东方科技集团股份有限公司. 合肥京东方光电科技有限公司.		
当前申请(专利权)人(译)	京东方科技集团股份有限公司. 合肥京东方光电科技有限公司.		
[标]发明人	LI RUI XU DEZHI		
发明人	LI, RUI XU, DEZHI		
IPC分类号	H01L51/52 H01L51/56		
CPC分类号	H01L51/5253 H01L51/5259 H01L51/5256 H01L2251/5338 H01L51/0035 H01L51/004 H01L51/0097 H01L51/5246 H01L51/5275 H01L51/56 H01L2251/301 H01L2251/303 H01L2251/558		
优先权	201510516240.1 2015-08-20 CN		
其他公开文献	EP3340330A1		
外部链接	Espacenet		

摘要(译)

公开了一种有机发光二极管 (OLED) 显示装置，其制造方法和显示装置。 OLED 器件包括：第一基板 (1)；OLED (2) 设置在第一基板 (1) 上；至少一个封装层 (3,4) 设置在 OLED (2) 上；接合层 (5) 设置在所述至少一个封装层 (3,4) 上；和设置在粘合层 (5) 上的第二基板 (6)。在所述至少一个封装层 (3,4) 的至少一个表面上提供凹凸结构。 OLED 显示装置可以减少 OLED 装置上的水分和氧气的损害，并改善 OLED 装置的耐湿性和耐氧性。