

(19)



(11)

EP 3 016 166 B1

(12)

EUROPEAN PATENT SPECIFICATION

(45) Date of publication and mention
of the grant of the patent:
11.12.2019 Bulletin 2019/50

(51) Int Cl.:
H01L 51/52^(2006.01) H01L 27/32^(2006.01)

(21) Application number: **15191679.8**

(22) Date of filing: **27.10.2015**

(54) ORGANIC LIGHT-EMITTING DISPLAY APPARATUS

ORGANISCHE LICHEMITTIERENDE ANZEIGEVORRICHTUNG

APPAREIL D’AFFICHAGE ÉLECTROLUMINESCENT ORGANIQUE

(84) Designated Contracting States:
**AL AT BE BG CH CY CZ DE DK EE ES FI FR GB
GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO
PL PT RO RS SE SI SK SM TR**

(30) Priority: **03.11.2014 KR 20140151585**

(43) Date of publication of application:
04.05.2016 Bulletin 2016/18

(73) Proprietor: **Samsung Display Co., Ltd.
Yongin-City, Gyeonggi-Do, 446-711 (KR)**

(72) Inventors:
• **Wang, Seongmin**
Yongin-si, Gyeonggi-do (KR)
• **Kim, Taekyung**
Yongin-si, Gyeonggi-do (KR)

• **Kwon, Ohjune**
Yongin-si, Gyeonggi-do (KR)
• **Kim, Mugyeom**
Yongin-si, Gyeonggi-do (KR)
• **Cho, Yoonhyeung**
Yongin-si, Gyeonggi-do (KR)

(74) Representative: **Streit, Arend**
Wallstraße 58/59
10179 Berlin (DE)

(56) References cited:
EP-A1- 2 608 288 US-A1- 2008 211 399
US-A1- 2012 104 367 US-A1- 2014 062 292
US-A1- 2014 124 767 US-A1- 2014 319 474

EP 3 016 166 B1

Note: Within nine months of the publication of the mention of the grant of the European patent in the European Patent Bulletin, any person may give notice to the European Patent Office of opposition to that patent, in accordance with the Implementing Regulations. Notice of opposition shall not be deemed to have been filed until the opposition fee has been paid. (Art. 99(1) European Patent Convention).

DescriptionField

[0001] The present invention relates to an organic light-emitting display apparatus.

Description of the Related Technology

[0002] Recent display apparatuses are used for various purposes, and owing to the development of slim and light display apparatuses, the use of display apparatuses has increased in more applications. Particularly, along with the rapid growth of the wearable device market, flexible display apparatuses have been actively developed.

[0003] Flexible display apparatuses are bendable or flexible and thus may be conveniently used. Properties of substrates and various thin films of such flexible display apparatuses may have to be adjusted for guaranteeing the flexibility of the flexible display apparatuses. Typical display apparatuses do not have satisfactory flexibility, and if the display apparatuses are repeatedly used, the lifespans thereof are generally sharply decreased.

[0004] US 2014/124767 A1, EP 2 608 288 A1, US 2008/211399 A1 and US 2014/0062292 A1 are relevant prior art documents disclosing OLED devices with thin film encapsulation having a patterned organic encapsulation layer, US 2012/104367 A1 discloses an OLED device with lenses having a radius of curvature depending on the emission color of the subpixels and US 2014/319474 A1 discloses a bendable OLED device whereby the inorganic encapsulation layer is patterned in the bending region.

SUMMARY OF CERTAIN INVENTIVE ASPECTS

[0005] An exemplary embodiment of the present invention provides organic light-emitting display apparatus as defined claim 1.

[0006] A further exemplary embodiment of the present invention provides organic light-emitting display apparatus as defined in claim 9, which is an alternative solution for the problems to be solved by the present invention.

[0007] Further embodiments of the invention are defined in the dependent claims.

BRIEF DESCRIPTION OF THE DRAWINGS

[0008] These and/or other aspects will become apparent and more readily appreciated from the following description of certain embodiments, taken in conjunction with the accompanying drawings in which:

FIG. 1 is a schematic cross-sectional view illustrating a portion of an organic light-emitting display apparatus;

FIG. 2 is a schematic cross-sectional view illustrating

a portion of an organic light-emitting display apparatus;

FIG. 3 is a schematic plan view illustrating an organic light-emitting display apparatus according to an embodiment;

FIG. 4 is a schematic plan view illustrating an example state of the organic light-emitting display apparatus illustrated in FIG. 3;

FIG. 5 is a schematic cross-sectional view illustrating a portion of the organic light-emitting display apparatus illustrated in FIG. 3;

FIG. 6 is a schematic plan view illustrating an organic light-emitting display apparatus according to another embodiment;

FIG. 7 is a schematic plan view illustrating an organic light-emitting display apparatus according to another embodiment;

FIG. 8 is a schematic plan view illustrating an organic light-emitting display apparatus according to another embodiment; and

FIG. 9 is a schematic plan view illustrating an organic light-emitting display apparatus according to another embodiment.

DETAILED DESCRIPTION OF CERTAIN INVENTIVE EMBODIMENTS

[0009] Reference will now be made in detail to certain embodiments, examples of which are illustrated in the accompanying drawings. Effects and features of the embodiments, and implementation methods thereof will be clarified through the following descriptions given with reference to the accompanying drawings. In this regard, the embodiments may have different forms and should not be construed as being limited to the descriptions set forth herein. As used herein, the term "and/or" includes any and all combinations of one or more of the associated listed items.

[0010] Hereinafter, the embodiments will be described in detail with reference to the accompanying drawings. In the drawings, like reference numerals generally denote like elements, and overlapping descriptions thereof will be omitted.

[0011] It will be understood that when a layer, a film, a region, or a plate is referred to as being "on" or "above" another layer, film, region, or plate, it can be directly on the other layer, film, region, or plate, or intervening layers, films, regions, or plates may also be present. In addition, sizes of elements in the drawings may be exaggerated for convenience of explanation. In other words, since sizes and thicknesses of components in the drawings are

arbitrarily illustrated for convenience of explanation, the following embodiments are not limited thereto.

[0012] In the following examples, the x-axis, the y-axis and the z-axis are not limited to three axes of the rectangular coordinate system, and may be interpreted in a broader sense. For example, the x-axis, the y-axis, and the z-axis may be perpendicular to one another, or may represent different directions that are not perpendicular to one another.

[0013] FIG. 1 is a schematic cross-sectional view illustrating a portion of an organic light-emitting display apparatus.

[0014] Referring to FIG. 1, the organic light-emitting display apparatus includes a substrate 100, first electrodes 210, an intermediate layer 230, a second electrode 250, a first encapsulating layer 310, and a second encapsulating layer 320. The organic light-emitting display apparatus may further include thin-film transistors TFT, capacitors Cap, a buffer layer 110, a gate insulating layer 130, an interlayer insulating layer 150, a planarization layer 170.

[0015] The substrate 100 may be a flexible substrate including a plastic material. However, if the substrate 100 contains a plastic material, moisture or oxygen may more easily permeate the substrate 100 than with a glass substrate, and thus organic light-emitting devices vulnerable to moisture or oxygen may be degraded and shortened in lifespan. To prevent this, the buffer layer 110 having a single-layer or multi-layer structure including a silicon oxide or silicon nitride may be disposed on the substrate 100.

[0016] The thin-film transistors TFT and organic light-emitting devices may be disposed on the buffer layer 110. The organic light-emitting devices may include the first electrodes 210, the intermediate layer 230, and the second electrode 250.

[0017] The thin-film transistors TFT may include gate electrodes, source electrodes, drain electrodes, and a semiconductor layer. The gate insulating layer 130 may include a silicon oxide or silicon nitride and be disposed between the semiconductor layer and the gate electrodes for insulating the semiconductor layer from the gate electrodes. The interlayer insulating layer 150 may be disposed on the gate electrodes. The interlayer insulating layer 150 may have a single-layer or multi-layer structure including a material such as, for example, a silicon oxide or silicon nitride. However, a material that may be used for forming the interlayer insulating layer 150 is not limited thereto. That is, various materials may be used for forming the interlayer insulating layer 150. This is the same for other elements. The source electrodes and the drain electrodes are formed on the interlayer insulating layer 150. The source electrodes and the drain electrodes are electrically connected to the semiconductor layer through contact holes formed in the interlayer insulating layer 150 and the gate insulating layer 130.

[0018] In the thin-film transistors TFT illustrated in FIG. 1, the semiconductor layer forms a lowermost layer, the

gate electrodes are formed above the semiconductor layer, and the source electrodes and the drain electrodes form an uppermost layer. However, the thin-film transistors TFT may have a different structure. The semiconductor layer may include a poly-silicon layer, an amorphous silicon layer, an organic semiconductor layer, or a conductive oxide semiconductor layer.

[0019] A protective layer or the planarization layer 170 may be disposed on the source electrodes and the drain electrodes so as to protect or flatten the lower thin-film transistors TFT. The protective layer or the planarization layer 170 may be formed by various methods. For example, the protective layer or the planarization layer 170 may include an organic material such as, for example, benzocyclobutene (BCB) or acrylic, or an inorganic material such as, for example, a silicon oxide or silicon nitride. The protective layer or the planarization layer 170 may have a single-layer structure, a double-layer structure, or a multi-layer structure.

[0020] The organic light-emitting devices may be disposed on the protective layer or the planarization layer 170. The organic light-emitting devices include the first electrodes 210 as pixel electrodes, the second electrode 250 as an opposite electrode facing the first electrodes 210, and the intermediate layer 230 including at least an emission layer, and disposed between the first electrodes 210 and the second electrode 250. A pixel defining layer 180 covers the first electrodes 210 except for regions including center regions of the first electrodes 210 so that the first electrodes 210 may be exposed through the regions.

[0021] The first electrodes 210 being pixel electrodes are anodes, and the second electrode 250 being an opposite electrode is a cathode. However, the polarities of the first electrodes 210 (pixel electrodes) and the second electrode 250 (opposite electrode) may be opposite to this configuration in other embodiments.

[0022] The first electrodes 210 may be transparent or reflective electrodes. If the first electrodes 210 are transparent electrodes, the first electrodes 210 may include, for example, ITO, IZO, ZnO, or In_2O_3 . If the first electrodes 210 are reflective electrodes, each of the first electrodes 210 may include: a reflective layer including silver (Ag), magnesium (Mg), aluminum (Al), platinum (Pt), palladium (Pd), gold (Au), nickel (Ni), neodymium (Nd), iridium (Ir), chromium (Cr), or a compound thereof; and a ITO, IZO, ZnO, or In_2O_3 layer formed on the reflective layer.

[0023] Similarly, the second electrode 250 may be a transparent or reflective electrode. If the second electrode 250 is a transparent electrode, the second electrode 250 may include: a deposition layer facing the first electrodes 210 and including lithium (Li), calcium (Ca), LiF/Ca, LiF/Al, aluminum (Al), magnesium (Mg), or a compound thereof; and auxiliary electrodes or bus electrode lines including a material used to form transparent electrodes such as, for example, ITO, IZO, ZnO, or In_2O_3 . If the second electrode 250 is a reflective electrode, the

second electrode 250 may include a deposition layer including Li, Ca, LiF/Ca, LiF/Al, Al, Mg, or a compound thereof.

[0024] The intermediate layer 230 including at least an emission layer is disposed between the first electrodes 210 and the second electrode 250. The intermediate layer 230 may include a low molecular organic material or a high molecular organic material.

[0025] If the intermediate layer 230 includes a low molecular organic material, the intermediate layer 230 may have a stacked structure including a hole injection layer (HIL), an organic emission layer (EML), an electron transport layer (ETL), and an electron injection layer (EIL). In this case, the intermediate layer 230 may include an organic material such as, for example, copper phthalocyanine (CuPc), N,N'-Di(naphthalene-1-yl)-N,N'-diphenylbenzidine (NPB), or tris-8-hydroxyquinoline aluminum (Alq3). The layers including a low molecular organic material may be formed by a method such as a vacuum deposition method using masks, for example.

[0026] If the intermediate layer 230 includes a high molecular organic material, the intermediate layer 230 may have a structure including a hole transport layer (HTL) and an emission layer (EML). In this case, the hole transport layer may include PEDOT, and the emission layer may include a high molecular organic material such as, for example, a poly-phenylenevinylene (PPV)-containing organic material or a polyfluorene-containing organic material.

[0027] The intermediate layer 230 including an emission layer may emit red, green, or blue light. A sub-pixel may be a region capable of emitting red, green, or blue light, and in this case, a group constituted by three sub-pixels may form a pixel. In another example, a sub-pixel may emit light having a color other than red, green, and blue. That is, a pixel may be constituted by a plurality of sub-pixels emitting light of different colors as long as the pixel may emit white light. In another example, all sub-pixels may emit white light, and light emitted from the sub-pixels may pass through a color conversion layer or color filters.

[0028] In FIG. 1, the intermediate layer 230 is illustrated as being patterned to correspond to the first electrodes 210. This is for illustrative purposes only. For example, a layer of the intermediate layer 230, such as a hole injection layer, may be formed as one body to substantially correspond to an entire surface of the substrate 100, and another layer of the intermediate layer 230, such as an emission layer, may be patterned to correspond to the first electrodes 210.

[0029] The organic light-emitting devices are arranged on the substrate 100, and the first electrodes 210 are accordingly arranged on the substrate 100. The second electrode 250 is formed as one body in a display region to correspond to the first electrodes 210.

[0030] The first encapsulating layer 310 is formed on the second electrode 250. As shown in FIG. 1, the first encapsulating layer 310 is patterned to form a plurality

of islands separate from each other. The first encapsulating layer 310 includes an organic material. The second encapsulating layer 320 includes an inorganic material and covers the islands of the first encapsulating layer 310. The second encapsulating layer 320 may cover almost all of the area of the substrate 100 and may be formed as one body. If necessary, a third encapsulating layer 330 including an organic material may be formed to cover the second encapsulating layer 320. For example, the first encapsulating layer 310 may include polyethylene terephthalate, polyethylene naphthalate, polycarbonate, polyimide, polyethylene sulfonate, polyoxymethylene, and/or polyarylate. The second encapsulating layer 320 may include a silicon oxide, silicon nitride, or aluminum oxide.

[0031] The first encapsulating layer 310 and the second encapsulating layer 320 are thin-film encapsulating layers for protecting the organic light-emitting devices from impacts or impurities.

[0032] In an organic light-emitting display apparatus, a thin-film encapsulating layer may be formed by alternately forming inorganic and organic layers. Such a thin-film encapsulating layer may be formed on the entirety of a surface of a panel by a deposition method. If a panel of a flexible display apparatus on which a thin-film encapsulating layer is entirely formed without any discontinuous portions as described above is twisted or bent, although the thickness of the thin-film encapsulating layer is small as compared with the thickness of the flexible display apparatus, a region of the thin-film encapsulating layer in which stress is concentrated is frequently cracked. Moreover, if cracks grow, the durability of the panel may be markedly affected.

[0033] However, in the organic light-emitting display apparatus of the disclosed example, the first encapsulating layer 310 disposed on the second electrode 250 is patterned in the form of a plurality of separate islands. Although the first encapsulating layer 310 patterned in the form of separate islands is twisted or bent in any direction by applying any amount of force, each island having a small size may not be readily cracked. In addition, although cracks are formed in some of the islands of the first encapsulating layer 310, the cracks do not propagate to neighboring islands. Therefore, the generation of defects may be easily prevented in manufacturing processes of the organic light-emitting display apparatus, and thin-film encapsulation durable to bending or twisting may be guaranteed in the organic light-emitting display apparatus. Therefore, the organic light-emitting display apparatus may have high flexibility.

[0034] In addition, since the first encapsulating layer 310 including an organic material is patterned in the form of separate islands, when structures such as the substrate 100 are bent, stress generated in the thin-film encapsulating layers is absorbed in the first encapsulating layer 310. As a result, when the substrate 100 is bent, the second encapsulating layer 320 covering the first encapsulating layer 310 may be subjected to less stress.

Therefore, the second encapsulating layer 320 including an inorganic material may not be damaged or may be less damaged.

[0035] The first encapsulating layer 310 may be easily patterned in the form of separate islands by a method such as an inkjet printing. That is, the first encapsulating layer 310 may be easily patterned in the form of separate islands by dotting the second electrode 250 with a monomer at separate positions by an inkjet printing method, and curing the monomer. In this case, the upper surface of the second electrode 250 may be hydrophobically-treated, for example, through a plasma process, so as to prevent dots formed by inkjet printing from spreading and meeting each other.

[0036] As shown in FIG. 1, since the islands of the first encapsulating layer 310 correspond to the first electrodes 210, the flexibility of the organic light-emitting display apparatus may be markedly improved, and durable thin-film encapsulation may be realized. In the organic light-emitting display apparatus, since the first electrodes 210, which are pixel electrodes, are formed by performing a patterning process in units of sub-pixels, the first electrodes 210 are not highly flexible. Therefore, the first encapsulating layer 310 may be patterned in units of sub-pixels (that is, the first encapsulating layer 310 may be patterned to correspond to the first electrodes 210) so as to maximize the flexibility of the organic light-emitting display apparatus. In addition, since the first encapsulating layer 310 is patterned, although the organic light-emitting display apparatus is bent, the formation of cracks in the first encapsulating layer 310 may be prevented or markedly reduced. This will be the same in the embodiments and modification examples described below.

[0037] FIG. 2 is a schematic cross-sectional view illustrating a portion of an organic light-emitting display apparatus according to another example. In the organic light-emitting display apparatus of FIG. 2, the shape of a first encapsulating layer 310 is different from the shape of the first encapsulating layer 310 of the organic light-emitting display apparatus described with reference to FIG. 1. In the organic light-emitting display apparatus of FIG. 2, a plurality of first electrodes 210 may include first color sub-pixel electrodes, second color sub-pixel electrodes, and third color sub-pixel electrodes. For example, if the organic light-emitting display apparatus includes red sub-pixels R, green sub-pixels G, and blue sub-pixels B, the red sub-pixels R may correspond to the first color sub-pixel electrodes of the first electrodes 210, the green sub-pixels G may correspond to the second color sub-pixel electrodes of the first electrodes 210, and the blue sub-pixels B may correspond to the third color sub-pixel electrodes of the first electrodes 210.

[0038] In this case, some islands of the first encapsulating layer 310 corresponding to the first color sub-pixel electrodes may have a first radius of curvature, other islands of the first encapsulating layer 310 corresponding to the second color sub-pixel electrodes may have a second radius of curvature, and the other islands of the first

encapsulating layer 310 corresponding to the third color sub-pixel electrodes may have a third radius of curvature. The first to third radii of curvature may be different from one another.

[0039] The islands of the first encapsulating layer 310 may be shaped like a convex lens. The islands of the first encapsulating layer 310 corresponding to the first electrodes 210 may be formed to function as convex lenses by using refractive index differences between the first encapsulating layer 310 and a second encapsulating layer 320, so as to improve the light extraction efficiency and front-side brightness of the organic light-emitting display apparatus. In this case, the radii of curvature of the convex lenses may be differently adjusted according to the wavelengths of light emitted from an emission layer so as to improve the light extraction efficiency and brightness of each sub-pixel.

[0040] For example, when the same electric signal is applied to a red sub-pixel R, a green sub-pixel G, and a blue sub-pixel B, the optical efficiency of a blue emission layer of the blue sub-pixel B may be lowest, and the optical efficiency of a green emission layer of the green sub-pixel G may be highest. In this case, as shown in FIG. 2, an island 310B of the first encapsulating layer 310 corresponding to the blue sub-pixel B may be formed to have the largest radius of curvature, and an island 310G of the first encapsulating layer 310 corresponding to the green sub-pixel G may be formed to have the smallest radius of curvature. In this manner, although differences between electric signals applied to the red sub-pixel R, the green sub-pixel G, and the blue sub-pixel B are reduced, the degrees of brightness of light emitted from the red sub-pixel R, the green sub-pixel G, and the blue sub-pixel B may be adjusted to be similar to each other. For example, an island 310R of the first encapsulating layer 310 corresponding to the red sub-pixel R may have a radius of curvature of about 27.2 μm , the island 310G of the first encapsulating layer 310 corresponding to the green sub-pixel G may have a radius of curvature of about 17.5 μm , and the island 310B of the first encapsulating layer 310 corresponding to the blue sub-pixel B may have a radius of curvature of about 28.6 μm .

[0041] FIG. 3 is a schematic plan view illustrating an organic light-emitting display apparatus according to an embodiment. FIG. 4 is a schematic plan view illustrating an example state of the organic light-emitting display apparatus illustrated in FIG. 3, and FIG. 5 is a schematic cross-sectional view illustrating a portion of the organic light-emitting display apparatus illustrated in FIG. 3.

[0042] Like the organic light-emitting display apparatus of the previous example described with reference to FIG. 1, the organic light-emitting display apparatus of FIGs. 3-5 includes a substrate 100, a plurality of first electrodes 210 separate from each other, a second electrode 250 disposed above the first electrodes 210 to face the first electrodes 210, an intermediate layer 230 including an emission layer and disposed between the first electrodes 210 and the second electrode 250, a first encapsulating

layer 310, and a second encapsulating layer 320. In addition, the organic light-emitting display apparatus may further include a third encapsulating layer 330 as shown in FIG. 5. The first encapsulating layer 310 includes an organic material, and the second encapsulating layer 320 includes an inorganic material.

[0043] However, the shape of the first encapsulating layer 310 is different from the shape of the first encapsulating layer 310 of the organic light-emitting display apparatus of the example described with reference to FIG. 1. In the organic light-emitting display apparatus of FIGs. 3-5, a portion of the first encapsulating layer 310 corresponding to a first region A1 of the substrate 100 is patterned in the form of a plurality of islands, and portions of the first encapsulating layer 310 corresponding to second regions A2 of the substrate 100 other than the first region A1 are formed as one body.

[0044] As described above, if the first encapsulating layer 310 is patterned in the form of a plurality of islands, although the substrate (flexible substrate) 100 is bent, the first encapsulating layer 310 may not be damaged. For this, a region of the flexible substrate 100 which is mainly bent when the substrate 100 is subjected to bending is defined as the first region A1, and in the first region A1, the first encapsulating layer 310 is patterned in the form of a plurality of islands. In the second regions A2 other than the first region A1, the first encapsulating layer 310 is formed as one body so as to rapidly manufacture the organic light-emitting display apparatus and reliably protect organic light-emitting devices disposed under the first encapsulating layer 310.

[0045] When the flexible substrate 100 is bent, a region around the center C of the substrate 100 may be mostly bent. Therefore, the region A1 includes the center C of the flexible substrate 100.

[0046] If the flexible substrate 100 has a long axis LA and a short axis SA as shown in FIG. 3, the organic light-emitting display apparatus may be usually bent around the short axis SA passing through the center C of the substrate 100 as shown in FIG. 4, and thus most bending may occur around the short axis SA passing through the center C of the substrate 100. Therefore, the first region A1 includes the center C of the flexible substrate 100 and may extend along the short axis SA of the substrate 100.

[0047] In this case, the first encapsulating layer 310 may be formed as one body in a +x direction from the first region A1 and in an -x direction from the first region A1. That is, in the second regions A2, the first encapsulating layer 310 may be divided into two parts. That is, the number of the regions A2 is two, and the first encapsulating layer 310 is continuous in each of the regions A2.

[0048] Referring to FIG. 6 schematically illustrating an organic light-emitting display apparatus according to another embodiment, a first region A1 may include: a first portion P1 passing through the center C of a substrate 100 and extending along a short axis SA of the substrate 100; and a second portion P2 passing through the center of the substrate 100 and extending along a long axis LA

of the substrate 100. That is, the first region A1 may have a + shape. In this case, the substrate 100 may include four second regions A2 divided by the first region A1. A first encapsulating layer 310 may be formed as one body in each of the second regions A2 and may be patterned in the form of a plurality of islands in the first region A1.

[0049] In FIG. 6, the substrate 100 has the long axis LA and the short axis SA. However, the embodiments of the present disclosure are not limited thereto. For example, the substrate 100 may have a square shape in a plan view. In any case, both sides of the substrate 100 may have a rectangular shape having two first edges extending in a first direction (+y direction) and two second edges extending in a second direction (+x direction) perpendicular to the first direction. In this case, the first portion P1 of the first region A1 may include the center C of the substrate 100 and extend in parallel with the first edges (in the +y direction), and the second portion P2 of the first region A1 may include the center of the substrate 100 and extend in parallel with the second edges (in the +x direction). That is, the first region A1 may have a + shape including the center C of the flexible substrate 100.

[0050] The first region A1 may be formed to include edges of the substrate 100. For example, referring to FIG. 7 illustrating a modification example of the organic light-emitting display apparatus illustrated in FIG. 3, a first region A1 may include: a portion including the center C of a substrate 100 and extending in a short axis SA of the substrate 100; and a portion corresponding to edges of the substrate 100. When the substrate 100 is flexible, if the edges of the substrate 100 are not supported by a structure such as a rigid frame, the edges of the substrate 100 may be bent more easily than other portions of the substrate 100 when a force or impactive force is intentionally or not intentionally applied to the substrate 100. Therefore, if the first region A1 includes the edges of the substrate 100, the durability of the organic light-emitting display apparatus may be improved.

[0051] FIG. 8 is a schematic plan view illustrating an organic light-emitting display apparatus according to another embodiment. Referring to FIG. 8, a first region A1 may correspond to only edges of a substrate 100. FIG. 9 is a schematic plan view illustrating an organic light-emitting display apparatus according to another embodiment. Referring to FIG. 9, a substrate 100 may have a circular shape instead of a rectangular shape. In this case, a first region A1 may correspond to only the edge of the substrate 100. In that case, the substrate is a bendable substrate and the edges correspond to the bending region.

[0052] In each of the embodiments described with reference to FIGs. 3 to 9, the islands of the first encapsulating layer 310 may correspond to the first electrodes 210 in the first region A1. In addition, as described with reference to FIG. 2, in each of the embodiments described with reference to FIGs. 3 to 9, the islands of the first encapsulating layer 310 may have different radii of curvature according to the wavelengths of light emitted

from corresponding sub-pixels. For example, the first electrodes 210 may include first color sub-pixel electrodes, second color sub-pixel electrodes, and third color sub-pixel electrodes. In this case, islands of the first encapsulating layer 310 corresponding to the first color sub-pixel electrodes may have a first radius of curvature, islands of the first encapsulating layer 310 corresponding to the second color sub-pixel electrodes may have a second radius of curvature, and islands of the first encapsulating layer 310 corresponding to the third color sub-pixel electrodes may have a third radius of curvature. The first to third radii of curvature may be different from one another.

[0053] In the description given above, the first encapsulating layer 310 is disposed on the second electrode 250. However, the embodiments of the present disclosure are not limited thereto. For example, an encapsulating structure including organic and inorganic layers may be formed on the second electrode 250, and the first encapsulating layer 310 may be formed on the encapsulating structure.

[0054] As described above, according to the one or more of the above embodiments, the organic light-emitting display apparatus may be durable and convenient to use. However, the embodiments are not limited thereto.

[0055] It should be understood that the embodiments described herein should be considered in a descriptive sense only and not for purposes of limitation. Descriptions of features or aspects within each embodiment should typically be considered as available for other similar features or aspects in other embodiments.

[0056] While certain embodiments have been described with reference to the figures, it will be understood by those of ordinary skill in the art that various changes in form and details may be made within the scope as defined by the following claims.

Claims

1. An organic light-emitting display apparatus comprising:

a substrate (100);
first electrodes (210) arranged separate from one another on the substrate (100);
a second electrode (250) disposed above the first electrodes (210) to face the first electrodes;
an intermediate layer (230) disposed between the first electrodes (210) and the second electrode (250) and comprising an emission layer;
a first encapsulating layer (310) disposed on the second electrode (250), wherein
only a portion of the first encapsulating layer (310) is patterned to have a plurality of islands, the first encapsulating layer (310) comprising an organic material; and

a second encapsulating layer (320) covering the islands of the first encapsulating layer (310) and comprising an inorganic material,

characterized in that the portion of the first encapsulating layer (310) corresponds to a first region (A1) of the substrate (100) and a disjoint further portion of the first encapsulating layer (310) corresponding to a second region (A2) of the substrate (100) is formed as one body, and that the substrate (100) is a bendable substrate comprising a bending region, and the first region (A1) corresponds to the bending region.

2. The organic light-emitting display apparatus of claim 1, wherein the islands of the first encapsulating layer (310) correspond to the first electrodes (210) in the first region.

3. The organic light-emitting display apparatus of claim 2, wherein the first electrodes (210) comprise first color sub-pixel electrodes, second color sub-pixel electrodes, and third color sub-pixel electrodes.

4. The organic light-emitting display apparatus of claim 3, wherein islands of the first encapsulating layer (310) correspond to the first color sub-pixel electrodes, the second color sub-pixel electrodes and the third color sub-pixel electrodes.

5. The organic light-emitting display apparatus of claim 4, wherein islands of the first encapsulating layer (310R) corresponding to the first color sub-pixel electrodes have a first radius of curvature, islands of the first encapsulating layer (310G) corresponding to the second color sub-pixel electrodes have a second radius of curvature, and islands of the first encapsulating layer (310B) corresponding to the third color sub-pixel electrodes have a third radius of curvature.

6. The organic light-emitting display apparatus of claim 1, wherein the first region (A1) comprises an edge of the substrate (100).

7. The organic light-emitting display apparatus of claim 1, wherein the first region (A1) corresponds to an edge of the substrate (100).

8. The organic light-emitting display apparatus of claim 7, wherein the substrate (100) is circular shaped.

9. An organic light-emitting display apparatus comprising:

a substrate (100);
first electrodes (210) arranged separate from one another on the substrate (100);
a second electrode (250) disposed above the first electrodes (210) to face the first electrodes;

an intermediate layer (230) disposed between the first electrodes (210) and the second electrode (250) and comprising an emission layer; a first encapsulating layer (310) disposed on the second electrode (250), wherein
 5 only a portion of the first encapsulating layer (310) is patterned to have a plurality of islands, the first encapsulating layer (310) comprising an organic material; and
 10 a second encapsulating layer (320) covering the islands of the first encapsulating layer (310) and comprising an inorganic material,
characterized in that the portion of the first encapsulating layer (310) corresponds to a first region (A1) of the substrate (100) and a disjoint further portion of the first encapsulating layer (310) corresponding to a second region (A2) of the substrate (100) is formed as one body, and that the substrate (100) is a flexible substrate, and the first region comprises a center (C) of the substrate (100).
 20

10. The organic light-emitting display apparatus of claim 9, wherein the substrate (100) comprises a long axis (LA) and a short axis (SA), and the first region (A1) comprises the center of the substrate (100) and extends along the short axis (SA) of the substrate (100).
 25

11. The organic light-emitting display apparatus of claim 9, wherein the substrate (100) has a rectangular shape and comprises first edges extending in a first direction (x) and second edges extending in a second direction (y) perpendicular to the first direction (x),
 30 wherein the first region (A1) comprises:
 35

a first portion (P1) comprising the center (C) of the substrate (100) and extending in a direction parallel to the first edges; and
 40 a second portion (P2) comprising the center (C) of the substrate (100) and extending in a direction parallel to the second edges.

12. The organic light-emitting display apparatus of one of the preceding claims, wherein the second encapsulating layer (320) is formed as one body.
 45

13. The organic light-emitting display apparatus of one of the preceding claims, further comprising a third encapsulating layer (330) covering the second encapsulating layer (320) and comprising an organic material.
 50

Patentansprüche

1. Organische lichtemittierende Anzeigevorrichtung, umfassend:

ein Substrat (100);
 erste Elektroden (210), die voneinander getrennt auf dem Substrat (100) angeordnet sind;
 eine zweite Elektrode (250), die über den ersten Elektroden (210) angeordnet ist, um den ersten Elektroden zugewandt zu sein;
 eine Zwischenschicht (230), die zwischen den ersten Elektroden (210) und der zweiten Elektrode (250) angeordnet ist und eine Emissionsschicht umfasst,
 eine erste Verkapselungsschicht (310), die auf der zweiten Elektrode (250) angeordnet ist, wobei nur ein Abschnitt der ersten Verkapselungsschicht (310) gemustert ist, um eine Mehrzahl von Inseln aufzuweisen, wobei die erste Verkapselungsschicht (310) ein organisches Material umfasst; und
 eine zweite Verkapselungsschicht (320), die die Inseln auf der ersten Verkapselungsschicht (310) bedeckt und ein anorganisches Material umfasst,
dadurch gekennzeichnet, dass der Abschnitt der ersten Verkapselungsschicht (310) einem ersten Bereich (A1) des Substrats (100) entspricht und ein unverbundener weiterer Bereich der ersten Verkapselungsschicht (310), der einem zweiten Bereich (A2) des Substrats (100) entspricht, als ein Körper ausgebildet ist; und
 dass das Substrat (100) ein biegbares Substrat ist, das einen Biegebereich umfasst, und der erste Bereich (A1) dem Biegebereich entspricht.

2. Organische lichtemittierende Anzeigevorrichtung nach Anspruch 1, wobei die Inseln der ersten Verkapselungsschicht (310) den ersten Elektroden (210) in dem ersten Bereich entsprechen.

3. Organische lichtemittierende Anzeigevorrichtung nach Anspruch 2, wobei die ersten Elektroden (210) erste Farb-Sub-Pixel-Elektroden, zweite Farb-Sub-Pixel-Elektroden und dritte Farb-Sub-Pixel-Elektroden umfassen.

4. Organische lichtemittierende Anzeigevorrichtung nach Anspruch 3, wobei Inseln der ersten Elektroden (310) den ersten Farb-Sub-Pixel-Elektroden, den zweiten Farb-Sub-Pixel-Elektroden und den dritten Farb-Sub-Pixel-Elektroden entsprechen.

5. Organische lichtemittierende Anzeigevorrichtung nach Anspruch 4, wobei Inseln der ersten Verkapselungsschicht (310R), die den ersten Farb-Sub-Pixel-Elektroden entsprechen, einen ersten Krümmungsradius aufweisen, Inseln der ersten Verkapselungsschicht (310G), die den zweiten Farb-Sub-Pixel-Elektroden entsprechen, einen zweiten Krümmungsradius aufweisen, und Inseln der ersten Ver-

kapselungsschicht (310B), die den dritten Farb-Sub-Pixel-Elektroden entsprechen, einen dritten Krümmungsradius aufweisen.

6. Organische lichtemittierende Anzeigevorrichtung nach Anspruch 1, wobei der erste Bereich (A1) einen Rand des Substrates (100) umfasst. 5
7. Organische lichtemittierende Anzeigevorrichtung nach Anspruch 1, wobei der erste Bereich (A1) einem Rand des Substrates (100) entspricht. 10
8. Organische lichtemittierende Anzeigevorrichtung nach Anspruch 7, wobei das Substrat (100) kreisförmig ist. 15
9. Organische lichtemittierende Anzeigevorrichtung, umfassend:
 - ein Substrat (100); 20
 - erste Elektroden (210), die voneinander getrennt auf dem Substrat (100) angeordnet sind;
 - eine zweite Elektrode (250), die über den ersten Elektroden (210) angeordnet ist, um den ersten Elektroden zugewandt zu sein; 25
 - eine Zwischenschicht (230), die zwischen den ersten Elektroden (210) und der zweiten Elektrode (250) angeordnet ist und eine Emissionsschicht umfasst,
 - eine erste Verkapselungsschicht (310), die auf der zweiten Elektrode (250) angeordnet ist, wobei nur ein Abschnitt der ersten Verkapselungsschicht (310) gemustert ist, um eine Mehrzahl von Inseln aufzuweisen; die erste Verkapselungsschicht (310) ein organisches Material umfasst; und 30
 - eine zweite Verkapselungsschicht (320), die die Inseln auf der ersten Verkapselungsschicht (310) bedeckt und ein anorganisches Material umfasst, 40
 - dadurch gekennzeichnet, dass** der Abschnitt der ersten Verkapselungsschicht (310) einem ersten Bereich (A1) des Substrats (100) entspricht und ein unverbundener weiterer Bereich der ersten Verkapselungsschicht (310), der einem zweiten Bereich (A2) des Substrates (100) entspricht, als ein Körper ausgebildet ist; und 45
 - dass das Substrat (100) ein flexibles Substrat ist, und der erste Bereich ein Zentrum (C) des Substrates (100) umfasst. 50
10. Organische lichtemittierende Anzeigevorrichtung nach Anspruch 9, wobei das Substrat (100) eine lange Achse (LA) und eine kurze Achse (SA) umfasst, und der erste Bereich (A1) das Zentrum des Substrates (100) umfasst und sich entlang der kurzen Achse (SA) des Substrates (100) erstreckt. 55

11. Organische lichtemittierende Anzeigevorrichtung nach Anspruch 9, wobei das Substrat (100) eine rechteckige Form aufweist und erste Ränder, die sich in eine erste Richtung (x) erstrecken und zweite Ränder, die sich in eine zweite Richtung (y) senkrecht zu der ersten Richtung (x) erstrecken, umfasst, wobei der erste Bereich (A1) umfasst:

einen ersten Abschnitt (P1), der das Zentrum (C) des Substrats (100) umfasst und sich in eine Richtung parallel zu den ersten Rändern erstreckt; und
einen zweiten Abschnitt (P2), der das Zentrum (C) des Substrats (100) umfasst und sich in eine Richtung parallel zu den zweiten Rändern erstreckt.

12. Organische lichtemittierende Anzeigevorrichtung nach einem der vorangehenden Ansprüche, wobei die zweite Verkapselungsschicht (320) als ein Körper ausgebildet ist.

13. Organische lichtemittierende Anzeigevorrichtung nach einem der vorangehenden Ansprüche, ferner umfassend eine dritte Verkapselungsschicht (330), die die zweite Verkapselungsschicht (320) bedeckt und ein organisches Material umfasst.

Revendications

1. Appareil d'affichage électroluminescent organique comprenant :

un substrat (100) ;
des premières électrodes (210) agencées séparément les unes des autres sur le substrat (100) ;
une deuxième électrode (250) disposée au-dessus des premières électrodes (210) pour faire face aux premières électrodes ;
une couche intermédiaire (230) disposée entre les premières électrodes (210) et la deuxième électrode (250) et comprenant une couche d'émission ;
une première couche d'encapsulation (310) disposée sur la deuxième électrode (250), où seule une partie de la première couche d'encapsulation (310) est texturée pour avoir une pluralité d'îlots, la première couche d'encapsulation (310) comprenant un matériau organique ; et
une deuxième couche d'encapsulation (320) recouvrant les îlots de la première couche d'encapsulation (310) et comprenant un matériau inorganique,
caractérisé en ce que la partie de la première couche d'encapsulation (310) correspond à une première région (A1) du substrat (100) et une

- autre partie disjointe de la première couche d'encapsulation (310) correspondant à une deuxième région (A2) du substrat (100) est formée en un seul tenant, et
en ce que le substrat (100) est un substrat pliable comprenant une région de pliage, et la première région (A1) correspond à la région de pliage.
2. Appareil d'affichage électroluminescent organique selon la revendication 1, dans lequel les îlots de la première couche d'encapsulation (310) correspondent aux premières électrodes (210) dans la première région.
 3. Appareil d'affichage électroluminescent organique selon la revendication 2, dans lequel les premières électrodes (210) comprennent des premières électrodes de sous-pixel couleur, des deuxièmes électrodes de sous-pixel couleur, et des troisièmes électrodes de sous-pixel couleur.
 4. Appareil d'affichage électroluminescent organique selon la revendication 3, dans lequel des îlots de la première couche d'encapsulation (310) correspondent aux premières électrodes de sous-pixel couleur, aux deuxièmes électrodes de sous-pixel couleur et aux troisièmes électrodes de sous-pixel couleur.
 5. Appareil d'affichage électroluminescent organique selon la revendication 4, dans lequel des îlots de la première couche d'encapsulation (310R) correspondant aux premières électrodes de sous-pixel couleur ont un premier rayon de courbure, des îlots de la première couche d'encapsulation (310G) correspondant aux deuxièmes électrodes de sous-pixel couleur ont un deuxième rayon de courbure, et des îlots de la première couche d'encapsulation (310B) correspondant aux troisièmes électrodes de sous-pixel couleur ont un troisième rayon de courbure.
 6. Appareil d'affichage électroluminescent organique selon la revendication 1, dans lequel la première région (A1) comprend un bord du substrat (100).
 7. Appareil d'affichage électroluminescent organique selon la revendication 1, dans lequel la première région (A1) correspond à un bord du substrat (100).
 8. Appareil d'affichage électroluminescent organique selon la revendication 7, dans lequel le substrat (100) est de forme circulaire.
 9. Appareil d'affichage électroluminescent organique comprenant :
un substrat (100) ;
- des premières électrodes (210) agencées séparément les unes des autres sur le substrat (100) ;
une deuxième électrode (250) disposée au-dessus des premières électrodes (210) pour faire face aux premières électrodes ;
une couche intermédiaire (230) disposée entre les premières électrodes (210) et la deuxième électrode (250) et comprenant une couche d'émission ;
une première couche d'encapsulation (310) disposée sur la deuxième électrode (250), où seule une partie de la première couche d'encapsulation (310) est soumise à une formation de motif pour avoir une pluralité d'îlots, la première couche d'encapsulation (310) comprenant un matériau organique ; et
une deuxième couche d'encapsulation (320) recouvrant les îlots de la première couche d'encapsulation (310) et comprenant un matériau inorganique,
caractérisé en ce que la partie de la première couche d'encapsulation (310) correspond à une première région (A1) du substrat (100) et une autre partie disjointe de la première couche d'encapsulation (310) correspondant à une deuxième région (A2) du substrat (100) est formée en tant qu'un seul corps, et
en ce que le substrat (100) est un substrat flexible, et la première région comprend un centre (C) du substrat (100).
10. Appareil d'affichage électroluminescent organique selon la revendication 9, dans lequel le substrat (100) comprend un axe long (LA) et un axe court (SA), et la première région (A1) comprend le centre du substrat (100) et s'étend le long de l'axe court (SA) du substrat (100).
 11. Appareil d'affichage électroluminescent organique selon la revendication 9, dans lequel le substrat (100) est de forme rectangulaire et comprend des premiers bords s'étendant dans une première direction (x) et des deuxièmes bords s'étendant dans une deuxième direction (y) perpendiculaire à la première direction (x),
dans lequel la première région (A1) comprend :
une première partie (P1) comprenant le centre (C) du substrat (100) et s'étendant dans une direction parallèle aux premiers bords ; et
une deuxième partie (P2) comprenant le centre (C) du substrat (100) et s'étendant dans une direction parallèle aux deuxièmes bords.
 12. Appareil d'affichage électroluminescent organique selon l'une quelconque des revendications précédentes, dans lequel la deuxième couche d'encapsu-

lation (320) est formée en tant qu'un seul corps.

13. Appareil d'affichage électroluminescent organique selon l'une quelconque des revendications précédentes, comprenant en outre une troisième couche d'encapsulation (330) recouvrant la deuxième couche d'encapsulation (320) et comprenant un matériau organique.

10

15

20

25

30

35

40

45

50

55

FIG. 1

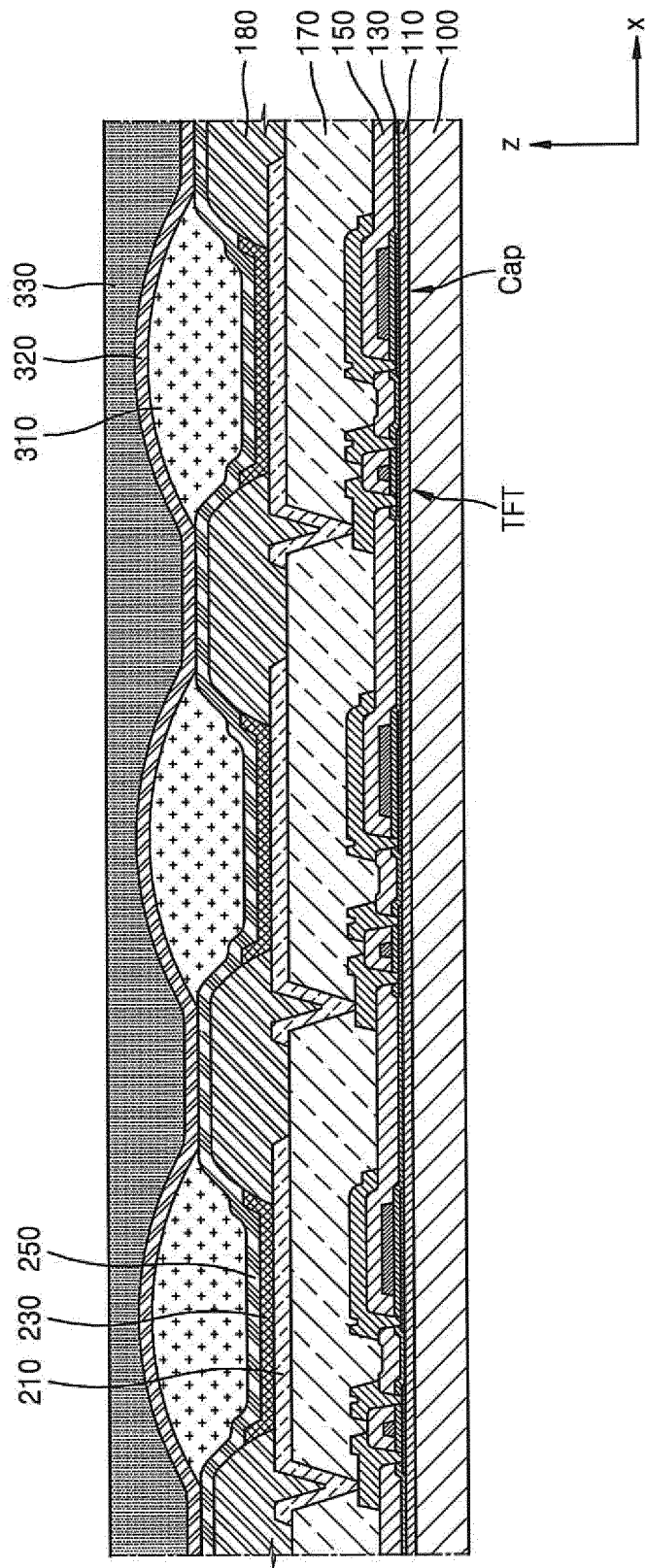


FIG. 2

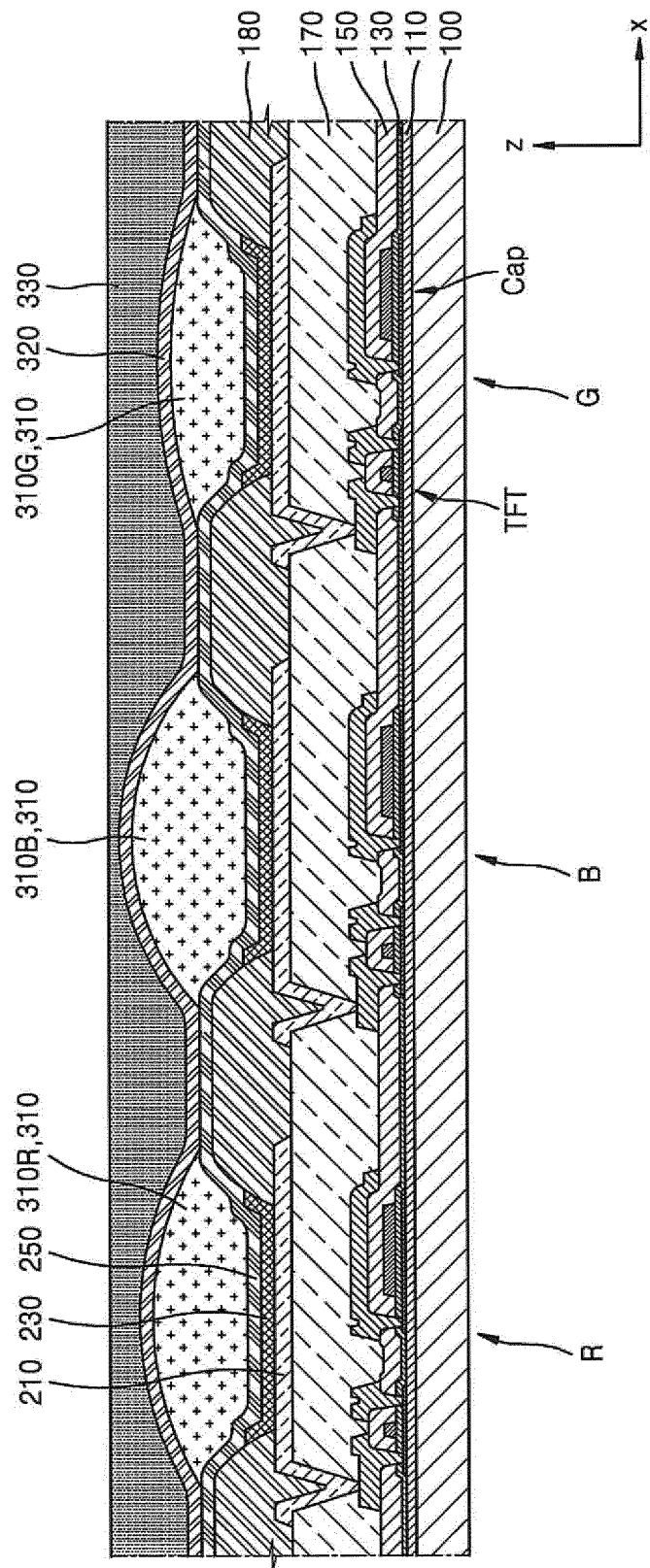


FIG. 3

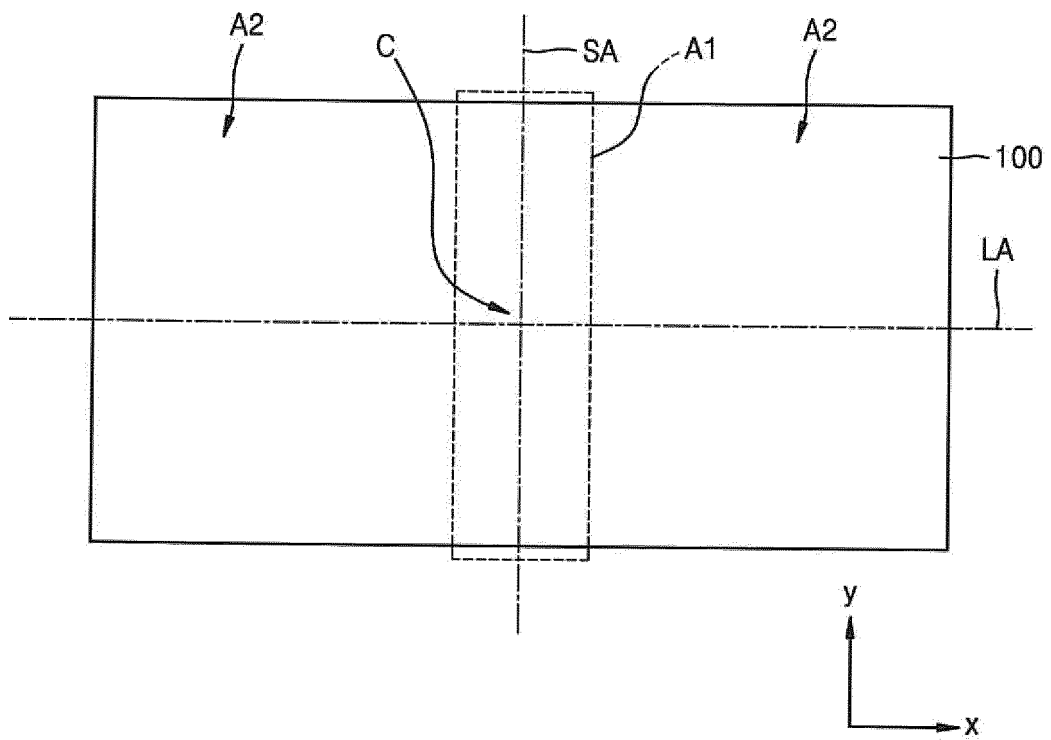


FIG. 4

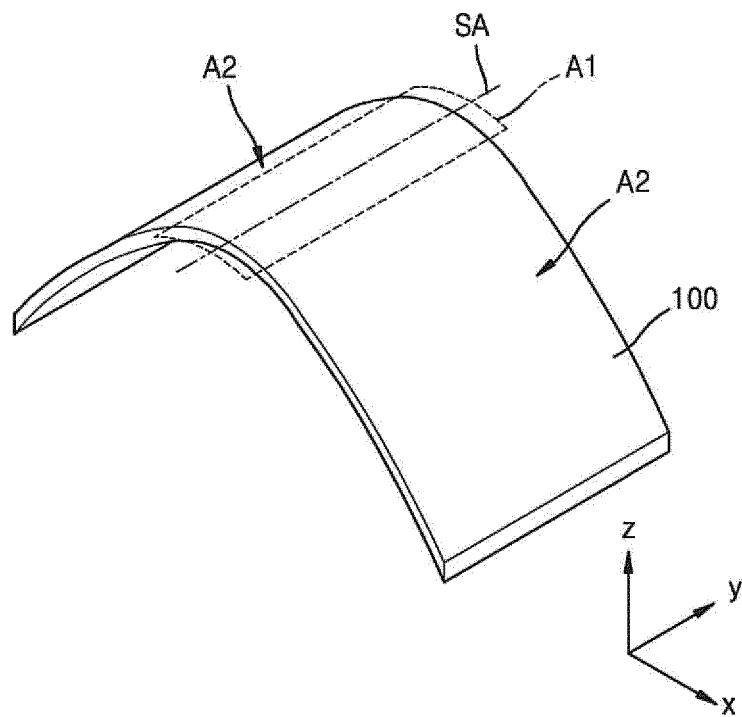


FIG. 5

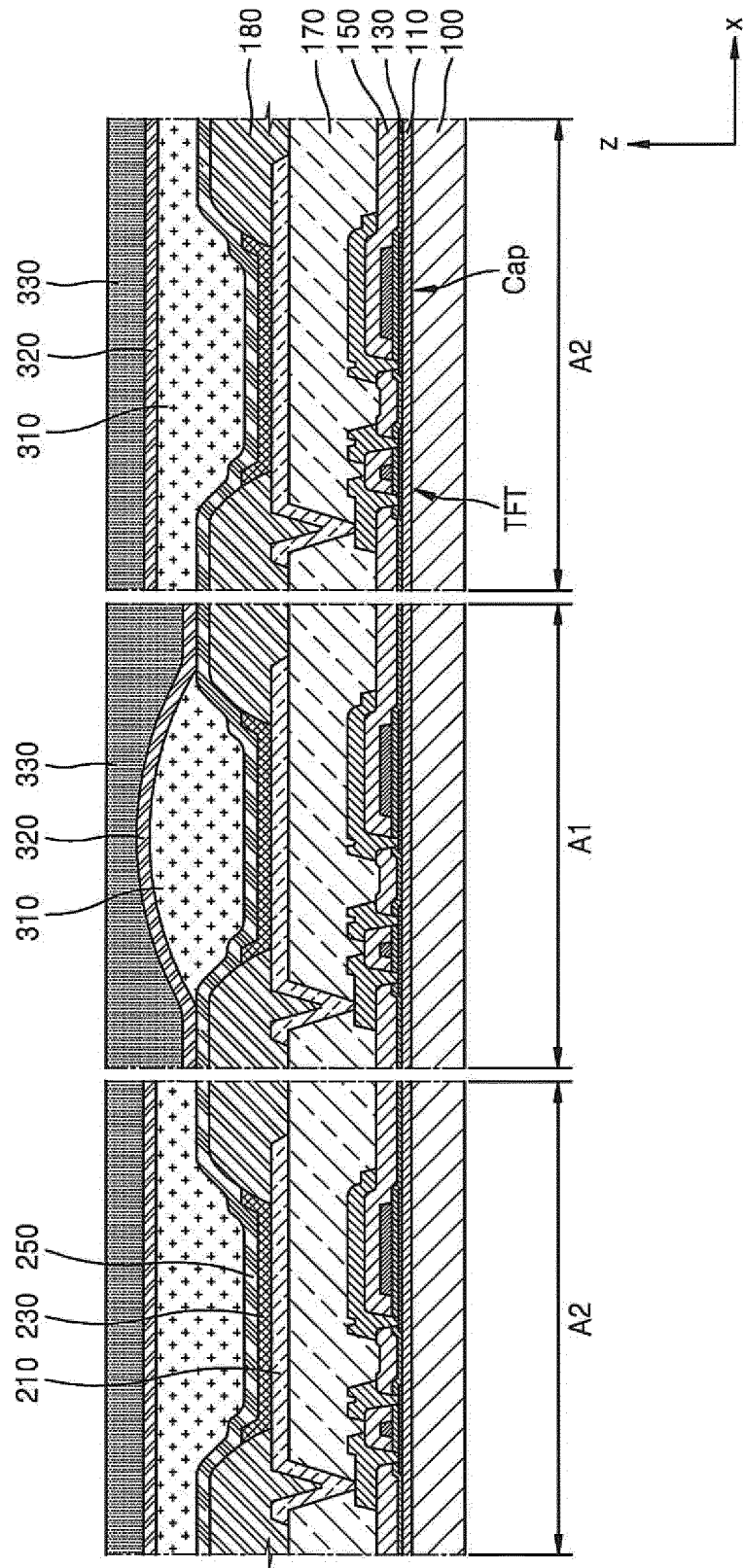


FIG. 6

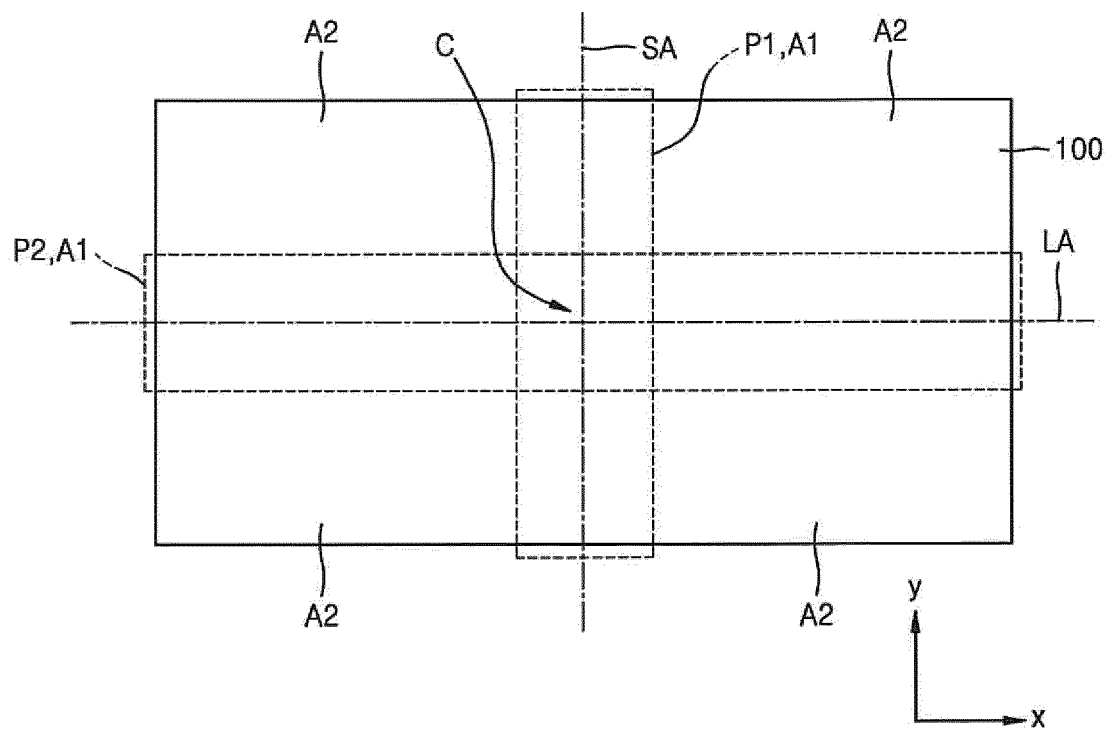


FIG. 7

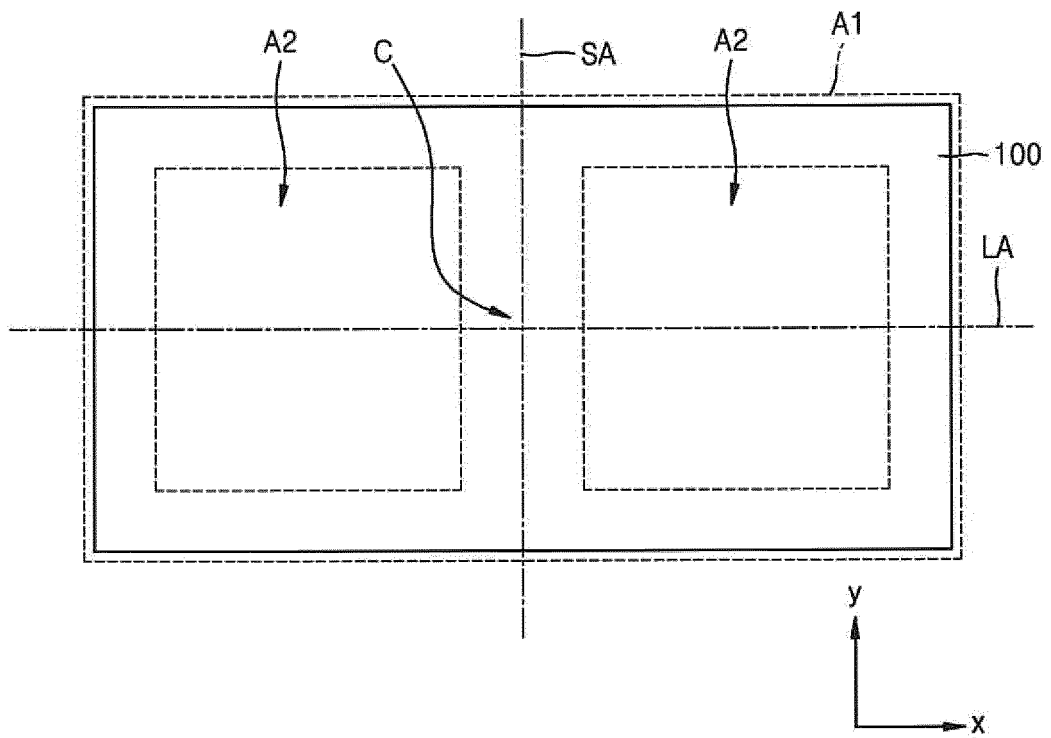


FIG. 8

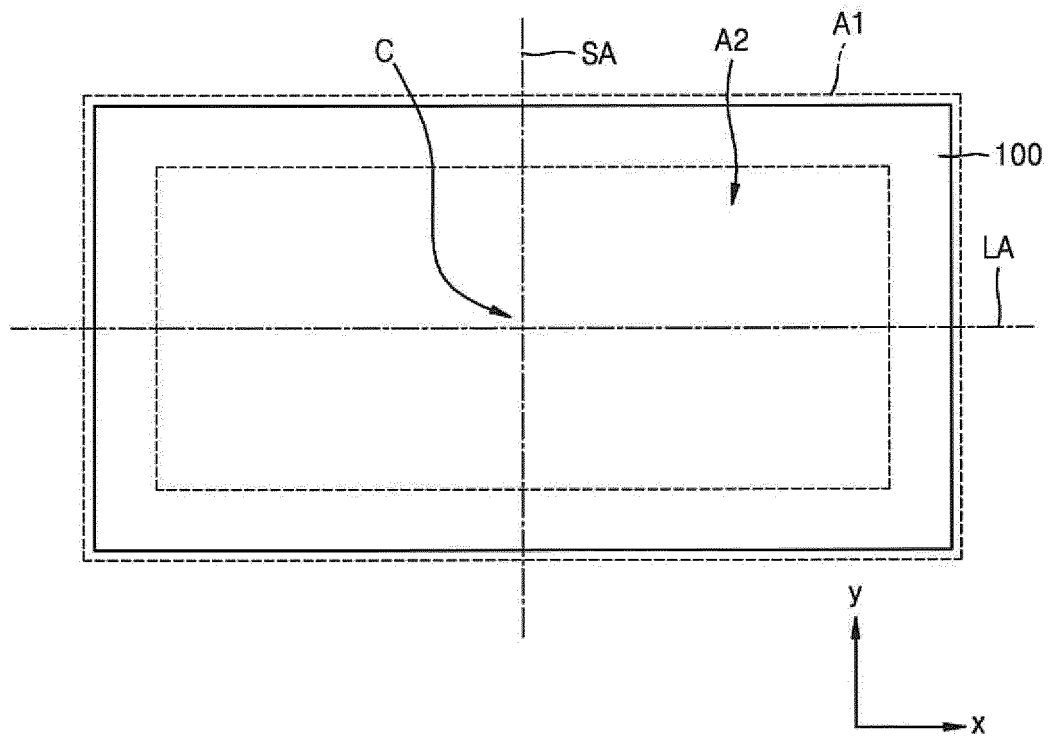
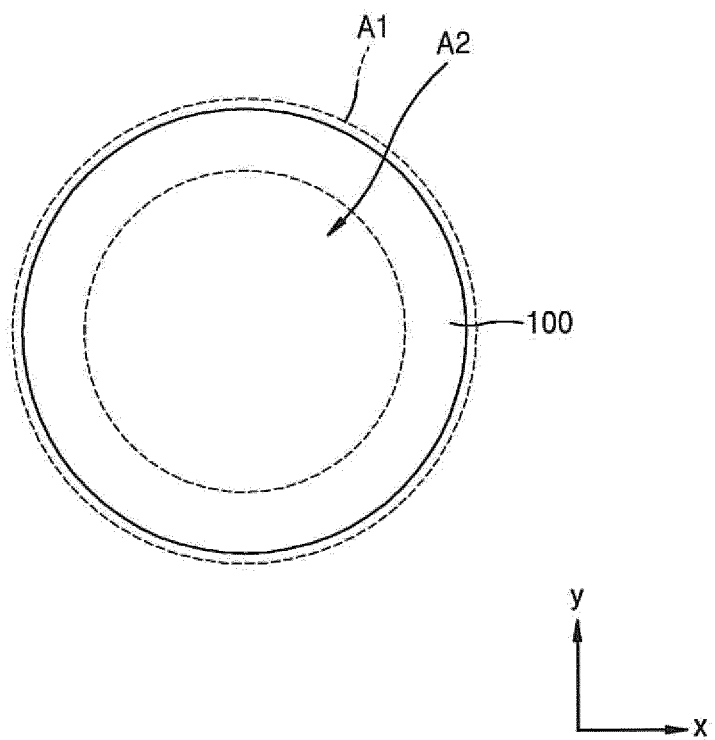


FIG. 9



REFERENCES CITED IN THE DESCRIPTION

This list of references cited by the applicant is for the reader's convenience only. It does not form part of the European patent document. Even though great care has been taken in compiling the references, errors or omissions cannot be excluded and the EPO disclaims all liability in this regard.

Patent documents cited in the description

- US 2014124767 A1 [0004]
- EP 2608288 A1 [0004]
- US 2008211399 A1 [0004]
- US 20140062292 A1 [0004]
- US 2012104367 A1 [0004]
- US 2014319474 A1 [0004]

专利名称(译)	有机发光显示装置		
公开(公告)号	EP3016166B1	公开(公告)日	2019-12-11
申请号	EP2015191679	申请日	2015-10-27
[标]申请(专利权)人(译)	三星显示有限公司		
申请(专利权)人(译)	三星DISPLAY CO. , LTD.		
当前申请(专利权)人(译)	三星DISPLAY CO. , LTD.		
[标]发明人	WANG SEONGMIN KIM TAEKYUNG KWON OHJUNE KIM MUGYEOM CHO YOONHYEUNG		
发明人	WANG, SEONGMIN KIM, TAEKYUNG KWON, OHJUNE KIM, MUGYEOM CHO, YOONHYEUNG		
IPC分类号	H01L51/52 H01L27/32		
CPC分类号	H01L27/3211 H01L51/5253 H01L51/5275 H01L2251/5338 H01L51/0097 H01L51/5012 H01L51/5206 H01L51/5221 H01L51/5256		
代理机构(译)	STREIT , AREND		
优先权	1020140151585 2014-11-03 KR		
其他公开文献	EP3016166A1		
外部链接	Espacenet		

摘要(译)

一种有机发光显示装置，包括：基板（100）；和基板（100）。第一电极（210）布置在衬底（100）上的分开的位置处；第二电极（250）设置在第一电极（210）上以面对第一电极（210）；中间层（230），其设置在第一电极（210）和第二电极（250）之间并且包括发射层；第一封装层（310），其设置在第二电极（250）上，其中第一封装层（310）的至少一部分被图案化以具有多个岛，第一封装层（310）包括有机材料；第二密封层（320），其覆盖第一密封层（310）的岛并包括无机材料。

FIG. 1

