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(54) **Organic light emitting display and method of manufacturing the same**

Organische lichtemittierende Anzeige und Verfahren zu ihrer Herstellung

Affichage électroluminescent organique et son procédé de fabrication

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Description

1. Field of the Invention

[0001] Aspects of the present invention relate to an organic light emitting display, and a method of manufacturing the same, and more particularly, to an organic light emitting display including spacers, and a method of manufacturing the same.

2. Description of the Related Art

[0002] An organic light emitting display is a self-emission type display that electrically excites phosphorous organic compounds to generate light. An organic light emitting display can be driven with a low voltage, can be made small and slim, can have a wide viewing angle, and can have a high response speed. Therefore, organic light emitting displays are spotlighted as next generation displays, and in particular, displays for mobile applications.

[0003] Organic thin layers, of the organic light emitting diodes (OLEDs) that constitute the pixels of an organic light emitting display, are formed of organic materials. The organic materials can be damaged, if contacted by oxygen and/or moisture, which can result in a reduction of the lifespan of an organic light emitting display. Therefore, methods of encapsulating OLEDs, to prevent the exposure of the OLEDs to oxygen and moisture, are used. However, the conventional encapsulating methods cannot sufficiently prevent such an exposure from occurring.

[0004] FIG. 1 is a cross-sectional view illustrating a conventional organic light emitting display 100. Referring to FIG. 1, the organic light emitting display 100 includes a substrate 110 including thin film transistors (TFTs) 120, organic light emitting diodes (OLEDs), and an encapsulating unit 170 that encapsulates the OLEDs. The OLEDs include: first electrodes 130 that are electrically connected to the TFTs 120; a pixel defining layer 140 formed around the first electrodes 130; organic thin layers 150 formed on the first electrodes 130; and second electrodes 160 formed on the organic thin layers 150.

[0005] A plurality of the TFTs 120 are formed on the surface of the substrate 110. The OLEDs are electrically connected to the TFTs 120, and are formed on the TFTs 120. When a predetermined voltage is applied to the first electrodes 130 and the second electrodes 160, holes from the first electrodes 130, and electrons from the second electrodes 160, move to the organic thin layers 150 to generate excitons. As the excitons are grounded from an excited state to a ground state, the phosphorous molecules of the organic thin layers 150 emit light to realize an image.

[0006] The encapsulating unit 170 is formed of glass or metal, in order to prevent moisture and/or oxygen from permeating into the OLEDs. A sealing material 190 is applied on the edge of the encapsulating unit 170, to

attach the substrate 110 to the encapsulating unit 170. However, moisture and oxygen may be present between the substrate 100 and the encapsulating unit 170, so the OLEDs may still be damaged.

[0007] In addition, when pressure is applied from the outside to the encapsulating unit 170, the encapsulating unit 170 may be damaged, or may be curved toward the substrate 110 where the OLEDs are formed, thereby damaging the OLEDs. That is, the encapsulating unit 170 is bent toward the substrate 110, so as to contact the second electrodes 160 formed on the organic thin layers 150, or pressure is applied to the second electrodes 160, so that the organic thin layers 150 are damaged.

[0008] US2006290271 discloses an organic light-emitting diode (OLED) device, comprising: a substrate; one or more OLEDs formed on the substrate comprising a first electrode formed over the substrate, one or more layers of organic material, one of which is light emitting, formed over the first electrode, and a second electrode formed over the one or more layers of organic material; a cover provided over the one or more OLEDs and spaced apart from the one or more OLEDs to form a gap; and separately pre-formed elastic compressible spacer elements located in the gap between the cover and the one or more OLEDs.

[0009] US2006192487 discloses a display device includes a first substrate, light emitting elements formed over the first substrate, a second substrate facing the first substrate, and a sealing member between the first and the second substrate to combine them. The sealing member is patterned to expose the light emitting elements.

[0010] EP1670081 discloses an organic light emitting display device and a method of fabricating the same. A dummy pattern (328,336,356) is formed in an emission region (I) to increase the step height of the emission region (I) by an electrode material while a thin film transistor is fabricated, so that a distance between a pixel electrode and a donor film (T2) is decreased during fabrication of an organic layer.

[0011] US 2006/0290276 discloses an OLED having spacer elements formed on the internal surface of an encapsulation substrate, wherein it is disclosed that these may be formed from barium oxide or metal oxides.

SUMMARY OF THE INVENTION

[0012] The present invention sets out to provide an organic light emitting display that protects organic light emitting diodes (OLEDs) from oxygen and/or moisture. Aspects of the invention also set out to improve the mechanical strength of the organic light emitting display.

[0013] The invention provides an organic light emitting display device as set out in Claim 1. Preferred features of this aspect of the invention are set out in Claims 2 to 10.

[0014] The invention also provides a method of fabricating an organic light emitting display as set out in Claim 11. Preferred features of this aspect of the invention are

set out in Claims 12 to 14.

[0015] Additional aspects and/or advantages of the invention will be set forth in part in the description which follows and, in part, will be obvious from the description, or may be learned by practice of the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

[0016] These and/or other aspects and advantages of the invention will become apparent and more readily appreciated from the following description of the embodiments, taken in conjunction with the accompanying drawings of which:

[0017] FIG. 1 is a cross-sectional view illustrating an organic light emitting display;

[0018] FIG. 2 is a cross-sectional view illustrating an organic light emitting display, according to a first embodiment of the present invention;

[0019] FIGS. 3A and 3B are micrographs illustrating the surface of an organic thin layer;

[0020] FIGS. 4A to 4F illustrate a method of manufacturing the organic light emitting display, according to the first embodiment of the present invention;

[0021] FIG. 5 is a cross-sectional view of an organic light emitting display, according to a second embodiment of the present invention;

[0022] FIG. 6 is a cross-sectional view of an organic light emitting display, according to a third embodiment of the present invention;

[0023] FIG. 7 is a cross-sectional view of an organic light emitting display, according to a fourth embodiment of the present invention;

[0024] FIG. 8 is a plan view illustrating spacers, according to an embodiment of the present invention;

[0025] FIG. 9 is a plan view illustrating a spacer, according to an embodiment of the present invention; and

[0026] FIG. 10 is a plan view illustrating spacers according, to an embodiment of the present invention.

DETAILED DESCRIPTION OF THE EMBODIMENTS

[0027] Reference will now be made in detail to the embodiments of the present invention, examples of which are illustrated in the accompanying drawings, wherein like reference numerals refer to the like elements throughout. The embodiments are described below, in order to explain the aspects of the present invention, by referring to the figures. As referred to herein, when a first element is said to be "disposed" on, or adjacent to, a second element, the first element can directly contact the second element, or can be separated from the second element by one or more other elements can be located therebetween.

[0028] FIG. 2 is a cross-sectional view illustrating an organic light emitting display 200, according to a first embodiment of the present invention. Referring to FIG. 2, the organic light emitting display 200 includes a substrate 210, thin film transistors (TFTs) 220 formed on the sub-

strate 210, organic light emitting diodes (OLED) 205 formed on the TFTs, an encapsulating unit 270 that encapsulates the OLEDs 205, and spacers 280 formed on one side of the encapsulating unit 270, facing at least a portion of the pixel defining layer 240. The OLEDs 205 include: first electrodes 230 electrically connected to the TFTs 220; a pixel defining layer 240 formed around the first electrodes 230; organic thin layers 250 formed on the first electrodes 230; and second electrodes 260 formed on the organic thin layers 250.

[0029] The spacers 280 are formed on the internal surface of the encapsulating unit 270, facing a portion of the pixel defining layer 240. The pixel defining layer 240 separates the OLEDs 205 from each other, and can assist the operation of the spacers 280. The spacers 280 allow for a reduction in the thickness of the pixel defining layer 240.

[0030] The pixel defining layer 240 is formed to have a thickness of 0.05 to 0.3 μ m. The pixel defining layer 240 can be multiple separate layers. When the thickness of the pixel defining layer 240 is less than about 0.05 μ m, the first electrodes 230 and the second electrodes 260 can form short circuits. When the thickness of the pixel defining layer 240 is larger than about 0.3 μ m, it may become difficult to uniformly form the organic thin layers 250. For example, if a mask (not shown) is used to form the organic thin layer 250, and the thickness of the pixel defining layer 240 is large, the distance between the mask and the region in which the organic thin layers 250 are formed, is large, so that the organic thin layers may not be uniformly formed.

[0031] If the organic thin layers 250 are formed using laser induced thermal imaging (LITI), and the thickness of the pixel defining layer 240 is less than about 0.3 μ m, the organic thin layers 250 may not be uniformly formed. That is, the distance between a donor film and the organic thin layers 250 is very small, so the organic thin layers 250 may not be uniformly formed. In particular, the edges of the organic thin layers 250 may not be uniformly formed.

[0032] When the pixel defining layer 240 is formed to a thickness of 0.05 to 0.3 μ m, the step difference, between the pixel defining layer 240 and the first electrodes 230, is reduced, and the organic thin layers 250 can be uniformly formed. That is, the thickness of the pixel defining layer 240 is reduced by 0.95 to 1.45 μ m, as compared with the thickness of conventional pixel defining layers, which have a thickness of 1 to 1.5 μ m. Therefore, the step difference, between the pixel defining layer 240 and the first electrodes 230, is reduced.

[0033] The spacers 280 allow for the thickness of the pixel defining layer 240 to be reduced, so that the organic thin layers 250 can be uniformly formed using the LITI method or the mask method. That is, the thickness of the pixel defining layer 240 is decreased, to reduce the distance between the mask (not shown) provided on the pixel defining layer 240, or the donor film 300 (FIG. 4B) and the first electrodes 230. As a result, the organic thin

layers 250 can be correctly formed on the first electrodes 230.

[0034] Red, green, and blue organic thin layers 250 are formed on the first electrodes 230, in voids formed therein. After forming the organic thin layers 250, color filters are formed in the encapsulating unit 170, to realize red, green, and blue OLEDs 205 (pixels). The second electrodes 260 are formed on the pixel defining layer 240 and the organic thin layers 250, to complete the OLEDs 205.

[0035] The encapsulating unit 270 faces the substrate 210, and is separated from the second electrodes 260. The encapsulating unit 270 can be formed of an encapsulating substrate, or an encapsulating thin layer. The encapsulating unit 270 can be shaped as a rectangular prism having an open bottom. The encapsulating substrate 270 can be attached to the substrate 210, by a sealing material 290 applied to the edge of the open bottom of the encapsulating substrate 270.

[0036] The spacers 280 face a portion of the pixel defining layer 240. When pressure is applied to the encapsulating substrate 270, the spacers 280 contact the second electrodes 260 that are formed on the corresponding portion of the pixel defining layer 240. As a result, it is possible to prevent the encapsulating substrate 270 from contacting the second electrodes 260.

[0037] The spacers 280 are formed of a moisture absorbing material, to prevent the OLEDs 205 from being damaged by moisture and/or oxygen. The spacers 280 can be formed of at least one of the following materials: barium oxide, potassium oxide, calcium oxide, aluminum oxide, lithium sulfate, sodium hydrosulfite, calcium sulfate, magnesium sulfate, cobalt sulfate, gallium sulfate, titanium sulfate, calcium chloride, calcium nitrate tetrahydrate, magnesium oxide, alkali metal oxide, alkali earth metal oxide, metal halide, lithium sulfate, a metal chloride, a metal perchlorate, phosphorous pentoxide, and nickel sulfate. Other materials may however be used.

[0038] The spacers 280 have a thickness of 3 to 5 μ m. When the thickness of the spacers 280 is less than about 3 μ m, the organic thin layers 250 can be damaged, if the encapsulating unit 270 is forced toward the substrate 210. When the thickness of the spacers 280 is more than about 5 μ m, the thickness of the organic light emitting display 200 may be unnecessarily increased.

[0039] FIGS. 3A and 3B are micrographs illustrating the surface of the organic thin layer 250. FIG. 3A illustrates the case in which an organic thin layer is formed by the LITI method, and the thickness of pixel defining layer is 1.5 μ m. As shown, the organic thin layer in region A is not uniformly formed. FIG. 3B illustrates the case in which an organic thin layer is formed by the LITI method, and the thickness of pixel defining layer is 0.2 μ m. As shown, the organic thin layer in region "B" is uniformly formed.

[0040] As described above, the organic thin layers are more uniformly formed when the thickness of the pixel defining layer is relatively smaller. That is, a thinner pixel

defining layer minimizes the distance between the region in which the organic thin layers are to be formed, and the donor film, to uniformly form the organic thin layers.

[0041] FIGS. 4A to 4F illustrate a method of manufacturing the organic light emitting display 200, according to an embodiment of the present invention. Referring to FIG. 4A, the substrate 210 having the TFTs 200, is provided. The first electrodes 230 are electrically connected to the TFTs 220, and the pixel defining layer 240 is formed between the first electrodes 230. A donor film 300, including a base substrate 340, a photo-thermal converting layer 330 formed on the base substrate 340, an intermediate layer 320 formed on the photo-thermal converting layer 330, and the transfer layer 310 formed on the intermediate layer 320, is provided. The donor film 300 is disposed over the substrate 210, with the transfer layer 310 facing the substrate 210.

[0042] Referring to FIG. 4B, the donor film 300 is laminated on the substrate 210. To transfer the transfer layer 310, in a subsequent transfer process, the lamination is performed so that the donor film 300 is well attached to the substrate 210. For example, the donor film 300 can be laminated onto the acceptor substrate 210, using a roller.

[0043] Since the step difference, between the pixel defining layer 240 and the first electrodes 230, is reduced, the organic thin layers 250 can be uniformly formed on the first electrodes 230. A laser beam 350 is radiated onto portions of the donor film 300, corresponding to where the organic thin layers 250 are to be formed.

[0044] Referring to FIG. 4C, when the laser beam 350 is radiated onto the donor film 300, the photo-thermal converting layer 330 converts the laser beam into thermal energy. Therefore, the attaching force changes between the transfer layer 310 and the intermediate layer 320, so that the transfer layer 310 can be separated from the donor film 300. As a result, the transfer layer 310 is transferred to the substrate 210, to form the organic thin layers 250. The transfer layer 310 is transferred only where the laser beam 350 is radiated. Non-radiated portions of the transfer layer 310a remain on the donor film 300. The above-described method of forming the organic thin layers 250 is referred to as a LITI method. However, the organic thin layers 250 can also be formed by a common deposition method.

[0045] Referring to FIG. 4D, after the donor film 300 and the substrate 210 are separated from each other, and the second electrodes 260 are formed on the pixel defining layer 240 and the organic thin layers 250.

[0046] Referring to FIG. 4E, the spacers 280 are formed on the internal surface of the encapsulating substrate 270, so as to face a portion of the pixel defining layer 240. The spacers 280 have a thickness of 3 to 5 μ m. The spacers 280 can be formed by a screen printing method, a spraying method, or a deposition method. However, the method of forming the spacers 280 is not limited to the above. For example, when the spacers 280 are formed using the deposition and screen printing

methods, foreign substances on the internal surface of the encapsulating substrate 270, where the spacers 280 are to be formed, are removed. Then, a shadow mask that corresponds to a portion of the pixel defining layer 240 is provided, to form the spacers 280 on the internal surface of the encapsulating substrate 270. In addition, a moisture absorbing material can be applied to the spacers 280 using a squeegee, to harden the spacers 280.

[0047] Referring to FIG. 4F, the sealing material 290 is applied to the outer perimeter of the encapsulating substrate 270. The encapsulating substrate 270 is attached to the substrate 210, using the sealing material 290.

[0048] FIG. 5 is a cross-sectional view of an organic light emitting display 400, according to a second embodiment of the present invention. The organic light emitting display 400 is similar to the organic light emitting display 200. Similar components have the same reference numbers, and are not described in detail.

[0049] Referring to FIG. 5, an organic light emitting display 400 includes a substrate 210, thin film transistors (TFTs) 220 formed on the substrate 210, organic light emitting diodes (OLEDs) 205 formed on the TFTs, an encapsulating unit 270 that encapsulates the OLEDs 205, and spacers 480 formed on one side of the encapsulating unit 270. The OLEDs 205 include: first electrodes 230 electrically connected to the TFTs 220; a pixel defining layer 240 formed around the first electrodes 230; organic thin layers 250 formed on the first electrodes 230; and second electrodes 260 formed on the organic thin layers 250. The spacers 480 face a portion of the pixel defining layer 240. The pixel defining layer 240 has a thickness of 0.05 to 0.3 μm . The spacers 480 have a thickness of 3 to 5 μm , and can be formed of oxygen absorbing material.

[0050] The spacers 480 are formed of the moisture absorbing material, to protect the OLEDs 205 against oxygen and moisture, and to prevent encapsulating unit 470 from contacting the OLEDs. In addition, since the spacers 480 include a moisture absorbent, and additional moisture absorbent is not needed, thereby reducing manufacturing complexity. Therefore, the manufacturing processes of the organic light emitting display 400 can be reduced.

[0051] FIG. 6 is a cross-sectional view of an organic light emitting display 500, according to a third embodiment of the present invention. The organic light emitting display 500 is similar to the organic light emitting display 200. Similar components have the same reference numbers, and are not described in detail. Referring to FIG. 6, the organic light emitting display 500 includes a substrate 210, thin film transistors (TFTs) 220 formed on the substrate 210, organic light emitting diodes (OLEDs) 205 formed on the TFTs, an encapsulating unit 570 that encapsulates the OLEDs 205, and a spacer 580 formed on one side of the encapsulating unit 570. The OLEDs 205 include: first electrodes 230 electrically connected to the TFTs 220; a pixel defining layer 240 formed around the first electrodes 230; organic thin layers 250 formed on

the first electrodes 230; and second electrodes 260 formed on the organic thin layers 250. The spacer 580 faces a portion of the pixel defining layer 240.

[0052] The encapsulating unit 570 is generally flat, to reduce the distance between the substrate 210 and the encapsulating substrate 570, and to reduce the thickness of the organic light emitting display 500. The encapsulating substrate 570 is attached to the substrate 510, by a sealing material 590 applied to the outer perimeter of the encapsulating substrate 570. The sealing material 590 can be an inorganic sealing material. The inorganic sealing material can be glass frits. For example, the glass frits can include at least one selected from the group consisting of K_2O , Fe_2O_3 , Sb_2O_3 , ZnO , P_2O_5 , V_2O_5 , TiO_2 , Al_2O_3 , B_2O_3 , WO_3 , SnO , and PbO .

[0053] FIG. 7 is a cross-sectional view of an organic light emitting display 600, according to a fourth embodiment of the present invention. The organic light emitting display 600 is similar to the organic light emitting display 200. Similar components have the same reference numbers, and are not described in detail. Referring to FIG. 7, the organic light emitting display 600 includes a substrate 210, thin film transistors (TFTs) 220 formed on the substrate 210, organic light emitting diodes (OLEDs) 205 formed on the TFTs, a protecting layer 665 formed on the OLEDs 205, an encapsulating unit 670 formed on the protecting layer 665, and spacers 680 formed on one side of the encapsulating unit 670. The OLEDs 205 include: first electrodes 230 electrically connected to the TFTs 220; a pixel defining layer 240 formed around the first electrodes 230; organic thin layers 250 formed on the first electrodes 230; and second electrodes 260 formed on the organic thin layers 250. The spacers 680 face a portion of the pixel defining layer 240.

[0054] The encapsulating unit 670 faces the substrate 210, and is separated from the second electrodes 660, by the protecting layer 665. The encapsulating unit 670 can be formed of an encapsulating thin layer. The protecting layer 665 planarizes a contact surface of the OLEDs 205 and improves the bonding of the encapsulating unit thereto. The protecting layer 665 can be formed of one selected from the group consisting of an inorganic material, an oxide, a nitride, and an organic material, such as LiF , SiO_2 , Si_3N_4 , SiOxNy , and Al_2O_3 .

[0055] In order to prevent moisture and oxygen from permeating the OLEDs, the encapsulating unit 670 includes organic and inorganic layers, which are laminated together, to form an encapsulating film. The encapsulating unit 670 has a thickness of 1 to 10 μm , so that the thickness of the encapsulating unit 670 can be about 1/30 of the thickness of generally used encapsulating units, which have thicknesses of no less than 200 μm .

[0056] For example, encapsulating unit 670 includes a first organic layer 672, a first inorganic layer 673, a second organic layer 674, and a second inorganic layer 675, which are sequentially laminated on the protecting layer 665. The first and second organic layers 672 and 674 prevent cracks from being formed in the first and

second inorganic layers 673 and 675, increase the length of a permeation path of moisture and oxygen, and generally strengthen the first and second inorganic layers 673 and 675.

[0057] FIG. 8 is a plan view illustrating an arrangement of spacers 880, with respect to OLEDs 205, of an organic light emitting display 800, according to aspects of the present invention. As can be seen in FIG. 8, the spacers 880 are rectangular, and are disposed between pairs of the OLEDs 205. In more detail, the OLEDs 205 are arranged in columns, and the spacers are disposed in rows, in every other column of OLEDs 205. In other words, the spacers 880 are disposed between some of the OLEDs 205, in a checkerboard pattern. Because the spacers 880 are not formed between some of the OLEDs 205, production costs can be reduced.

[0058] FIG. 9 is a plan view illustrating the arrangement of a spacer 980, with respect to OLEDs 205, of an organic light emitting display 900, according to aspects of the present invention. Referring to FIG. 9, the spacer 980 is formed as a single unit. The spacer 980 forms a grid pattern, between the OLEDs 205. The spacer 980 is not formed between some of the OLEDs 205, so production costs can be reduced. In other words, some columns or rows of the grid pattern may be omitted, however, the spacer 580 can form a complete grid in some embodiments.

[0059] FIG. 10 is a plan view illustrating an arrangement of spacers 1080, with respect to OLEDs 205, of an organic light emitting display 1000, according to aspects of the present invention. Referring to FIG. 10, the spacers 1080 are generally circular, and are disposed between some of the OLEDs 205, in groups of 4.

[0060] According to aspects of the present invention, various shapes and arrangements of spacers have been described, to prevent OLEDs from being damaged. However, the present invention is not limited to spacers of any particular shape or arrangement. For example, the spacers can be oval, rod-shaped, polygonal, or irregularly shaped. The spacers are formed of a moisture absorbing material, to protect the OLEDs from oxygen and/or moisture, and to prevent an encapsulating unit from contacting second electrodes of the OLEDs. The moisture absorbing material can also absorb oxygen. The spacers can also improve the mechanical reliability of the OLEDs.

Claims

1. An organic light emitting display comprising:

a substrate (210);
thin film transistors (TFTs) disposed on the substrate (210);
organic light emitting diodes (OLEDs) disposed on the TFTs, the OLEDs comprising,
first electrodes (230) electrically connected to

the TFTs,
a pixel defining layer (240) disposed around the first electrodes (230),
organic layers (250) formed on the first electrodes (230), and
second electrodes (260) formed on the organic layers (250);
an encapsulating unit (270) disposed on the substrate (210), to encapsulate the OLEDs; and
a spacer (280) formed of a moisture absorbing material, disposed on the encapsulating unit (270), facing the pixel defining layer (240);
wherein the spacer (280) is formed on an internal surface of the encapsulating unit (270) at a position corresponding to that of the pixel defining layer (240), and the spacer (280) is separated from the second electrodes (260); and
wherein the pixel defining layer (240) has a thickness of 0.05 to 0.3 μ m and the spacer (280) has a thickness of 3 to 5 μ m.

2. An organic light emitting display as claimed in claim 1, wherein the moisture absorbing material comprises at least one of: barium oxide, potassium oxide, calcium oxide, aluminum oxide, lithium sulfate, sodium hydrosulfite, calcium sulfate, magnesium sulfate, cobalt sulfate, gallium sulfate, titanium sulfate, calcium chloride, calcium nitrate tetrahydrate, magnesium oxide, alkali metal oxide, alkali earth metal oxide, metal halide, a metal chloride, a metal perchlorate, phosphorous pentoxide, and nickel sulfate.
3. An organic light emitting display as claimed in any preceding claim, further comprising a plurality of the spacers (280).
4. An organic light emitting display as claimed in any preceding claim, wherein the encapsulating unit (270) is formed as a rectangular prism having an open end.
5. An organic light emitting display as claimed in one of Claims 1 to 3, wherein the encapsulating unit comprises a laminated layer comprising at least one organic layer and at least one inorganic layer.
6. An organic light emitting display as claimed in claim 4, further comprising a sealing material to attach the substrate to the encapsulating unit, disposed between the substrate and the encapsulating unit (270).
7. An organic light emitting display as claimed in claim 6, wherein the sealing material is an inorganic sealing material.
8. An organic light emitting display as claimed in claim 1, wherein the spacer (280) is disposed on the en-

capsulating unit (270) in a grid pattern.

9. An organic light emitting display as claimed in claim 3, wherein the spacers are disposed on the encapsulating unit (270) in a checkerboard pattern, or in groups of 4. 5
10. An organic light emitting display as claimed in any preceding claim, further comprising a protecting layer disposed between the second electrodes (260) and the encapsulating unit (270). 10
11. A method of fabricating an organic light emitting display comprising: 15
- forming first electrodes (230) on thin film transistors (TFTs) of a substrate (210);
 - forming a pixel defining layer (240) around the first electrodes (230), the pixel defining layer (240) having a thickness of 0.05 to 0.3 μm; 20
 - forming organic layers (250) on the first electrodes (230) by laser induced thermal imaging (LITI);
 - forming second electrodes (260) on the organic layers (250); 25
 - forming a spacer (280) comprising a moisture absorbing material and having a thickness of 3 to 5 μm, on an encapsulating unit (270); and
 - attaching the encapsulating unit (270) to the substrate (210), wherein, 30
 - the spacer (280) is disposed to face at least a portion of the pixel defining layer (240), and is separated from the second electrodes (260).
12. A method as claimed in claim 11, wherein the spacer (280) is formed by one of a deposition method, a screen printing method, and a spraying method. 35
13. A method as claimed in claim 11 or 12, wherein the spacer (280) is formed using a shadow mask. 40
14. A method according to one of claims 11 to 13, used to fabricate an organic light emitting display as set out in one of Claims 1 to 10. 45

Patentansprüche

1. Organische LED-Anzeige, umfassend: 50

- ein Substrat (210);
- auf dem Substrat (210) angeordnete Thin-Film-Transistoren (TFTs);
- an den TFTs angeordnete organische Leuchtdioden (OLEDs), welche umfassen: 55

- mit den TFTs elektrisch verbundene erste Elektroden (230),

eine um die ersten Elektroden (230) herum angeordnete Pixeldefinitionsschicht (240), auf den ersten Elektroden (230) ausgebildete organische Schichten (250) und auf den organischen Schichten (250) ausgebildete zweite Elektroden (260); eine auf dem Substrat (210) angeordnete Verkapselungseinheit (270) zur Verkapselung der OLEDs; und einen aus Feuchtigkeit absorbierendem Material ausgebildeten Abstandhalter (280), der auf der Verkapselungseinheit (270) angeordnet ist und der Pixeldefinitionsschicht (240) zugewandt ist; wobei der Abstandhalter (280) auf einer Innenfläche der Verkapselungseinheit (270) an einer der Position der Pixeldefinitionsschicht (240) entsprechenden Stelle ausgebildet ist und der Abstandhalter (280) von den zweiten Elektroden (260) getrennt ist; und wobei die Pixeldefinitionsschicht (240) eine Stärke von 0,05 bis 0,3 μm und der Abstandhalter (280) eine Stärke von 3 bis 5 μm aufweist.

2. Organische LED-Anzeige nach Anspruch 1, wobei das Feuchtigkeit absorbierende Material mindestens einen der nachfolgend aufgezählten Bestandteile umfasst: Bariumoxid, Kaliumoxid, Kalziumoxid, Aluminiumoxid, Lithiumsulfat, Natriumhydrogensulfat, Kalziumsulfat, Magnesiumsulfat, Kobaltsulfat, Galliumsulfat, Titansulfat, Kalziumchlorid, Kalziumnitrat-tetrahydrat, Magnesiumoxid, Alkalimetalloxid, Erdalkalimetalloxid, Metalhalogenid, ein Metallchlorid, ein Metalperchlorat, Phosphorpentoxid und Nickelsulfat.
3. Organische LED-Anzeige nach einem der vorstehenden Ansprüche, ferner umfassend eine Mehrzahl Abstandhalter (280).
4. Organische LED-Anzeige nach einem der vorstehenden Ansprüche, wobei die Verkapselungseinheit (270) als rechteckiges Prisma mit einem offenen Ende ausgebildet ist.
5. Organische LED-Anzeige nach einem der Ansprüche 1 bis 3, wobei die Verkapselungseinheit eine laminierte Schicht umfasst, die mindestens eine organische und mindestens eine anorganische Schicht umfasst.
6. Organische LED-Anzeige nach Anspruch 4, ferner umfassend ein zwischen Substrat und Verkapselungseinheit (270) angeordnetes Dichtungsmittel zur Befestigung des Substrats an die Verkapselungseinheit.

7. Organische LED-Anzeige nach Anspruch 6, wobei das Dichtungsmittel ein anorganisches Dichtungsmittel ist.
8. Organische LED-Anzeige nach Anspruch 1, wobei der Abstandhalter an der Verkapselungseinheit (270) rasterartig angeordnet ist. 5
9. Organische LED-Anzeige nach Anspruch 3, wobei die Abstandhalter an der Verkapselungseinheit (270) in einem Schachbrettmuster oder in Vierergruppen angeordnet sind. 10
10. Organische LED-Anzeige nach einem der vorstehenden Ansprüche, ferner umfassend eine zwischen den zweiten Elektroden (260) und der Verkapselungseinheit (270) angeordnete Schutzschicht. 15
11. Verfahren zur Herstellung einer organischen LED-Anzeige, umfassend: 20
- Bilden erster Elektroden (230) an den Thin-Film-Transistoren (TFTs) eines Substrats (210);
- Bilden einer Pixeldefinitionsschicht (240) um die ersten Elektroden (230) herum, wobei die Pixeldefinitionsschicht (240) eine Stärke von 0,05 bis 0,3 μm aufweist; 25
- Bilden organischer Schichten (250) an den ersten Elektroden (230) durch LITI (Laser-Induced Thermal Imaging); 30
- Bilden zweiter Elektroden (260) auf den organischen Schichten (250);
- Bilden eines Abstandhalters (280), der ein Feuchtigkeit absorbierendes Material umfasst und eine Stärke von 3 bis 5 μm aufweist, auf einer Verkapselungseinheit (270); und 35
- Befestigen der Verkapselungseinheit (270) auf dem Substrat (210), wobei der Abstandhalter (280) derart angeordnet ist, dass er mindestens einem Teil der Pixeldefinitionsschicht (240) zugewandt ist und von den zweiten Elektroden (260) getrennt ist. 40
12. Verfahren nach Anspruch 11, wobei der Abstandhalter (280) in einem von einem Beschichtungs-, einem Siebdruck- und einem Sprühverfahren ausgebildet wird. 45
13. Verfahren nach Anspruch 11 oder 12, wobei der Abstandhalter (280) mithilfe einer Lochmaske ausgebildet wird. 50
14. Verfahren nach einem der Ansprüche 11 bis 13 zur Herstellung einer organischen LED-Anzeige nach einem der Ansprüche 1 bis 10. 55

Revendications

1. Affichage électroluminescent organique comprenant :
- un substrat (210) ;
des transistors en couches minces (TFT) disposées sur le substrat (210) ;
des diodes électroluminescentes organiques (OLED) disposées sur les TFT, les OLED comprenant :
- des premières électrodes (230) reliées électriquement aux TFT,
une couche de définition de pixels (240) disposée autour des premières électrodes (230),
des couches organiques (250) formées sur les premières électrodes (230), et
des deuxièmes électrodes (260) formées sur les couches organiques (250) ;
une unité d'encapsulation (270) disposée sur le substrat (210), permettant d'encapsuler les OLED ; et
une entretoise (280) fabriquée à partir d'un matériau absorbant l'humidité, disposée sur l'unité d'encapsulation (270), faisant face à la couche de définition de pixels (240) ; dans lequel l'entretoise (280) est formée sur une surface interne de l'unité d'encapsulation (270) à une position correspondant à celle de la couche de définition de pixels (240), et l'entretoise (280) est séparée des deuxièmes électrodes (260) ; et
dans lequel la couche de définition de pixels (240) a une épaisseur de 0,05 à 0,3 μm et l'entretoise (280) a une épaisseur de 3 à 5 μm .
2. Affichage électroluminescent organique selon la revendication 1, dans lequel le matériau absorbant l'humidité comprend au moins l'un de : oxyde de baryum, oxyde de potassium, oxyde de calcium, oxyde d'aluminium, sulfate de lithium, hydrosulfite de sodium, sulfate de calcium, sulfate de magnésium, sulfate de cobalt, sulfate de gallium, sulfate de titane, chlorure de calcium, nitrate de calcium tétrahydraté, oxyde de magnésium, oxyde de métal alcalin, oxyde de métal alcalino-terreux, halogénure de métal, un chlorure de métal, un perchlorate de métal, pentoxyde de phosphore et sulfate de nickel.
3. Affichage électroluminescent organique selon l'une quelconque des revendications précédentes, comprenant en outre une pluralité d'entretoises (280).
4. Affichage électroluminescent organique selon l'une quelconque des revendications précédentes, dans

lequel l'unité d'encapsulation (270) se présente sous la forme d'un prisme rectangulaire ayant une extrémité ouverte.

5. Affichage électroluminescent organique selon l'une quelconque des revendications 1 à 3, dans lequel l'unité d'encapsulation comprend une couche stratifiée comprenant au moins une couche organique et au moins une couche inorganique.
6. Affichage électroluminescent organique selon la revendication 4, comprenant en outre un produit d'étanchéité permettant de fixer le substrat à l'unité d'encapsulation, disposé entre le substrat et l'unité d'encapsulation (270).
7. Affichage électroluminescent organique selon la revendication 6, dans lequel le produit d'étanchéité est un produit d'étanchéité inorganique.
8. Affichage électroluminescent organique selon la revendication 1, dans lequel l'entretoise (280) est disposée sur l'unité d'encapsulation (270) selon un motif en grille.
9. Affichage électroluminescent organique selon la revendication 3, dans lequel les entretoises sont disposées sur l'unité d'encapsulation (270) selon un motif en damier, ou par groupes de 4.
10. Affichage électroluminescent organique selon l'une quelconque des revendications précédentes, comprenant en outre une couche de protection disposée entre les deuxièmes électrodes (260) et l'unité d'encapsulation (270).
11. Procédé de fabrication d'un affichage électroluminescent organique comprenant :

la formation de premières électrodes (230) sur les transistors en couches minces (TFT) d'un substrat (210) ;

la formation d'une couche de définition de pixels (240) autour des premières électrodes (230), la couche de définition de pixels (240) ayant une épaisseur de 0,05 à 0,3 μm ;

la formation de couches organiques (250) sur les premières électrodes (230) par imagerie thermique induite par laser (LITI) ;

la formation de deuxièmes électrodes (260) sur les couches organiques (250) ;

la formation d'une entretoise (280) comprenant un matériau absorbant l'humidité et ayant une épaisseur de 3 à 5 μm , sur une unité d'encapsulation (270) ; et

la fixation de l'unité d'encapsulation (270) au substrat (210), dans lequel, l'entretoise (280) est disposée de manière à fai-

re face à au moins une partie de la couche de définition de pixels (240), et est séparée des deuxièmes électrodes (260).

- 5 12. Procédé selon la revendication 11, dans lequel l'entretoise (280) est formée par l'un d'un procédé de dépôt, d'un procédé d'impression d'écran et d'un procédé de pulvérisation.
- 10 13. Procédé selon la revendication 11 ou 12, dans lequel l'entretoise (280) est formée en utilisant un masque perforé.
- 15 14. Procédé selon l'une quelconque des revendications 11 à 13, utilisé pour fabriquer un affichage électroluminescent organique tel que défini dans l'une des revendications 1 à 10.

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FIG. 1
(RELATED ART)

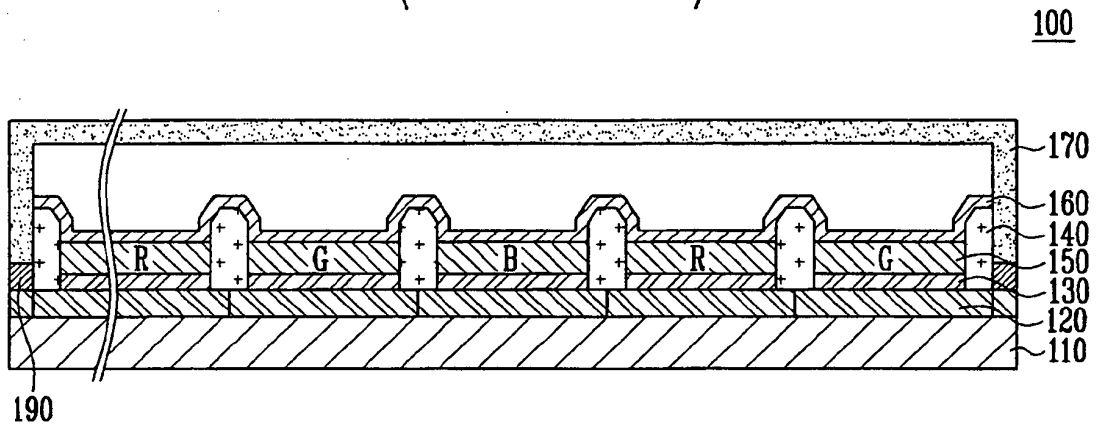


FIG. 2

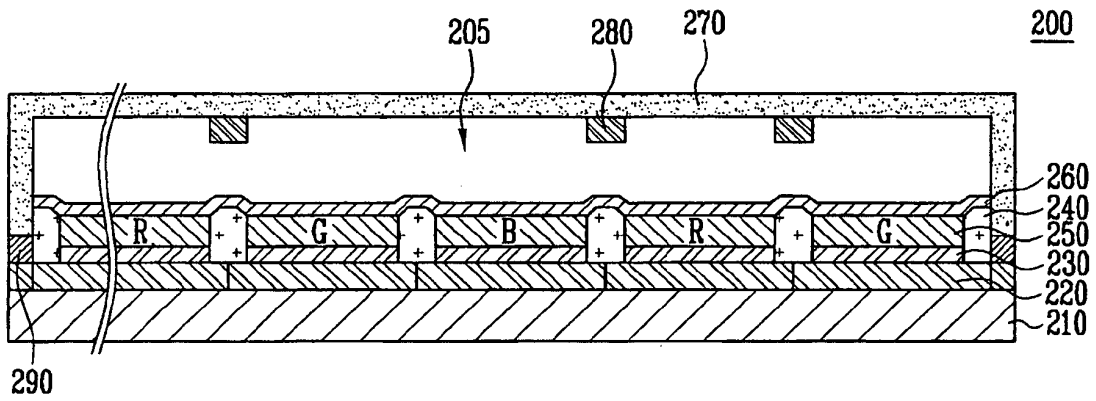


FIG. 3A

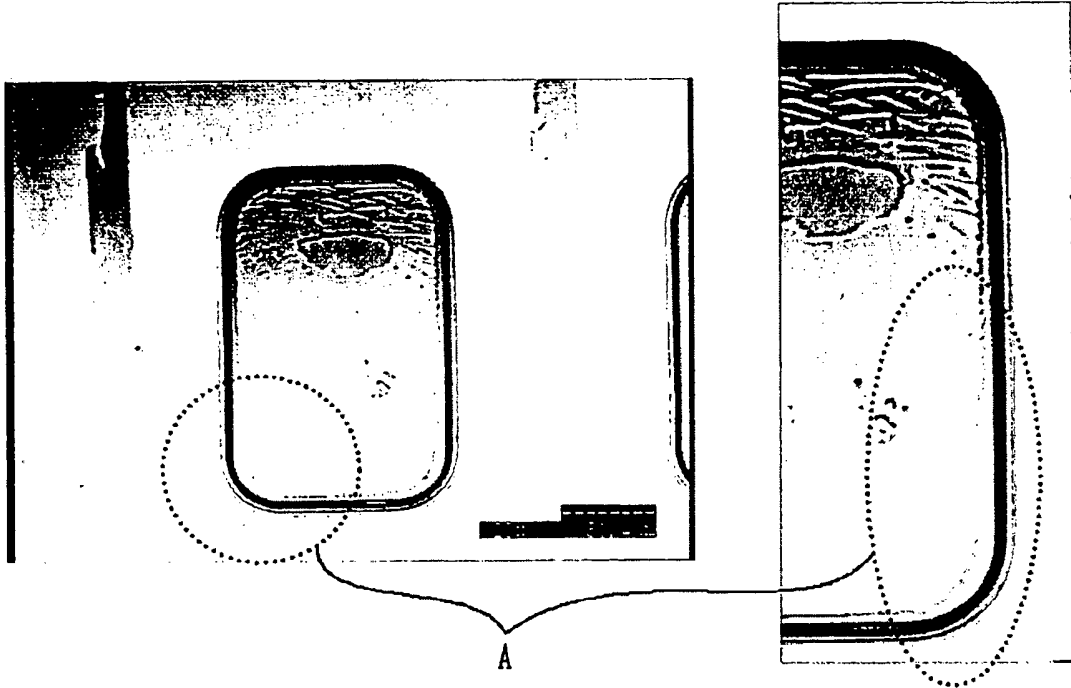


FIG. 3B

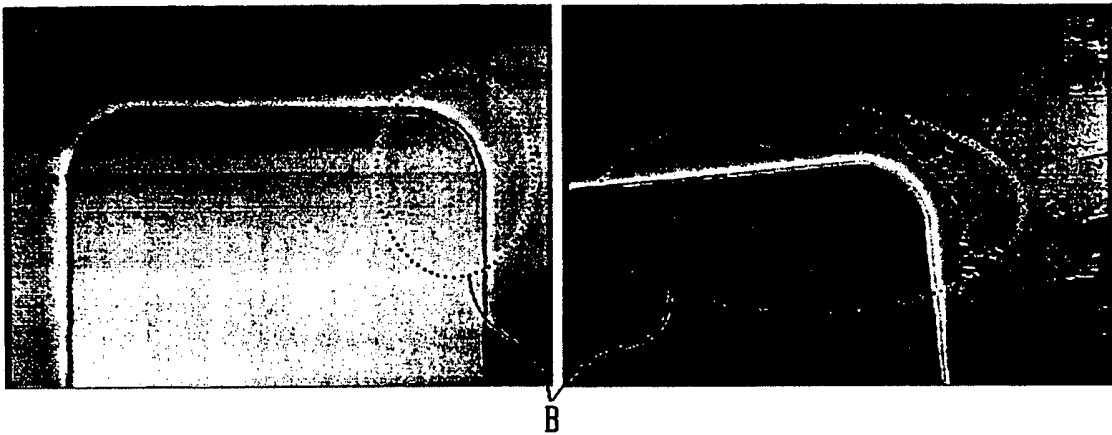


FIG. 4A

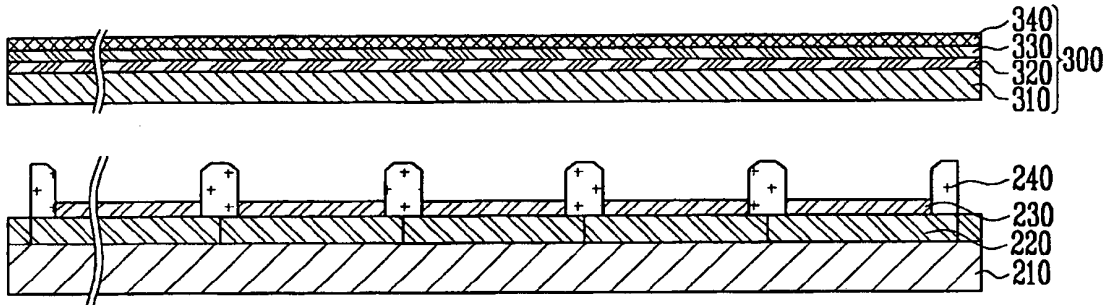


FIG. 4B

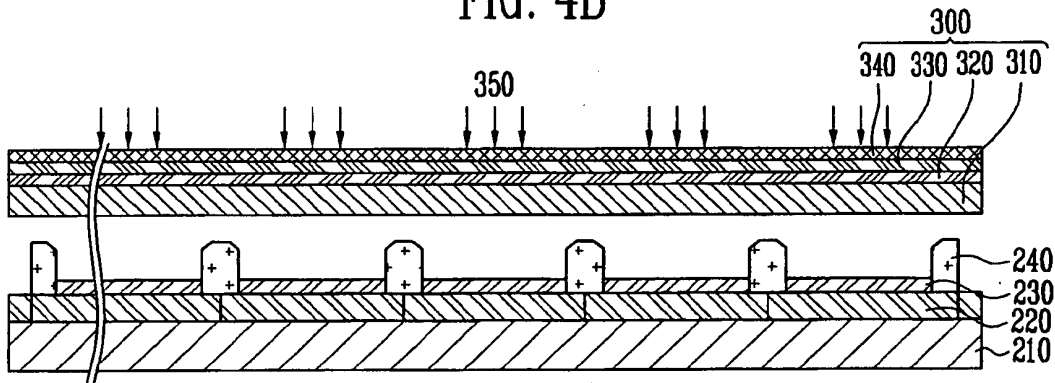


FIG. 4C

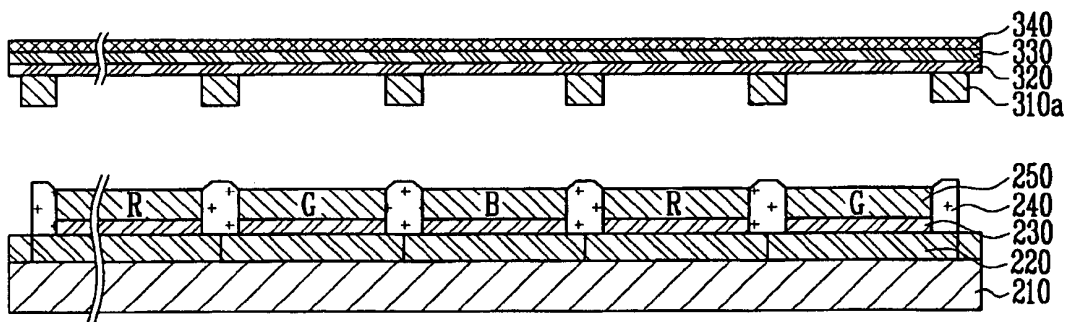


FIG. 4D

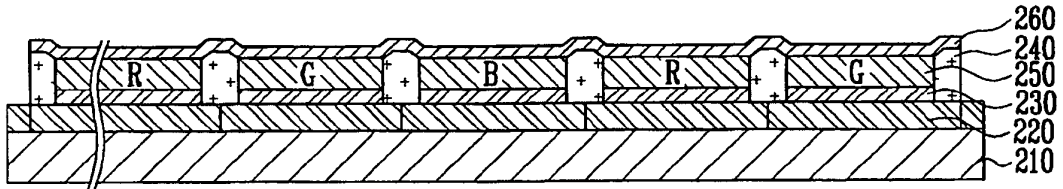


FIG. 4E

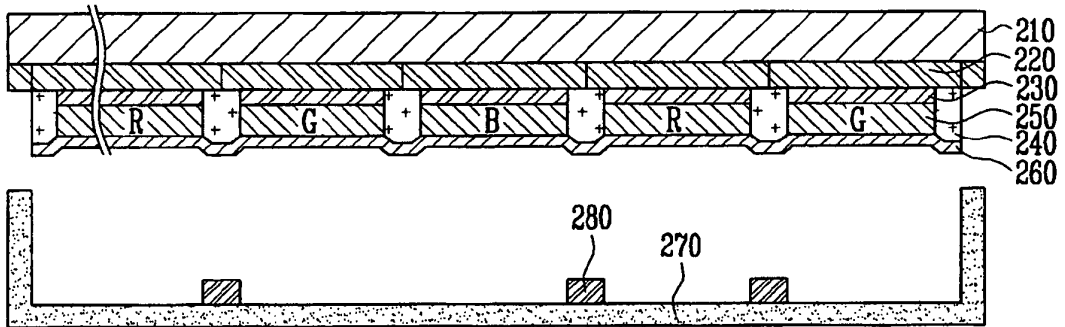


FIG. 4F

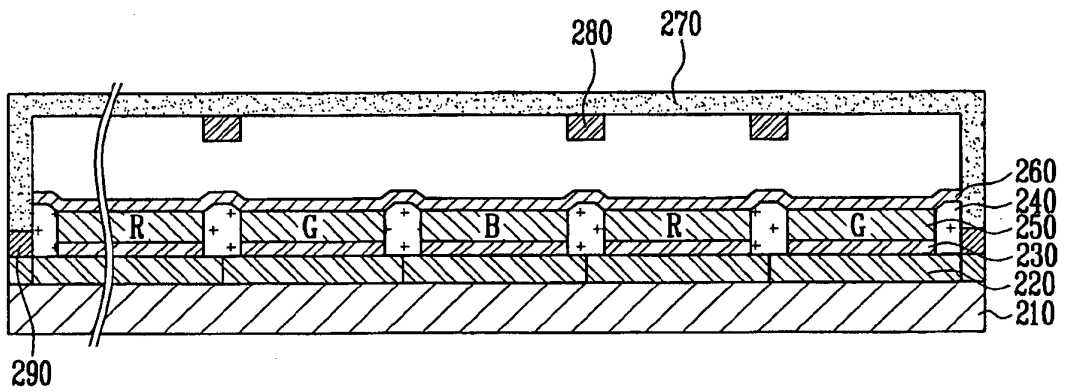


FIG. 5

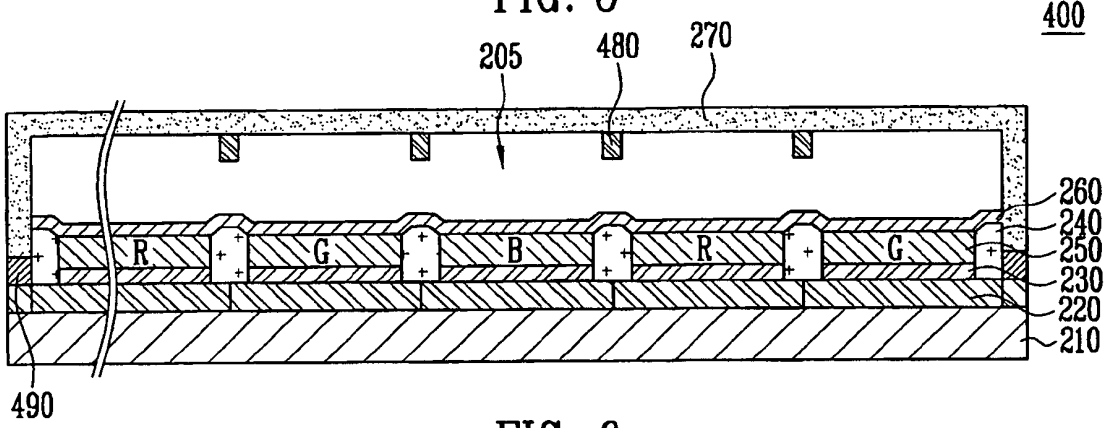


FIG. 6

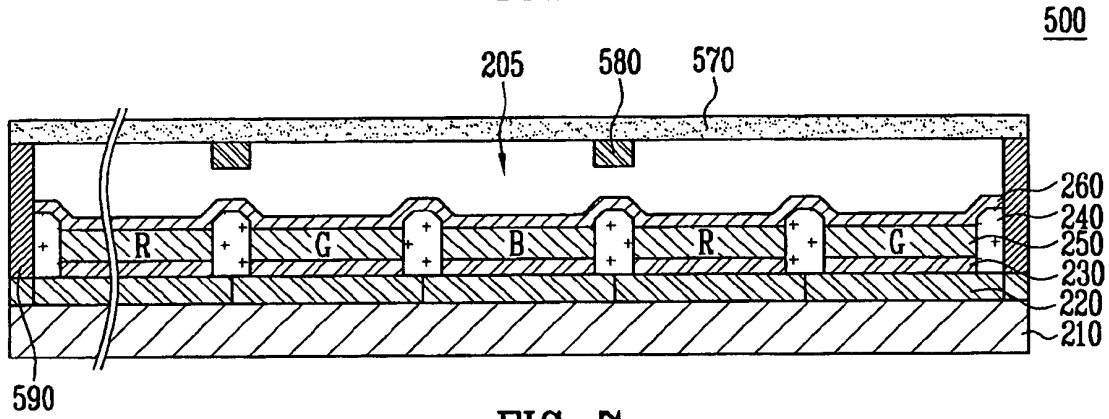


FIG. 7

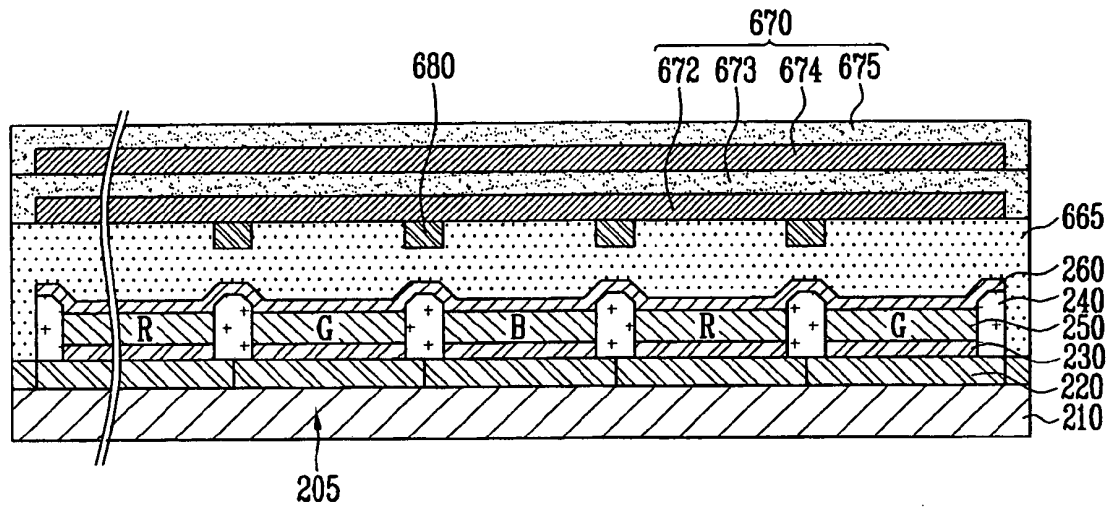


FIG. 8

800

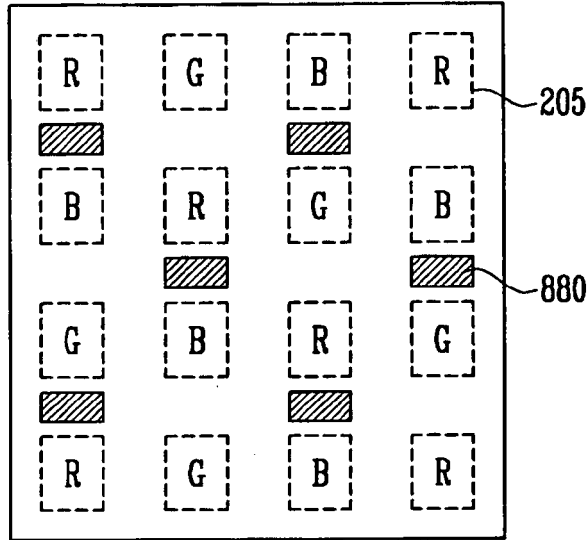


FIG. 9

900

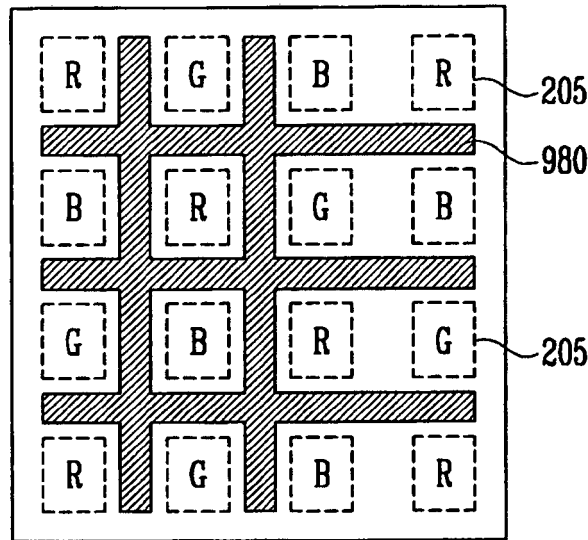
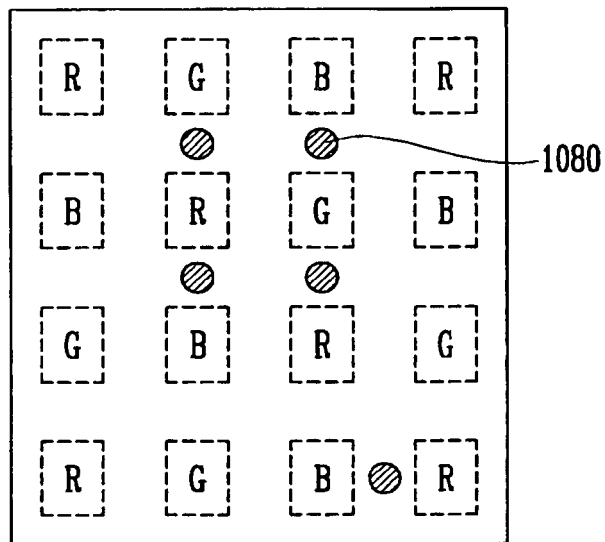


FIG. 10

1000



REFERENCES CITED IN THE DESCRIPTION

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Patent documents cited in the description

- US 2006290271 A [0008]
- US 2006192487 A [0009]
- EP 1670081 A [0010]
- US 20060290276 A [0011]

专利名称(译)	有机发光显示器及其制造方法		
公开(公告)号	EP2006933B1	公开(公告)日	2014-10-01
申请号	EP2008252109	申请日	2008-06-19
[标]申请(专利权)人(译)	三星斯笛爱股份有限公司		
申请(专利权)人(译)	三星SDI CO. , LTD.		
当前申请(专利权)人(译)	三星DISPLAY CO. , LTD.		
[标]发明人	HAN DONG WON SAMSUNG SDI CO LTD		
发明人	HAN, DONG-WON, SAMSUNG SDI CO., LTD.		
IPC分类号	H01L51/52		
CPC分类号	H01L51/5259 H01L27/3246 H01L51/0013 H01L51/525 H01L51/5256		
优先权	1020070059726 2007-06-19 KR		
其他公开文献	EP2006933A2 EP2006933A3		
外部链接	Espacenet		

摘要(译)

一种有机发光显示器及其制造方法，所述有机发光显示器包括：基板，所述基板包括形成在其表面上的薄膜晶体管（TFT）；设置在TFT上的有机发光二极管（OLED）；封装OLED的封装单元；在封装单元上形成间隔物。OLED包括电连接到TFT的第一电极，围绕第一电极形成的像素限定层，形成在第一电极上的有机薄层，以及形成在有机薄层上的第二电极。间隔物由吸湿材料形成，并面向像素限定层。