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Park et al.

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(54) **LIQUID CRYSTAL DISPLAY**

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G02F 1/1343 (2006.01)

(52) **U.S. Cl.**
CPC ... **G02F 1/136286** (2013.01); **G02F 1/136209**
(2013.01); **G02F 1/134363** (2013.01)

(58) **Field of Classification Search**
CPC G02F 1/134336; G02F 1/136286;
G02F 1/1368; G02F 1/136209; G02F
2001/134318

See application file for complete search history.

(57) **ABSTRACT**

A liquid crystal display includes: a gate line including a gate electrode; a data line including a source electrode; a drain electrode; an organic layer on the gate and data lines and the drain electrode, and a first opening defined therein; a first electrode on the organic layer, and a second opening defined therein; and a passivation layer on the first electrode, and a contact hole defined therein exposing the drain electrode. An interval taken in a first direction between a first edge of the gate electrode, the first edge parallel to a second direction in which the gate line is extended and which is different than the first direction, and a second edge of the first electrode second opening, the second edge parallel to the second direction and adjacent to the gate electrode first edge is 0 micrometer to about 6 micrometers.

18 Claims, 14 Drawing Sheets

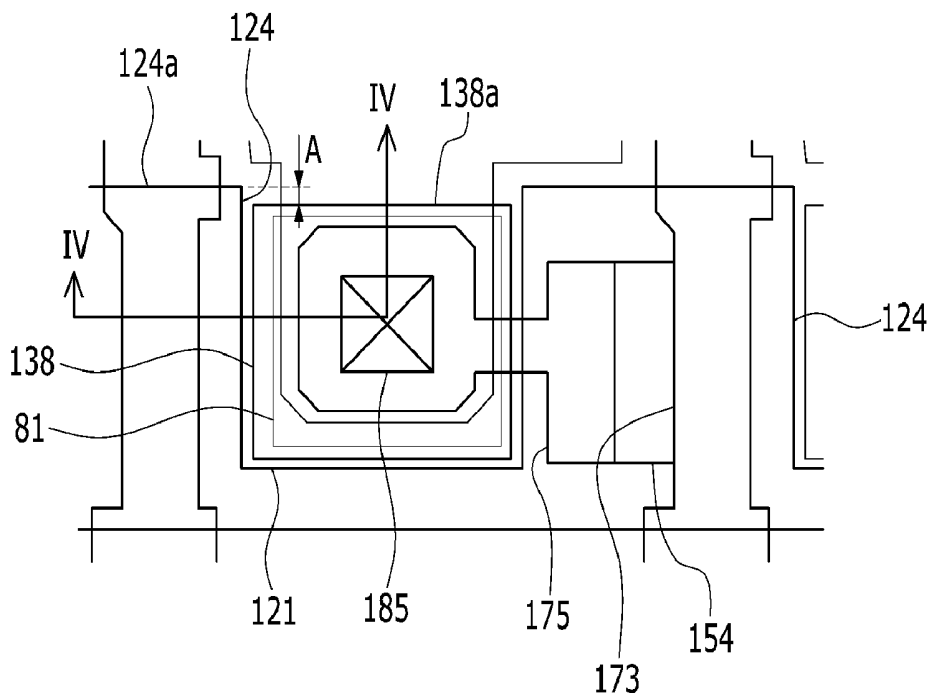


FIG. 1

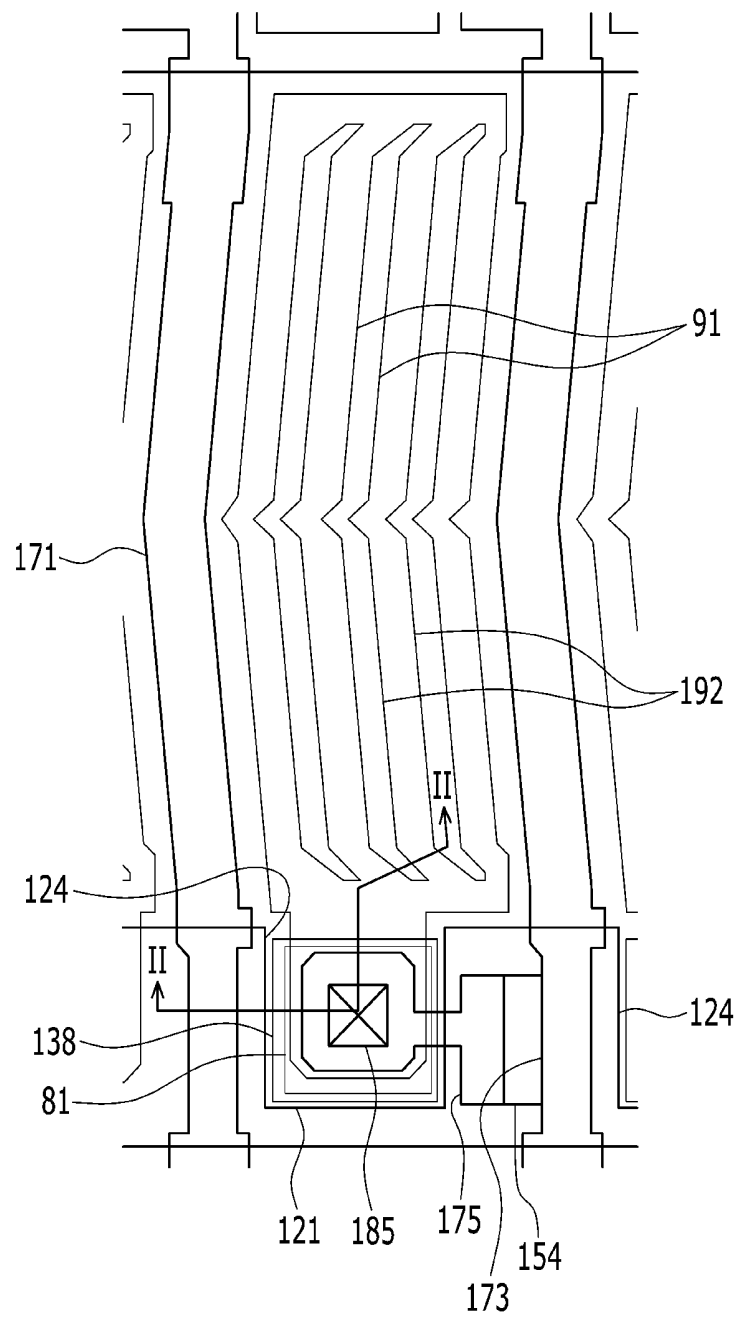
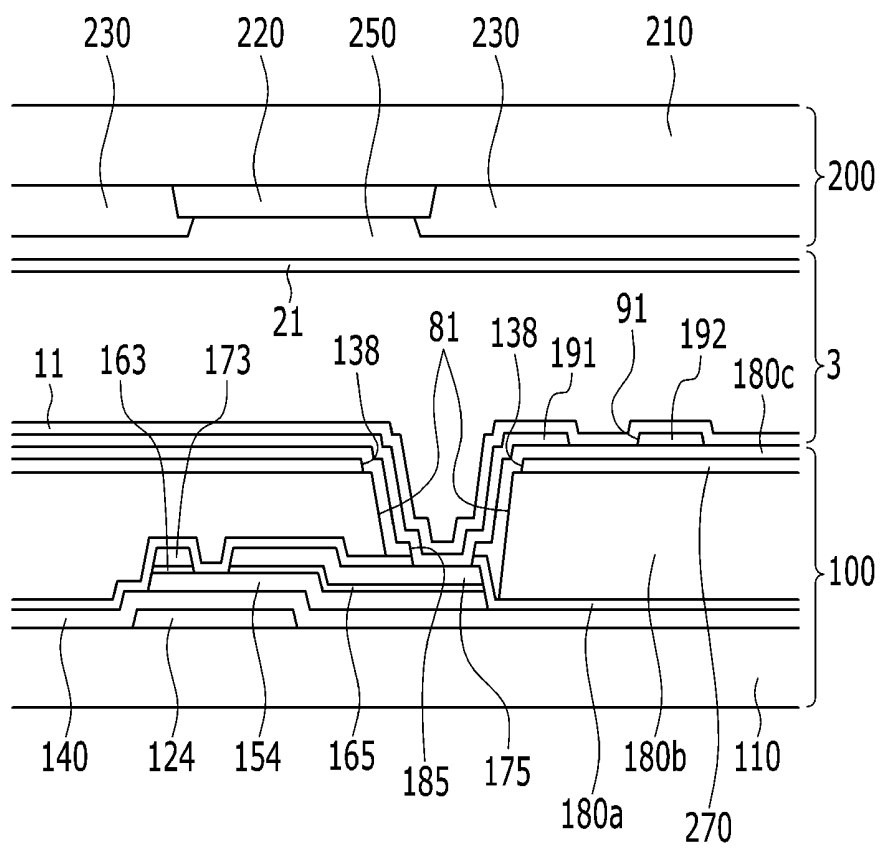


FIG. 2



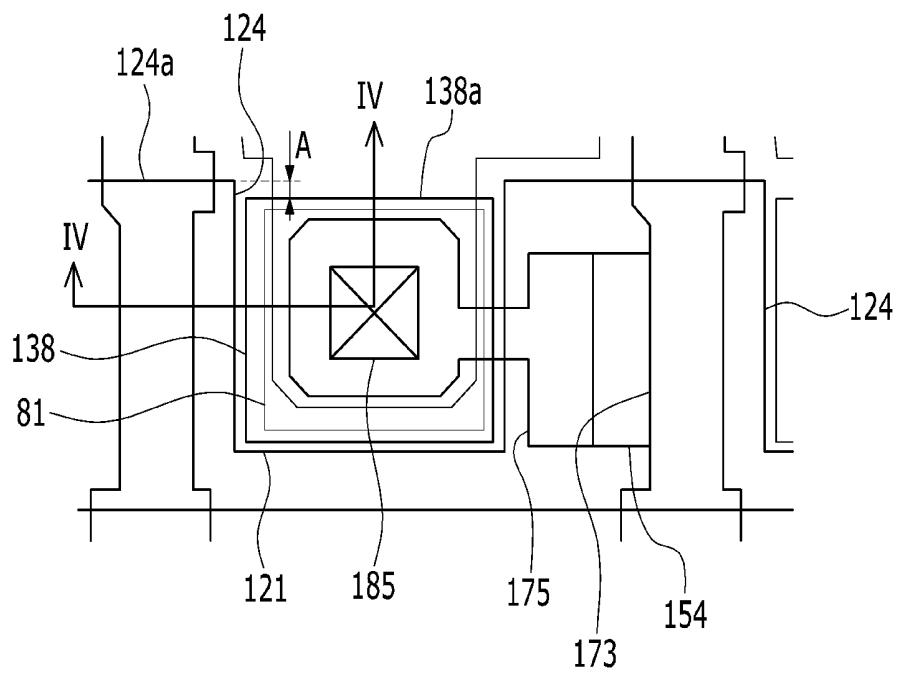


FIG. 4

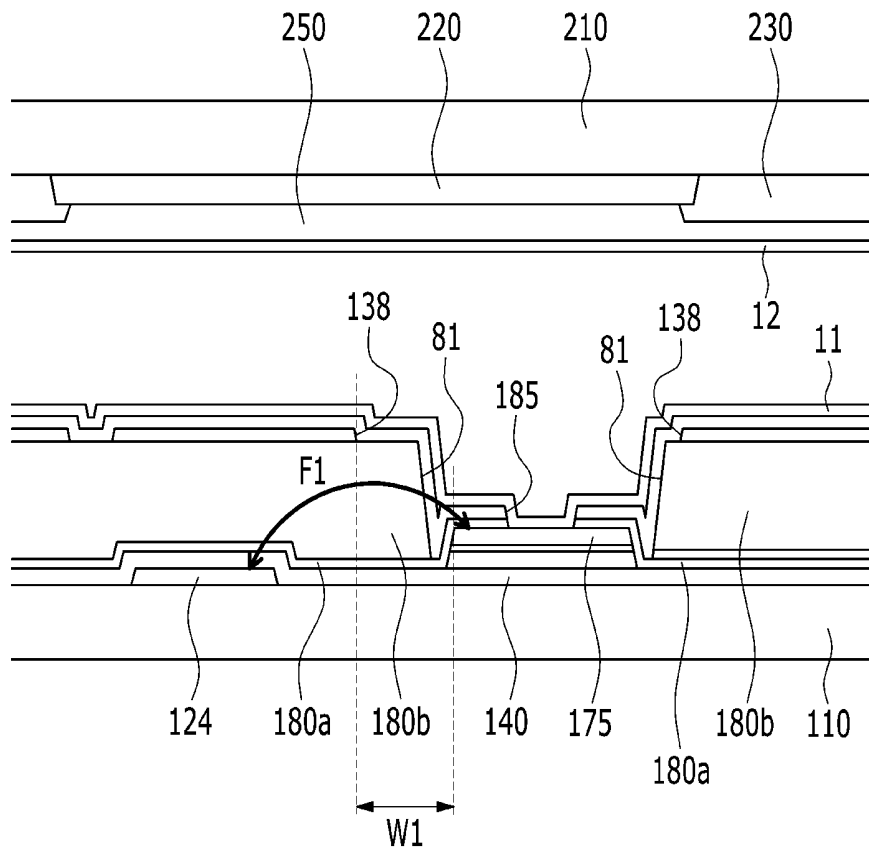


FIG. 5

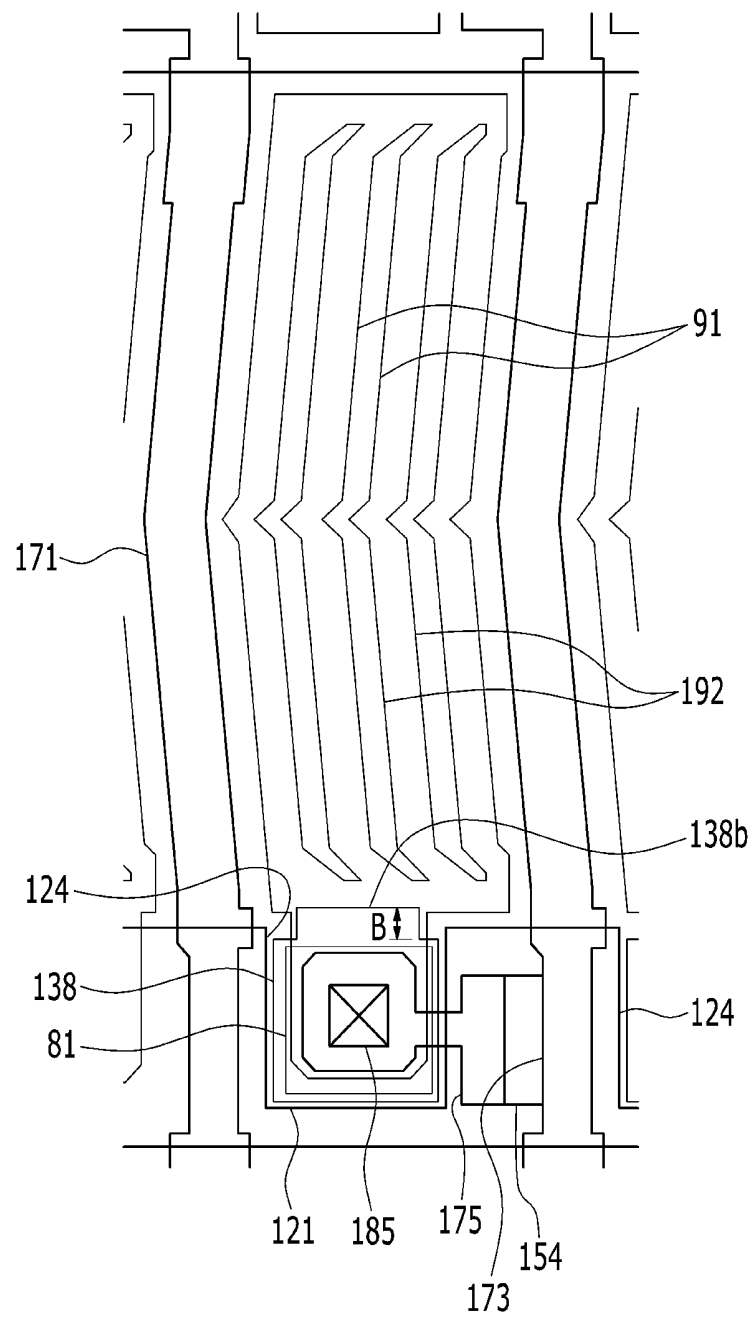


FIG. 6

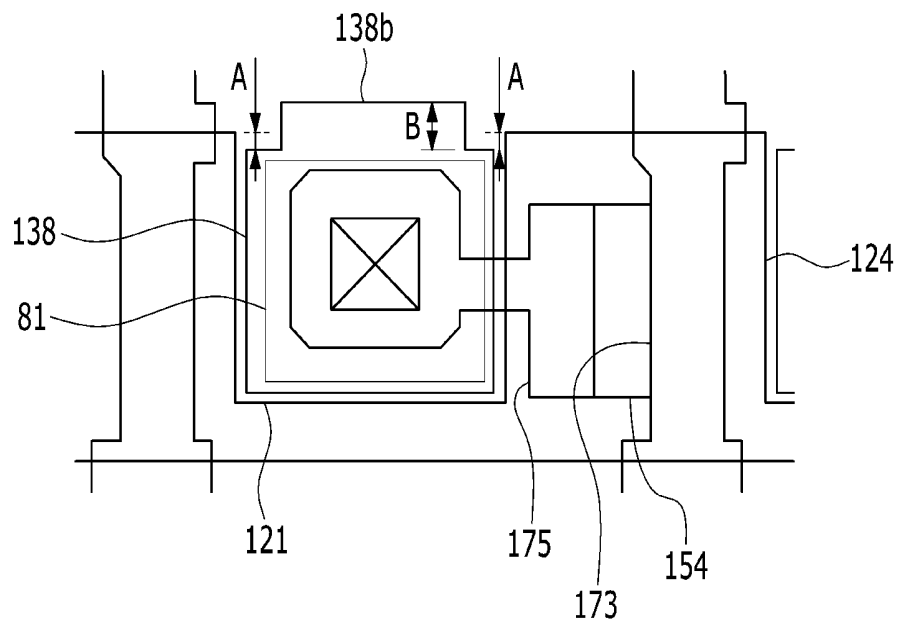


FIG. 7

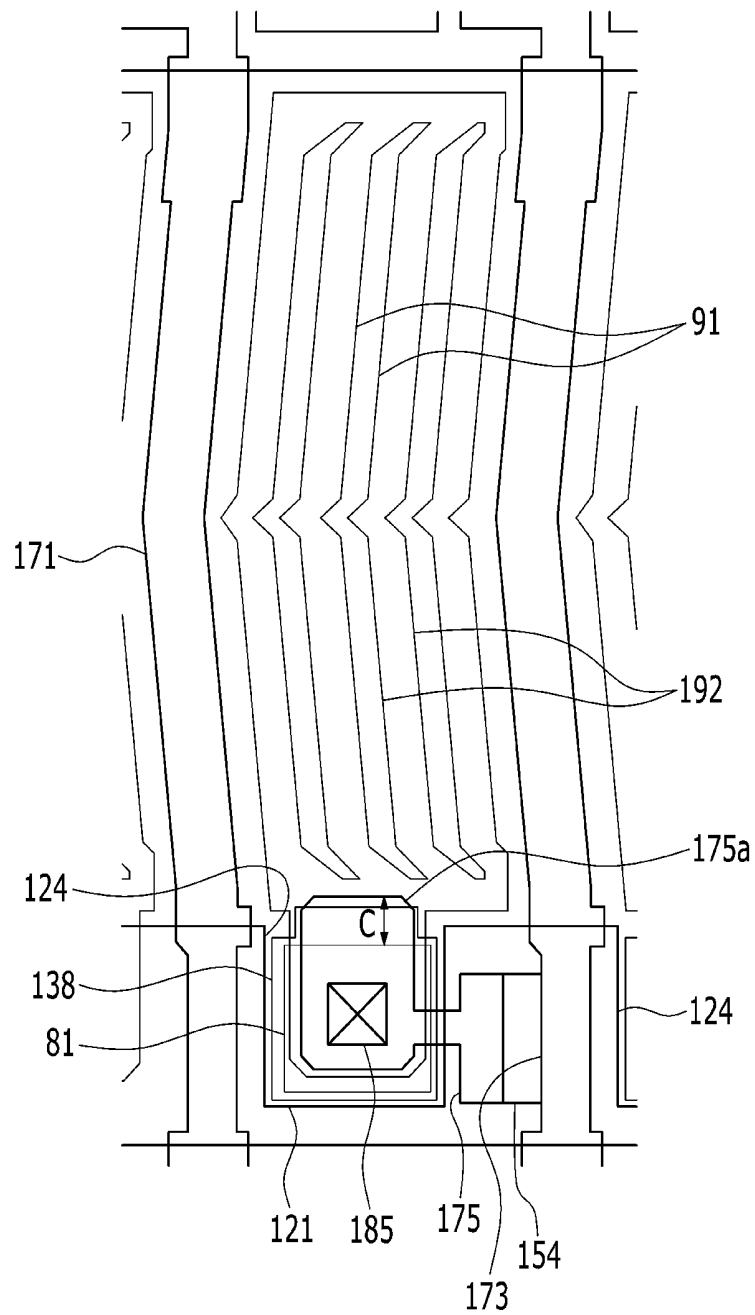


FIG. 8

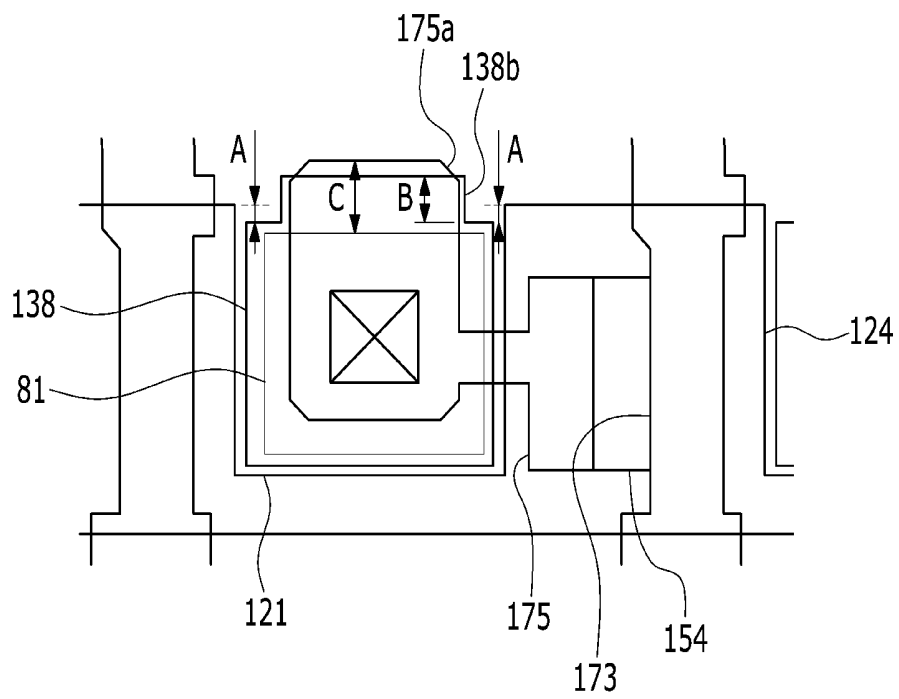


FIG. 9

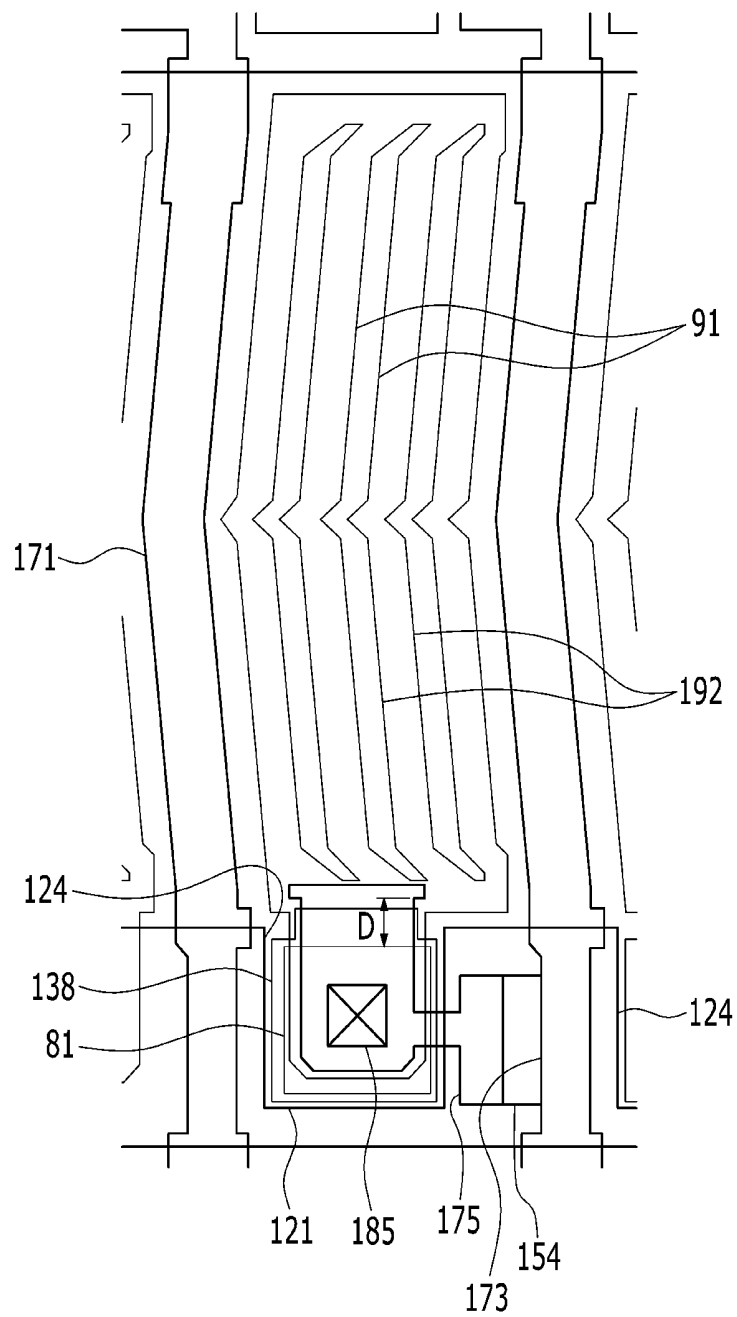


FIG. 10

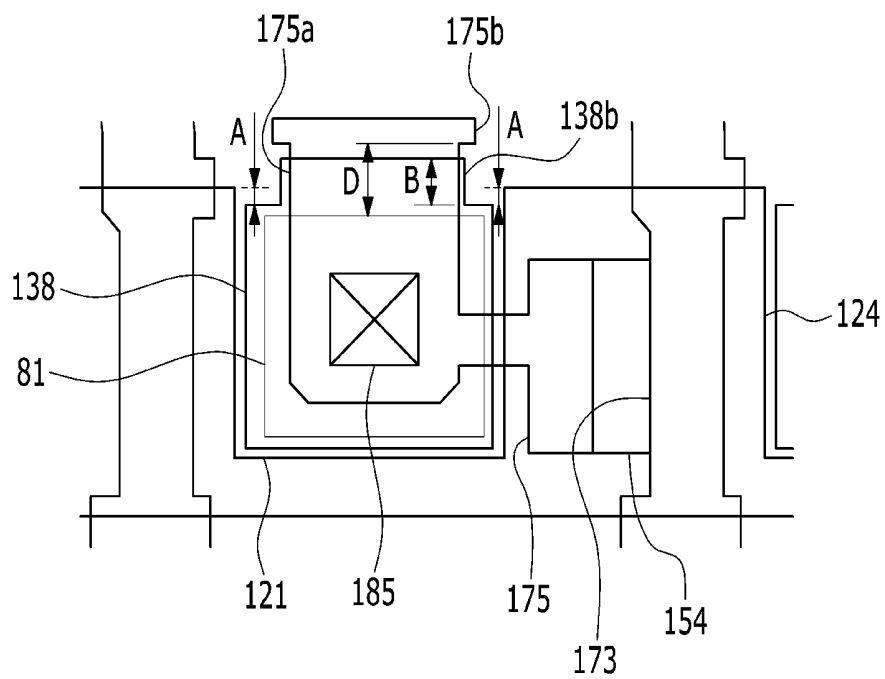


FIG. 11

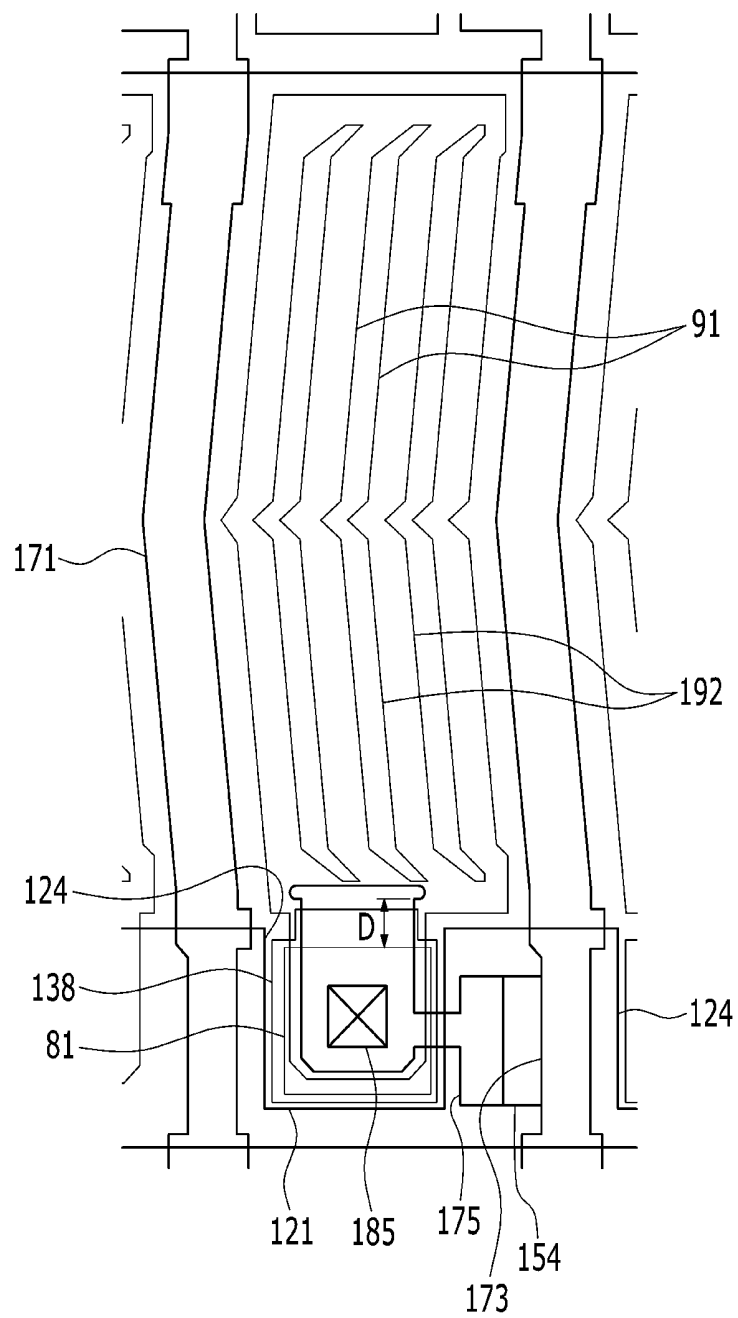


FIG. 12

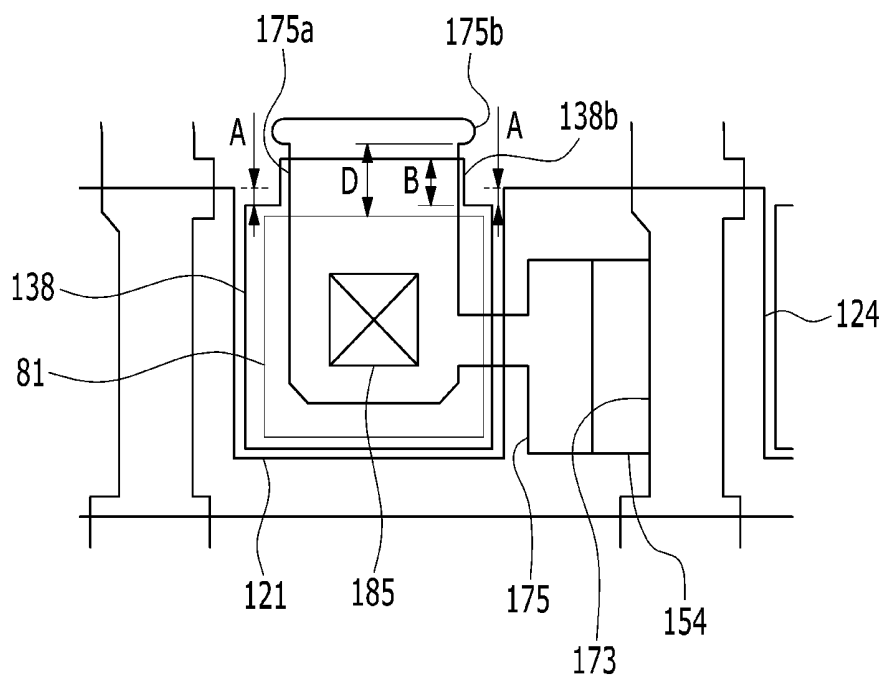


FIG. 13

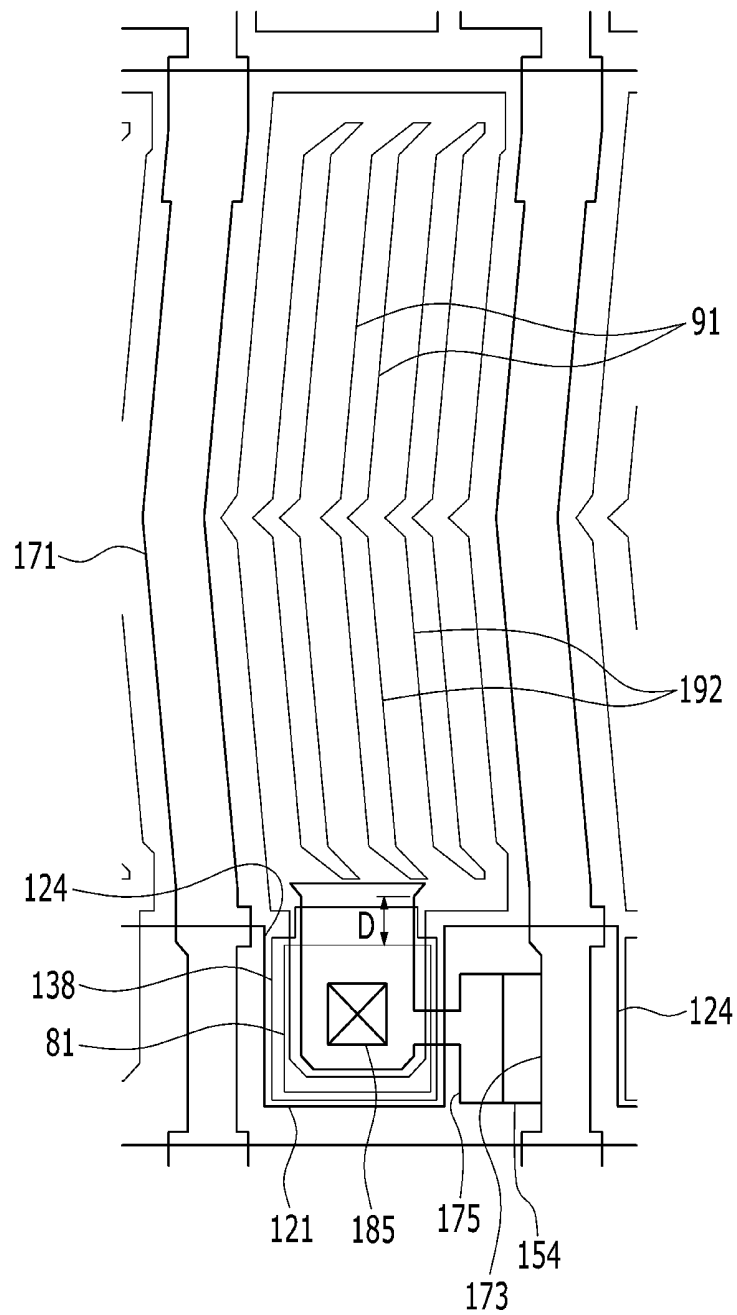
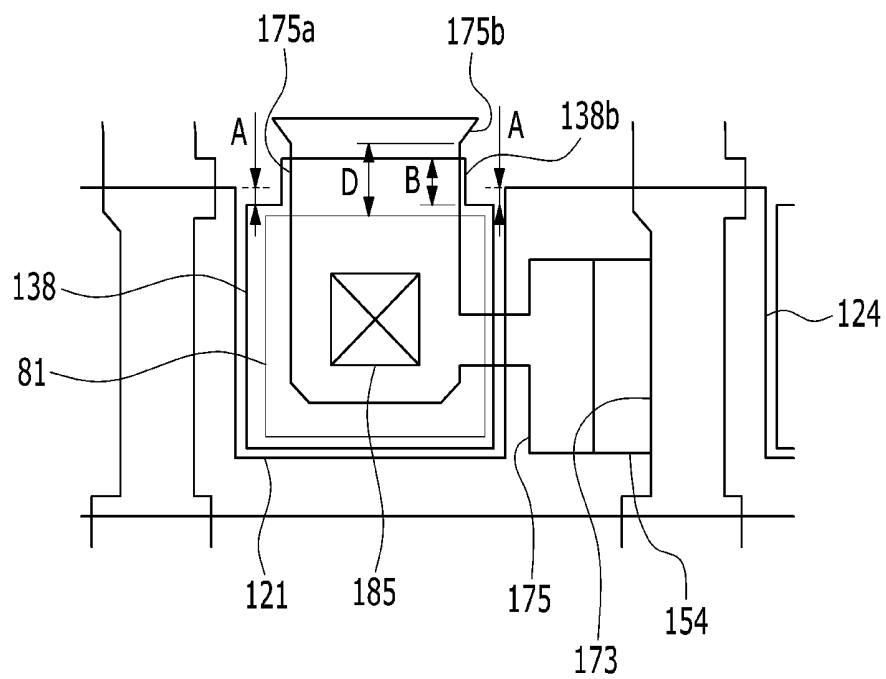


FIG. 14



LIQUID CRYSTAL DISPLAY

This application claims priority to Korean Patent Application No. 10-2014-0008735 filed on Jan. 24, 2014, and all the benefits accruing therefrom under 35 U.S.C. §119, the entire contents of which are incorporated herein by reference.

BACKGROUND

(a) Field

The invention relates to a liquid crystal display.

(b) Description of the Related Art

A liquid crystal display is one of a number of flat panel displays. The liquid crystal display is a display device including a liquid crystal layer and adjusts the amount of transmitted light therethrough by applying a voltage to an electrode and rearranging liquid crystal molecules of the liquid crystal layer.

A liquid crystal display, in which a pixel electrode and a common electrode are disposed on one base substrate of a single display panel, attracts attention as a method of improving transmittance and implementing a wide viewing angle.

SUMMARY

A liquid crystal display, in which a pixel electrode and a common electrode are disposed on one base substrate adopts a method of rotating liquid crystal molecules arranged in a horizontal direction with respect to a surface of the base substrate by using an electric field formed in the horizontal direction.

A liquid crystal display includes a switching element such as a thin film transistor. The switching element may include various terminals such as gate, source and drain electrodes. In using an electric field formed in the horizontal direction described above, the liquid crystal molecules located around the gate electrode are unnecessarily rotated according to a difference in a voltage between the gate electrode and the drain electrode of the switching element, thereby generating light leakage.

In order to reduce or effectively prevent light leakage, a light blocking member is disposed overlapping the gate electrode. Where a width of the light blocking member is increased, an aperture ratio of the liquid crystal display is undesirably decreased. Therefore, there remains a need to reduce or effectively prevent light leakage at a region around a gate electrode, without unduly increasing a width of a light blocking member.

The invention provides a liquid crystal display having advantages of reducing or effectively preventing light leakage generated in a region around a gate electrode, thereby decreasing a width of the light blocking member even though a pixel electrode and a common electrode are disposed on one base substrate of a single collective display panel.

An exemplary embodiment of the invention provides a liquid crystal display, including: a first substrate; a gate line on the first substrate and including a gate electrode; a data line on the first substrate and including a source electrode; a drain electrode on the first substrate; an organic layer on the gate line, the data line and the drain electrode, and a first opening first opening defined in the organic layer; a first electrode on the organic layer, and a second opening defined in the first electrode; a passivation layer on the first electrode, and a contact hole defined in the passivation layer and

exposing the drain electrode; and a second electrode on the passivation layer. An interval taken in a first direction between a first edge among edges of the gate electrode, the first edge parallel to a second direction in which the gate line is extended and which is different than the first direction, and a second edge among edges of the first electrode second opening, the second edge parallel to the second direction and adjacent to the gate electrode first edge, is about 0 micrometer (μm) to about 6 micrometers (μm).

The contact hole may overlap the first opening and the second opening.

The first electrodes may have a plate shape, the second electrode may include a plurality of branch electrodes, and the plurality of branch electrodes of the second electrode may overlap the first electrode.

The second opening may include a first expanded portion extended in the first direction, and smaller in the second direction than a remainder of the second opening in the second direction, and a first interval taken in the first direction between a second direction extended distal edge of the first expanded portion and the first opening, may be larger than a second interval taken in the first direction between the second opening second edge adjacent to the gate electrode first edge and the first opening.

A difference between the first interval and the second interval may be about 1 μm to about 5 μm .

The drain electrode may include a second expanded portion overlapping the first expanded portion, and extended in the first direction further than the distal edge of the first expanded portion.

A maximum interval between a second direction extended distal third edge of the second expanded portion, and an organic layer first opening edge among edges of the first opening adjacent to the second expanded portion may be about 1 μm to about 10 μm .

The drain electrode may include a third expanded portion extended in the first direction from the second expanded portion, and larger in the second direction than a remainder of the second expanded portion in the second direction.

A minimum interval between a second direction extended a third edge of the drain electrode third expanded portion, and the organic layer first opening edge among edges of the first opening adjacent to the third expanded portion may be about 1 μm to about 10 μm .

In a top plan view, the third expanded portion may have a polygonal shape including only straight portions.

In a top plan view, the third expanded portion may include a straight portion and a curved portion.

According to one or more exemplary embodiment of the liquid crystal display according to the invention, light leakage generated in a surrounding region of the gate electrode may be reduced or effectively prevented, even though the first and second electrodes (e.g., the common and pixel electrodes) are disposed on one base substrate within a single display panel, thereby decreasing a width of a light blocking member.

BRIEF DESCRIPTION OF THE DRAWINGS

The above and other advantages and features of this disclosure will become more apparent by describing in further detail exemplary embodiments thereof with reference to the accompanying drawings, in which:

FIG. 1 is a top plan view of an exemplary embodiment of a liquid crystal display according to the invention.

FIG. 2 is a cross-sectional view of the liquid crystal display taken along line II-II of FIG. 1.

FIG. 3 is a top plan view illustrating an enlarged portion of the liquid crystal display of FIG. 1.

FIG. 4 is a cross-sectional view taken along line IV-IV of FIG. 3.

FIG. 5 is a top plan view of another exemplary embodiment of a liquid crystal display according to the invention.

FIG. 6 is a top plan view illustrating an enlarged portion of the liquid crystal display of FIG. 5.

FIG. 7 is a top plan view of still another exemplary embodiment of a liquid crystal display according to the invention.

FIG. 8 is a top plan view illustrating an enlarged portion of the liquid crystal display of FIG. 7.

FIG. 9 is a top plan view of yet another exemplary embodiment of a liquid crystal display according to the invention.

FIG. 10 is a top plan view illustrating an enlarged portion of the liquid crystal display of FIG. 9.

FIG. 11 is a top plan view of yet another exemplary embodiment of a liquid crystal display according to the invention.

FIG. 12 is a top plan view illustrating an enlarged portion of the liquid crystal display of FIG. 11.

FIG. 13 is a top plan view of yet another exemplary embodiment of a liquid crystal display according to the invention.

FIG. 14 is a top plan view illustrating an enlarged portion of the liquid crystal display of FIG. 13.

DETAILED DESCRIPTION

The invention will be described more fully hereinafter with reference to the accompanying drawings, in which exemplary embodiments of the invention are shown. As those skilled in the art would realize, the described exemplary embodiments may be modified in various different ways, all without departing from the spirit or scope of the invention.

In the drawings, the thickness of layers, films, panels, regions, etc., are exaggerated for clarity. Like reference numerals designate like elements throughout the specification. It will be understood that when an element such as a layer, film, region, or substrate is referred to as being "on" another element, it can be directly on the other element or intervening elements may also be present. In contrast, when an element is referred to as being "directly on" another element, there are no intervening elements present.

It will be understood that, although the terms "first," "second," "third" etc. may be used herein to describe various elements, components, regions, layers and/or sections, these elements, components, regions, layers and/or sections should not be limited by these terms. These terms are only used to distinguish one element, component, region, layer or section from another element, component, region, layer or section. Thus, "a first element," "component," "region," "layer" or "section" discussed below could be termed a second element, component, region, layer or section without departing from the teachings herein.

The terminology used herein is for the purpose of describing particular embodiments only and is not intended to be limiting. As used herein, the singular forms "a," "an," and "the" are intended to include the plural forms, including "at least one," unless the content clearly indicates otherwise. "Or" means "and/or." As used herein, the term "and/or" includes any and all combinations of one or more of the associated listed items. It will be further understood that the terms "comprises" and/or "comprising," or "includes" and/

or "including" when used in this specification, specify the presence of stated features, regions, integers, steps, operations, elements, and/or components, but do not preclude the presence or addition of one or more other features, regions, integers, steps, operations, elements, components, and/or groups thereof.

Furthermore, relative terms, such as "lower" or "bottom" and "upper" or "top," may be used herein to describe one element's relationship to another elements as illustrated in the Figures. It will be understood that relative terms are intended to encompass different orientations of the device in addition to the orientation depicted in the Figures. For example, if the device in one of the figures is turned over, elements described as being on the "lower" side of other elements would then be oriented on "upper" sides of the other elements. The exemplary term "lower," can therefore, encompass both an orientation of "lower" and "upper," depending on the particular orientation of the figure. Similarly, if the device in one of the figures is turned over, elements described as "below" or "beneath" other elements would then be oriented "above" the other elements. The exemplary terms "below" or "beneath" can, therefore, encompass both an orientation of above and below.

"About" or "approximately" as used herein is inclusive of the stated value and means within an acceptable range of deviation for the particular value as determined by one of ordinary skill in the art, considering the measurement in question and the error associated with measurement of the particular quantity (i.e., the limitations of the measurement system). For example, "about" can mean within one or more standard deviations, or within $\pm 30\%$, 20% , 10% , 5% of the stated value.

Unless otherwise defined, all terms (including technical and scientific terms) used herein have the same meaning as commonly understood by one of ordinary skill in the art to which this disclosure belongs. It will be further understood that terms, such as those defined in commonly used dictionaries, should be interpreted as having a meaning that is consistent with their meaning in the context of the relevant art and the present disclosure, and will not be interpreted in an idealized or overly formal sense unless expressly so defined herein.

Exemplary embodiments are described herein with reference to cross section illustrations that are schematic illustrations of idealized embodiments. As such, variations from the shapes of the illustrations as a result, for example, of manufacturing techniques and/or tolerances, are to be expected. Thus, embodiments described herein should not be construed as limited to the particular shapes of regions as illustrated herein but are to include deviations in shapes that result, for example, from manufacturing. For example, a region illustrated or described as flat may, typically, have rough and/or nonlinear features. Moreover, sharp angles that are illustrated may be rounded. Thus, the regions illustrated in the figures are schematic in nature and their shapes are not intended to illustrate the precise shape of a region and are not intended to limit the scope of the present claims.

Exemplary embodiments of a liquid crystal display according to the invention will be described with reference to the drawings.

First, an exemplary embodiment of a liquid crystal display according to the invention will be described with reference to FIGS. 1 and 2.

Referring to FIGS. 1 and 2, the liquid crystal display includes a lower panel 100 and an upper panel 200, which face each other, and a liquid crystal layer 3 inserted ther-

etween. The lower and upper panels **100** and **200** may otherwise be referred to as display substrates or display panels.

First, the lower panel **100** will be described.

A gate conductor including a gate line **121** is disposed on a first substrate **110** including transparent glass, plastic, or the like.

The gate line **121** includes a gate electrode **124**, and a wide distal end portion (not illustrated) for connection with another layer or an external driving circuit. The gate line **121** may include an aluminum-based metal, such as aluminum (Al) or an aluminum alloy, a silver-based metal, such as silver (Ag) or a silver alloy, a copper-based metal, such as copper (Cu) or a copper alloy, a molybdenum-based metal, such as molybdenum (Mo) or a molybdenum alloy, chromium (Cr), tantalum (Ta), and titanium (Ti). However, the gate line **121** may have a multilayered structure including at least two conductive layers having different physical properties.

A gate insulating layer **140** including silicon nitride (SiN_x), silicon oxide (SiO_x), or the like is disposed on the gate conductor **121**. The gate insulating layer **140** may have a multilayered structure including at least two insulating layers having different physical properties.

A semiconductor **154** including amorphous silicon, polysilicon or the like is disposed on the gate insulating layer **140**. The semiconductor **154** may include an oxide semiconductor.

Ohmic contacts **163** and **165** are disposed on the semiconductor **154**. The ohmic contacts **163** and **165** may include a material, such as n⁺ hydrogenated amorphous silicon in which an n-type impurity, such as phosphorus, is doped at a high concentration, or silicide. The ohmic contacts **163** and **165** may form a pair of ohmic contacts disposed on the semiconductor **154**. Where the semiconductor **154** is the oxide semiconductor, the ohmic contacts **163** and **165** may be omitted.

The data conductor including a data line **171** including a source electrode **173**, and a drain electrode **175** is disposed on the ohmic contacts **163** and **165** and the gate insulating layer **140**.

The data line **171** includes a wide distal end portion (not illustrated) for connection with another layer or an external driving circuit. The data line **171** transfers a data signal and mainly extends in a vertical direction to cross the gate line **121**.

In the top plan view, the data line **171** may have a bent shape in order to obtain maximum transmittance of the liquid crystal display. First portions of the data line **171** may meet in a middle region of a pixel region to form a V shape, and may be referred to as first curved portions. A second portion, which is bent so as to have a predetermined angle with the first curved portions, may be further disposed at edge regions of the pixel region. The second portion may otherwise be referred to as a second curved portion and may include the source electrode **173**.

The source electrode **173** is a portion of the data line **171**, and disposed aligned substantially on the same extension line as that of the data line **171**. The drain electrode **175** is disposed so as to extend elongated parallel to an extension direction the source electrode **173**. Accordingly, the drain electrode **175** is parallel to a portion of the data line **171**.

The gate electrode **124**, the source electrode **173** and the drain electrode **175** form a thin film transistor ("TFT") together with the semiconductor **154**. A channel of the TFT

is formed in a portion of the semiconductor **154** which is exposed between the source electrode **173** and drain electrode **175**.

The exemplary embodiment of the liquid crystal display according to the invention may include the source electrode **173** positioned on the same extension line as that of the data line **171** and the drain electrode **175** extending elongated parallel to the data line **171** to increase a width of the TFT without increasing a planar area occupied by the data conductor, thus increasing an aperture ratio of the liquid crystal display.

The data line **171** and the drain electrode **175** may include refractory metal, such as molybdenum, chromium, tantalum and titanium, or an alloy thereof, and may have a multilayered structure including a refractory metal layer (not illustrated) and a low resistance conductive layer (not illustrated). Examples of the multilayered structure may include a double layer of a chromium or molybdenum (alloy) lower layer and an aluminum (alloy) upper layer, and a triple layer of a molybdenum (alloy) lower layer, an aluminum (alloy) middle layer, and a molybdenum (alloy) upper layer.

A first passivation layer **180a** is disposed on the data conductors **171**, **173** and **175**, the gate insulating layer **140**, and the exposed portion of the semiconductor **154**. The first passivation layer **180a** may include an organic insulating material, an inorganic insulating material or the like.

An organic layer **180b** is disposed on the first passivation layer **180a**. The organic layer **180b** may include an organic insulating material. A first opening **81** is defined in the organic layer **180b** at a vicinity of the drain electrode **175**.

The organic layer **180b** may be a color filter. Where the organic layer **180b** is a color filter, the organic layer **180b** may intrinsically display any one of primary colors. Examples of the primary colors may include three primary colors, such as red, green and blue, or yellow, cyan and magenta, or the like. Although not illustrated in the drawings, the color filter may further display a mixed color of the primary colors and/or white in addition to the primary colors.

A common electrode **270** is disposed on the organic layer **180b**. The common electrode **270** is a first electric field generating electrode of the display panel. The common electrode **270**, which has a planar shape, may be disposed on the first substrate **110** in a form of a plate, and a second opening **138** may be defined in the common electrode **270** at a region corresponding to the vicinity of the drain electrode **175**. That is, the common electrode **270** may have a planar plate shape.

In a display area of the liquid crystal display, a pixel region may be disposed within a pixel. Common electrodes **270** disposed in adjacent pixels may be connected to each other to each receive a common voltage having a predetermined size supplied from the outside of the display area.

A second passivation layer **180c** is disposed on the common electrode **270**. The second passivation layer **180c** may include an organic insulating material, an inorganic insulating material or the like.

A pixel electrode **191** is disposed on the second passivation layer **180c**. The pixel electrode **191** includes a curved edge which is substantially parallel to the first and second curved portions of the data line **171**. A plurality of cutouts **91** is defined in the pixel electrode **191**, such that a plurality of branch electrodes **192** is defined by the plurality of cutouts **91**.

A first contact hole **185** exposing the drain electrode **175** is defined in the first passivation layer **180a**, the organic layer **180b** and the second passivation layer **180c**. The pixel

electrode **191** is physically and electrically connected to the drain electrode **175** via the first contact hole **185** to receive a voltage from the drain electrode **175**.

The first contact hole **185** is disposed at a position overlapping the first opening **81** of the organic layer **180b** and the second opening **138** of the common electrode **270**.

A first alignment layer **11** is disposed on the pixel electrode **191** and the second passivation layer **180c**. The first alignment layer **11** includes a photoreactive material

Then, the upper panel **200** will be described.

A light blocking member **220** is disposed on a second substrate **210** including transparent glass, plastic or the like. The light blocking member **220** may otherwise be referred to as a black matrix and is configured to reduce or effectively prevent light leakage.

A plurality of color filters **230** is also disposed on the second substrate **210**. Where the organic layer **180b** of the lower panel **100** is a color filter, the color filter **230** in the upper panel **200** may be omitted. Further, the light blocking member **220** disclosed in the upper panel **200** may alternatively be disposed in the lower panel **100**.

An overcoat **250** is disposed on the color filter **230** and the light blocking member **220**. The overcoat **250** may include an (organic) insulating material, is configured to reduce or effectively prevent exposure of the color filter **230**, and provides a flat surface in the upper panel **200**. In an alternative exemplary embodiment, the overcoat **250** may be omitted.

A second alignment layer **21** is disposed on the overcoat **250**. The second alignment layer **21** includes a photoreactive material.

The liquid crystal layer **3** includes a liquid crystal material having positive dielectric anisotropy or negative dielectric anisotropy.

The liquid crystal molecules of the liquid crystal layer **3** are arranged so that axes thereof are arranged parallel to the lower and upper panels **100** and **200**.

The pixel electrode **191** receives a data voltage from the drain electrode **175**, and the common electrode **270** receives a common voltage having a predetermined size from a common voltage applying part (not shown) disposed outside the display area of the liquid crystal display.

The pixel electrode **191** and the common electrode **270**, which are field generating electrodes, generate an electric field, so that the liquid crystal molecules of the liquid crystal layer **3** positioned on the two electric field generating electrodes **191** and **270** are rotated in a direction parallel to a direction of the electric field. Polarization of light passing through the liquid crystal layer is changed according to the determined direction of the rotation of the liquid crystal molecules.

As described above, the two electric field generating electrodes **191** and **270** are disposed within the single lower panel **100**, so that transmittance of the liquid crystal display may be improved and a wide viewing angle may be implemented.

According to the exemplary embodiment of the liquid crystal display according to the invention, the common electrode **270** has a plane planar shape, and the pixel electrode **191** includes the plurality of branch electrodes. According to an alternative exemplary embodiment of a liquid crystal display according to the invention, the pixel electrode **191** may have a plane planar shape, and the common electrode **270** may have a plurality of branch electrodes.

The invention is applicable to all structures in which two electric field generating electrodes are each on the single

first substrate **110** and overlap with an insulating layer interposed therebetween, the first electric field generating electrode disposed under the insulating layer has a plane planar shape, and the second electric field generating electrode disposed on (e.g., above) the insulating layer has the plurality of branch electrodes.

A portion of the liquid crystal display of FIGS. **1** and **2** will be described with reference to FIGS. **3** and **4** together with FIGS. **1** and **2**. FIG. **3** is a top plan view illustrating an enlarged portion of the liquid crystal display of FIG. **1**, and FIG. **4** is a cross-sectional view taken along line IV-IV of FIG. **3**.

Referring to FIG. **3**, a first interval A between the second opening **138** of the common electrode **270**, and the gate electrode **124**, is about 0 micrometer (μm) to about 6 micrometers (μm). More particularly, an interval taken perpendicularly (e.g., first direction) between a first edge **124a** parallel to the gate line **121** among edges of the gate electrode **124** and a second edge **138a** adjacent to the first edge **124a** of the gate electrode **124** among edges parallel to the gate line **121** among edges of the second opening **138** of the common electrode **270** is about 0 μm to about 6 μm . That is, in the top plan view, the second edge **138a** of the second opening **138** of the common electrode **270** is disposed to be closer to the drain electrode **175** than the first edge **124a** of the gate electrode **124**.

Referring to FIG. **4**, even where the liquid crystal display is in an off state while a gate-on signal and a gate-off signal are applied to the gate electrode **124**, a first electric field F1 may be generated between the gate electrode **124** and the drain electrode **175**. The liquid crystal molecules overlapping the gate electrode **124** may be influenced from the first electric field F1 near the gate electrode **124**. Since the gate-on signal has a larger size than that of the data voltage applied to the drain electrode **175**, intensity of the first electric field F1 generated by the gate-on signal is relatively large compared to the data voltage applied to the drain electrode **175**. Accordingly, the liquid crystal molecules of the liquid crystal layer positioned around the region corresponding to the gate electrode **124** may be unnecessarily rotated due to an influence of the first electric field F1, thereby generating light leakage.

In order to reduce or effectively prevent light leakage, the light blocking member **220** is relatively widely disposed so as to cover (e.g., overlap) even the region around the gate electrode **124**. However, when the light blocking member **220** is widely disposed, an aperture ratio of the liquid crystal display deteriorates.

However, according to one or more exemplary embodiment of the liquid crystal display according to the invention, the second edge **138a** of the second opening **138** of the common electrode **270** is disposed to be adjacent to the first edge **124a** of the gate electrode **124**, and the second edge **138a** of the second opening **138** of the common electrode **270** is disposed to be closer to the drain electrode **175** than the first edge **124a** of the gate electrode **124**, so that an interval W1 taken in a second direction perpendicular to the first direction and between a first direction extending edge of the second opening **138** of the common electrode **270** and the drain electrode **175** may be relatively narrow. Accordingly, a portion of the common electrode **270** may be disposed in and cover a portion adjacent to the gate electrode **124**. Since the common voltage is applied to the common electrode **270**, it is possible to reduce or effectively prevent the first electric field F1 generated near the gate electrode **124** from influencing the liquid crystal layer **3** near the gate electrode **124**.

Accordingly, unnecessary rotation of the liquid crystal molecules of the liquid crystal layer positioned around the region corresponding to the gate electrode 124 due to the influence of the first electric field F1 may be reduced or effectively prevented, thereby reducing or effectively preventing light leakage in the liquid crystal display. Accordingly, even without forming the light blocking member 220 to be relatively wide in the top plan view, light leakage may be reduced or effectively prevented without decreasing the aperture ratio of the liquid crystal display.

A liquid crystal display according to the invention will be described with reference to FIGS. 5 and 6. FIG. 5 is a top plan view of another exemplary embodiment of a liquid crystal display according to the invention, and FIG. 6 is a top plan view illustrating an enlarged portion of the liquid crystal display of FIG. 5.

Referring to FIGS. 5 and 6, the liquid crystal display is substantially the same as the liquid crystal display with reference to FIGS. 1 to 4. A detailed description of the similar constituent elements will be omitted.

Referring to FIGS. 5 and 6, similar to the liquid crystal display described with reference to FIGS. 1 to 4, a first direction first interval A between a second opening 138 of a common electrode 270, and a gate electrode 124, at a portion adjacent to the gate electrode 124 is about 0 μm to about 6 μm . More particularly, the first interval A taken perpendicularly (e.g., the first direction) between a first edge 124a parallel to the gate line 121 among edges of the gate electrode 124 and a second edge 138a adjacent to the first edge 124a of the gate electrode 124 among edges parallel to the gate line 121 among edges of the second opening 138 of the common electrode 270 is about 0 μm to about 6 μm . That is, in the top plan view, the second edge 138a of the second opening 138 of the common electrode 270 is disposed to be closer to the drain electrode 175 than the first edge 124a of the gate electrode 124.

However, in the liquid crystal display described with reference to FIGS. 5 and 6, unlike the exemplary embodiment described with reference to FIGS. 1 to 4, the second opening 138 of the common electrode 270 includes a first expanded portion 138b. That is, the second opening 138 includes the first expanded portion 138b positioned at a center portion of the second opening 138 with respect to the second direction and spaced apart from a first direction extending second opening 138 edge portion adjacent to the gate electrode 124. For the first expanded portion 138b, a first direction interval between a first opening 81 of an organic layer 180b and the second opening 138 of the common electrode 270 is larger than a first direction interval between the first opening 81 and the second opening 138 at the second edge 138a adjacent to the gate electrode 124. More particularly, a first direction difference B between the interval between the edge of the first expanded portion 138b and the first opening 81 of the organic layer 180b, and an interval between the first opening 81 and the second opening 138 at the second edge 138a adjacent to the gate electrode 124, is about 1 μm to about 5 μm .

As described above, the interval between the first opening 81 of the organic layer 180b and the second opening 138 of the common electrode 270 at the first expanded portion 138b is disposed to be relatively wide, so that mislocation of the second opening 138 of the common electrode 270 by a step difference of the organic layer 180b may be reduced or effectively prevented.

In an exemplary embodiment of a method of manufacturing a liquid crystal display, when the second opening 138 of the common electrode 270 is formed, and a photosensitive

film is subsequently stacked on the common electrode 270 and exposed, a cross-sectional thickness of the photosensitive film stacked on the common electrode 270 at a portion adjacent to the first opening 81 of the organic layer 180b is increased by the step difference of the organic layer 180b, and thus a pattern of the photosensitive film may not be accurately formed at the portion adjacent to the first opening 81 of the organic layer 180b by a same quantity of exposure. Accordingly, where the interval between the second opening 138 of the common electrode 270 and the first opening 81 of the organic layer 180b is relatively small, the pattern of the photosensitive film is not accurately formed, so that the second opening 138 of the common electrode 270 may not be formed at an accurate position.

However, according to one or more exemplary embodiment of the liquid crystal display according to the invention, the first direction interval between the first opening 81 of the organic layer 180b and the second opening 138 of the common electrode 270 at the first expanded portion 138b is disposed to be relatively wide, so that mislocation of the second opening 138 of the common electrode 270 by the step of the organic layer 180b may be reduced or effectively prevented.

Further, as described above, the first direction first interval A that is taken perpendicularly between the first edge 124a parallel to the gate line 121 among the edges of the gate electrode 124, and the second opening 138 second edge 138a adjacent to the first edge 124a of the gate electrode 124 among the edges parallel to the gate line 121 of the second opening 138 of the common electrode 270 in the portion adjacent to the gate electrode 124 is about 0 μm to about 6 μm . That is, the second edge 138a of the second opening 138 of the common electrode 270 is disposed to be closer to the drain electrode 175 than the first edge 124a of the gate electrode 124.

As described above, according to one or more exemplary embodiment of the liquid crystal display according to the invention, the second edge 138a of the second opening 138 of the common electrode 270 is disposed to be adjacent to the first edge 124a of the gate electrode 124, and the second edge 138a of the second opening 138 of the common electrode 270 is disposed to be closer to the drain electrode 175 than the first edge 124a of the gate electrode 124 in the top plan view, so that a second direction interval W1 between the first direction extending edge of the second opening 138 of the common electrode 270 and the drain electrode 175 may be disposed to be relatively narrow. Accordingly, a portion of the common electrode 270 may be disposed in and cover a portion adjacent to the gate electrode 124. Since the common voltage is applied to the common electrode 270, it is possible to reduce or effectively prevent the electric field generated near the gate electrode 124 from influencing the liquid crystal layer 3 near the gate electrode 124. Accordingly, unnecessary rotation of the liquid crystal molecules of the liquid crystal layer positioned around the region corresponding to the gate electrode 124 due to the influence of the first electric field F1 may be reduced or effectively prevented, thereby reducing or effectively preventing light leakage in the liquid crystal display. Accordingly, even without forming the light blocking member 220 to be relatively wide in the top plan view, light leakage may be reduced or effectively prevented without decreasing the aperture ratio of the liquid crystal display.

All of the aforementioned characteristics of the liquid crystal display described with reference to FIGS. 1 to 4 are applicable to the liquid crystal display described with reference to FIGS. 5 and 6.

A liquid crystal display according to the invention will be described with reference to FIGS. 7 and 8. FIG. 7 is a top plan view of still another exemplary embodiment of a liquid crystal display according to the invention, and FIG. 8 is a top plan view illustrating an enlarged portion of the liquid crystal display of FIG. 7.

Referring to FIGS. 7 and 8, the liquid crystal display is substantially the same as the liquid crystal display described with reference to FIGS. 1 to 4. A detailed description of the similar constituent elements will be omitted.

Referring to FIGS. 7 and 8, similar to the liquid crystal display described with reference to FIGS. 1 to 4, a first direction first interval A between a second opening 138 of a common electrode 270, and a gate electrode 124 at a portion adjacent to the gate electrode 124 is about 0 μm to about 6 μm . More particularly, the first interval A taken perpendicularly (e.g., the first direction) between a first edge 124a parallel to a gate line 121 among edges of the gate electrode, and a second edge 138a adjacent to a first edge 124a of the gate electrode 124 among edges parallel to the gate line 121 among edges of the second opening 138 of the common electrode 270 is about 0 μm to about 6 μm . That is, the second edge 138a of the second opening 138 of the common electrode 270 is disposed to be closer to the drain electrode 175 than the first edge 124a of the gate electrode 124.

However, in the liquid crystal display described with reference to FIGS. 7 and 8, unlike the exemplary embodiment described with reference to FIGS. 1 to 4, the second opening 138 of the common electrode 270 includes a first expanded portion 138b. That is, the second opening 138 includes the first expanded portion 138b positioned at a center portion of the second opening 138 with respect to the second direction and spaced apart from a first direction extending second opening 138 edge portion adjacent to the gate electrode 124. For the first expanded portion 138b, a first direction interval between a first opening 81 of an organic layer 180b and the second opening 138 of the common electrode 270 is larger than a first direction interval between the first opening 81 and the second opening 138 at the second edge 138a adjacent to the gate electrode 124. More particularly, a first direction difference B between the interval between the edge of the first expanded portion 138b and the first opening 81 of the organic layer 180b, and an interval between the first opening 81 and the second opening 138 at the second edge 138a adjacent to the gate electrode 124 is about 1 μm to about 5 μm .

As described above, the interval between the first opening 81 of the organic layer 180b and the second opening 138 of the common electrode 270 at the first expanded portion 138b is disposed to be relatively wide, so that mislocation of the second opening 138 of the common electrode 270 by a step difference of the organic layer 180b may be reduced or effectively prevented.

Further, in the liquid crystal display described with reference to FIGS. 7 and 8, the drain electrode 175 includes a second expanded portion 175a overlapping the first expanded portion 138b of the second opening 138 of the common electrode 270.

The second expanded portion 175a of the drain electrode 175 serves to additionally reduce or effectively prevent light leakage generated at a surrounding region of the first expanded portion 138b of the second opening 138 of the common electrode 270. A second interval C that is a maximum distance between a second direction extending edge of the second expanded portion 175a of the drain electrode 175, and an edge adjacent to the second expanded portion 175a among edges of the first opening 81 of the

organic layer 180b is about 1 μm to 10 μm . Here, the second interval C is an interval measured in a direction (e.g., first direction) perpendicular to a direction in which the gate line 121 is extended (e.g., second direction).

Further, as described above, the first direction first interval A that is taken perpendicularly between the first edge 124a parallel to the gate line 121 among the edges of the gate electrode 124, and the second opening 138 second edge 138a adjacent to the first edge 124a of the gate electrode 124 among the edges parallel to the gate line 121 of the second opening 138 of the common electrode 270 in the portion adjacent to the gate electrode 124 is about 0 μm to about 6 μm . That is, the second edge 138a of the second opening 138 of the common electrode 270 is disposed to be closer to the drain electrode 175 than the first edge 124a of the gate electrode 124.

As described above, according to one or more exemplary embodiment of the liquid crystal display according to invention, the second edge 138a of the second opening 138 of the common electrode 270 is disposed to be adjacent to the first edge 124a of the gate electrode 124, and the second edge 138a of the second opening 138 of the common electrode 270 is disposed to be closer to the drain electrode 175 than the first edge 124a of the gate electrode 124 in the top plan view, so that a second direction interval W1 between the first direction extending edge of the second opening 138 of the common electrode 270 and the drain electrode 175 may be disposed to be relatively narrow. Accordingly, a portion of the common electrode 270 may be disposed in and cover a portion adjacent to the gate electrode 124. Since the common voltage is applied to the common electrode 270, it is possible to reduce or effectively prevent the electric field generated near the gate electrode 124 from influencing to the liquid crystal layer 3 near the gate electrode 124. Accordingly, unnecessary rotation of the liquid crystal molecules of the liquid crystal layer positioned around the region corresponding to the gate electrode 124 due to the influence of the first electric field F1 may be reduced or effectively prevented, thereby reducing or effectively preventing light leakage in the liquid crystal display. Accordingly, even without forming the light blocking member 220 to be relatively wide, light leakage may be reduced or effectively prevented without decreasing the aperture ratio of the liquid crystal display.

All of the aforementioned characteristics of the liquid crystal display described with reference to FIGS. 1 to 4 and FIGS. 5 and 6 are applicable to the liquid crystal display described with reference to FIGS. 7 and 8.

A liquid crystal display according to the invention will be described with reference to FIGS. 9 and 10. FIG. 9 is a top plan view of yet another exemplary embodiment of a liquid crystal display according to the invention, and FIG. 10 is a top plan view illustrating an enlarged portion of the liquid crystal display of FIG. 9.

Referring to FIGS. 9 and 10, the liquid crystal display is substantially the same as the liquid crystal display according to FIGS. 1 to 4. A detailed description of the similar constituent elements will be omitted.

Referring to FIGS. 9 and 10, similar to the liquid crystal display described with reference to FIGS. 1 to 4, a first direction first interval A between a second opening 138 of a common electrode 270 and a gate electrode 124 at a portion adjacent to the gate electrode 124 is about 0 μm to about 6 μm . More particularly, the first interval A taken perpendicularly (e.g., the first direction) between a first edge 124a parallel to a gate line 121 among edges of the gate electrode 124, and a second edge 138a adjacent to a first edge 124a of

the gate electrode 124 among edges parallel to the gate line 121 among edges of the second opening 138 of the common electrode 270 is about 0 μm to about 6 μm . That is, the second edge 138a of the second opening 138 of the common electrode 270 is disposed to be closer to the drain electrode 175 than the first edge 124a of the gate electrode 124.

However, in the liquid crystal display described with reference to FIGS. 9 and 10, unlike the exemplary embodiment described with reference to FIGS. 1 to 4, the second opening 138 of the common electrode 270 includes a first expanded portion 138b. That is, the second opening 138 includes the first expanded portion 138b positioned at a center portion of the second opening 138 with respect to the second direction and spaced apart from a first direction extending second opening 138 edge portion adjacent to the gate electrode 124. For the first expanded portion 138b, a first direction interval between a first opening 81 of an organic layer 180b and the second opening 138 of the common electrode 270 is larger than a first direction interval between the first opening 81 and the second opening 138 at the second edge 138a adjacent to the gate electrode 124. More particularly, a first direction difference B between the interval between the edge of the first expanded portion 138b and the first opening 81 of the organic layer 180b, and an interval between the first opening 81 and the second opening 138 at the second edge 138a adjacent to the gate electrode 124 is about 1 μm to about 5 μm .

As described above, the interval between the first opening 81 of the organic layer 180b and the second opening 138 of the common electrode 270 at the first expanded portion 138b is disposed to be relatively wide, so that mislocation of the second opening 138 of the common electrode 270 by a step difference of the organic layer 180b may be reduced or effectively prevented.

Further, in the liquid crystal display described with reference to FIGS. 9 and 10, the drain electrode 175 includes a second expanded portion 175a overlapping the first expanded portion 138b of the second opening 138 of the common electrode 270, and further includes a third expanded portion 175b extended from the second expanded portion 175a. The third expanded portion 175b has a rectangular shape in the top plan view. The third expanded portion 175b may include only straight or linear portions, but the invention is not limited thereto.

The second expanded portion 175a and the third expanded portion 175b of the drain electrode 175 serve to additionally reduce or effectively prevent light leakage generated at a surrounding region of the first expanded portion 138b of the second opening 138 of the common electrode 270. A third interval D that is a minimum interval between a second direction extending edge of the third expanded portion 175b of the drain electrode 175 and the first opening 81 of the organic layer 180b may be about 1 μm to about 10 μm . Here, the third interval D is a distance measured in a direction (e.g., first direction) perpendicular to a direction in which the gate line 121 is extended (e.g., second direction).

Further, as described above, the first direction first interval A that is taken perpendicularly between the first edge 124a parallel to the gate line 121 among the edges of the gate electrode 124, and the second opening 138 second edge 138a adjacent to the first edge 124a of the gate electrode 124 among the edges parallel to the gate line 121 among the edges of the second opening 138 of the common electrode 270 in the portion adjacent to the gate electrode 124 is about 0 μm to about 6 μm . That is, the second edge 138a of the second opening 138 of the common electrode 270 is dis-

posed to be closer to the drain electrode 175 than the first edge 124a of the gate electrode 124.

As described above, according to one or more exemplary embodiment of the liquid crystal display according to the invention, the second edge 138a of the second opening 138 of the common electrode 270 is disposed to be adjacent to the first edge 124a of the gate electrode 124 in the top plan view, and the second edge 138a of the second opening 138 of the common electrode 270 is disposed to be closer to the drain electrode 175 than the first edge 138a of the gate electrode 124, so that a second direction interval W1 between the first direction extending edge of the second opening 138 of the common electrode 270 and the drain electrode 175 may be disposed to be relatively narrow. Accordingly, a portion of the common electrode 270 may be disposed in and cover a portion adjacent to the gate electrode 124. Since the common voltage is applied to the common electrode 270, it is possible to reduce or effectively prevent the electric field generated near the gate electrode 124 from influencing the liquid crystal layer 3 near the gate electrode 124. Accordingly, unnecessary rotation of the liquid crystal molecules of the liquid crystal layer positioned around the region corresponding to the gate electrode 124 due to the influence of the first electric field F1 may be reduced or effectively prevented, thereby reducing or effectively preventing light leakage in the liquid crystal display. Accordingly, even without forming the light blocking member 220 to be relatively wide, light leakage may be reduced or effectively prevented without decreasing the aperture ratio of the liquid crystal display.

All of the aforementioned characteristics of the liquid crystal display described with reference to FIGS. 1 to 4, FIGS. 5 and 6, and FIGS. 7 and 8 are applicable to the liquid crystal display described with reference to FIGS. 9 and 10.

A liquid crystal display according to the invention will be described with reference to FIGS. 11 and 12. FIG. 11 is a top plan view of yet another exemplary embodiment of a liquid crystal display according to the invention, and FIG. 12 is a top plan view illustrating an enlarged portion of the liquid crystal display of FIG. 11.

Referring to FIGS. 11 and 12, the liquid crystal display is substantially the same as the liquid crystal display described with reference to FIGS. 1 to 4. A detailed description of the similar constituent elements will be omitted.

Referring to FIGS. 11 and 12, similar to the liquid crystal display described with reference to FIGS. 1 to 4, a first direction first interval A between a second opening 138 of a common electrode 270 and a gate electrode 124 at a portion adjacent to the gate electrode 124 is about 0 μm to about 6 μm . More particularly, the first interval A taken perpendicularly (e.g., first direction) between a first edge 124a parallel to a gate line 121 among edges of the gate electrode 124, and a second edge 138a adjacent to a first edge 124a of the gate electrode 124 among edges parallel to the gate line 121 among edges of the second opening 138 of the common electrode 270 is about 0 μm to about 6 μm . That is, the second edge 138a of the second opening 138 of the common electrode 270 is disposed to be closer to the drain electrode 175 than the first edge 138a of the gate electrode 124.

However, in the liquid crystal display described with reference to FIGS. 11 and 12, unlike the exemplary embodiment described with reference to FIGS. 1 to 4, the second opening 138 of the common electrode 270 includes a first expanded portion 138b. That is, the second opening 138 includes the first expanded portion 138b positioned at a center portion of the second opening 138 with respect to the second direction and spaced apart from a first direction

extending edge portion adjacent to the gate electrode 124. For the first expanded portion 138b, a first direction interval between a first opening 81 of an organic layer 180b and the second opening 138 of the common electrode 270 is larger than a first direction interval between the first opening 81 and the second opening 138 at the second edge 138a adjacent to the gate electrode 124. More particularly, a first direction difference B between the interval between the edge of the first expanded portion 138b and the first opening 81 of the organic layer 180b, and an interval between the first opening 81 and the second opening 138 at the second edge 138a adjacent to the gate electrode 124 is about 1 μm to about 5 μm .

As described above, the interval between the first opening 81 of the organic layer 180b and the second opening 138 of the common electrode 270 at the first expanded portion 138b is disposed to be relatively wide, so that mislocation of the second opening 138 of the common electrode 270 by a step difference of the organic layer 180b may be reduced or effectively prevented.

Further, in the liquid crystal display described with reference to FIGS. 11 and 12, the drain electrode 175 includes a second expanded portion 175a overlapping the first expanded portion 138b of the second opening 138 of the common electrode 270, and further includes a third expanded portion 175b extended from the second expanded portion 175a. The third expanded portion 175b includes a straight portion and a curved portion.

The second expanded portion 175a and the third expanded portion 175b of the drain electrode 175 serve to additionally reduce or effectively prevent light leakage generated in a surrounding region of the first expanded portion 138b of the second opening 138 of the common electrode 270. A third interval D that is a minimum interval between a second direction extending edge of the third expanded portion 175b of the drain electrode 175 and the first opening 81 of the organic layer 180b may be about 1 μm to about 10 μm . Here, the third interval D is a distance measured in a direction (e.g., first direction) perpendicular to a direction in which the gate line 121 is extended (e.g., second direction).

Further, as described above, the first direction first interval A that is taken perpendicularly between the first edge 124a parallel to the gate line 121 among the edges of the gate electrode 124, and the second edge 138a adjacent to the first edge 124a of the gate electrode 124 among the edges parallel to the gate line 121 among the edges of the second opening 138 of the common electrode 270 in the portion adjacent to the gate electrode 124 is about 0 μm to about 6 μm . That is, the second edge 138a of the second opening 138 of the common electrode 270 is disposed to be closer to the drain electrode 175 than the first edge 124a of the gate electrode 124.

As described above, according to one or more exemplary embodiment of the liquid crystal display according to the invention, the second edge 138a of the second opening 138 of the common electrode 270 is disposed to be adjacent to the first edge 124a of the gate electrode 124 in the top plan view, and the second edge 138a of the second opening 138 of the common electrode 270 is disposed to be closer to the drain electrode 175 than the first edge 124a of the gate electrode 124, so that a second direction interval W1 between the first direction extending edge of the second opening 138 of the common electrode 270 and the drain electrode 175 may be disposed to be relatively narrow. Accordingly, a portion of the common electrode 270 may be disposed in and cover a portion adjacent to the gate electrode 124. Since the common voltage is applied to the common

electrode 270, it is possible to reduce or effectively prevent the electric field generated near the gate electrode 124 from influencing the liquid crystal layer 3 near the gate electrode 124. Accordingly, unnecessary rotation of the liquid crystal molecules of the liquid crystal layer positioned around the region corresponding to the gate electrode 124 due to the influence of the first electric field F1 may be reduced or effectively prevented, thereby reducing or effectively preventing light leakage in the liquid crystal display. Accordingly, even without forming the light blocking member 220 to be relatively wide, light leakage may be reduced or effectively prevented without decreasing the aperture ratio of the liquid crystal display.

All of the aforementioned characteristics of the liquid crystal display described with reference to FIGS. 1 to 4, FIGS. 5 and 6, FIGS. 7 and 8 and FIGS. 9 and 10 are applicable to the liquid crystal display described with reference to FIGS. 11 and 12.

A liquid crystal display according to the invention will be described with reference to FIGS. 13 and 14. FIG. 13 is a top plan view of yet another exemplary embodiment of a liquid crystal display according to the invention, and FIG. 14 is a top plan view illustrating an enlarged portion of the liquid crystal display of FIG. 13.

Referring to FIGS. 13 and 14, the liquid crystal display is substantially the same as the liquid crystal display described with reference to FIGS. 1 to 4. A detailed description of the similar constituent elements will be omitted.

Referring to FIGS. 13 and 14, similar to the liquid crystal display described with reference to FIGS. 1 to 4, a first direction first interval A between a second opening 138 of a common electrode 270 and a gate electrode 124 at a portion adjacent to the gate electrode 124 is about 0 μm to about 6 μm . More particularly, the first interval A that is taken perpendicularly (e.g., first direction) between a first edge 124a parallel to a gate line 121 among edges of the gate electrode 124, and a second edge 138a adjacent to a first edge 124a of the gate electrode 124 among edges parallel to the gate line 121 among edges of the second opening 138 of the common electrode 270 is about 0 μm to about 6 μm . That is, the second edge 138a of the second opening 138 of the common electrode 270 is disposed to be closer to the drain electrode 175 than the first edge 124a of the gate electrode 124.

However, in the liquid crystal display described with reference to FIGS. 13 and 14, unlike the exemplary embodiment described with reference to FIGS. 1 to 4, the second opening 138 of the common electrode 270 includes a first expanded portion 138b. That is, the second opening 138 includes the first expanded portion 138b positioned at a center portion of the second opening 138 with respect to the second direction and spaced apart from a first direction extending edge portion adjacent to the gate electrode 124. For the first expanded portion 138b, a first direction interval between a first opening 81 of an organic layer 180b and the second opening 138 of the common electrode 270 is larger than a first direction interval between the first opening 81 and the second opening 138 at the second edge 138a adjacent to the gate electrode 124. More particularly, a first direction difference B between the interval between the edge of the first expanded portion 138b and the first opening 81 of the organic layer 180b, and an interval between the first opening 81 and the second opening 138 at the second edge 138a adjacent to the gate electrode 124 is about 1 μm to about 5 μm .

As described above, the interval between the first opening 81 of the organic layer 180b and the second opening 138 of

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the common electrode **270** at the first expanded portion **138b** is disposed to be relatively wide, so that mislocation of the second opening **138** of the common electrode **270** by a step difference of the organic layer **180b** may be reduced or effectively prevented.

Further, in the liquid crystal display described with reference to FIGS. **13** and **14**, the drain electrode **175** includes a second expanded portion **175a** overlapping the first expanded portion **138b** of the second opening **138** of the common electrode **270**, and further includes a third expanded portion **175b** extended from the second expanded portion **175a**. The third expanded portion **175b** includes a straight portion and an oblique portion. As described above, the third expanded portion **175b** of the drain electrode **175a** may have a polygonal and/or overall rectilinear (e.g., non-curved) shape.

The second expanded portion **175a** and the third expanded portion **175b** of the drain electrode **175** serve to additionally reduce or effectively prevent light leakage generated in a surrounding region of the first expanded portion **138b** of the second opening **138** of the common electrode **270**. A third interval D that is a minimum interval between a second direction extending edge of the third expanded portion **175b** of the drain electrode **175** and the first opening **81** of the organic layer **180b** may be about 1 μm to about 10 μm . Here, the third interval D is a distance measured in a direction (e.g., first direction) perpendicular to a direction in which the gate line **121** is extended (e.g., second direction).

Further, as described above, the first direction first interval A that is taken perpendicularly between the first edge **124a** parallel to the gate line **121** among the edges of the gate electrode **124**, and the second edge **138a** adjacent to the first edge **124a** of the gate electrode **124** among the edges parallel to the gate line **121** among the edges of the second opening **138** of the common electrode **270** in the portion adjacent to the gate electrode **124** is about 0 μm to about 6 μm . That is, the second edge **183a** of the second opening **138** of the common electrode **270** is disposed to be closer to the drain electrode **175** than the first edge **124a** of the gate electrode **124**.

As described above, according to one or more exemplary embodiment of the liquid crystal display according to the invention, the second edge **183a** of the second opening **183** of the common electrode **270** is disposed to be adjacent to the first edge **124a** of the gate electrode **124** in the top plan view, and the second edge **183a** of the second opening **138** of the common electrode **270** is disposed to be closer to the drain electrode **175** than the first edge **124a** of the gate electrode **124**, so that a second direction interval W1 between the first direction extending edge of the second opening **138** of the common electrode **270** and the drain electrode **175** may be disposed to be relatively narrow. Accordingly, a portion of the common electrode **270** may be disposed in and cover a portion adjacent to the gate electrode **124**. Since the common voltage is applied to the common electrode **270**, it is possible to reduce or effectively prevent the electric field generated near the gate electrode **124** from influencing the liquid crystal layer **3** near the gate electrode **124**. Accordingly, unnecessary rotation of the liquid crystal molecules of the liquid crystal layer positioned around the region corresponding to the gate electrode **124** due to the influence of the first electric field F1 may be reduced or effectively prevented, thereby reducing or effectively preventing light leakage in the liquid crystal display. Accordingly, even without forming the light blocking member **220**

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to be relatively wide, light leakage may be reduced or effectively prevented without decreasing the aperture ratio of the liquid crystal display.

While this invention has been described in connection with what is presently considered to be practical exemplary embodiments, it is to be understood that the invention is not limited to the disclosed embodiments, but, on the contrary, is intended to cover various modifications and equivalent arrangements included within the spirit and scope of the appended claims.

What is claimed is:

1. A liquid crystal display, comprising:

a first substrate;

a gate line lengthwise extended in a second direction on the first substrate and including a gate electrode;

a data line on the first substrate and including a source electrode;

a drain electrode on the first substrate;

an organic layer on the gate line, the data line and the drain electrode, and a first opening defined in the organic layer;

a first electrode on the organic layer, and a second opening defined in the first electrode;

a passivation layer on the first electrode, and a contact hole defined in the passivation layer and exposing the drain electrode; and

a second electrode on the passivation layer,

wherein, in a top plan view, in a first direction perpendicular to the second direction,

an interval taken between a first edge among edges of the gate electrode and a second edge among edges of the second opening, is about 0 micrometer to about 6 micrometers,

the first edge is parallel to the second direction, and the second edge is parallel to the second direction and adjacent to the gate electrode first edge.

2. The liquid crystal display of claim 1, wherein:

the passivation layer contact hole overlaps the first opening of the organic layer and the second opening of the first electrode.

3. The liquid crystal display of claim 2, wherein:

the first electrode has a plate shape,

the second electrode includes a plurality of branch electrodes, and

the plurality of branch electrodes of the second electrode overlaps the first electrode.

4. The liquid crystal display of claim 1, wherein:

the second opening of the first electrode includes a first expanded portion extended in the first direction, and smaller in the second direction than a remainder of the second opening of the first electrode in the second direction, and

a first interval taken in the first direction between a second direction extended distal edge of the first expanded portion and the first opening of the organic layer, is larger than a second interval taken in the first direction between the second edge of the second opening adjacent to the gate electrode and the first opening of the organic layer.

5. The liquid crystal display of claim 4, wherein:

a difference between the first interval and the second interval is about 1 μm to about 5 μm .

6. The liquid crystal display of claim 5, wherein:

the passivation layer contact hole overlaps the first opening of the organic layer and the second opening of the first electrode.

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7. The liquid crystal display of claim 6, wherein:
the first electrode has a plate shape,
the second electrode includes a plurality of branch electrodes, and
the plurality of branch electrodes of the second electrode overlaps the first electrode. 5
8. The liquid crystal display of claim 4, wherein:
the drain electrode includes a second expanded portion overlapping the first expanded portion of the second opening, and extended in the first direction further than the second direction extended distal edge of the first expanded portion. 10
9. The liquid crystal display of claim 8, wherein:
a maximum interval between a third edge of the first opening and the second expanded portion of the drain electrode is about 1 micrometer to about 10 micrometers, wherein the third edge of the first opening is an edge adjacent to the second expanded portion of the drain electrode among edges of the first opening. 15
10. The liquid crystal display of claim 9, wherein:
the passivation layer contact hole overlaps the first opening of the organic layer and the second opening of the first electrode. 20
11. The liquid crystal display of claim 10, wherein:
the first electrode has a plate shape, 25
the second electrode includes a plurality of branch electrodes, and
the plurality of branch electrodes of the second electrode overlaps the first electrode.
12. The liquid crystal display of claim 8, wherein: 30
the drain electrode includes a third expanded portion extended in the first direction from the second expanded portion, and larger in the second direction

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- than a remainder of the second expanded portion of the drain electrode in the second direction.
13. The liquid crystal display of claim 12, wherein:
a minimum interval between a fourth edge of the first opening and the third expanded portion of the drain electrode is about 1 micrometer to about 10 micrometers, wherein the fourth edge of the first opening is an edge adjacent to the third expanded portion of the drain electrode among edges of the first opening.
14. The liquid crystal display of claim 13, wherein:
the passivation layer contact hole overlaps the first opening of the organic layer and the second opening of the first electrode.
15. The liquid crystal display of claim 14, wherein:
the first electrode has a plate shape,
the second electrode includes a plurality of branch electrodes, and
the plurality of branch electrodes of the second electrode overlaps the first electrode.
16. The liquid crystal display of claim 12, wherein:
in the top plan view, the third expanded portion of the drain electrode includes a polygonal shape including only straight portions.
17. The liquid crystal display of claim 12, wherein:
in the top plan view, the third expanded portion of the drain electrode includes a straight portion and a curved portion.
18. The liquid crystal display of claim 12, wherein:
in the top plan view, the second edge of the second opening is closer in the first direction to a second direction extended distal edge of the drain electrode than the gate electrode first edge.

* * * * *

UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : 9,465,270 B2
APPLICATION NO. : 14/560018
DATED : October 11, 2016
INVENTOR(S) : Seung Hyun Park et al.

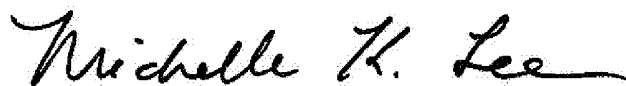
Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

On the Title Page

Item (30), insert --January 24, 2014 (KR) 10-2014-0008735--

Signed and Sealed this
Thirty-first Day of January, 2017



Michelle K. Lee
Director of the United States Patent and Trademark Office

专利名称(译)	液晶显示器		
公开(公告)号	US9465270	公开(公告)日	2016-10-11
申请号	US14/560018	申请日	2014-12-04
[标]申请(专利权)人(译)	三星显示有限公司		
申请(专利权)人(译)	三星DISPLAY CO. , LTD.		
当前申请(专利权)人(译)	三星DISPLAY CO. , LTD.		
[标]发明人	PARK SEUNG HYUN JEON WOONG KI RO SUNG IN OH DONG GUN		
发明人	PARK, SEUNG HYUN JEON, WOONG KI RO, SUNG IN OH, DONG GUN		
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代理机构(译)	康托科尔伯恩LLP		
审查员(译)	罗利 , DONALD		
优先权	1020140008735 2014-01-24 KR		
其他公开文献	US20150212375A1		
外部链接	Espacenet USPTO		

摘要(译)

一种液晶显示器，包括：包括栅电极的栅极线；包括源电极的数据线；漏极；在所述栅极和数据线和所述漏极上的有机层，以及在其中限定的第一开口；在所述有机层上的第一电极，以及在其中限定的第二开口；以及在所述第一电极上的钝化层，以及在其中限定的暴露所述漏电极的接触孔。在栅极电极的第一边缘，平行于栅极线延伸的第二方向且不同于第一方向的第一边缘与第一电极第二开口的第二边缘之间沿第一方向所取的间隔，与所述第二方向平行且与所述栅极电极第一边缘相邻的第二边缘为0微米至约6微米。

