



US 20170059910A1

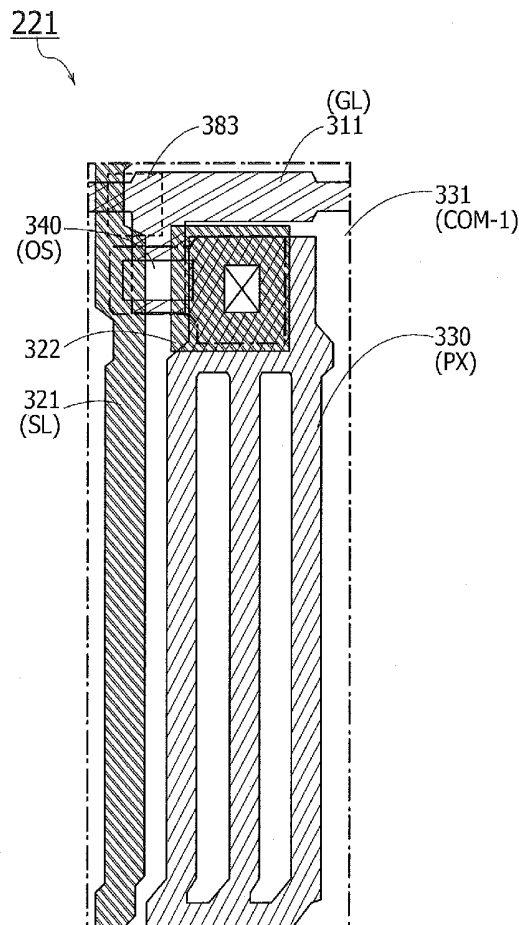
(19) **United States**(12) **Patent Application Publication**  
**FUKAI et al.**(10) **Pub. No.: US 2017/0059910 A1**(43) **Pub. Date: Mar. 2, 2017**(54) **LIQUID CRYSTAL DISPLAY DEVICE AND  
ELECTRONIC DEVICE****Publication Classification**(71) Applicant: **Semiconductor Energy Laboratory  
Co., Ltd., Kanagawa-ken (JP)**(72) Inventors: **Shuji FUKAI, Atsugi (JP); Ryo  
HATSUMI, Hadano (JP); Daisuke  
KUBOTA, Atsugi (JP)**(73) Assignee: **Semiconductor Energy Laboratory  
Co., Ltd., Kanagawa-ken (JP)**(51) **Int. Cl.****G02F 1/133** (2006.01)**G02F 1/1343** (2006.01)**G09G 3/36** (2006.01)**G02F 1/1333** (2006.01)(52) **U.S. Cl.****CPC** ..... **G02F 1/13306** (2013.01); **G02F 1/133345**(2013.01); **G02F 1/134363** (2013.01); **G09G****3/3688** (2013.01); **G09G 3/3677** (2013.01);**G02F 2201/123** (2013.01); **G02F 2201/121**(2013.01); **G02F 1/1368** (2013.01)(21) Appl. No.: **15/350,690**(22) Filed: **Nov. 14, 2016****Related U.S. Application Data**(63) Continuation of application No. 14/337,731, filed on  
Jul. 22, 2014, now Pat. No. 9,500,916.(30) **Foreign Application Priority Data**

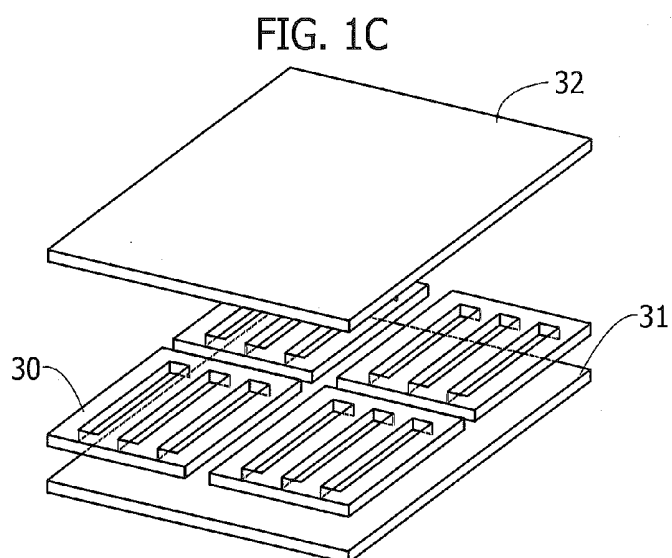
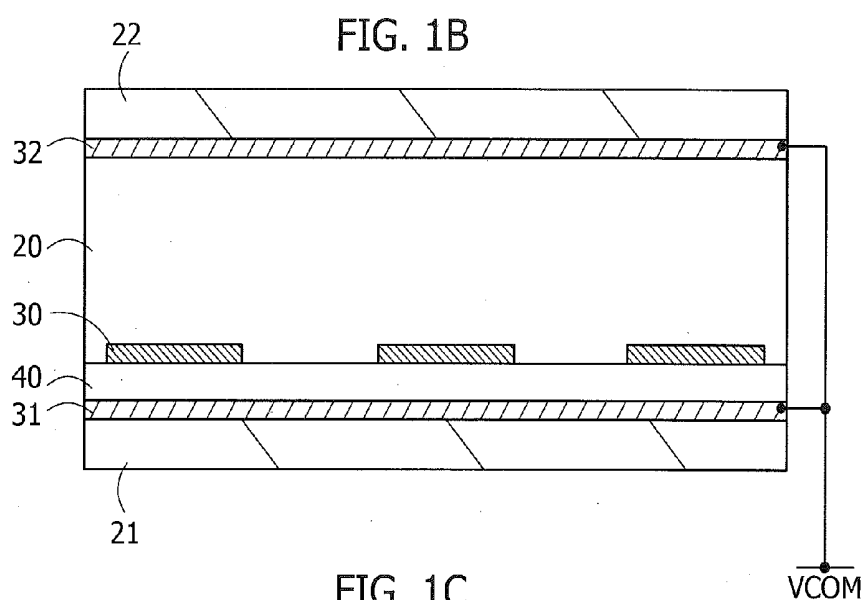
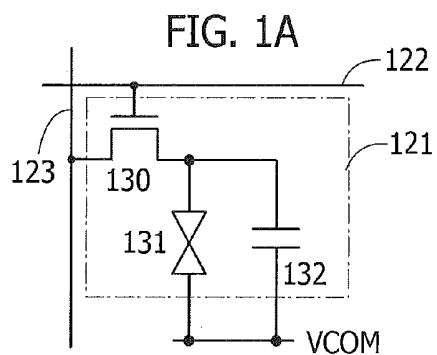
Jul. 25, 2013 (JP) ..... 2013-154170

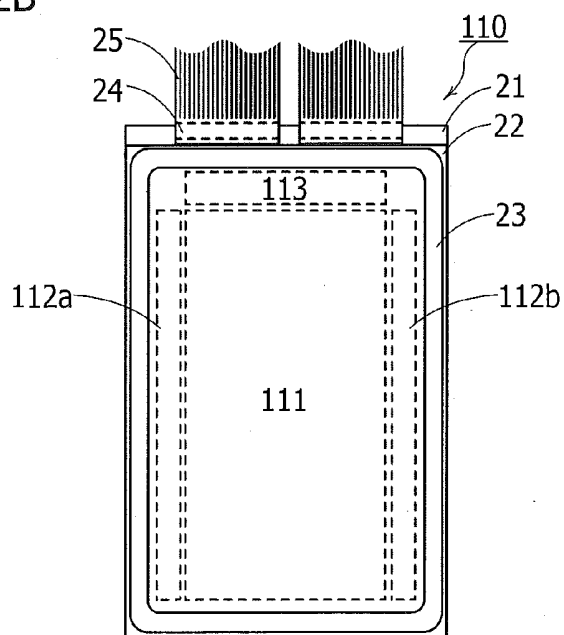
(57)

**ABSTRACT**

A flicker of an FFS liquid crystal display device that is driven at a low refresh rate is reduced. In an FFS liquid crystal display, a pixel electrode and a first common electrode included in a liquid crystal element are formed on an element substrate side, and a second common electrode is formed on another substrate (counter substrate) side. By making the first and second common electrodes have the same potential, generation of a residual DC voltage can be suppressed in a pixel. Thus, even when a refresh rate is lowered, change in transmittance of a pixel can be suppressed in a data retention period, so that a flicker can be reduced.







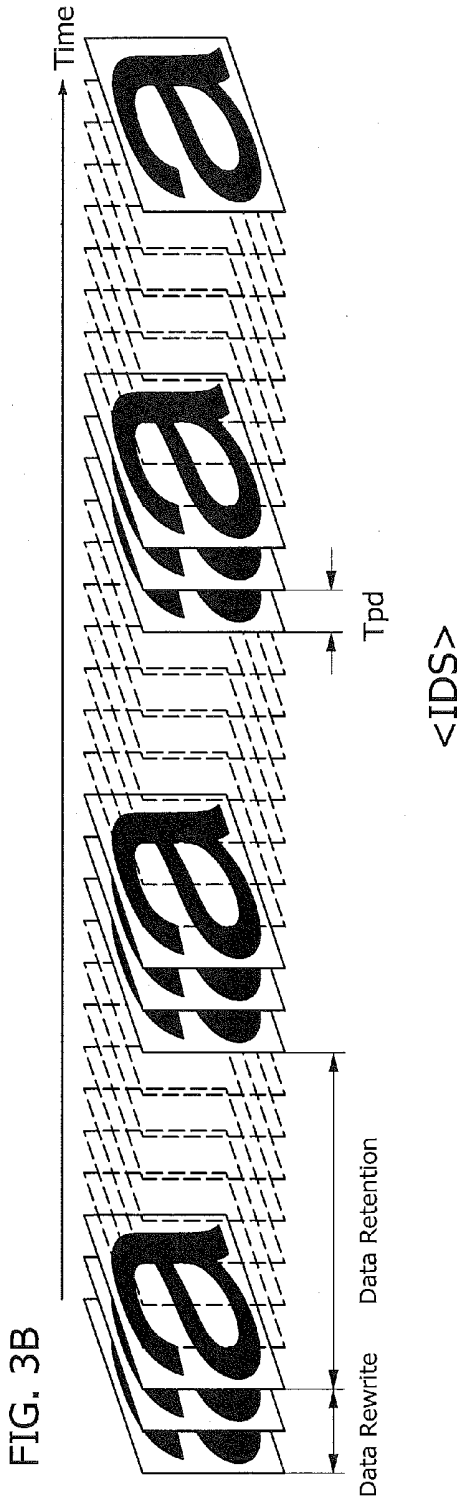
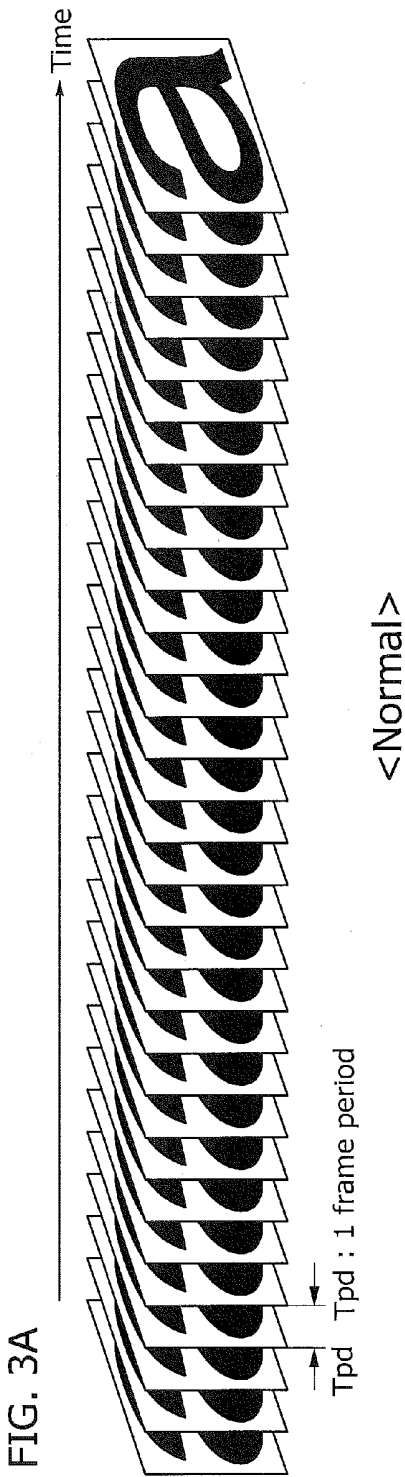
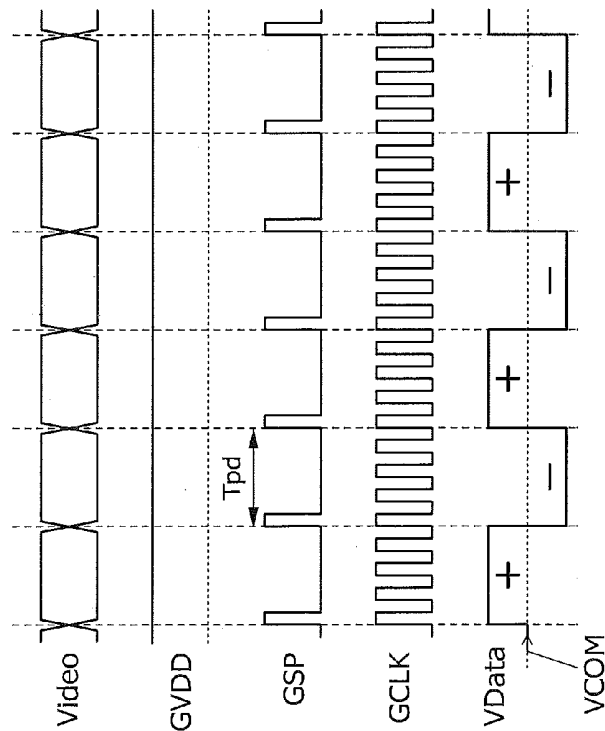
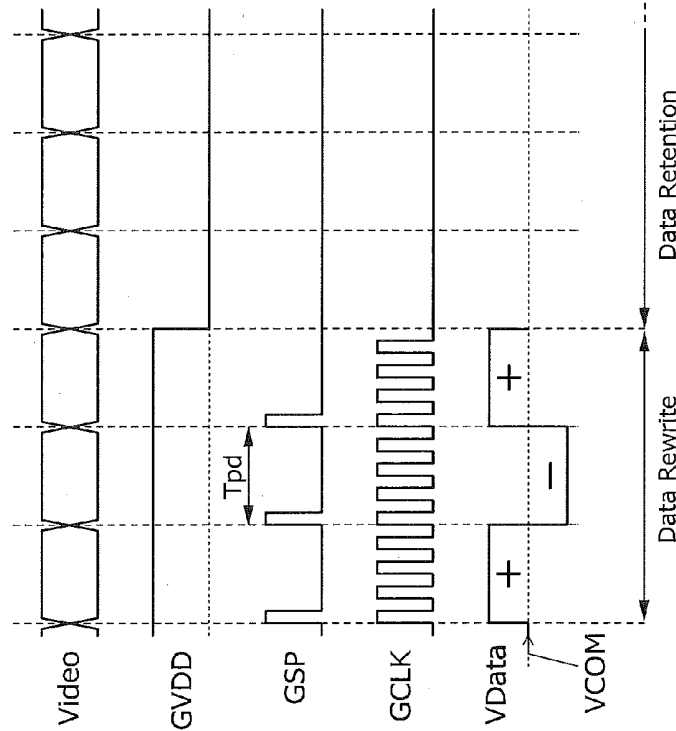


FIG. 4A

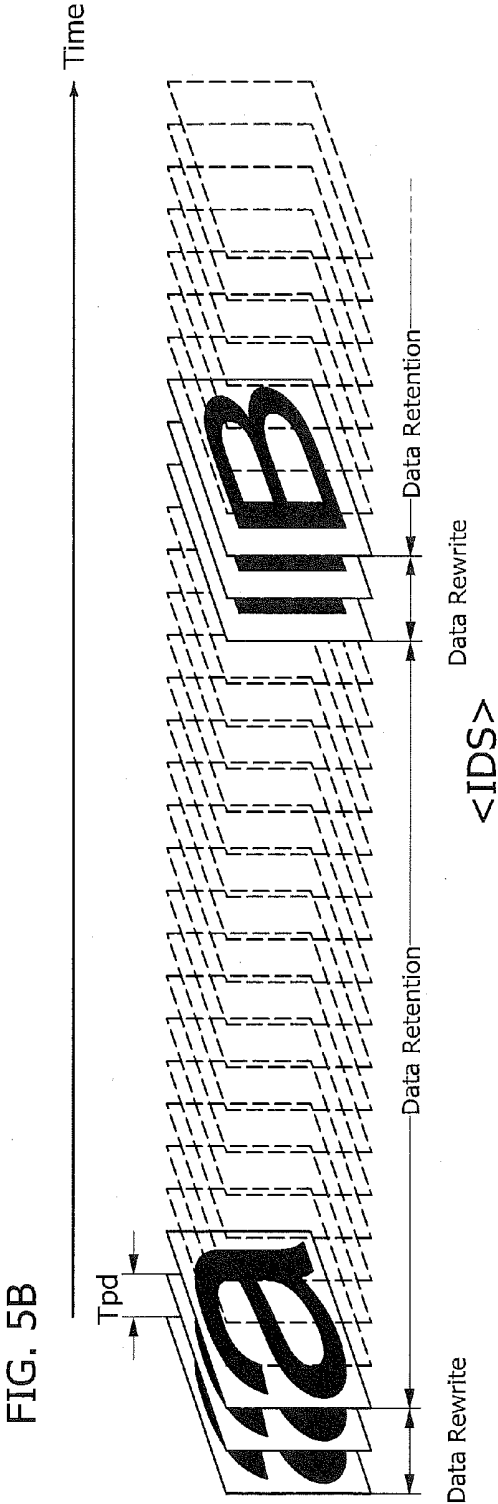
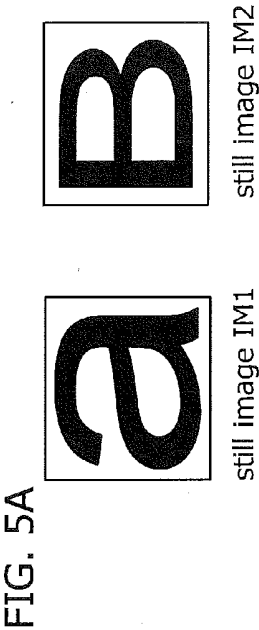


<Normal>

FIG. 4B



<IDS>



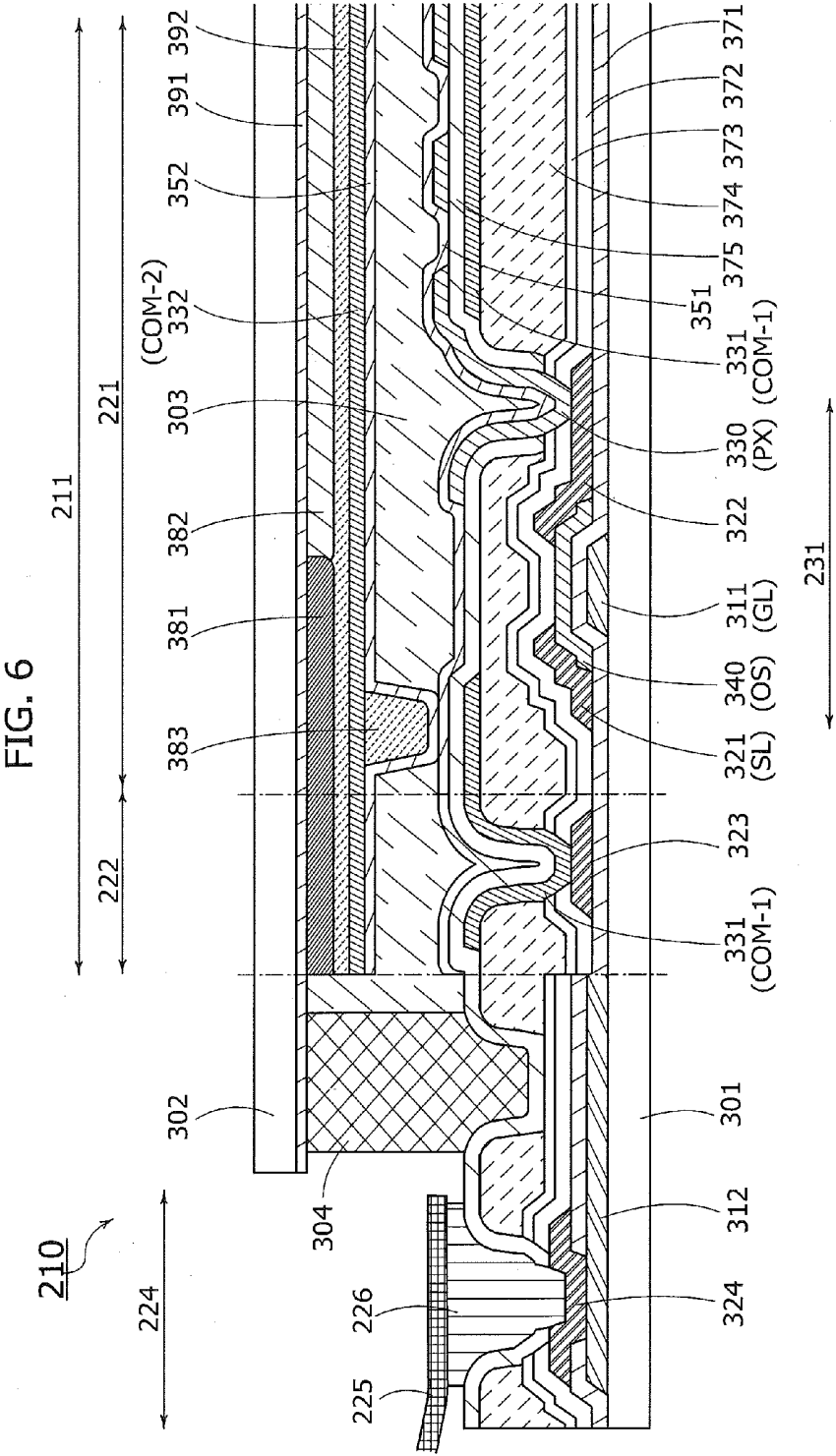


FIG. 7

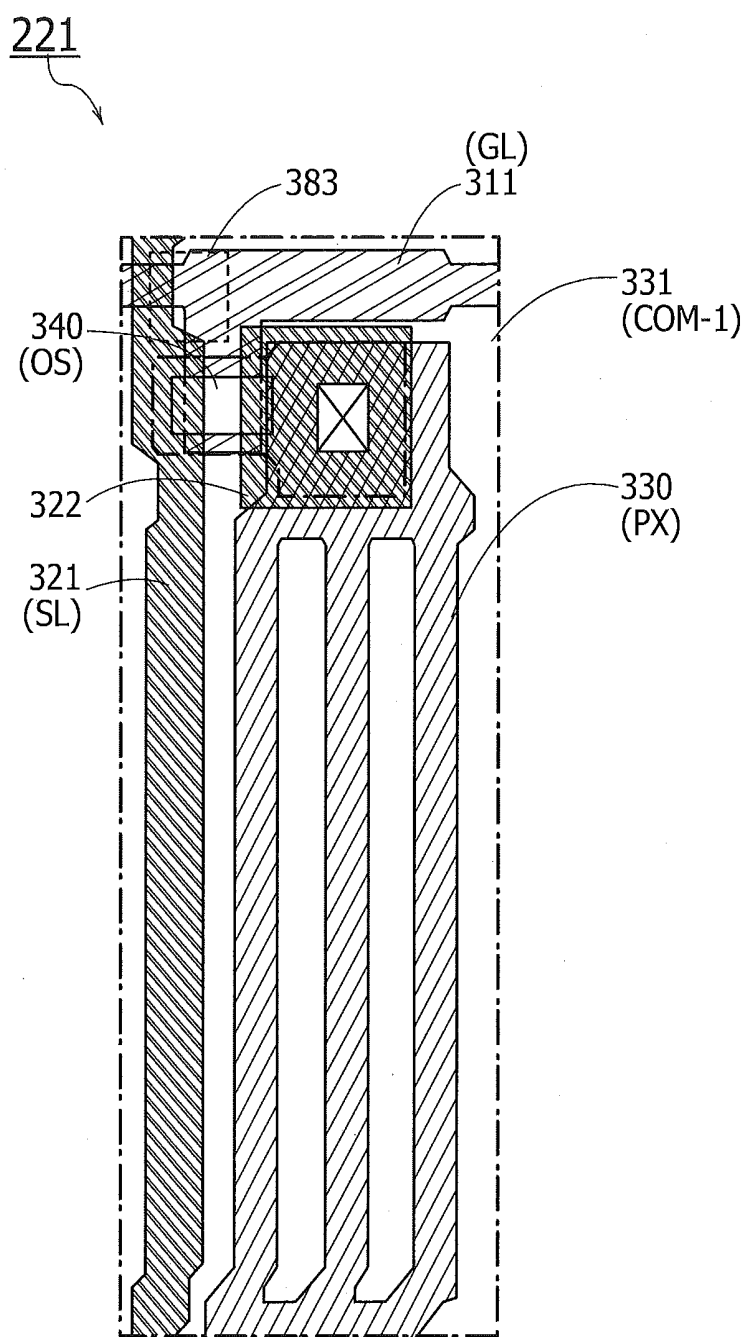


FIG. 8

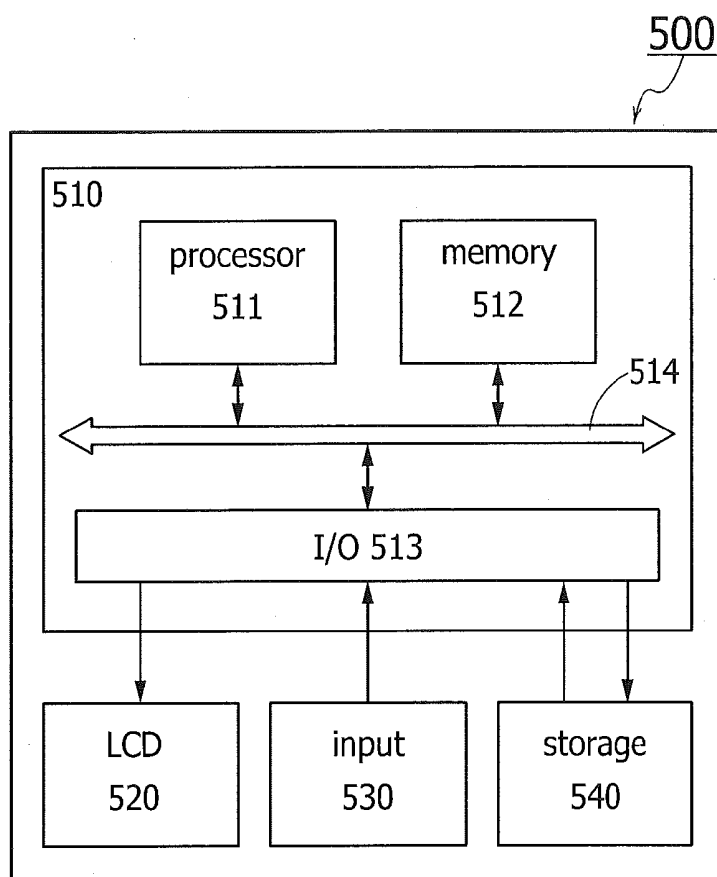


FIG. 9A

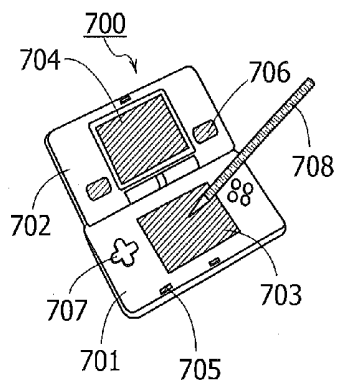


FIG. 9B

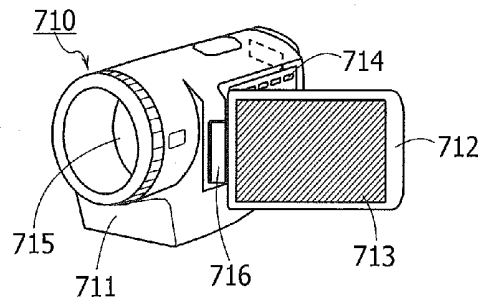


FIG. 9C

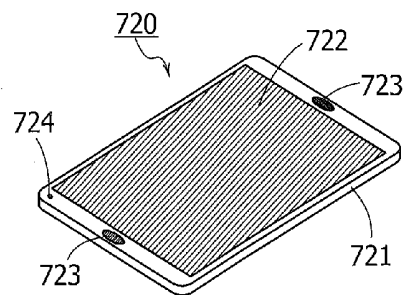


FIG. 9D

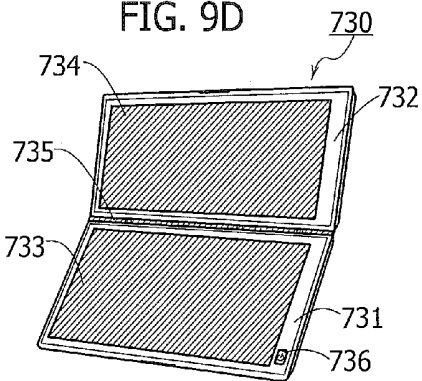


FIG. 9E

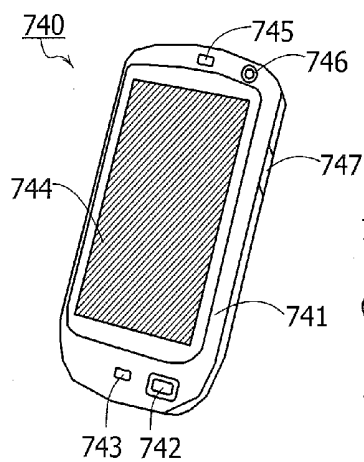


FIG. 9F

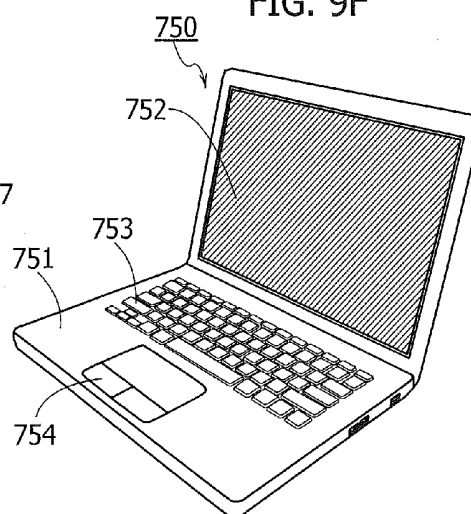


FIG. 10A

<Example 1>

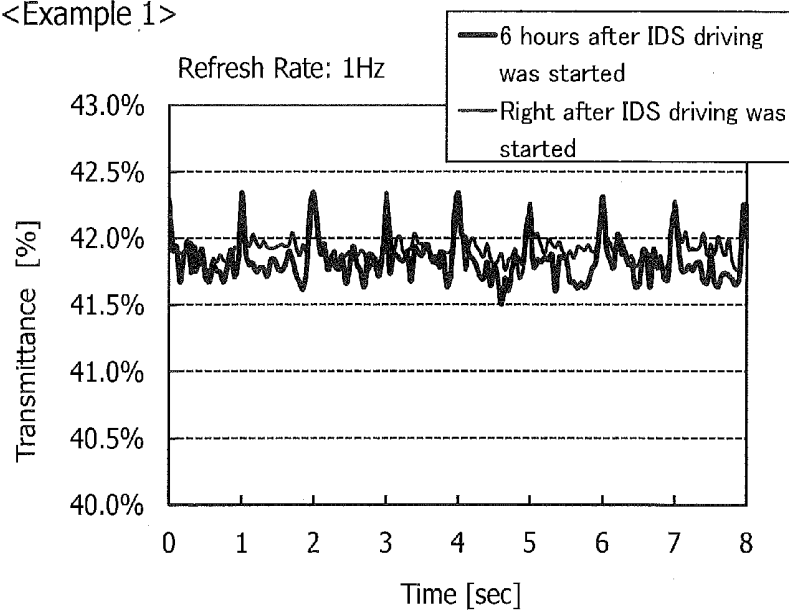


FIG. 10B

<Comparative Example 1>

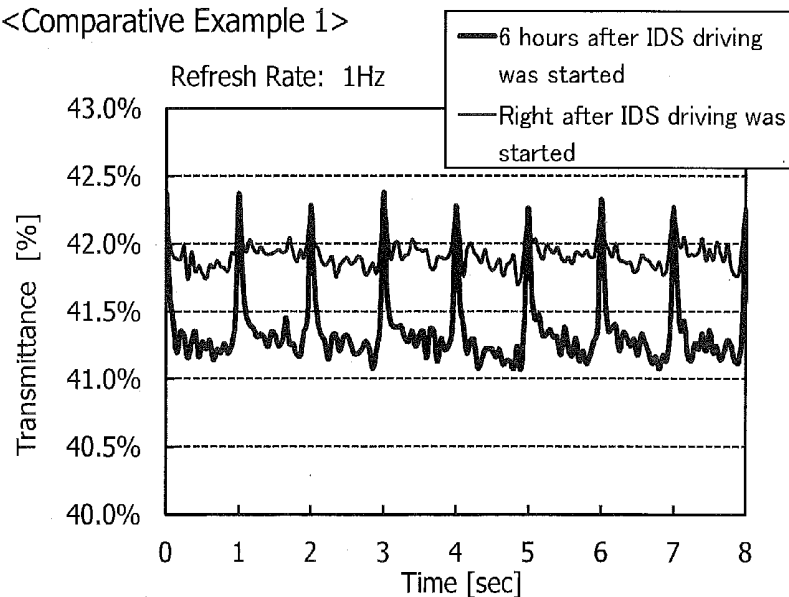


FIG. 11A  
<Example 1>

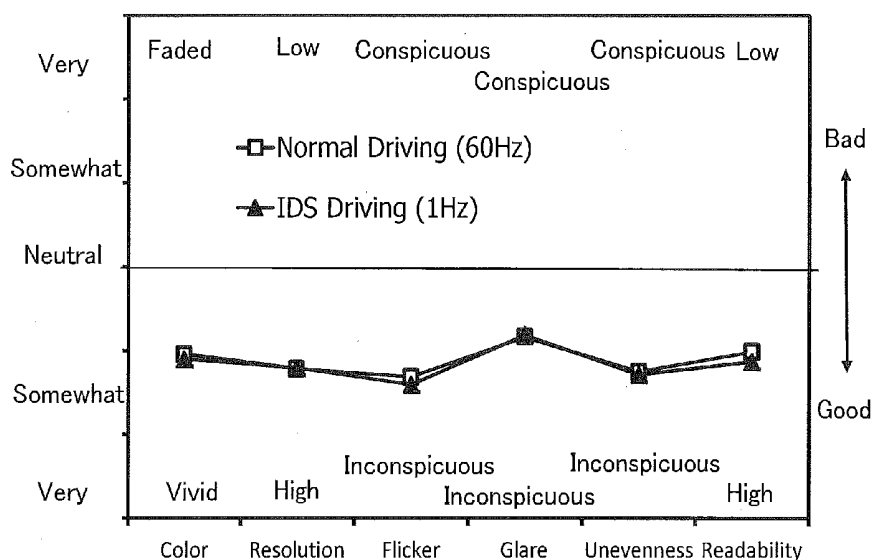
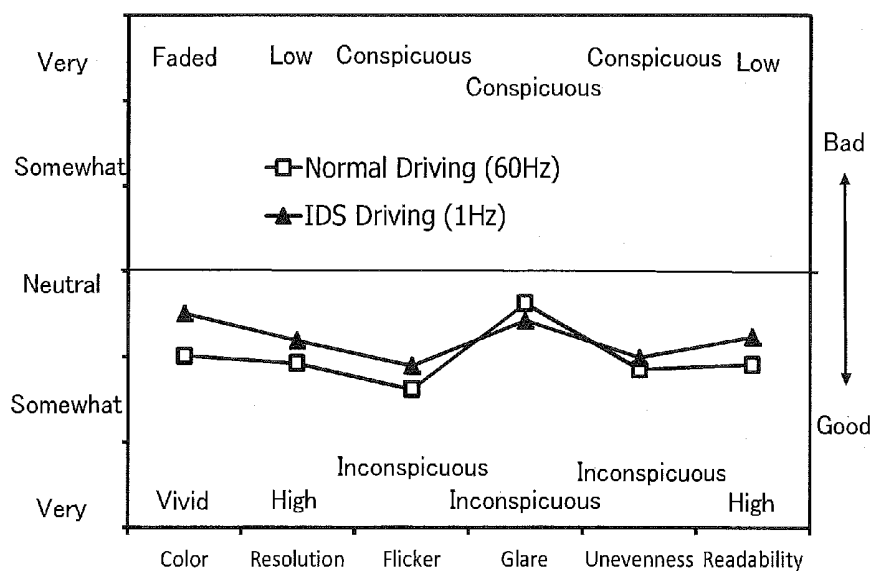


FIG. 11B  
<Comparative Example 1>



## LIQUID CRYSTAL DISPLAY DEVICE AND ELECTRONIC DEVICE

[0001] This application is a continuation of copending U.S. application Ser. No. 14/337,731, filed on Jul. 22, 2014 which is incorporated herein by reference.

### BACKGROUND OF THE INVENTION

[0002] 1. Field of the Invention

[0003] The present invention relates to a liquid crystal display device and a method for driving the liquid crystal display device. Further, the present invention relates to an electronic device provided with the liquid crystal display device in a display portion.

[0004] Note that in this specification, a semiconductor device means a circuit having a semiconductor element (e.g., a transistor or a diode) and a device having the circuit. The semiconductor device also means any device that can function by utilizing semiconductor characteristics. For example, an integrated circuit, a chip including an integrated circuit, a display device, a light-emitting device, a lighting device, and an electronic device are all semiconductor devices.

[0005] 2. Description of the Related Art

[0006] As information society is developed, we gain information more often by information terminals, such as smartphones and personal computers, than by paper media. Thus, we keep watching screens from a short distance for a long period, and we overwork our eyes on a daily basis. There are multiple causes of eye strain, and one of them is a screen flicker.

[0007] In a display device, images are switched some dozen times per second. The number of image switching operations per second is called refresh rate. The refresh rate is also referred to as driving frequency. Such high-speed screen switching that cannot be recognized by human eyes is considered as a cause of eye strain. A typical example of a display means of an information terminal includes a liquid crystal display device (LCD). Thus, Non-Patent Documents 1 and 2 have proposed that the refresh rate of an LCD is lowered to reduce the number of image rewriting operations.

[0008] Driving methods (modes) of an active-matrix LCD are classified by a way of control of alignment of liquid crystal molecules. For example, a twisted nematic (TN) mode, a vertical alignment (VA) mode, an in-plane switching (IPS) mode, a fringe field switching (FES) mode, and the like are known. Pixel structures of LCDs are different among the driving methods.

[0009] In pixels of a TN or VA LCD, a pixel electrode is formed on one of a pair of substrates and a common electrode (also referred to as a counter electrode) is formed on the other substrate. An electric field that is perpendicular to the two substrate surfaces is formed between the pixel electrode and the common electrode to control alignment of liquid crystal molecules, so that the transmittance of the pixels is controlled.

[0010] In contrast, in an IPS or FFS LCD, a common electrode is formed on the same surface where the pixel electrode is formed. In an IPS LCD, the common electrode and the pixel electrode have a comb-shape pattern and are formed on the same insulating film. An FFS mode is an improved display mode of the IPS mode, and in the FFS LCD, a pixel electrode and a common electrode are formed to face each other with an insulating film therebetween. For example, the pixel electrode in an FFS LCD has a structure

in which a plurality of slits are provided, and alignment of liquid crystal molecules is controlled by an electric field (fringe field) formed between a fringe of a pixel electrode and a common electrode; thus, an FFS LCD has a wider viewing angle and higher transmittance than an IPS LCD.

[0011] Various improvements have been made on an FFS LCD, and for example, Patent Document 1 discloses that a second common electrode is formed on a substrate on which a pixel electrode is not formed, and the LCD can have a high-speed response and a wide viewing angle by a potential applied to the second common electrode.

### REFERENCE

#### Patent Document

[Patent Document 1] PCT International Publication No. 2004/019117

#### Non-Patent Document

[Non-Patent Document 1] S. Amano et al., "Low Power LC Display Using In—Ga—Zn-Oxide TFTs Based On Variable Frame Frequency", *SID International Symposium Digest of Technical Papers*, 2010, pp 626-629

[Non-Patent Document 2] R. Hatsumi et al., "Driving Method of FFS-Mode OS-LCD for Reducing Eye Strain", *SID International Symposium Digest of Technical Papers*, 2013, pp 338-341

### SUMMARY OF THE INVENTION

[0012] In view of the foregoing background, it is an object of one embodiment of the present invention to provide a new FFS liquid crystal display device and a driving method or the like thereof.

[0013] Another object of one embodiment of the present invention is to provide a liquid crystal display device capable of eye-friendly display and a driving method or the like thereof.

[0014] Note that the description of a plurality of objects does not mutually preclude the existence. Note that one embodiment of the present invention does not necessarily achieve all the objects listed above. Objects other than those listed above are apparent from the description of the specification, drawings, and claims, and also such objects could be an object of one embodiment of the present invention.

[0015] One embodiment of the present invention is a liquid crystal display device including first and second substrates facing each other; a liquid crystal layer between the first and second substrates; a pixel electrode and a first common electrode over the first substrate; and a second common electrode on the second substrate. The pixel electrode faces the first common electrode with an insulating layer therebetween. The second common electrode faces the first common electrode with the liquid crystal layer therebetween. A data signal corresponding to image data is supplied to the pixel electrode. The same potential is supplied to the first and second common electrodes.

[0016] Another embodiment of the present invention is a liquid crystal display device including first and second substrates facing each other; a liquid crystal layer between the first and second substrates; a pixel; a gate line and a source line connected to the pixel; a gate driver that gener-

ates a gate signal and outputs the gate signal to the gate line; a source driver that generates a data signal and outputs the data signal to the source line; and a controller that controls the gate driver and the source driver. The pixel includes a transistor, a pixel electrode, and a first common electrode formed over the first substrate and a second common electrode on the second substrate. A gate of the transistor is connected to the gate line, and the transistor serves as a switch that controls the connection between the pixel electrode and the source line. The pixel electrode faces the first common electrode with the insulating layer therebetween. The second common electrode faces the first common electrode with the liquid crystal layer therebetween and is supplied with a potential that is the same as that supplied to the first common electrode. The controller has a control function of making the gate driver and the source driver retain a data signal that are input to the pixel for a longer period than one frame period.

[0017] In any of the above embodiments, as the transistor in the pixel that serves as a switch for controlling the connection between the pixel electrode and the source line, a transistor whose channel is formed in an oxide semiconductor layer is preferably used.

[0018] With one embodiment of the present invention, a flicker that occurs in data rewriting can be reduced; thus, a liquid crystal display device capable of eye-friendly display and the driving method or the like thereof can be provided.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0019] FIG. 1A is a circuit diagram illustrating a structural example of a pixel of an FFS LCD. FIG. 1B is a schematic cross-sectional view illustrating a structure of electrodes. FIG. 1C is a perspective view of FIG. 1B.

[0020] FIG. 2A is a block diagram illustrating a structural example of an FFS LCD. FIG. 2B is a plan view illustrating a structural example of a liquid crystal (LC) panel.

[0021] FIGS. 3A and 3B are schematic diagrams illustrating examples of a normal driving method and an IDS driving method, respectively, of an LCD.

[0022] FIGS. 4A and 4B are timing charts illustrating examples of a normal driving method and an IDS driving method, respectively, of an LCD.

[0023] FIGS. 5A and 5B illustrate an example of IDS driving.

[0024] FIG. 6 is a cross-sectional view illustrating an example of an FFS LC panel.

[0025] FIG. 7 is a layout view illustrating a structural example of a pixel of the LC panel in FIG. 6.

[0026] FIG. 8 is a block diagram illustrating an example of a configuration of an information processing system.

[0027] FIGS. 9A to 9F are each an external view illustrating a specific example of an information processing system.

[0028] FIGS. 10A and 10B are graphs showing measurement results of the amount of change in transmittance in LCDs of Example 1 and Comparative Example 1, respectively.

[0029] FIGS. 11A and 11B are graphs showing measurement results of subjective evaluation of the display quality of the LCDs of Example 1 and Comparative Example 1, respectively.

#### DETAILED DESCRIPTION OF THE INVENTION

[0030] Hereinafter, embodiments of the present invention will be described in detail with reference to the accompanying drawings. Note that the present invention is not limited to the following description, and it is easily understood by those skilled in the art that modes and details of the invention can be modified in various ways. Therefore, the present invention is not construed as being limited to the description of the following embodiments.

[0031] In the drawings used for the description of embodiments of the present invention, the same portions or portions having similar functions are denoted by the same reference numerals, and description thereof is not repeated.

#### Embodiment 1

[0032] In this embodiment, an LCD will be described as an example of a semiconductor device with reference to FIGS. 1A to 1C, FIGS. 2A and 2B, FIGS. 3A and 3B, and FIGS. 4A and 4B. Furthermore, in this embodiment, an FFS LCD will be described.

#### <<Structural Example of LCD>>

[0033] FIG. 2A is a block diagram illustrating a structural example of an LCD 100. As illustrated in FIG. 2A, the LCD 100 includes a pixel portion 111, a gate driver 112, a source driver 113, and a controller 180. In the LCD 100, a circuit block surrounded by a dashed-dotted line in FIG. 2A forms a module serving as a liquid crystal (LC) panel 110. The LC panel 110 includes the pixel portion 111, the gate driver 112, and the source driver 113.

[0034] An image signal (Video), a synchronization signal (SYNC) for controlling rewriting of data in the LC panel 110, and a control signal such as a reference clock signal (CLK) are input to the LCD 100. Examples of the synchronization signal include a horizontal synchronization signal and a vertical synchronization signal. A power source 190 supplies voltage needed for operation to the LCD 100.

[0035] The pixel portion 111 includes a plurality of pixels 121, a plurality of gate lines 122, and a plurality of source lines 123. The plurality of pixels 121 are arranged in a two-dimensional array, and the gate lines 122 and the source lines 123 are provided in accordance with the arrangement of the pixels 121. The pixels 121 in the same row are connected to the gate driver 112 through a common gate line 122, and the pixels 121 in the same column are connected to the source driver 113 through a common source line 123.

[0036] The controller 180 controls the whole LC panel 110 and generates signals for controlling circuits in the LCD 100. The controller 180 includes a control signal generation circuit in which signals for controlling the drivers (112 and 113) are generated from the synchronization signal (SYNC). The synchronization signal (SYNC) is a vertical synchronization signal, a horizontal synchronization signal, a reference clock signal, or the like.

[0037] In the controller 180, a start pulse signal (GSP), a clock signal (GCLK), and the like are generated as signals for controlling the gate driver 112, and a start pulse signal (SSP), a clock signal (SCLK), and the like are generated as signals for controlling the source driver 113. Note that such signals may each be a group of signals instead of a single signal.

[0038] In the following description, a start pulse signal (GSP) is simply referred to as GSP or a signal GSP in some cases. The same can apply to other signals, voltages, potentials, circuits, and wirings.

[0039] The controller 180 also includes a power control unit and controls the supply of a power source voltage to the drivers (112 and 113) and the suspension thereof.

[0040] When GSP is input to the gate driver 112, a gate signal is generated in accordance with GCLK and output to each gate line 122 sequentially. The gate signal selects the pixel 121 to which a data signal is to be written.

[0041] The source driver 113 processes an image signal (Video) to generate a data signal and outputs the data signal to the source line 123. When SSP is input to the source driver 113, a data signal is generated in accordance with SCLK and output to each source line 123 sequentially.

[0042] The pixel 121 includes a switching element whose on/off state is controlled by a gate signal. When the switching element is turned on, a data signal is written from the source driver 113 to the pixel 121. When the switching element is turned off, written data is retained in the pixel 121.

#### <<Structural Example of LC Panel>>

[0043] The LC panel 110 includes a substrate 21 and a substrate 22 facing each other. The substrate 21 and the substrate 22 are fixed by a sealing member 23 with a space therebetween. A liquid crystal layer 20 is provided between the substrate 21 and the substrate 22 (see FIG. 1B).

[0044] The substrate 21 is a support substrate of a back-plane of the LC panel 110. The circuits (111 to 113) and a terminal portion 24 are formed over the substrate 21. The substrate 21 over which the circuits (111 to 113) are formed is referred to as an element substrate, a thin film transistor (TFT) substrate, or the like.

[0045] FIG. 2B illustrates a structural example in which the gate driver 112 is divided into two circuits (gate drivers 112a and 112b) and the two circuits are arranged on both sides of the pixel portion 111. Needless to say, the gate driver 112 can be formed of one circuit and can be arranged on one side of the pixel portion 111.

[0046] A plurality of terminals are formed in the terminal portion 24. An electrode and a wiring formed over the substrate 21 and an electrode and a wiring formed on the substrate 22 are connected to the terminals of the terminal portion 24 by a lead wiring or the like. The terminal portion 24 is connected to a flexible printed circuit (FPC) 25 with a conductive material such as an anisotropic conductive film. Voltage and signals are input to each of the circuits (111 to 113) over the substrate 21 through the FPC 25.

[0047] An IC chip including the controller 180 may be mounted on the substrate 21. Alternatively, part or the whole of the drivers (112 and 113) may be formed as an IC chip, and the IC chip may be mounted on the substrate 21. Examples of the mounting methods include a chip on glass (COG) method, a chip on film (COF) method, a wire bonding method, and a tape automated bonding (TAB) method.

[0048] As described later, a pixel electrode and a common electrode for driving liquid crystal molecules are formed over the substrate 21. The substrate 22 is a supporting substrate that is a component referred to as a counter substrate, a color filter substrate, or the like. The substrate 22 is also provided with a common electrode.

#### <<Structural Example of Pixel>>

[0049] FIG. 1A is a circuit diagram illustrating an example of a circuit configuration of the pixel 121. FIGS. 1B and 1C are schematic diagrams for illustrating a structure of electrodes of the pixel 121. FIG. 1B is a cross-sectional view of main components of the pixel 121. FIG. 1C is a perspective view of FIG. 1B.

#### <Circuit Configuration>

[0050] As illustrated in FIG. 1A, the pixel 121 includes a transistor 130, a liquid crystal element 131, and a capacitor 132.

[0051] A gate of the transistor 130 is connected to the gate line 122, and the transistor 130 is a switching element for controlling the connection between the liquid crystal element 131 and the source line 123. The on/off state of the transistor 130 is controlled by a gate signal output from the gate driver 112.

[0052] The liquid crystal element 131 includes two electrodes 30 and 31 and the liquid crystal layer 20 (FIG. 1B). Here, of the two electrodes of the liquid crystal element 131, the electrode 30 connected to the source line 123 with the transistor 130 therebetween is called pixel electrode, and the other electrode (31) is called common electrode. A common voltage VCOM is applied to the common electrode 31.

[0053] The capacitor 132 is connected in parallel to the liquid crystal element 131 and serves as an auxiliary capacitor of the liquid crystal element 131. The capacitor 132 has an MIM structure in which an insulating layer 40 serves as a dielectric and a pixel electrode 30 and the common electrode 31 serve as a pair of electrodes (terminals) (FIG. 1B).

#### <Pixel Electrode and Common Electrode>

[0054] As illustrated in FIG. 1B, the pixel electrode 30 and the common electrode 31 are formed over the substrate 21. The pixel electrode 30 faces the common electrode 31 with the insulating layer 40 therebetween.

[0055] As illustrated in FIG. 1C, the pixels 121 each have one pixel electrode 30, and the pixel electrodes 30 are electrically isolated from one another. In contrast, the common electrode 31 is provided as one electrode of the pixel portion 111 to apply the same voltage (VCOM) to all of the pixels 121 in the pixel portion 111. Note that in the actual common electrode 31, openings for connecting the pixel electrodes 30 to the transistors 130 are provided.

[0056] In an example in FIG. 1C, a planar shape of the pixel electrode 30 is a tetragon having a plurality of stripe-like openings; however, needless to say, one embodiment of the present invention is not limited to such a shape. The pixel electrode 30 may have any shape as long as a fringe field is formed by application of voltage to the pixel electrode 30 and the common electrode 31. For example, the pixel electrode 30 may include a portion in which a plurality of stripe-like objects are regularly arranged and a connecting portion for connecting the objects.

[0057] A common electrode 32 is provided on the substrate 22 to face the common electrode 31 with the liquid crystal layer 20 therebetween. Like the common electrode 31, the common electrode 32 is provided as one electrode (one conductive film) for all of the pixels 121. At the time

of display, the common electrode **32** has the same potential as that of the common electrode **31**, and a common voltage VCOM is applied thereto.

[0058] To give the same potential to the common electrodes **31** and **32**, the common electrodes **31** and **32** may be connected to each other in the LC panel **110** and may be connected to the same terminal of the terminal portion **24** by a common lead wiring, so that VCOM may be applied to the terminal. Alternatively, the common electrode **31** may be connected to a terminal by a lead wiring and the common electrode **32** may be connected to another terminal by another lead wiring so that VCOM may be applied to each terminal.

[0059] Supply of VCOM to the LC panel **110** can be performed in such a manner that VCOM is generated with the power source **190** and then is supplied to the LC panel **110**. In the case where VCOM is 0 V (ground potential), the common electrodes **31** and **32** are connected to terminals for a ground potential (GND). In such a case, supply of a power source voltage from the power source **190** is unnecessary.

#### <<Image Display Method of LCD>>

[0060] Giving the same potentials to the two common electrodes formed on the respective opposite substrates at the time of displaying images makes it possible to provide an FFS LCD in which a flicker at the time of rewriting images is reduced.

[0061] In an LCD, an image is displayed by inversion driving in which the polarity of a signal (data signal) that is written to a pixel is inverted every time data is rewritten. Because of the properties of a liquid crystal material, voltage-transmittance (V-T) characteristics of a pixel vary depending on the polarity of the data signal. Thus, change in transmittance of the pixel due to polarity inversion of the data signal is probably a cause of eye strain due to an LCD.

[0062] In view of the above, in this embodiment, loads on users' eyes are reduced by reducing the number of data rewriting operations (the number of polarity inversion operations of data). Thus, the LCD **100** has at least two driving methods (display modes). One is a driving method for general moving images in which data is rewritten every frame. This method is called "normal driving". The other is a driving method in which data rewriting is stopped after data write processing is executed. This method is called "idling stop (IDS) driving". In the IDS driving, data is rewritten less frequently than that in the normal driving.

[0063] A mode in which the LCD **100** displays images by the normal driving is called normal mode (state), and a mode in which the LCD **100** displays images by the IDS driving is called IDS mode (state).

[0064] Moving images are displayed by the normal driving. Still images are displayed by the normal driving or the IDS driving. When a signal that determines a display mode is input to the controller **180** in the LCD **100**, the controller **180** controls the drivers (**112** and **113**) so that display is performed in the display mode.

[0065] In the case of displaying a still image, it is not necessary to rewrite data every frame because image data is not changed every frame. When the LCD **100** is driven in the IDS mode in displaying still images, power consumption can be reduced with a reduced screen flicker. The normal driving and the IDS driving will be described below with reference to FIGS. **3A** and **3B** and FIGS. **4A** and **4B**.

[0066] FIG. **3A** shows a display method of still images by the normal driving, and FIG. **3B** shows a display method of still images by the IDS driving. FIGS. **4A** and **4B** are timing charts showing examples of the normal driving and the IDS driving, respectively. In FIGS. **4A** and **4B**, Video is an image signal input to the LC panel **110**, GVDD is a high power source voltage of the gate driver **112**, and VData is a data signal output from the source driver **113** to the source line **123**.

#### <Normal Driving>

[0067] The normal driving is a driving method in which inversion driving is performed every frame period (Tpd) to rewrite data of pixels periodically. When GSP is input, the gate driver **112** generates a gate signal in accordance with GCLK and outputs the gate signal to the gate line **122**. When SSP is input, the source driver **113** generates VData in accordance with SCLK and outputs VData to the source line **123**.

[0068] As shown in FIG. **4A**, the polarity of VData input to each pixel **121** is inverted every frame period. Typical examples of the inversion driving include dot inversion driving, gate line inversion driving, and source line inversion driving.

[0069] Here, the polarity of VData is determined on the basis of VCOM. The polarity of VData is positive when the voltage thereof is higher than that of VCOM, and is negative when the voltage thereof is lower than that of VCOM.

#### <IDS Driving>

[0070] In the IDS driving, data is periodically rewritten at a lower refresh rate than that in the normal driving. Accordingly, the data retention period becomes longer than one frame period. FIG. **3B** shows an example in which an image is rewritten every ten frames. In this case, the refresh rate of the IDS driving is one tenth of that of the normal driving. For example, when the refresh rate of the normal driving is 60 Hz, the refresh rate of the IDS driving shown in FIG. **3B** is 6 Hz.

[0071] As shown in FIG. **3B** and FIG. **4B**, data rewriting processing by the IDS driving includes two kinds of processing: data rewriting (also referred to as writing processing) and data retention.

[0072] First, data rewriting is performed once or more times at the same refresh rate (period Tpd) as that of the normal driving, whereby data is written to the pixel **121**. After the data writing, generation of gate signals in the gate driver **112** is stopped to suspend data rewriting. As a result, the transistors **130** are turned off in all the pixels **121** so that data is retained.

[0073] The number of data rewriting operations may be one or more. Even in the case of the IDS driving, data may be rewritten at the same refresh rate as that of the normal driving. The number of data rewriting operations can be set in consideration of the refresh rate and the like of the normal and IDS driving. FIG. **3B** and FIG. **4B** each show an example of performing data rewriting three times.

[0074] The number of data rewriting operations is adjusted so that the polarity of the last VData written to the pixel **121** is opposite to that of VData that is retained in the pixel in the preceding data retention period of the IDS mode. This inhibits degradation of the liquid crystal element **131** due to the IDS driving. For example, in the case where the number

of data rewriting operations is an odd number, Vdata having a polarity opposite to that of VData that is retained in the pixel **121** in the preceding data retention period of the IDS mode is written to the pixel **121** in the first rewriting.

**[0075]** As can be seen from FIGS. **3A** and **3B** and FIGS. **4A** and **4B**, in the IDS mode, a still image can be displayed while data is rewritten less frequently than in the normal mode. Accordingly, display of still images in the IDS mode results in a reduced screen flicker and less eye strain.

**[0076]** As shown in FIG. **4B**, in the IDS mode, the supply of control signals (GSP and GCLK) from the controller **180** to the gate driver **112** is stopped in the data retention period. Therefore, the controller **180** may stop the supply of the power source voltage GVDD to the gate driver **112** after stopping the supply of control signals (GSP and GCLK). In the data retention period, the supply of control signals (SSP and SCLK) to the source driver **113** is also stopped; thus, the power source voltage can also be stopped being supplied to the source driver **113**. That is, the IDS driving makes it possible to achieve the LCD **100** that performs eye-friendly display at low power.

**[0077]** Note that in this specification, the phrase “a signal or voltage is not supplied to a wiring, a terminal, and the like” means that a signal or voltage that does not have a predetermined level for operating a circuit is applied to the wiring and the like, and/or the wiring and the like are brought into an electrically floating state.

**[0078]** In both the normal driving and the IDS driving, voltage supplied to the pixel **121** needs to be retained until the next data rewriting. This change in voltage leads to the degradation of display quality of the LCD **100**. In the normal driving, data is rewritten at a frequency of 60 Hz or 120 Hz; thus, the pixel **121** is driven by alternate-current voltage. In contrast, the IDS driving can be regarded as pseudo direct current (DC) driving because a data retention period occupies most of the display period. Thus, in the IDS driving, as compared to the normal driving, a state in which a residual DC voltage is induced is kept for a long period, whereby localization of ionic impurities of liquid crystal or accumulation of residual charges at the interface between a liquid crystal layer and an alignment film is likely to be caused. The residual DC voltage changes voltage retained in the pixel **121**; as a result, transmittance of a liquid crystal cell is changed.

**[0079]** One method for suppressing a flicker is a method such as the IDS driving in which the number of data rewriting operations is reduced. However, in the case where a residual DC voltage exists in a liquid crystal cell, the amount of change in transmittance of the liquid crystal cell might be increased more in the IDS driving, which has a long data retention period, than in the normal driving. This causes another problem in which a flicker that occurs in data rewriting is easily observed in the IDS driving. This embodiment solves the problem.

**[0080]** In the LCD **100** in this embodiment, the potential of the common electrode **31** is made the same as that of the common electrode **32**, whereby generation of a residual DC voltage by the IDS driving is suppressed. In other words, with the common electrodes **31** and **32** having the same potential, DC voltage components perpendicular to the substrate **21** (the common electrode **31**) that are applied to the liquid crystal cell in the data retention period are reduced. Accordingly, accumulation of residual charges in

the liquid crystal cell is suppressed, so that change in transmittance of the liquid crystal cell in the data retention period can be suppressed.

**[0081]** Suppression of change in transmittance in the liquid crystal cell suppresses a flicker at the time of rewriting data; accordingly, display that is less likely to make eyes tired can be performed in the LCD **100**. Example 1 will show that the change in transmittance of the liquid crystal cell at the time of IDS driving is suppressed by making the common electrodes **31** and **32** the same potential so as to reduce a flicker.

**[0082]** Another factor of change in the transmittance of a liquid crystal cell is change in retention voltage that is caused by leakage of charges retained in the liquid crystal cell. Thus, in order to reduce the amount of change in voltage applied to the liquid crystal element **131**, a transistor having an extremely low off-state current is preferably used as the transistor **130** and a material having high resistance is preferably used as a liquid crystal material for the liquid crystal layer **20**.

#### <Transistor in Pixel>

**[0083]** The off-state current of a transistor refers to current flowing between a source and a drain of the transistor in an off state. The off state of an n-channel transistor refers to a state in which the gate voltage is sufficiently lower than the threshold voltage.

**[0084]** The off-state current of the transistor **130** is preferably as low as possible. Specifically, in the transistor **130**, the off-state current per micrometer of channel width is preferably lower than or equal to 100 zA/μm. Because the off-state current is preferably as low as possible, the normalized off-state current is preferably lower than or equal to 10 zA/m, more preferably lower than or equal to 1 zA/μm, and still more preferably lower than or equal to 10 yA/μm.

**[0085]** To obtain such an extremely low off-state current, a channel of the transistor **130** may be formed using an oxide semiconductor that has a wider band gap (greater than or equal to 3.0 eV) than Si or Ge. Here, a transistor including a channel formed using an oxide semiconductor (OS) is referred to as an OS transistor.

**[0086]** By reducing impurities serving as electron donors, such as moisture or hydrogen, and also reducing oxygen vacancies, an i-type (intrinsic) or a substantially i-type oxide semiconductor can be obtained. Here, such an oxide semiconductor is referred to as a highly purified oxide semiconductor. When a highly purified oxide semiconductor is used for a channel, the normalized off-state current can be reduced to about several yoctoamperes per micrometer (yA/μm) to several zeptoamperes per micrometer (zA/μm).

**[0087]** An OS transistor preferably includes an oxide semiconductor containing at least indium (In) or zinc (Zn). The oxide semiconductor also preferably contains an element serving as a stabilizer for reducing a variation in electrical characteristics. Examples of such an element include Ga, Sn, Hf, Al, and Zr. Typical examples of the oxide semiconductor used for the OS transistor include an In—Ga—Zn-based oxide and an In—Sn—Zn-based oxide. The oxide semiconductor will be described in more detail in Embodiment 4.

#### <Liquid Crystal Material>

**[0088]** The resistance of the transistor **130** is preferably increased to reduce the amount of charge leaked through the

transistor **130**. Therefore, the specific resistivity of the liquid crystal material for the liquid crystal layer **20** is preferably greater than or equal to  $1.0 \times 10^{13} \Omega \cdot \text{cm}$ , more preferably greater than or equal to  $1.0 \times 10^{14} \Omega \cdot \text{cm}$ . For example, it is possible to use a liquid crystal material with a specific resistivity greater than or equal to  $1.0 \times 10^{13} \Omega \cdot \text{cm}$  and less than or equal to  $1.0 \times 10^{16} \Omega \cdot \text{cm}$ , preferably greater than or equal to  $1.0 \times 10^{14} \Omega \cdot \text{cm}$  and less than or equal to  $1.0 \times 10^{16} \Omega \cdot \text{cm}$ . Note that the specific resistivity of the liquid crystal material is measured at  $20^\circ \text{C}$ .

[0089] As described above, according to this embodiment, a low power LCD capable of performing display that is less likely to make eyes tired can be provided.

[0090] This embodiment can be combined with any of the other embodiments or an example as appropriate.

#### Embodiment 2

[0091] In this embodiment, another example of IDS driving will be described.

##### <IDS Driving>

[0092] In the IDS driving shown in FIG. 3B, data rewriting is regularly performed at a lower refresh rate than that of normal driving. In the case of displaying a still image, data rewriting can be suspended unless the displayed image is changed. Thus, a still image can be displayed by a driving method in which data rewriting is not regularly performed but is performed when the displayed image is changed. Here, this driving method is called second IDS driving, whereas the IDS driving in FIG. 3B is called first IDS driving. The second IDS driving will be described below with reference to FIGS. 5A and 5B.

[0093] Here, a case illustrated in FIG. 5A where a still image IM1 is displayed and then a still image IM2 is displayed is described. As illustrated in FIG. 5B, by the IDS driving, image data of the still image IM1 is written to the pixel **121**. Data rewriting can be performed in a similar manner to that of the first IDS driving. Data rewriting is performed once or more times at the same refresh rate (period Tpd) as that of the normal driving, so that data is written to the pixel **121**. In an example of FIG. 5B, data rewriting is performed three times.

[0094] After data is written, data rewriting is stopped so that data is retained. In the second IDS driving, the data is retained until a displayed image is changed. Data rewriting for displaying the still image IM2 is performed in a similar manner to that for the still image IM1. Specifically, first, data rewriting is performed three times and then data rewriting is stopped so that data is retained.

[0095] Note that in order to perform screen switching from the still image IM1 to the still image IM2 smoothly, a moving image for screen switching from the still image IM1 to the still image IM2 may be displayed by the normal driving between the still image IM1 and the still image IM2.

[0096] In the LCD **100**, one or both of the first and second IDS driving may be performed as LDS driving. Appropriate IDS driving can be selected depending on the intended use of a semiconductor device to which the LCD **100** is applied or components of the pixel **121** (e.g., an alignment film and liquid crystal).

[0097] This embodiment can be combined with any of the other embodiments or an example as appropriate.

#### Embodiment 3

[0098] In this embodiment, a more specific structure of an FFS liquid crystal panel will be described with reference to FIG. 6 and FIG. 7.

##### <<FFS LC Panel>>

[0099] FIG. 6 is a cross-sectional view illustrating one structural example of the LC panel **210**. In the LC panel **210**, as in the LC panel **110**, a pixel portion and drivers (a gate driver and a source driver) are formed over the same substrate. Here, transistors included in these circuits are OS transistors. The OS transistors are n-channel transistors.

[0100] In FIG. 6, a pixel portion **211** and a terminal portion **224** are illustrated as typical components of the LC panel **210**. A pixel **221** and a connection portion **222** for a common electrode **331** (COM-1) are illustrated as typical components of the pixel portion **211**.

[0101] FIG. 7 is a layout view illustrating one structural example of the pixel **221**. The circuit configuration of the pixel **221** is the same as that of the pixel **121** in FIG. 1A.

[0102] As illustrated in FIG. 6, a liquid crystal layer **303** sealed by the sealing member **304** is disposed between the substrate **301** and the substrate **302**. The liquid crystal layer **303** preferably includes the aforementioned liquid crystal material with a specific resistivity greater than or equal to  $1.0 \times 10^{13} \Omega \cdot \text{cm}$ .

[0103] The substrate **302** is provided with a spacer **383** as a component for maintaining a cell gap in the LC panel **210**. As illustrated in FIG. 7, the spacer **383** is disposed in a region where the gate line **311** and the source line **321** overlap with each other. In such a region, the alignment of the liquid crystal material is disordered and thus the region does not contribute to display. By forming the spacer **383** in such a region, the aperture ratio of the pixel **221** can be increased. The spacer **383** may be provided over the substrate **301**.

[0104] The terminal portion **224** including a plurality of terminals **324** is formed over a region of the substrate **301** on an outer side of the sealing member **304**. These terminals **324** are connected to an FPC **225** through an anisotropic film **226**. The terminals **324** are connected to a lead wiring **312**.

[0105] An insulating layer **391** is formed on the surface of the substrate **302**, a light-blocking layer **381** and a color filter layer **382** are formed on the insulating layer **391**. The insulating layer **391** is formed using a silicon nitride film, for example. The light-blocking layer **381** and the color filter layer **382** are formed using a resin, for example. The light-blocking layer **381** is provided to cover a region of the pixel **221** that does not contribute to display, such as a wiring or an electrode.

[0106] An insulating layer **392** formed of a resin and the like is formed to cover the light-blocking layer **381** and the color filter layer **382**. A common electrode **332** (COM-2) is formed on the insulating layer **392**. The spacer **383** is formed on the common electrode **332**. The spacer **383** can be formed using a photosensitive resin material. An alignment film **352** is formed to cover the common electrode **332** and the spacer **383**. Like a counter electrode of a TN LCD panel, the common electrode **332** is connected to a terminal of a connection portion (common contact) formed in the substrate **301** by an anisotropic film. This terminal is connected to the terminal **324** in the terminal portion **224** through the lead wiring **312**.

[0107] The transistor 231 includes the gate line (GL) 311, the source line (SL) 321, the electrode 322, and an oxide semiconductor (OS) layer 340. A pixel electrode 330 (PX) is connected to the electrode 322. The OS layer 340 includes at least one oxide semiconductor layer in which a channel is formed. An insulating layer 371 serves as a gate insulating layer of the transistor 231.

[0108] A transistor having a similar element structure to that of the transistor 231 is formed also in a driver.

[0109] In FIG. 6, the transistor 231 is a bottom-gate transistor, though it may be a top-gate transistor. Alternatively, the transistor 231 may be a dual-gate transistor in which two gate electrodes are disposed with a channel interposed therebetween. The dual-gate OS transistor can have improved current-drive characteristics. In a driver, some of the transistors may be dual-gate transistors and the others may be bottom-gate or top-gate transistors in accordance with its intended use.

[0110] The common electrode 331 (COM-1) is provided to face the pixel electrode 330 with an insulating layer 375 therebetween. The pixels 221 are each provided with one pixel electrode 330; in contrast, the common electrode 331 is formed of one conductive film and shared by all of the pixels 221. As illustrated in FIG. 6 and FIG. 7, the pixels 221 are each provided with an opening which is formed in the common electrode 331 and in which the transistor 231 and the pixel electrode 330 are connected.

[0111] The electrodes (330 to 332) are formed of a conductive film having a light-transmitting property. As the conductive material having a light-transmitting property, indium oxide containing tungsten oxide, indium zinc oxide containing tungsten oxide, indium oxide containing titanium oxide, indium tin oxide containing titanium oxide, indium tin oxide (hereinafter referred to as ITO), indium zinc oxide, indium tin oxide to which silicon oxide is added, and the like may be given. A film formed of any of these conductive materials can be formed by a sputtering method.

[0112] As a wiring and an electrode in the first layer, in addition to the gate line 311, the lead wiring 312 and the like are formed. The insulating layer 371 is formed to cover the wiring and electrode (311 and 312) in the first layer.

[0113] The OS layer 340 is formed over the insulating layer 371. The wirings and electrodes (321 to 324) in the second layer are formed over the insulating layer 371 and the OS layer 340. The wiring 323 is a wiring for connecting the common electrode 331 to the lead wiring 312. Before the wirings and electrodes (321 to 324) in the second layer are formed, openings for exposing the lead wiring 312 are formed in the insulating layer 371. The wiring 323 and the terminal 324 are connected to the lead wiring 312 in these openings.

[0114] Insulating layers 372 and 373 formed of inorganic materials are formed to cover the wirings and electrodes (321 to 324) in the second layer. After openings for exposing the wirings and electrodes (322 to 324) in the second layer are formed in the insulating layers 372 and 373, an insulating layer 374 formed of, for example, a resin material is formed. With use of a photosensitive resin material, the insulating layer 374 having openings can be formed without an etching step. In the insulating layer 374, in addition to openings for connection, an opening in which the sealing member 304 is to be formed is formed.

[0115] The common electrode 331 is formed over the insulating layer 374. The insulating layer 375 is formed to

cover the common electrode 331. Openings for exposing the wirings and electrodes (322 to 324) in the second layer are formed in the insulating layer 375. The pixel electrode 330 is formed over the insulating layer 375, and an alignment film 351 is formed to cover the pixel electrode 330. A region where the pixel electrode 330 overlaps with the common electrode 331 with the insulating layer 375 therebetween serves as an auxiliary capacitor of a liquid crystal element.

[0116] For example, as a substrate that can be used as the substrates 301 and 302, a non-alkali glass substrate, a barium borosilicate glass substrate, an aluminoborosilicate glass substrate, a ceramic substrate, a quartz substrate, a sapphire substrate, a metal substrate, a stainless-steel substrate, a plastic substrate, a polyethylene terephthalate substrate, a polyimide substrate, or the like can be used.

[0117] The substrates 301 and 302 do not have to be supporting substrates (e.g., glass substrates) used for forming the pixel 221, the common electrode 332, and the like. After the pixel 221 and the like are formed, supporting substrates are separated, and flexible substrates may be attached with adhesive layers. A typical example of each of the flexible substrates is a plastic substrate. In addition, a thin glass substrate with a thickness of greater than or equal to 50  $\mu\text{m}$  and less than or equal to 500  $\mu\text{m}$ , or the like can be used. The use of flexible substrates as the substrates 301 and 302 enables the LC panel 210 to be bent.

[0118] The wirings and electrodes (311, 312, and 321 to 324) in the first and second layers can each be formed using one or more conductive films. Such conductive films are metal films containing aluminum, chromium, copper, silver, gold, platinum, tantalum, nickel, titanium, molybdenum, tungsten, hafnium, vanadium, niobium, manganese, magnesium, zirconium, beryllium, and the like. Such conductive films can be an alloy film containing any of the metal as a component, a compound film containing any of the metal as a component, or a polycrystalline silicon film containing an impurity element such as phosphorus, or the like.

[0119] The insulating layers (371 to 375, 391, and 392) can each be formed using one or more insulating films. Examples of an inorganic insulating film include an aluminum oxide film, a magnesium oxide film, a silicon oxide film, a silicon oxynitride film, a silicon nitride oxide film, a silicon nitride film, a gallium oxide film, a germanium oxide film, a yttrium oxide film, a zirconium oxide film, a lanthanum oxide film, a neodymium oxide film, a hafnium oxide film, and a tantalum oxide film. These insulating films can be formed by a sputtering method, a CVD method, an MBE method, an ALD method, or a PLD method. Examples of a resin film that can be used for the insulating layers include an organic resin film of an acrylic resin, a polyimide resin, a benzocyclobutene-based resin, a siloxane-based resin, a polyamide resin, an epoxy resin, or the like can be formed. Note that in this specification, an oxynitride refers to a substance that contains more oxygen than nitrogen, and a nitride oxide refers to a substance that contains more nitrogen than oxygen.

[0120] This embodiment can be combined with any of the other embodiments or an example as appropriate.

#### Embodiment 4

[0121] An oxide semiconductor used for a channel of an OS transistor will be described in this embodiment.

[0122] Examples of the oxide semiconductor used for the OS transistor include indium oxide, tin oxide, zinc oxide, an

In—Zn-based oxide, a Sn—Zn-based oxide, an Al—Zn-based oxide, a Zn—Mg-based oxide, a Sn—Mg-based oxide, an In—Mg-based oxide, an In—Ga-based oxide, an In—Ga—Zn-based oxide (also referred to as IGZO), an In—Al—Zn-based oxide, an In—Sn—Zn-based oxide, a Sn—Ga—Zn-based oxide, an Al—Ga—Zn-based oxide, a Sn—Al—Zn-based oxide, an In—Hf—Zn-based oxide, an In—Zr—Zn-based oxide, an In—Ti—Zn-based oxide, an In—Sc—Zn-based oxide, an In—Y—Zn-based oxide, an In—La—Zn-based oxide, an In—Ce—Zn-based oxide, an In—Pr—Zn-based oxide, an In—Nd—Zn-based oxide, an In—Sm—Zn-based oxide, an In—Eu—Zn-based oxide, an In—Gd—Zn-based oxide, an In—Tb—Zn-based oxide, an In—Dy—Zn-based oxide, an In—Ho—Zn-based oxide, an In—Er—Zn-based oxide, an In—Tm—Zn-based oxide, an In—Yb—Zn-based oxide, an In—Lu—Zn-based oxide, an In—Sn—Ga—Zn-based oxide, an In—Hf—Ga—Zn-based oxide, an In—Al—Ga—Zn-based oxide, an In—Sn—Al—Zn-based oxide, an In—Sn—Hf—Zn-based oxide, and an In—Hf—Al—Zn-based oxide.

[0123] An OS transistor preferably includes an oxide semiconductor containing at least indium (In) or zinc (Zn). The oxide semiconductor also preferably contains an element serving as a stabilizer for reducing a variation in electrical characteristics. Examples of such an element include Ga, Sn, Hf, Al, and Zr. Typical examples of the oxide semiconductor used for the OS transistor include an In—Ga—Zn-based oxide and an In—Sn—Zn-based oxide.

[0124] Here, an “In—Ga—Zn-based oxide” means an oxide containing In, Ga, and Zn as its main components and there is no limitation on the ratio of In to Ga and Zn. The In—Ga—Zn-based oxide may contain another metal element in addition to In, Ga, and Zn.

[0125] Alternatively, a material represented by  $\text{InMO}_3$  ( $\text{ZnO})_m$  ( $m>0$ ) may be used as an oxide semiconductor. Note that M represents one or more metal elements selected from Ga, Fe, Mn, and Co, or the above element as a stabilizer. Still alternatively, a material represented by  $\text{In}_2\text{SnO}_5(\text{ZnO})_n$  ( $n>0$ ) may be used as the oxide semiconductor.

[0126] For example, an In—Ga—Zn-based oxide in which an atomic ratio of In to Ga and Zn is 1:1:1, 1:3:2, 3:1:2, or 2:1:3, or an oxide whose composition is in the neighborhood of the above compositions may be used.

[0127] When an oxide semiconductor film contains a large amount of hydrogen, the hydrogen and an oxide semiconductor are bonded to each other, so that part of the hydrogen serves as a donor to generate an electron that is a carrier. As a result, the threshold voltage of the OS transistor shifts in the negative direction. It is thus preferable that, after the formation of the oxide semiconductor film, dehydration treatment (dehydrogenation treatment) be performed to remove hydrogen or moisture from the oxide semiconductor film so that the oxide semiconductor film is highly purified to contain impurities as little as possible.

[0128] Note that oxygen in the oxide semiconductor film is also reduced by the dehydration treatment (dehydrogenation treatment) in some cases. Therefore, it is preferable that oxygen be added to the oxide semiconductor film to fill oxygen vacancies increased by the dehydration treatment (dehydrogenation treatment). Here, supplying oxygen to an oxide semiconductor film may be expressed as oxygen adding treatment or treatment for making an oxygen-excess state.

[0129] In this manner, hydrogen or moisture is removed from the oxide semiconductor film by the dehydration treatment (dehydrogenation treatment) and oxygen vacancies therein are filled by the oxygen adding treatment, whereby the oxide semiconductor film can be turned into an i-type (intrinsic) oxide semiconductor film or a substantially i-type (intrinsic) oxide semiconductor film which is extremely close to an i-type oxide semiconductor film. Note that “substantially intrinsic” means that the oxide semiconductor film contains extremely few (close to zero) carriers derived from a donor and has a carrier density lower than or equal to  $1 \times 10^{17}/\text{cm}^3$ , lower than or equal to  $1 \times 10^{16}/\text{cm}^3$ , lower than or equal to  $1 \times 10^{15}/\text{cm}^3$ , lower than or equal to  $1 \times 10^{14}/\text{cm}^3$ , or lower than or equal to  $1 \times 10^{13}/\text{cm}^3$ .

[0130] A structure of the oxide semiconductor film will be described below.

[0131] The oxide semiconductor film may be a single-crystal oxide semiconductor film or a non-single-crystal oxide semiconductor film. The non-single-crystal oxide semiconductor film includes any of an amorphous oxide semiconductor film, a microcrystalline oxide semiconductor film, a polycrystalline oxide semiconductor film, a c-axis aligned crystalline oxide semiconductor (CAAC-OS) film, and the like.

[0132] An oxide semiconductor film of an OS transistor may be a single-layer film or a layered film including two or more films of an amorphous oxide semiconductor film, a microcrystalline oxide semiconductor film, and a CAAC-OS film, for example.

[0133] The amorphous oxide semiconductor film has disordered atomic arrangement and no crystalline component. For example, the amorphous oxide semiconductor film does not have a specific state as in quartz. In the high-resolution TEM image of the amorphous oxide semiconductor film, crystal parts cannot be found. When the amorphous oxide semiconductor film is subjected to structural analysis by an out-of-plane method with an XRD apparatus, a peak that shows a crystal plane does not appear. A halo pattern is shown in an electron diffraction pattern of the amorphous oxide semiconductor film. Further, a halo pattern is shown but a spot is not shown in a nanobeam electron diffraction pattern of the amorphous oxide semiconductor film.

[0134] In the high-resolution TEM image of the microcrystalline oxide semiconductor film, there are a region where a crystal part is clearly observed and a region where a crystal part is not observed. In most cases, the size of a crystal part in the microcrystalline oxide semiconductor film is greater than or equal to 1 nm and less than or equal to 100 nm, or greater than or equal to 1 nm and less than or equal to 10 nm, for example. An oxide semiconductor film including nanocrystal (nc) that is a microcrystal with a size greater than or equal to 1 nm and less than or equal to 10 nm is specifically referred to as a nanocrystalline oxide semiconductor (nc-OS) film. In a high resolution TEM image of the nc-OS film, a grain boundary cannot be found clearly in the nc-OS film sometimes for example. The nc-OS film has a higher degree of atomic order than the amorphous oxide semiconductor film. Therefore, the nc-OS film has a lower density of defect states than an amorphous oxide semiconductor film. Note that there is no regularity of crystal orientation between different crystal parts in the nc-OS film. Thus, the nc-OS film has a higher density of defect states than the CAAC-OS film.

**[0135]** The CAAC-OS film is one of oxide semiconductor films having a plurality of c-axis aligned crystal parts. The CAAC-OS film will be described in detail below.

**[0136]** When a combined analysis image (also referred to as a high-resolution TEM image) of a bright-field image and a diffraction pattern of the CAAC-OS film is observed by a transmission electron microscope (TEM), a plurality of crystal parts are seen. However, a boundary between crystal parts, that is, a grain boundary is not clearly observed even in the high-resolution TEM image. Thus, in the CAAC-OS film, a reduction in electron mobility due to the grain boundary is less likely to occur.

**[0137]** In the high-resolution cross-sectional TEM image of the CAAC-OS film observed in a direction substantially parallel to the sample surface, metal atoms are arranged in a layered manner in the crystal parts. Each metal atom layer has a morphology reflected by a surface over which the CAAC-OS film is formed (hereinafter, a surface over which the CAAC-OS film is formed is referred to as a formation surface) or a top surface of the CAAC-OS film, and is arranged in parallel to the formation surface or the top surface of the CAAC-OS film.

**[0138]** In the high-resolution plan-view TEM image of the CAAC-OS film observed in a direction substantially perpendicular to the sample surface, metal atoms arranged in a triangular or hexagonal configuration are seen in the crystal parts. However, there is no regularity in arrangement of metal atoms between different crystal parts.

**[0139]** A CAAC-OS film is subjected to structural analysis with an X-ray diffraction (XRD) apparatus. For example, when the CAAC-OS film including an  $\text{InGaZnO}_4$  crystal is analyzed by an out-of-plane method, a peak appears when the diffraction angle ( $2\theta$ ) is around  $31^\circ$ . Since this peak is derived from the (009) plane of the  $\text{InGaZnO}_4$  crystal, it can also be confirmed that crystals in the CAAC-OS film have c-axis alignment and that the c-axes are aligned in a direction substantially perpendicular to the formation surface or the top surface of the CAAC-OS film.

**[0140]** Note that the crystal part is formed concurrently with deposition of the CAAC-OS film or is formed through crystallization treatment such as heat treatment. As described above, the c-axes of the crystal part are aligned in a direction parallel to a normal vector of a formation surface or a normal vector of a top surface. Thus, for example, in the case where the shape of the CAAC-OS film is changed by etching or the like, the c-axes of the crystal part might not be necessarily parallel to a normal vector of a formation surface or a normal vector of a top surface of the CAAC-OS film.

**[0141]** The degree of crystallinity in the CAAC-OS film is not necessarily uniform. For example, in the case where crystal growth leading to the CAAC-OS film occurs from the vicinity of the top surface of the film, the degree of the crystallinity in the vicinity of the top surface is higher than that in the vicinity of the formation surface in some cases. Furthermore, when an impurity is added to the CAAC-OS film, the crystallinity in a region to which the impurity is added is changed, and the degree of crystallinity in the CAAC-OS film varies depending on regions.

**[0142]** Note that when the CAAC-OS film including an  $\text{InGaZnO}_4$  crystal is analyzed by an out-of-plane method, a peak of  $2\theta$  may also be observed at around  $36^\circ$ , in addition to the peak of  $2\theta$  at around  $31^\circ$ . The peak of  $2\theta$  at around  $36^\circ$  is derived from the (311) plane of a  $\text{ZnGa}_2\text{O}_4$  crystal; such

a peak indicates that a  $\text{ZnGa}_2\text{O}_4$  crystal is included in part of the CAAC-OS film including the  $\text{InGaZnO}_4$  crystal. It is preferable that in the CAAC-OS film, a peak of  $2\theta$  appear at around  $31^\circ$  and a peak of  $2\theta$  do not appear at around  $36^\circ$ .

**[0143]** The CAAC-OS film is an oxide semiconductor film having low impurity concentration. The impurity is an element other than the main components of the oxide semiconductor film, such as hydrogen, carbon, silicon, or a transition metal element. In particular, an element that has higher bonding strength to oxygen than a metal element included in the oxide semiconductor film, such as silicon, disturbs the atomic arrangement of the oxide semiconductor film by depriving the oxide semiconductor film of oxygen and causes a decrease in crystallinity. Furthermore, a heavy metal such as iron or nickel, argon, carbon dioxide, or the like has a large atomic radius (molecular radius), and thus disturbs the atomic arrangement of the oxide semiconductor film and causes a decrease in crystallinity when it is contained in the oxide semiconductor film. Note that the impurity contained in the oxide semiconductor film might serve as a carrier trap or a carrier generation source.

**[0144]** The CAAC-OS film is an oxide semiconductor film having a low density of defect states. In some cases, oxygen vacancies in the oxide semiconductor film serve as carrier traps or serve as carrier generation sources when hydrogen is captured therein.

**[0145]** The state in which impurity concentration is low and density of defect states is low (the number of oxygen vacancies is small) is referred to as a “highly purified intrinsic” or “substantially highly purified intrinsic” state. A highly purified intrinsic or substantially highly purified intrinsic oxide semiconductor film has few carrier generation sources, and thus can have a low carrier density. Thus, a transistor including the oxide semiconductor film rarely has a negative threshold voltage (is rarely normally on). The highly purified intrinsic or substantially highly purified intrinsic oxide semiconductor film has few carrier traps. Accordingly, the transistor including the oxide semiconductor film has little variation in electrical characteristics and high reliability. Electric charge trapped by the carrier traps in the oxide semiconductor film takes a long time to be released, and might behave like fixed electric charge. Thus, the transistor that includes the oxide semiconductor film having high impurity concentration and a high density of defect states has unstable electrical characteristics in some cases.

**[0146]** A transistor using the CAAC-OS film has little variation in electrical characteristics due to irradiation with visible light or ultraviolet light, and thus, the transistor has high reliability.

**[0147]** In the description of a crystal structure, the term “parallel” indicates that the angle formed between two straight lines is greater than or equal to  $-10^\circ$  and less than or equal to  $10^\circ$ , and accordingly also includes the case where the angle is greater than or equal to  $-5^\circ$  and less than or equal to  $5^\circ$ . In addition, the term “perpendicular” indicates that the angle formed between two straight lines is greater than or equal to  $80^\circ$  and less than or equal to  $100^\circ$ , and accordingly includes the case where the angle is greater than or equal to  $85^\circ$  and less than or equal to  $95^\circ$ .

**[0148]** For example, a CAAC-OS film is deposited by a sputtering method using a polycrystalline metal oxide target. When ions collide with the target, a crystal region included in the target might be separated from the target along the a-b

plane, and a sputtered particle having a plane parallel to the a-b plane (flat-plate-like or pellet-like sputtered particle) might be separated from the target. In that case, the flat-plate-like or pellet-like sputtered particle reaches a substrate while maintaining its crystal state, so that the CAAC-OS film can be deposited.

[0149] For the deposition of the CAAC-OS film, the following conditions are preferably employed.

[0150] By reducing the amount of impurities entering the CAAC-OS film during the deposition, the crystal state can be prevented from being broken by the impurities. For example, the concentration of impurities (e.g., hydrogen, water, carbon dioxide, or nitrogen) that exist in a treatment chamber may be reduced. The concentration of impurities in a deposition gas may also be reduced. Specifically, a deposition gas whose dew point is  $-80^{\circ}\text{C}$ . or lower, preferably  $-100^{\circ}\text{C}$ . or lower is used.

[0151] By increasing the substrate heating temperature during the deposition, when the flat-plate-like or pellet-like sputtered particle reaches the substrate, migration occurs on the substrate surface, so that a flat plane of the sputtered particle is attached to the substrate. For example, the substrate heating temperature during the deposition may be higher than or equal to  $100^{\circ}\text{C}$ . and lower than or equal to  $740^{\circ}\text{C}$ ., preferably higher than or equal to  $200^{\circ}\text{C}$ . and lower than or equal to  $500^{\circ}\text{C}$ .

[0152] Furthermore, it is preferable to reduce plasma damage during the deposition by increasing the proportion of oxygen in the deposition gas and optimizing power. The proportion of oxygen in the deposition gas is higher than or equal to 30 vol %, preferably 100 vol %.

[0153] This embodiment can be combined with any of the other embodiments or an example as appropriate.

#### Embodiment 5

[0154] In this embodiment, an electronic device that includes an LCD for its display portion will be described. With use of Embodiments 1 to 4, a low power electronic device that can perform eye-friendly display can be provided.

#### <<Configuration Example of Information Processing System>>

[0155] FIG. 8 is a block diagram illustrating an example of a configuration of the information processing system in this embodiment. An information processing system 500 includes an arithmetic unit 510, a liquid crystal display device (LCD) 520, an input unit 530, and a storage unit 540.

[0156] The arithmetic unit 510 has a function of controlling the whole information processing system 500. The arithmetic unit 510 includes a processor 511, a memory unit 512, an input/output (I/O) interface 513, and a bus 514. Via the bus 514, the processor 511, the memory unit 512, and the I/O interface 513 are connected to each other. The arithmetic unit 510 communicates with the LCD 520, the input unit 530, and the storage unit 540 via the I/O interface 513. For example, a signal input to the input unit 530 is transferred to the processor 511 or the memory unit 512 via the I/O interface 513 and the bus 514.

[0157] Data (including programs) that is necessary for processing of the processor 511 and data that is input via the I/O interface 513 are retained in the memory unit 512.

[0158] The processor 511 executes a program to operate the information processing system 500. The processor 511 performs some processing such as analyzing a signal input to the input unit 530, reading data from the storage unit 540, writing data to the memory unit 512 and the storage unit 540, or generating a signal output to the LCD 520.

[0159] The LCD 520 is provided as an output unit and constitutes a display portion of the information processing system 500. The information processing system 500 may include another output unit such as a speaker or a printer in addition to the display unit.

[0160] Data is input to the arithmetic unit 510 from the input unit 530. A user can operate the information processing system 500 by operating the input unit 530. Various human interface devices can be used as the input unit 530, and the information processing system 500 may include a plurality of input units. Examples of the input unit 530 include a touch panel, a keyboard, and an operation button that can be operated by a user directly so as to operate the information processing system 500. The information processing system 500 may be operated with another input unit including a device that senses sound, eye movement, gesture, or the like, e.g., with a microphone or a camera (imaging system).

[0161] Various data such as programs or image signals are retained in the storage unit 540. The capacitance of the storage unit 540 is larger than that of the memory unit 512. Examples of the storage unit 540 include a flash memory, a DRAM, and a hard disc drive (HDD). The storage unit 540 may be provided as needed.

[0162] The information processing system 500 may be a device in which all the units such as the arithmetic unit 510 are incorporated in a housing or a device in which some units are connected to the arithmetic unit 510 via wires or wirelessly. Examples of the former device include a laptop personal computer (PC), a tablet PC (terminal), an e-book reader (terminal), and a smartphone. Examples of the latter device include a set of a desk-top PC, a keyboard, a mouse, and a monitor.

[0163] The LCD 520 in the information processing system 500 can perform display by the normal driving and the IDS driving. In the case of performing the IDS driving, one or both of the first and second IDS driving is performed. Examples of a preferable use of the information processing system 500 that performs still image display by the second IDS driving (see FIGS. 5A and 5B) are reading an electronic book and seeing photographs taken by a digital camera. In other words, in the case of using the information processing system 500 under the conditions where the same image is displayed for a relatively long period and display of the whole screen is changed by users' operation, a still image is preferably displayed by the second DS driving.

[0164] Some specific examples of the information processing system 500 will be described with reference to FIGS. 9A to 9F. FIGS. 9A to 9F are external views illustrating examples of the information processing system including an LCD in a display portion.

[0165] FIG. 9A illustrates a portable game machine 700, which includes a housing 701, a housing 702, a display portion 703, a display portion 704, a microphone 705, speakers 706, a control key 707, a stylus 708, and the like. The display portion 703 and/or the display portion 704 may include a touch panel as the input unit 530.

[0166] A video camera 710 in FIG. 9B includes a housing 711, a housing 712, a display portion 713, operation keys

714, a lens 715, a joint 716, and the like. The operation keys 714 and the lens 715 are provided in the housing 711, and the display portion 713 is provided in the housing 712. The housings 711 and 712 are connected to each other with the joint 716, and the angle between the housings 711 and 712 can be changed with the joint 716. An image on the display portion 713 may be switched depending on the angle between the housings 711 and 712 at the joint 716. The display portion 713 may include a touch panel.

[0167] A tablet 720 in FIG. 9C includes a display portion 722 incorporated in a housing 721, an operation button 723, and a speaker 724. In addition, although not illustrated, the tablet 720 includes a microphone, a stereo headphone jack, a memory card insertion slot, a camera, an external connection port such as a USB connector, and the like. The display portion 722 includes a touch panel as the input unit 530.

[0168] A foldable tablet 730 illustrated in FIG. 9D includes a housing 731, a housing 732, a display portion 733, a display portion 734, a connection portion 735, an operation button 736, and the like. The display portions 733 and 734 each include the LCD 520. The display portions 733 and 734 each include a touch panel as the input unit 530.

[0169] A smartphone 740 illustrated in FIG. 9E includes a housing 741, an operation button 742, a microphone 743, a display portion 744, a speaker 745, a camera lens 746, and the like. Since the camera lens 746 is provided on the same plane where the display portion 744 is provided, videophone is possible. The display portion 744 includes a touch panel as the input unit 530.

[0170] A laptop personal computer 750 illustrated in FIG. 9F includes a housing 751, a display portion 752, a keyboard 753, a pointing device 754, and the like. The display portion 752 includes the LCD 520. The display portion 752 may also include a touch panel as the input unit 530.

[0171] This embodiment can be combined with any of the other embodiments or an example as appropriate.

### Example 1

#### Specifications of LC Panel

[0172] An FFS LC panel described in Embodiment 3 (see FIG. 6 and FIG. 7) was fabricated, and the operation was examined. Table 1 shows the specifications of the fabricated LC panel (hereinafter, referred to as a test panel). In the actual examination, a backlight module and the like were incorporated into the test panel, and the test panel was operated as a transmissive LCD.

TABLE 1

|                         |                                     |
|-------------------------|-------------------------------------|
| Liquid crystal mode     | Fringe field switching              |
| Liquid crystal material | Negative liquid crystal             |
| Screen size             | 3.64 inch                           |
| Pixel density           | 326 ppi                             |
| Resolution              | 540 × RGB (H) × 960 (V): Quarter HD |
| Pixel pitch             | 26 μm (H) × 78 μm (V)               |

[0173] Two substrates of the test panel were glass substrates. A gate driver and a source driver were formed over one element substrate together with a pixel portion. The fabricated transistor was an OS transistor, and its oxide semiconductor layer was formed using an In—Ga—Zn-based oxide film having a CAAC structure.

#### <<Evaluation of Test Panel>>

[0174] The common voltage VCOM of the test panel (voltage of the common electrode COMA) was set to 0 V. The voltage VCOM2 of the common electrode COM-2 was also set to 0 V, the test panel was operated while the common electrode COM-1 and the common electrode COM-2 have the same potential, and objective evaluation and subjective evaluation of a flicker were performed.

[0175] As Comparative Example 1, the test panel was operated while there was a potential difference between the common electrode COM-1 and the common electrode COM-2, and the same evaluation was performed. In Comparative Example 1, VCOM2 was set to -1.7 V and VCOM was set to a constant voltage in the range between -1.8 V and -1.7 V. The value of VCOM varied depending on the test panel and was determined so as to optimize display of an intermediate gray level.

#### <Measurement of Transmittance>

[0176] As objective evaluation, the transmittance of the test panel was measured. A gray still image was displayed on the test panel by the IDS driving. The refresh rate was 1 Hz. That is, data was rewritten every second. In the IDS driving, data was written three times for one screen rewriting (see FIG. 3B and FIG. 4B). The same applies to the subjective evaluation described below.

[0177] In both Example 1 and Comparative Example 1, the transmittance was measured right after and six hours after the IDS driving was started. FIGS. 10A and 10B show the measurement results. FIG. 10A is a graph showing change in transmittance of Example 1, and FIG. 10B is a graph showing change in transmittance of Comparative Example 1.

[0178] As shown in FIG. 10B, in Comparative Example 1, after six hours driving, the test panel does not have the transmittance measured right after the IDS driving was started, and the transmittance measured six hours after the IDS driving was started is lower than that measured right after the IDS driving was started by 1% or more. On the other hand, as shown in FIG. 10A, in Example 1, even after six hour continuous IDS driving, the amount of change in transmittance is almost the same as that in the transmittance measured right after the IDS driving was started.

[0179] According to FIGS. 10A and 10B, a change in transmittance of an FFS LCD is caused by a potential difference between the common electrodes COM-1 and COM-2. By making the two common electrodes (COM-1 and COM-2) have the same potential, a change in transmittance is suppressed even after the long time IDS driving. Because the IDS driving is pseudo DC driving, when the IDS driving is performed for several hours continuously with a potential difference between the two common electrodes (COM-1 and COM-2), charges are segregated in a liquid crystal cell, which can be a cause of changing the transmittance.

[0180] In the general voltage-transmittance (V-T) characteristics of an LCD, the amount of change in transmittance with respect to voltage is larger in the case of intermediate gray levels (gray display) than in the case of low gray levels (black display) or high gray levels (white display). According to FIG. 10A, Example 1 can suppress a change in transmittance in the case where a gray image is displayed by the IDS driving. In other words, it was confirmed that a

natural image expressed by an intermediate gray level can be displayed with high quality even in the IDS driving by making the two electrodes (COM-1 and COM-2) have the same potential.

#### <Subjective Evaluation of Flicker>

[0181] It was confirmed by this subjective evaluation that a flicker recognized by human eyes can be reduced by adjusting the potential difference between the common electrodes COM-1 and COM-2. FIGS. 11A and 11B show the results of subjective evaluation of Example 1 and Comparative Example 1.

[0182] For the subjective evaluation, two test panels were prepared: one was driven by the normal driving (the refresh rate was 60 Hz) and the other was driven by the IDS driving (the refresh rate was 1 Hz). Without being informed which driving mode was used, examinees compared two screens of the test panels and evaluated each display quality.

[0183] In order to prevent the examinees from having preconception of the evaluation purpose, some evaluation items regarding the display quality were prepared in addition to “flicker”. The evaluation items were “flicker”, “color”, “resolution”, “glare (reflection) on a screen”, “display unevenness”, and “readability of the text”. Examinees evaluated each of the evaluation items on a five-point scale of “very good”, “somewhat good”, “neutral”, “somewhat bad”, and “very bad”.

[0184] For the evaluation, twenty still images (thirteen kinds of natural images of animals, scenery, and the like and seven kinds of text images in alphabet and hiragana) were used. Each of these still images was displayed on the test panels for five seconds in a slide show mode. In both Example 1 and Comparative Example 1, the two test panels were operated for six hours continuously. The timing for evaluation varies among examinees during the six hours; thus, the period between the time when the operation of the test panels was started and the time when evaluation was performed varies depending on the examinee. Table 2a shows breakdown of the examinees for Example 1, and Table 2b shows breakdown of the examinees for Comparative Example 1.

TABLE 2

| (a) Example 1 |    |            |    | (b) Comparative Example 1 |    |            |    |
|---------------|----|------------|----|---------------------------|----|------------|----|
| Gender        |    | Generation |    | Gender                    |    | Generation |    |
| Men           | 34 | Twenties   | 45 | Men                       | 27 | Twenties   | 40 |
| Women         | 52 | Thirties   | 34 | Women                     | 57 | Thirties   | 38 |
| Total         | 86 | Forties    | 7  | Total                     | 84 | Forties    | 5  |
|               |    |            |    |                           |    | Fifties    | 1  |

[0185] As shown in FIG. 11A, the difference in the evaluation results with regard to a flicker between the normal driving and the IDS driving is small in Example 1. Among eighty-six examinees, three answered that they recognized a flicker more in the IDS driving and six answered that they recognized a flicker more in the normal driving. As to

overall evaluation results of Example 1, a flicker was less recognized in the IDS driving than in the normal driving.

[0186] As shown in FIG. 11B, the difference in the evaluation results with regard to a flicker between the display modes is greater in Comparative Example 1 than in Example 1. Among eighty-four examinees, eleven answered that they recognized a flicker more in the IDS driving and three answered that they recognized a flicker more in the normal driving. As to overall evaluation results of Comparative Example 1, a flicker was recognized more significantly in the IDS driving than in the normal driving. As the elapsed time from start of the test becomes longer, a flicker was recognized more significantly in the IDS driving. These results of the subjective evaluation of Comparative Example 1 correspond to the results of the objective evaluation in FIG. 10B, that is, an increase in the amount of change in transmittance with time.

[0187] As described above, it was confirmed that a change in transmittance was able to be suppressed by making the two common electrodes (COM-1 and COM-2) have the same potential even when the IDS driving, which was pseudo DC driving, was performed for a long period. It was also confirmed that a flicker caused when data was rewritten in the IDS driving was able to be reduced.

[0188] The results of the subjective evaluation in 11A and 11B show that in Example 1, there is no significant difference in evaluation results of display quality between the IDS driving and the normal driving, whereas in Comparative Example 1, the display quality is degraded more in the IDS driving than in the normal driving. This suggests that display quality equivalent to that in the normal driving can be maintained even in an LCD after the long time IDS driving by making the two common electrodes (COM-1 and COM-2) have the same potential.

[0189] This application is based on Japanese Patent Application serial no. 2013-154170 filed with Japan Patent Office on Jul. 25, 2013, the entire contents of which are hereby incorporated by reference.

What is claimed is:

1. A liquid crystal display device comprising:  
a first substrate and a second substrate facing each other;  
a liquid crystal layer between the first substrate and the second substrate;  
a pixel electrode and a first common electrode between the first substrate and the liquid crystal layer; and  
a second common electrode between the second substrate and the liquid crystal layer,  
wherein the pixel electrode faces the first common electrode with an insulating layer between the pixel electrode and the first common electrode,  
wherein the second common electrode faces the first common electrode with the liquid crystal layer between the second common electrode and the first common electrode,  
wherein a data signal corresponding to image data is supplied to the pixel electrode, and  
wherein a same potential is supplied to the first common electrode and the second common electrode.

\* \* \* \* \*

|                |                                                                                                                                                                                                                                                                                                                         |         |            |
|----------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|------------|
| 专利名称(译)        | 液晶显示装置和电子设备                                                                                                                                                                                                                                                                                                             |         |            |
| 公开(公告)号        | <a href="#">US20170059910A1</a>                                                                                                                                                                                                                                                                                         | 公开(公告)日 | 2017-03-02 |
| 申请号            | US15/350690                                                                                                                                                                                                                                                                                                             | 申请日     | 2016-11-14 |
| [标]申请(专利权)人(译) | 株式会社半导体能源研究所                                                                                                                                                                                                                                                                                                            |         |            |
| 申请(专利权)人(译)    | 半导体能源研究所有限公司.                                                                                                                                                                                                                                                                                                           |         |            |
| 当前申请(专利权)人(译)  | 半导体能源研究所有限公司.                                                                                                                                                                                                                                                                                                           |         |            |
| [标]发明人         | FUKAI SHUJI<br>HATSUMI RYO<br>KUBOTA DAISUKE                                                                                                                                                                                                                                                                            |         |            |
| 发明人            | FUKAI, SHUJI<br>HATSUMI, RYO<br>KUBOTA, DAISUKE                                                                                                                                                                                                                                                                         |         |            |
| IPC分类号         | G02F1/133 G02F1/1343 G09G3/36 G02F1/1333                                                                                                                                                                                                                                                                                |         |            |
| CPC分类号         | G02F1/13306 G09G2320/0247 G02F1/134363 G09G3/3688 G09G3/3677 G02F2201/123 G02F2201/121 G02F1/1368 G02F2001/133302 G02F1/133512 G02F1/133514 G09G3/3614 G02F1/1337 G02F1/13394 G02F2001/134372 G02F1/136286 G02F2001/136295 G02F2001/13629 G09G2310/08 G09G2320/0204 G02F1/133345 G02F1/133 G02F1/134309 G02F2001/134381 |         |            |
| 优先权            | 2013154170 2013-07-25 JP                                                                                                                                                                                                                                                                                                |         |            |
| 其他公开文献         | US10338419                                                                                                                                                                                                                                                                                                              |         |            |
| 外部链接           | <a href="#">Espacenet</a> <a href="#">USPTO</a>                                                                                                                                                                                                                                                                         |         |            |

#### 摘要(译)

以低刷新率驱动的FFS液晶显示装置的闪烁减少。在FFS液晶显示器中，包括在液晶元件中的像素电极和第一公共电极形成在元件基板侧，第二公共电极形成在另一基板（相对基板）侧。通过使第一和第二公共电极具有相同的电位，可以在像素中抑制残留DC电压的产生。因此，即使当刷新率降低时，也可以在数据保持时段中抑制像素的透射率的变化，从而可以减少闪烁。

