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(19) **United States**(12) **Patent Application Publication**
Yoso et al.(10) **Pub. No.: US 2019/0146281 A1**(43) **Pub. Date: May 16, 2019**(54) **LIQUID CRYSTAL DISPLAY PANEL****Publication Classification**(71) Applicant: **Japan Display Inc.**, Tokyo (JP)(51) **Int. Cl.****G02F 1/1337** (2006.01)**G02F 1/1343** (2006.01)**G02F 1/1333** (2006.01)(72) Inventors: **Aya Yoso**, Tottori (JP); **Joji Nishimura**,
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Kanagawa (JP)(52) **U.S. Cl.**CPC .. **G02F 1/133707** (2013.01); **G02F 1/133784**(2013.01); **G02F 1/134309** (2013.01); **G02F****1/134363** (2013.01); **G02F 1/1337** (2013.01);**G02F 2201/128** (2013.01); **G02F 1/13439**(2013.01); **G02F 2001/134372** (2013.01);**G02F 1/133345** (2013.01)(21) Appl. No.: **16/243,266**(22) Filed: **Jan. 9, 2019****Related U.S. Application Data**

(63) Continuation of application No. 15/659,729, filed on Jul. 26, 2017, now Pat. No. 10,197,859, which is a continuation of application No. 15/187,032, filed on Jun. 20, 2016, now Pat. No. 9,746,713, which is a continuation of application No. 14/702,062, filed on May 1, 2015, now Pat. No. 9,383,606, which is a continuation of application No. 14/327,772, filed on Jul. 10, 2014, now Pat. No. 9,052,547, which is a continuation of application No. 12/976,365, filed on Dec. 22, 2010, now Pat. No. 8,804,084.

(57)

ABSTRACT

A liquid crystal display panel is provided and includes a pair of substrates arranged face to face so as to sandwich a liquid crystal layer, a lower electrode formed on a lower substrate, an upper electrode formed on the lower substrate through an insulating layer, in which plural slits are formed in each sub-pixel, wherein each of the plural slits is formed as an aperture in which both ends thereof in the longitudinal direction are closed, and an alignment film formed so as to cover a surface of the upper electrode and the insulating layer. The plural slits have different widths at both ends of slits in a longitudinal direction, and a rubbing direction of the alignment film is a direction crossing longitudinal edges of each of the slits.

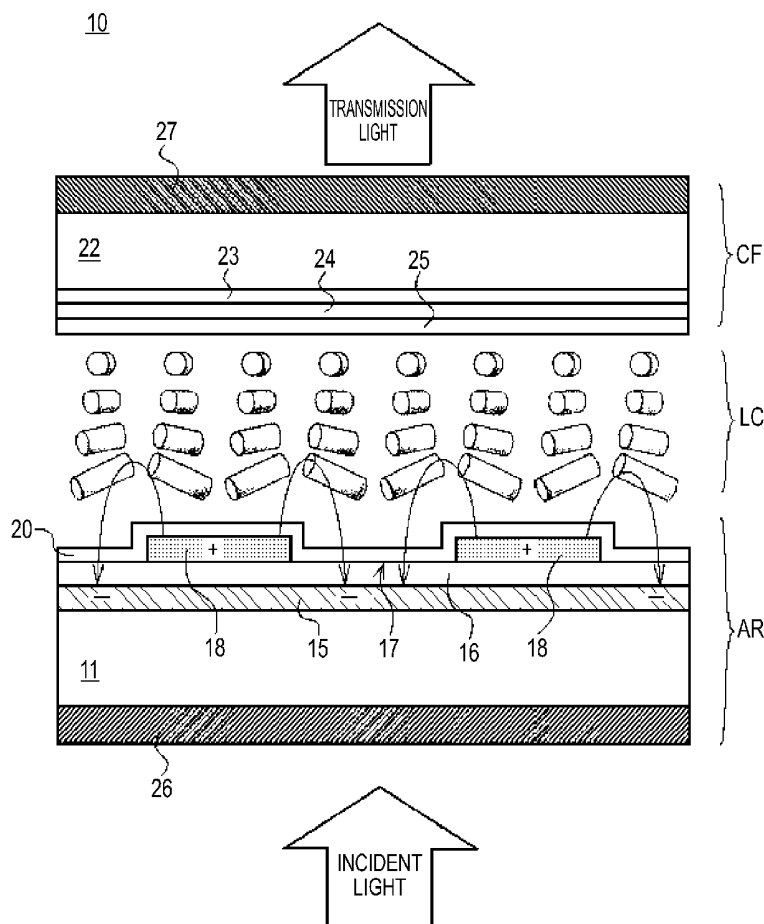


FIG. 1

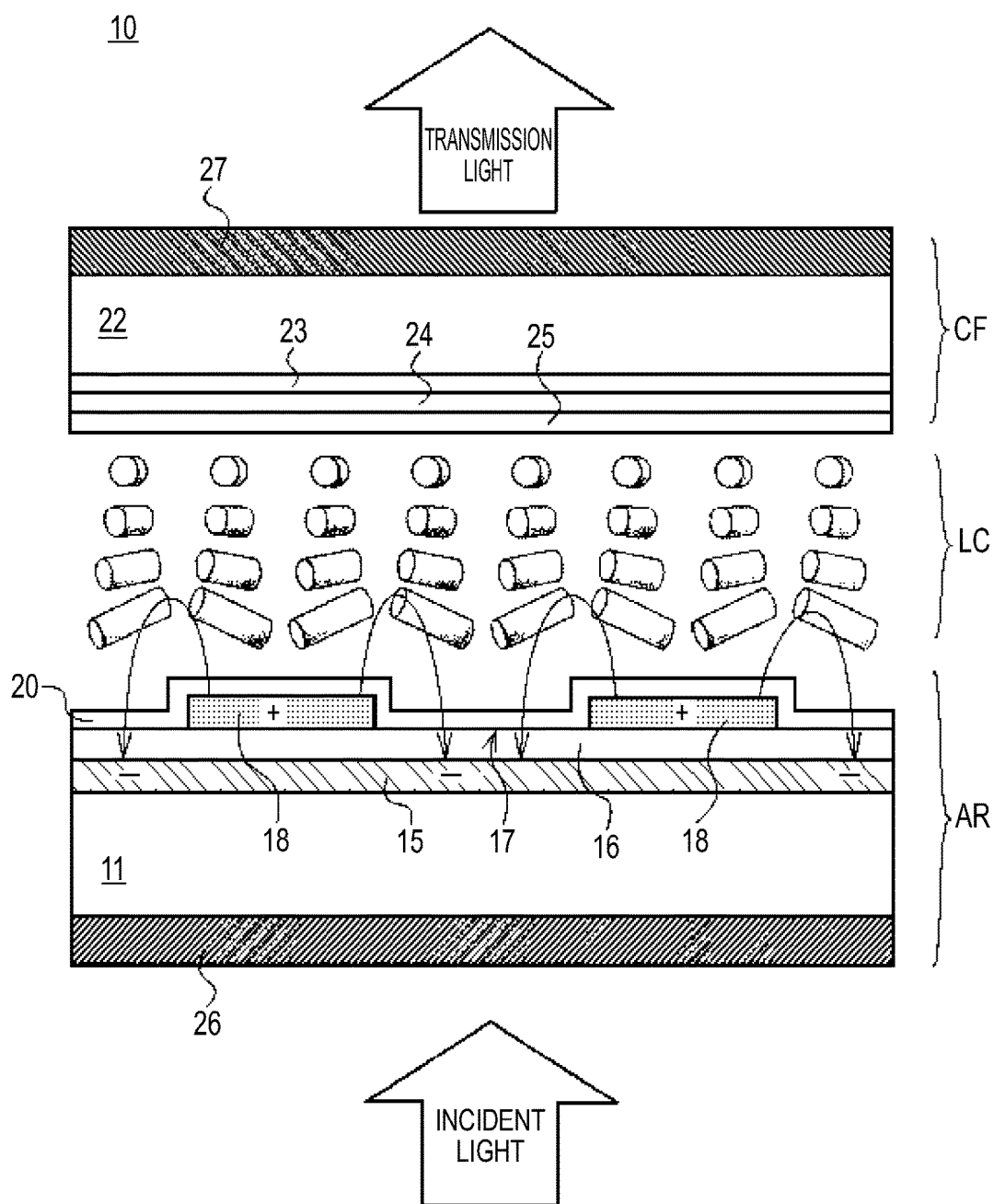


FIG.2A

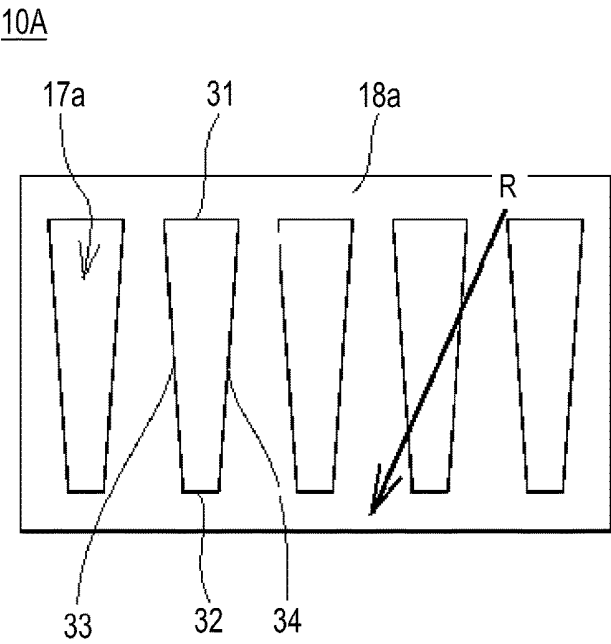


FIG.2B

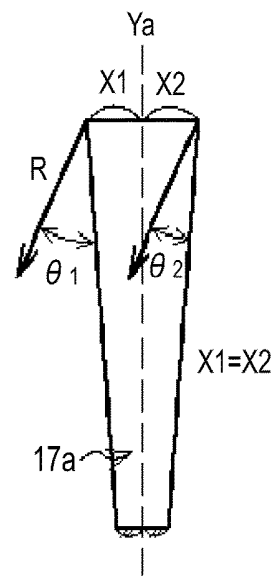


FIG.3

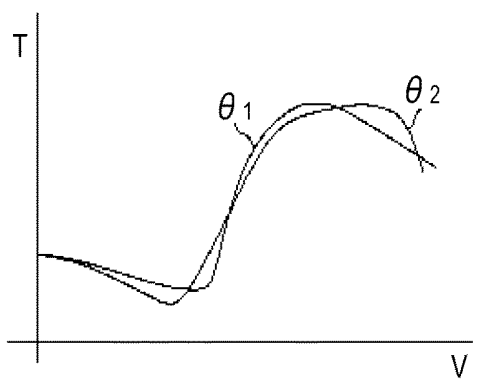


FIG. 4A

10B

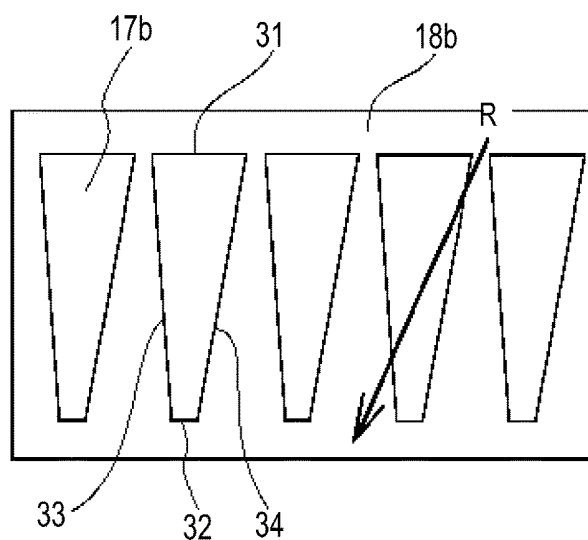


FIG. 4B

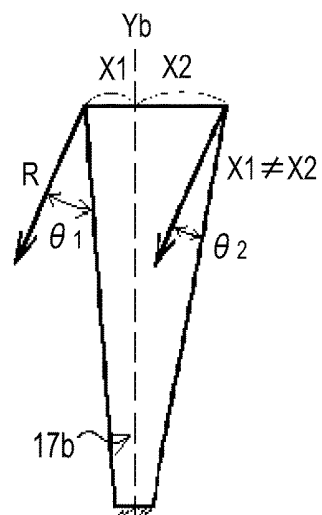


FIG. 5A

10C

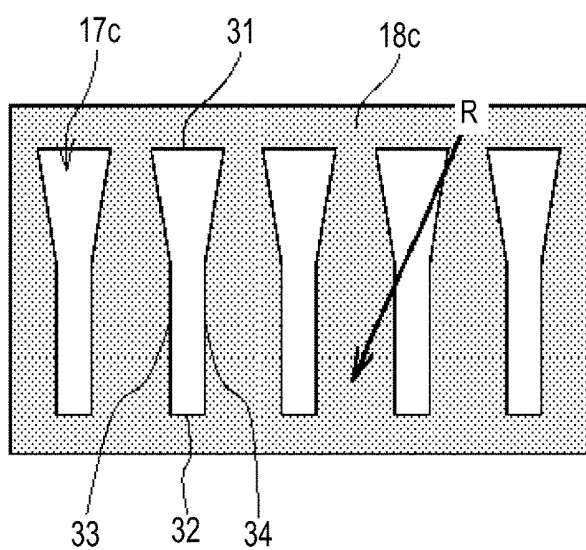


FIG. 5B

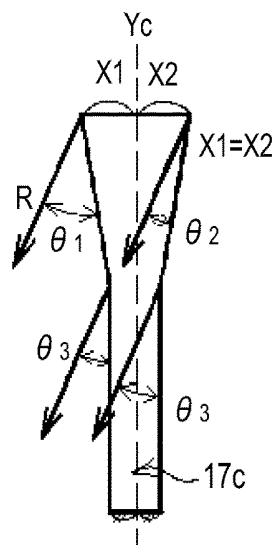


FIG. 6

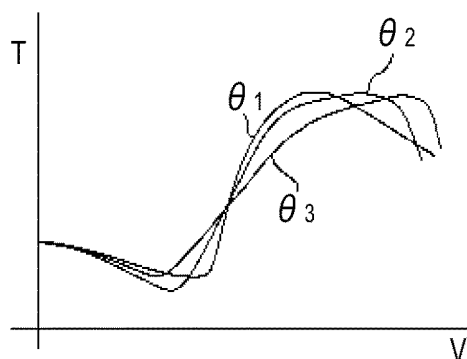


FIG. 7A

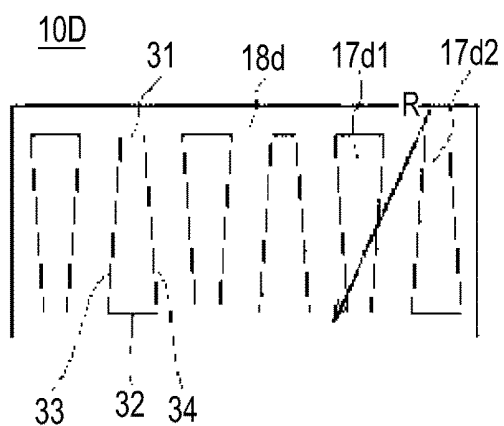


FIG. 7B

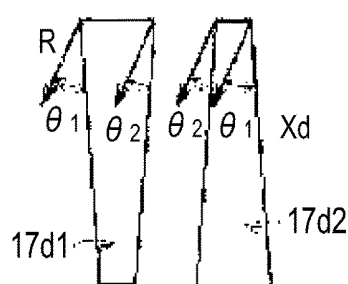


FIG. 8A

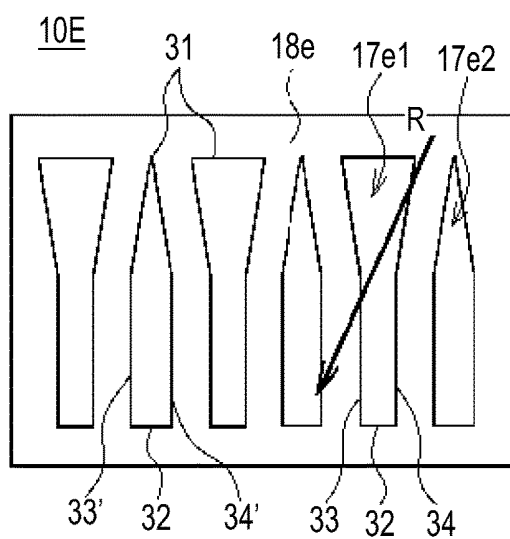


FIG. 8B

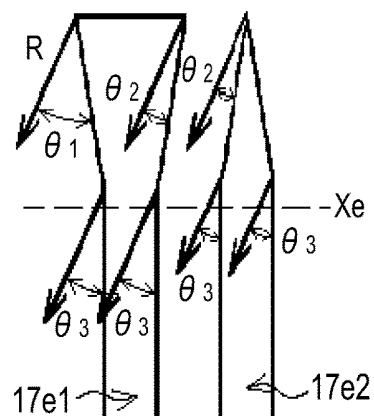


FIG.9

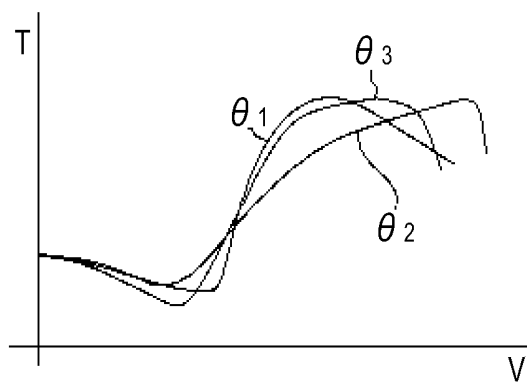
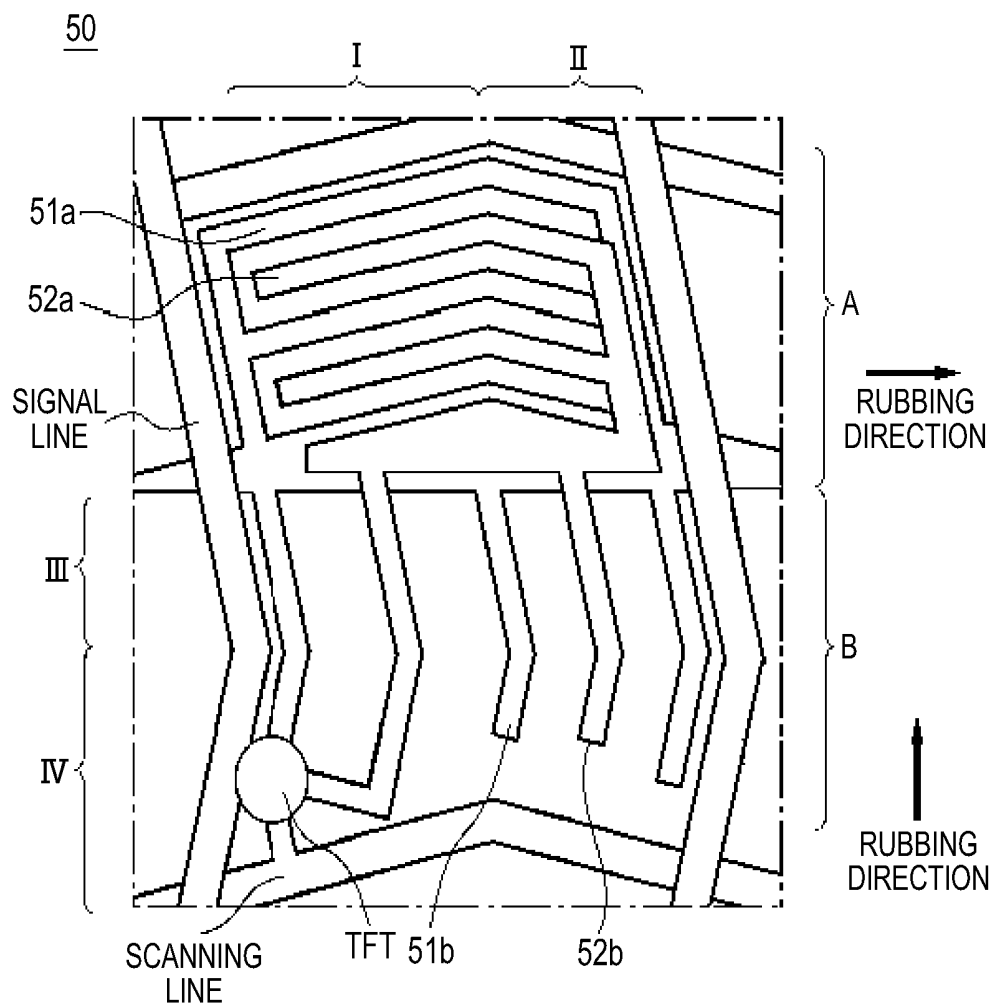


FIG. 10 PRIOR ART



LIQUID CRYSTAL DISPLAY PANEL

CROSS REFERENCES TO RELATED APPLICATIONS

[0001] The present application is a continuation of U.S. patent application Ser. No. 15/659,729, filed on Jul. 26, 2017, which application is a continuation of U.S. patent application Ser. No. 15/187,032, filed on Jun. 20, 2016, issued as U.S. Pat. No. 9,746,713 on Aug. 29, 2017, which application is a continuation of U.S. patent application Ser. No. 14/702,062, filed on May 1, 2015, issued as U.S. Pat. No. 9,383,606 on Jul. 5, 2016, which application is a continuation of U.S. patent application Ser. No. 14/327,772, filed Jul. 10, 2014, issued as U.S. Pat. No. 9,052,547 on Jun. 9, 2015, which application is a continuation of U.S. patent application Ser. No. 12/976,365, filed Dec. 22, 2010, issued as U.S. Pat. No. 8,804,084 on Aug. 12, 2014, which application references Japanese Priority Patent Application JP 2008-161380 filed in the Japan Patent Office on Jun. 20, 2008, the entire content of which is hereby incorporated by reference.

BACKGROUND

[0002] The present disclosure relates to a horizontal-electric field liquid crystal display panel. More specifically, the invention relates to a Fringe-Field-Switching (referred to as "FFS" in the following description)-mode liquid crystal display panel with good viewing-angle characteristics and with less coloring.

[0003] As the liquid crystal display is characterized in that it is light in weight, thin, and has low power consumption as compared with a CRT (cathode ray tube), it is used for many electronic apparatus for display. The liquid crystal display panel changes orientation of liquid crystal molecules by an electric field, which are aligned in a given direction by performing rubbing processing to an alignment film, and changes the transmission amount or the reflection amount of light to display images.

[0004] As methods for applying an electric field on a liquid crystal layer of the liquid crystal display panel, there are a vertical-electric field type and a horizontal-electric field type. In a vertical-electric field liquid crystal display panel, an electric field of a nearly vertical direction is applied to liquid crystal molecules by a pair of electrodes arranged so as to sandwich the liquid crystal layer. As the vertical-electric field liquid crystal display panels, a TN (Twisted Nematic) mode, a VA (Vertical Alignment) mode, a MVA (Multi-domain Vertical Alignment) mode and the like are known. In a horizontal-electric field liquid crystal display panel, a pair of electrodes are provided so as to be insulated from each other on an inner surface of one of a pair of substrates arranged to sandwich the liquid crystal layer and an electric field of a nearly horizontal direction is applied to liquid crystal molecules. As the horizontal-electric field liquid crystal display panels, an (In-Plane Switching) mode in which the pair of electrodes do not overlap in plan view and an FFS (Fringe Field Switching) mode in which the pair of electrodes overlap are known.

[0005] Among the above modes, in the FFS-mode liquid crystal display panel, a pair of electrodes including an upper electrode and a lower electrode are arranged at different layers respectively through an insulating film, slit-shaped openings are provided at the upper electrode and the electric

field in the nearly horizontal direction passing through the slits is applied to the liquid crystal layer. The FFS-mode liquid crystal display panel is widely used in recent years because it has advantages such that wide viewing angle can be obtained as well as image contrast can be improved. However, a slit having a fixed width is used in each sub-pixel in the horizontal-electric field liquid crystal display panel, therefore, there are a problem that coloring occurs depending on a viewing angle direction due to VT characteristics in respective sub-pixels. In order to improve the viewing angle characteristics and to reduce the coloring in the horizontal-electric field liquid crystal display panel, attempts to divide a rubbing direction into plural directions in one pixel have been made (refer to JP-A-2005-196118 (Patent Document 1)). Here, the liquid crystal display panel disclosed in Patent Document 1 will be explained in reference to FIG. 10.

[0006] FIG. 10 is a schematic plan view of one sub-pixel of the horizontal-electric field liquid crystal display panel disclosed in JP-A-2005-196118 (Patent Document 1).

[0007] In a horizontal-electric field liquid crystal display **50**, one sub-pixel is divided into four domains of IA, IIA, IIIB, and IVB, and angles made by common electrodes **51a**, **51b** as well as pixel electrodes **52a**, **52b** driven by a TFT and rubbing directions are changed in respective domains. In the liquid crystal display panel **50**, the four domains are formed by arranging the common electrodes **51a**, **51b** and the pixel electrodes **52a**, **52b** so as to be folded in the horizontal direction and the vertical direction respectively, the rubbing direction is changed in a region A and a region B of one sub-pixel, and further, color conversion is compensated with one another in respective domains to reduce the coloring.

SUMMARY

[0008] According to the liquid crystal display panel **50** in related art, the improvement of viewing angel characteristics and the reduction of the coloring can be expected after a sort. However, in the case of the above liquid crystal display panel **50**, there is technical difficulty that it is necessary to divide the rubbing direction into plural directions within a narrow region of one sub-pixel. Moreover, as four multi-domains are formed by slits having a fixed width in the above liquid crystal display panel **50**, four regions are generated in one sub-pixel, which causes a problem that it is difficult to obtain good display characteristics due to disclination.

[0009] Thus, it is desirable to provide an FFS-mode liquid crystal display panel with good viewing angle characteristics and with less coloring.

[0010] According to an embodiment, there is provided a liquid crystal display panel having a pair of substrates arranged face to face so as to sandwich a liquid crystal layer including a lower electrode, an upper electrode formed on a surface of the lower substrate through an insulating layer, in which plural slits are formed in each sub-pixel and an alignment film formed so as to cover a surface of the upper electrode and the insulating layer on one of the pair of substrates, in which the plural slits have different widths at both ends of slits in a longitudinal direction.

[0011] The liquid crystal display panel according to the embodiment has a pair of substrates arranged face to face so as to sandwich the liquid crystal layer and includes the lower electrode, the upper electrode formed on the surface of the lower substrate through the insulating layer, in which plural

slits are formed in each sub-pixel and the alignment film formed so as to cover the surface of the upper electrode and the insulating layer on one of the pair of substrates. The liquid crystal display panel according to the embodiment operates in an FFS mode by the above structure. In the liquid crystal display panel of the embodiment, the lower electrode may be formed on a surface of an interlayer film made of a resin film or may be formed on a surface of transparent substrate such as a glass substrate. As the insulating film formed on the surface of the lower electrode, an inorganic insulating film such as silicon dioxide or silicon nitride is used, and preferably silicon nitride is used from a viewpoint of insulation performance. As the upper electrode and the lower electrode, a transparent conductive material such as ITO (Indium Tin Oxide) or IZO (Indium Zinc Oxide) can be used.

[0012] The light transmittance of the liquid crystal display panel varies according to variation of drive voltage applied to the liquid crystal layer. The characteristics are called voltage transmittance (VT) characteristics. The variation of the light transmittance due to variation of the drive voltage differs according to a light wavelength, therefore, a phenomenon called coloring occurs. In the case of the FFS-mode liquid crystal display, the relation between the voltage applied to the liquid crystal layer and light transmittance of the liquid crystal layer, namely, the VT characteristics vary according to angles made by the slits of the upper electrode in the longitudinal direction which cross the rubbing direction and the rubbing direction.

[0013] The liquid crystal display panel according to the embodiment has the structure in which plural slits have different widths at both ends of slits in the longitudinal direction. When such structure is applied, the angles made by edges of both sides of each slit along the longitudinal direction and the rubbing direction vary. Moreover, the widths of the slit and an electrode portion between the slits sequentially vary along the longitudinal direction, therefore, the VT characteristics are shifted at portions of respective widths, as a result, different plural VT characteristics can be obtained in each slit. When plural VT characteristics are included in each slit, the plural VT characteristics are superimposed and VT characteristics represented by an envelope thereof can be obtained. Accordingly, the VT characteristics in a wide range are included in the liquid crystal display panel according to the embodiment, therefore, the liquid crystal display panel in which viewing-angle characteristics become good as well as coloring hardly occurs can be obtained. The pixel having plural slit widths can be obtained according to the structure, therefore, plural VT characteristics can be obtained.

[0014] In the liquid crystal display panel of the embodiment, it is preferable that each of the plural slits has a slit opening in which both ends thereof in the longitudinal direction are closed.

[0015] As both ends of the plural slit opening in the longitudinal direction are closed in the liquid crystal display panel according to the embodiment, the shape of the end of the slit can be formed precisely, therefore, reverse twisted domain hardly occurs and the high-quality liquid crystal display panel can be provided.

[0016] In the liquid crystal display panel of the embodiment, it is preferable that edges of the slit along the

longitudinal direction are formed to be asymmetrical with respect to an axis corresponding to the longitudinal direction of the slit.

[0017] When the edges of the slit along the longitudinal direction are asymmetrical with respect to the axis corresponding to the longitudinal direction of the slit, angles made by edges of both sides of each slit along the longitudinal direction and the rubbing direction differ. Additionally, the angles made by edges of both edges of each slit along the longitudinal direction and the rubbing direction can be set to optional plural values, therefore, plural VT characteristics fixed by these angles can be optionally set. Accordingly, the liquid crystal display panel in which viewing-angle characteristics become good as well as the coloring further hardly occurs can be obtained according to the embodiment.

[0018] In the liquid crystal display panel of the embodiment, it is preferable that the slit has a folding portion at which edges of the slit along the longitudinal direction of the slit are folded in a direction in which the edges are apart from each other.

[0019] When the slit has the folding portion at which the edges of the slit along the longitudinal direction of the slit are folded in the direction in which the edges are apart from each other, angles made by edges at both sides of each slit in the longitudinal direction and the rubbing direction will be at least three kinds. Accordingly, at least three kinds of VT characteristics are obtained in each slit in the liquid crystal display panel according to the embodiment, therefore, the liquid crystal display panel in which viewing-angle characteristics become good as well as the coloring further hardly occurs can be obtained according to the embodiment.

[0020] In the liquid crystal display panel of the embodiment, it is preferable that plural pairs of slits are included, in which slits in each pair have different shapes respectively.

[0021] Each pair of slits having different shapes has at least two kinds of VT characteristics in each pair of slits which are different according to the shape of respective slits. Therefore, the liquid crystal display panel in which viewing-angle characteristics become good as well as the coloring hardly occurs can be obtained according to the embodiment. As more slits can be arranged, the transmittance is improved.

[0022] In the liquid crystal display panel of the embodiment, it is preferable that the slits in each pair having the same shape are arranged to be inverted with respect to each other at a central axis in the direction orthogonal to the longitudinal direction of the slits.

[0023] When slits in each pair having the same shape are arranged to be inverted with respect to each other at a central axis in the direction orthogonal to the longitudinal direction of the slits, many pairs of slits having different shapes from each other can be arranged symmetrically with respect to the axis within one sub-pixel. When applying such structure, at least two kinds of VT characteristics are obtained in each pair of slits as well as many slits can be arranged in one sub-pixel, in addition, a light emitting state of liquid crystal will be symmetrical with respect to the central axis in the direction orthogonal to the longitudinal direction of the slits. Accordingly, the liquid crystal display panel in which viewing-angle characteristics become good, an aperture ratio is high, display quality is good, and further, the coloring hardly occurs can be obtained according to the embodiment.

[0024] In the liquid crystal display panel of the embodiment, it is preferable that the slits in each pair having

different shapes are arranged to be inverted with respect to each other at a central axis in the direction orthogonal to the longitudinal direction of the slits.

[0025] When slits in each pair having different shapes are arranged to be inverted with respect to each other at a central axis in the direction orthogonal to the longitudinal direction of the slits, many pairs of slits having different shapes from each other can be arranged symmetrically with respect to the axis within one sub-pixel. When applying such structure, at least three kinds of VT characteristics are obtained in each pair of slits as well as many slits can be arranged in one sub-pixel, in addition, the light emitting state of liquid crystal will be symmetrical with respect to the central axis in the direction orthogonal to the longitudinal direction of the slits. For example, in the case that respective edges forming one slit are not formed to be parallel to each other, four kinds of VT characteristics can be obtained. Accordingly, the liquid crystal display panel in which viewing-angle characteristics become good, display quality is good as well as the coloring hardly occurs can be obtained according to the embodiment.

[0026] In the liquid crystal display panel of the embodiment, it is preferable that the slits in each pair are formed so that edges of adjacent slits along the longitudinal direction are parallel to each other.

[0027] When the edges of adjacent slits along the longitudinal direction are formed to be parallel to each other, slits in each pair have shapes complementary to each other. When applying such structure, slits which are asymmetrical to each other with respect to the central axis in the direction orthogonal to the longitudinal direction of the slits, and at least two to four kinds of VT characteristics are obtained in each pair of slits as well as many pair of slits in which slits in each pair have different shapes are efficiently arranged in one sub-pixel. Accordingly, in the liquid crystal display in which viewing-angle characteristics become good, transmittance is high as well as the coloring hardly occurs can be obtained according to the embodiment.

[0028] In the liquid crystal display panel of the embodiment, it is preferable that a rubbing direction of the alignment layer is a direction crossing all edges corresponding to the longitudinal direction of the slits.

[0029] According to the liquid crystal display having the embodiment, fringe field effect can be exerted in all edges corresponding to the longitudinal direction of the slits, therefore, advantages can be achieved more noticeably.

[0030] Additional features and advantages are described herein, and will be apparent from the following Detailed Description and the figures.

BRIEF DESCRIPTION OF THE FIGURES

[0031] FIG. 1 is a schematic cross-sectional view for explaining the operation principle of a liquid crystal display according to an embodiment;

[0032] FIG. 2A is a plan view of an upper electrode of one pixel according to a first embodiment and FIG. 2B is an enlarged view for explaining angles made by one slit and a rubbing direction of FIG. 2A;

[0033] FIG. 3 is a graph showing VT curves of long edges of the slit according to the first embodiment;

[0034] FIG. 4A is a plan view of an upper electrode of one pixel according to a second embodiment and FIG. 4B is an enlarged view for explaining angles made by one slit and the rubbing direction of FIG. 4A;

[0035] FIG. 5A is a plan view of an upper electrode of one pixel according to a third embodiment and FIG. 5B is an enlarged view for explaining angles made by one slit and the rubbing direction of FIG. 5A;

[0036] FIG. 6 is a graph showing VT curves of long edges of the slit according to the third embodiment;

[0037] FIG. 7A is a plan view of an upper electrode of one pixel according to a fourth embodiment and FIG. 7B is an enlarged view for explaining angles made by a pair of slits and the rubbing direction of FIG. 7A;

[0038] FIG. 8A is a plan view of an upper electrode of one pixel according to a fifth embodiment and FIG. 8B is an enlarged view for explaining angles made by a pair of slits and the rubbing direction of FIG. 8A;

[0039] FIG. 9 is a graph showing VT curves of long edges of the slit according to the fifth embodiment; and

[0040] FIG. 10 is a schematic plan view showing arrangement of electrodes and rubbing directions in one sub-pixel of a horizontal-electric field liquid crystal display panel in related art.

DETAILED DESCRIPTION

[0041] Hereinafter, embodiments will be explained with reference to the drawings. In respective drawings used for explanation in the specification, respective layers and respective members are displayed with different scale ratios in order to allow respective layers and respective members to be sizes recognizable on the drawings, therefore, they are not displayed with the size corresponding to actual sizes.

[0042] FIG. 1 is a schematic cross-sectional view for explaining the operation principle of a liquid crystal display panel according to an embodiment. FIG. 2A is a plan view of an upper electrode of one pixel according to a first embodiment and FIG. 2B is an enlarged view for explaining angles made by one slit and a rubbing direction of FIG. 2A. FIG. 3 is a graph showing VT characteristics of long edges of the slit according to the first embodiment. FIG. 4A is a plan view of an upper electrode of one pixel according to a second embodiment and FIG. 4B is an enlarged view for explaining angles made by one slit and the rubbing direction of FIG. 4A. FIG. 5A is a plan view of an upper electrode of one pixel according to a third embodiment and FIG. 5B is an enlarged view for explaining angles made by one slit and the rubbing direction of FIG. 5A. FIG. 6 is a graph showing VT characteristics of long edges of the slit according to the third embodiment. FIG. 7A is a plan view of an upper electrode of one pixel according to a fourth embodiment and FIG. 7B is an enlarged view for explaining angles made by a pair of slits and the rubbing direction of FIG. 7A. FIG. 8A is a plan view of an upper electrode of one pixel according to a fifth embodiment and FIG. 8B is an enlarged view for explaining angles made by a pair of slits and the rubbing direction of FIG. 8A. FIG. 9 is a graph showing VT characteristics of long edges of the slit according to the fifth embodiment.

[0043] First, the operation principle of an FFS-mode liquid crystal display panel common to respective embodiments will be explained with reference to FIG. 1. An FFS-mode liquid crystal display device 10 includes an array substrate AR and a color filter substrate CF. In the array substrate AR, plural scanning lines and common wiring are respectively provided in parallel to a surface of a first transparent substrate 11 and plural signal lines (all lines are not shown) are provided in a direction crossing these scanning lines and the common wiring. A lower electrode 15

made of a transparent material such as ITO, IZO or the like connected to the common wiring so as to cover respective regions sectioned by the scanning lines and the signal lines is provided. Therefore, the lower electrode **15** operates as a common electrode. On a surface of the lower electrode **15**, upper electrodes **18** made of a transparent material such as ITO in which plural slits **17** are formed in a stripe shape are provided through an insulating film **16**. The surface of the upper electrodes **18** and the plural slits **17** are covered with an alignment layer **20**. The upper electrodes **18** are connected to switching elements such as not-shown TFTs (Thin Film Transistors) and operate as pixel electrodes.

[0044] The color filter substrate CF has a structure in which a color filter layer **23**, an overcoat layer **24** and an alignment film **25** are provided on a surface of a second transparent substrate **22**. The array substrate AR is placed so as to face the color filter substrate CF to allow the upper electrodes **18** and the lower electrode **15** of the array substrate AR to face the color filter layer **23** of the color filter substrate CF. Next, liquid crystal LC is sealed between the array substrate AR and the color filter substrate CF as well as polarizing plates **26**, **27** are arranged outside both substrates AR, CF respectively to thereby form the FFS-mode liquid crystal display device **10**.

[0045] In the FFS-mode liquid crystal display device **10**, when the electric field is formed between the upper electrode **18** and the lower electrode **15**, the electrode field is directed to the lower electrode **15** at both sides of the upper electrodes **18** as shown in FIG. 1. Accordingly, it is possible to drive not only liquid crystal existing in the slit **17** but also liquid crystal existing on the upper electrodes **18**. Therefore, the FFS-mode liquid crystal display device **10** has characteristics that it has a wide viewing angle as well as high contrast, further, it can perform bright display because of high transmittance. Additionally, there is an advantage that the FFS-mode liquid crystal display device **10** generates high storage capacitance collaterally because the overlapping area of the upper electrodes **18** and the lower electrode **15** in plan view is large, which eliminates the need for an auxiliary capacitance line separately.

First Embodiment

[0046] A structure of an upper electrode **18a** of one sub-pixel in the liquid crystal display panel **10A** in the first embodiment will be explained with reference to FIGS. 2A and 2B. The upper electrode **18a** has a rectangular shape, which is depicted in landscape in FIG. 2A. In the upper electrode **18a**, plural slits **17a** having the same shape are formed. The slit **17a** is substantially longer than is wide, in which opposite short edges are called a first short edge **31**, a second short edge **32**, and in which a first long edge is called a long edge **33** and a right long edge is called a second long edge **34** in a pair of long edges connecting to the short edges. The first and second long edges **33**, **34** of the slit **17a** and a rubbing direction R (which is equal to an alignment direction of liquid crystal when the electric field is not applied) cross each other. When an angle made by the left long edge **33** and the rubbing direction R is $\theta 1$ and an angle made by the right long edge **34** and the rubbing direction R is $\theta 2$ as shown in FIG. 2B, angles made by the first and second long edges **33**, **34** of the slit **17a** and the rubbing direction R are arranged to be $\theta 1 \neq \theta 2$. Additionally, the slit **17a** is made to be symmetrical with respect to a central axis Ya in a long edge direction. That is, when a perpendicular

bisector of the second short edge **32** of the slit **17a** is the central axis Ya and lengths of portions of the first short edge **31** positioned at both sides of the central axis Ya are respectively X1 and X2, the relation of $X1 = X2$ is satisfied.

[0047] In the FFS-mode liquid crystal display panel, the VT characteristics vary according to the angle made by the long edge of the slit and the rubbing direction, the width of the slit and the distance between adjacent slits. Accordingly, one slit **17a** of the upper electrode **18a** will have both VT characteristics by the left long edge **33** (displayed as $\theta 1$) and VT characteristics by the right long edge **34** (displayed as $\theta 2$) as shown in FIG. 3. Accordingly, the liquid crystal display panel **10A** according to the first embodiment is observed by an observer as the panel which has VT characteristics represented by an envelope of both VT characteristics as shown in FIG. 3. If a tinge of yellow is added in respective VT characteristics, the color is compensated with one another in respective characteristics such that, when some region has a tinge of yellow, yellow does not appear in other regions of VT characteristics, as a result, coloring phenomenon can be suppressed.

[0048] In the above case, the left edge and the right edge of the slit incline to the same side with respect to the rubbing direction to make crossing angles as shown in FIGS. 2A and 2B, however, the left edge and the right edge may incline to the reverse side with respect to the rubbing direction as the embodiment. In that case, a rotating direction of liquid crystal differs in the vicinity of the left edge and in the vicinity of the right edge, therefore, large effect can be obtained on compensation for color variations depending on the viewing angle, in addition to the effect of color compensation by different VT characteristics as in the embodiment. Also in the following embodiments, the same effect can be obtained by setting the rubbing angle in the same manner.

Second Embodiment

[0049] A structure of an upper electrode **18b** of one sub-pixel in the liquid crystal display panel **10B** in the second embodiment will be explained with reference to FIGS. 4A and 4B. In FIGS. 4A and 4B, the same reference numerals and signs are given to the same components as the liquid crystal display panel **10A** according to the first embodiment and the detailed explanation thereof is omitted. The upper electrode **18b** is the same as in the case of the liquid crystal display panel **10A** according to the first embodiment in a point that angles made by the first and second long edges **33**, **34** of a slit **17b** and the rubbing direction R are arranged to be $\theta 1 \neq \theta 2$ when the angle made by the left long edge **33** and the rubbing direction R is $\theta 1$ and the angle made by the right long edge **34** and the rubbing direction R is $\theta 2$ as shown in FIG. 4B. However, the slit **17b** of the upper electrode **18b** has a different structure from the case of the liquid crystal display panel **10A** according to the first embodiment in a point that the slit **17b** is formed to be asymmetrical with respect to a central axis Yb in the long edge direction.

[0050] That is, when a perpendicular bisector of the second short edge **32** of the slit **17b** is the central axis Yb and lengths of portions positioned at both sides of the central axis Yb of the first short edge **31** are respectively X1 and X2, the relation of $\theta 1 \neq \theta 2$ is satisfied. According to the structure, respective angles $\theta 1$, $\theta 2$ made by the long edges **33**, **34** at both sides of the slit **17b** along the longitudinal direction and

the rubbing direction R can be set to be optional plural values, therefore, plural VT characteristics fixed by these angles can be optionally set. The VT characteristics having a similar tendency as the upper electrode **18a** in the liquid crystal display panel **10A** of the first embodiment can be obtained also by applying the above structure. Accordingly, the same effect as the liquid crystal display panel **10A** according to the first embodiment can be obtained also in the liquid crystal display panel **10B** according to the second embodiment.

Third Embodiment

[0051] A structure of an upper electrode **18c** of one sub-pixel in the liquid crystal display panel **10C** in the third embodiment will be explained with reference to FIGS. **5A** and **5B**. In FIGS. **5A** and **5B**, the same reference numerals and signs are given to the same components as the liquid crystal display panel **10A** according to the first embodiment and the detailed explanation thereof is omitted. A slit **17c** formed in the upper electrode **18c** has a portion in which the long edges **33**, **34** of both sides in the longitudinal direction are parallel to each other or a portion in which the long edges **33**, **34** extend in different directions, which is formed to be symmetrical with respect to a central axis Yc in the long edge direction. When such structure is applied, respective long edges **33**, **34** cross the rubbing direction at three different angles of θ_1 , θ_2 and θ_3 as shown in FIG. **5B**. As a result, the liquid crystal display panel **10C** of the third embodiment is observed by an observer as the panel which has the VT characteristics represented by an envelope of three VT characteristics as shown in FIG. **6**. If a tinge of yellow is added in respective VT characteristics, the color is compensated with one another in respective characteristics such that, when some region has a tinge of yellow, yellow does not appear in other regions of VT characteristics, as a result, coloring phenomenon can be more suppressed.

Fourth Embodiment

[0052] A structure of an upper electrode **18d** of one sub-pixel in the liquid crystal display panel **10D** in the fourth embodiment will be explained with reference to FIGS. **7A** and **7B**. In FIGS. **7A** and **7B**, the same reference numerals and signs are given to the components as the liquid crystal display panel **10A** according to the first embodiment and the detailed explanation thereof is omitted. The upper electrode **18d** includes plural pairs of slits **17d1**, **17d2**, in which slits in each pair have the same shape and arranged to be inverted with respect to each other. The slit **17d1** as one of the slits has the same shape as the slit **17a** of the liquid crystal display panel **10A** of the first embodiment, whereas the other slit **17d2** has a structure in which the slit **17d1** is inverted in the vertical direction at a central axis Xd in the direction orthogonal to the longitudinal direction of the slit, for example, in FIG. **7B**.

[0053] When the above structure is applied, many pairs of slits **17d1**, **17d2** having different shapes from each other can be arranged symmetrically with respect to the central axis Xd within one sub-pixel. Additionally, many slits can be arranged within one sub-pixel, and a light emitting state of liquid crystal will be symmetrical with respect to the central axis Xd in the direction orthogonal to the longitudinal direction of the slits **17d1**, **17d2**. According to the liquid crystal display **10D** of the fourth embodiment, viewing-

angle characteristics become good as well as the transmittance is improved, thereby realizing the liquid crystal display panel having good display quality and less coloring.

Fifth Embodiment

[0054] A structure of an upper electrode **18e** of one sub-pixel in the liquid crystal display panel **10E** in the fifth embodiment will be explained with reference to FIGS. **8A** and **8B**. In FIGS. **8A** and **8B**, the same reference numerals and signs are given to the same components as the liquid crystal display panel **10D** according to the fourth embodiment and the detailed explanation thereof is omitted. The upper electrode **18e** includes plural pairs of slits **17e1**, **17e2**, in which slits in each pair have different shapes from each other. The slit **17e1** as one of the slits has the same shape as the slit **17c** of the liquid crystal display **10C** of the third embodiment, however, the other slit **17e2** is formed so that a left long edge **33'** and a right long side **34'** are parallel to the right long edge **34** and the left long edge **33** of one slit **17e1** respectively.

[0055] In the above structure, the slits have shapes which are commonly called complementary shapes. The slits **17e1**, **17e2** are asymmetrical with respect to a central axis Xe in the direction orthogonal to the longitudinal direction of the slits, and many slits **17e1**, **17e2** can be arranged in each one sub-pixel. Moreover, the slits can cross the rubbing direction with at least three angles of θ_1 to θ_3 in each pair of slits as shown in FIG. **8B**. As a result, the liquid crystal display panel **10E** will have three VT characteristics of θ_1 to θ_3 as shown in FIG. **9**, which is observed by an observer as the panel which has the VT characteristics represented by an envelope of three VT characteristics. For example, when the long edges **33**, **34** and the long edges **33'**, **34'** forming the slits **17e1**, **17e2** are not formed to be parallel in the same slit respectively, angles made by the long edges **33**, **34** as well as the long edges **33'**, **34'** and the rubbing direction R will have four VT characteristics of θ_1 to θ_4 . If a tinge of yellow is added in respective VT characteristics, the color is compensated with one another in respective characteristics such that, when some region has a tinge of yellow, yellow does not appear in other regions of VT characteristics, as a result, coloring phenomenon can be more suppressed.

[0056] The slits according to the embodiments have shapes in which widths of both ends of slits are different. When applying the structure, the VT characteristics vary according to the width difference, therefore, plural VT characteristics can be obtained not only by angles made by the rubbing angle but also by the slit width, which enables of the reduction of coloring with each other and suppression of the coloring phenomenon. As a result, the high-quality liquid crystal display panel can be provided.

[0057] It should be understood that various changes and modifications to the presently preferred embodiments described herein will be apparent to those skilled in the art. Such changes and modifications can be made without departing from the spirit and scope of the present subject matter and without diminishing its intended advantages. It is therefore intended that such changes and modifications be covered by the appended claims.

The application is claimed as follows:

1. A liquid crystal display panel comprising:

a pair of substrates arranged face to face so as to sandwich a liquid crystal layer;

a lower electrode formed on one of the pair of substrates;
 and
 an upper electrode on a surface of a lower electrode with
 an insulating layer therebetween, wherein,
 the upper electrode includes at least a slit in each sub-
 pixel,
 the slit has a first portion and a second portion that have
 different shapes,
 the first portion of the slit in a sub-pixel is arranged along
 a first side of the upper electrode with the first portion
 of the slit in another sub-pixel adjacent to the sub-pixel
 in a first direction,
 the slit extends along a second direction intersecting the
 first direction,
 the first portion has a first width that becomes narrower in
 the second direction with distance from the second
 portion, and
 the second portion having a second width that is constant.

2. The liquid crystal display panel according to claim 1,
 further comprising:
 an alignment film provided to cover a surface of the upper
 electrode and the insulating layer.

3. The liquid crystal display panel according to claim 2,
 wherein a rubbing direction of the alignment film is
 different from a direction in which the slit extends.

4. The liquid crystal display panel according to claim 1,
 further comprising:
 a plurality of scanning lines;
 a plurality of signal lines each crossing each of the
 scanning lines;
 wherein the lower electrode is arranged to cover a sec-
 tioned region by each of the scanning line and each of
 the signal lines.

5. The liquid crystal display panel according to claim 1,
 wherein the lower electrode includes a transparent electrode.

6. The liquid crystal display panel according to claim 1,
 wherein the upper electrode includes a transparent electrode.

7. The liquid crystal display panel according to claim 1,
 wherein, the upper electrode includes a slit that has a third
 portion and a fourth portion, the third portion having a
 reverse tapered shape, and the fourth portion having a
 constant width, and
 the slit having the first portion and the second portion and
 the slit having the third portion and the fourth portion
 are arranged alternately.

* * * * *

专利名称(译)	液晶显示面板		
公开(公告)号	US20190146281A1	公开(公告)日	2019-05-16
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[标]申请(专利权)人(译)	株式会社日本显示器		
申请(专利权)人(译)	日本展示INC.		
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其他公开文献	US10503019		
外部链接	Espacenet USPTO		

摘要(译)

提供一种液晶显示面板，包括一对面对面布置的基板，以夹持液晶层，形成在下基板上的下电极，通过绝缘层形成在下基板上的上电极，其中在每个子像素中形成多个狭缝，其中多个狭缝中的每一个形成成为其中纵向的两端都闭合的孔，以及形成覆盖上电极的表面的取向膜和绝缘层。多个狭缝在狭缝的长度方向的两端具有不同的宽度，并且取向膜的摩擦方向是与每个狭缝的纵向边缘交叉的方向。

