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Hwang et al.

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(54) **LIQUID CRYSTAL DISPLAY AND METHOD FOR MANUFACTURING THE SAME**

USPC 349/12, 106, 110, 122, 187; 345/173, 345/174; 445/24
See application file for complete search history.

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(21) Appl. No.: **14/682,301**

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Notice of Allowance dated Nov. 13, 2014, issued in U.S. Appl. No. 13/330,303.

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(51) **Int. Cl.**

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G06F 3/045 (2006.01)
G02F 1/1335 (2006.01)
G02F 1/1368 (2006.01)
G06F 3/041 (2006.01)
G02F 1/1339 (2006.01)

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(52) **U.S. Cl.**

CPC **G02F 1/13338** (2013.01); **G02F 1/1339** (2013.01); **G02F 1/1368** (2013.01); **G02F 1/133512** (2013.01); **G02F 1/133514** (2013.01); **G06F 3/045** (2013.01); **G06F 3/0414** (2013.01)

(57) **ABSTRACT**

A liquid crystal display includes: a first display panel, a second display panel having a lower surface that faces the first display panel and an opposing an upper surface of the second display panel, a liquid crystal layer disposed between the first display panel and the second display panel, a first resistive layer disposed on the upper surface of the second display panel and extending in a first direction, a pressure sensing layer disposed on the first resistive layer, and a second resistive layer disposed on the pressure sensing layer and extending in a second direction intersecting the first direction.

(58) **Field of Classification Search**

CPC ... G06F 3/0412; G06F 1/13394; G06F 3/045; G06F 3/0414; G02F 1/13338; G02F 1/133512; G02F 1/133514; G02F 1/1339; G02F 1/1368

6 Claims, 21 Drawing Sheets

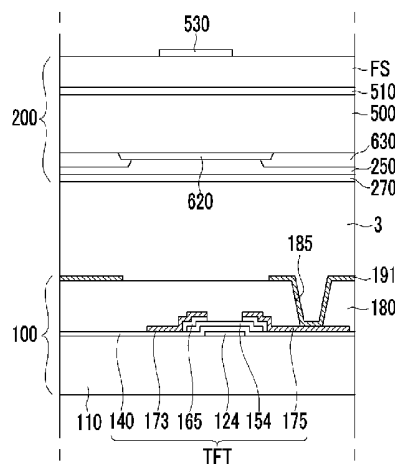


FIG. 1

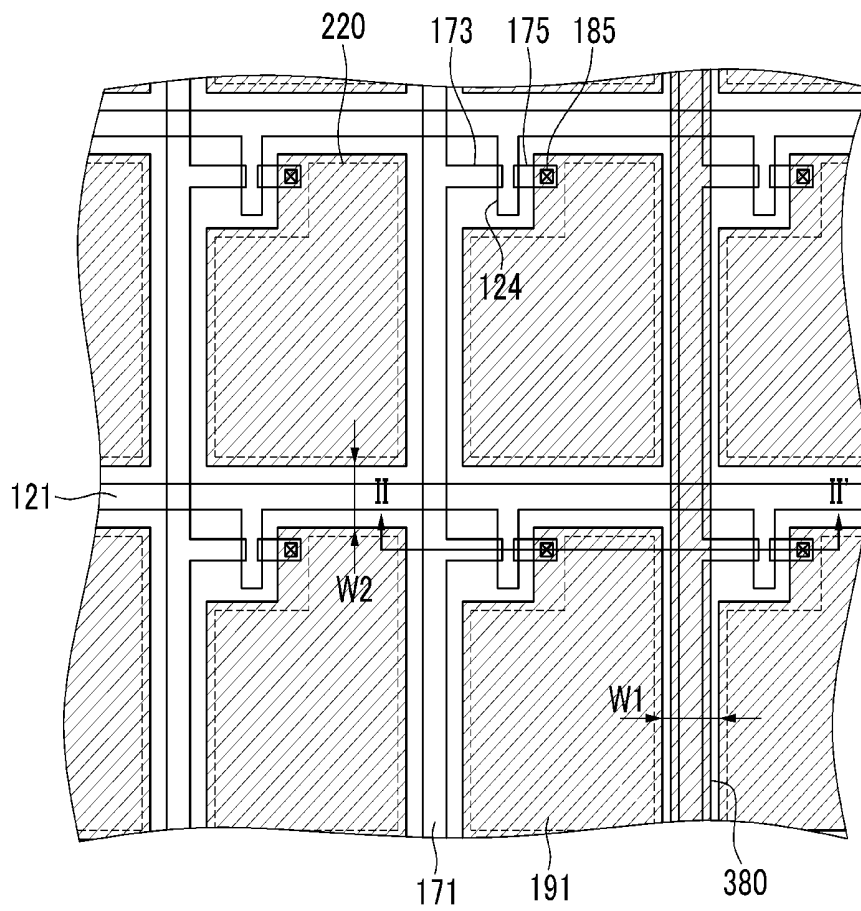


FIG. 2

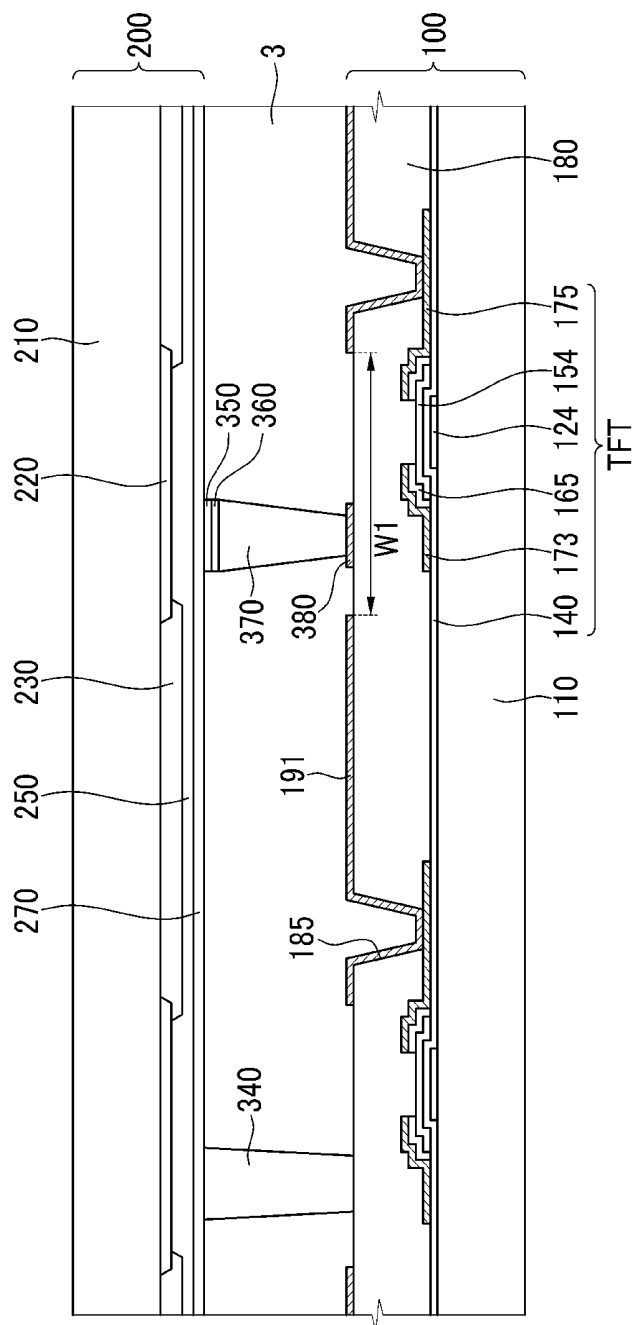


FIG.3

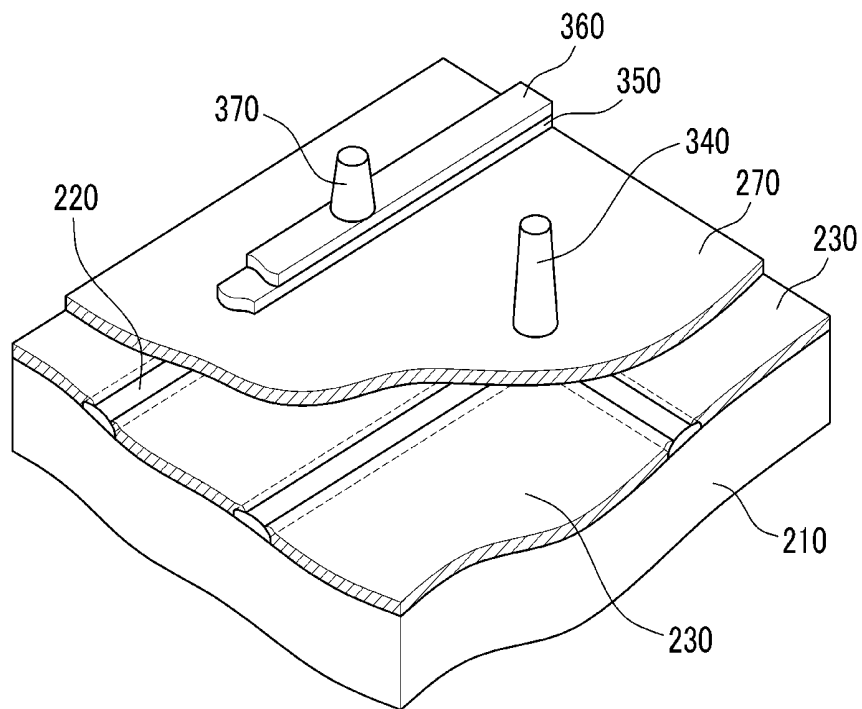


FIG.4

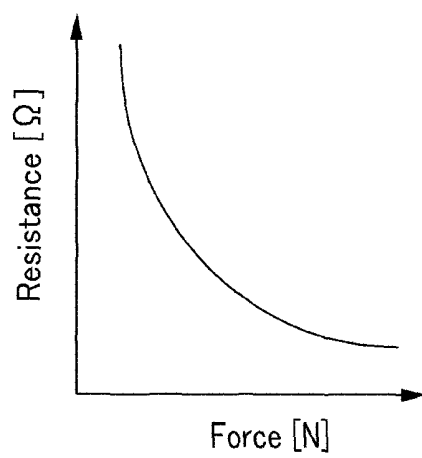


FIG. 5

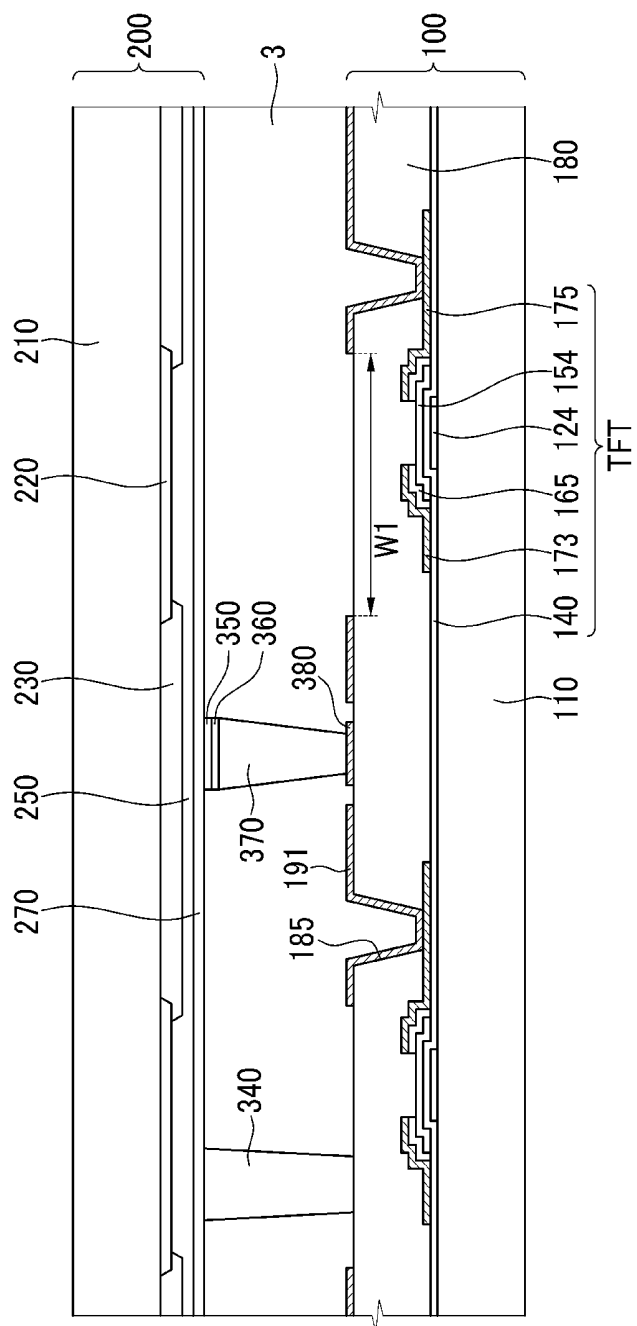


FIG.6

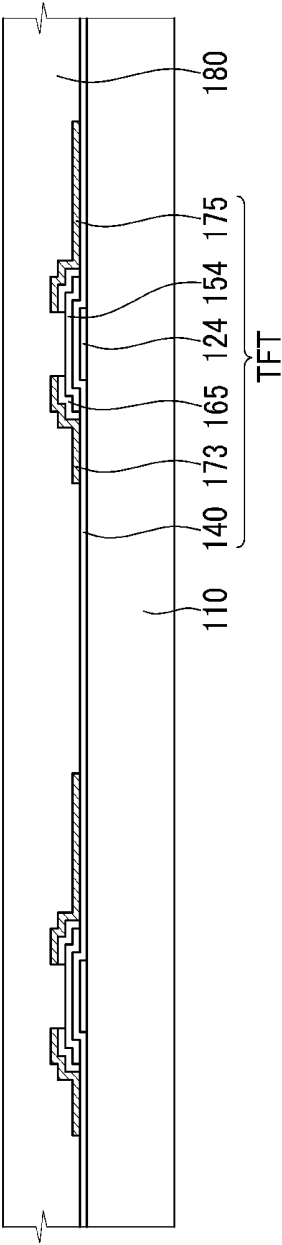


FIG. 7

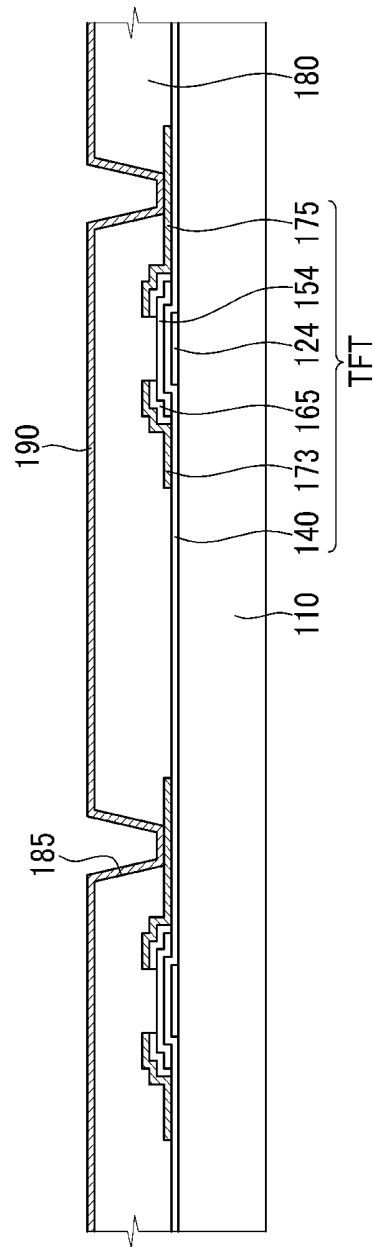


FIG. 8

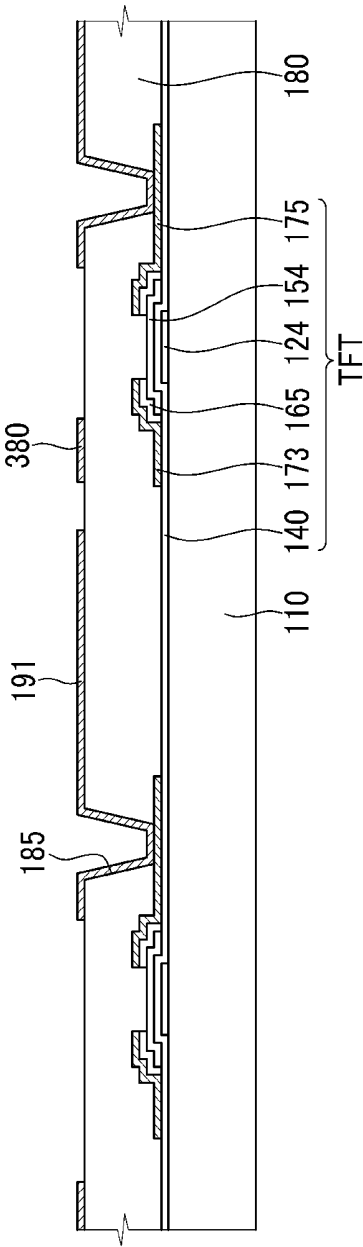


FIG.9

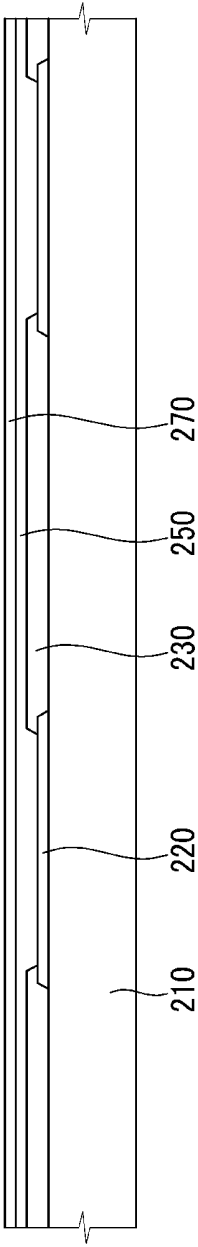


FIG.10

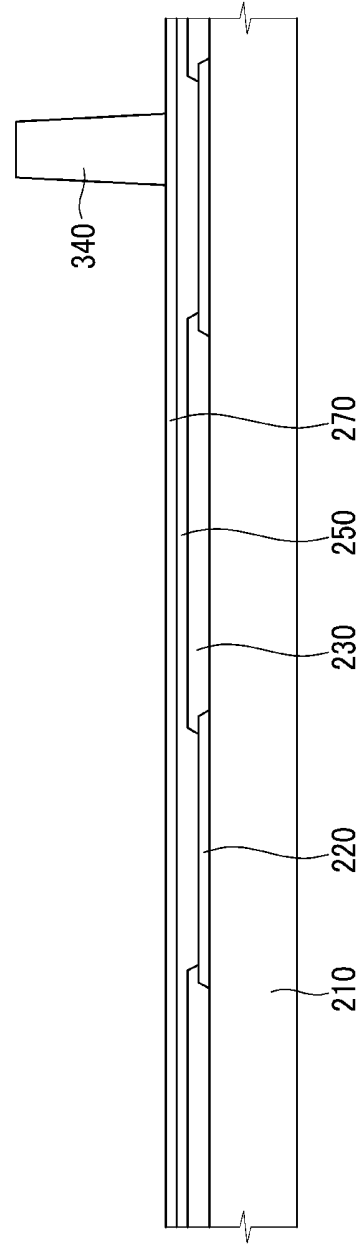


FIG. 11

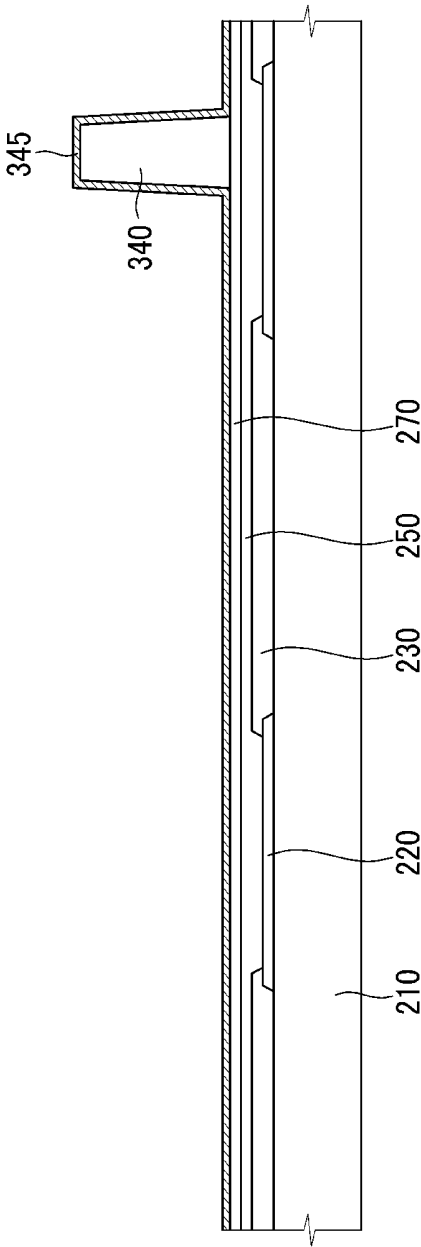


FIG.12

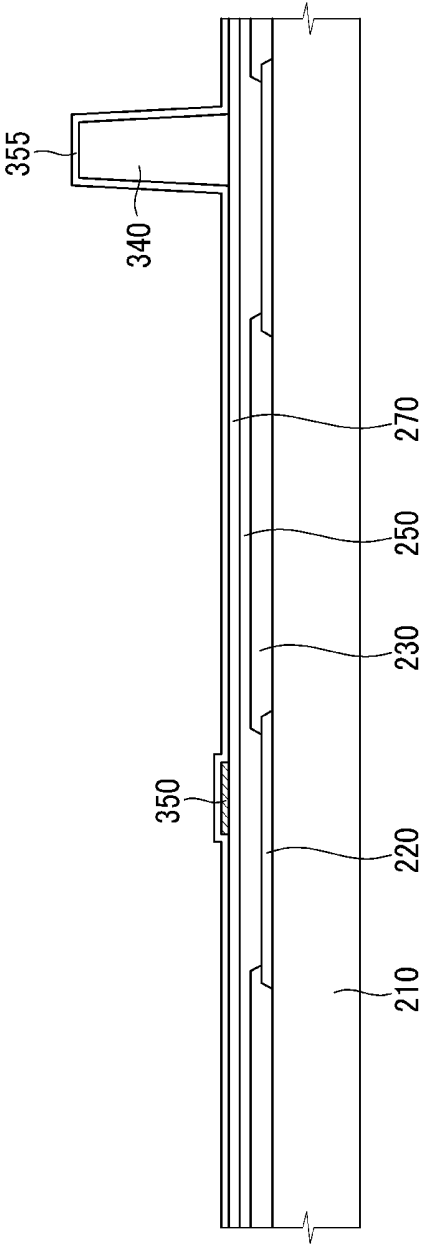


FIG.13

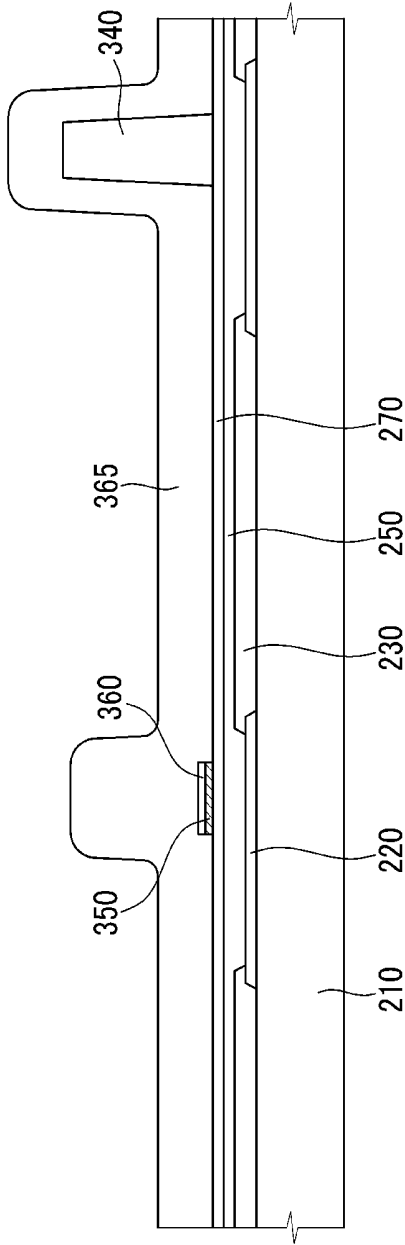


FIG. 14

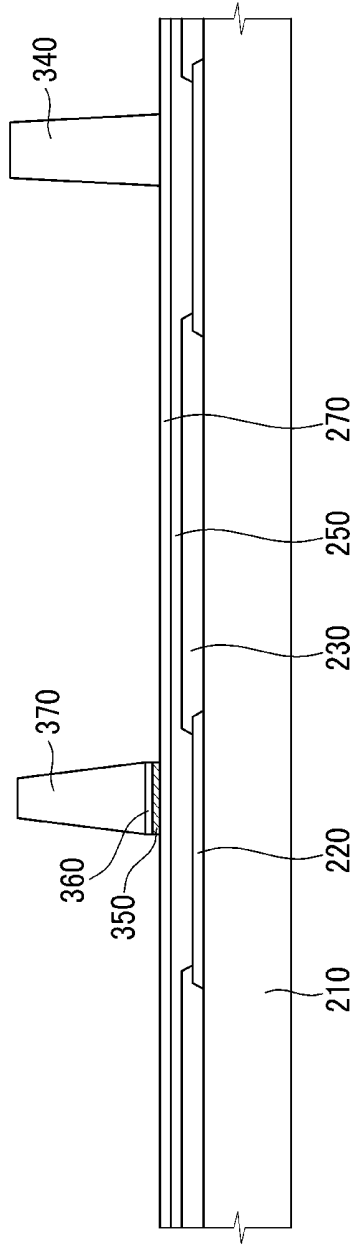


FIG. 15

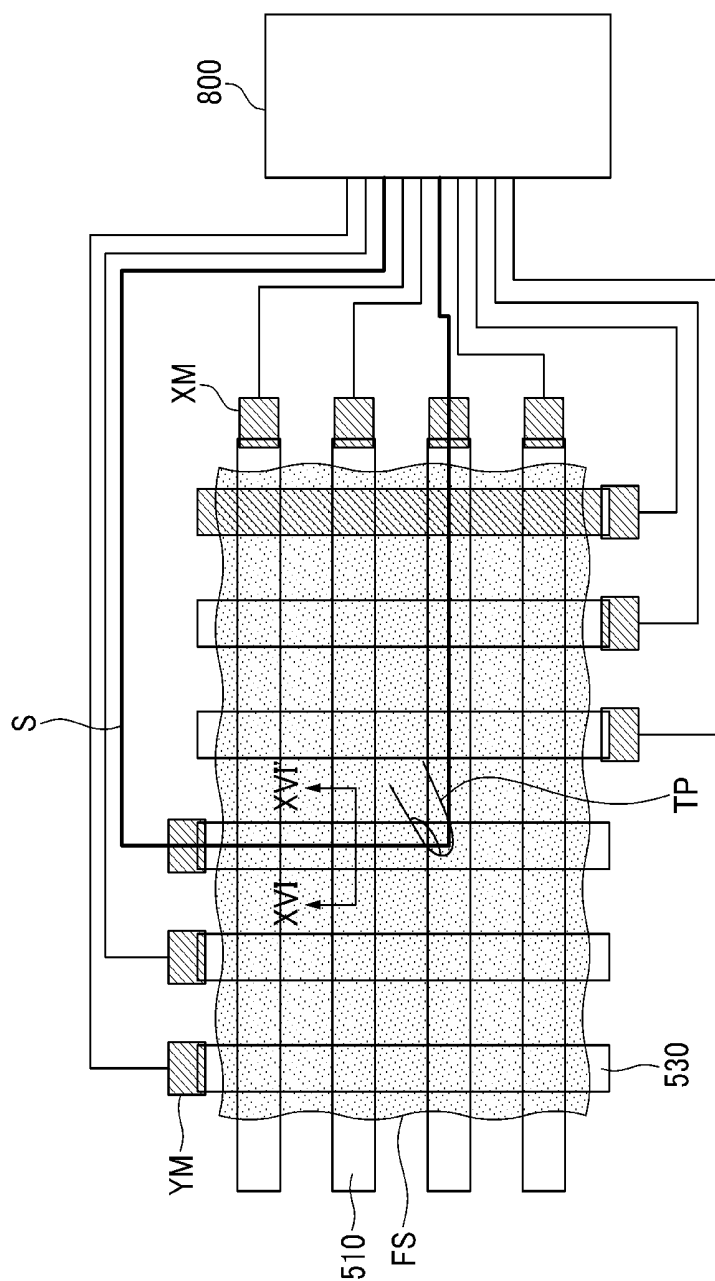


FIG.16

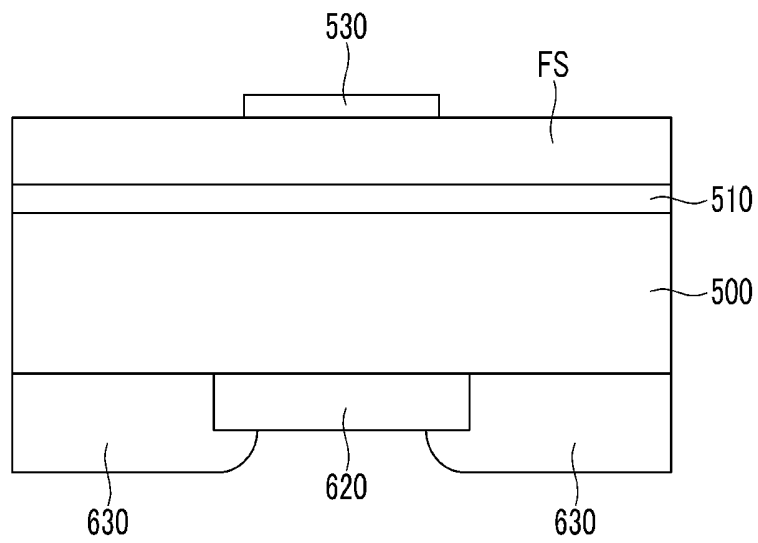


FIG.17A



FIG.17B

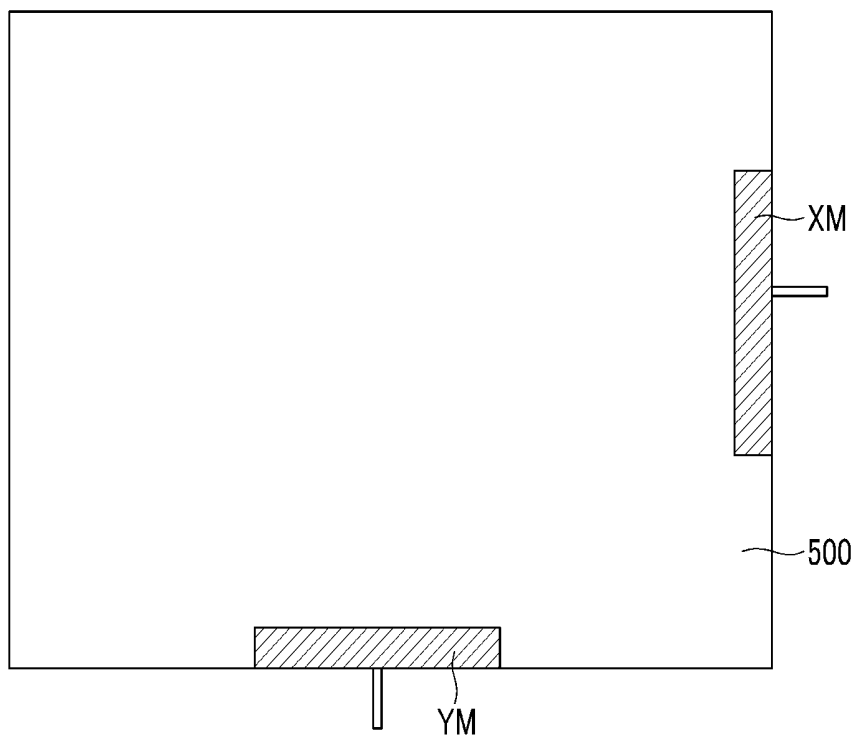


FIG.18A

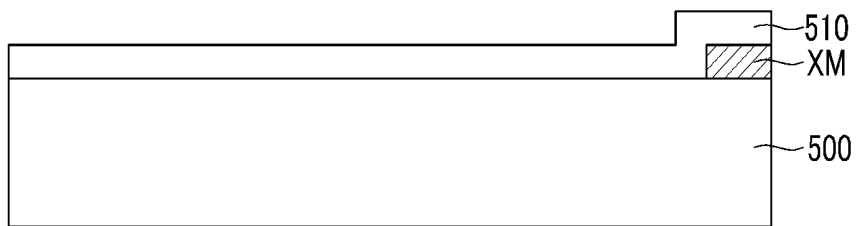


FIG.18B

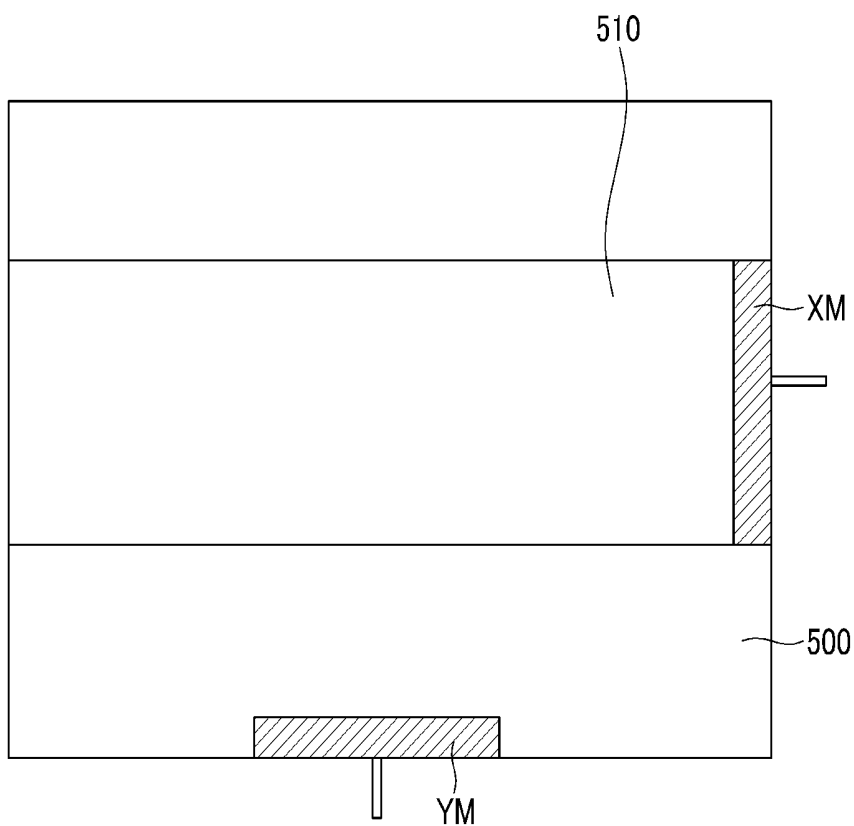


FIG.19A

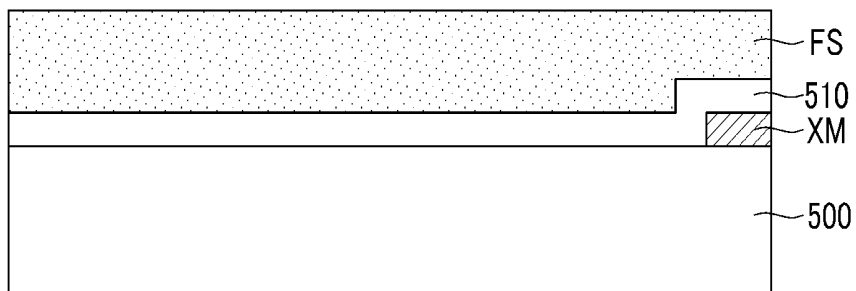


FIG.19B

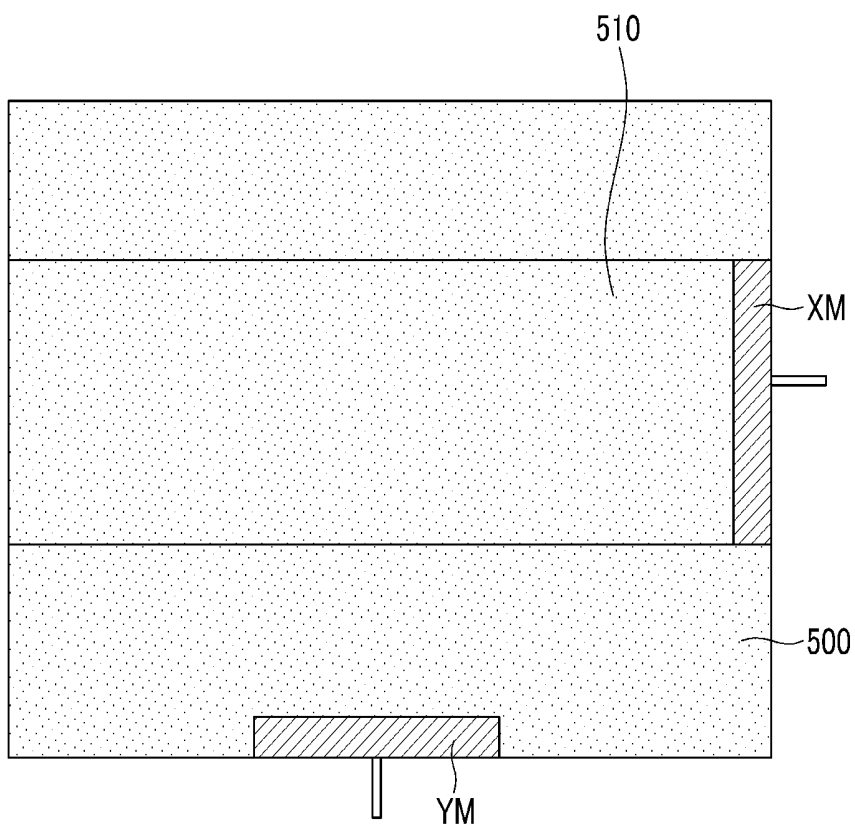


FIG.20A

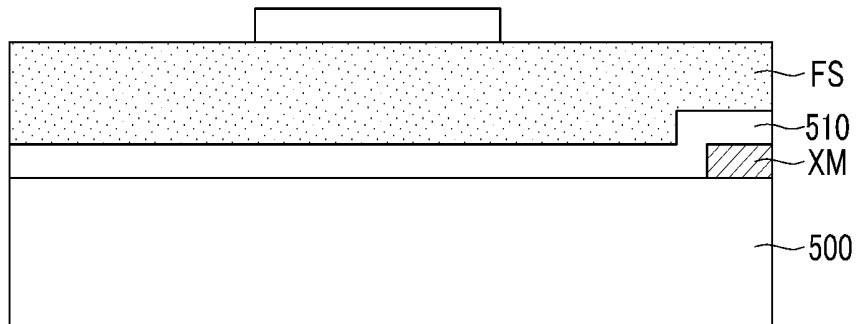
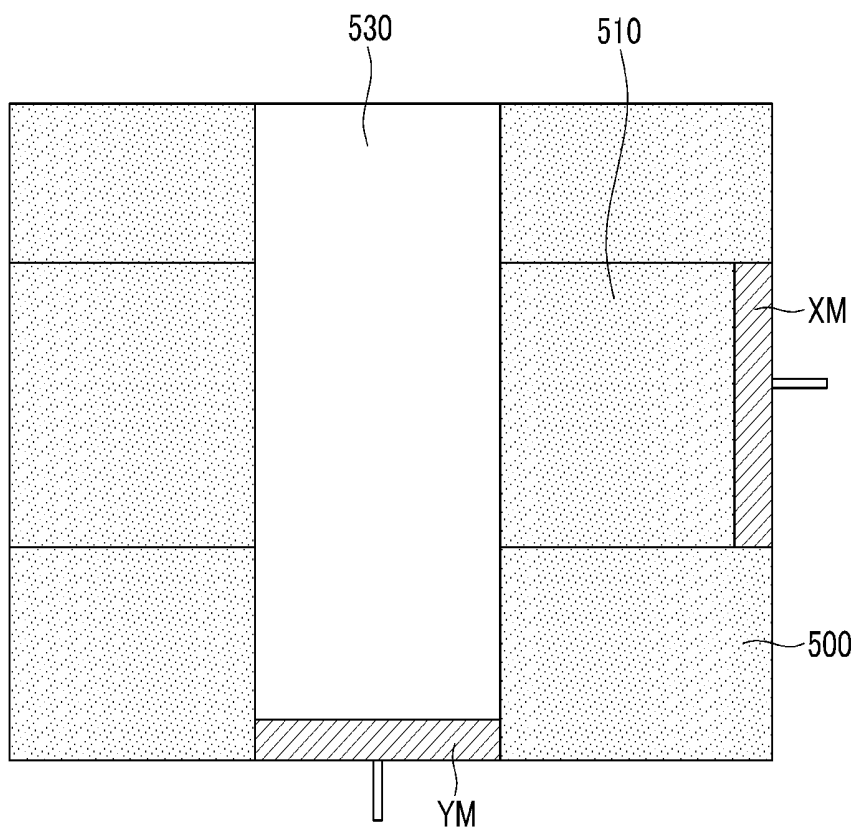


FIG.20B



LIQUID CRYSTAL DISPLAY AND METHOD FOR MANUFACTURING THE SAME

CROSS-REFERENCE TO RELATED APPLICATIONS

This application is a Divisional of U.S. patent application Ser. No. 13/330,303, filed on Dec. 19, 2011, and issued as U.S. Pat. No. 9,007,536 on Apr. 14, 2015, which claims priority to and the benefit of Korean Patent Application No. 10-2011-0014673, filed on Feb. 18, 2011, which is hereby incorporated by reference for all purposes as if fully set forth herein.

BACKGROUND OF THE INVENTION

1. Field of the Invention

Exemplary embodiments of the present invention relate to a liquid crystal display and a manufacturing method thereof.

2. Discussion of the Background

Liquid crystal displays are now one of the most widely used type of flat panel display. A liquid crystal display has two display panels, on which field generating electrodes such as pixel electrodes and a common electrode are formed. A liquid crystal layer is interposed between the display panels. In the liquid crystal display, a voltage is applied to the field generating electrodes, so as to form an electric field in the liquid crystal layer. The alignment of liquid crystal molecules of the liquid crystal layer is determined by the electric field, and the polarization of incident light is controlled, to thereby display and image.

The functions of a liquid crystal display are executed by using various input devices. In recent years, touch panel input devices have become increasingly popular.

A touch panel is a device that allows a user to operate a machine by using a finger or a touch pen (or stylus) to write or draw characters or execute icons displayed on the touch panel. A display device attached to the touch panel or included in the touch panel determines where the screen is touched, to thereby display an image.

A touch panel may be a resistive-type, a capacitive-type, an electro-magnetic-type (EM), or an optical-type, in accordance with a touch detection method thereof. In general, in the resistive-type, transparent electrodes having a resistance component are disposed facing each other on two opposing substrates. If pressure is applied to the electrodes, a voltage is applied to the transparent electrodes by the resistance component. Accordingly, the resistance components of the two transparent electrodes are connected like in a parallel resistance coupling, a change of resistance is generated, and a voltage is changed by the current flowing through the two transparent electrodes. A contact position may be recognized by the voltage change.

The two transparent electrodes are formed with the predetermined gap for maintaining an opened state. However, the sensitivity is decreased according to the size of the gap and/or production yields may be decreased by deterioration of the products.

The above information disclosed in this Background section is only for enhancement of understanding of the background of the invention and therefore it may contain information that does not constitute prior art.

SUMMARY OF THE INVENTION

The present invention provides a liquid crystal display including a sensing spacer formed of a material transmitting a current when pressure is applied thereto, and a manufacturing method thereof.

Additional features of the invention will be set forth in the description which follows, and in part will be apparent from the description, or may be learned by practice of the invention.

5 A liquid crystal display, according to an exemplary embodiment of the present invention, includes: a first display panel including a thin film transistor and a plurality of pixel electrodes; a second display panel facing the first display panel across a cell gap; a lower resistive layer disposed on the first display panel; an upper resistive layer disposed on the second display panel; and a sensing spacer connecting the lower resistive layer and the upper resistive layer.

The sensing spacer may substantially be an insulator when an external force is not applied thereto.

15 The resistance of the sensing spacer may change in accordance with an amount of external force that is applied to the second display panel.

The resistance of the sensing spacer may be reduced when an external force is applied to the second display panel, resulting in current flow between the upper resistive layer and the lower resistive layer.

The thickness of the sensing spacer may be substantially a same as the thickness of the cell gap.

25 The sensing spacer may directly contact the lower resistive layer and the upper resistive layer.

A cell gap spacer disposed on at least one of the first display panel and the second display panel to maintain the cell gap may be further included.

30 The second display panel may include a color filter and a light blocking member, and the sensing spacer may be disposed at a region overlapping the light blocking member.

The lower resistive layer may be disposed between the pixel electrodes.

35 The lower resistive layer may be disposed at a same layer as the pixel electrodes.

The pressure sensing layer comprises a quantum tunneling composite material having a resistance that varies according to an amount of force applied thereto.

40 A liquid crystal display, according to another exemplary embodiment of the present invention, includes: a first display panel; a second display panel having a lower surface that faces the first display panel and an opposing upper surface of the second display panel; a liquid crystal layer disposed between the first display panel and the second display panel; a first resistive layer disposed on the upper surface of the second display panel and extending in a first direction; a pressure sensing layer disposed on the first resistive layer and a second resistive layer disposed on the pressure sensing layer and extending in a second direction intersecting the first direction.

The pressure sensing layer may substantially be an insulator when an external force is not applied to the second display panel.

55 The resistance of the pressure sensing layer may be reduced when an external force is applied to the second display panel, such that current flows between the first resistive layer and the second resistive layer.

A color filter and a light blocking member disposed on the lower surface of the second display panel may be further included.

The first display panel may include a thin film transistor and a pixel electrode.

The pressure sensing layer comprises a quantum tunneling composite material having a resistance that varies according to an amount of force applied thereto.

A manufacturing method of a liquid crystal display, according to another exemplary embodiment of the present

invention, includes: forming a first display panel including lower resistive layers arranged in parallel on a first substrate; forming a second display panel including upper resistive layers arranged in parallel on a second substrate and sensing spacers disposed on the upper resistive layers; combining the first display panel and the second display panel, such that the sensing spacers connect the lower resistive layers and the upper resistive layers; and forming a liquid crystal layer in a cell gap between the first display panel and the second display panel.

The sensing spacer may be formed of a material that is substantially an insulator when an external force is not applied to the second display panel.

The thickness of the sensing spacer may be substantially the same as the thickness of the cell gap.

The forming of the first display panel may include: forming a thin film transistor on the first substrate; forming an insulating layer on the thin film transistor; depositing a first conductive layer on the insulating layer; and patterning the first conductive layer to form pixel electrodes and the lower resistive layers, the lower resistive layers being disposed between the pixel electrodes.

The forming of the second display panel may include: forming a light blocking member and a color filter on the second substrate; forming a common electrode on the color filter; forming an insulating layer on the common electrode; depositing and patterning a second conductive layer on the insulating layer to form the upper resistive layers; and forming the sensing spacer on the upper resistive layer.

A manufacturing method of a liquid crystal display, according to another exemplary embodiment of the present invention, includes: forming first resistive layers in parallel on an upper surface of an upper substrate; forming a pressure sensing layer on the first resistive layers; and forming second resistive layers in parallel on the pressure sensing layer, the second resistive layers extending across the first resistive layers.

The pressure sensing layer may be formed to cover the entire upper surface of the upper substrate in which the first resistive layer is disposed.

The method may further include: forming a light blocking member and a color filter on a lower surface of the upper substrate, to form an upper panel; forming a thin film transistor and a pixel electrode on a lower substrate, to form a lower panel; combining the lower panel and the upper panel, so as to form a cell gap therebetween, and forming a liquid crystal layer in the cell gap.

According to an exemplary embodiment of the present invention, a variable touch display may be realized, such that expression according to intensity of an applied pressure is possible, as well simplified touch detection. A touch function is provided in a liquid crystal display, and thereby the weight and thickness thereof may be reduced.

It is to be understood that both the foregoing general description and the following detailed description are exemplary and explanatory and are intended to provide further explanation of the invention as claimed.

BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying drawings, which are included to provide a further understanding of the invention and are incorporated in and constitute a part of this specification, illustrate embodiments of the invention, and together with the description serve to explain the principles of the invention.

FIG. 1 is a top plan view of a liquid crystal display, according to an exemplary embodiment of the present invention.

FIG. 2 is a cross-sectional view taken along the line II-II' of FIG. 1.

FIG. 3 is a partial perspective view of the color filter display panel shown in FIG. 1 and FIG. 2.

FIG. 4 is a graph showing a characteristic of a material forming a sensing spacer explained in the exemplary embodiment of FIGS. 1 to 3.

FIG. 5 is a cross-sectional view taken along the line II-II' of FIG. 1, according to another exemplary embodiment of the present invention.

FIGS. 6, 7, 8, 9, 10, 11, 12, 13 and 14 are cross-sectional views showing a manufacturing method of a liquid crystal display, according to another exemplary embodiment of the present invention.

FIG. 15 is a schematic layout view of an upper surface of a color filter substrate of a liquid crystal display, according to another exemplary embodiment of the present invention.

FIG. 16 is a cross-sectional view taken along the line XVI-XVI' of FIG. 15.

FIGS. 17A, 17B, 18A, 18B, 19A, 19B, 20A and 20B are plane views and cross-sectional views showing a manufacturing method of a liquid crystal display, according to another exemplary embodiment of the present invention.

FIG. 21 is a cross-section of an exemplary embodiment of a display panel.

DETAILED DESCRIPTION OF THE EMBODIMENTS

The invention is described more fully hereinafter with reference to the accompanying drawings, in which exemplary embodiments of the invention are shown. This invention may, however, be embodied in many different forms and should not be construed as limited to the exemplary embodiments set forth herein. Rather, these exemplary embodiments are provided so that this disclosure is thorough, and will fully convey the scope of the invention to those skilled in the art. In the drawings, the size and relative sizes of layers and regions may be exaggerated for clarity. Like reference numerals in the drawings denote like elements.

It will be understood that when an element or layer is referred to as being "on" or "connected to" another element or layer, it can be directly on or directly connected to the other element or layer, or intervening elements or layers may be present. In contrast, when an element is referred to as being "directly on" or "directly connected to" another element or layer, there are no intervening elements or layers present.

FIG. 1 is a top plan view of a liquid crystal display, according to an exemplary embodiment of the present invention. FIG. 2 is a cross-sectional view taken along the line II-II' of FIG. 1. FIG. 3 is a partial perspective view of the color filter display panel shown in FIG. 1 and FIG. 2. FIG. 4 is a graph showing a characteristic of a material forming a sensing spacer of FIGS. 1 to 3.

Referring to FIGS. 1 to 3, a liquid crystal display, according to the present exemplary embodiment, includes: a first display panel 100 (thin film transistor array panel) including a thin film transistor (TFT); a second display panel 200 (color filter display panel) facing the first display panel 100 and including a plurality of color filters 230 formed on a surface facing the first display panel 100; and a liquid crystal layer 3 formed between the first display panel 100 and the second display panel 200. The liquid crystal layer 3 includes liquid crystal molecules (not shown).

The first display panel 100 includes a first insulation substrate 110, the thin film transistor (TFT) disposed on the first insulation substrate 110, an insulating layer 180 formed on

the thin film transistor (TFT), pixel electrodes **191** disposed on the insulating layer **180**, and a lower resistive layer **380** between the pixel electrodes **191**.

The thin film transistor (TFT) includes a gate electrode **124** protruded from a gate line **121** extending in a first direction on the first insulation substrate **110**, a gate insulating layer **140** deposited on the whole surface of the first insulation substrate **110** and covering the gate electrode **124**, a semiconductor layer **154** and a resistance contact pattern **165** sequentially deposited on the gate insulating layer **140**, a source electrode **173** branched from a data line **171** and extending in a second direction intersecting the first direction on the first insulation substrate **110**, and a drain electrode **175**.

The insulating layer **180** has a contact hole **185** exposing the drain electrode **175** of the thin film transistor (TFT). The pixel electrode **191** may be made of indium tin oxide (ITO) or indium zinc oxide (IZO), and may be electrically connected to the drain electrode **175** of the thin film transistor (TFT), through the contact hole **185** of the insulating layer **180**. The pixel electrode **191** is separated from an adjacent pixel electrode **191** in the first direction, by a first interval **W1**, and in the second direction by a second interval **W2**.

The lower resistive layer **380** may be formed of the same material as the pixel electrode **191** and extends in the second direction, between the pixel electrodes **191**. That is, the lower resistive layer **380** may be formed in the same plane as the pixel electrode **191**, on the data line **171**. The width of the lower resistive layer **380** is smaller than the first interval **W1** between the pixel electrodes **191**, to prevent a short between the lower resistive layer **380** and the pixel electrode **191**.

The second display panel **200** includes: a second insulation substrate **210** made of the same material as the first insulation substrate **110**; a light blocking member **220** disposed on the second insulation substrate **210** and arranged in a matrix; red, green, and blue color filters **230** formed on the second insulation substrate **210**; a common electrode **270** formed on the color filters **230**, to apply a voltage to a portion of the liquid crystal layer **3** corresponding to the pixel electrode **191**; a cell gap spacer **340** to maintain a uniform cell gap between the second display panel **200** and the first display panel **100**; and a sensing spacer **370** physically connecting the lower resistive layer **380** of the first display panel **100** and an upper resistive layer **360** disposed on the second display panel **200**.

The cell gap spacer **340** is formed on the common electrode **270** of the second display panel **200**, between the pixel electrodes **191**. Accordingly, a uniform cell gap between the second display panel **200** and the first display panel **100** is maintained. The cell gap spacer **340** may be formed to overlap the light blocking member **220**, so as to not reduce light transmittance.

The upper resistive layer **360** is formed on the common electrode **270** and extends in the same direction as the lower resistive layer **380**. The upper resistive layer **360** faces the lower resistive layer **380** and may overlap the light blocking member **220**, so as to not reduce the light transmittance of the liquid crystal display.

The upper resistive layer **360** is conductive. As such, an insulating layer **350** is disposed between the upper resistive layer **360** and the common electrode **270**, to prevent a short with the common electrode **270**.

The insulating layer **350** is bar-shaped and is formed along the edges color filters **230**, on the common electrode **270**. The upper resistive layer **360** faces the lower resistive layer **380** and is formed on the insulating layer **350**. The sensing spacer **370** physically connects the lower resistive layer **380** and the upper resistive layer **360**.

The insulating layer **350** and the upper resistive layer **360** may extend across the lower resistive layer **380**. The sensing spacer **370** is formed on the upper resistive layer **360** and contacts the lower resistive layer **380**. Also, the sensing spacer **370** connects the upper resistive layer **360** and the lower resistive layer **380**. However, the sensing spacer **370** is generally disposed to overlap the light blocking member **220**, which has a matrix shape extending in the horizontal direction and the vertical direction.

The sensing spacer **370** is substantially an insulator when external pressure is not applied thereto. Herein, external pressure refers to an external force applied to the display apparatus by, for example, a finger of a user or a touch pen, but excludes atmospheric pressure.

The sensing spacer **370** may be made of a material having an electrical resistance that changes according to the pressure being applied thereto, such as when external pressure is applied to the second display panel **200**. Particularly, as shown in FIG. 4, the sensing spacer **370** may be made of a material that has a reduced resistance when pressure is applied, such that current flows therethrough.

Accordingly, if external pressure is applied to the second display panel **200**, the sensing spacer **370** is compressed, such that the current flows. As a result, the sensing spacer **370** electrically connects the lower resistive layer **380** and the upper resistive layer **360**, such that the voltage change generated by the current flowing between the lower resistive layer **380** and the upper resistive layer **360** is measured, thereby detecting the input position of the external pressure (input position of a user).

For example, the sensing spacer **370** may include a quantum tunneling composite (QTC) material manufactured by Peratech Limited. The QTC material is manufactured by combining metal particles of a surface protrusion within an elastic binder, such as silicon rubber. The resistance thereof is more than 1012 ohms (Ω) when pressure is not applied, such that the QTC material is almost an insulator. However, if pressure is applied, the electrical conductivity is quickly increased by the quantum tunneling effect between the protrusions of the surface of the metal particles.

FIG. 5 is a cross-sectional view taken along the line II-II' of FIG. 1, according to another exemplary embodiment of the present invention. Referring to FIG. 5, a lower resistive layer **380** may be disposed within a region in which a pixel electrode **191** of a first display panel **100** is formed, and the lower resistive layer **380** is separated from the pixel electrode **191**, unlike an exemplary embodiment of FIGS. 1 to 3. Also, an upper resistive layer **360** and a sensing spacer **370** may be formed on the second display panel **200** corresponding to the lower resistive layer **380**.

FIGS. 6 to 14 are cross-sectional views showing a manufacturing method of the liquid crystal display of FIGS. 1 to 4, according to an exemplary embodiment of the present invention. Referring to FIG. 6, a first metal layer formed of, for example, aluminum (Al), an aluminum alloy, silver (Ag), a silver alloy, copper (Cu), a copper alloy, molybdenum (Mo), a molybdenum alloy, chromium (Cr), titanium (Ti), tantalum (Ta), etc., is deposited on the first insulation substrate **110**.

The first metal layer is patterned to form a gate line (not shown) and the gate electrode **124** protruding from the gate line. Next, silicon nitride is deposited on the whole surface of the first insulation substrate **110** including the gate electrode **124**, by plasma chemical vapor deposition (PECVD), to form the gate insulating layer **140**.

An amorphous silicon layer and a silicide or an amorphous silicon layer doped with a high concentration of a n-type impurity are sequentially deposited on the gate insulating

layer **140**, by a plasma chemical vapor deposition, and then patterned to form the semiconductor layer **154** and the resistance contact pattern **165** on the gate insulating layer **140**.

Sequentially, a second metal layer formed of the same material as the first metal layer is deposited on the whole surface of the resulting object. The second metal layer is patterned to form a data line (not shown) intersecting the gate line, the source electrode **173** branched from the data line, and the drain electrode **175**. Accordingly, a thin film transistor (TFT) including the gate electrode **124**, the semiconductor layer **154**, the resistance contact pattern **165**, the source electrode **173**, and the drain electrode **175** is completed. Here, the gate insulating layer **140** is provided between the gate line and the data line, such that the gate line and the data line are prevented from contacting each other. Next, a passivation layer **180** is formed on the whole surface of the first insulation substrate **110** and the TFT.

Referring to FIG. 7, a first mask (not shown) is disposed on the insulating layer **180**. The first mask is then used to form the contact hole **185** in the passivation layer **180** partially exposing the drain electrode **226**, through an exposing and developing process. A transparent electrode layer **190** made of ITO or IZO is then deposited on the passivation layer **180** and in the contact hole **185**.

Referring to FIG. 8, the transparent electrode layer **190** is patterned to form the pixel electrode **191** and the lower resistive layer **380**. Here, pixel electrodes **191** are separated by the first interval **W1**, to prevent a short between the pixel electrode **191** and the lower resistive layer **380**. The lower resistive layer **380** is formed in the first intervals **W1**. As such, the first display panel **100** is completed.

FIG. 9 to FIG. 14 are cross-sectional views to explain a manufacturing process of the second display panel **200** shown in FIG. 2. Referring to FIG. 9, the light blocking member **220** is formed on the second insulation substrate **210**. The color filters **230** overlapping the edges of the light blocking member **220** are then formed. The overcoat **250** may be formed on the color filters **230**. The overcoat **250** may be omitted, according to some aspects.

The common electrode **270** is formed on the overcoat **250**. The common electrode **270** may be formed of ITO or IZO (the same material as the pixel electrode **191**).

Referring to FIG. 10, an organic insulator is coated on the whole surface of the second display panel **200**, including the common electrode **270**. Next, a pattern is formed in the organic insulator through an exposing and developing process, to form the cell gap spacer **340**. The cell gap spacer **340** may be formed to overlap the light blocking member.

Referring to FIG. 11 and FIG. 12, an insulating resin **345** is coated on the whole surface of the common electrode **270** and the cell gap spacer **340**. Next, the insulating resin **345** is patterned to form the insulating layer **350** around edges of the color filter **230**. The insulating layer **350** may be formed to have the same shape as the lower resistive layer **380**.

Next, a first metal layer **355** is formed on the second display panel **200** including the insulating layer **350**. The first metal layer **355** is electrically connected to the common electrode **270**. The first metal layer **355** is patterned to form the upper resistive layer **360** on the insulating layer **350**. The upper resistive layer **360** is disposed to face the lower resistive layer **380**. The upper resistive layer **360** is electrically insulated from the common electrode **270** by the insulating layer **350**.

The insulating layer **350** and the upper resistive layer **360** may extend across the lower resistive layer **380**. The upper resistive layer **360**/first metal layer **355** may be formed of ITO or IZO.

Referring to FIG. 13 and FIG. 14, a second metal layer **365** is deposited on the common electrode **270** and the upper resistive layer **360**. The portion of the second metal layer **365** disposed on the upper resistive layer **360** is formed to have the same height (thickness) as the cell gap spacer **340**.

The second metal layer **365** is patterned to form the sensing spacer **370** having substantially a same height as the cell gap spacer **340**. The sensing spacer **370** is disposed on the upper resistive layer **360**. Accordingly, the second display panel **200**, including the cell gap spacer **340** and the sensing spacer **370** having substantially the same height, is completed.

The first display panel **100** and the second display panel **200** are combined and the liquid crystal layer is injected therebetween. As such, the liquid crystal display shown in FIG. 2 is completed.

FIG. 15 is a schematic layout view of an upper surface of a color filter substrate of a liquid crystal display, according to another exemplary embodiment of the present invention. FIG. 16 is a cross-sectional view taken along the line XVI-XVI' of FIG. 15. FIG. 21 illustrates a cross-section similar to FIG. 2 illustrating use of elements of FIG. 16, where like elements are numbered the same.

Referring to FIG. 15 and FIG. 16, a first resistive layer **510** is disposed on the upper surface of an insulation substrate **500** and extends in a first direction. A pressure sensing layer FS is formed on the first resistive layer **510** and the upper surface of the insulation substrate **500**. A second resistive layer **530** on the pressure sensing layer FS and extends in a second direction intersecting the first direction.

The first resistive layer **510** and the second resistive layer **530** may be formed of the transparent material, such as ITO and IZO. The pressure sensing layer FS is substantially an insulator when external pressure is not applied thereto. The pressure sensing layer FS may be formed of a material of which the resistance changes according to the pressure. That is, the pressure sensing layer FS may be formed of the same material as the sensing spacer **370**.

The first electrode XM is connected to the end of the first resistive layer **510**, and the second electrode YM is connected to the end of the second resistive layer **530**. A circuit line is connected to a controller **800** through the first electrode XM and the second electrode YM, thereby transmitting the signal.

In the case that the insulation substrate **500** is contacted by the finger of the user at a touch point TP, the current flows to the pressure sensing layer FS. As such, the first resistive layer **510** and the second resistive layer **530** are electrically connected to each other. Here, the change of the voltage that is generated by the current flowing to the first resistive layer **510** and the second resistive layer **530** is measured, thereby detecting the input position of the user. The pressure sensing layer FS covers the whole upper surface of the insulation substrate **500**. However, the current only flows at the portion of the pressure sensing layer FS corresponding to the touch point TP, such that the input position of the user may be detected.

A light blocking member **620** and a color filter **630** are disposed on a rear surface of the insulation substrate **500**. Although not shown, the description for the first display panel in FIG. 2 may be applied to the present exemplary embodiment. Most of the description, except for the constitution of the sensing spacer between the first display panel and the second display panel, in the exemplary embodiment of FIG. 1 to FIG. 4 is applied to the present exemplary embodiment. However, the pressure sensing layer corresponding to the sensing spacer in the present exemplary embodiment is disposed on the upper surface of the second display panel, which is different from the previous exemplary embodiment.

FIGS. 17A to 20B are plane views and cross-sectional views showing a manufacturing method of the liquid crystal display of FIG. 15 and FIG. 16, according to another exemplary embodiment of the present invention. Referring to FIG. 17A and FIG. 17B, the first metal layer is deposited and patterned on an insulation substrate 500, to form the first electrode XM and the second electrode YM at edge portions of the insulation substrate 500.

Referring to FIG. 18A and FIG. 18B, the first transparent conductive layer is deposited and patterned on the insulation substrate 500, to form the first resistive layer 510. Here, the first resistive layer 510 is physically connected to the first electrode XM.

Referring to FIG. 19A and FIG. 19B, the pressure sensing layer FS is deposited on the entire area on the insulation substrate 500. However, the second electrode YM may be exposed. This is how the second resistive layer 530 will be physically connected to the second electrode YM.

The pressure sensing layer FS may be formed of a material of which the resistance is changed according to the pressure, however it is substantially an insulator in the state that the external pressure is not applied. That is, like the sensing spacer 370, the pressure sensing layer FS may be formed of the material of which the resistance is decreased and thereby the current flows, as the applied pressure (force) is increased.

Referring to FIG. 20A and FIG. 20B, the second transparent conductive layer is deposited and patterned on the pressure sensing layer FS, to form the second resistive layer 530. Here, the second resistive layer 530 is formed to be physically connected to the second electrode YM.

It will be apparent to those skilled in the art that various modifications and variation can be made in the present invention without departing from the spirit or scope of the invention. Thus, it is intended that the present invention cover the modifications and variations of this invention provided they come within the scope of the appended claims and their equivalents.

What is claimed is:

1. A liquid crystal display comprising:

a first display panel;

a second display panel having a lower surface that faces the first display panel and an opposing upper surface of the second display panel;

a liquid crystal layer disposed between the first display panel and the second display panel;

a first resistive layer disposed on the upper surface of the second display panel and extending in a first direction;

a pressure sensing layer disposed on the first resistive layer; and

a second resistive layer disposed on the pressure sensing layer and extending in a second direction intersecting the first direction.

2. The liquid crystal display of claim 1, wherein the pressure sensing layer is substantially an insulator when an external force is not applied to the second display panel.

3. The liquid crystal display of claim 1, wherein a resistance of the pressure sensing layer is reduced when an external force is applied to the second display panel, such that current flows between the first resistive layer and the second resistive layer.

4. The liquid crystal display of claim 1, further comprising a color filter and a light blocking member disposed on the lower surface of the second display panel.

5. The liquid crystal display of claim 4, wherein the first display panel comprises a thin film transistor and a pixel electrode.

6. The liquid crystal display of claim 1, wherein the pressure sensing layer comprises a quantum tunneling composite material having a resistance that varies according to an amount of force applied thereto.

* * * * *

UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : 9,235,077 B2
APPLICATION NO. : 14/682301
DATED : January 12, 2016
INVENTOR(S) : Hwang et al.

Page 1 of 1

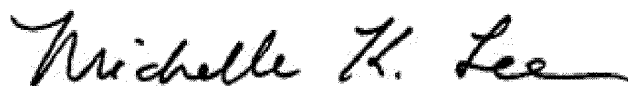
It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Title Page

Insert (30) Foreign Application Priority Data reading --Feb. 18, 2011

(KR).....10-2011-0014673--

Signed and Sealed this
Tenth Day of May, 2016

A handwritten signature in black ink, reading "Michelle K. Lee". The signature is written in a cursive, flowing style.

Michelle K. Lee
Director of the United States Patent and Trademark Office

专利名称(译)	液晶显示器及其制造方法		
公开(公告)号	US9235077	公开(公告)日	2016-01-12
申请号	US14/682301	申请日	2015-04-09
[标]申请(专利权)人(译)	三星显示有限公司		
申请(专利权)人(译)	三星DISPLAY CO. , LTD.		
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发明人	HWANG, SEONG MO JANG, HYEON YONG PYUN, JAE JIN LEE, II HO BAEK, MOON JUNG		
IPC分类号	G02F1/1333 G02F1/1368 G02F1/1335 G06F3/45 G06F3/41 G02F1/1339 G06F3/041 G06F3/045		
CPC分类号	G02F1/13338 G02F1/1339 G02F1/1368 G02F1/133512 G02F1/133514 G06F3/045 G06F3/0414 G02F1/13394 G06F3/0412 G02F1/133308 G06F2203/04103		
审查员(译)	NGUYEN , 粪便		
其他公开文献	US20150234220A1		
外部链接	Espacenet USPTO		

摘要(译)

液晶显示器包括：第一显示面板，第二显示面板，具有面向第一显示面板的下表面和与第二显示面板相对的上表面，液晶层设置在第一显示面板和第二显示面板之间显示面板，设置在第二显示面板的上表面上并沿第一方向延伸的第一电阻层，设置在第一电阻层上的压力传感层，以及设置在压力传感层上并在第一电阻层中延伸的第二电阻层第二方向与第一方向相交。

