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(54) **SURFACE LIGHT SOURCE DEVICE,
METHOD OF MANUFACTURING THE SAME
AND LIQUID CRYSTAL DISPLAY
APPARATUS HAVING THE SAME**

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(76) **Inventors:** **Joong-Hyun Kim**, Yongin-si (KR);
Ki-Yeon Lee, Suwon-si (KR); **Sang-Yu Lee**, Yongin-si (KR); **Seog-Hyun Cho**,
Seoul (KR); **Jin-Seob Byun**, Seoul
(KR); **Dong-Woo Kim**, Suwon-si (KR)

Correspondence Address:
CANTOR COLBURN LLP
55 Griffin Road South
Bloomfield, CT 06002 (US)

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(57) **ABSTRACT**

A surface light source device includes a lamp body, a space dividing member, a discharge gas supplying member and a voltage applying part. The lamp body includes a flat shaped space and a fluorescent layer disposed in the flat shaped space to convert an invisible light into a visible light. The space dividing member divides the flat shaped space into a plurality of discharge spaces. The discharge gas supplying member is disposed to pass through the space dividing member and is fixed to the space dividing member, and supplies the discharge spaces with a discharge gas that generates the invisible light. The voltage applying part applies a discharge voltage to the discharge gas. Therefore, the lifetime of the surface light source device generating a planar light is increased, and the luminance of the light becomes uniform so that the display quality of an image is improved.

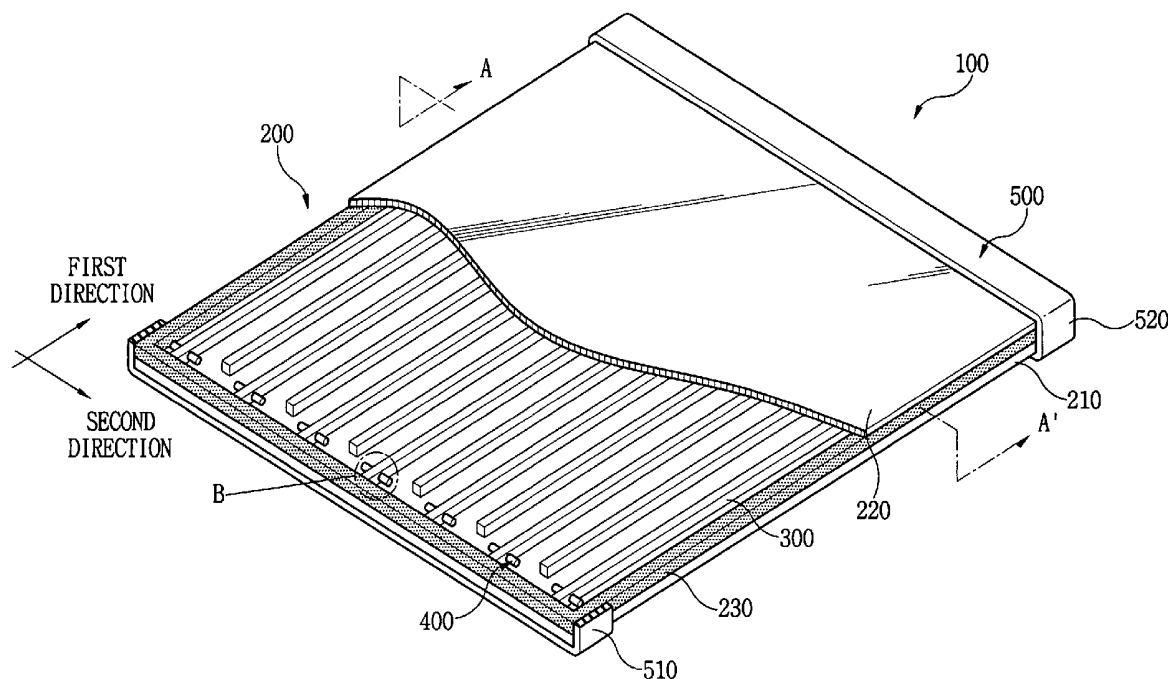


FIG. 2

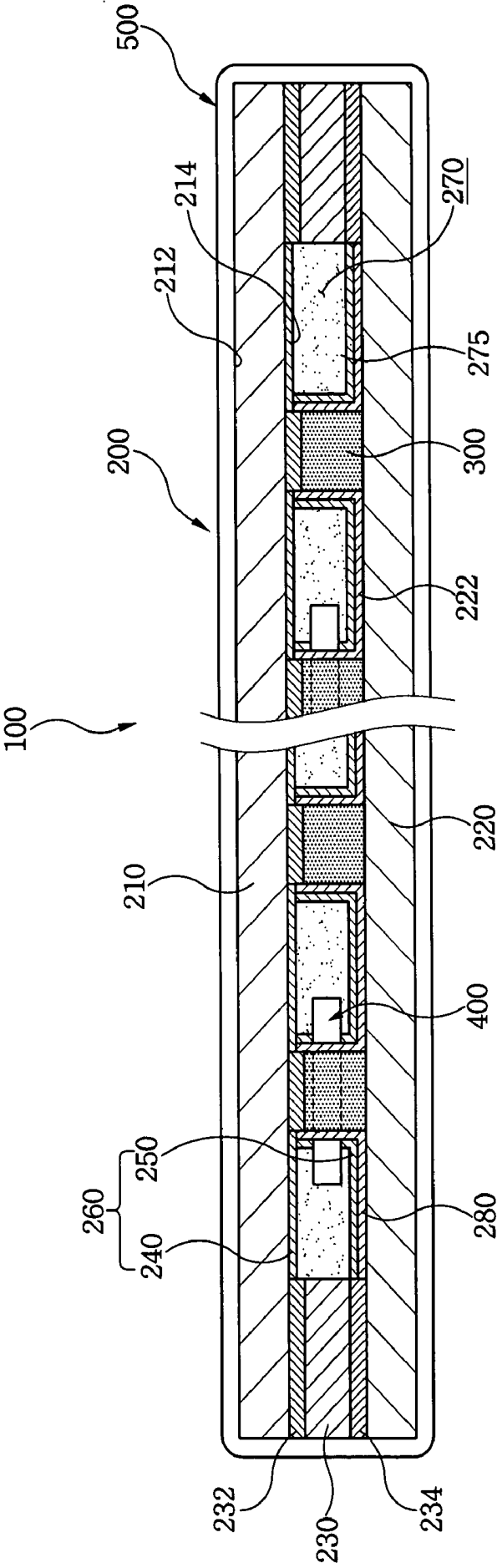


FIG. 3

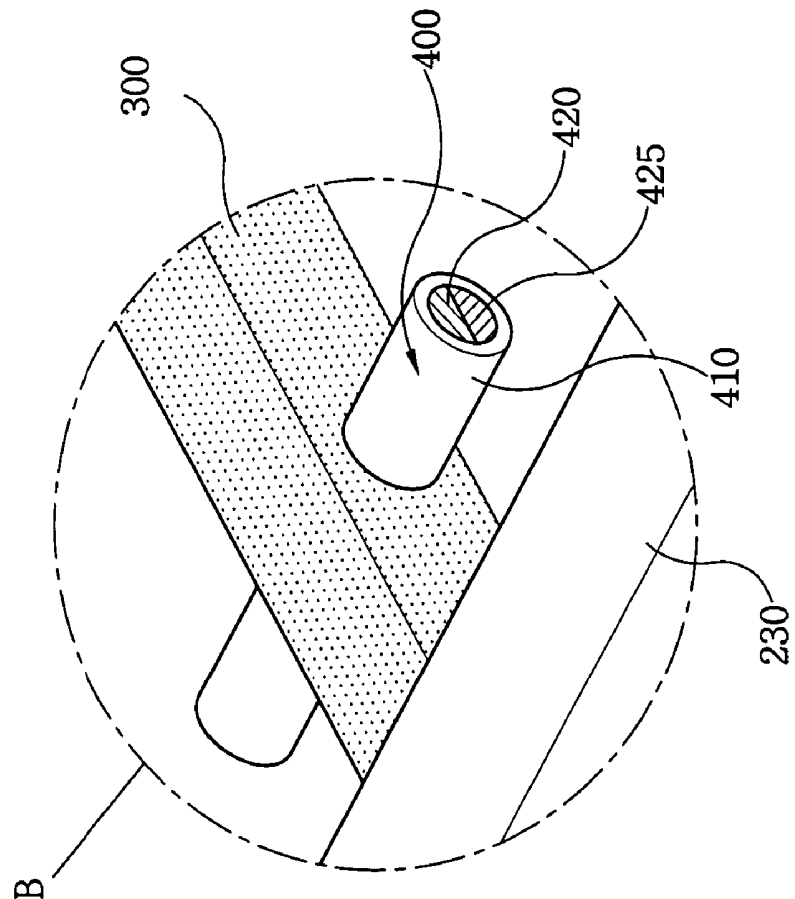


FIG. 4

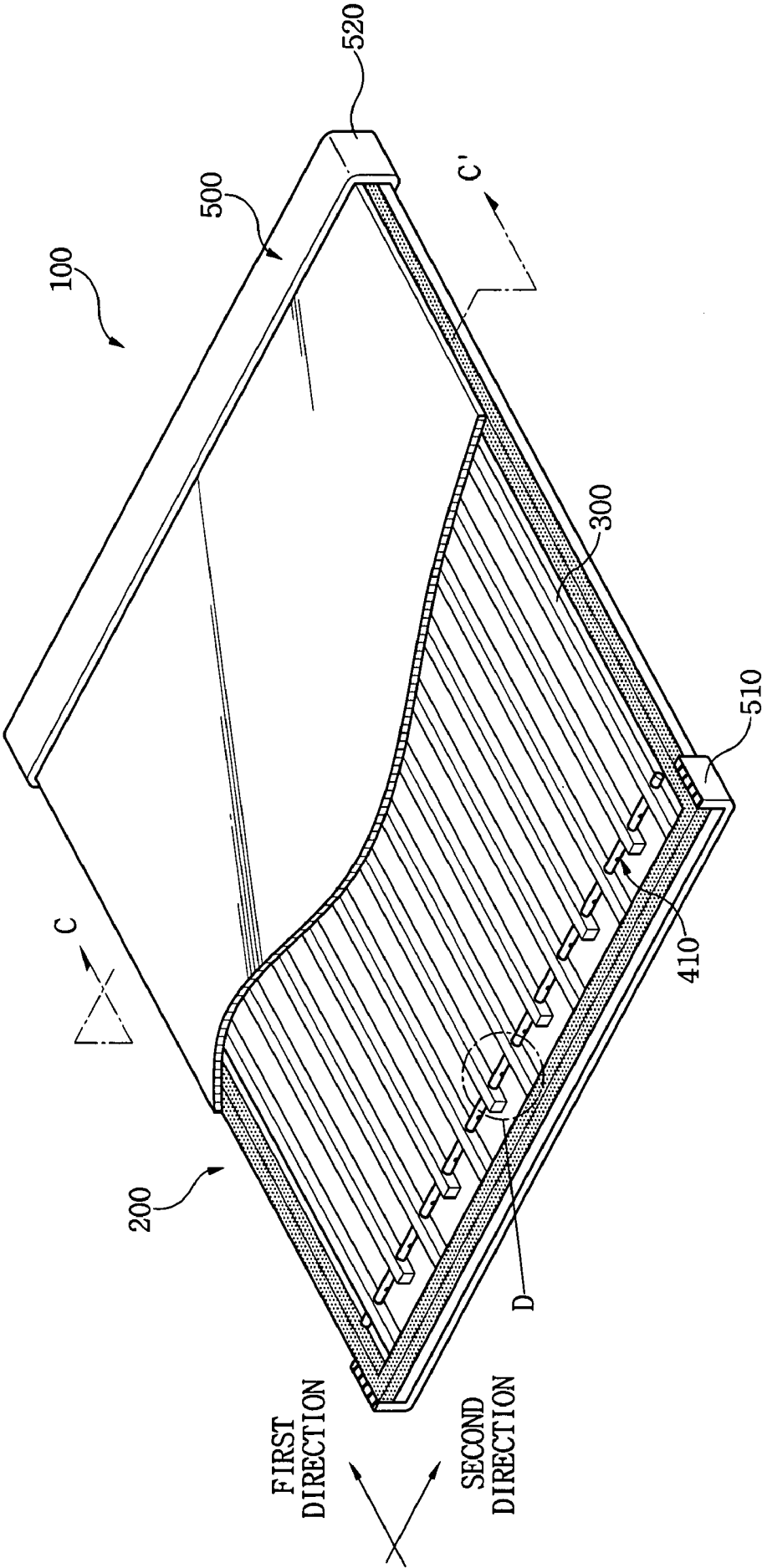


FIG. 5

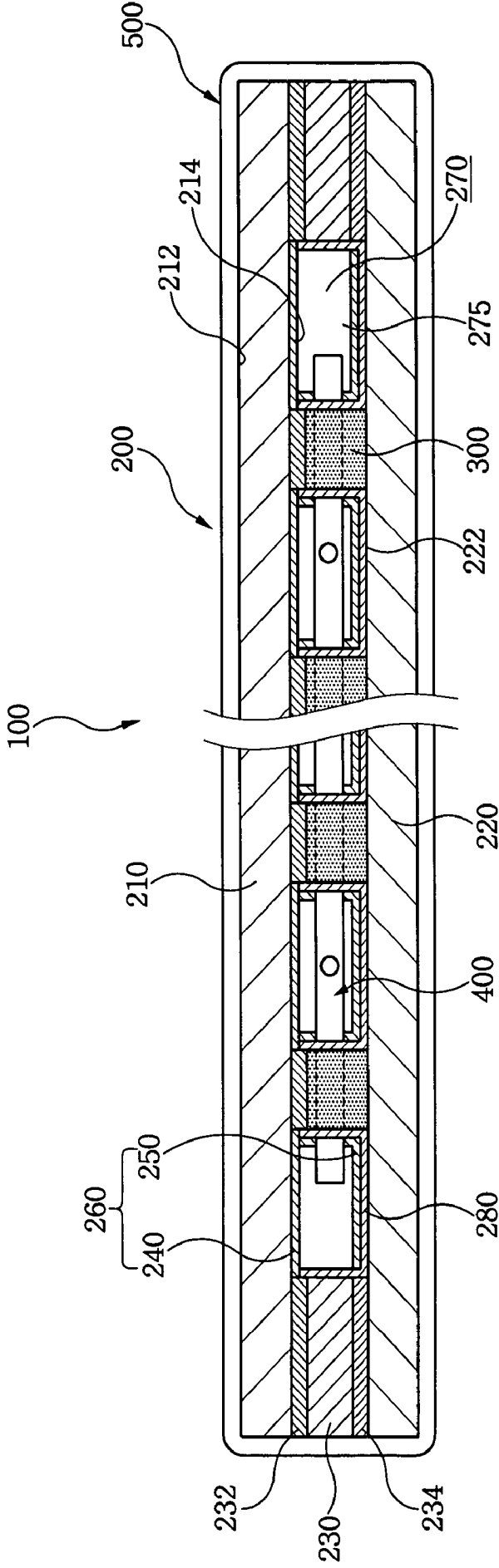


FIG. 6

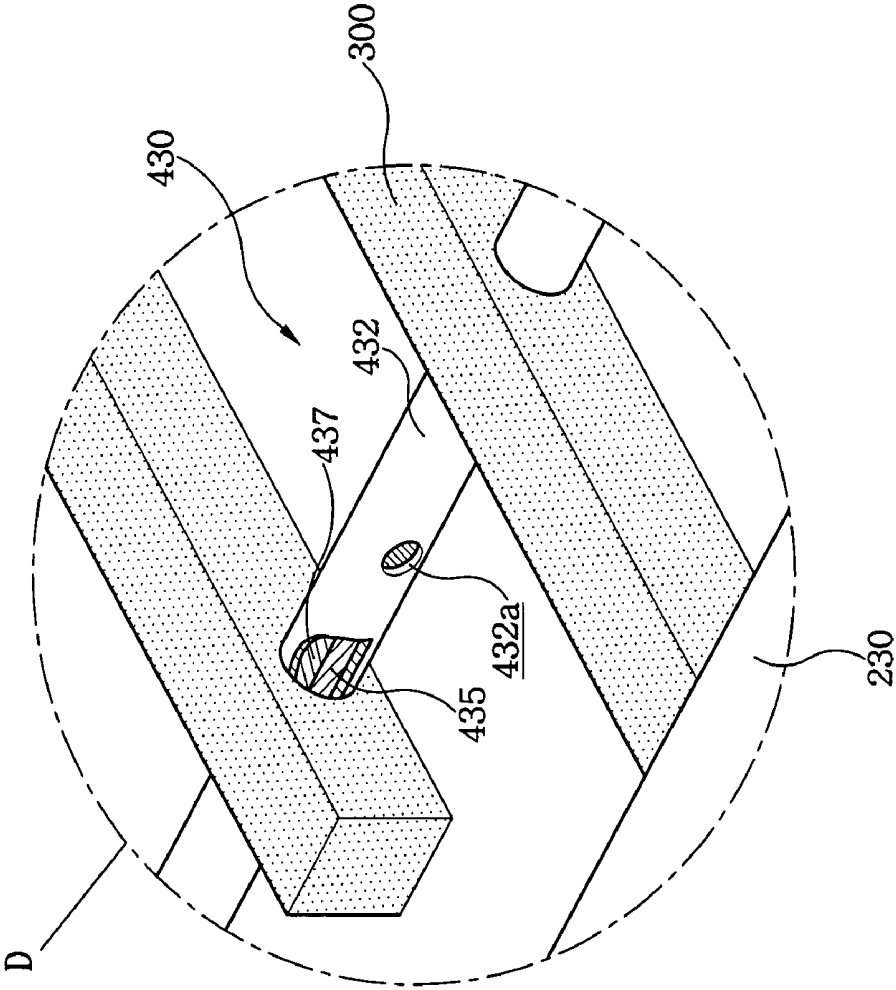


FIG. 7

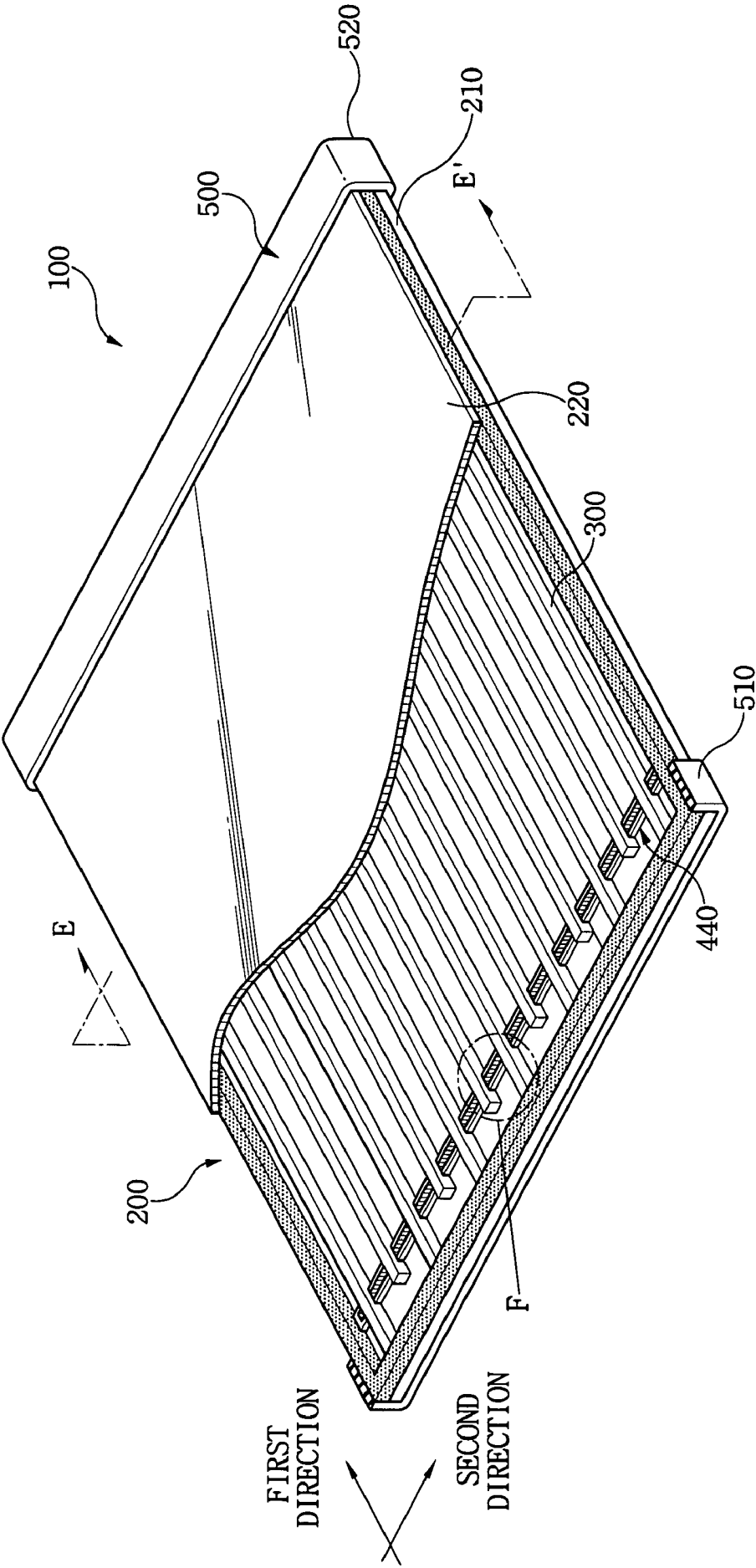


FIG. 8

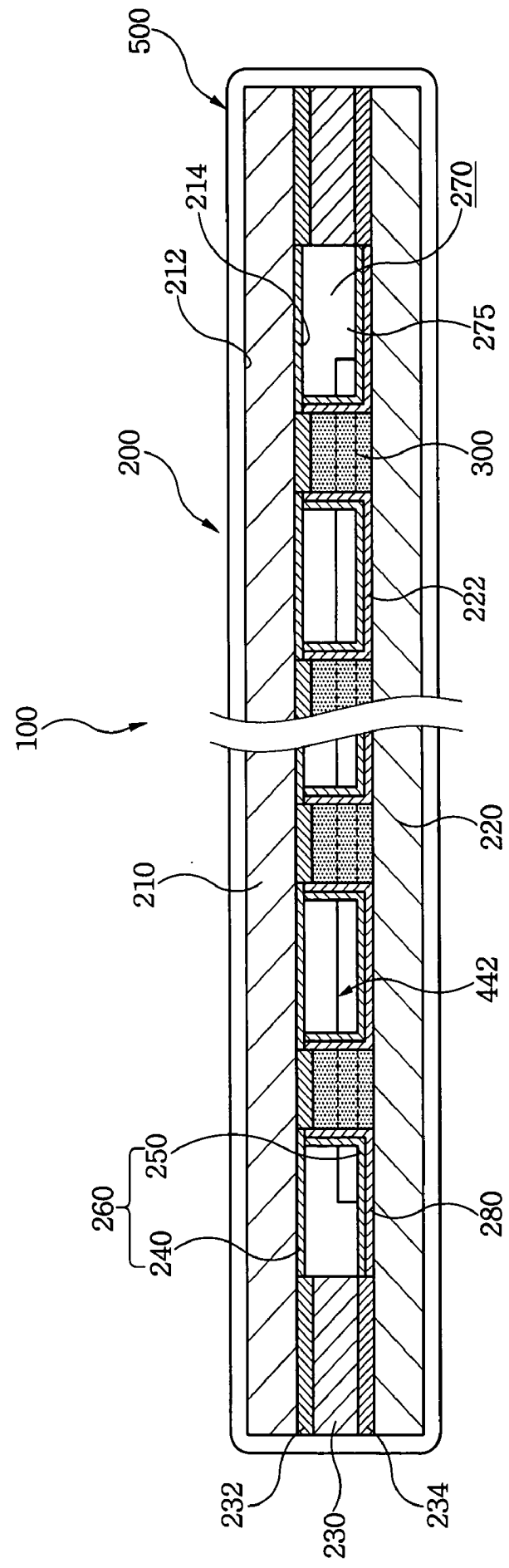


FIG. 9

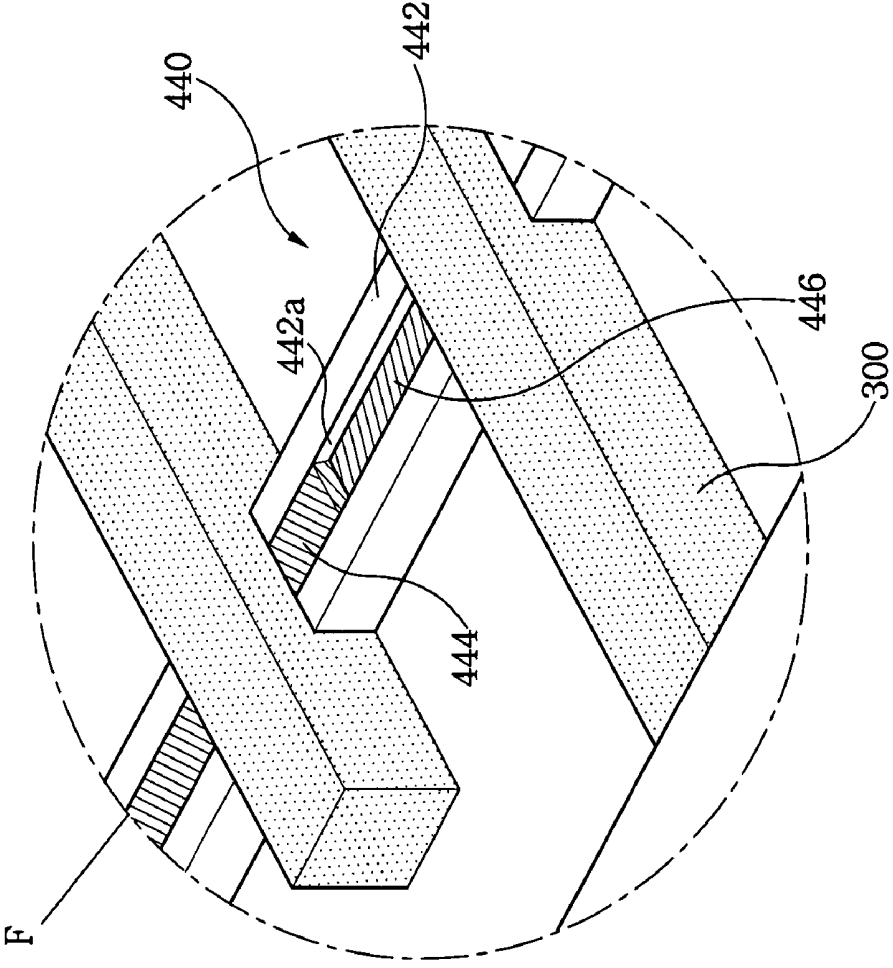


FIG. 10

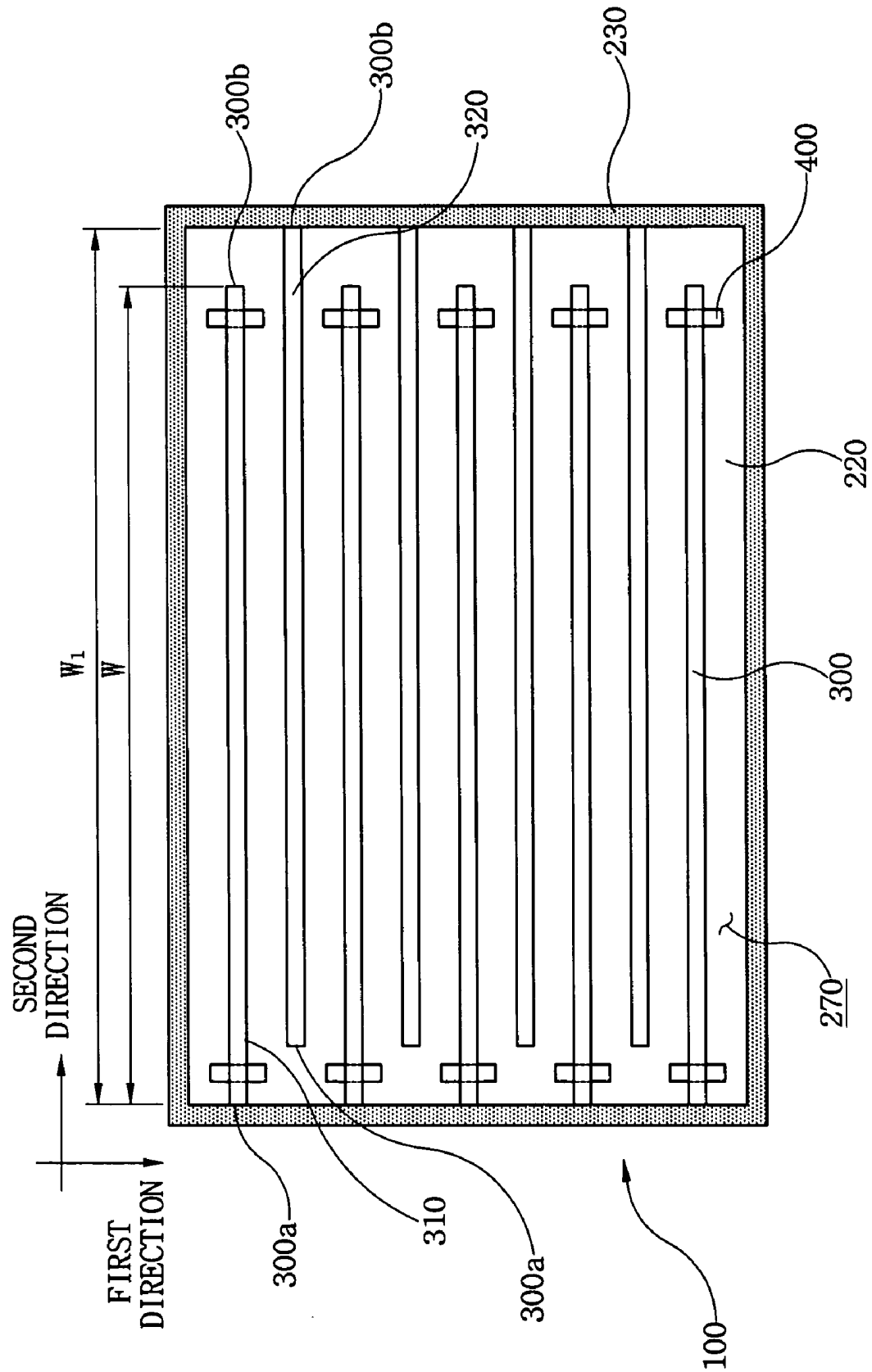


FIG. 11

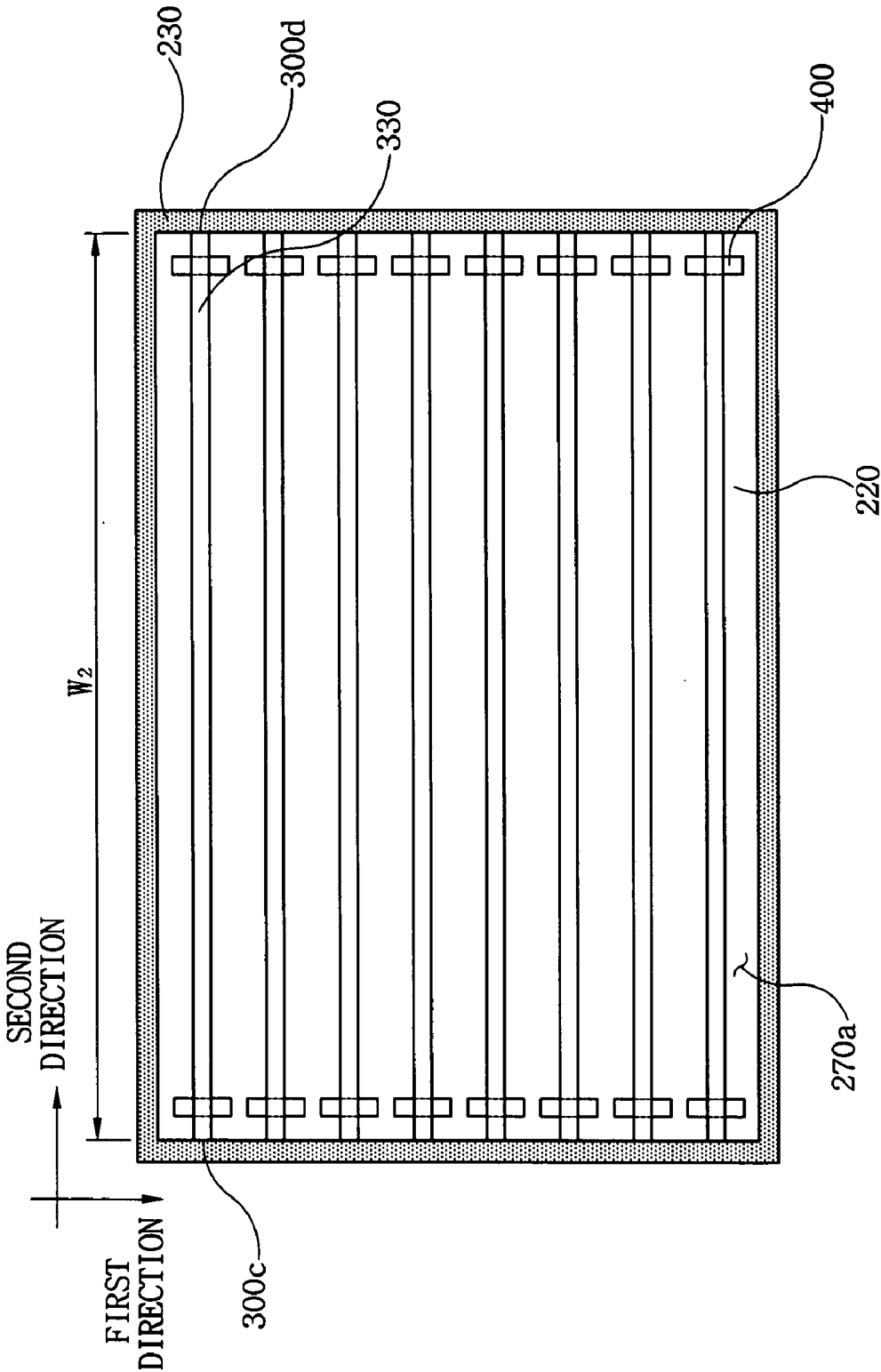


FIG. 12

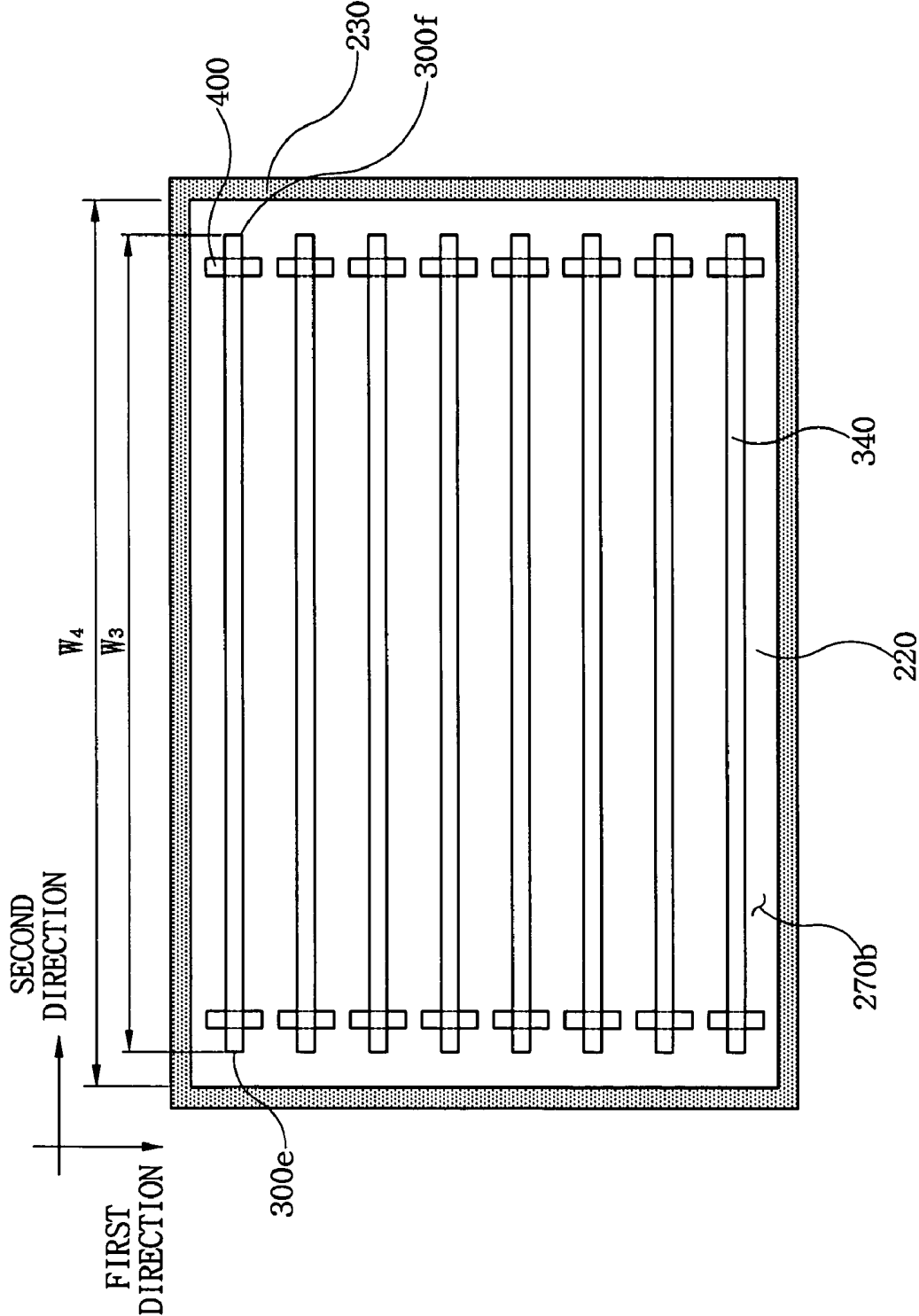


FIG. 13A

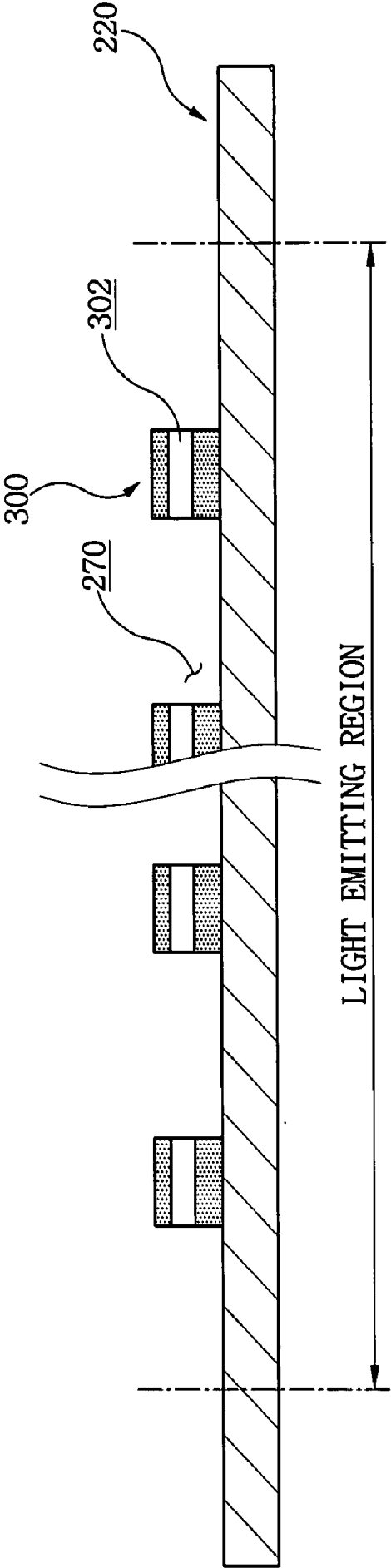


FIG. 13B

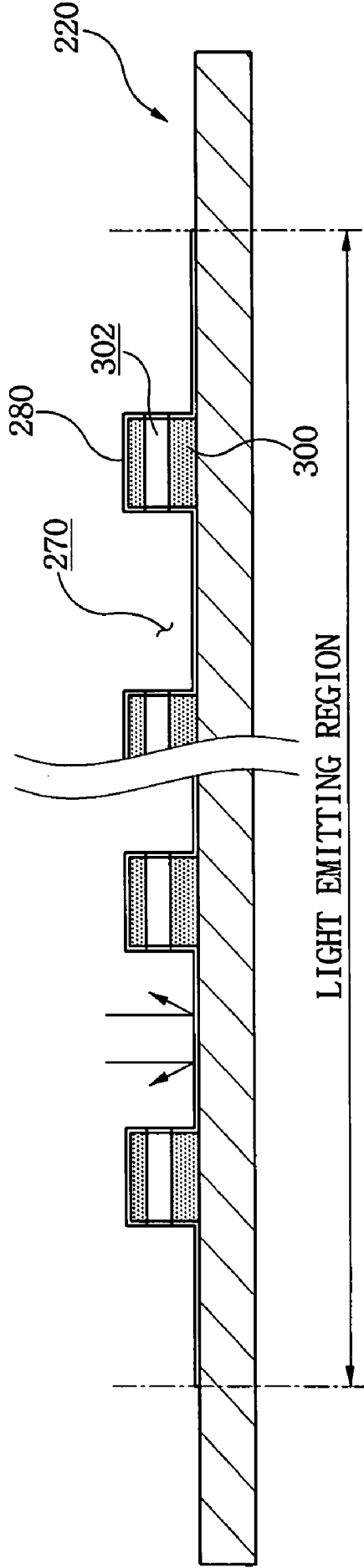


FIG. 13C

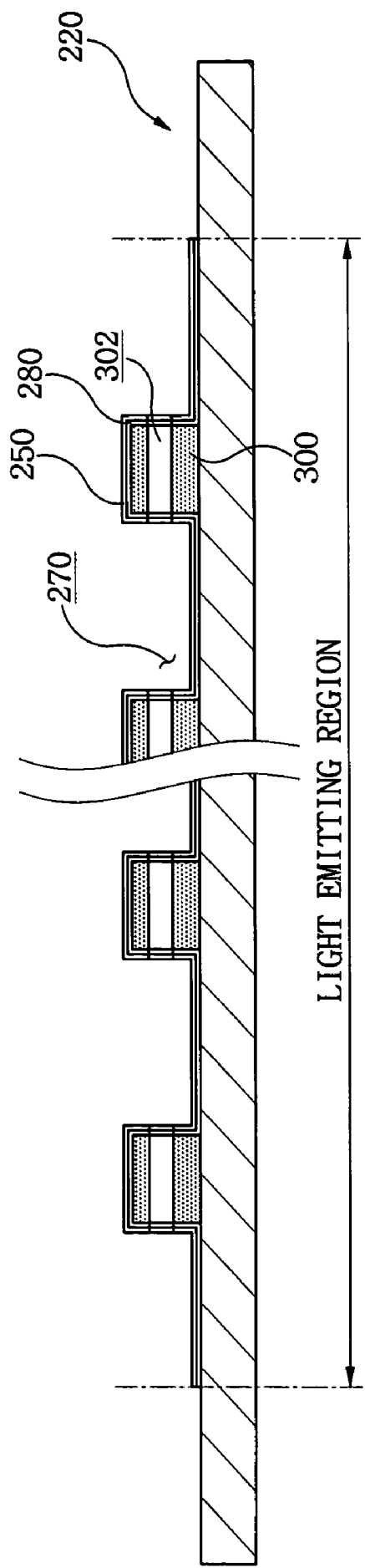


FIG. 13D

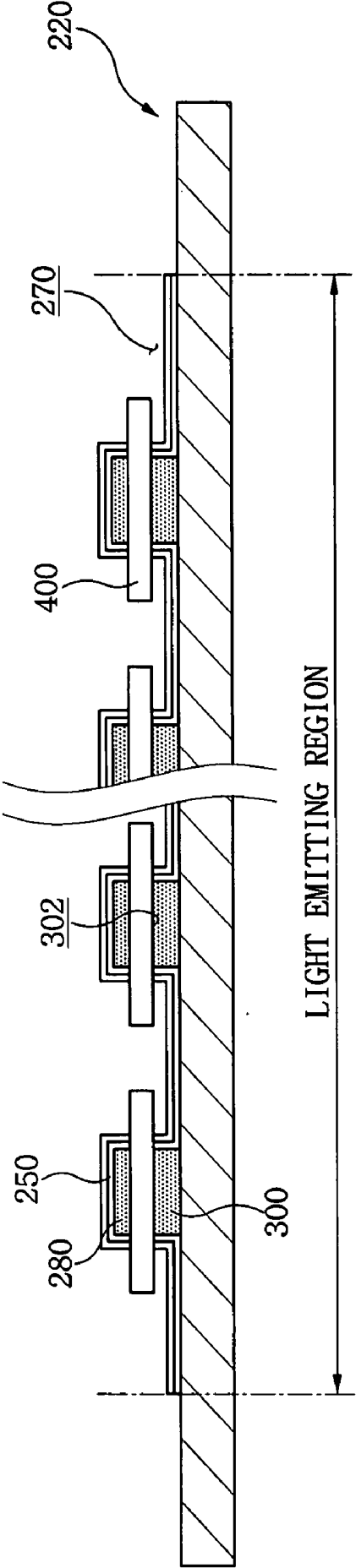


FIG. 13E

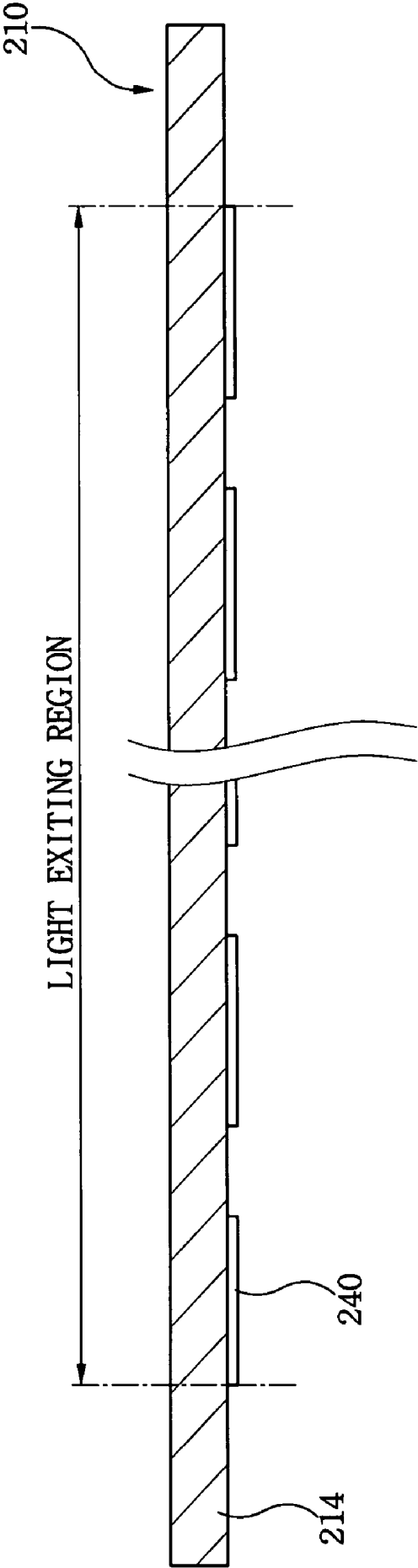


FIG. 13F

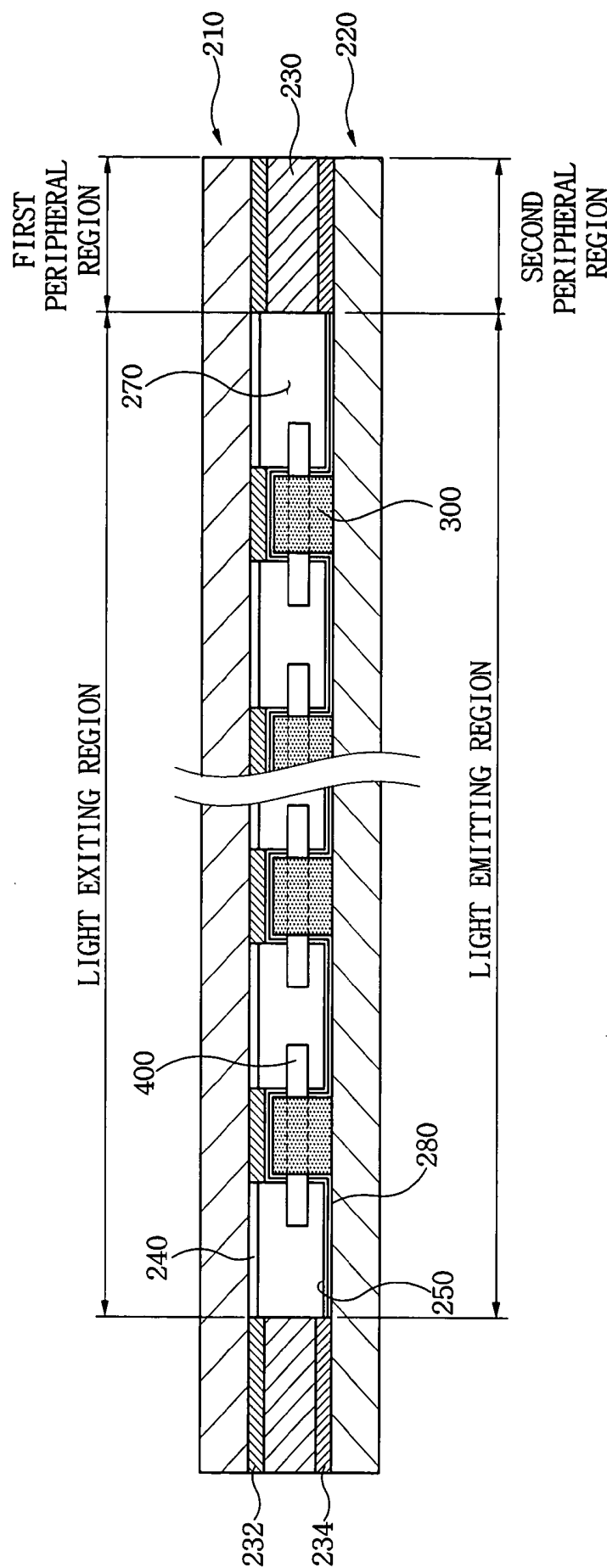


FIG. 13G

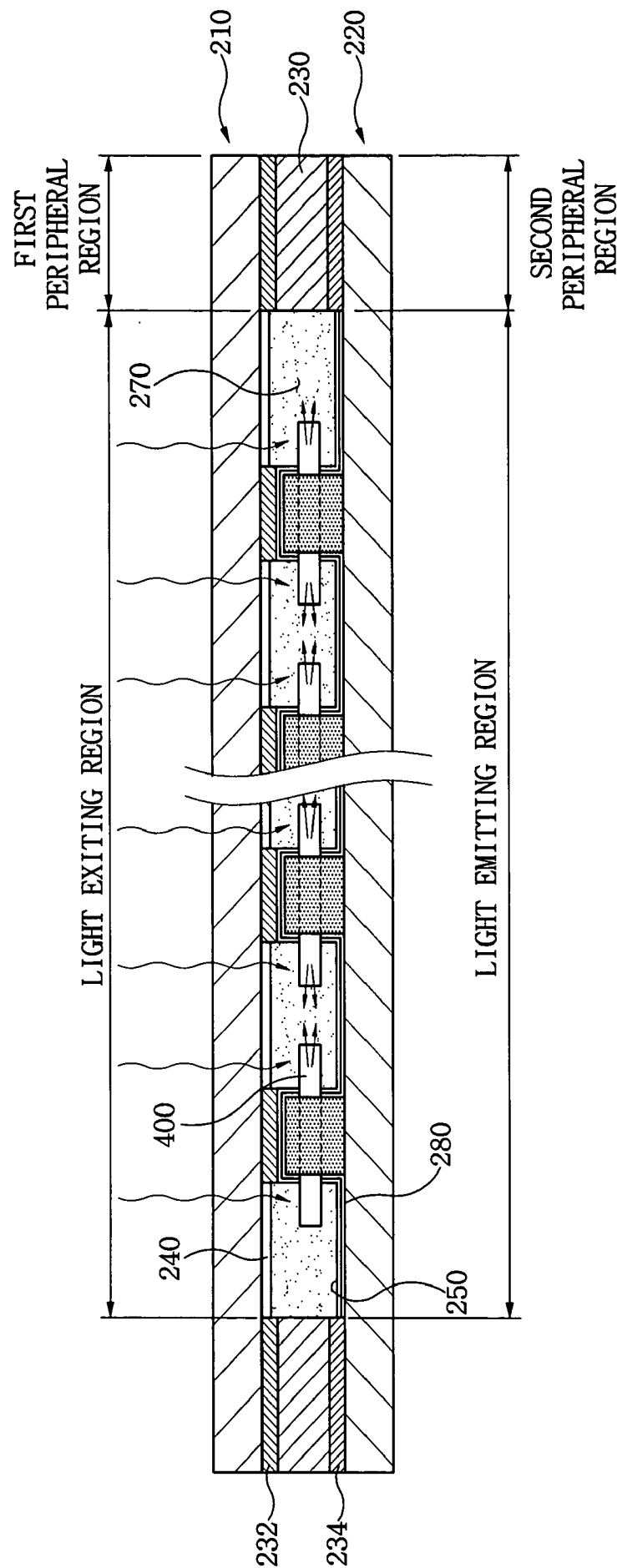


FIG. 13H

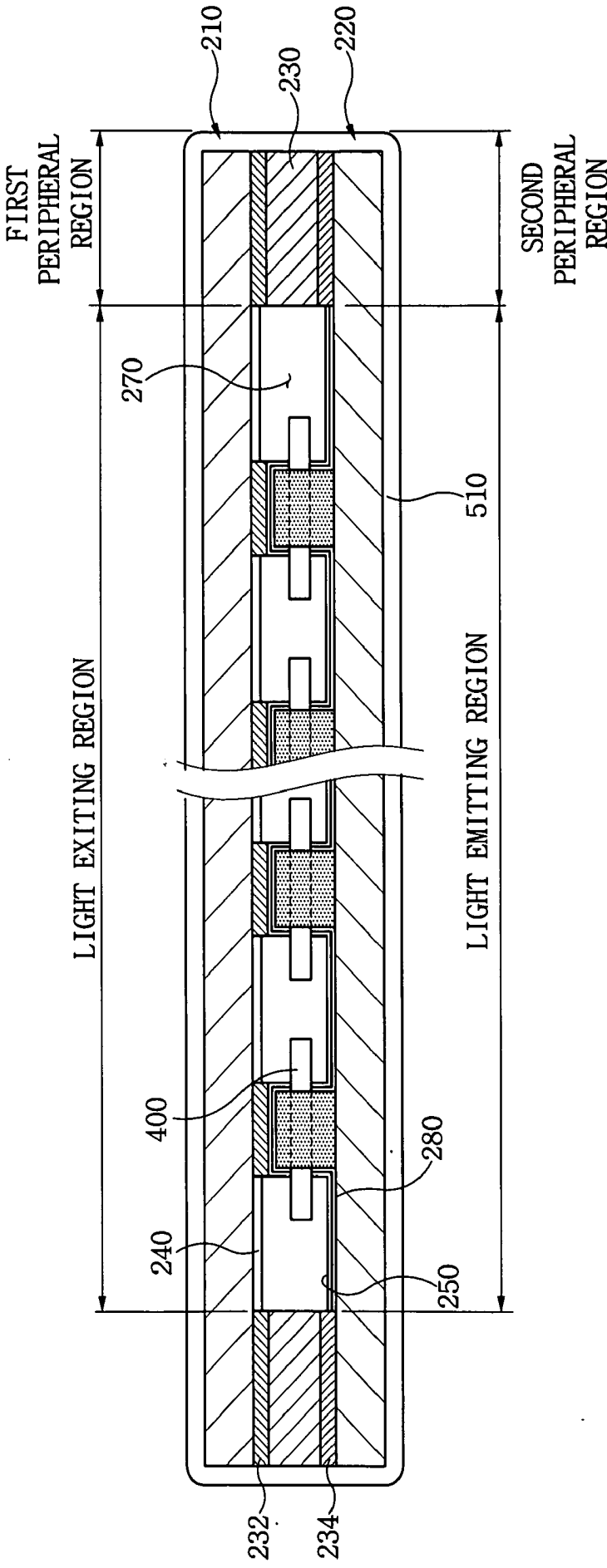
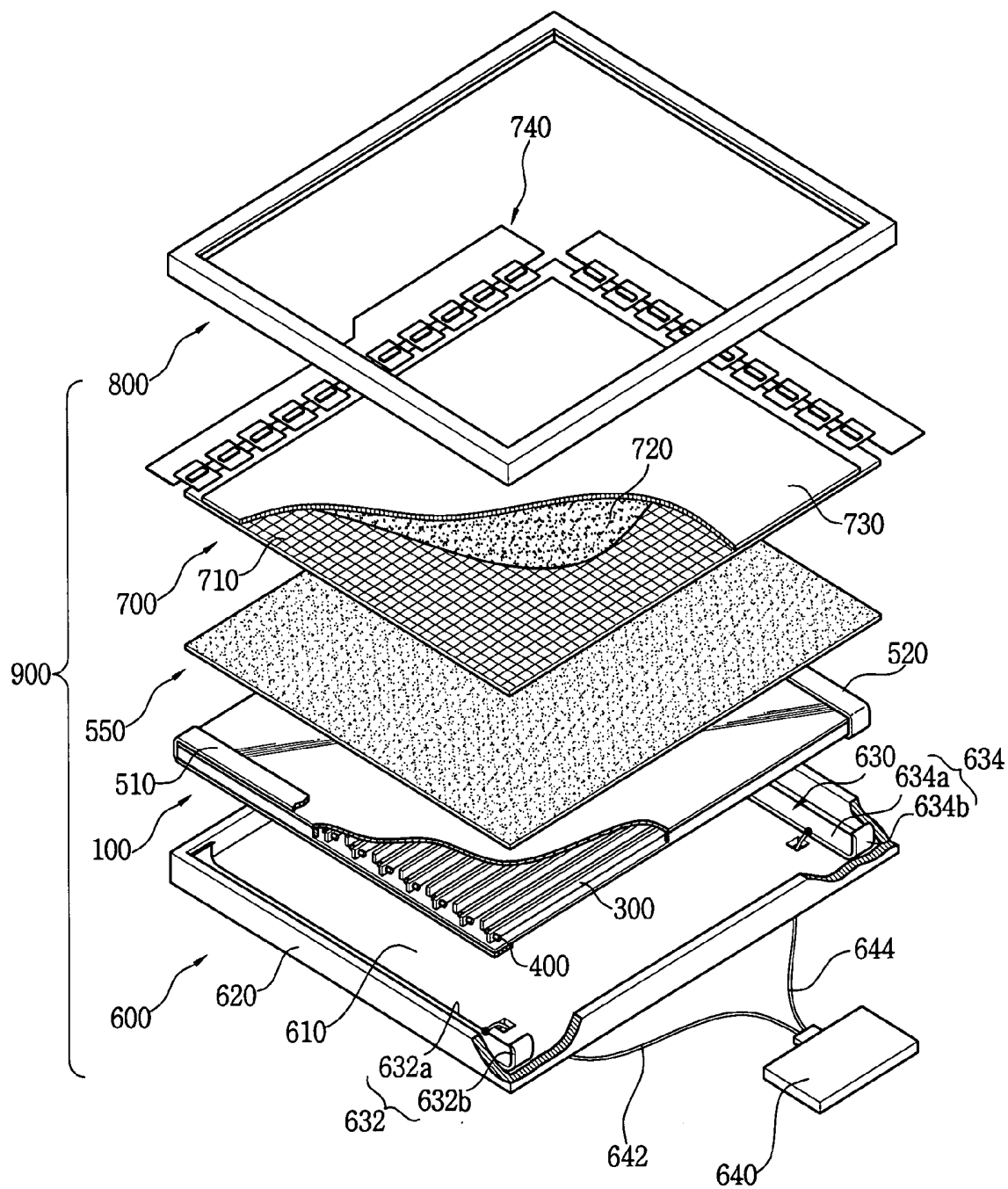


FIG. 14



**SURFACE LIGHT SOURCE DEVICE, METHOD OF
MANUFACTURING THE SAME AND LIQUID
CRYSTAL DISPLAY APPARATUS HAVING THE
SAME**

**CROSS-REFERENCE OF RELATED
APPLICATIONS**

[0001] The present application claims priority from Korean Patent Application No. 2003-61059, filed on Sep. 2, 2003, the disclosure of which is hereby incorporated herein by reference in its entirety.

BACKGROUND OF THE INVENTION

[0002] 1. Field of the Invention

[0003] The present invention relates to a surface light source device, a method of manufacturing the surface light source device and a liquid crystal display (LCD) apparatus having the surface light source device. More particularly, the present invention relates to a surface light source device capable of improving lifetime and optical characteristics, a method of manufacturing the surface light source device and an LCD apparatus having the surface light source device.

[0004] 2. Description of the Related Art

[0005] In a liquid crystal display (hereinafter, referred to as LCD) apparatus, generally, the arrangement of liquid crystal molecules is varied in response to an electric field applied thereto, and thus a light transmittance thereof is changed.

[0006] A conventional LCD apparatus displays an image containing information by using the liquid crystal. The LCD apparatus has various merits for example, such as high luminance, high efficiency, uniform luminance, long lifetime, thin thickness, light weight and low cost and so on, so that the LCD apparatus is used for a portable computer, a communication apparatus, a television receiver set, etc.

[0007] The LCD apparatus is a light receiving type display apparatus, so that the LCD apparatus requires a light supplying part.

[0008] The light supplying part includes a plurality of cold cathode fluorescent lamps (hereinafter, referred to as CCFL) having a rod shape or a plurality of light emitting diodes (LED) having a dot shape. The CCFLs have various merits, for example, such as high luminance, long lifetime, white color and so on. The CCFLs also generate lower heat than incandescent lamps. The LEDs also have high luminance and low power consumption.

[0009] The light supplying part having the CCFLs or LEDs requires optical members such as a light guide plate (LGP), a light diffusion plate (LDP), a brightness enhancement sheet (BES), etc., because the CCFLs and LEDs don't have uniform luminance. Therefore, the volume and weight of the LCD apparatus are increased.

BRIEF SUMMARY OF THE INVENTION

[0010] The present invention provides a surface light source device capable of improving lifetime and optical characteristics.

[0011] The present invention also provides a method of manufacturing the surface light source device.

[0012] The present invention also provides an LCD apparatus having the surface light source device.

[0013] The surface light source device in accordance with an exemplary embodiment of the present invention includes a lamp body, a space dividing member, a discharge gas supplying member and a voltage applying part. The lamp body includes a flat shaped space and a fluorescent layer disposed in the flat shaped space to convert an invisible light into a visible light. The space dividing member divides the flat shaped space into a plurality of discharge spaces. The discharge gas supplying member is disposed to pass through the space dividing member, and is fixed to the space dividing member. The discharge gas supplying member supplies the discharge spaces with a discharge gas that generates the invisible light. The voltage applying part applies a discharge voltage to the discharge gas.

[0014] The method of manufacturing the surface light source device in accordance with an exemplary embodiment of the present invention is provided as follows.

[0015] A light emitting region of a second substrate is divided by a space dividing member to form a plurality of discharge regions. A discharge gas supplying member disposed to pass through the space dividing member to supply the discharge regions with a discharge gas is formed. A first fluorescent portion in a light exiting region of a first substrate corresponding to the light emitting region is formed. A sealant is disposed on a first peripheral region that surrounds the light exiting region and a second peripheral region that surrounds the light emitting region to form a lamp body. The discharge gas is supplied from the discharge gas supplying member to the discharge regions.

[0016] The LCD apparatus in accordance with an exemplary embodiment of the present invention includes a surface light source device, a receiving container and an LCD panel.

[0017] The surface light source device includes a lamp body that includes a flat shaped space and a fluorescent layer disposed in the flat shaped space to convert an invisible light into a visible light, a space dividing member that divides the flat shaped space into a plurality of discharge spaces, a discharge gas supplying member that is disposed to pass through the space dividing member, and the discharge gas supplying member is fixed to the space dividing member, and the discharge gas supplying member supplies the discharge spaces with a discharge gas that generates invisible light, and a voltage applying part that applies a discharge voltage to the discharge gas. The receiving container receives the surface light source device. The LCD panel converts the visible light into an image light including information.

[0018] Therefore, the lifetime of the surface light source device generating a planar light is increased, and the luminance of the light becomes uniform, so that the display quality of an image is improved.

BRIEF DESCRIPTION OF THE DRAWINGS

[0019] The above and other advantages of the present invention will become more apparent by describing in detail exemplary embodiments thereof with reference to the accompanying drawings, in which:

[0020] FIG. 1 is a partially cut out perspective view showing a surface light source device in accordance with an exemplary embodiment of the present invention;

[0021] FIG. 2 is a cross-sectional view taken along a line A-A' of FIG. 1;

[0022] FIG. 3 is an enlarged view showing a portion 'B' of FIG. 1;

[0023] FIG. 4 is a partially cut out perspective view showing a surface light source device in accordance with another exemplary embodiment of the present invention;

[0024] FIG. 5 is a cross-sectional view taken along a line C-C' of FIG. 4;

[0025] FIG. 6 is an enlarged perspective view showing a portion 'D' of FIG. 4;

[0026] FIG. 7 is a partially cut out perspective view showing a surface light source device in accordance with another exemplary embodiment of the present invention;

[0027] FIG. 8 is a cross-sectional view taken along a line E-E' of FIG. 7;

[0028] FIG. 9 is an enlarged view showing a portion 'F' of FIG. 7;

[0029] FIG. 10 is a plan view showing a space dividing wall of a surface light source device in accordance with another exemplary embodiment of the present invention;

[0030] FIG. 11 is a plan view showing a space dividing wall of a surface light source device in accordance with another exemplary embodiment of the present invention;

[0031] FIG. 12 is a plan view showing a space dividing wall of a surface light source device in accordance with another exemplary embodiment of the present invention;

[0032] FIGS. 13A to 13H are cross-sectional views showing a method of manufacturing a surface light source device in accordance with another exemplary embodiment of the present invention; and

[0033] FIG. 14 is an exploded and partially cut out perspective view showing an LCD apparatus in accordance with another exemplary embodiment.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0034] Hereinafter, the present invention will be described in detail with reference to the accompanying drawings.

[0035] FIG. 1 is a partially cut out perspective view showing a surface light source device in accordance with an exemplary embodiment of the present invention. FIG. 2 is a cross-sectional view taken along a line A-A' of FIG. 1, and FIG. 3 is an enlarged view showing a portion 'B' of FIG. 1.

[0036] Referring to FIGS. 1 to 3, the surface light source device 100 includes a lamp body 200, a space dividing wall 300, a discharge gas supplying member 400 and a voltage applying part 500.

[0037] The lamp body 200 includes a flat shaped space and a fluorescent layer 260.

[0038] A discharge gas is contained in the flat shaped space. When a voltage is applied to the discharge gas, an invisible light is generated. Then, the fluorescent layer 260 converts the invisible light into a visible light. The invisible light may be ultraviolet light.

[0039] The lamp body 200 also includes a first substrate 210, a second substrate 220 and a sealant 230.

[0040] The first substrate 210 comprises a transparent material, and has a rectangular plate shape. The first substrate 210 may be a glass substrate having high light transmittance. The first substrate 210 includes a first face 212 and a second face 214 corresponding to the first face 212. The first face 212 emits the visible light.

[0041] The second substrate 220 comprises a transparent material, and has a rectangular plate shape. The second substrate 220 may be a glass substrate having high light transmittance. The second substrate 220 includes a third face 222 corresponding to the second face 214.

[0042] The area and shape of the first substrate 210 of the lamp body 200 are substantially equal to those of the second substrate 220. The second face 214 of the first substrate 210 is disposed corresponding to the third face 222 of the second substrate 220.

[0043] The sealant 230 comprises a transparent material such as glass. The sealant 230 has a rectangular frame shape having an opening. The sealant 230 is disposed between the first and second substrates 210 and 220, so that the flat shaped space, where the discharge gas generating the invisible light is disposed, is formed between the first and second substrates 210 and 220. The sealant 230 is disposed on an edge of the second face 214 of the first substrate 210 and an edge of the third face 222 of the second substrate 220.

[0044] A first adhesive 232 is disposed between the sealant 230 and the second face 214 of the first substrate 210, and a second adhesive 234 is disposed between the sealant 230 and the third face 222 of the second substrate 220, so that the sealant 230 seals the space between the first and second substrates 210 and 220.

[0045] The space dividing wall 300 forms at least two discharge spaces 270 in the lamp body 200. The space dividing wall 300 is disposed perpendicular to the first and second substrates 210 and 220. The space dividing wall 300 may comprise a transparent material or an opaque material.

[0046] The surface light source device 100 may include a plurality of the space dividing walls 300. The space dividing walls 300 are extended in a first direction, and arranged in a second direction substantially perpendicular to the first direction.

[0047] The fluorescent layer 260 formed on the lamp body 200 includes a first fluorescent portion 240 and a second fluorescent portion 250. The first fluorescent portion 240 is disposed on the second face 214 of the first substrate 210, and the second fluorescent portion 250 is disposed on the third face 222 of the second substrate 220. The first fluorescent portion 240 may be printed on the second face 214, and the second fluorescent portion 250 may be sprayed on the third face 222. Preferably, the second fluorescent portion

250 may also be formed on the surface of the space dividing wall **300** so as to increase the amount of the visible light exiting from the lamp body **200**. When a portion of the second fluorescent portion **250** is sprayed on the space dividing wall **300**, the portion of the second fluorescent portion **250** on the edge of the space dividing wall **300** may be grinded. Therefore, the portion of the second fluorescent portion **250** on the edge of the space dividing wall **300** is removed.

[0048] The first and second fluorescent portions **240** and **250** include a red fluorescent material, a green fluorescent material and a blue fluorescent material. The red fluorescent material, the green fluorescent material and the blue fluorescent material transform the ultraviolet into a red light, a green light and a blue light, respectively. Substantially same amount of the red light, the green light and the blue light generate a white light.

[0049] A light reflecting layer **280** may be further formed under the second fluorescent portion **250**. The light reflecting layer **280** reflects the invisible light and the visible light generated from the discharge gas of the discharge spaces **270** toward the second face **214**. The light reflecting layer **280** comprises titanium oxide (TiO_3) film, aluminum oxide (Al_2O_3) film, etc. The light reflecting layer **280** may be formed through a chemical vapor deposition (CVD) process, a sputtering process, etc. Alternatively, metal powder or liquid metal may be sprayed and fired to form the light reflecting layer **280**.

[0050] When a portion of the light reflecting layer **280** is disposed on the space dividing wall **300**, the portion of the light reflecting layer **280** on the edge of the space dividing wall **300** may be grinded. Therefore, the portion of the light reflecting layer **280** on the edge of the space dividing wall **300** is removed.

[0051] The discharge gas supplying member **400** is disposed in the lamp body **200**. The surface light source device **100** may include a plurality of the discharge gas supplying members **400**. The discharge gas supplying members **400** pass through the space dividing wall **300** in the second direction, and the discharge gas supplying members **400** are fixed to the space dividing wall **300**. Alternatively, a plurality of the discharge gas supplying members **400** may correspond to each of the space dividing walls **300**. Each of the discharge gas supplying members **400** may also be fixed to the odd or even numbered space dividing walls **300**.

[0052] The discharge gas supplying member **400** is fixed to the space dividing wall **300** so as to prevent the drifting of the discharge gas supplying member **400** due to the vibration or impact from outside.

[0053] Referring again to FIG. 3, the discharge gas supplying member **400** includes a tube body **410** and an amalgam part **420**. The tube body **410** has a tubular shape, and the outer surface of the tube body **410** is fixed to the space dividing wall **300**. End portions of the tube body **410** are opened.

[0054] The amalgam part **420** comprises a titanium-mercury (Ti—Hg) alloy, and disposed inside the tube body **410**. The amalgam part **420** includes a discharge gas **275** such as mercury (Hg). Electrons that move in a high speed are impacted on the mercury (Hg) so as to generate the ultraviolet light. The amalgam part **420** supplies the discharge

gas **275** at a temperature ranged from about 700° C. to about 900° C. In order to supply the discharge gas **275** from the amalgam part **420**, the amalgam part **420** is heated by a radio frequency. The discharge gas **275** may also include krypton (Kr), xenon (Xe), argon (Ar), neon (Ne), etc. The amount of the discharge gas **275** supplied from the amalgam part **420** to each of the discharge spaces **270** is ranged from about 1 mg to about 5 mg.

[0055] When the amount of the supplied discharge gas **275** in each of the discharge spaces **270** is different from one another, the amount of the light generated in the discharge spaces **270** is also different from one another. Therefore, the brightness of the surface light source device **100** may not be uniform. The variation of the discharge gas **275** in each of the discharge space **270** is decreased by a space formed in the tube body **410**. The space of the tube body **410** connects the discharge spaces **270** divided by the space dividing walls **300** so that the discharge gas **275** is diffused through the space of the tube body **410**, thereby uniformizing the pressure of the discharge gas **275** in the discharge spaces **270** divided by the space dividing walls **300**.

[0056] An impurity gas such as carbon monoxide (CO), nitrogen (N_2), carbon dioxide (CO_2), oxygen (O_2), water vapor (H_2O), etc. may be disposed in the discharge spaces **270** of the lamp body **200**. These can be disposed alone or in a mixture thereof. When the impurity gas is reacted with the mercury (Hg), the amount of the mercury (Hg) in the discharge spaces **270** is decreased, so that the lifetime of the surface light source device **100** is also decreased.

[0057] A getter **425** is disposed inside the tube body **410** with the amalgam part **420** so as to increase the lifetime of the surface light source device **100**. The getter **425** continuously adsorbs the impurity gas such as carbon monoxide (CO), nitrogen (N_2), carbon dioxide (CO_2), oxygen (O_2), water vapor (H_2O), etc. These can be adsorbed alone or in a mixture thereof. The getter **425** may comprise a zirconium-aluminum (Zr—Al) alloy. The getter **425** continuously adsorbs the impurity gas to increase the lifetime of the surface light source device **100**.

[0058] The amalgam part **420** and the getter **425** may be mixed together and disposed inside the tube body **410**. Alternatively, the amalgam part **420** and the getter **425** may also form a multi-layered structure.

[0059] The voltage applying part **500** applies voltage to each of the discharge spaces **270** so as to generate the invisible light. The invisible light passes through the fluorescent layer **260** to form the visible light. The voltage applying part **500** includes a first electrode **510** and a second electrode **520**.

[0060] The first and second electrodes **510** and **520** may be disposed in the discharge spaces **270**. Alternatively, only one of the first and second electrodes **510** and **520** may be disposed in the discharge spaces **270**. The first and second electrodes **510** and **520** may also be disposed outside the lamp body **200**. Preferably, the first and second electrodes **510** and **520** are disposed outside the lamp body **200**, and the first electrode **510** is spaced apart from the second electrode **520**. When the first and second electrodes **510** and **520** are disposed outside the lamp body **200**, the discharge voltage and power consumption of the surface light source device may be decreased.

[0061] According to the present embodiment, the space dividing walls 300 are disposed in the lamp body 200 having the first substrate 210, the second substrate 220 and the sealant 230, and the discharge gas supplying member 400 is fixed to the space dividing walls 300, so that the pressure of the discharge gas disposed in the discharge spaces 270 formed by the space dividing walls 300 becomes uniform, thereby uniformizing the luminance of the surface light source device 100. In addition, the impurity gas disposed in the discharge spaces 270 is adsorbed so as to increase the lifetime of the surface light source device 100.

[0062] FIG. 4 is a perspective view, partially in cross-sectional view form, showing a surface light source device in accordance with another exemplary embodiment of the present invention. FIG. 5 is a cross-sectional view taken along a line C-C' of FIG. 4, and FIG. 6 is an enlarged view showing a portion 'D' of FIG. 4.

[0063] The surface light source device of FIGS. 4 to 6 is same as in FIGS. 1 to 3 except for a discharge gas supplying member. Thus, the same reference numerals will be used to refer to the same or like parts as those described in FIGS. 1 to 3 and any further explanation will be omitted.

[0064] Referring to FIGS. 4 to 6, the discharge gas supplying members 430 are disposed to pass through a plurality of space dividing walls 300 that are arranged in a first direction, and the discharge gas supplying members 430 are arranged in a second direction that is substantially perpendicular to the first direction. Each of the discharge gas supplying members 430 passes through a plurality of the space dividing walls 300 so that the discharge gas supplying member 430 is fixed to the space dividing walls 300. Preferably, each of the discharge gas supplying members 430 passes through all of the space dividing walls 300 disposed in the lamp body 200.

[0065] The discharge gas supplying member 430 includes a tube body 432 and an amalgam part 437. The tube body 432 has a tubular shape having a throughhole 432a, and end portions of the tube body 432 are opened. The throughhole 432a is disposed between the space dividing walls 300. Preferably, at least one of the throughholes 432a may be disposed between the space dividing walls 300 adjacent to one another. The discharge gas 275 disposed in the amalgam part 437 is diffused into discharge spaces 270 through the throughholes 432a. The discharge spaces 270 are formed by the space dividing walls 300.

[0066] The tube body 432 may further include a getter 435. The getter 435 continuously adsorbs the impurity gas such as carbon monoxide (CO), nitrogen (N₂), carbon dioxide (CO₂), oxygen (O₂), water vapor (H₂O), etc. These can be adsorbed alone or in a mixture thereof. The getter 435 may comprise a zirconium-aluminum (Zr—Al) alloy. The getter 435 continuously adsorbs the impurity gas to increase the lifetime of the surface light source device 100.

[0067] Therefore, the space dividing walls 300 are disposed in the lamp body 200 having the first substrate 210, the second substrate 220 and the sealant 230, and the discharge gas supplying member 430 having the throughhole 432a is fixed to the space dividing walls 300, so that the pressure of the discharge gas disposed in each of the discharge spaces 270 formed by the space dividing walls 300 becomes uniform, thereby uniformizing the luminance of

the surface light source device 100. In addition, the impurity gas disposed in the discharge spaces 270 is adsorbed to increase the lifetime of the surface light source device 100.

[0068] FIG. 7 is a partially cut out perspective view showing a surface light source device in accordance with another exemplary embodiment of the present invention. FIG. 8 is a cross-sectional view taken along line E-E' of FIG. 7, and FIG. 9 is an enlarged view showing a portion 'F' of FIG. 7.

[0069] The light source device of FIGS. 7 to 9 is same as in FIGS. 1 to 3 except for a discharge gas supplying member. Thus, the same reference numerals will be used to refer to the same or like parts as those described in FIGS. 1 to 3 and any further explanation will be omitted.

[0070] Referring to FIGS. 7 to 9, the discharge gas supplying member 440 is disposed to pass through space dividing walls 300, and arranged in a second direction. The space dividing walls 300 are arranged in a first direction. The discharge gas supplying member 440 passes through all of the space dividing walls 300 disposed in a lamp body 200.

[0071] The discharge gas supplying member 440 includes a tray 442, an amalgam part 444. The tray 442 has an extended rectangular parallelepiped shape having an extended groove 442a. The tray 442 and the groove 442a are extended in the second direction. The amalgam part 444 is disposed in the receiving groove 442a. The receiving groove 442a passes through all of the space dividing walls 300. The amalgam part 444 disposed in the receiving groove 442a is heated to supply discharge spaces 270 with a discharge gas 275. The discharge spaces 270 are formed by the space dividing walls 300.

[0072] A getter 446 may be disposed in the tray 442 with the amalgam part 444. The getter 446 continuously adsorbs an impurity gas, for example, such as carbon monoxide (CO), nitrogen (N₂), carbon dioxide (CO₂), oxygen (O₂), water vapor (H₂O), etc. These can be adsorbed alone or in a mixture thereof. The getter 446 may comprise a zirconium-aluminum (Zr—Al) alloy. The amalgam part 444 and the getter 446 may be mixed together, and disposed in the tray 442. Alternatively, the amalgam part 444 and the getter 446 may also form a multi-layered structure. The getter 446 continuously absorbs the impurity gas, so that the lifetime of the surface light source device 100 is increased.

[0073] The tray 442 that has the extended rectangular parallelepiped shape is disposed to pass through at least two space dividing walls 300. The space dividing walls 300 are disposed in a lamp body 200. The lamp body 200 includes a first substrate 210, a second substrate 220 and a sealant 230. The tray 442 is fixed to the amalgam part 444 and the discharge gas supplying member 440. The discharge gas supplying member 440 supplies the discharge spaces 270 formed by the space dividing walls 300 with the discharge gas 275 to uniformize the luminance of the surface light source device 100. In addition, the getter 446 absorbs the impurity gas to improve lifetime of the surface light source device 100.

[0074] FIG. 10 is a plan view showing a space dividing wall of a surface light source device in accordance with another exemplary embodiment of the present invention.

[0075] The light source device of FIG. 10 is same as in FIGS. 1 to 3 except for a space dividing walls. Thus, the

same reference numerals will be used to refer to the same or like parts as those described in FIGS. 1 to 3 and any further explanation will be omitted.

[0076] Referring to FIG. 10, the space dividing walls 300 are disposed on a second substrate 220, and extended in a first direction. The space dividing walls 300 are parallelly arranged in a second direction that is substantially perpendicular to the first direction. The length W of the space dividing walls 300 is substantially equal to one another. The length W of the space dividing walls 300 is shorter than the distance W1 between the inner walls of the sealants 230 that are disposed in the first direction. The space dividing walls 300 include first end portions 300a and second end portions 300b.

[0077] The first end portions 300a of odd numbered space dividing walls 300 make contact with the sealant 230, and the second end portions 300b of even numbered space dividing walls 300 make contact with the sealant 230 to form discharge spaces 270 having a serpentine shape on the second substrate 220.

[0078] The pressure distribution of discharge gas in the discharge spaces 270 having the serpentine shape is uniform. Therefore, the surface light source device 100 generates a light having uniform luminance. In addition, the discharge gas supplying member 400 disposed to pass through the space dividing walls 300 uniformizes the discharge gas in the discharge spaces 270 to improve the uniformity of the luminance and to increase the lifetime of the surface light source device 100.

[0079] FIG. 11 is a plan view showing a space dividing wall of a surface light source device in accordance with another exemplary embodiment of the present invention.

[0080] The light source device of FIG. 11 is same as in FIGS. 1 to 3 except for space dividing walls. Thus, the same reference numerals will be used to refer to the same or like parts as those described in FIGS. 1 to 3 and any further explanation will be omitted.

[0081] Referring to FIG. 11, the space dividing walls 330 are extended in a first direction, and disposed on a second substrate 220. The space dividing walls 330 are parallelly arranged in a second direction that is substantially perpendicular to the first direction. The length W1 of the space dividing walls 330 is substantially equal to one another. The length W1 of the space dividing walls 330 is substantially equal to the distance W2 between the inner walls of the sealants 230 that are arranged in the first direction. The space dividing walls 330 include first end portions 300c and second end portions 300d.

[0082] The first and second end portions 300c and 300d make contact with the sealant 230 to form discharge spaces 270a separated from one another. The discharge spaces 270a are disposed on a second substrate 220. The separated discharge spaces 270a prevent the rapid change of the density of electrically unstable discharge gas. The discharge gas supplying member 400 disposed to pass through the space dividing walls 330 uniformizes the pressure of the discharge gas of the separated discharge spaces 270a.

[0083] According to the present embodiment, although the discharge spaces 270a are separated from one another by the space dividing walls 330, the discharge gas may be supplied

to the separated discharge space 270a through the discharge gas supplying member 400, thereby uniformizing the pressure of the separated discharge space 270a.

[0084] FIG. 12 is a plan view showing a space dividing wall of a surface light source device in accordance with another exemplary embodiment of the present invention.

[0085] The light source device of FIG. 12 is same as in FIGS. 1 to 3 except for space dividing walls. Thus, the same reference numerals will be used to refer to the same or like parts as those described in FIGS. 1 to 3 and any further explanation will be omitted.

[0086] Referring to FIG. 12, the space dividing walls 340 are extended in a first direction, and disposed on a second substrate 220. The space dividing walls 340 are parallelly arranged in a second direction that is substantially perpendicular to the first direction. The length W3 of the space dividing walls 340 is substantially equal to one another. The length W3 of the space dividing walls 340 is shorter than the distance W4 between the inner walls of the sealants 230 that are arranged in the first direction. The space dividing walls 340 include first end portions 300e and second end portions 300f.

[0087] The first and second end portions 300e and 300f are spaced apart from the sealant 230 to uniformize the distribution of discharge gas disposed in discharge space 270b, thereby improving the uniformity of the luminance. The discharge gas supplying member 400 disposed to pass through the space dividing walls 340 uniformizes the pressure distribution of the discharge gas in the discharge spaces 270b, and improves the lifetime of the surface light source device.

[0088] FIGS. 13A to 13H are cross-sectional views showing a method of manufacturing a surface light source device in accordance with another exemplary embodiment of the present invention.

[0089] The light source device of FIGS. 13A to 13H is the same as in FIGS. 1 to 3. Thus, the same reference numerals will be used to refer to the same or like parts as those described in FIGS. 1 to 3 and any further explanation will be omitted.

[0090] Referring to FIG. 13A, a second substrate 220 having a rectangular plate shape includes a light emitting region. A plurality of space dividing walls 300 are disposed in the light emitting region, and extended in a first direction. The light emitting region is divided by the space dividing walls 300 to form a plurality of discharge spaces 270.

[0091] A transparent fluid material or an opaque fluid material is coated in the light emitting region as a band shape to form the space dividing walls 300. Alternatively, the transparent fluid material and the opaque fluid material may be stacked to form a multi-layered structure.

[0092] A throughhole 302 is formed in the space dividing walls 300 in a second direction. Each of the space dividing walls 300 may include a plurality of the throughholes 302.

[0093] Referring to FIG. 13B, titanium oxide (TiO₂) or aluminum oxide (Al₂O₃) is deposited on the second substrate 220 to form a light reflecting layer 280 having high reflectivity. The light reflecting layer 280 may be formed through a sputtering process or a chemical vapor deposition

process. The light that is generated from a discharge gas of the discharge spaces 270 is reflected on the light reflecting layer 280 so as to increase the luminance of the surface light source device 100.

[0094] Referring to FIG. 13C, a red fluorescent material, a green fluorescent material and a blue fluorescent material are coated on the light reflecting layer 280 to form a second fluorescent layer 250. The amount of the red, green and blue fluorescent materials are adjusted, such that the amounts of the red light, green light and blue light are substantially equal to one another. The ultraviolet light generated from the discharge gas of the discharge spaces 270 passes through the fluorescent layer 250 to form a visible light. The red, green and blue fluorescent materials may be coated through a spraying process. The ultraviolet light passes through the red, green and blue fluorescent materials to form red, green and blue light, respectively.

[0095] Referring to FIG. 13D, a discharge gas supplying member 400 is inserted into each of the throughholes 302 formed in the space dividing walls 300. The discharge gas supplying member 400 includes an amalgam part and a getter. The amalgam part supplies a mercury vapor at a temperature ranged from about 700° C. to about 900° C. The getter adsorbs an impurity gas such as carbon monoxide (CO), nitrogen (N₂), carbon dioxide (CO₂), oxygen (O₂), water vapor (H₂O), etc. These can be adsorbed alone or in a mixture thereof. The amalgam part and the getter may be mixed together. Alternatively, the amalgam part and the getter may also form a multi-layered structure.

[0096] Referring to FIG. 13E, a first substrate 210 corresponding to the second substrate 220 includes a light exiting region corresponding to the light emitting region. A first fluorescent layer 240 is disposed in the light exiting region of the first substrate 210.

[0097] The first fluorescent layer 240 is formed on a portion of a second face 214 of the first substrate 210. The first fluorescent layer 240 may be printed on the first substrate 210. The first fluorescent layer 240 may not be formed on the second face 214 corresponding to the space dividing wall 300.

[0098] The first fluorescent layer 240 includes the red, green and blue fluorescent materials. The amount of the red, green and blue fluorescent materials are adjusted, such that the amounts of the red light, green light and blue light are substantially equal to one another. The ultraviolet light generated in the discharge spaces 270 passes through the red, green and blue fluorescent materials to form red, green and blue light, respectively.

[0099] Referring to FIG. 13F, the first substrate 210 is combined with the second substrate 220 through a sealant 230. The sealant 230 is disposed in a first peripheral region that surrounds the light exiting region of the first substrate 210, and disposed in a second peripheral region that surrounds the light emitting region of the second substrate 220. A first adhesive 232 is disposed between the sealant 230 and the first substrate 210, and disposed between the space dividing walls 300 and the first substrate 210. A second adhesive 234 is disposed between the sealant 230 and the second substrate 220. Therefore, the first and second adhesives 232 and 234 combine the first substrate 210, the sealant 230 and the second substrate 220 to form a lamp body.

[0100] Referring to FIG. 13G, the discharge gas supplying member 400 in the lamp body is heated by a radio frequency at a temperature ranged from about 700° C. to about 900° C. When the discharge gas supplying member 400 is heated, an amalgam part of the discharge gas supplying member 400 supplies mercury vapor. The supplied mercury vapor may exist in the discharge space 270 to be in a liquid state or in a gas state. When the mercury vapor is diffused into the discharge spaces 270, a getter absorbs an impurity gas of the discharge space 270. The impurity gas includes carbon monoxide (CO), nitrogen (N₂), carbon dioxide (CO₂), oxygen (O₂), water vapor (H₂O), etc. These can be used alone or in a mixture thereof.

[0101] The lamp body is then heated at a temperature ranged from about a room temperature to about 150° C. for no more than about one hour, so that the mercury vapor in the lamp body is dispersed, thereby uniformizing the distribution of the discharge gas 270. Therefore, the luminance of the surface light source device 100 becomes uniform, and the lifetime of the surface light source device 100 is increased.

[0102] Referring to FIG. 13H, a first electrode 510 and a second electrode 520 are disposed on the outer surface of the lamp body. The first electrode 510 is spaced apart from the second electrode 520, and the first and second electrodes 510 and 520 have a band shape. The first and second electrodes 510 and 520 surround the lamp body. A discharge voltage is applied to the first and second electrodes 510 and 520 so that the discharge gas in the lamp body is discharged, thereby forming the ultraviolet light. The ultraviolet light passes through the fluorescent layer to form the visible light.

[0103] FIG. 14 is an exploded and partially cut out perspective view showing an LCD apparatus in accordance with another exemplary embodiment.

[0104] The light source device of FIG. 14 is the same as in FIGS. 1 to 3. Thus, the same reference numerals will be used to refer to the same or like parts as those described in FIGS. 1 to 3 and any further explanation will be omitted.

[0105] Referring to FIG. 14, the LCD apparatus 900 includes a receiving container 600, a surface light source device 100, an LCD panel 700 and a chassis 800.

[0106] The receiving container 600 includes a bottom surface 610, a plurality of sidewalls 620, a discharge voltage applying module 630 and an inverter 240. The sidewalls 620 are disposed on edge of the bottom surface 610 to form a receiving space. The receiving container 600 fixes the surface light source device 100 and the LCD panel 700 so as to prevent the drifting of the surface light source device 100 and the LCD panel 700.

[0107] The size of the bottom surface 610 is no smaller than that of the surface light source device 100. The shape of the bottom surface 610 is substantially equal to that of the surface light source device 100. The bottom surface 610 and the surface light source device 100 have a rectangular parallelepiped plate shape.

[0108] The discharge voltage applying module 630 applies a discharge voltage to a voltage applying part 500 of the surface light source device 100. The discharge voltage applying module 630 includes a first discharge voltage applying portion 632 and a second discharge voltage apply-

ing portion **634**. The first discharge voltage applying portion **632** includes a first conductive body **632a** and a first conductive clips **632b** disposed on the end portions of the first conductive body **632a**. The second discharge voltage applying portion **634** includes a second conductive body **634a** and second conductive clips **634b** disposed on the end portions of the second conductive body **634a**.

[0109] The surface light source device **100** may include a plurality of the discharge voltage applying modules **630**. The discharge voltage applying modules **630** disposed on the end portions of the surface light source device **100** are gripped by the first and second conductive clips **632b** and **634b**. The discharge voltage applying modules **630** is fixed to the receiving container **600**.

[0110] The inverter **640** applies the discharge voltage to the first and second discharge voltage applying portions **632** and **634**. The inverter **640** is electrically connected to the first and second discharge voltage applying portions **632** and **634** through a first voltage applying line **642** and a second voltage applying line **644**, respectively.

[0111] The surface light source device **100** includes a lamp body **200**, space dividing walls **300**, a discharge gas supplying member **400** and a voltage applying part **500**. The lamp body **200** includes a space that has a flat shape. The discharge gas supplying member **400** is disposed to pass through at least one of the space dividing walls **300**. The discharge gas supplying member **400** provides the space in the lamp body **200** with a discharge gas. The discharge gas is discharged to form an invisible light. The voltage applying part **500** that is disposed outside the lamp body **200** applies the discharge voltage. The invisible light passes through a fluorescent material of the surface light source device **100** so as to form a visible light.

[0112] The LCD panel **700** converts the visible light generated from the surface light source device **100** to an image light containing an information. The LCD panel **700** includes a thin film transistor (TFT) substrate **710**, a liquid crystal **720**, a color filter substrate **730** and a driving module **740**.

[0113] The TFT substrate **710** includes a plurality of pixel electrodes arranged in a matrix shape, a TFT applying a driving voltage to each of the pixel electrodes, a plurality of gate lines and a plurality of data lines.

[0114] The color filter substrate **730** includes a plurality of color filters and a common electrode disposed on the color filter. The color filters are disposed on the TFT substrate **710**, and correspond to the pixel electrodes.

[0115] The liquid crystal **720** is interposed between the TFT substrate **710** and the color filter substrate **730**.

[0116] The chassis **800** surrounds the edge of the color filter substrate **730**. A portion of the chassis **800** is hooked on the receiving container **600**. The chassis **800** prevents the breakage of the LCD panel **700** that is fragile and the drifting of the LCD panel **700**. A light diffusion plate **550** is disposed between the surface light source device **100** and the LCD panel.

[0117] According to the present invention, the lifetime of the surface light source device generating a planar light is increased, and the luminance of the light is uniformized so that the display quality of an image is improved.

[0118] This invention has been described with reference to the exemplary embodiments. It is evident, however, that many alternative modifications and variations will be apparent to those having skill in the art in light of the foregoing description. Accordingly, the present invention embraces all such alternative modifications and variations as fall within the spirit and scope of the appended claims.

What is claimed is:

1. A surface light source device comprising:

a lamp body that includes a flat shaped space and a fluorescent layer disposed in the flat shaped space to convert an invisible light into a visible light;

a space dividing member that divides the flat shaped space into a plurality of discharge spaces;

a discharge gas supplying member disposed to pass through the space dividing member and fixed to the space dividing member, and to supply the discharge spaces with a discharge gas that generates the invisible light; and

a voltage applying part that applies a discharge voltage to the discharge gas.

2. The surface light source device of claim 1, wherein the lamp body comprises:

a first substrate that includes a first face emitting the visible light and a second face corresponding to the first face;

a second substrate that includes a third face that faces the second face; and

a sealant disposed along the edges of the second and third faces to form the flat shaped space between the first and second substrates.

3. The surface light source device of claim 2, wherein the sealant comprises a rectangular frame shape disposed along the edges of the first and second substrates.

4. The surface light source device of claim 3, further comprising:

a first adhesive disposed between the sealant and the second face; and

a second adhesive disposed between the sealant and the third face.

5. The surface light source device of claim 2, further comprising:

a first fluorescent portion disposed on the second face to convert the invisible light into the visible light; and

a second fluorescent light disposed on exposed portion of the space dividing member and the third face to convert the invisible light into the visible light.

6. The surface light source device of claim 5, further comprising a light reflecting layer disposed under the second fluorescent portion.

7. The surface light source device of claim 1, wherein the voltage applying part comprises a first electrode disposed outside the lamp body and a second electrode disposed outside the lamp body.

8. The surface light source device of claim 1, wherein the discharge gas supplying member is disposed to pass through one of the space dividing members.

9. The surface light source of claim device 8, wherein the discharge gas supplying member comprises a tube body and an amalgam part disposed in the tube body to supply a mercury vapor.

10. The surface light source device of claim 9, wherein the discharge gas supplying member further comprises a getter disposed in the tube body to adsorb an impurity gas disposed in the lamp body, and the impurity gas is any one selected from the group consisting of carbon monoxide (CO), nitrogen (N₂), carbon dioxide (CO₂), oxygen (O₂), water vapor (H₂O) and a mixture thereof.

11. The surface light source device of claim 1, wherein the discharge gas supplying member is disposed to pass through a plurality of the space dividing members, and the discharge gas supplying member includes a tube body having a throughhole formed between the space dividing members, and an amalgam part disposed in the tube body to supply a mercury vapor.

12. The surface light source device of claim 11, wherein the discharge gas supplying member further comprises a getter disposed in the tube body to adsorb an impurity gas disposed in the lamp body, and the impurity gas is any one selected from the group consisting of carbon monoxide (CO), nitrogen (N₂), carbon dioxide (CO₂), oxygen (O₂), water vapor (H₂O) and a mixture thereof.

13. The surface light source device of claim 1, wherein the discharge gas supplying member is disposed to pass through a plurality of the space dividing members, and the discharge gas supplying member includes a tray having a receiving groove and an amalgam part disposed in the receiving groove to supply a mercury vapor.

14. The surface light source device of claim 13, wherein the discharge gas supplying member further comprises a getter disposed in the tube body to adsorb an impurity gas disposed in the lamp body, and the impurity gas is any one selected from the group consisting of carbon monoxide (CO), nitrogen (N₂), carbon dioxide (CO₂), oxygen (O₂), water vapor (H₂O) and a mixture thereof.

15. The surface light source device of claim 2, wherein a length of the space dividing members is substantially the same as one another;

the space dividing members are substantially parallel with one another; and

first end portions of odd numbered space dividing members and second end portions of even numbered space dividing members opposite to the first end portions make contact with first inner face of the sealant and second inner face of the sealant opposite to the first inner face, respectively to form a discharge space having a serpentine shape.

16. The surface light source device of claim 2, wherein first and second end portions of the space dividing members make contact with first inner face of the sealant and second inner face of the sealant opposite to the first inner face to divide the flat shaped space to form a plurality of separated discharge spaces.

17. The surface light source device of claim 2, wherein the space dividing members are substantially parallel with one another, and first end portions and second end portions of the space dividing members are spaced apart from the sealant.

18. The surface light source device of claim 1, wherein the discharge gas supplying member is disposed at a position corresponding to the voltage applying part.

19. A method of manufacturing a surface light source device, comprising:

dividing a light emitting region of a second substrate by a space dividing member to form a plurality of discharge regions;

forming a discharge gas supplying member disposed to pass through the space dividing member to supply the discharge regions with a discharge gas;

forming a first fluorescent portion in a light exiting region of a first substrate corresponding to the light emitting region;

disposing a sealant on a first peripheral region that surrounds the light exiting region and a second peripheral region that surrounds the light emitting region to form a lamp body; and

supplying the discharge gas from the discharge gas supplying member to the discharge regions.

20. The method of claim 19, wherein the discharge regions are formed by:

forming the space dividing member in the light emitting region; and

forming a throughhole in the space dividing member.

21. The method of claim 20, after the forming of the space dividing member, further comprising forming a light reflecting layer on the second substrate corresponding to the light emitting region and exposed portion of the space dividing member.

22. The method of claim 21, after the forming of the light reflecting layer, further comprising spraying a fluorescent material on the light reflecting layer to form a second fluorescent portion.

23. The method of claim 19, wherein the discharge gas is supplied by heating the discharge gas supplying member by a radio frequency at a temperature ranged from about 700° C. to about 900° C.

24. The method of claim 19, after the supplying of the discharge gas, further comprising heating the lamp body at a temperature ranged from about a room temperature to about 150° C. for no more than about one hour.

25. The method of claim 19, after the the lamp body is formed, further comprising forming a first electrode and a second electrode spaced apart from the first electrode on outer surface of the lamp body.

26. A liquid crystal display (LCD) apparatus comprising:

a surface light source device including a lamp body that includes a flat shaped space and a fluorescent layer disposed in the flat shaped space to convert an invisible light into a visible light, a space dividing member that divides the flat shaped space into a plurality of discharge spaces, a discharge gas supplying member that is disposed to pass through the space dividing member and fixed to the space dividing member, and to supply the discharge spaces with a discharge gas that generates the invisible light, and a voltage applying part that applies a discharge voltage to the discharge gas;

a receiving container that receives the surface light source device; and

an LCD panel that converts the visible light into an image light including an information.

27. The LCD apparatus of claim 26, wherein the lamp body comprises:

a first substrate that includes a first face emitting the visible light and a second face corresponding to the first face;

a second substrate that includes a third face opposite to the second face; and

a sealant disposed along edges of the second and third faces so as to form the flat shaped space between the first and second substrates.

28. The LCD apparatus of claim 27, wherein a length of the space dividing members is substantially equal to one another;

the space dividing members are substantially parallel with one another; and

first end portions of odd numbered space dividing members and second end portions of even numbered space dividing members opposite to the first end portions respectively make contact with first inner face of the sealant and second inner face of the sealant opposite to the first inner face so as to form a discharge space having a serpentine shape.

29. The LCD apparatus of claim 27, wherein first and second end portions of the space dividing members respectively make contact with first inner face of the sealant and second inner face of the sealant opposite to the first inner face so as to divide the flat shaped space to form a plurality of separated discharge spaces.

30. The LCD apparatus of claim 27, wherein the space dividing members are substantially parallel with one another, and first end portions and second end portions of the space dividing members are spaced apart from the sealant.

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专利名称(译)	面光源装置，其制造方法以及具有该装置的液晶显示装置		
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[标]申请(专利权)人(译)	金重HYUN 李基YEON 李相煜 CHO SEOG HYUN BYUN金SEOB KIM东宇		
申请(专利权)人(译)	金重贤 李基YEON 李相YU CHO SEOG-HYUN BYUN JIN-SEOB KIM DONG-WOO		
当前申请(专利权)人(译)	三星DISPLAY CO. , LTD. 三星康宁股份有限公司.		
[标]发明人	KIM JOONG HYUN LEE KI YEON LEE SANG YU CHO SEOG HYUN BYUN JIN SEOB KIM DONG WOO		
发明人	KIM, JOONG-HYUN LEE, KI-YEON LEE, SANG-YU CHO, SEOG-HYUN BYUN, JIN-SEOB KIM, DONG-WOO		
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摘要(译)

面光源装置包括灯体，空间分隔构件，放电气体供给构件和电压施加部分。灯体包括扁平形状的空间和设置在扁平形状空间中的荧光层，以将不可见光转换成可见光。空间分隔构件将扁平形状空间分成多个放电空间。放电气体供给构件设置成穿过空间分隔构件并固定到空间分隔构件，并且向放电空间供应产生不可见光的放电气体。电压施加部分向放电气体施加放电电压。因此，产生平面光的面光源装置的寿命增加，并且光的亮度变得均匀，从而提高了图像的显示质量。

