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(19) **United States**(12) **Patent Application Publication**  
**Hanne**(10) **Pub. No.: US 2010/0157208 A1**(43) **Pub. Date: Jun. 24, 2010**(54) **LIQUID CRYSTAL DISPLAY DEVICE  
HAVING WIDE VIEWING ANGLE**

Dec. 24, 2008 (KR) ..... 10-2008-0133975

**Publication Classification**(76) Inventor: **Jeungphill Hanne, Paju (KR)**(51) **Int. Cl.****G02F 1/13363** (2006.01)**G02F 1/1335** (2006.01)

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(57)

**ABSTRACT**(21) Appl. No.: **12/654,587**(22) Filed: **Dec. 23, 2009**(30) **Foreign Application Priority Data**

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Disclosed is a liquid crystal display device having a wide viewing angle in which compensation films are provided between a liquid crystal display panel and each polarizer so as to change polarized states of input and output light of the liquid crystal display panel via the polarizers, thereby preventing light leakage in a diagonal direction of the liquid crystal display device in a normally black mode.

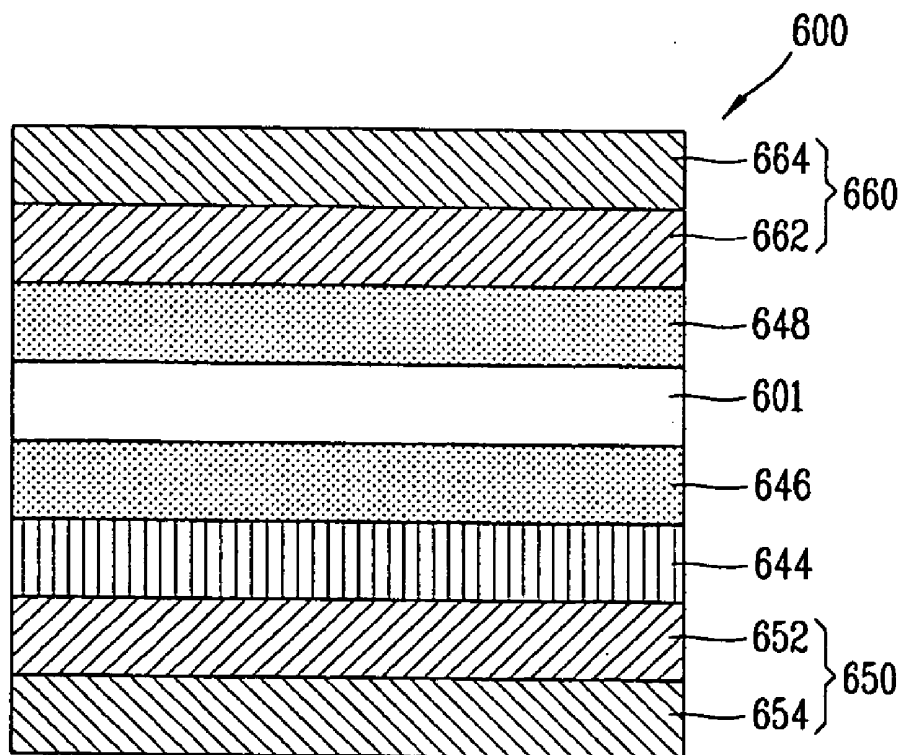


FIG. 1A  
RELATED ART

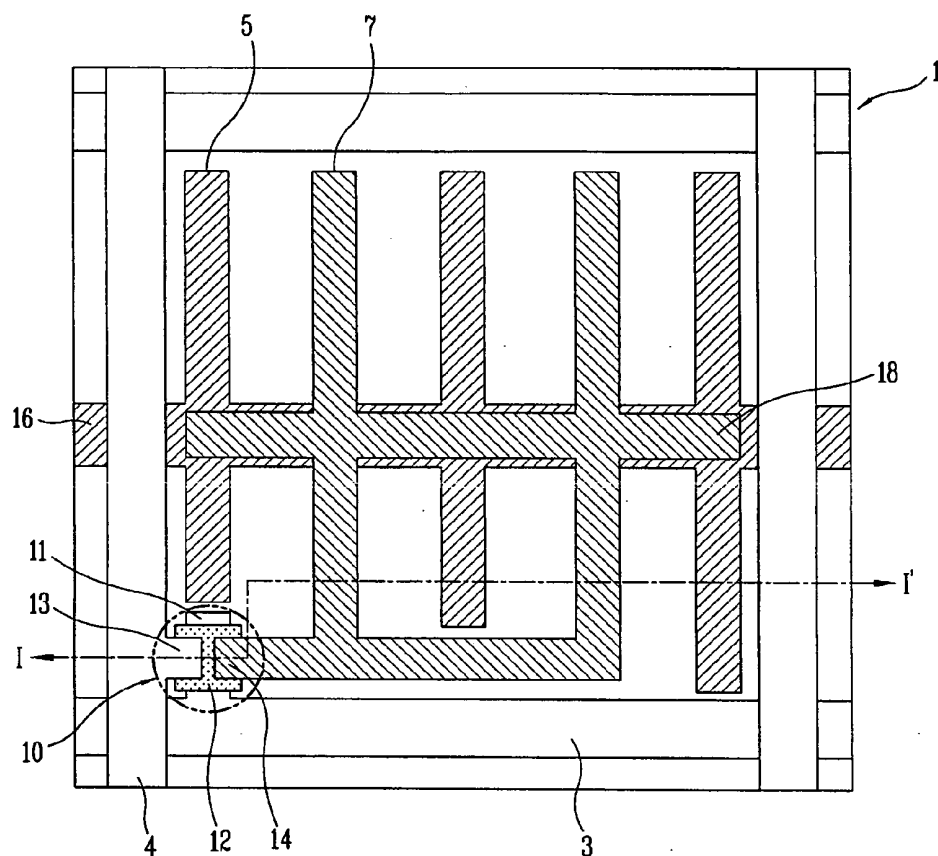


FIG. 1B  
RELATED ART

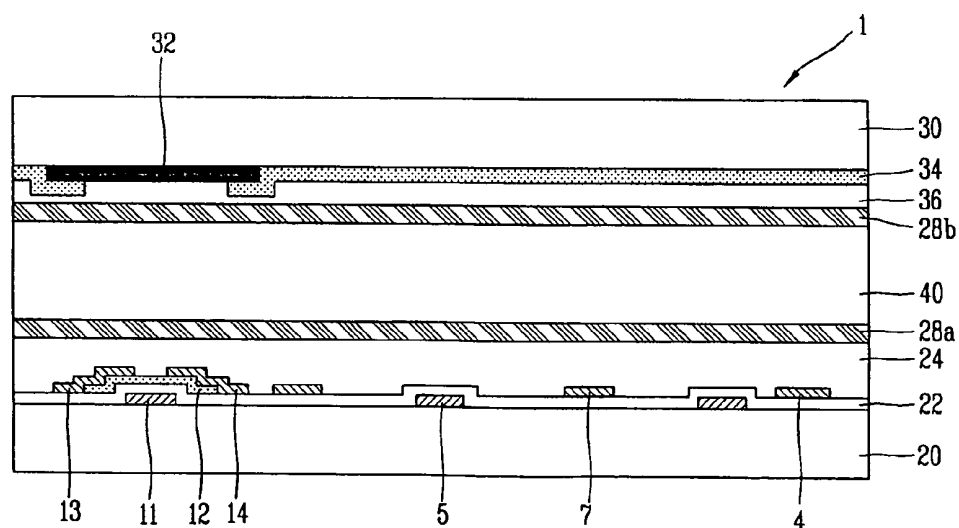


FIG. 2

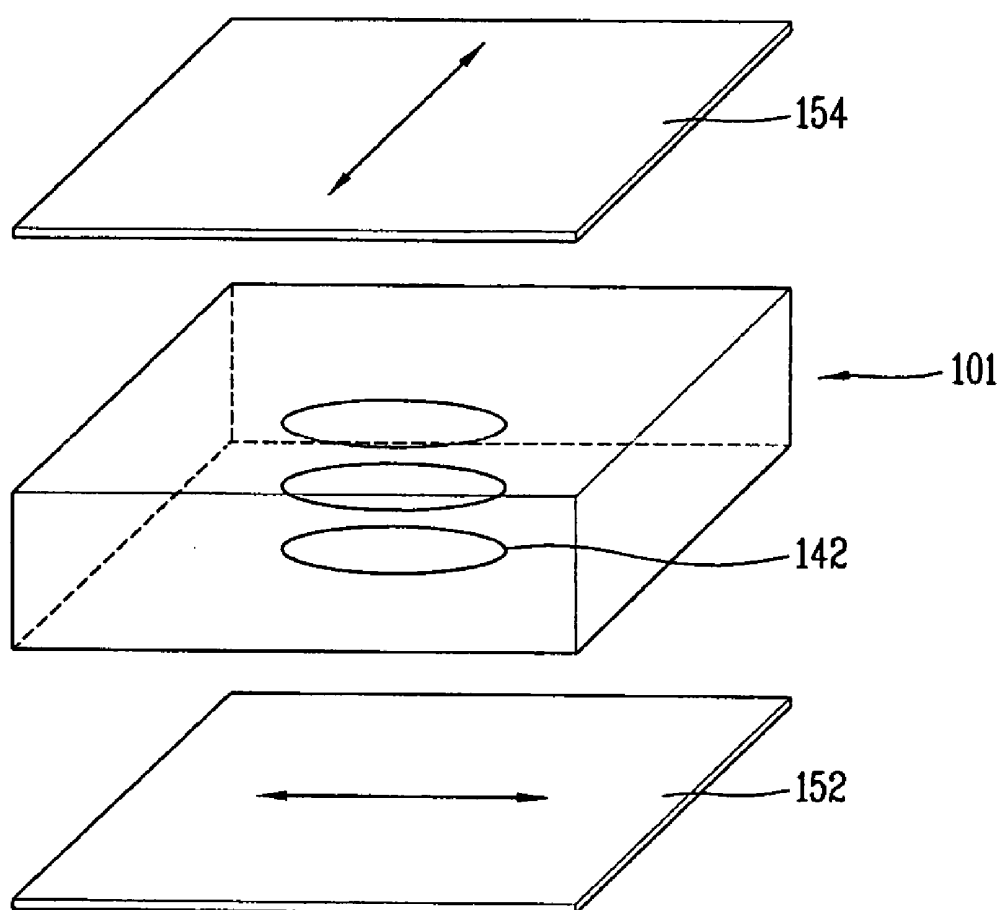


FIG. 3A

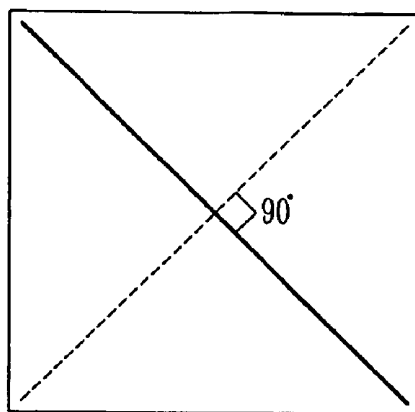


FIG. 3B

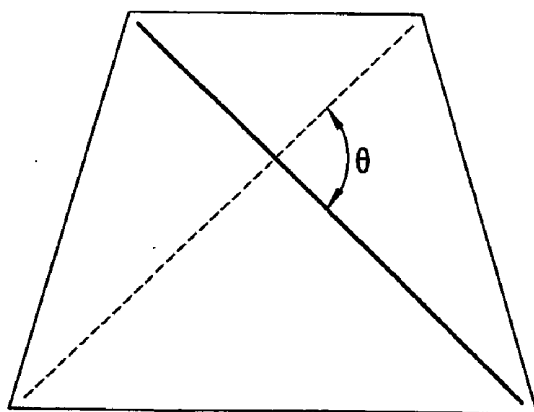


FIG. 4A

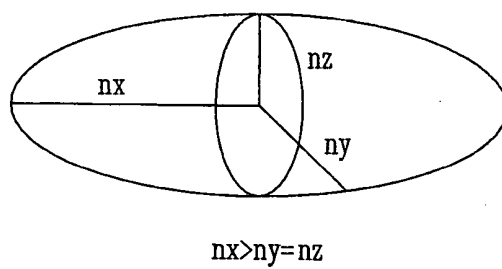


FIG. 4B

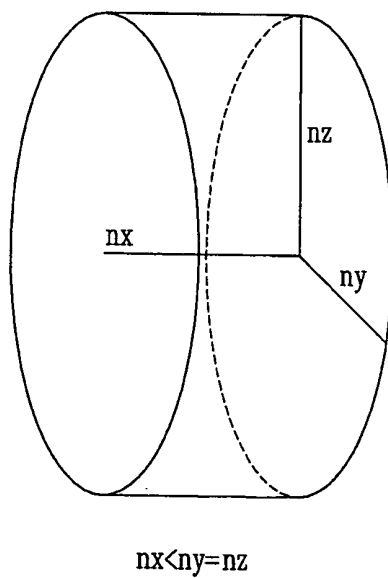
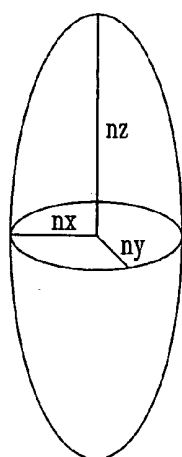
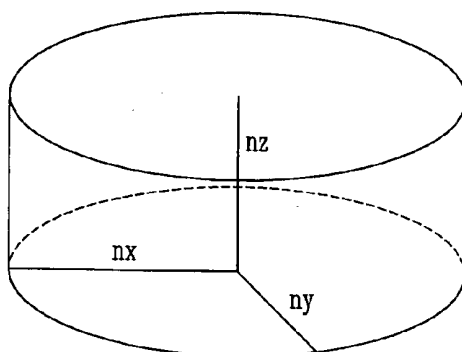


FIG. 5A



$$nx=ny<nz$$

FIG. 5B



$$nx=ny>nz$$

FIG. 6

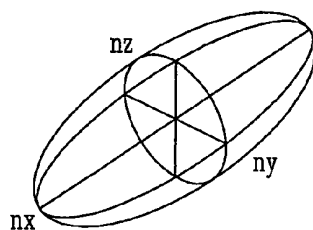


FIG. 7A

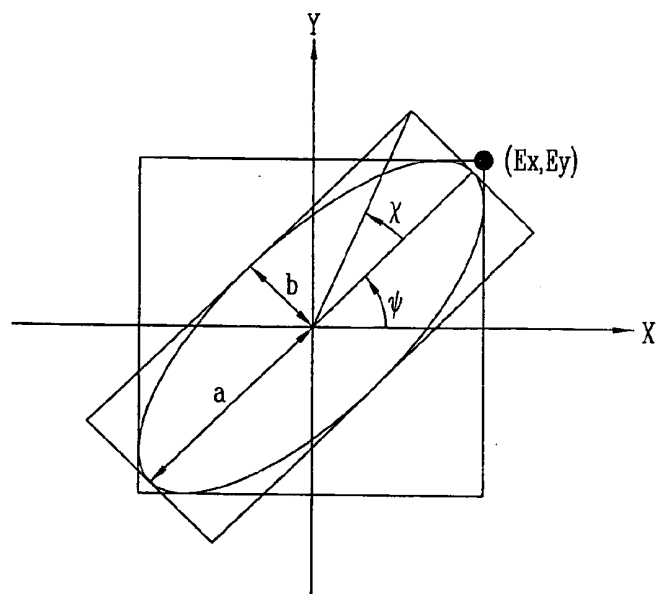


FIG. 7B

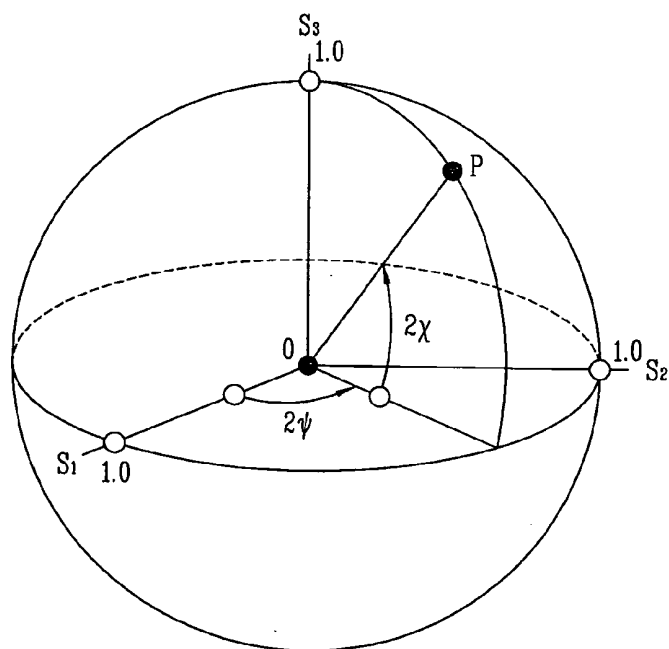


FIG. 8

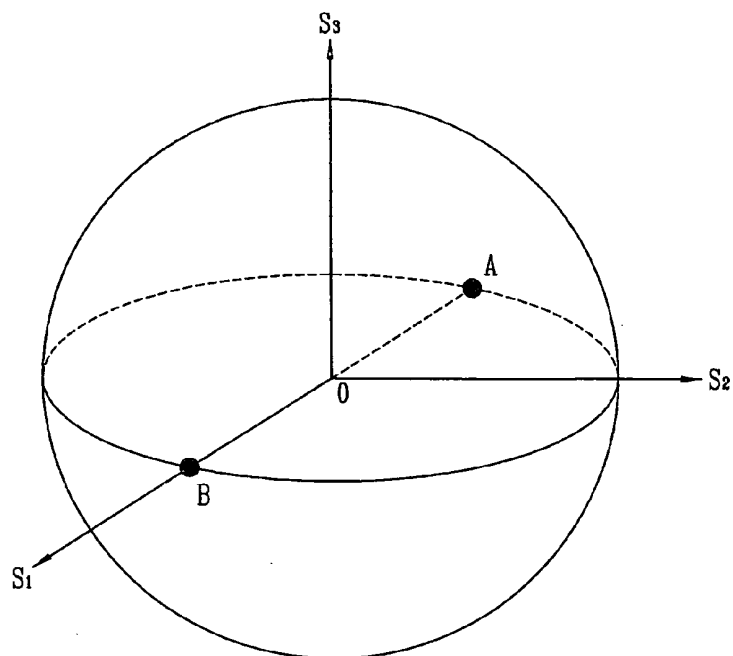


FIG. 9

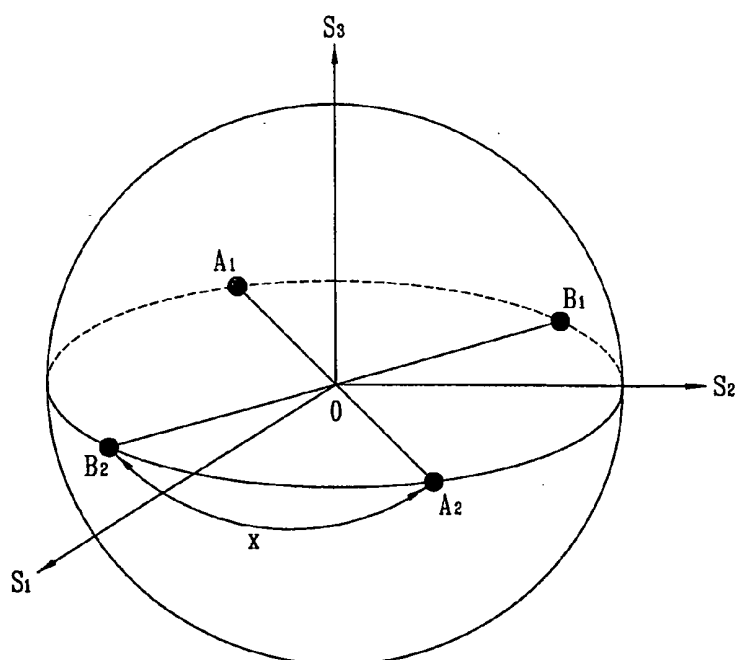


FIG. 10

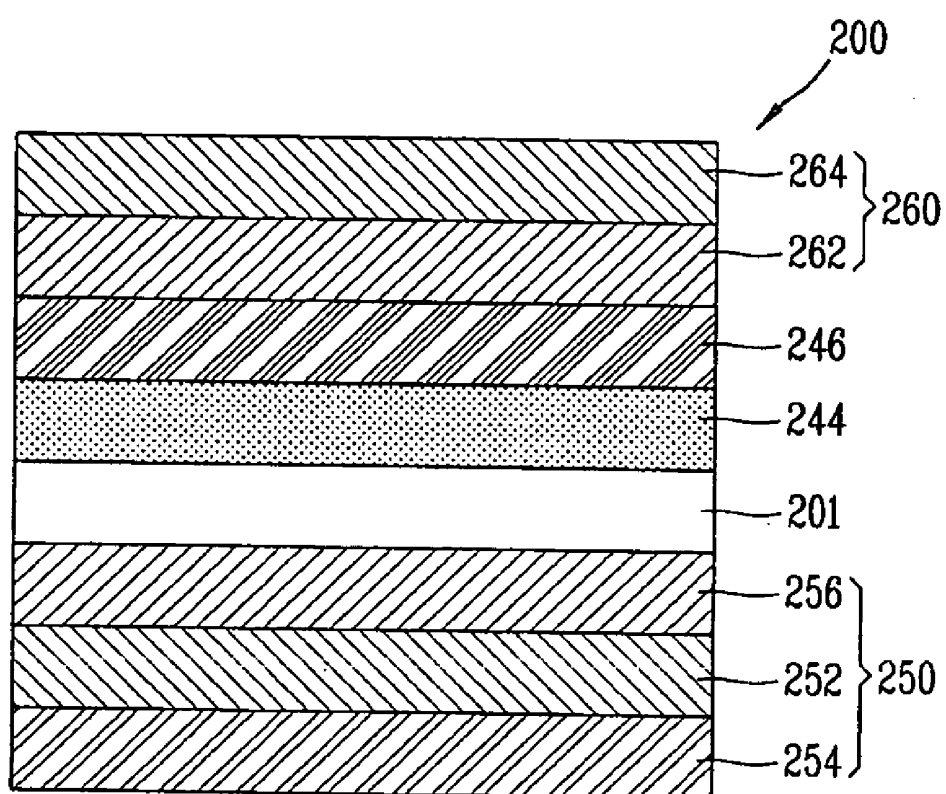


FIG. 11

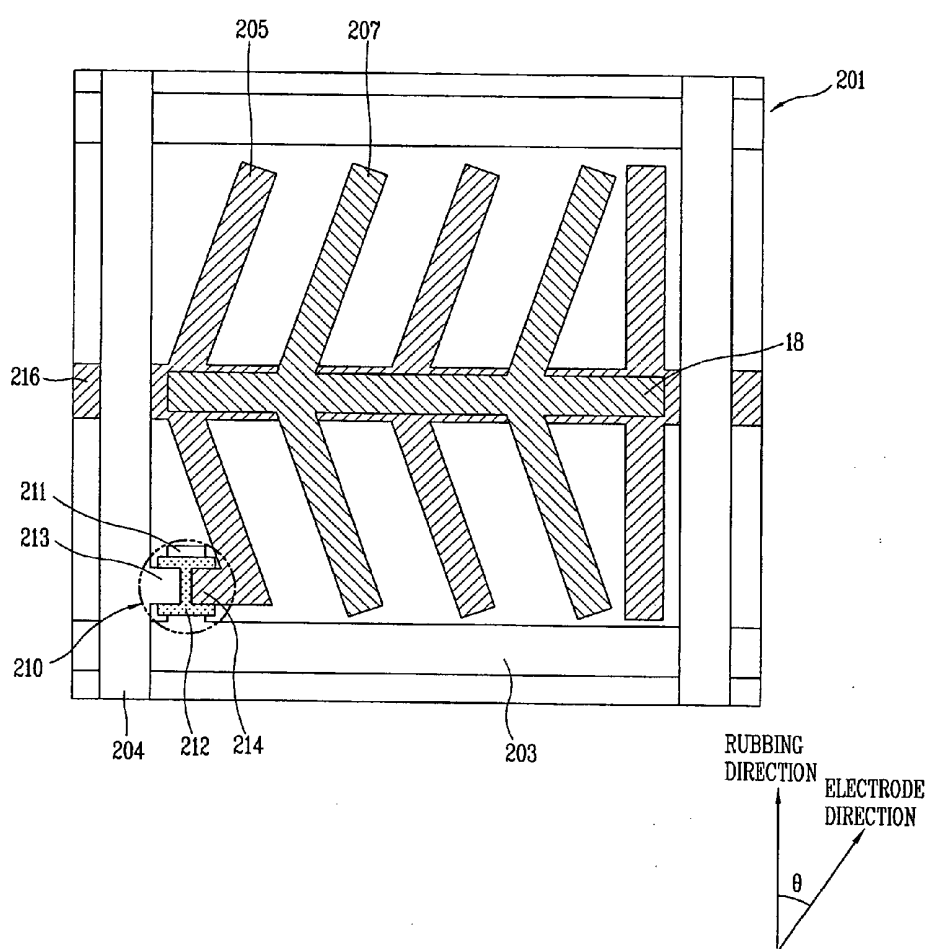


FIG. 12A

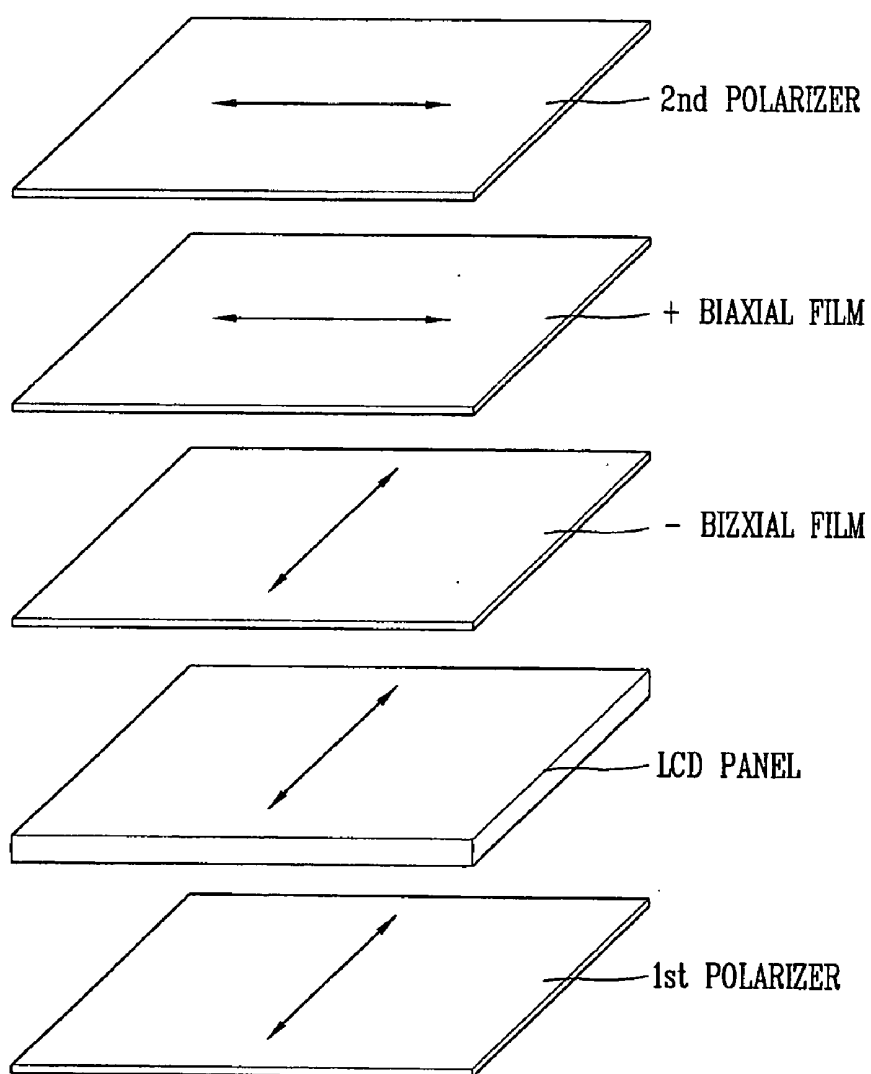


FIG. 12B

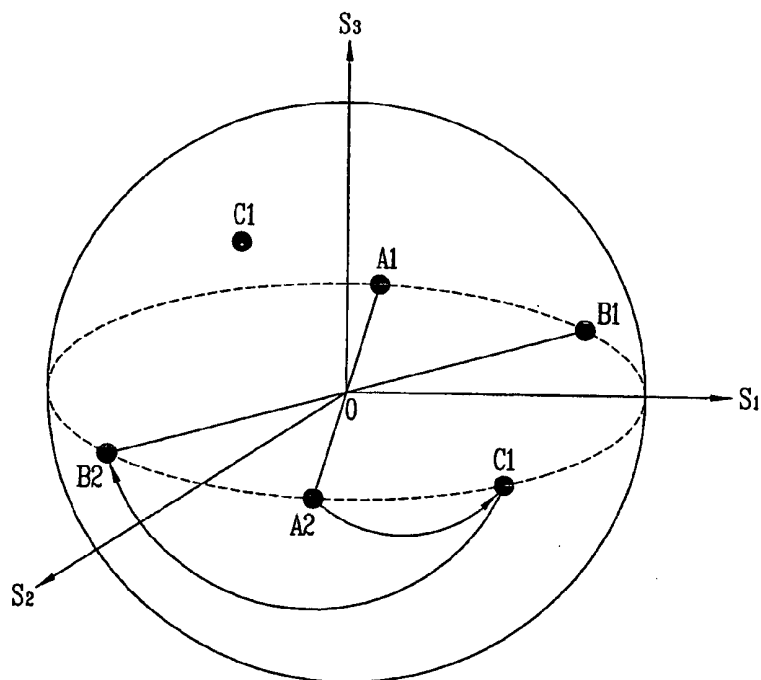


FIG. 12C

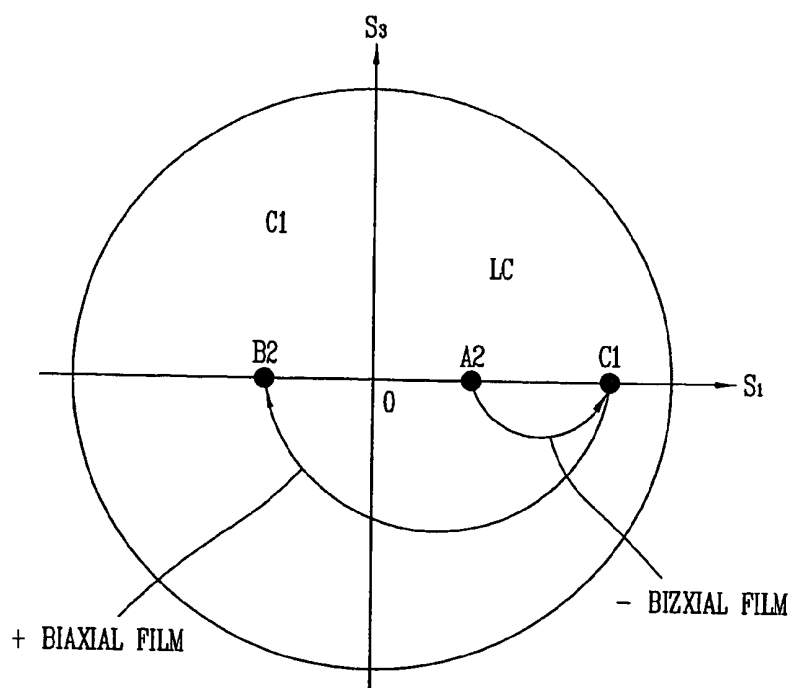


FIG. 13

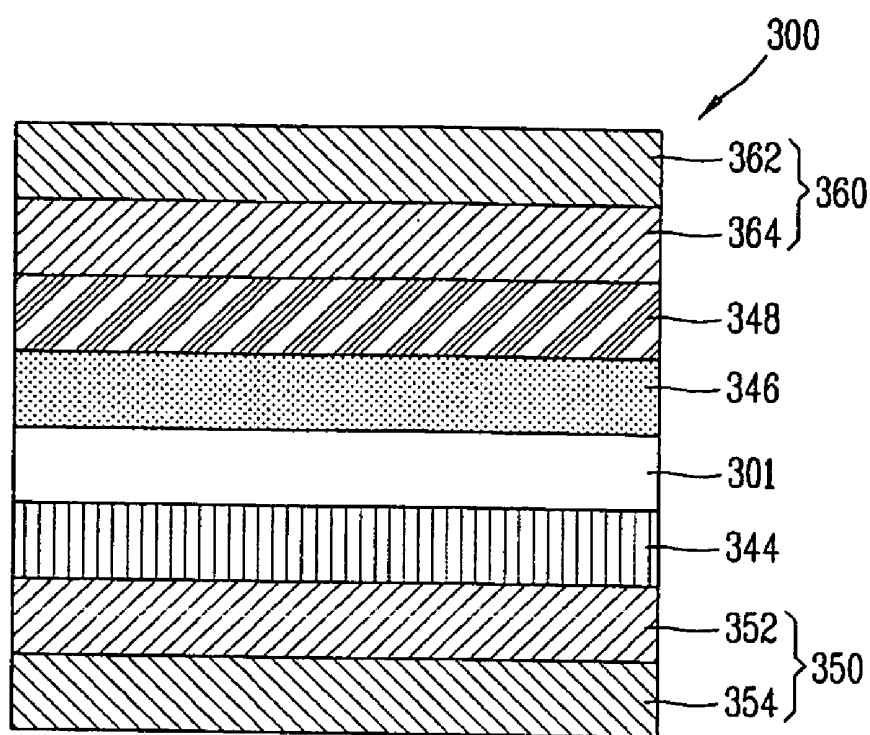


FIG. 14A

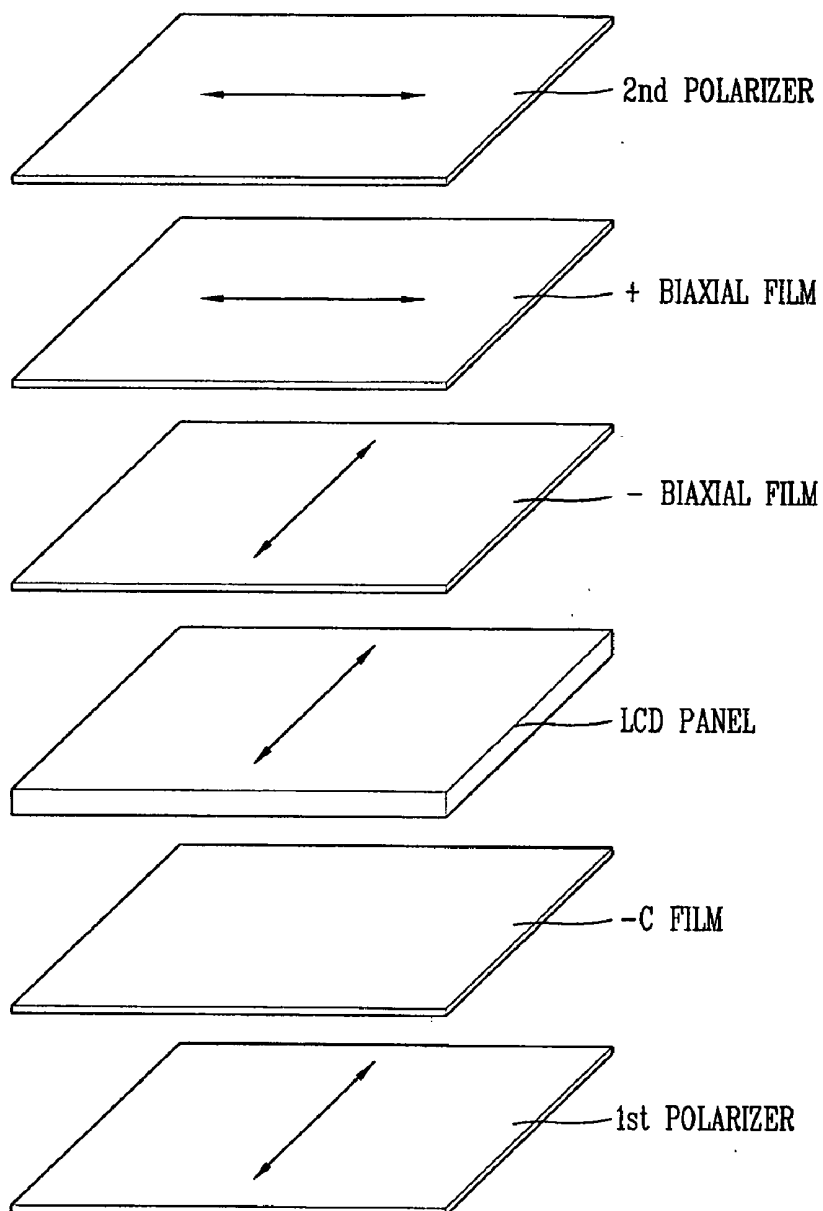


FIG. 14B

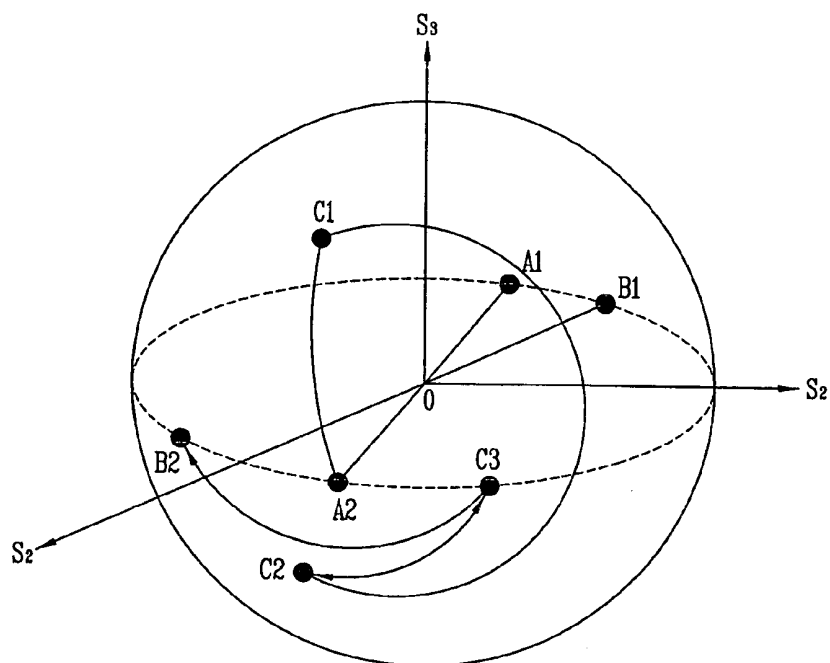


FIG. 14C

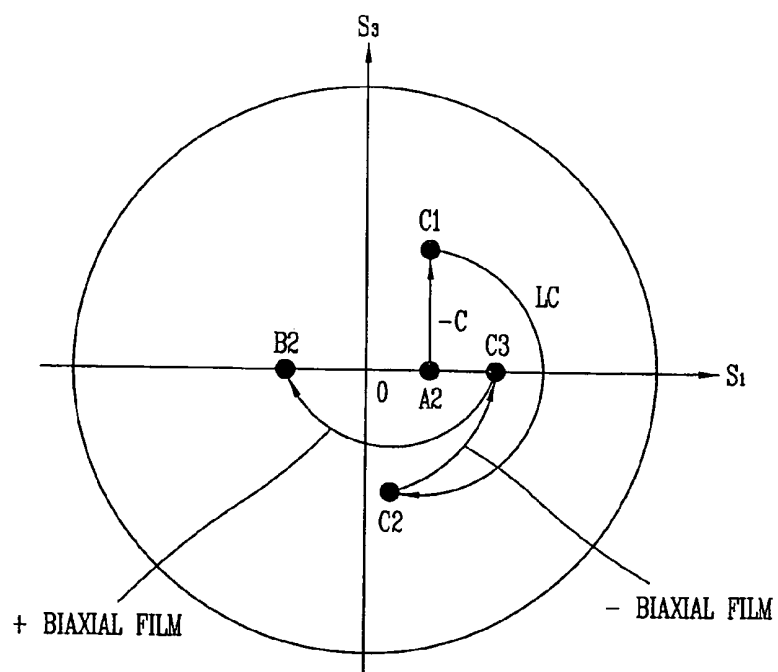


FIG. 15

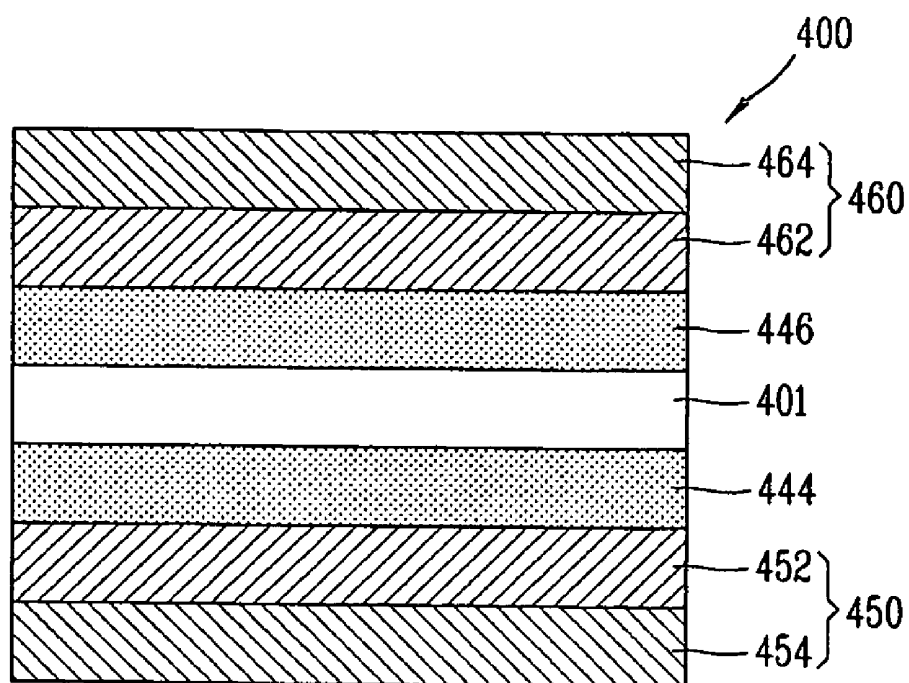


FIG. 16A

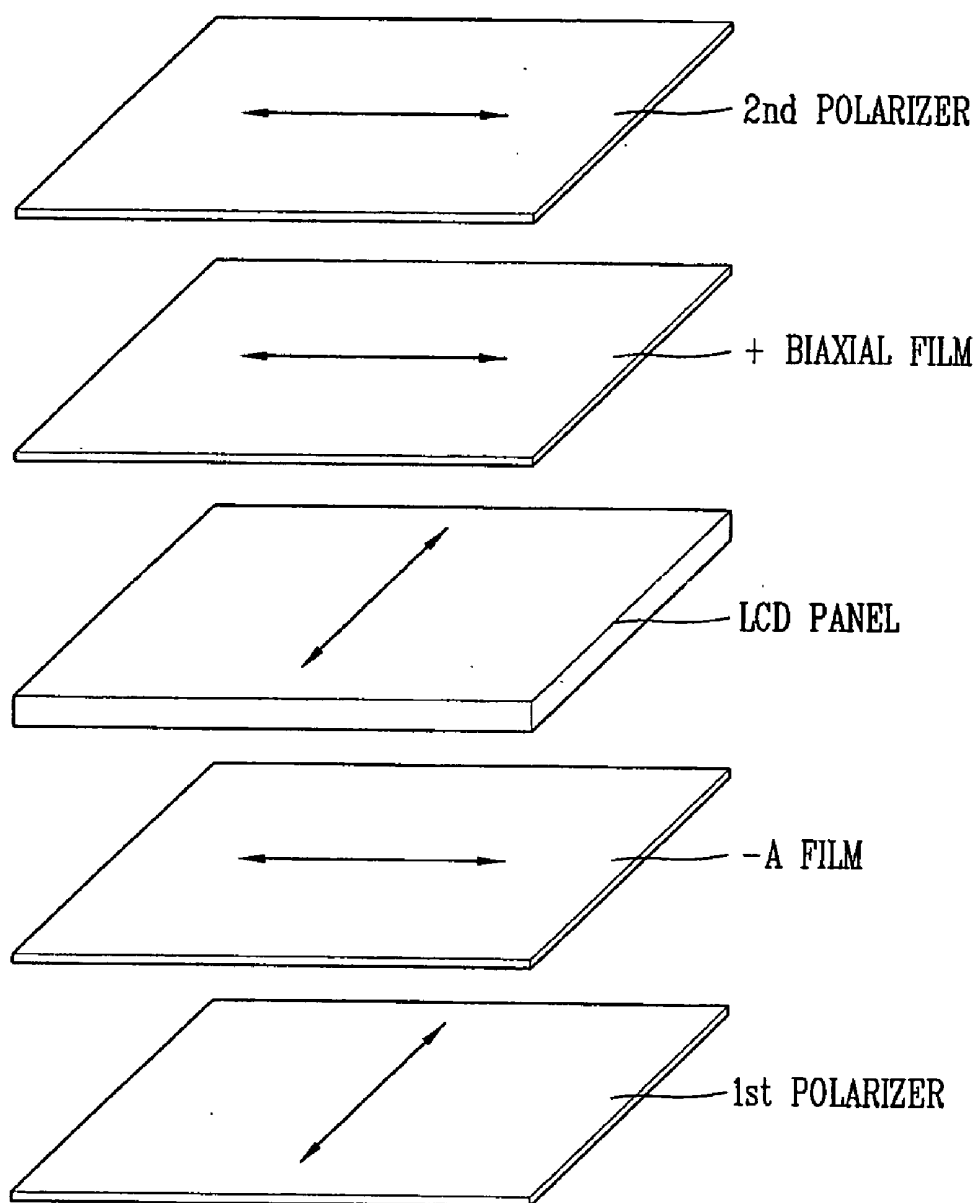


FIG. 16B

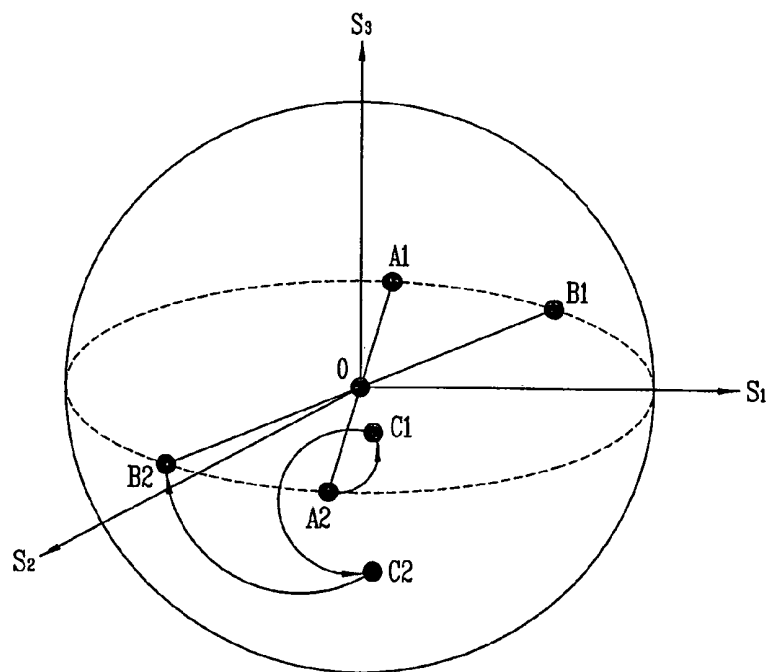


FIG. 16C

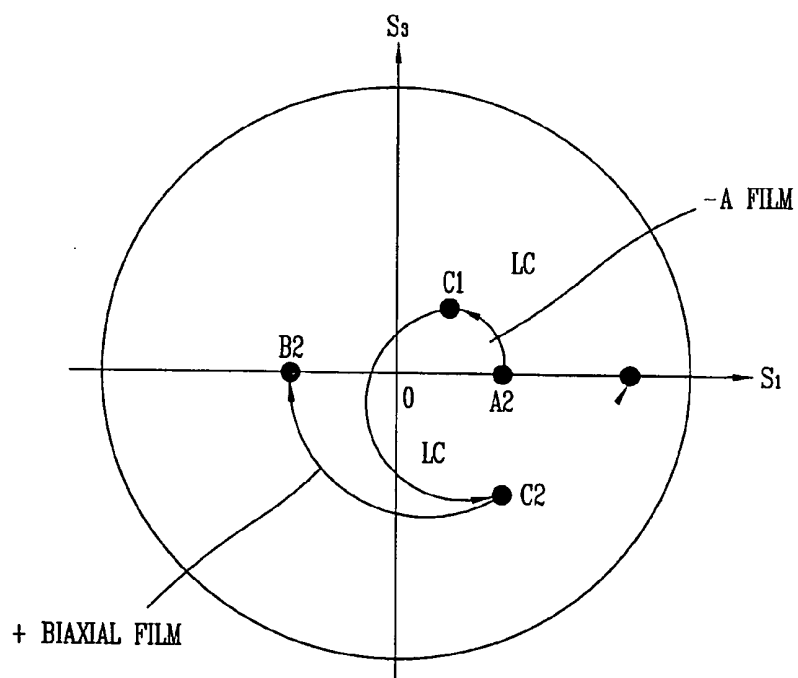


FIG. 17

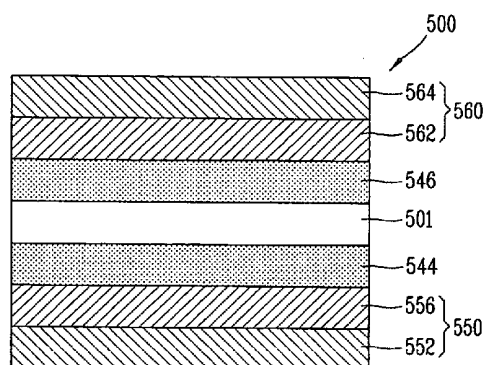


FIG. 18

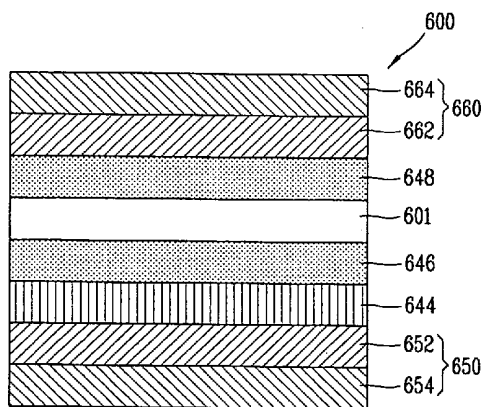


FIG. 19A

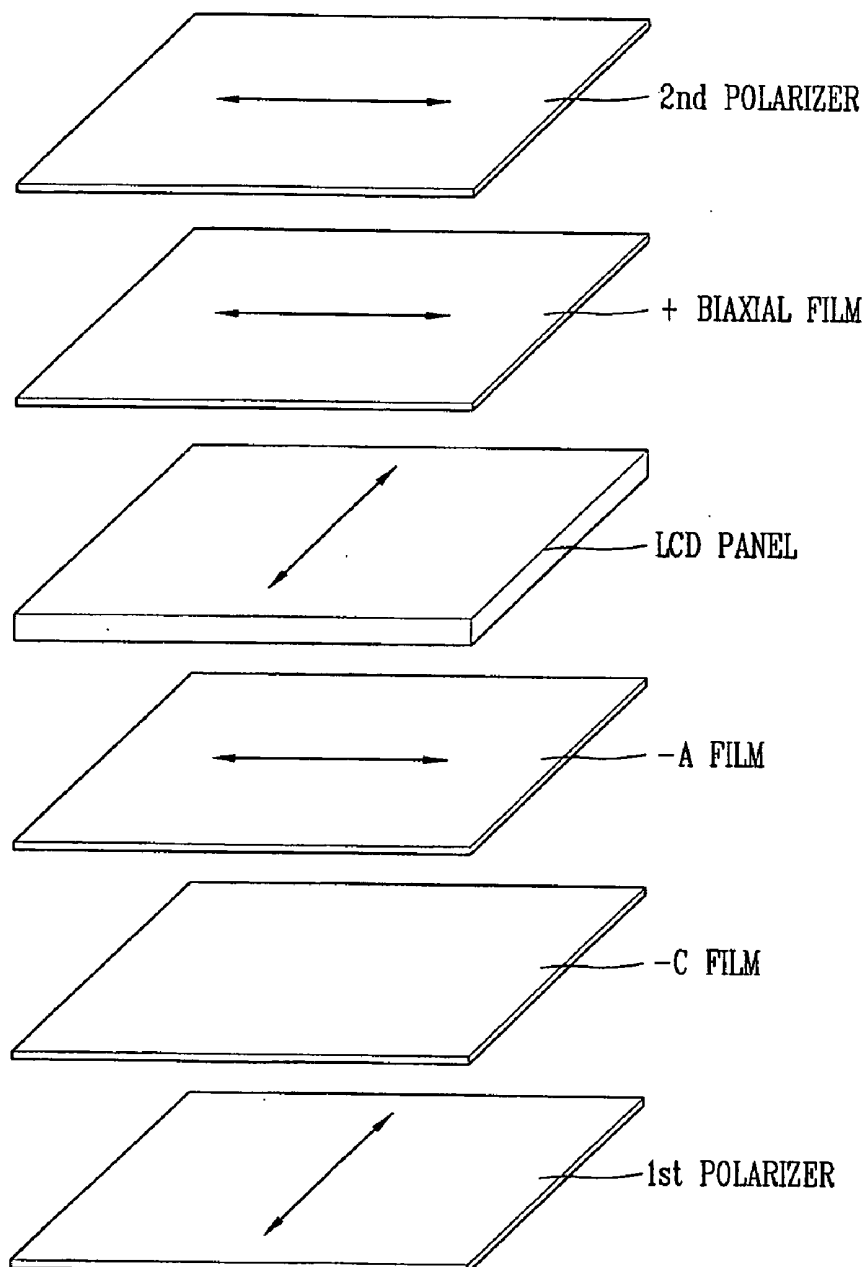


FIG. 19B

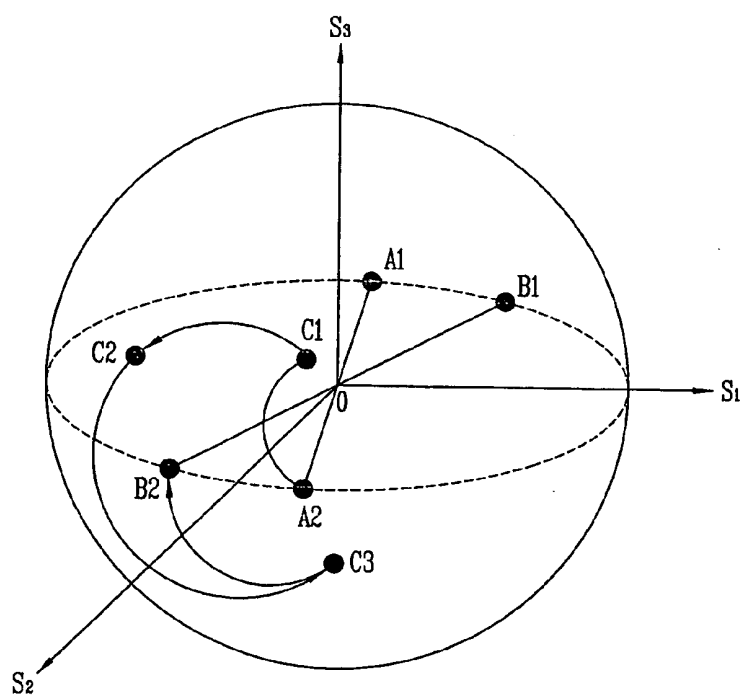


FIG. 19C

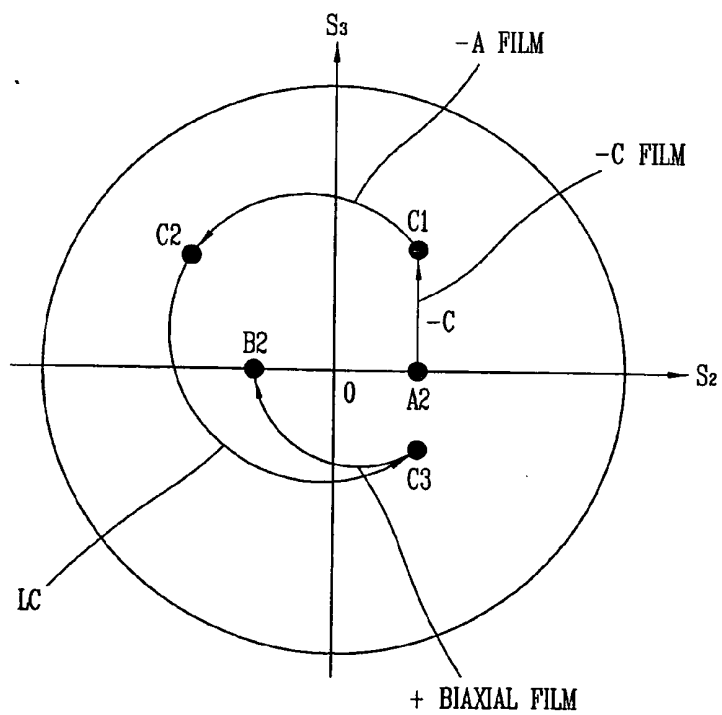


FIG. 20A

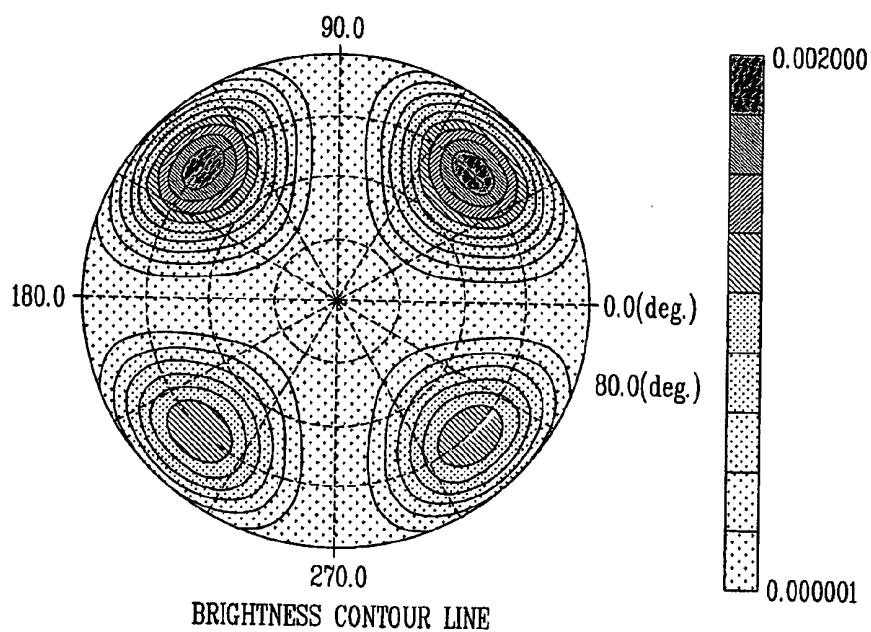


FIG. 20B

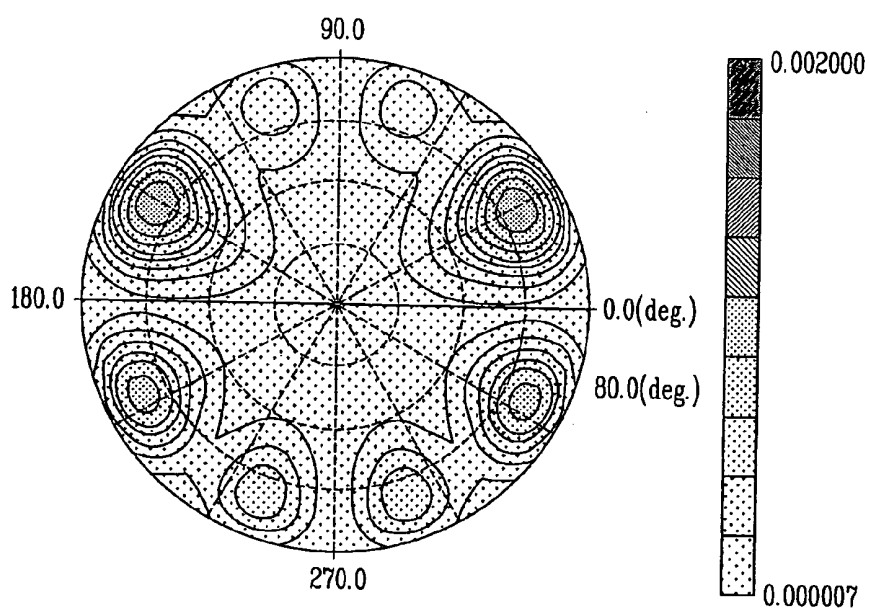


FIG. 20C

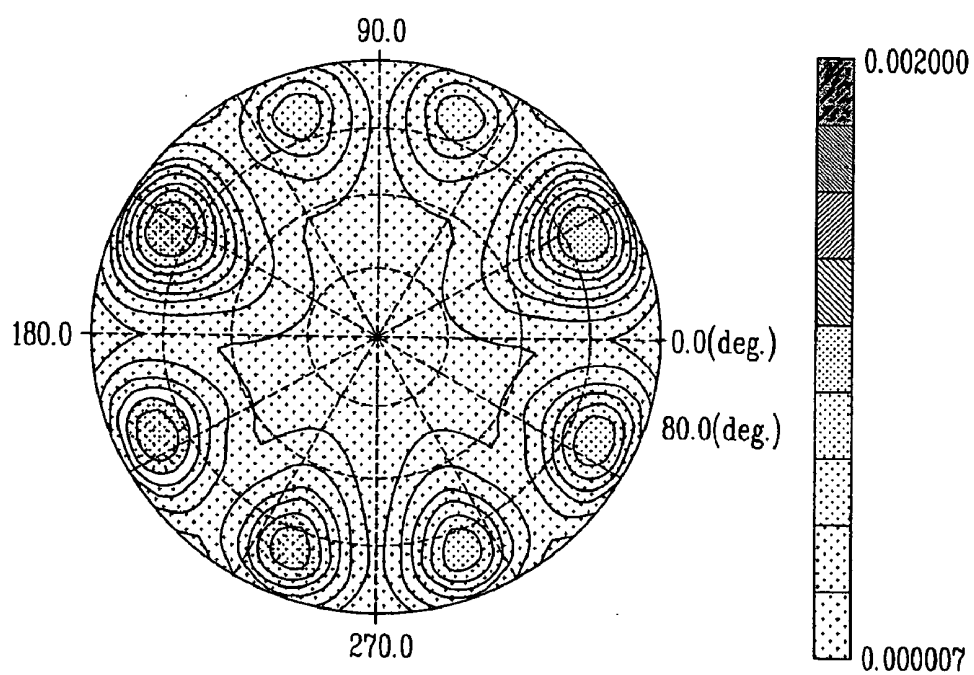


FIG. 21A

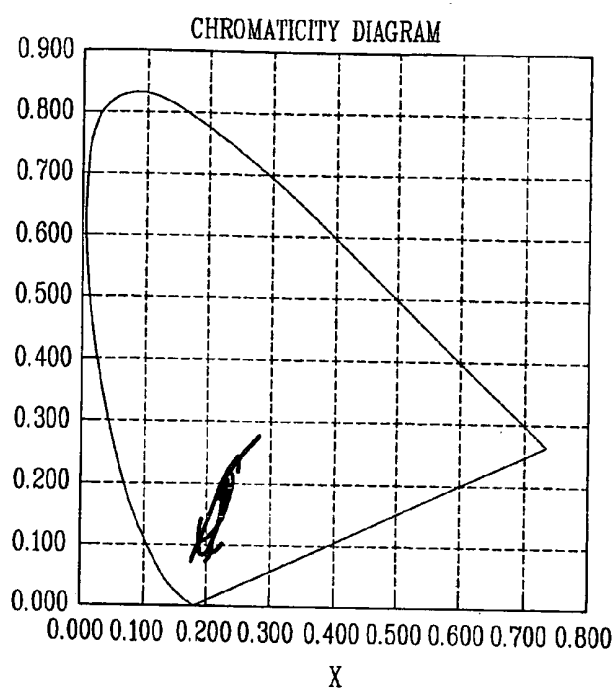


FIG. 21B

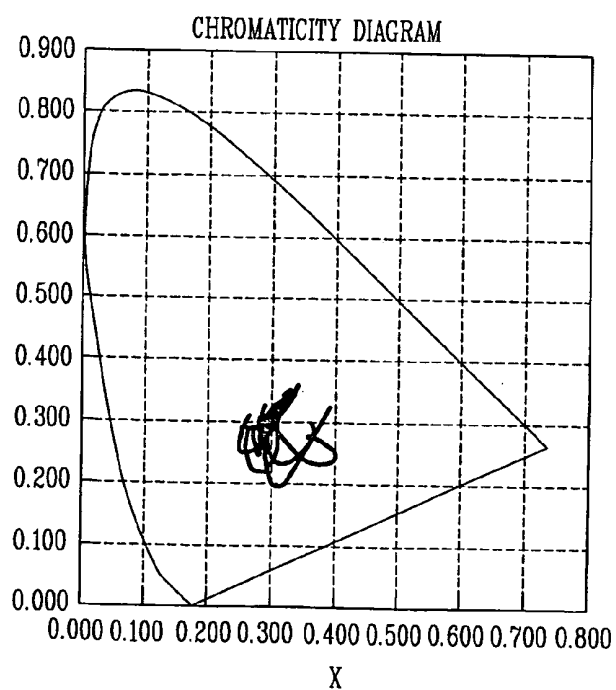


FIG. 21C

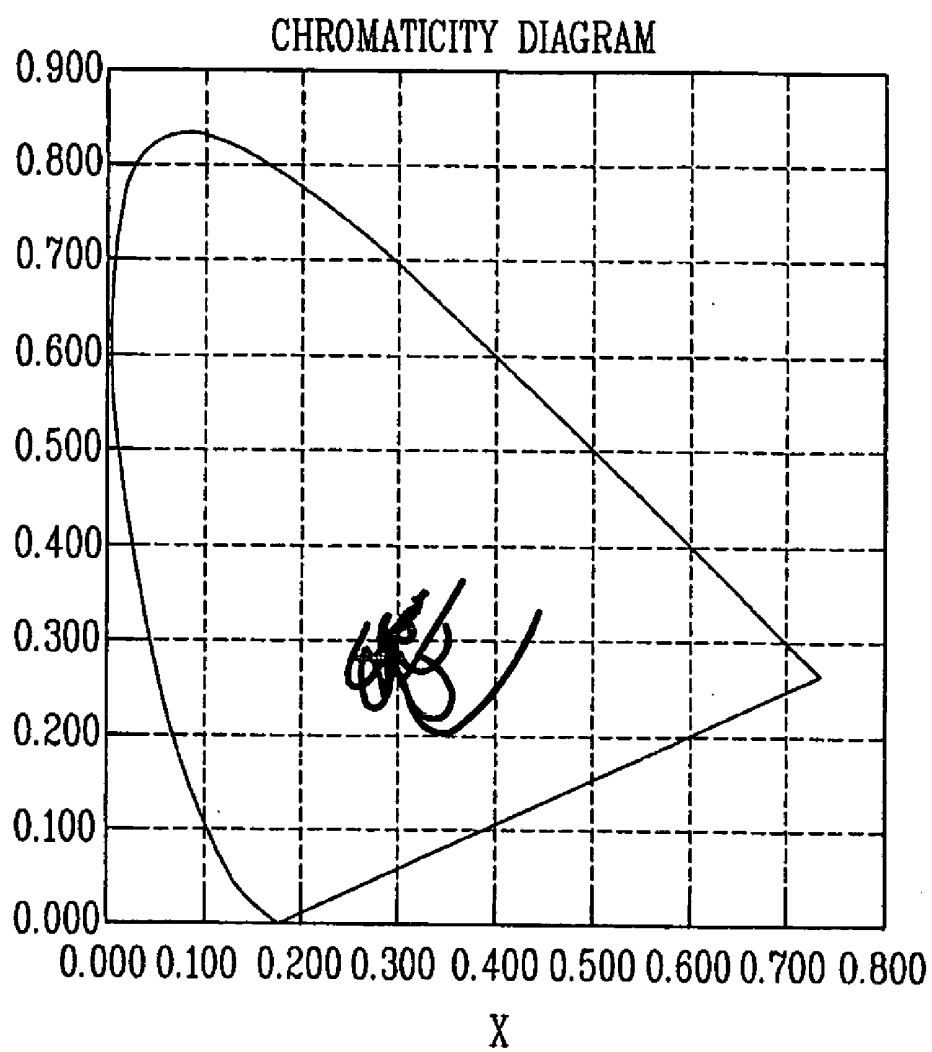


FIG. 22A

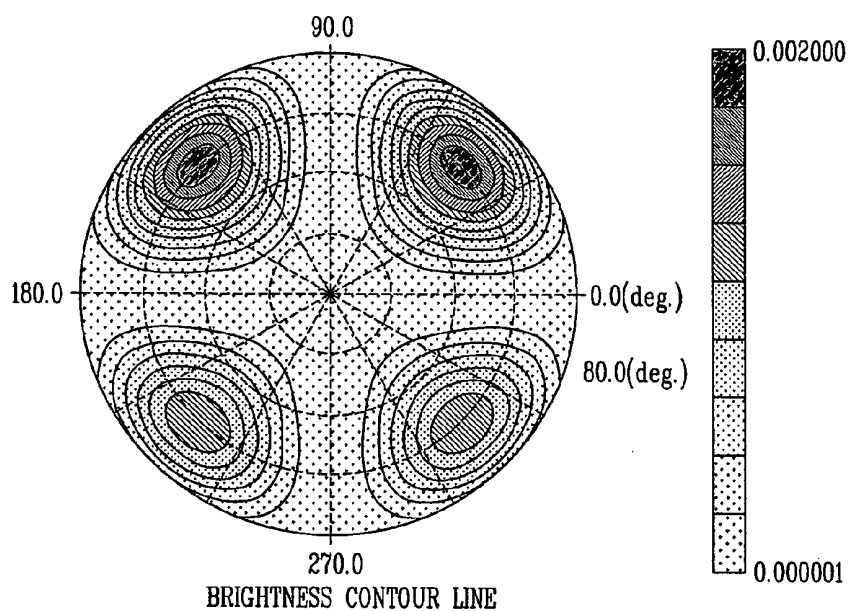


FIG. 22B

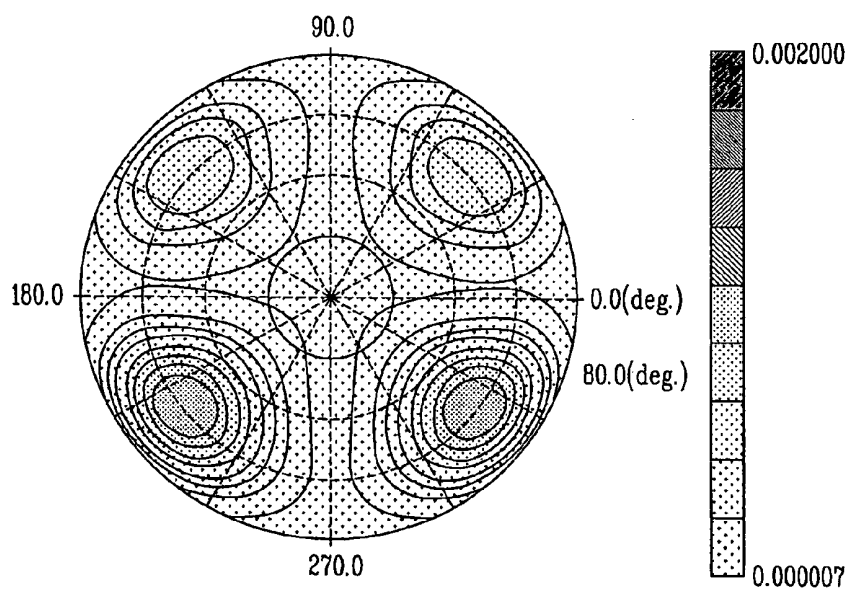
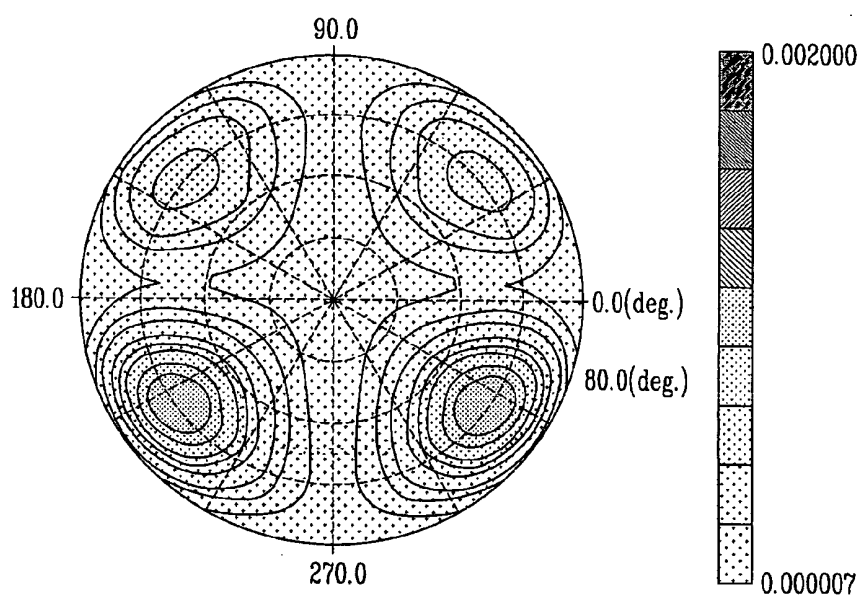


FIG. 22C



## LIQUID CRYSTAL DISPLAY DEVICE HAVING WIDE VIEWING ANGLE

**[0001]** Pursuant to 35 U.S.C. §119(a), this application claims the benefit of earlier filing date and right of priority to Korean Application Nos. 10-2008-0133974 and 10-2008-0133975, filed on Dec. 24, 2008, the contents of which is incorporated by reference herein in its entirety.

### BACKGROUND OF THE INVENTION

**[0002]** 1. Field of the Invention

**[0003]** The present invention relates to a liquid crystal display (LCD) device, and particularly, to an LCD device capable of improving a viewing angle characteristic by employing a plurality of biaxial optical films.

**[0004]** 2. Background of the Invention

**[0005]** Recently, the development of various types of portable electric equipment, such as mobile phones, personal digital assistants (PDAs), and note book computers, is increasing the demands on flat panel display devices which are applicable to those equipment and small in size, light in weight and power-efficient. Examples of the flat panel display device are a liquid crystal display (LCD) device, a plasma display panel (PDP) device, a field emission display (FED) device, a vacuum fluorescent display (VFD) device and the like. Studies on those devices are actively conducted. Among others, the LCD device is currently in the limelight in view of its mass production technology, facilitation of driving scheme and implementation of high color rendering property.

**[0006]** Such LCD device implements various display modes according to alignment of liquid crystal molecules. However, TN mode LCD device is usually used in recent time by virtue of facilitation of white and black color rendering, fast response speed and low driving voltage. In the TN mode LCD device, when a voltage is applied, liquid crystal molecules having aligned parallel with a substrate are, re-aligned almost perpendicularly to the substrate, which occurs a problem that a viewing angle becomes narrower when a voltage is applied due to a refractive anisotropy of the liquid crystal molecules.

**[0007]** To overcome the problem of the viewing angle, various modes of LCD devices having a wide viewing angle characteristic have been introduced in recent time. Among others, an In-Plane Switching (IPS) Mode LCD device has actually undergone for mass-production. The IPS-mode LCD device is configured such that at least a pair of electrodes aligned parallel with each other are formed in each pixel so as to create a transversal field actually parallel with a substrate, thus aligning liquid crystal molecules on a plane surface.

**[0008]** FIG. 1 is a view showing an IPS-mode LCD device according to the related art, wherein FIG. 1A is a plane view thereof and FIG. 1B is a sectional view taken along the line I-I' of FIG. 1A.

**[0009]** As shown in FIG. 1A, pixels of a liquid crystal display panel 1 are defined by gate lines 3 and data lines 4 arranged in horizontal and vertical directions. The drawings merely show (n,m)<sup>th</sup> pixel; however, n gate lines 3 and m data lines 4 are actually arranged on the liquid crystal display panel 1 so as to define nxm pixels on the whole liquid crystal display panel 1. A thin film transistor (TFT) 10 is formed at an intersection between the gate line 3 and the data line 4 in each pixel. The TFT 10 includes a gate electrode 11 to which a scan signal is applied via the gate line 3, a semiconductor layer 12

formed on the gate electrode 11 and activated responsive to the applied scan signal so as to form a channel layer, and a source electrode 13 and a drain electrode 14 formed on the semiconductor layer 12 and to which an image signal is applied via the data line 4. The thusly-constructed TFT 10 applies the image signal input from the exterior into a liquid crystal layer.

**[0010]** A plurality of common electrodes 5 and pixel electrodes 7 arranged to be substantially parallel with the data lines 4. Also, a common line 16 connected to the common electrodes 5 is disposed at the center of each pixel. A pixel electrode line 18 connected to the pixel electrodes 7 is disposed on the common line 16 so as to overlap the common line 16. As the common line 16 and the pixel electrode line 18 overlap each other, a storage capacitance is generated in the IPS-mode LCD device.

**[0011]** As such, in the IPS-mode LCD device having such construction, liquid crystal molecules are aligned to be substantially parallel with the common electrodes 5 and the pixel electrodes 7. When a signal is applied to the pixel electrodes 7 in cooperation with the TFTs 10 being driven, a transversal field substantially parallel with the liquid crystal display panel 1 is generated between the common electrodes 5 and the pixel electrodes 7. The liquid crystal molecules rotate on the same level along the transversal field, thereby preventing a gray scale inversion due to the refractive anisotropy thereof.

**[0012]** Hereinafter, the related art IPS-mode LCD device having such construction will be described in more detail with reference to FIG. 1b.

**[0013]** As shown in FIG. 1B, the gate electrode 11 is formed on a first substrate 20. A gate insulating layer 22 is laminated all over the first substrate 20. A semiconductor layer 12 is formed on the gate insulating layer 22, and the source electrode 13 and the drain electrode 14 are formed on the semiconductor layer 12. A passivation layer 24 is formed all over the first substrate 20. A first alignment layer 28a having a decided alignment direction for aligning liquid crystal molecules by a rubbing or the like, is formed on the passivation layer 24.

**[0014]** Further, a plurality of common electrodes 5 are formed on the first substrates 20, and the pixel electrode 7 and the data line 4 are formed on the gate insulating layer 22, thereby generating a transversal field E between the common electrode 5 and the pixel electrode 7.

**[0015]** A black matrix 32 and a color filter layer 34 are formed on a second substrate 30. The black matrix 32 serves to prevent light leakage into an area in which liquid crystal molecules are not operated. As shown in the drawings, the black matrix 32 is usually formed at a region of the TFT 10 and between pixels (that is, a region of gate line and data line). The color filter layer 34 is provided to render actual colors with red (R), green (G) and blue (B) colors. An overcoat layer 36 for protecting the color filter layer 34 and improving flatness of a substrate is formed on the color filter layer 34, and a second alignment layer 28b having decided alignment direction is formed on the overcoat layer 36.

**[0016]** A liquid crystal layer 40 is formed between the first substrate 20 and the second substrate 30, so as to completely form the liquid crystal display panel 1.

**[0017]** As aforementioned, in the IPS-mode LCD device, the transversal field is generated within the liquid crystal layer 40 by the common electrodes 5 and the pixel electrodes 7 respectively formed on the first substrate 20 and the gate insulating layer 22, accordingly the liquid crystal molecules

within the liquid crystal layer **40** are rotated on the same level, thereby preventing the gray scale inversion due to the refractive anisotropy of the liquid crystal molecules.

**[0018]** However, the IPS-mode LCD device has the following problems. That is, in the IPS-mode LCD device, the liquid crystal molecules are rotated on the same level along the transversal field, so as to prevent the gray scale inversion due to the refractive anisotropy of the liquid crystal molecules and thusly improve a viewing angle characteristic in a vertical (up-and-down) direction or a horizontal (right-and-left) direction whereas not improving the viewing angle characteristic in a diagonal direction of a screen.

#### SUMMARY OF THE INVENTION

**[0019]** Therefore, an object of the present invention is to provide a liquid crystal display (LCD) device capable of improving viewing angle characteristic in a diagonal direction by changing polarization property of light transmitted through the LCD device having a plurality of negative biaxial films.

**[0020]** To achieve these and other advantages and in accordance with the purpose of the present invention, as embodied and broadly described herein, there is provided a liquid crystal display (LCD) device including a liquid crystal display panel having a liquid crystal layer; a first polarizer and a second polarizer located below and above the liquid crystal display panel, respectively, to polarize light; a negative biaxial film provided between the liquid crystal display panel and the second polarizer to change a light polarized state, and the negative biaxial film having a retardation value  $R_e$  of 240~300 nm in a horizontal direction and a retardation value  $R_{th}$  of 350~550 nm in a thickness direction; and a positive biaxial film provided between the negative biaxial film and the second polarizer to change a light polarized state, and the positive biaxial film having a retardation value  $R_e$  of 240~300 nm in a horizontal direction and a retardation value  $R_{th}$  of -50~0 nm in a thickness direction, wherein  $R_e = (n_x - n_y)d$ ,  $R_{th} = (n_x - n_z)d$ , and  $n_x$ ,  $n_y$ , and  $n_z$  denote refractive indexes of x, y and z-axial directions, respectively.

**[0021]** The LCD device may further include a negative C-film provided between the first polarizer and the LC panel to change a light-polarized state, the negative C-film having a retardation value  $R_e$  of 0 nm in a horizontal direction and a retardation value  $R_{th}$  of 20~150 nm in a thickness direction. The LC panel is either an In Plane switching (IPS) mode LC panel or a Fringe Field Switching (FFS) mode LC panel.

**[0022]** In another aspect of the present invention, there is provided a liquid crystal display (LCD) device including, a liquid crystal display panel having a liquid crystal layer; a first polarizer and a second polarizer located below and above the liquid crystal display panel, respectively, to polarize light; a negative A-film provided between the liquid crystal display panel and the first polarizer to change a light polarized state, the negative A-film having a retardation value  $R_e$  of -150~-30 nm in a horizontal direction and a retardation value  $R_{th}$  of 0 nm in a thickness direction; and a positive biaxial film provided between the liquid crystal display panel and the second polarizer to change a light polarized state, and the positive biaxial film having a retardation value  $R_e$  of 180~240 nm in a horizontal direction and a retardation value  $R_{th}$  of -60~0 nm in a thickness direction, wherein  $R_e = (n_x - n_y)d$ ,  $R_{th} = (n_x - n_z)d$ , and  $n_x$ ,  $n_y$ , and  $n_z$  denote refractive indexes of x, y and z-axial directions, respectively.

**[0023]** According to the present invention, the negative biaxial film and the positive biaxial film are disposed between each polarizer and the liquid crystal display panel so as to change polarization property of a polarized light incident on the liquid crystal display panel. The change in the polarization property allows an optical axis of light incident on the second polarizer to match with an absorption axis of the second polarizer, resulting in improvement of a viewing angle characteristic in a diagonal direction.

**[0024]** The foregoing and other objects, features, aspects and advantages of the present invention will become more apparent from the following detailed description of the present invention when taken in conjunction with the accompanying drawings.

#### BRIEF DESCRIPTION OF THE DRAWINGS

**[0025]** The accompanying drawings, which are included to provide a further understanding of the invention and are incorporated in and constitute a part of this specification, illustrate embodiments of the invention and together with the description serve to explain the principles of the invention.

**[0026]** In the drawings:

**[0027]** FIGS. 1A and 1B are views showing a structure of a related art IPS-mode LCD device;

**[0028]** FIG. 2 is a perspective view briefly showing the structure of a LCD device;

**[0029]** FIG. 3A is a view showing absorption axes of upper and lower polarizers when viewing an LCD device from a front side;

**[0030]** FIG. 3B is a view showing the absorption axes of the upper and lower polarizers when viewing the LCD device in a diagonal direction;

**[0031]** FIGS. 4A and 4B are views showing the relation of refractive indexed of A-compensation film in x, y and z-axial directions;

**[0032]** FIGS. 5A and 5B are views showing the relation of refractive indexed of C-compensation film in x, y and z-axial directions;

**[0033]** FIG. 6 is a view showing the relation of refractive indexed of a biaxial compensation film in x, y and z-axial directions;

**[0034]** FIGS. 7A and 7B are an elliptical polarization of each light and corresponding Poincare vectors;

**[0035]** FIG. 8 is a view showing polarized states of light in Poincare sphere when viewing the LCD device from a front side;

**[0036]** FIG. 9 is a view showing polarized states of light in Poincare sphere when viewing the LCD device in a diagonal direction;

**[0037]** FIG. 10 is a view showing a structure of an LCD device in accordance with a first embodiment of the present invention;

**[0038]** FIG. 11 is a sectional view showing a structure of an LC panel according to the present invention;

**[0039]** FIG. 12A is a view showing an optical axis of the LCD device in accordance with the first embodiment of the present invention;

**[0040]** FIG. 12B is a view showing Poincare sphere in which light polarized states in the LCD device in accordance with the first embodiment of the present invention;

**[0041]** FIG. 12C is a protected view of FIG. 12B;

**[0042]** FIG. 13 is a view showing a structure of an LCD device in accordance with a second embodiment of the present invention;

[0043] FIG. 14A an optical axis of the LCD device in accordance with the second embodiment of the present invention;

[0044] FIG. 14B is a view showing Poincare sphere in which light polarized states in the LCD device in accordance with the second embodiment of the present invention;

[0045] FIG. 14C is a protected view of FIG. 14B;

[0046] FIG. 15 is a view showing a structure of an LCD device in accordance with a third embodiment of the present invention;

[0047] FIG. 16A is a view showing an optical axis of the LCD device in accordance with the third embodiment of the present invention;

[0048] FIG. 16B is a view showing Poincare sphere in which light polarized states in the LCD device in accordance with the third embodiment of the present invention;

[0049] FIG. 16C is a protected view of FIG. 16B;

[0050] FIG. 17 is a view showing a structure of an LCD device in accordance with a fourth embodiment of the present invention;

[0051] FIG. 18 is a view showing a structure of an LCD device in accordance with a fifth embodiment of the present invention;

[0052] FIG. 19A is a view showing an optical axis of the LCD device in accordance with the fifth embodiment of the present invention;

[0053] FIG. 19B is a view showing Poincare sphere in which light polarized states in the LCD device in accordance with the fifth embodiment of the present invention;

[0054] FIG. 19C is a protected view of FIG. 19B;

[0055] FIGS. 20A to 20C are views respectively showing viewing angle characteristics when viewing the related art LCD device and each LCD device according to the first and second embodiments of the present invention in a diagonal direction;

[0056] FIGS. 21A to 21C are views respectively showing chromaticity coordinates when viewing the related art LCD device and each LCD device according to the first and second embodiments of the present invention in a diagonal direction; and

[0057] FIGS. 22A to 22C are views respectively showing viewing angle characteristics when viewing the related art LCD device and each LCD device according to the third and fifth embodiments of the present invention in a diagonal direction.

#### DETAILED DESCRIPTION OF THE INVENTION

[0058] Description will now be given in detail of the present invention, with reference to the accompanying drawings.

[0059] A lowering of a viewing angle characteristic when viewing an LCD device in a diagonal direction is caused by light leakage in the diagonal direction of the LCD device, which will be described in detail, hereinafter.

[0060] As shown in FIG. 2, a first polarizer 152 and a second polarizer 154 are attached onto upper and lower portions of a liquid crystal (LC) panel 101 of a typical IPS-mode LCD device, so as to linearly polarize input and output light of the LC panel 101.

[0061] In a normally black mode, polarization axes of the first and second polarizers 152 and 154 attached onto the upper and lower substrates are perpendicular to each other. Hence, light transmitted through the first polarizer 152 is linearly polarized in an x-axial direction to be input into the LCD device. When no signal is applied to the LC panel 101, liquid crystal molecules 142 of the LC panel 101 are aligned

toward the x-axial direction, accordingly light incident on the LC panel 101 is transmitted through the LC panel 101 in the linearly polarized state in the x-axial direction. Meanwhile, a polarization axis of the second polarizer 154 attached onto the upper substrate is perpendicular to a polarizing direction of light transmitted through a liquid crystal layer. Accordingly, light is all absorbed by the polarizer 154 of the upper substrate such that no light is output out of the second polarizer 152, resulting in rendering a screen entirely black.

[0062] However, when viewing the LCD device in a diagonal direction, the polarization directions of the first and second polarizers 152 and 154 are not disposed substantially perpendicular to each other. That is, the first and second polarizers 152 and 154 are perpendicular to each other when viewing the LCD device from a front side, while not being perpendicular when viewing the same in the diagonal direction.

[0063] FIG. 3A shows that polarization axes of the first and second polarizers 152 and 154 arranged when viewing the LCD device from a front side, namely, on a path of light transmitted perpendicular to a screen of the LCD device, and FIG. 3B shows polarization axes of the first and second polarizers 152 and 154 arranged when viewing the LCD device in a diagonal direction, namely, on a path of light transmitted through the screen of the LCD device at a polar angle and at an azimuthal angle. Here, in the drawing, the dotted line denotes a direction of a polarization axis (i.e., light absorption axis) on the first polarizer 152 and a solid line denotes a direction of a light absorption axis on the second polarizer 154.

[0064] As shown in FIG. 3A, when viewing the LCD device from the front side (i.e., when light is perpendicularly transmitted through the screen of the LCD device), the polarization axes of the first and second polarizers 152 and 154 are perpendicular to each other. However, as shown in FIG. 3B, when viewing the LCD device in the diagonal direction (i.e., when light is transmitted through the screen of the LCD device at a preset polar angle and at a preset azimuthal angle, the polarization axes of the first and second polarizers 152 and 154 are not perpendicular to each other but disposed with a preset angle  $\theta$  therebetween.

[0065] As such, when viewing the LCD device in the diagonal direction, since the polarization directions of the first and second polarizers 152 and 154 are not perpendicular to each other, light which has been linearly polarized at the first polarizer 152 and transmitted through the LC panel 101 is rather partially transmitted through the second polarizer 154 without being completely absorbed by the second polarizer 154. Therefore, even in the normally black state, when viewing the LCD device in the diagonal direction, light is partially leaked out, which makes it impossible to maintain a completely black state.

[0066] Thus, when viewing the LCD device in the diagonal direction, since the polarization directions of the first and second polarizers 152 and 154 are not perpendicular to each other and thereby the light polarized at the first polarizer 152 is partially leaked out without being completely absorbed by the second polarizer 154, a viewing angle characteristic is lowered. Hence, in order to improve the viewing angle characteristic when viewing the LCD device in the diagonal direction, light polarized at the first polarizer 152 should be completely absorbed by the second polarizer 154. To this end, in the present invention, a compensation film is used to change the polarization direction of light transmitted through the LC

panel **101** so as to match optical axis of light incident on the second polarizer **154** with the polarization direction (i.e., light absorption layer) of the second polarizer **154**.

**[0067]** The compensation film may be categorized into a uniaxial film and a biaxial film. The uniaxial film is an anisotropic birefringence film having a single optical axis, and the biaxial film is an anisotropic birefringence film having two optical axes. Of the compensation films, the uniaxial film may be divided into A-compensation film and C-compensation film according to direction and size of the optical axis. Refractive index characteristics of the A-compensation film and C-compensation film are shown in FIGS. 4 and 5.

**[0068]** FIGS. 4A and 4B respectively show a positive A-compensation film and a negative A-compensation film. As shown in FIGS. 4A and 4B, the A-compensation film is characterized in that a refractive index  $n_y$  in y-axis direction is the same to a refractive index  $n_z$  in z-axis direction (i.e.,  $n_y=n_z$ ) and a refractive index  $n_x$  in x-axis direction is different from the refractive indexes  $n_y$  and  $n_z$  in the y-axis direction and the z-axis direction (i.e.,  $n_x \neq n_y=n_z$ ). As shown in FIG. 4A, if the refractive index  $n_x$  in the x-axis direction is greater than the refractive index  $n_y$  in the y-axis direction, it is a positive A-compensation film. To the contrary, if the refractive index  $n_x$  in the x-axis direction is smaller than the refractive index  $n_y$  in the y-axis direction, it is a negative A-compensation film. The positive A-compensation film and the negative A-compensation film can be defined according to Equation 1 as follows.

$$\begin{aligned} n_x > n_y &= n_z \\ n_x < n_y &= n_z \end{aligned} \quad [\text{Equation 1}]$$

**[0069]** In the meantime, FIGS. 5A and 5B respectively show a positive C-compensation film and a negative C-compensation film. As shown in FIGS. 5A and 5B, the C-compensation film is characterized in that a refractive index  $n_x$  in x-axis direction is the same to a refractive index  $n_y$  in y-axis direction ( $n_x=n_y$ ) and a refractive index  $n_z$  in z-axis direction is different from the refractive indexes  $n_x$  and  $n_y$  in the x-axis direction and the y-axis direction (i.e.,  $n_z \neq n_x=n_y$ ). As shown in FIG. 5A, if the refractive index  $n_x$  in the x-axis direction and the refractive index  $n_y$  in the y-axis direction are smaller than the refractive index  $n_z$  in the z-axis direction, it is a positive C-compensation film. To the contrary, if the refractive index  $n_x$  in the x-axis direction and the refractive index  $n_y$  in the y-axis direction are greater than the refractive index  $n_z$  in the z-axis direction, it is a negative C-compensation film. The positive C-compensation film and the negative C-compensation film can be defined according to Equation 2 as follows.

$$\begin{aligned} n_x &= n_y < n_z \\ n_x &= n_y > n_z \end{aligned} \quad [\text{Equation 2}]$$

**[0070]** Also, retardation by the compensation films is determined according to the refractive index  $n_x$  in the x-axis direction, the refractive index  $n_y$  in the y-axis direction and the refractive index  $n_z$  in the z-axis direction, the relation between the retardation and the refractive indexes  $n_x$ ,  $n_y$  and  $n_z$  may be defined according to Equation 3.

$$\begin{aligned} Re &= (n_x - n_y)d \\ Rth &= (n_x - n_z)d \end{aligned} \quad [\text{Equation 3}]$$

**[0071]** where  $Re$  denotes a retardation value in a horizontal direction, and  $Rth$  denotes a retardation value in a thickness direction. Also,  $d$  denotes a thickness of a compensation film.

**[0072]** Examples of the A-compensation film and the C-compensation film may usually include cycloolefin polymer film, polycarbonate film, UV-curable horizontal or horizontally-aligned liquid crystal film, polystyrene resin and polyethylene terephthalate.

**[0073]** The biaxial film may be categorized into a positive biaxial film, a negative biaxial film, and z-axis-stretched biaxial film. FIG. 6 shows refractive index  $n_x$  in x-axis direction, refractive index  $n_y$  in y-axis direction and refractive index  $n_z$  in z-axis direction of the biaxial film. The biaxial film may be classified into a positive biaxial film, a negative biaxial film and a z-axis-stretched biaxial film according to the ratio of the refractive indexes  $n_x$ ,  $n_y$  and  $n_z$  in the x, y and z-axis directions. The positive biaxial film, the negative biaxial film and the z-axis-stretched biaxial film can respectively be defined by Equation 4.

$$\begin{aligned} n_z &> n_x > n_y \\ n_x &> n_y > n_z \\ n_x &> n_z > n_y \end{aligned} \quad [\text{Equation 4}]$$

**[0074]** Also, Biaxiality of the biaxial film can be expressed according to Equation 5 as follows.

$$Nz = Rth/Re \quad [\text{Equation 5}]$$

**[0075]** As defined in Equation 3,  $Re$  denotes a retardation value in a horizontal direction,  $Rth$  denotes a retardation value in a thickness direction, and  $d$  denotes a thickness of a compensation film.

**[0076]** According to the definitions of Equations 4 and 5, the negative biaxial film is  $Nz \geq 1$ , the positive biaxial film is  $Nz < 0$ , and the z-axis-stretched biaxial film is  $0 < Nz < 1$ .

**[0077]** In the present invention, the use of the compensation films allows light linearly polarized at the first polarizer **152** to be phase-transformed such that the polarization direction of the light can completely be perpendicular to the polarization direction of the second polarizer **154**, thereby enabling complete absorption of light incident on the second polarizer **154**.

**[0078]** The light polarized state can be analyzed by the Jones Matrix. According to the Jones calculation, since light reflection at a boundary surface is ignored, the Jones matrix exhibiting polarization transmission characteristics of transparent media is a unitary matrix, which can be expressed by the Poincare sphere.

**[0079]** The Jones vector can merely exhibit complete polarization. Thus, in order to exhibit partial polarization, Stokes parameters defined according to the following Equation 6 should be used.

$$\begin{aligned} S_0 &= \langle |E_x|^2 \rangle + \langle |E_y|^2 \rangle \\ S_1 &= \langle |E_x|^2 \rangle - \langle |E_y|^2 \rangle \\ S_2 &= 2\langle |E_x||E_y| \cos(\Phi_x - \Phi_y) \rangle \\ S_3 &= 2\langle |E_x||E_y| \sin(\Phi_x - \Phi_y) \rangle \end{aligned} \quad [\text{Equation 6}]$$

**[0080]** where  $\langle \rangle$  denotes time average, and  $E_x$  and  $E_y$  denote magnetic field components in x-axis and y-axis directions. Here, an inequality of  $S_0^2 = S_1^2 + S_2^2 + S_3^2$  is established among those four variables. This inequality is satisfied only for a complete polarization. That is, for the complete

polarization, Equation 7 will be defined among standardized variables  $s_1$ ,  $s_2$  and  $s_3$ , which are obtained by dividing  $S_1$ ,  $S_2$  and  $S_3$  by light brightness  $S_0$ .

$$s_1^2 + s_2^2 + s_3^2 + 1 \quad [\text{Equation 7}]$$

[0081] This is an equation of the Poincare sphere having a radius of 1 in a three-dimensional space, wherein ( $s_1$ ,  $s_2$ ,  $s_3$ ) denote points of orthogonal coordinates of Poincare sphere.

[0082] Here, in the Poincare sphere, all points on the equator represent a linear polarized state, and the arctic corresponds to right-handed circular polarization and the Antarctic corresponds to left-handed circular polarization. Also, all points of the Northern hemisphere correspond to right-handed elliptical polarization, and all points of the Southern hemisphere correspond to left-handed elliptical polarization.

[0083] FIGS. 7A and 7B are views showing an arbitrary elliptical polarization in an orthogonal coordinate system and corresponding Poincare vector.

[0084] As shown in FIGS. 7A and 7b, for the Poincare vector P, corresponding to an elliptical polarization in which an azimuthal angle of a long axis thereof is  $\Psi$  and an elliptical angle is  $x$ , a latitude angle is  $2x$ , an azimuthal angle is  $2\Psi$  and orthogonal coordinates are  $(\cos(2\Psi)\cos(2x), \sin(2\Psi)\cos(2x), \sin(2x))$ . If this point is located on the Northern hemisphere, an electric field vector is rotated in a clockwise direction, and if the point is located on the Southern hemisphere, the electric field vector is rotated in a counterclockwise direction. Here, antipodes on the Poincare sphere represent an orthogonally polarized state.

[0085] Further, the unitary Jones matrix representing the change in the polarized state when light passes through a transparent medium can be analyzed by a rotation conversion on the Poincare sphere.

[0086] FIG. 8 shows the Poincare sphere representing the polarized states of the first and second polarizers 152 and 154 when viewing the IPS-mode LCD device from a front side as shown in FIG. 3A.

[0087] Since the antipodes on the Poincare sphere represent the orthogonally polarized state, point A indicates a light absorption axis of the first polarizer 152 and a light transmission axis of the second polarizer 154, and point B indicates a light transmission axis of the first polarizer 152 and a light absorption axis of the second polarizer 154. As shown in FIG. 8, when viewing the IPS-mode LCD device from the front side, the light transmission axis of the first polarizer 152 maintains the same linearly polarized state to the light absorption axis of the second polarizer 154. Thus, since the light absorption axis of the first polarizer 152 is perpendicular to the light absorption axis of the second polarizer 154 when viewing the IPS-mode LCD device from the front side, the light transmission axis of the first polarizer 152 and the light absorption axis of the second polarizer 154 are parallel to each other.

[0088] As such, since the light transmission axis of the first polarizer 152 and the light absorption axis of the second polarizer 154 are parallel to each other and accordingly the light transmission axis of the first polarizer 152 and the light absorption axis of the second polarizer 154 are located at the same point, the linearly polarized light transmitted through the first polarizer 152 is all absorbed by the second polarizer 154 such that no light is externally transmitted through the second polarizer 154. Accordingly, in the normally black mode, when viewing the IPS-mode LCD device from the front side, the completely black state can be maintained.

[0089] In the meantime, FIG. 9 shows the Poincare sphere representing the polarized state of light when viewing the IPS-mode LCD device in a diagonal direction.

[0090] In FIG. 9, point A1 indicates a light absorption axis of the first polarizer 152 and the corresponding antipodal point A2 indicates a light transmission axis of the first polarizer 152 orthogonal to the light absorption axis. Also, point B1 indicates a light transmission axis of the second polarizer 154 and point B2 indicates a light absorption axis of the second polarizer 154. As shown in FIG. 3B, when viewing the IPS-mode LCD device in the diagonal direction, the polarization directions of the first polarizer 152 and the second polarizer 154 form a preset angle  $\theta$  without being perpendicular to each other. Accordingly, the point A2 as the light transmission axis of the first polarizer 152 and the point B2 as the light absorption axis of the second polarizer 154 do not match but has an interval by  $x$ . The interval  $x$  indicates an angle between the light transmission axis of the first polarizer 152 and the light absorption axis of the second polarizer 154. Light as much as corresponding to the angle between the light transmission axis of the first polarizer 152 and the light absorption axis of the second polarizer 154 is transmitted through the second polarizer 154. Therefore, in order to prevent light leakage in the diagonal direction of the IPS-mode LCD device, the point A2 and the point B2 should match each other such that the light transmission axis of the first polarizer 152 is parallel to the light absorption axis of the second polarizer 154, whereby light polarized at the first polarizer 152 can completely be absorbed at the second polarizer 154.

[0091] In the present invention, the polarized state of light, which was linearly polarized at the first polarizer 152 is changed by use of the compensation films so as to match the point A2 with the point B2 in the Poincare sphere (i.e., the light transmission axis of the first polarizer 152 is allowed to be parallel to the light absorption axis of the second polarizer 154), thereby preventing the light leakage which may be caused due to light being transmitted through the second polarizer 154.

[0092] Hereinafter, detailed embodiments of the present invention will be described. Here, the polarized state of the LCD device in accordance with the embodiments of the present invention will be described by use of the Poincare sphere. As described above, the present invention is configured to change the polarized state of light by using the biaxial films so as to prevent the light leakage in the diagonal direction of the LCD device.

[0093] FIG. 10 shows a structure of an LCD device in accordance with a first embodiment of the present invention.

[0094] As shown in FIG. 10, an LCD device 200 in accordance with a first embodiment of the present invention may include an LC panel 201 for implementing images, a first compensation film 244 and a second compensation film 246 attached onto an upper portion of the LC panel 201, a first polarizer 250 attached onto a lower portion of the LC panel 201, and a second polarizer 260 attached onto an upper portion of the second compensation film 246.

[0095] Although not shown in the drawing in detail, the LC panel 201 may include a first substrate, a second substrate and a liquid crystal layer interposed between the first and second substrates. TFTs, patterns of gate lines and data lines and various electrodes may be formed on the first substrate, and a color filter layer rendering actual colors and a black matrix for

preventing deterioration of image quality due to light leakage into an image non-display region may be formed on the second substrate.

[0096] Especially, the LC panel **201** according to the preset invention is an IPS-mode LC panel. Therefore, common electrodes and the pixel electrodes are disposed parallel to each other on the first substrate, thus to apply to the liquid crystal layer a magnetic field parallel to the surface of the substrate. Alternatively, a fringe field switching (FFS) mode LC panel may also be used as the LC panel **201** of the present invention.

[0097] The first polarizer **250** may be provided with a first polarizing body **252**, a first supporting body **254** and a second supporting body **256**. The first polarizing body **252** is a film which may convert natural light into an arbitrary polarized light. Here, the first polarizing body **252** may be one having a function that when dividing incident light into two orthogonal polarization components, one polarization component of the two is allowed to be transmitted and another one is absorbed, reflected or dispersed. Although there is not any specific limit to an optical film used for the first polarizing body **252**, examples of the optical film may include a polymer film having as a main component a polyvinyl alcohol (PVA) based resin containing iodine or dichromatic dye, O-type polarizing body in which a liquid crystalline composition containing a dichromatic material and a liquid crystalline compound is aligned in a preset direction, E-type polarizing body in which lyotropic liquid crystal is aligned in a preset direction, and the like. The first supporting body **254** is to protect the first polarizer **252**, and usually uses a typical protection film without retardation. Any can be used as the protection film, but usually triacetylcellulose (TAC) is used.

[0098] The second supporting body **256** may be made of a typical protection film without retardation for protecting the first polarizing body **252**. For example, the second supporting body **256** may be formed of O-RT (indicating a transformed TAC of which Rth is close to 0 nm and also called O-TAC), cycloolefin-polymer (COP) and the like. For reference, the phase 'without retardation' denotes that Re is 0. The TAC denotes a protection film that Re is 0 and Rth is not 0, and the O-RT denotes a protection film that Re is 0 and Rth is close to 0.

[0099] Also, the second polarizer **260** may be provided with a second polarizing body **262** and a third supporting body **264**. The second polarizing body **262** may be made of the polyvinyl alcohol (PVA) based resin, similar to the first polarizing body **252**. For the third supporting body **264**, triacetylcellulose (TAC) is used as a transparent protection film.

[0100] In the meantime, in FIG. 10, the second supporting body **256** formed of the TAC without retardation Rth is disposed between the first polarizing body **252** and the LC panel **201**. Alternatively, the second supporting body **256** may not be independently configured so that the first polarizer **252** can directly contact the LC panel **201**. Also, FIG. 10 shows that the second polarizing body **262** directly contacts the second compensation film **246**. Alternatively, a fourth supporting body formed of the TAC without retardation Rth is provided at the second polarizer **260** so that the fourth supporting body can be disposed between the second polarizing body **262** and the second compensation film **246**.

[0101] The first compensation film **244** is a negative biaxial compensation film, having a retardation value Re of 240~300 nm in a horizontal direction (i.e., Re=240~300 nm) and a retardation value Rth of 350~550 nm in a thickness direction (i.e., Rth=350~550 nm). Therefore, biaxiality Nz of the biaxial

film of the first compensation film **244** is in the range of  $1.4 < Nz < 1.8$  according to Equation 5. In general, if the biaxiality of a biaxial film is  $Nz > 1$ , the biaxial film is a negative biaxial film, thus having a relation of  $n_x > n_y > n_z$  among refractive indexes  $n_x$ ,  $n_y$  and  $n_z$  in x, y and z-axial directions.

[0102] Also, the second compensation film **246** is a positive biaxial compensation film, having a retardation value Re of 240~300 nm in a horizontal direction (i.e., Re=240~300 nm) and a retardation value Rth of 50~0 nm in a thickness direction (i.e., Rth=50~0 nm). Therefore, biaxiality Nz of the biaxial film of the second compensation film **246** is in the range of  $-4.8 < Nz < 0$  according to Equation 5. In general, if the biaxiality of a biaxial film is  $Nz < 0$ , the biaxial film is a positive biaxial film, thus having a relation of  $n_z > n_x > n_y$  among refractive indexes  $n_x$ ,  $n_y$  and  $n_z$  in x, y and z-axial directions. Moreover, if the biaxiality Nz of the biaxial film is  $0 < Nz < 1$ , the biaxial film is a z-axis-stretched biaxial film, thus having a relation of  $n_x > n_z > n_y$  among refractive indexes  $n_x$ ,  $n_y$  and  $n_z$  in x, y and z-axial directions. Therefore, the first compensation film **244** is a negative biaxial film of which the biaxiality Nz of the biaxial film is  $Nz > 1$ , and the second compensation film **246** is a positive biaxial film of which the biaxiality Nz of the biaxial film is  $Nz < 0$ .

[0103] Examples of the first and second compensation films **244** and **246**, namely, the negative and positive biaxial films, may include UV-curable liquid crystal film, polycarbonate, polyethylene terephthalate, polystyrene, uniaxially-stretched TAC, uniaxially-stretched polynorbornene (PNB), biaxially-stretched polycarbonate (PC), biaxially-stretched COP, biaxial LC film and the like. Also, the second compensation film **246** may have various characteristics of normal wavelength dispersion, flat wavelength dispersion and reverse wavelength dispersion.

[0104] An absorption axis of the first polarizer **250** is disposed at an angle of  $90^\circ$  and an absorption axis of the second polarizer **260** is disposed at an angle of  $0^\circ$ . Also, the refractive index  $n_x$  in the x-axis of the first compensation film **244** is disposed at an angle of  $90^\circ$ .  $n_x$  direction of the second compensation film **246** is disposed at an angle of  $0^\circ$  and a rubbing direction of the LC panel **201** also forms an angle of  $90^\circ$ .

[0105] Liquid crystal molecules of the LC panel **201** are disposed along the rubbing direction of an alignment layer upon an off-state of the LC panel **201**. Accordingly, an optical axis of the liquid crystal molecules also forms an angle of  $90^\circ$ . Thus, the reason why the LC panel **201** has a rubbing direction of  $90^\circ$  is described as follows.

[0106] Typically, common electrodes and pixel electrodes creating a lateral magnetic field in the IPS-mode LCD device are arranged along data lines, accordingly the rubbing direction of an alignment layer forms an angle of about  $15^\circ \sim 45^\circ$ .

[0107] However, as shown in FIG. 11, in the present invention, common electrodes **205** and pixel electrodes **207** of the IPS-mode LC panel **201** are curved at least once by a preset angle within a pixel defined by gate lines **203** and data lines **204**, and rubbing of an alignment layer is executed in a data line direction, namely, at an angle of  $90^\circ$ . That is, the direction of the electrodes **205** and **207** and the alignment direction form a preset angle  $\theta$  therebetween.

[0108] As such, curving the common electrodes **205** and the pixel electrodes **207** is to form a plurality of domains having different main viewing angles within one pixel, thereby improving a viewing angle characteristic of the LCD device. The common electrode **205** and the pixel electrode **207** are formed at a preset angle with the data line **204** and the

rubbing of the alignment layer is executed in the data line direction. Accordingly, the disposed direction of the common electrodes 205 and the pixel electrodes 207 forms a preset angle (for example, approximately,  $\theta=15^\circ\sim 45^\circ$ ) with the rubbing direction.

[0109] The present invention will not be limited to the IPS-mode LCD device having the above structure, but may be applicable to a FFS-mode LCD device having a rubbing direction of  $90^\circ$  and forming a preset angle between the disposed direction of electrodes and the rubbing direction.

[0110] Polarized states of the LCD device in accordance with the first embodiment having such structure will be described with reference to FIGS. 12A to 12C. Here, FIG. 12A shows a polarized state of each component of the LCD device according to the present invention, FIG. 12B shows the Poincare sphere representing the polarized states in the LCD device according to the present invention, and FIG. 12C is a two-dimensional view of FIG. 12B, namely, a protected view of the Poincare sphere.

[0111] As shown in FIG. 12A, the first compensation film 244 implemented as a negative biaxial film is disposed between the LC panel 201 and the second compensation film 246. Here,  $n_x$  direction of the first compensation film 244 is horizontal to a light absorption axis of the first polarizer 250 and the rubbing direction of the LC panel 201. Also, the second polarizer 260 is disposed at an upper portion of the LC panel 201 (i.e.,  $n_x$  direction forms an angle of  $90^\circ$ ). Here, a light absorption axis of the second polarizer 260 is perpendicular to the rubbing direction of the LC panel 201 (i.e., the light absorption axis of the second polarizer 260 is formed at an angle of  $0^\circ$ ). Also, the second compensation film 246 implemented as a positive biaxial film is disposed between the first compensation film 244 and the second polarizer 260. Here,  $n_x$  direction of the second compensation film 246 is perpendicular to the rubbing direction of the LC panel 201, and parallel to the light absorption axis of the second polarizer 260 (i.e., the  $n_x$  direction forms an angle of  $0^\circ$ ).

[0112] As shown in FIG. 12B, if non-polarized light is incident on the first polarizer 250 from a backlight of the LC panel 201, such light is linearly polarized. Most of the linearly polarized light is absorbed at the absorption axis (point A1) of the first polarizer 250 and the polarized state of the light transmitted through the first polarizer 250 is located at point A2. That is, the transmission axis of the first polarizer 250 is located at point A2. Here, the absorption axis of the second polarizer 260 is located at point B2 so as to be spaced apart from the transmission axis of the first polarizer 250 by a preset distance.

[0113] If the light linearly polarized at the first polarizer 250 is transmitted through the LC panel 201, because the alignment layer is in a rubbed state by an angle of  $90^\circ$ , the linearly polarized light at the first polarizer 250 is allowed to have no retardation within the liquid crystal layer. Therefore, the light transmitted through the LC panel 201 remains polarized, accordingly the polarized state of the LC panel 201 is maintained at the point A2.

[0114] If the light transmitted through the LC panel 201 is then transmitted through the first compensation film 244 implemented as the negative biaxial film, the polarized state is rotated from point A2 to point C1. Here, because the first compensation film 244 is the negative biaxial film, the optical axis is present between  $n_x$ -axis and  $n_z$ -axis. Hence, the light-polarized state is rotated in a counterclockwise direction

based upon the optical axis between  $n_x$ -axis and  $n_z$ -axis, such that the polarized state is moved from point A2 to point C1.

[0115] When the light transmitted through the first compensation film 244 is then transmitted through the second compensation film 246 implemented as the positive biaxial film, the polarized state is rotated from point C2 to point B2. Here, because the second compensation film 246 is the positive biaxial film, the optical axis is present between  $n_y$ -axis and  $n_z$ -axis. Hence, the light-polarized state is rotated in a clockwise direction based upon the optical axis between  $n_y$ -axis and  $n_z$ -axis, such that the polarized state is moved from point C2 to point B2. Consequently, the light transmitted through the second compensation film 246 is changed to linearly-polarized light with the same optical axis as the absorption axis of the second polarizer 260. Such polarized light is entirely absorbed by the second polarizer 260, and accordingly, light cannot be transmitted through the second polarizer 260.

[0116] As shown in FIG. 12C, the linearly-polarized light at the first polarizer 250 remains linearly-polarized (corresponding to point A2) while transmitted through the LC panel 201. The polarized state is changed by the first compensation film 244, and then becomes consistent with point B2 by virtue of the last second compensation film 246, namely, the positive biaxial film. Accordingly, the optical axis of light incident on the second polarizer 260 can be consistent with the absorption axis of the second polarizer 260. As a result, the light polarized at the first polarizer 250 can all be absorbed by the second polarizer 260, thereby preventing light leakage in a diagonal direction.

[0117] FIG. 13 is a view showing a structure of an LCD device 300 in accordance with a second embodiment of the present invention. The LCD device of this embodiment is similar to the LCD device shown in FIG. 10 in its structure. That is, the LCD device of the second embodiment has the same structure as that of the LCD device of the first embodiment excluding addition of a negative C-film. Thus, the same configuration and functions as those in the first embodiment will be briefly described.

[0118] As shown in FIG. 13, an LCD device 300 according to the second embodiment may include an LC panel 301 for implementing images, a first compensation film 344 attached onto a lower portion of the LC panel 301, second and third compensation films 346 and 348 attached onto an upper portion of the LC panel 301, a first polarizer 350 attached onto a lower portion of the first compensation film 344, and a second polarizer 360 attached onto an upper portion of the third compensation film 348.

[0119] The first polarizer 350 may include a first polarizing body 352 and a first supporting body 254 formed of TAC, and the second polarizer 360 may include a second polarizing body 362 and a second supporting body 364.

[0120] The second compensation film 346 is a negative biaxial film, thus having a retardation value  $R_e$  of 240~300 nm in a horizontal direction (i.e.,  $R_e=240\sim 300$  nm) and a retardation value  $R_{th}$  of 350~550 nm in a thickness direction (i.e.,  $R_{th}=350\sim 550$  nm). Also, the third compensation film 348 is a positive biaxial film, thus having a retardation value  $R_e$  of 240~300 nm in a horizontal direction (i.e.,  $R_e=240\sim 300$  nm) and a retardation value  $R_{th}$  of 50~0 nm in a thickness direction (i.e.,  $R_{th}=50\sim 0$  nm). Hence, the second compensation film 346 is a negative biaxial film of which biaxiality  $N_z$

is in the range of  $1.4 < N_z < 1.8$ , and the third compensation film **348** is a positive biaxial film of which biaxiality  $N_z$  is in the range of  $-4.8 < N_z < 0$ .

[0121] The first compensation film **344**, as a negative C-film, is disposed between the first polarizer **350** and the LC panel **301**. The negative C-film may typically be made of UV-curable perpendicularly-aligned liquid crystal film or a biaxially-stretched polymer film. Here, the negative C-film has a retardation value  $R_{th}$  of 20 nm~150 nm in the thickness direction (i.e.,  $R_{th}=20\text{ nm}\sim 150\text{ nm}$  ( $R_e=0$ )).

[0122] An absorption axis of the first polarizer **350** is disposed at an angle of  $90^\circ$  and an absorption axis of the second polarizer **360** is disposed at an angle of  $0^\circ$ . Also,  $n_x$  direction of the second compensation film **346** forms an angle of  $90^\circ$  and  $n_z$  direction of the third compensation film **348** forms an angle of  $0^\circ$ . A rubbing direction of the LC panel **301** forms an angle of  $90^\circ$ .

[0123] Hereinafter, polarized states of the LCD device in accordance with the second embodiment of the present invention with such structure will be described with reference to FIGS. 14A to 14C.

[0124] As shown in FIG. 14A, the first compensation film **344** implemented as a negative C-film is disposed between the first polarizer **350** and the LC panel **301**. The second compensation film **346** implemented as a positive biaxial film is disposed between the LC panel **301** and the third compensation film **348**. Here,  $n_x$  direction of the second compensation film **346** is parallel to a light absorption axis of the first polarizer **350** and an alignment direction of the LC panel **301** (i.e.,  $n_x$  direction forms an angle of  $90^\circ$ ). Also, the second polarizer **360** is disposed above the LC panel **301**. Here, the light absorption axis of the second polarizer **360** is perpendicular to the rubbing direction of the LC panel **301** (i.e., the light absorption axis of the second polarizer **360** forms an angle of  $0^\circ$ ). Moreover, the third compensation film **348** implemented as the positive biaxial film is located between the second compensation film **346** and the second polarizer **360**, wherein  $n_x$  direction of the third compensation film **348** is perpendicular to the rubbing direction of the LC panel **301** and parallel to the light absorption axis of the second polarizer **360** (i.e.,  $n_z$  direction forms an angle of  $0^\circ$ ).

[0125] As shown in FIG. 14B, if non-polarized light is incident on the first polarizer **350** from the backlight of the LC panel **301**, the light is linearly polarized, which is mostly absorbed at an absorption axis (point A1) of the first polarizer **350**. The polarized state of the light transmitted through the first polarizer **350** is located at point A2. That is, a transmission axis of the first polarizer **350** is located at point A2. Here, the absorption axis of the second polarizer **360** is present at point B2, thus to be spaced apart from the transmission axis of the first polarizer **350** by a preset distance.

[0126] If the linearly-polarized light at the first polarizer **350** is transmitted through the first compensation film **344** implemented as the negative C-film, the polarized state is rotated in a clockwise direction based upon S1-axis so as to be moved from point A2 to point C1.

[0127] The light transmitted through the negative C-film **344** becomes elliptically polarized. If the elliptically polarized light is transmitted through the LC panel **301**, because an alignment layer is in a rubbed state by an angle of  $90^\circ$ , the polarized state of the LC panel **301** is present at point A1. Therefore, the polarized state is rotated in a clockwise direction based upon A02-axis, so as to be moved from point C1 to point C2. Here, since a retardation value of the liquid crystal

layer of the LC panel **301** is about 280 nm~350 nm, the light transmitted through the LC panel **301** is rotated in the clockwise direction at an angle of about  $183^\circ\sim 229^\circ$  based upon S2-axis. Even in this case, the light polarized state stays in the elliptically polarized state, which is located at the third or fourth quadrant of the Poincare sphere.

[0128] If the light transmitted through the LC panel **301** is then transmitted through the second compensation film **346** implemented as the negative biaxial film, the polarized state is rotated from point C2 to point C3. Here, because the second compensation film **346** is the negative biaxial film, the optical axis exists between  $n_x$ -axis and  $n_z$ -axis. Hence, the light polarized state is rotated in a counterclockwise direction based upon the optical axis between  $n_x$ -axis and  $n_z$ -axis so as to be moved from point C2 to point C3.

[0129] If the light transmitted through the second compensation film **346** is thereafter transmitted through the third compensation film **348** implemented as the positive biaxial film, the polarized state is rotated from point C3 to point B2. Here, because the second compensation film **348** is the positive biaxial film, the optical axis exists between  $n_x$ -axis and  $n_z$ -axis. Hence, the light polarized state is rotated in a clockwise direction based upon the optical axis between  $n_x$ -axis and  $n_z$ -axis so as to be moved from point C3 to point B2. Consequently, the light transmitted through the third compensation film **348** is changed to linearly-polarized light having the same polarization axis as the absorption axis of the second polarizer **360**. The changed linearly-polarized light is then entirely absorbed by the second polarizer **360** so that no light can be transmitted through the second polarizer **360**.

[0130] As shown in FIG. 14C, the polarized state (corresponding to point A2) of the linearly-polarized light at the first polarizer **350** is changed by the negative C-film **344**, the LC panel **301** and the second compensation film **346**, and finally matches with point B2 by virtue of the third compensation film **348**, namely, the positive biaxial film. Accordingly, the optical axis of the light incident on the second polarizer **360** is consistent with the absorption axis of the second polarizer **360**, such that the polarized light at the first polarizer **350** can entirely be absorbed by the second polarizer **360**, thereby preventing light leakage in a diagonal direction.

[0131] FIG. 15 is a view showing a structure of an LCD device in accordance with a third embodiment of the present invention.

[0132] As shown in FIG. 15, an LCD device **400** in accordance with a third embodiment of the present invention may include an LC panel **401** for implementing images, a first compensation film **444** and a second compensation film **446** attached onto lower and upper portions of the LC panel **401**, respectively, a first polarizer **450** attached onto a lower portion of the first compensation film **444**, and a second polarizer **460** attached onto an upper portion of the second compensation film **446**.

[0133] The first polarizer **450** is provided with a first polarizing body **452** and a first supporting body **454**, and the second polarizer **460** is provided with a second polarizing body **462** and the second supporting body **464**.

[0134] The first compensation film **444**, as a uniaxial compensation film, is a negative A-film. Here, examples of the A-film may include cycloolefin polymer film, polycarbonate film, UV-curable horizontal or horizontally-aligned liquid crystal film, polystyrene resin and polyethylene terephthalate. A retardation value  $R_e$  of the first compensation film **444**

in a horizontal direction is in the range of  $-150\sim-30$  nm (a retardation value  $R_{th}$  in a thickness direction is 0 ( $R_{th}=0$ )).

[0135] The second compensation film 446 is a positive biaxial compensation film, having a retardation value  $R_e$  of  $180\sim240$  nm in a horizontal direction (i.e.,  $R_e=180\sim240$  nm) and a retardation value  $R_{th}$  of  $-60$  nm $\sim$ 0 nm in a thickness direction (i.e.,  $R_{th}=-60$  nm $\sim$ 0 nm). Hence, biaxiality  $N_z$  of a biaxial film of the second compensation film 446 is in the range of  $-3<N_z<0$  according to Equation 5. Typically, if biaxiality  $N_z$  of a biaxial film is  $N_z<0$ , the biaxial film is a positive biaxial film, having a relation of  $n_x>n_y>n_z$ , among refractive indexes  $n_x$ ,  $n_y$ , and  $n_z$  in x, y and z-axis directions. Also, if biaxiality  $N_z$  of a biaxial film is in the range of  $0<N_z<1$ , the biaxial film is a z-axis stretched biaxial film, having a relation of  $n_x>n_z>n_y$ , among the refractive indexes  $n_x$ ,  $n_y$ , and  $n_z$  in x, y and z-axis directions. The first compensation film 246 is a positive biaxial film having a biaxiality  $N_z$  of  $N_z<0$ .

[0136] An absorption axis of the first polarizer 450 is disposed at an angle of  $90^\circ$  and an absorption axis of the second polarizer 460 is disposed at an angle of  $0^\circ$ . Also, the refractive index  $n_x$  in the x-axis of the first compensation film 444 is disposed at an angle of  $0^\circ$ .  $n_x$  direction of the second compensation film 446 is disposed at an angle of  $0^\circ$  and a rubbing direction of the LC panel 401 also forms an angle of  $90^\circ$ .

[0137] Polarized states of the LCD device according to the third embodiment of the present invention having the structure will be described with reference to FIGS. 16A to 16C.

[0138] As shown in FIG. 16A, the first compensation film 444 implemented as a negative A-film is disposed between the first polarizer 450 and the LC panel 401. Here,  $n_x$  direction of the first compensation film 444 is perpendicular to a light absorption axis of the first polarizer 450 and a rubbing direction of the LC panel 401 (i.e.,  $n_x$  direction forms an angle of  $0^\circ$ ). The second polarizer 460 is disposed above the LC panel 401, wherein a light absorption axis of the second polarizer 460 is perpendicular to the rubbing direction of the LC panel 401 (i.e., the light absorption axis of the second polarizer 460 forms an angle of  $0^\circ$ ). Also, the second compensation film 446 implemented as a positive biaxial film is disposed between the LC panel 401 and the second polarizer 460. Here,  $n_x$  direction of the second compensation film 446 is perpendicular to the rubbing direction of the LC panel 401 and parallel to the light absorption axis of the second polarizer 460 (i.e.,  $n_x$  direction forms an angle of  $0^\circ$ ).

[0139] As shown in FIG. 16B, if non-polarized light is incident on the first polarizer 450 from a backlight of the LC panel 401, the light is linearly polarized. Most of the linearly polarized light is absorbed at an absorption axis (point A1) of the first polarizer 450. The polarized state of light transmitted through the first polarizer 450 is present at point A2. That is, a transmission axis of the first polarizer 450 is located at point A2. Here, the absorption axis of the second polarizer 460 is located at point B2, so as to be spaced apart from the transmission axis of the first polarizer 450 by a preset distance.

[0140] If the linearly-polarized light is transmitted through the first compensation film 444 implemented as the negative A-film, the polarized state is rotated in a counterclockwise direction based upon B20-axis, so as to be moved from point A2 to point C1.

[0141] Here, because a retardation value  $R_e$  of the negative A-film 444 is in the range of  $50\sim130$  nm (i.e.,  $R_e=50\sim130$  nm), a rotation angle of the negative A-film 444 is about  $32.7^\circ\sim85.1^\circ$  with respect to green wavelength of 550 nm, the

wavelength affecting brightness. That is, the polarized state is rotated from point A2 in a counterclockwise direction by an angle of about  $32.7^\circ\sim85.1^\circ$  based upon B20-axis, so as to be moved to point C1. Here, the point C1 is located on the first quadrant of the Poincare sphere, such that an elliptically-polarized state is maintained.

[0142] If the elliptically-polarized light is then transmitted through the LC panel 401, because an alignment layer is in a rubbed state by an angle of  $90^\circ$ , the polarized state of the LC panel 401 is present at point A1. Hence, the polarized state is rotated in a clockwise direction based upon A20-axis so as to be moved from point C1 to point C2. Here, since a retardation value of the LC layer of the LC panel 401 is about 280 nm $\sim$ 350 nm, the light transmitted through the LC panel 401 is rotated in a clockwise direction by an angle of about  $183^\circ\sim229^\circ$  based upon A20-axis. Even in this case, the light-polarized state maintains the elliptically-polarized state located on the fourth quadrant of the Poincare sphere.

[0143] If the light transmitted through the LC panel 401 is then transmitted through the second compensation film 446 implemented as the positive biaxial film, the polarized state is rotated from point C2 to point B2. Here, because the second compensation film 446 is the positive biaxial film, its optical axis is present between  $n_y$ -axis and  $n_z$ -axis. Accordingly, the light-polarized state is rotated based upon the optical axis between  $n_y$ -axis and  $n_z$ -axis so as to be moved from point C2 to point B2. Consequently, the light transmitted through the second compensation film 446 is changed to linearly-polarized light having the same polarization axis as the absorption axis of the second polarizer 460. The changed linearly-polarized light is entirely absorbed by the second polarizer 460, such that no light can be transmitted through the second polarizer 460.

[0144] As shown in FIG. 16C, the polarized state (corresponding to A2) of the light linearly-polarized at the first polarizer 450 is changed by the negative A-film 444 and the LC panel 401, and consequently matches with point B2 by virtue of the positive biaxial film 446. Accordingly, the optical axis of the light incident on the second polarizer 460 is consistent with the absorption axis of the second polarizer 460 such that the polarized light at the first polarizer 450 can all be absorbed by the second polarizer 460, resulting in preventing light leakage in a diagonal direction.

[0145] FIG. 17 is a view showing a structure of an LCD device 500 in accordance with a fourth embodiment of the present invention. The LCD device of the fourth embodiment is similar to the LCD device of the third embodiment shown in FIG. 15 in its structure. That is, the LCD device of the fourth embodiment has the same structure as that of the LCD device of the third embodiment excluding addition of a supporting body 556 between a first compensation film 544 and a polarizing body 552. Thus, the same configuration and functions as those in the first embodiment will be briefly described.

[0146] As shown in FIG. 17, an LCD device 300 according to the fourth embodiment may include an LC panel 501 for implementing images, a first compensation film 544 attached onto a lower portion of the LC panel 501, a second compensation film 546 attached onto an upper portion of the LC panel 501, a first polarizer 550 attached onto a lower portion of the first compensation film 544, and a second polarizer 560 attached onto an upper portion of the second compensation film 546.

[0147] The first polarizer 550 may include a first polarizing body 552 and a first supporting body 556 formed of TAC without retardation Rth, and the second polarizer 560 may include a second polarizing body 562 and the second supporting body 564.

[0148] That is, the third embodiment is implemented such that the first supporting body 454 is formed outside the first polarizing body 452 and accordingly no supporting body is present between the first polarizing body 452 and the first compensation film 444 so that the first polarizing body 452 directly contacts the first compensation film 444, while the fourth embodiment is implemented such that the first supporting body 556 is disposed between the first polarizing body 552 and the first compensation film 544. Here, although a supporting body is not disposed outside the first polarizing body 552 in the drawing, a supporting body formed of TAC may also be disposed outside the first polarizing body 552.

[0149] In accordance with this embodiment having such configuration, as light transmits the LCD device 500, as shown in FIGS. 16B and 16C, the light polarized state is changed, and consequently the light polarized at the first polarizer 550 is entirely absorbed by the second polarizer 560, thereby preventing light leakage in a diagonal direction.

[0150] FIG. 18 is a view showing a structure of an LCD device 600 in accordance with a fifth embodiment of the present invention.

[0151] As shown in FIG. 18, an LCD device 600 according to a fifth embodiment may include an LC panel 601 for implementing images, a first compensation film 644 disposed below the LC panel 601, a second compensation film 646 disposed between the first compensation film 644 and the LC panel 601, a third compensation film 648 attached onto an upper portion of the LC panel 601, a first polarizer 650 attached onto a lower portion of the first compensation film 644, and a second polarizer 660 attached onto an upper portion of the third compensation film 648.

[0152] The first polarizer 650 may include a first polarizing body 652 and a first supporting body 654 formed of TAC, and the second polarizer 660 may include a second polarizing body 662 and the second supporting body 664.

[0153] The first compensation film 644, as a negative C-film, is disposed between the first polarizer 650 and the LC panel 601. Here, examples of the C-film may include UV-curable perpendicularly-aligned liquid crystal film, biaxially-stretched polymer film and the like. A retardation value Rth of the C-film in a thickness direction is in the range of 20~150 nm (i.e.,  $Re=20\sim150$  nm ( $Re=0$ )).

[0154] The second compensation film 646 is a negative A-film. Here, examples of the A-film may include cycloolefin polymer film, polycarbonate film, UV-curable horizontal or horizontally-aligned liquid crystal film, polystyrene resin and polyethylene terephthalate. A retardation value Re of the second compensation film 646 in a horizontal direction is in the range of -150~30 nm ( $Re=-150\sim30$  nm) (a retardation value Rth thereof in a thickness direction is 0 ( $Rth=0$ )).

[0155] Also, because the third compensation film 648 is a positive biaxial compensation film, its retardation value Re in a horizontal direction is in the range of 180~240 nm and its retardation value Rth in a thickness direction is in the range of -60~0 nm. Thus, biaxiality Nz of the biaxial film of the third compensation film 648 is in the range of  $-3<Nz<0$ . Therefore, the third compensation film 648 is a positive biaxial film having biaxiality Nz of  $Nz<0$ .

[0156] An absorption axis of the first polarizer 650 is disposed at an angle of 90° and an absorption axis of the second polarizer 660 is disposed at an angle of 0°. Also,  $n_x$  direction of the second compensation film 646 is disposed at an angle of 0° and  $n_x$  direction of the third compensation film 648 is disposed at an angle of 0°. Also, the rubbing direction of the LC panel 601 also forms an angle of 90°.

[0157] Polarized states of the LCD device according to the fifth embodiment of the present invention having the structure will be described with reference to FIGS. 19A to 19C.

[0158] As shown in FIG. 19A, the first compensation film 644 implemented as the negative C-film is disposed between the first polarizer 650 and the second compensation film 646, and also the second compensation film 646 implemented as the negative A-film is disposed between the first compensation film 644 and the LC panel 601. Here,  $n_x$  direction of the second compensation film 646 is perpendicular to a light absorption axis of the first polarizer 650 and a rubbing direction of the LC panel 601 (i.e.,  $n_x$  direction forms an angle of 0°). The second polarizer 660 is disposed above the LC panel 601, wherein a light absorption axis of the second polarizer 660 is perpendicular to the rubbing direction of the LC panel 601 (i.e., the light absorption axis of the second polarizer 660 forms an angle of 0°). Also, the third compensation film 648 implemented as the positive biaxial film is disposed between the LC panel 601 and the second polarizer 660. Here,  $n_x$  direction of the third compensation film 648 is perpendicular to the rubbing direction of the LC panel 601 and parallel to the light absorption axis of the second polarizer 660 (i.e.,  $n_x$  direction forms an angle of 0°).

[0159] As shown in FIG. 19B, if non-polarized light is incident on the first polarizer 650 from a backlight of the LC panel 601, the light is linearly polarized. Most of the linearly polarized light is absorbed at an absorption axis (point A1) of the first polarizer 650. The polarized state of light transmitted through the first polarizer 650 is present at point A2. That is, a transmission axis of the first polarizer 650 is located at point A2. Here, the absorption axis of the second polarizer 660 is located at point B2, so as to be spaced apart from the transmission axis of the first polarizer 650 by a preset distance.

[0160] If the linearly-polarized light is transmitted through the first compensation film 644 implemented as the negative C-film, the polarized state is rotated in a clockwise direction based upon S1-axis, so as to be moved from point A2 to point C1.

[0161] The light transmitted through the negative C-film 644 becomes elliptically polarized. If the elliptically-polarized light is transmitted through the second compensation film 646 implemented as the negative A-film, the polarized state is rotated in a counterclockwise direction based upon B20-axis so as to be moved from point C1 to point C2.

[0162] Here, because a retardation value Re of the negative A-film 646 is 50~130 nm (i.e.,  $Re=50\sim130$  nm), a rotation angle of the negative A-film 644 is about 32.7°~85.1° with respect to green wavelength of 550~150~30 nm, the wavelength affecting brightness. That is, the polarized state is rotated from point C1 in a counterclockwise direction by an angle of about 32.7°~85.1° based upon B20-axis, so as to be moved to point C2. Here, the point C2 is located on the second quadrant of the Poincare sphere, such that an elliptically-polarized state is maintained.

[0163] If the elliptically-polarized light is then transmitted through the LC panel 601, because an alignment layer is in a rubbed state by an angle of 90°, the polarized state of the LC

panel 601 is present at point A1. Hence, the polarized state is rotated in a clockwise direction based upon A20-axis so as to be moved from point C2 to point C3. Here, since a retardation value of the LC layer of the LC panel 601 is about 280 nm~350 nm, the light transmitted through the LC panel 601 is rotated in a clockwise direction by an angle of about 183°~229° based upon A20-axis. Even in this case, the light-polarized state maintains the elliptically-polarized state located on the fourth quadrant of the Poincare sphere.

[0164] If the light transmitted through the LC panel 601 is then transmitted through the third compensation film 648 implemented as the positive biaxial film, the polarized state is rotated from point C3 to point B2. Here, because the third compensation film 648 is the positive biaxial film, its optical axis is present between  $n_y$ -axis and  $n_z$ -axis. Accordingly, the light-polarized state is rotated based upon the optical axis between  $n_y$ -axis and  $n_z$ -axis so as to be moved from point C3 to point B2. Consequently, the light transmitted through the third compensation film 648 is changed to linearly-polarized light having the same polarization axis as the absorption axis of the second polarizer 660. The changed linearly-polarized light is entirely absorbed by the second polarizer 660, such that no light can be transmitted through the second polarizer 660.

[0165] As shown in FIG. 19C, the polarized state (corresponding to A2) of the light linearly-polarized at the first polarizer 650 is changed by the negative C-film 644, the negative A-film 646 and the LC panel 601, and consequently matches with point B2 by virtue of the third compensation film 648, namely, the positive biaxial film. Accordingly, the optical axis of the light incident on the second polarizer 660 is consistent with the absorption axis of the second polarizer 660 such that the polarized light at the first polarizer 650 can all be absorbed by the second polarizer 660, resulting in preventing light leakage in a diagonal direction.

[0166] FIG. 20A shows the result of simulating a viewing angle characteristic in a normally black mode in a diagonally viewing direction of the related art LCD device, and FIGS. 20B and 20C show the results of simulating a viewing angle characteristic in a normally black mode in a diagonally viewing direction of each LCD device according to the first and second embodiments of the present invention.

[0167] Here, the lower polarizer and the upper polarizer are disposed such that light transmission axes thereof can be orthogonal to each other, and an optical axis of the liquid crystal layer is parallel with a light transmission axis of the lower polarizer. Here, FIGS. 20A to 20C are the results of simulating contrast characteristics, at an inclination angle in the range of 0~80° with respect to all radius vector angles (or azimuthal angles) when using white-tone light, for the related art LCD device and the LCD devices both having optical compensation films according to the present invention. In FIGS. 20A to 20C, a center of a circle may have an inclination angle of 0°. As a radius of the circle increases, the inclination angle becomes larger. Also, the numerals represented along a circumference denote radius vector angles.

[0168] Comparing the contrast characteristic of the related art LCD device shown in FIG. 20A with that of each LCD device according to the first and second embodiments of the present invention shown in FIGS. 20B and 20C, it can be observed that light leakage has been remarkably reduced at angles of 45°, 135°, 225° and 315° corresponding to the diagonal direction of the LC panel in the normally black mode. Here, a maximum transmittancy  $T_{max}$  is 0.00192 (i.e.,

$T_{max}=0.00192$ ) in the diagonal viewing angle direction of the related art LCD device, whereas the maximum transmittancy  $T_{max}$  is 0.000288 (i.e.,  $T_{max}=0.000288$ ) in the diagonal viewing angle direction of the LCD device having the negative biaxial film and the positive biaxial film according to the first embodiment of the present invention. The maximum transmittancy  $T_{max}$  is 0.000351 (i.e.,  $T_{max}=0.000351$ ) in the diagonal viewing angle direction of the LCD device having the negative C-film, the negative biaxial film and the positive biaxial film shown in FIG. 15c according to the second embodiment of the present invention. Therefore, it can be noticed that the transmittancy in the diagonal viewing angle direction of each LCD device according to the first and second embodiments of the present invention has been remarkably reduced as compared to the related art LCD device.

[0169] FIGS. 21A to 21C are chromaticity diagrams in a diagonally viewing direction of the related art LCD device and the LCD devices according to the first and second embodiments of the present invention. Here, FIGS. 21A to 21C are x and y chromaticity diagrams quantitatively representing all natural colors, each of which exhibits a color and saturation depending on a position relating to the chromaticity coordinates.

[0170] As shown in FIGS. 21A to 21C, x and y chromaticity coordinates of the related art LCD device are in the range of (0.18, 0.08) to (0.29, 0.28), whereas the x and y chromaticity coordinates of the LCD device according to the first embodiment are in the range of (0.25, 0.2) to (0.4, 0.36). Also, x and y chromaticity coordinates of the LCD device according to the second embodiment of the present invention are in the range of (0.26, 0.21) to (0.44, 0.36).

[0171] Hence, as compared to the related art LCD device, it can be seen that the ranges of the chromaticity coordinates in the first and second embodiments have moved toward a central region such that about 50% of color difference has decreased.

[0172] FIG. 22A shows the result of simulating a viewing angle characteristic in a normally black mode in a diagonally viewing direction of the related art LCD device, and FIGS. 22B and 22C show the results of simulating a viewing angle characteristic in a normally black mode in a diagonally viewing direction of each LCD device according to the third and fifth embodiments of the present invention.

[0173] Here, the lower polarizer and the upper polarizer are disposed such that light transmission axes thereof can be orthogonal to each other, and an optical axis of the liquid crystal layer is parallel with a light transmission axis of the lower polarizer. Here, FIGS. 22A to 22C are results of simulating contrast characteristics, at an inclination angle in the range of 0~80° with respect to all radius vector angles (or azimuthal angles) when using white-tone light, for the related art LCD device and LCD devices both having optical compensation films according to the fourth and fifth embodiments of the present invention. In FIGS. 22A to 22C, a center of a circle may have an inclination angle of 0°. As a radius of the circle increases, the inclination angle becomes larger. Also, the numerals represented along a circumference denote radius vector angles.

[0174] Comparing the contrast characteristic of the related art LCD device shown in FIG. 22A with that of each LCD device according to the third and fifth embodiments of the present invention shown in FIGS. 22B and 22C, it can be observed that light leakage has been remarkably reduced at angles of 45°, 135°, 225° and 315° corresponding to the

diagonal direction of the LC panel in the normally black mode. Here, a maximum transmittancy  $T_{\max}$  is 0.00192 (i.e.,  $T_{\max}=0.00192$ ) in the diagonal viewing angle direction of the related art LCD device shown in FIG. 22A, whereas the maximum transmittancy  $T_{\max}$  is 0.000221 (i.e.,  $T_{\max}=0.000221$ ) in the diagonal viewing angle direction of the LCD device having the negative A-film and the positive biaxial film shown in FIG. 16B according to the third embodiment of the present invention. Also, the maximum transmittancy  $T_{\max}$  is 0.000301 (i.e.,  $T_{\max}=0.000301$ ) in the diagonal viewing angle direction of the LCD device having the negative C-film, the negative A-film and the positive biaxial film shown in FIG. 19B according to the fifth embodiment of the present invention. Therefore, it can be noticed that the transmittancy in the diagonal viewing angle direction of each LCD device according to the third and fifth embodiments of the present invention has been remarkably reduced as compared to the related art LCD device.

[0175] Meanwhile, light having its polarized state changed while it is incident on a first polarizer to be transmitted through an LC layer, a negative biaxial film and a positive biaxial film can all be absorbed by a light absorption axis of a second polarizer such that no light is transmitted through the second polarizer in a normally black mode; however, its reverse configuration can also achieve the same effect. That is, a light-polarized state is changed while light is incident on the second polarizer to be transmitted through the positive biaxial film negative biaxial film and the LC layer such that no light is transmitted through the first polarizer.

[0176] The foregoing embodiments and advantages are merely exemplary and are not to be construed as limiting the present disclosure. The present teachings can be readily applied to other types of apparatuses. This description is intended to be illustrative, and not to limit the scope of the claims. Many alternatives, modifications, and variations will be apparent to those skilled in the art. The features, structures, methods, and other characteristics of the exemplary embodiments described herein may be combined in various ways to obtain additional and/or alternative exemplary embodiments.

[0177] As the present features may be embodied in several forms without departing from the characteristics thereof, it should also be understood that the above-described embodiments are not limited by any of the details of the foregoing description, unless otherwise specified, but rather should be construed broadly within its scope as defined in the appended claims, and therefore all changes and modifications that fall within the metes and bounds of the claims, or equivalents of such metes and bounds are therefore intended to be embraced by the appended claims.

What is claimed is:

1. A liquid crystal display device comprising:

a liquid crystal display panel having a liquid crystal layer; a first polarizer and a second polarizer located below and above the liquid crystal display panel, respectively, to polarize light;

a negative biaxial film provided between the liquid crystal display panel and the second polarizer to change a light polarized state, and the negative biaxial film having a retardation value  $R_e$  of 240~300 nm in a horizontal direction and a retardation value  $R_{th}$  of 350~550 nm in a thickness direction; and

a positive biaxial film provided between the negative biaxial film and the second polarizer to change a light polarized state, and the positive biaxial film having a

retardation value  $R_e$  of 240~300 nm in a horizontal direction and a retardation value  $R_{th}$  of -50~0 nm in a thickness direction,

wherein  $R_e=(n_x-n_y)d$ ,  $R_{th}=(n_x-n_z)d$ , and  $n_x$ ,  $n_y$ , and  $n_z$  denote refractive indexes of x, y and z-axis directions, respectively.

2. The device of claim 2, wherein absorption axes of the first polarizer and the second polarizer are perpendicular to each other.

3. The device of claim 1, wherein the first polarizer comprises:

a first supporting body; and

a first polarizing body having one surface attached onto the first supporting body.

4. The device of claim 3, wherein the first supporting body is a transparent protection film.

5. The device of claim 4, wherein the transparent protection film is made of triacetylcellulose.

6. The device of claim 3, wherein the first polarizing body is made of polyvinyl alcohol based resin.

7. The device of claim 3, wherein the first polarizer further comprises a second supporting body attached onto other surface of the first polarizing body.

8. The device of claim 7, wherein the second supporting body is made of zero retardation triacetylcellulose ( $R_{th}$ ).

9. The device of claim 1, wherein the second polarizer comprises:

a third supporting member; and

a second polarizing body having one surface attached onto the third supporting body.

10. The device of claim 9, wherein the third supporting body is a transparent protection film.

11. The device of claim 10, wherein the transparent protection film is made of triacetylcellulose.

12. The device of claim 9, wherein the second polarizer is made of polyvinyl alcohol (PVA) based resin.

13. The device of claim 1, wherein each of the negative biaxial film and the positive biaxial film is made of a material selected from a group consisting of UV-curable liquid crystal film, polycarbonate, polyethylene terephthalate, polystyrene, uniaxially-stretched triacetylcellulose (TAC), uniaxially-stretched polynorbornene (PNB), biaxially-stretched polycarbonate (PC), biaxially-stretched COP, biaxial liquid crystal (LC) film.

14. The device of claim 1, wherein  $n_x$  direction of the negative biaxial film is parallel to a light absorption axis of the first polarizer, and  $n_y$  direction of the positive biaxial film is parallel to a light absorption axis of the second polarizer.

15. The device of claim 1, wherein a rubbing direction of the liquid crystal display panel is parallel to a light absorption axis of the first polarizer.

16. The device of claim 1, further comprising a negative C-film provided between the first polarizer and the liquid crystal display panel to change a light-polarized state, the negative C-film having a retardation value  $R_e$  of 0 nm in a horizontal direction and a retardation value  $R_{th}$  of 20~150 nm in a thickness direction.

17. The device of claim 1, wherein non-polarized light is incident on the first polarizer.

18. The device of claim 1, wherein non-polarized light is incident on the second polarizer.

19. The device of claim 1, wherein the liquid crystal display panel is an In Plane switching (IPS) mode liquid crystal display panel or a Fringe Field Switching (FFS) mode liquid crystal display panel.

20. A liquid crystal display device comprising:

a liquid crystal display panel having a liquid crystal layer; a first polarizer and a second polarizer located below and above the liquid crystal display panel, respectively, to polarize light;

a negative A-film provided between the liquid crystal display panel and the first polarizer to change a light polarized state, the negative A-film having a retardation value  $R_e$  of  $-150 \sim -30$  nm in a horizontal direction and a retardation value  $R_{th}$  of 0 nm in a thickness direction; and

a positive biaxial film provided between the liquid crystal display panel and the second polarizer to change a light polarized state, and the positive biaxial film having a retardation value  $R_e$  of  $180 \sim 240$  nm in a horizontal direction and a retardation value  $R_{th}$  of  $-60 \sim 0$  nm in a thickness direction,

wherein  $R_e = (n_x - n_y)d$ ,  $R_{th} = (n_x - n_z)d$ , and  $n_x$ ,  $n_y$ , and  $n_z$  denote refractive indexes of x, y and z-axis directions, respectively.

21. The device of claim 20, wherein absorption axes of the first polarizer and the second polarizer are perpendicular to each other.

22. The device of claim 20, wherein the first polarizer comprises:

a first supporting body; and

a first polarizing body having one surface attached onto the first supporting body.

23. The device of claim 22, wherein the first supporting body is a transparent protection film.

24. The device of claim 23, wherein the transparent protection film is made of triacetylcellulose.

25. The device of claim 22, wherein the first polarizing body is made of polyvinyl alcohol based resin.

26. The device of claim 22, wherein the first polarizer comprises:

a first polarizing body; and

a first supporting body disposed between the first polarizer and the negative A-film, the first supporting body being made of zero retardation triacetylcellulose.

27. The device of claim 20, wherein the second polarizer comprises:

a second supporting body; and

a second polarizing body having one surface attached onto the second supporting body.

28. The device of claim 27, wherein the second supporting body is a transparent protection film.

29. The device of claim 28, wherein the transparent protection film is made of triacetylcellulose.

30. The device of claim 27, wherein the first polarizer is made of polyvinyl alcohol based resin.

31. The device of claim 20, wherein the negative A-film is made of a material selected from a group consisting of cycloolefin polymer film, polycarbonate film, UV-curable horizontal or horizontally-aligned liquid crystal film, polystyrene resin and polyethylene terephthalate.

32. The device of claim 20, wherein the positive biaxial film is made of a material selected from a group consisting of UV-curable liquid crystal film, polycarbonate, polyethylene terephthalate, polystyrene, uniaxially-stretched triacetylcellulose (TAC), uniaxially-stretched polynorbornene (PNB), biaxially-stretched polycarbonate (PC), biaxially-stretched COP, biaxially liquid crystal (LC) film.

33. The device of claim 20, wherein  $n_x$  direction of the negative A-film is perpendicular to a light absorption axis of the first polarizer, and  $n_x$  direction of the positive biaxial film is parallel to a light absorption axis of the second polarizer.

34. The device of claim 20, wherein a rubbing direction of the liquid crystal display panel is parallel to a light absorption axis of the first polarizer.

35. The device of claim 20, further comprising a negative C-film provided between the first polarizer and the liquid crystal display panel to change a light-polarized state, the negative C-film having a retardation value  $R_e$  of 0 nm in a horizontal direction and a retardation value  $R_{th}$  of  $20 \sim 150$  nm in a thickness direction.

36. The device of claim 20, wherein non-polarized light is incident on the first polarizer.

37. The device of claim 20, wherein non-polarized light is incident on the second polarizer.

38. The device of claim 20, wherein the LC Panel is an In Plane switching (IPS) mode liquid crystal display panel or a Fringe Field Switching (FFS) mode liquid crystal display panel.

\* \* \* \* \*

|                |                                                            |         |            |
|----------------|------------------------------------------------------------|---------|------------|
| 专利名称(译)        | 具有宽视角的液晶显示装置                                               |         |            |
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| 其他公开文献         | US8427609                                                  |         |            |
| 外部链接           | <a href="#">Espacenet</a> <a href="#">USPTO</a>            |         |            |

#### 摘要(译)

公开了一种具有宽视角的液晶显示装置，其中在液晶显示面板和每个偏振器之间提供补偿膜，以便通过偏振器改变液晶显示面板的输入和输出光的偏振状态，从而防止在常黑模式下，液晶显示装置的对角线方向的漏光。

