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Choi(10) **Pub. No.: US 2005/0134767 A1**(43) **Pub. Date: Jun. 23, 2005**(54) **DUAL REFLECTIVE LIQUID CRYSTAL
DISPLAY DEVICE****Publication Classification**(76) **Inventor: Su-Seok Choi, Gyeonggi-Do (KR)**(51) **Int. Cl.⁷ G02F 1/1335**(52) **U.S. Cl. 349/113**

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WASHINGTON, DC 20006 (US)(57) **ABSTRACT**(21) **Appl. No.: 11/012,124**(22) **Filed: Dec. 16, 2004**(30) **Foreign Application Priority Data**

Dec. 20, 2003 (KR) 2003-94290

A liquid crystal display device includes a first substrate having a first polarizer and a first retardation layer; a second substrate having a second polarizer and a second retardation layer; and a pixel between the first and second substrates, the pixel having a thin film transistor, a first reflective layer on the first substrate, a second reflective layer on the second substrate, a liquid crystal layer between the first and second substrates.

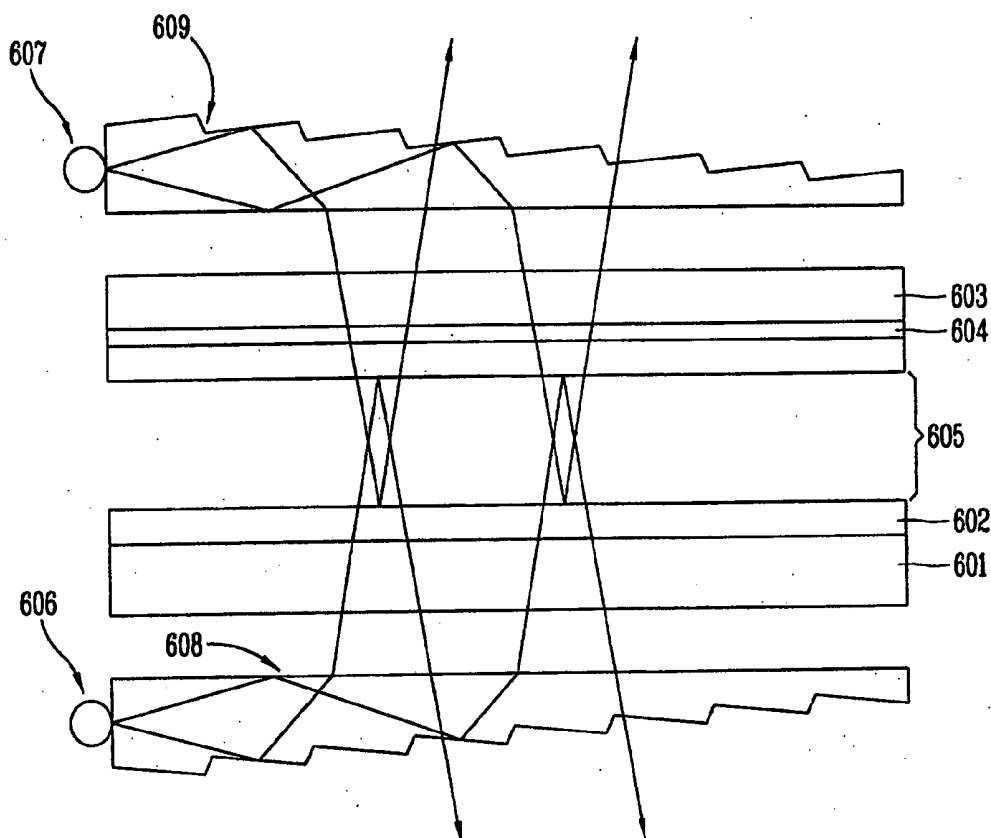


FIG. 1
RELATED ART

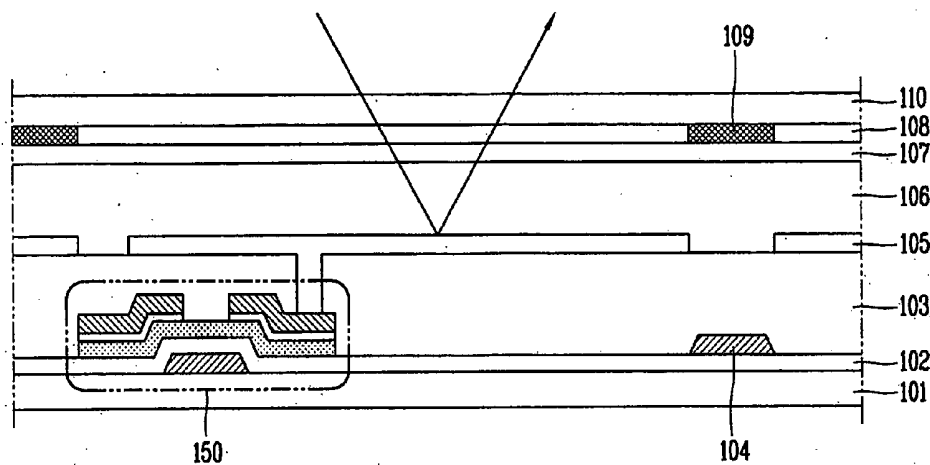


FIG. 2

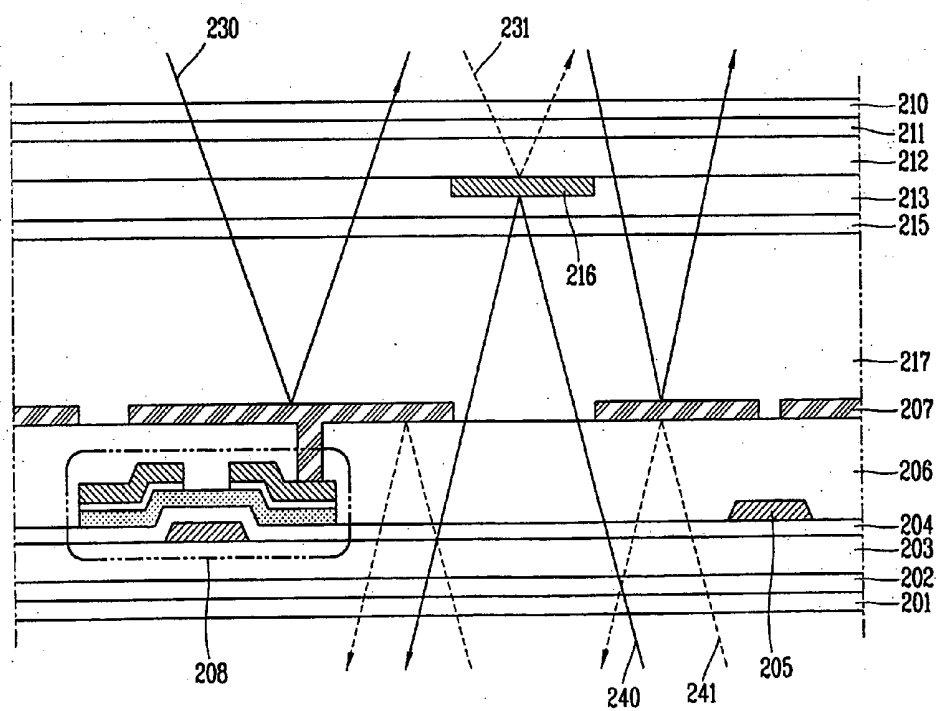


FIG. 3

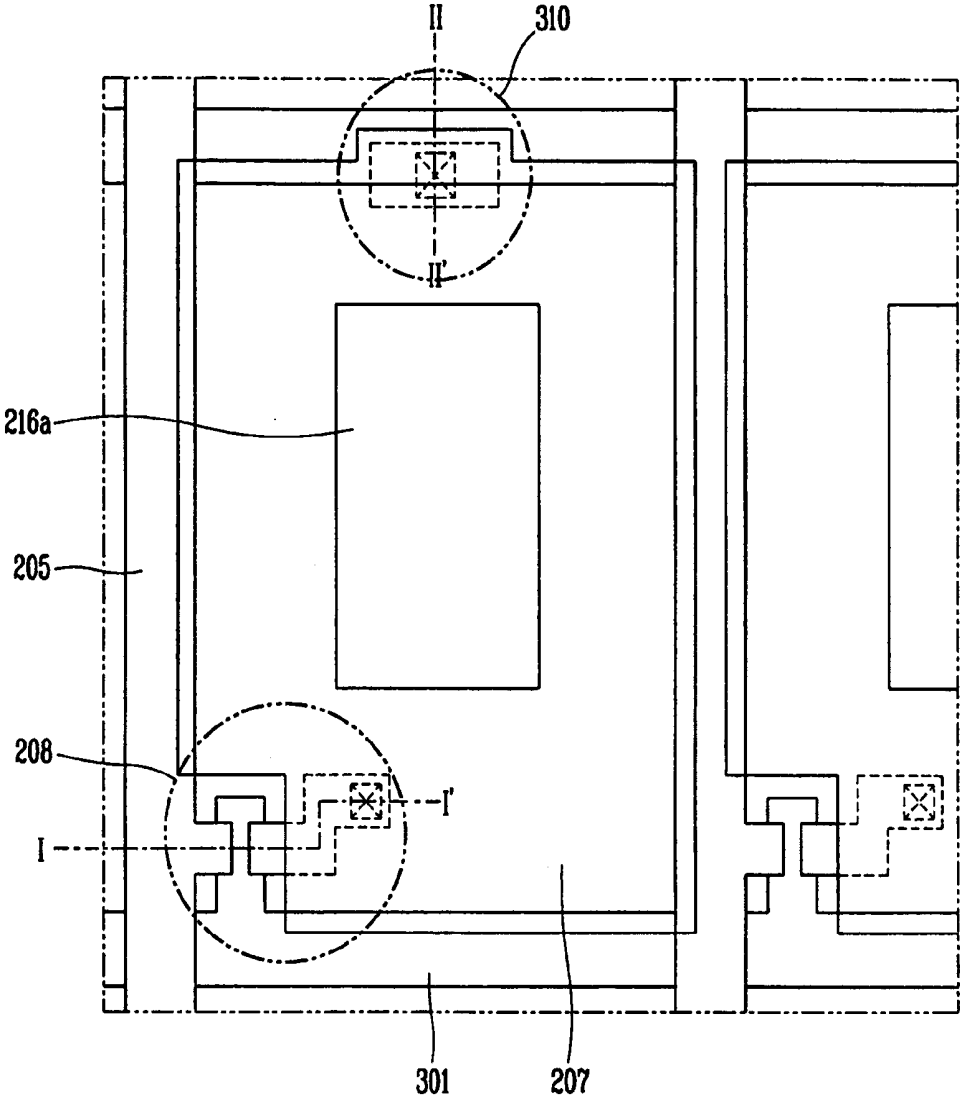


FIG. 4

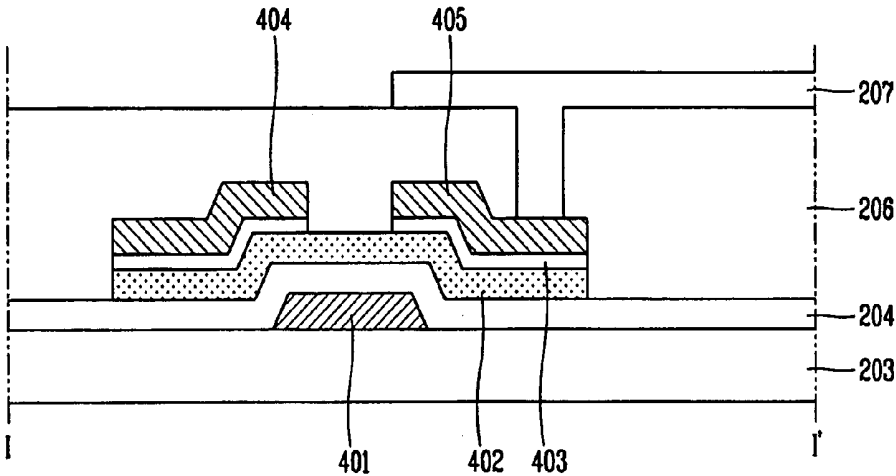


FIG. 5

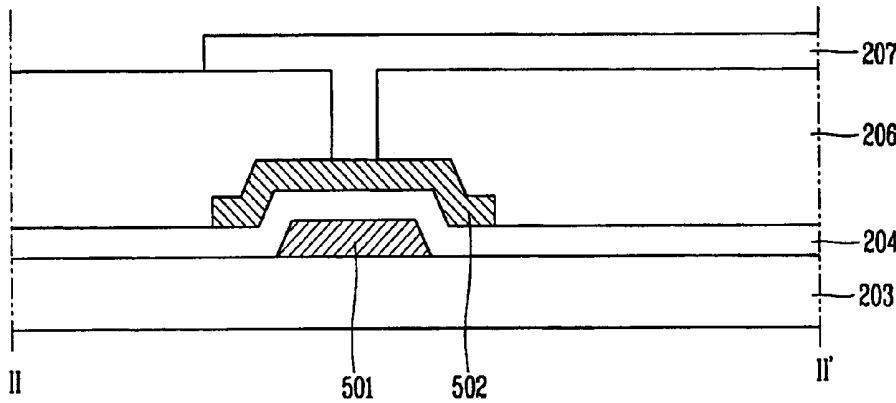


FIG. 6A

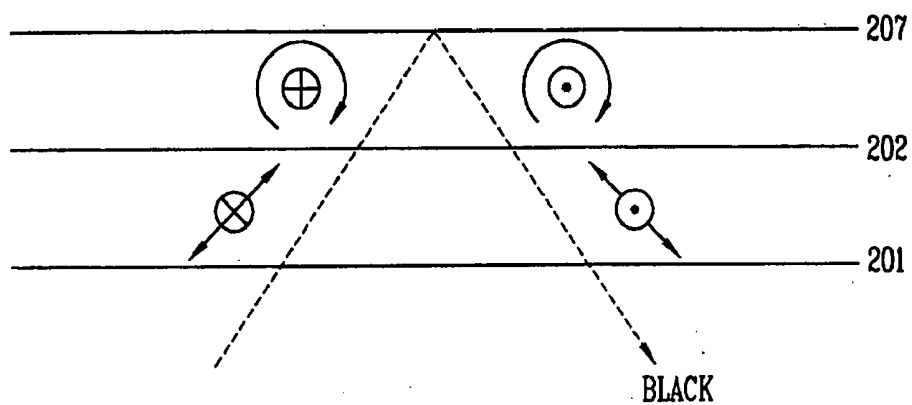


FIG. 6B

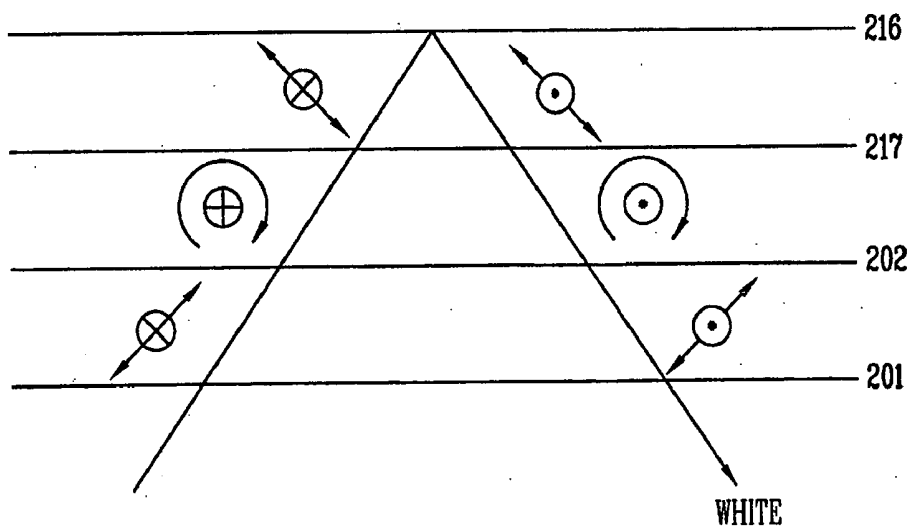
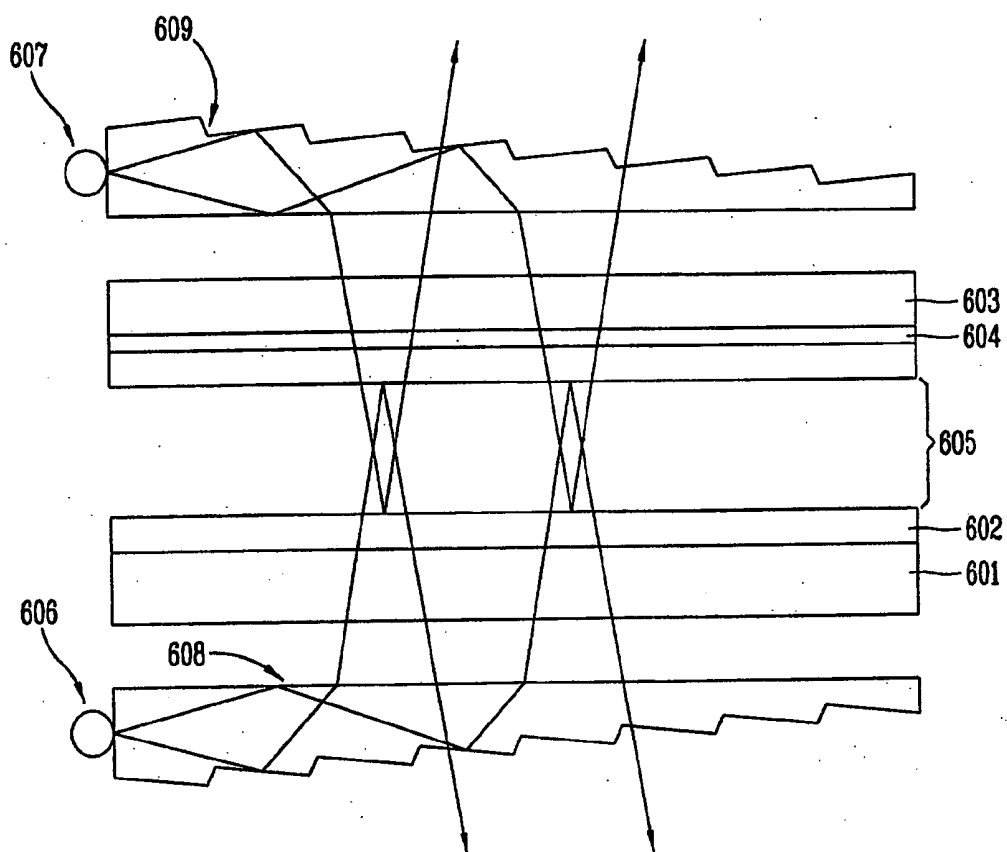


FIG. 7



DUAL REFLECTIVE LIQUID CRYSTAL DISPLAY DEVICE

[0001] This application claims the benefit of Korean Patent Application No. 2003-94290, filed on Dec. 20, 2003, which is hereby incorporated by reference for all purposes as if fully set forth herein.

BACKGROUND OF THE INVENTION

[0002] 1. Field of the Invention

[0003] The present invention relates to a reflective liquid crystal display (LCD) device, and more particularly, to a dual-reflective LCD device and a method for fabricating the same that can display the same information at both surfaces thereof.

[0004] 2. Discussion of the Related Art

[0005] A liquid crystal display (LCD) device is one of the most spotlighted display devices, and is being widely used as an image display device applied to various products such as TV monitors, computer monitors, mobile phones, etc. Especially, a reflective LCD device, which may use external light, is used for mobile electronic devices, because it carries a screen with a thin film and consumes less power.

[0006] Hereinafter, a structure of a reflective LCD device according to a related art will be explained with reference to FIG. 1.

[0007] The reflective LCD device includes a TFT (Thin Film Transistor) array substrate where a thin film transistor (TFT) is formed, and a color filter substrate where a color filter layer is formed. A liquid crystal layer is filled between the TFT array substrate and the color filter substrate. The TFT array substrate includes a transparent substrate **101**, a plurality of gate lines (not shown) formed on the substrate, and a plurality of data lines **104** crossing the gate lines, a TFT **150** formed near the crossing region between the gate lines and the data lines **104**, a passivation layer **103** formed of an organic layer or an inorganic layer, which protect the TFT, and a reflective layer **105** formed on the passivation layer. The color filter substrate includes a substrate **110**, a black matrix **109** formed on the substrate, a color filter layer **108** formed on the substrate, and a common electrode **107** formed on the color filter layer.

[0008] The reflective LCD may further include a spacer (not shown) for maintaining a cell gap between the TFT array substrate and the color filter substrate, and an alignment layer (not shown) for an alignment of liquid crystal. A liquid crystal layer **106** having a dielectric constant and a refractive anisotropy is formed between the TFT array substrate and the color filter substrate. The TFT array substrate and the color filter substrate are assembled to each other by a sealant (not shown) formed at a peripheral portion of the display region, thereby forming a reflective LCD panel.

[0009] When external light is irradiated on the reflective LCD device, the external light passes through the upper color filter substrate and the liquid crystal layer **106**, and then is reflected by the reflection layer **105** formed on the TFT array substrate.

[0010] However, in the reflective LCD device, since images are displayed only on one surface of the LCD device,

users can not view the images from the opposite direction. To solve this disadvantage of the reflective LCD device, a method is proposed in which a reflective LCD device has two LCD panels bonded together. However, because such a reflective LCD device has two LCD panels, the structure becomes complicated and the production cost increases.

SUMMARY OF THE INVENTION

[0011] Accordingly, the present invention is directed to a dual-reflective liquid crystal display device that substantially obviate one or more of the problems due to limitations and disadvantages of the related art.

[0012] An advantage of the present invention is to provide a dual-reflective LCD device that can display the same information at both surfaces of a transparent substrate.

[0013] Another advantage of the present invention is to provide a dual-reflective LCD device capable of reducing fabrication costs by using one liquid crystal layer.

[0014] Still another advantage of the present invention is to provide a dual-reflective LCD device capable of being operated without an external light source.

[0015] Additional features and advantages of the invention will be set forth in the description which follows, and in part will be apparent from the description, or may be learned by practice of the invention. The objectives and other advantages of the invention will be realized and attained by the structure particularly pointed out in the written description and claims hereof as well as the appended drawings.

[0016] To achieve these and other advantages and in accordance with the purpose of the present invention, as embodied and broadly described, a liquid crystal display device includes a first substrate having a first polarizer and a first retardation layer; a second substrate having a second polarizer and a second retardation layer; and a pixel between the first and second substrates, the pixel having a thin film transistor, a first reflective layer on the first substrate, a second reflective layer on the second substrate, a liquid crystal layer between the first and second substrates.

[0017] The LCD device further includes an auxiliary light source.

[0018] In another aspect of the present invention, a liquid crystal display device includes a first substrate having a first reflective layer; a second substrate having a second reflective layer; and a liquid crystal layer between the first and second substrates, wherein the light reflected by the first reflective layer of light incident on the first substrate is shielded, and the light reflected by the second reflective layer of light incident on the first substrate is used for displaying first information, wherein the light reflected by the second reflective layer of light incident on the second substrate is shielded, and the light reflected by the first reflective layer of light incident on the second substrate is used for displaying second information, and wherein the second information is substantially the same as the first information.

[0019] In still another aspect of the present invention, a display device having a display panel includes a first side of the display panel having a first reflective layer; and a second side of the display panel having a second reflective layer,

wherein the first side of the display panel displays first information using the light reflected from the second reflective layer, and the second side of the display panel displays second information using the light reflected from the first reflective layer, wherein the first information is substantially the same as the second information.

[0020] It is to be understood that both the foregoing general description and the following detailed description are exemplary and explanatory and are intended to provide further explanation of the invention as claimed.

BRIEF DESCRIPTION OF THE DRAWINGS

[0021] The accompanying drawings, which are included to provide a further understanding of the invention and are incorporated in and constitute a part of this specification, illustrate embodiments of the invention and together with the description serve to explain the principles of the invention.

[0022] In the drawings:

[0023] **FIG. 1** is a sectional view illustrating a structure of a reflective LCD device according to a related art;

[0024] **FIG. 2** is a sectional view illustrating a dual-reflective LCD device according to the first embodiment of the present invention;

[0025] **FIG. 3** is a plan view illustrating the dual reflective LCD device of **FIG. 2**;

[0026] **FIG. 4** is a sectional view taken along the line I-I' of **FIG. 3**, illustrating a structure of a TFT according to the present invention;

[0027] **FIG. 5** is a sectional view taken along the line II-II' of **FIG. 3**, illustrating a structure of a storage capacitor according to the present invention;

[0028] **FIGS. 6A and 6B** are schematic views illustrating an operating principle of a dual-reflective LCD device according to the present invention; and

[0029] **FIG. 7** is a schematic sectional view illustrating a dual-reflective LCD device according to the second embodiment of the present invention.

DETAILED DESCRIPTION OF THE ILLUSTRATED EMBODIMENTS

[0030] Reference will now be made in detail to the embodiments of the present invention, examples of which are illustrated in the accompanying drawings.

[0031] Hereinafter, a structure of a dual-reflective liquid crystal display (LCD) device according to a first embodiment of the present invention will be explained with reference to **FIGS. 2 and 3**. **FIG. 2** is a sectional view illustrating a dual-reflective LCD device according to the first embodiment of the present invention, and **FIG. 3** is a plan view illustrating the dual reflective LCD device of **FIG. 2**.

[0032] Referring to **FIGS. 2 and 3**, a dual-reflective LCD device according to the first embodiment of the present invention includes a TFT (Thin Film Transistor) array substrate and a color filter substrate facing each other. A liquid crystal layer **217** is formed between the TFT array substrate and the color filter substrate.

[0033] The TFT array substrate includes a first transparent substrate **203** having a plurality of TFTs **208**. A first polarizer **201** for polarizing incident light and a first retardation film **202** for phase-delaying light polarized by the first polarizer **201** are formed at an outer side of the first substrate **203**. The first retardation film **202** is formed between the first transparent substrate **203** and the first polarizer **201**. The TFTs **208** are arranged in a matrix configuration on the first substrate **203** as a switching device for switching unit pixels. A plurality of gate lines **301** and a plurality of data lines **205** crossing the gate lines are further formed on the first substrate **203**. The TFTs **208** are formed near the crossing between the gate lines and the data lines, and a unit pixel region is defined by the gate lines **301** and the data lines **205**.

[0034] The array substrate further includes a passivation layer **206** of an organic material or an inorganic material for protecting the TFTs, and a first reflection layer **207** for reflecting incident light formed on the passivation layer **206**. Each unit pixel has the first reflection layer **207**, which is connected to the TFT **208** through a contact hole in the passivation layer **206**.

[0035] The first reflection layer **207** in a unit pixel has an opening portion **216a**, as illustrated in **FIG. 3**. Through the opening portion **216a**, light incident from a lower portion reaches the upper color filter layer. The opening portion **216a** may be formed at a center region of the first reflection layer **207** with a predetermined size. Light reflected through the opening portion **216a** enables a user to view images in one direction of the dual-reflective LCD device of the present invention. When determining the size of the opening portion **216a**, the aperture ratio, brightness, and other characteristics of the dual-reflective LCD should be taken into consideration. The first reflection layer **207** may have a convex-concave shape to increase the reflectivity. The first reflection layer having a convex-concave shape can collect light in the user direction, and reflect light uniformly to all directions to achieve uniform picture quality.

[0036] Still referring to **FIGS. 2 and 3**, the color filter substrate includes a second transparent substrate **212**, a second reflection layer **216**, a second retardation film **211**, a color filter layer **213**, a common electrode **215** and a second polarizer **210**. The second polarizer **210** polarizes light incident on an outer surface the second substrate **212**, and the second retardation film **211** delays the phase of the polarized light. The second reflection layer **216** reflects light incident from a direction of the TFT array substrate, the color filter layer **213** is used for displaying color images, and the common electrode **215** of a transparent conductive material applies an electric field to the liquid crystal layer **217**. The color filter layer **213** has sub-color filter layers of R, G, and B, and the three R, G and B sub-color filters constitute one unit pixel.

[0037] The second reflection layer **216** in a unit pixel is formed on the color filter substrate, corresponding to the opening portion **216a** of the first reflection layer **207**. That is, light passing through the opening portion **216a** of the first reflection layer **207** is reflected by the second reflection layer **216**, and is then emitted in a direction of the TFT array substrate. Therefore, the size of the second reflection layer **216** may be equal to or larger than the opening portion **216a**.

[0038] Referring to **FIG. 3**, the TFT **208** is formed near the crossing between the gate line **301** and the data line **205**.

The first reflection layer **207** connected to the drain electrode of the TFT **208** is formed in the unit pixel region. The opening portion **216a** is formed at a center region of the first reflection layer **207**. Through the opening portion **216a**, light incident from an outside of the TFT array substrate reaches the second reflection layer **216**. The second reflection layer **216** is formed to correspond to the opening portion **216a** of the first reflection layer **207**, and the size of the second reflection layer **216** may be equal to or larger than the opening portion **216a**.

[0039] A structure of a TFT according to the present invention will be explained with reference to **FIG. 4**. **FIG. 4** is a sectional view taken along the line I-I' of **FIG. 3**, illustrating a structure of a TFT according to the present invention.

[0040] The TFT of the LCD device according to the present invention includes a gate electrode **401** formed on the substrate **203**, a gate insulating layer **204** formed on the substrate where the gate electrode **401** is formed, a semiconductor layer **402** formed on the gate insulating layer **204**, a second semiconductor layer **403** formed on the semiconductor layer at a region except a channel layer and into which a high concentration impurity ion is injected, source and drain electrodes **404** and **405** ohmic-contacting the second semiconductor layer **403**, the passivation layer **206** for protecting the device, and the first reflection layer **207** connected to the drain electrode **405**. The source electrode is connected to the data line **205**, and the TFT drives a pixel by gate and data signals.

[0041] A structure of a storage capacitor will be explained with reference to **FIG. 5**. **FIG. 5** is a sectional view taken along the line II-II' of **FIG. 3**, illustrating a structure of a storage capacitor according to the present invention. **FIG. 5** illustrates a storage on gate (SOG) type capacitor in which a capacitor structure is formed on a gate line.

[0042] A gate line **501** is formed on the substrate **203**, and the gate insulating layer **204** is formed on the gate line. Also, a storage electrode **502** is formed on the gate insulating layer **204**, over the gate line **501**. The storage electrode **502** is connected to the first reflection layer **207** formed on the passivation layer **206**, thereby forming a storage capacitor.

[0043] Hereinafter, an operational principle of the dual reflective LCD device of the present invention will be explained. **FIGS. 6A and 6B** are schematic views illustrating an operating principle of a dual-reflective LCD device according to the present invention.

[0044] First, an operational principle with respect to light incident on the array substrate will be explained with reference to **FIGS. 6A and 6B**. Some of the light incident on the array substrate is reflected by the first reflection layer **207** and thus is shielded by the first polarizer **201**. Some of the light incident on the array substrate is reflected by the second reflection layer **216** and thus passes through the TFT array substrate.

[0045] Referring to **FIG. 6A**, among light incident on the array substrate, only a linearly-polarized light parallel to a polarization axis of the first polarization layer **201** passes through the first polarization layer **201**. The linearly-polarized light is phase-delayed by the first retardation film **202** to become right circularly polarized light. Therefore, the first retardation film **202** may be a quarter wave plate for phase-

delaying light by 90°. The right circularly polarized light is reflected by the first reflection layer **207**, and thus is converted into left circularly polarized light. The left circularly polarized light passes through the first retardation film **202**, and thus is converted into a linearly-polarized light perpendicular to the polarization axis of the first polarizer **201**. Therefore, this linearly-polarized light is shielded by the first polarizer **201**.

[0046] Referring to **FIG. 6B**, the light passing through the opening portion of the first reflection layer among the light incident on the TFT array substrate is right circularly polarized light, as explained above. The right circularly polarized light then passes through the liquid crystal layer **217** and thus becomes a linearly-polarized light perpendicular to the linearly-polarized light by the first polarizer **201**. The linearly-polarized light is then reflected by the second reflection layer **216** and again passes through the liquid crystal layer **217**, and thus becomes right circularly polarized light. The right circularly polarized light passes through the first retardation film **202** and thus becomes a linearly-polarized light parallel to the polarization axis of the first polarizer **201**. Therefore, this linearly-polarized light passes through the first polarizer **201**. That is, the right circularly polarized light becomes white.

[0047] In the above explanation, it is assumed that the polarized light passes through the liquid crystal layer in a direction perpendicular to the long axis of the liquid crystal molecules of the liquid crystal layer. Thus, gray levels can be obtained by applying different voltages between the two substrates to control the direction of the long axis of the liquid crystal molecules.

[0048] Next, light incident on the color filter substrate will be explained. Light incident on the color filter substrate is also reflected or shielded in accordance with the operational principle discussed with reference to **FIGS. 6A and 6B**.

[0049] That is, among light incident on the color filter substrate from outside, the light reflected by the second reflection layer **216** sequentially passes through the second polarizer **210**, the second retardation film **211**, the second reflection layer **216**, the second retardation film **211**, and the second polarizer **210** and thus is shielded (the dotted line **231** of **FIG. 2**). The second retardation film **211** may be a quarter wave plate.

[0050] Among light incident on the color filter substrate from outside, the light reflected by the first reflection layer **207** sequentially passes through the second polarizer **210**, the second retardation film **211**, the liquid crystal layer **217**, the first reflection layer **207**, the liquid crystal layer **217**, the second retardation film **211**, and the second polarizer **210** (the solid line **230** of **FIG. 2**). Thus, the light reflected by the first reflection layer **207** can pass through or is shielded by the color filter substrate, depending on the direction of the light when passing through the liquid crystal layer. That is, as explained with respect to the light incident on the TFT array substrate, when the polarized light passes through the liquid crystal layer in a direction perpendicular to the long axis of the liquid crystal molecules, the polarized light becomes white (the solid line **230**).

[0051] Accordingly, the user can view the same information from both sides of the dual-reflective LCD device. However, according to the dual-reflective LCD device of the

first embodiment, the user can view information from both directions only with external light. To solve such a problem, a dual-reflective LCD device according to a second embodiment of the present invention includes an auxiliary light source so that it can be used when there is no external light source.

[0052] A dual-reflective LCD device according to the second embodiment of the present invention is provided with a first auxiliary light source and a second auxiliary light source outside first and second polarizers. The TFT array substrate of the second embodiment has the same structure as that of the first embodiment. A structure of a dual-reflective LCD device according to the second embodiment of the present invention will be explained with reference to FIG. 7.

[0053] Referring to FIG. 7, an LCD device according to the second embodiment of the present invention includes a TFT array substrate 601 having a first reflection layer 602, a color filter substrate 603 having a second reflection layer 604, a first auxiliary light source 606 formed at a lateral surface of the TFT array substrate, a first light guide layer 608 for reflecting the light generated from the first auxiliary light source 606 to a liquid crystal layer 605, a second auxiliary light source 607 formed at a lateral surface of the color filter substrate 603, and a second light guide layer 609 for reflecting the light generated from the second auxiliary light source 607 to the liquid crystal layer 605. The TFT array substrate and the color filter substrate have the same constructions as those of the first embodiment of the present invention. The first auxiliary light source 606 and the second auxiliary light source 607 may generate white light close to natural light.

[0054] The first and second auxiliary light sources can be installed at lateral surfaces of the TFT array substrate and the color filter substrate. Each auxiliary light source is connected to an inverter (not shown) for supplying power to the light source, and is further provided with a switch (not shown) for selectively turning on/off the light source. The first light guide layer 608 is installed at an inner surface of the TFT array substrate in order to introduce the light generated from the first auxiliary light source 606 into the liquid crystal layer 605, and the second light guide layer 609 is installed at an inner surface of the color filter substrate to introduce the light generated from the second auxiliary light source 607 into the liquid crystal layer 605.

[0055] The first light guide layer 608 and the second light guide layer 609 can be provided with a step on one surface thereof to increase reflectivity of the light introduced from the light source. Another surface of the first light guide layer 608 and the second light guide layer 609 may have a flat surface.

[0056] According to the present invention, the LCD device may turn off the auxiliary light sources when there is external light, and turn on the auxiliary light sources when there is no or insufficient external light. Accordingly, the LCD device can be effectively used regardless of external light conditions.

[0057] As aforementioned, with the dual-reflective LCD device according to the present invention, the user can view the same image or information from both sides of the liquid crystal panel. Also, because an auxiliary light source is

provided, the LCD device can be effectively used regardless of external light conditions. Additionally, because the dual-reflective LCD device has only one liquid crystal panel, the fabrication cost can be reduced.

[0058] It will be apparent to those skilled in the art that various modifications and variations can be made in the above-discussed display device and the driving method thereof without departing from the spirit or scope of the invention. Thus, it is intended that the present invention cover the modifications and variations of this invention provided they come within the scope of the appended claims and their equivalents.

What is claimed is:

1. A liquid crystal display device comprising:

a first substrate having a first polarizer and a first retardation layer;

a second substrate having a second polarizer and a second retardation layer; and

a pixel between the first and second substrates, the pixel having a thin film transistor, a first reflective layer on the first substrate, a second reflective layer on the second substrate, a liquid crystal layer between the first and second substrates.

2. The device of claim 1, wherein the first and second retardation layers delay the phase of light by about 90°.

3. The device of claim 1, wherein the first reflection layer has an opening portion.

4. The device of claim 3, wherein the second reflection layer corresponds to the opening portion of the first reflection layer, and the size of the second reflection layer is equal to or larger than the opening portion.

5. The device of claim 1, wherein the first polarizer and the first retardation layer are formed at an outer surface of the first substrate, and the second polarizer and the second retardation layer are formed at an outer surface of the second substrate.

6. The device of claim 1, wherein the second reflection layer is formed at an inner surface of the second substrate.

7. The device of claim 1, wherein the second substrate further includes a common electrode.

8. The device of claim 1, wherein incident light on the first substrate reflected by the first reflective is shielded by the first polarizer.

9. The device of claim 1, further comprising an auxiliary light source.

10. The device of claim 1, further comprising a first auxiliary light source at a lateral surface of the first substrate, and a second auxiliary light source at a lateral surface of the second substrate.

11. The device of claim 10, further comprising a first light guide layer at an outer side of the first substrate, and a second light guide layer an outer side of the second substrate.

12. The device of claim 11, wherein the first and second light guide layers are provided with a step at one surface thereof.

13. A liquid crystal display device comprising;

a first substrate having a first reflective layer;

a second substrate having a second reflective layer; and

a liquid crystal layer between the first and second substrates,

wherein the light reflected by the first reflective layer of light incident on the first substrate is shielded, and the light reflected by the second reflective layer of light incident on the first substrate is used for displaying first information,

wherein the light reflected by the second reflective layer of light incident on the second substrate is shielded, and the light reflected by the first reflective layer of light incident on the second substrate is used for displaying second information, and

wherein the second information is substantially the same as the first information.

14. The device of claim 13, wherein the first and second substrates further includes first and second retardation films, respectively.

15. The device of claim 14, wherein the retardation films include a quarter wave plate.

16. The device of claim 13, wherein the first reflection layer has an opening portion.

17. The device of claim 16, wherein the second reflection layer corresponds to the opening portion.

18. A display device having a display panel comprising:

a first side of the display panel having a first reflective layer; and

a second side of the display panel having a second reflective layer,

wherein the first side of the display panel displays first information using the light reflected from the second reflective layer, and the second side of the display panel displays second information using the light reflected from the first reflective layer,

wherein the first information is substantially the same as the second information.

19. The device of claim 18, wherein the first and second sides of the display panel further include first and second retardation layers, respectively.

20. The device of claim 18, wherein the first reflective layer has an opening portion, the size and shape of the opening portion are substantially the same as the size and shape of the second reflective layer.

* * * * *

专利名称(译)	双反射液晶显示装置		
公开(公告)号	US20050134767A1	公开(公告)日	2005-06-23
申请号	US11/012124	申请日	2004-12-16
[标]申请(专利权)人(译)	蔡苏SEOK		
申请(专利权)人(译)	蔡苏硕		
当前申请(专利权)人(译)	LG DISPLAY CO. , LTD.		
[标]发明人	CHOI SU SEOK		
发明人	CHOI, SU-SEOK		
IPC分类号	G02F1/1347 G02F1/133 G02F1/1335 G02F1/13357 G02F1/1343		
CPC分类号	G02F1/1343 G02F2203/02 G02F2001/133616 G02F2001/133342		
优先权	1020030094290 2003-12-20 KR		
其他公开文献	US7889288		
外部链接	Espacenet USPTO		

摘要(译)

一种液晶显示装置，包括具有第一偏振器和第一延迟层的第一基板；第二基板，具有第二偏振器和第二延迟层；第一和第二基板之间的像素，像素具有薄膜晶体管，第一基板上的第一反射层，第二基板上的第二反射层，第一基板和第二基板之间的液晶层。

