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(19) **United States**(12) **Patent Application Publication****Bang et al.**(10) **Pub. No.: US 2006/0290840 A1**(43) **Pub. Date: Dec. 28, 2006**(54) **BACKLIGHT UNIT AND LIQUID CRYSTAL  
DISPLAY DEVICE HAVING THE SAME**(30) **Foreign Application Priority Data**

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**BRINKS HOFER GILSON & LIONE****P.O. BOX 10395****CHICAGO, IL 60610 (US)**(57) **ABSTRACT**(73) Assignee: **LG PHILIPS LCD CO., LTD.**(21) Appl. No.: **11/476,229**(22) Filed: **Jun. 26, 2006**

A backlight unit for a liquid crystal display (LCD) device includes a light emitting device (LED) array portion having a plurality of LEDs and a diverter sheet disposed on the LED array portion and having continuous reflection surface in spaced relationship with to the LED array portion.

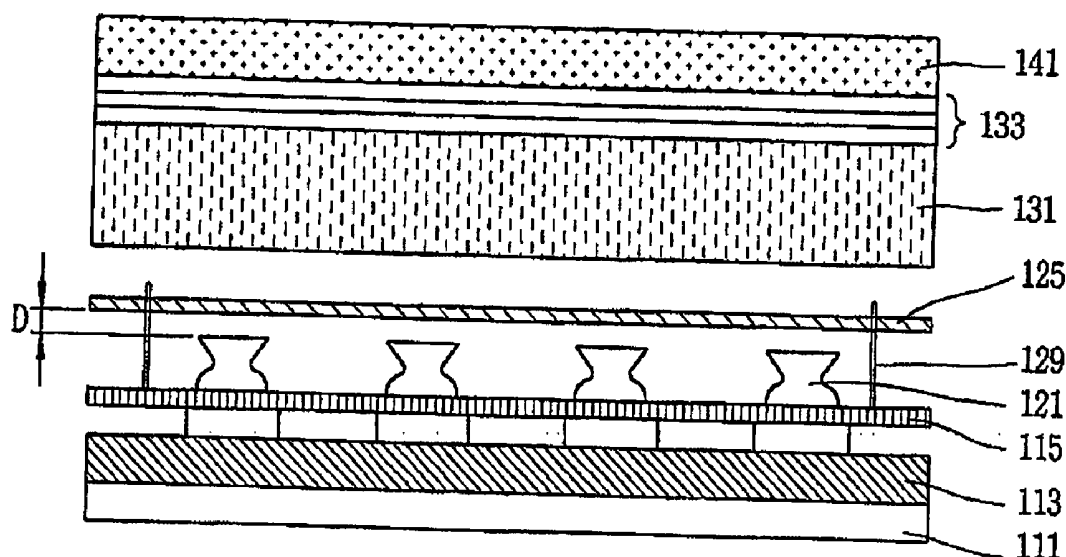


FIG. 1  
RELATED ART

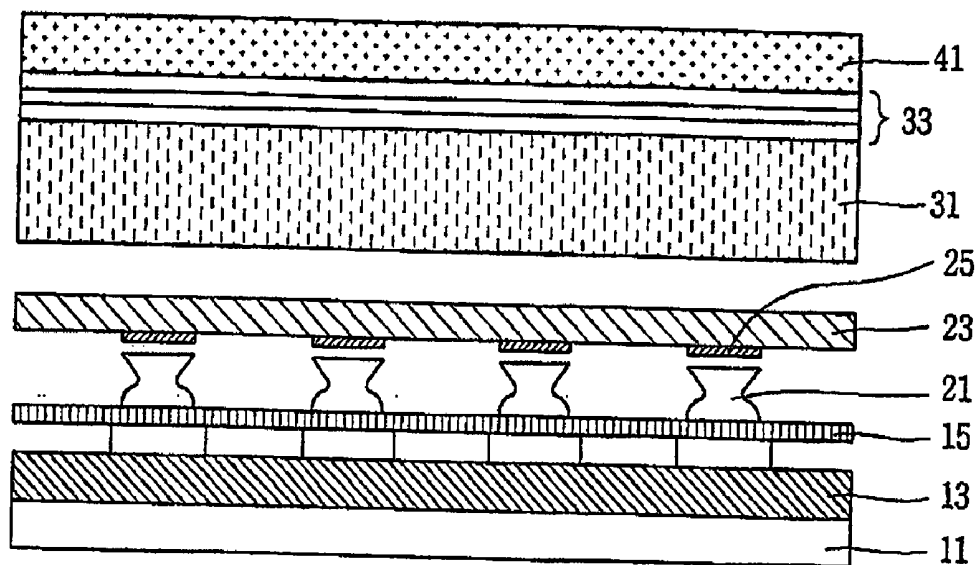


FIG. 2  
RELATED ART

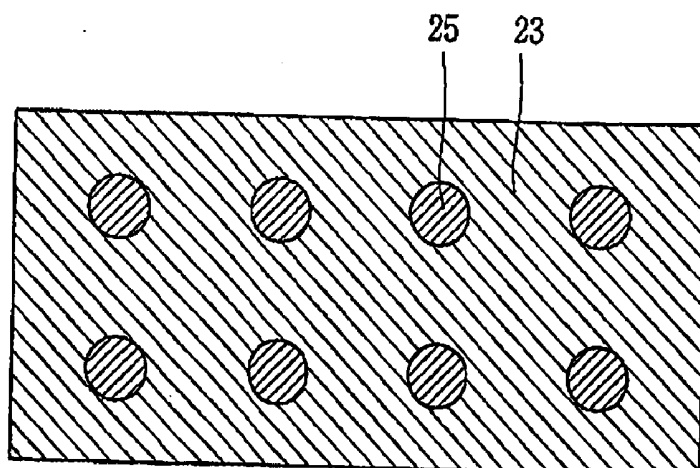


FIG. 3

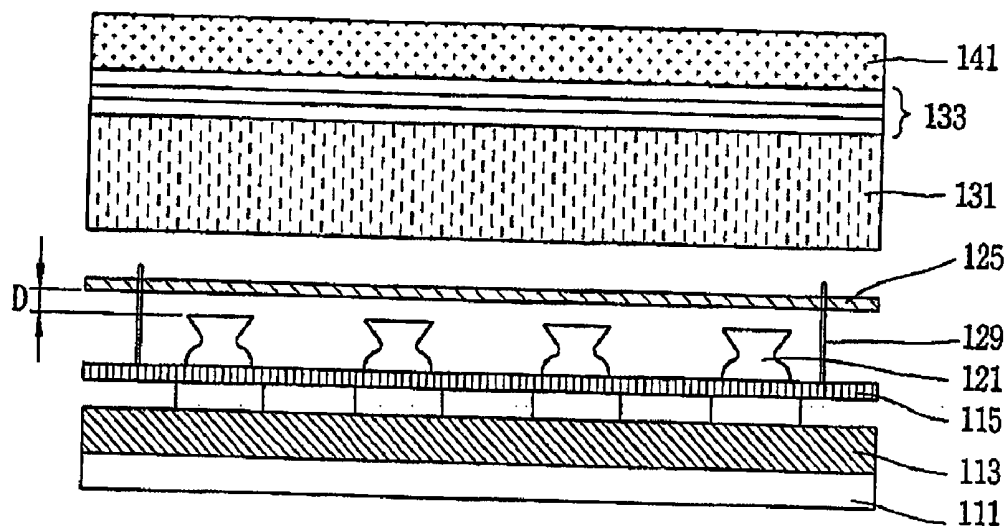


FIG. 4A

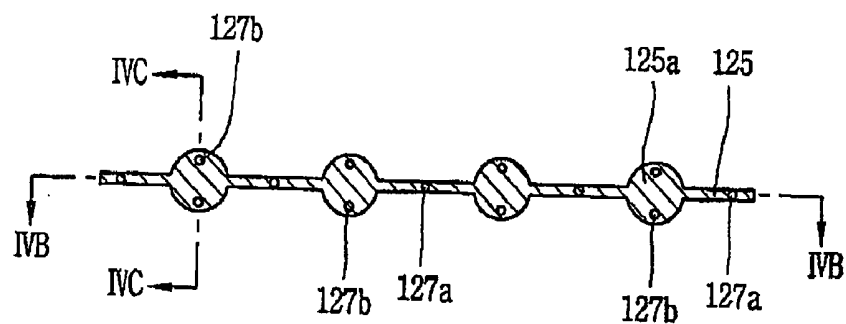


FIG. 4B

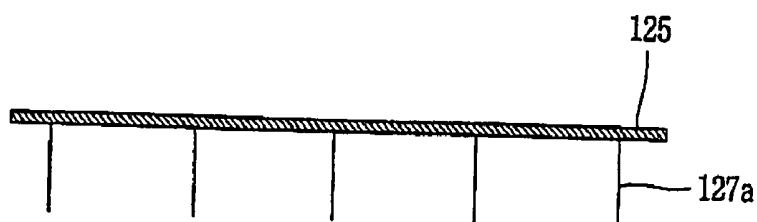


FIG. 4C

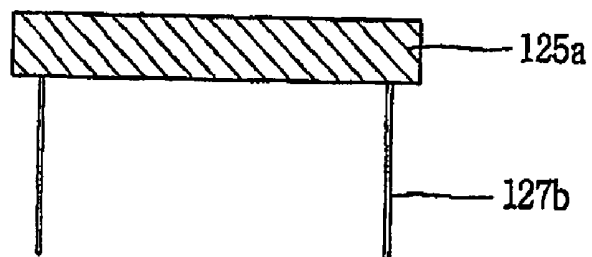


FIG. 4D

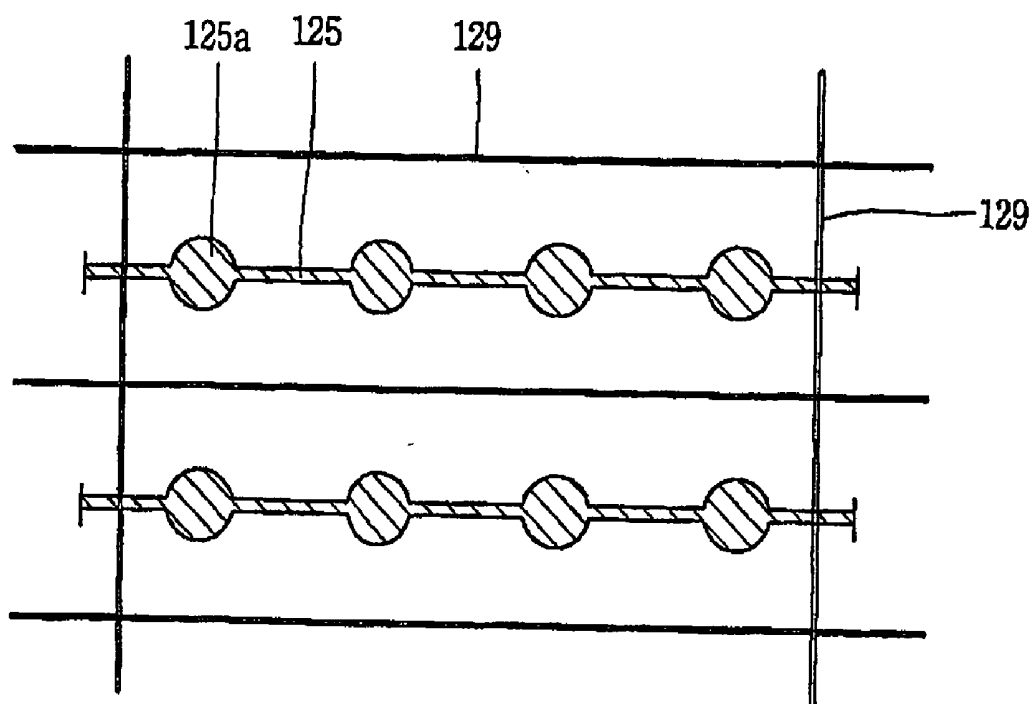


FIG. 5A

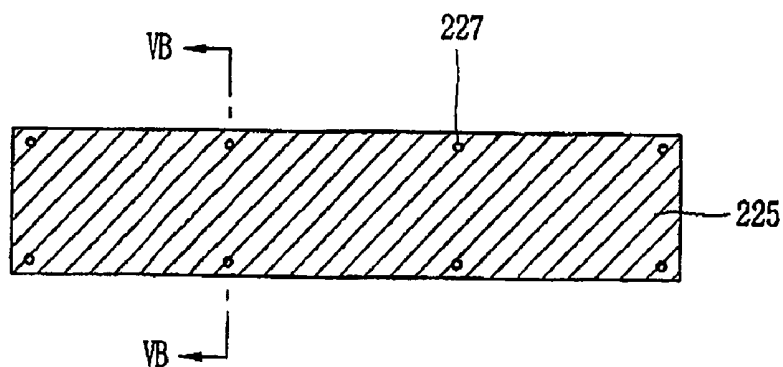


FIG. 5B

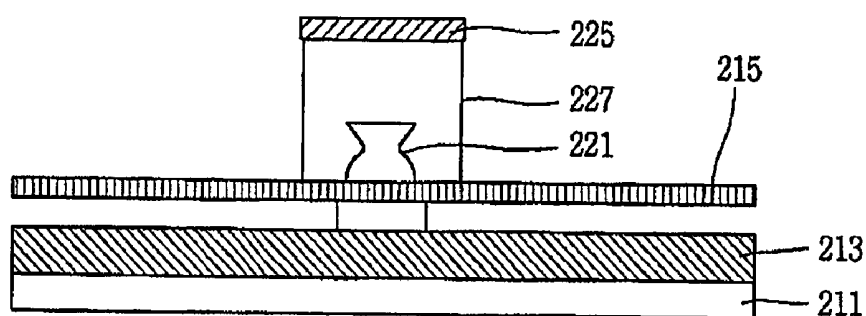


FIG. 5C

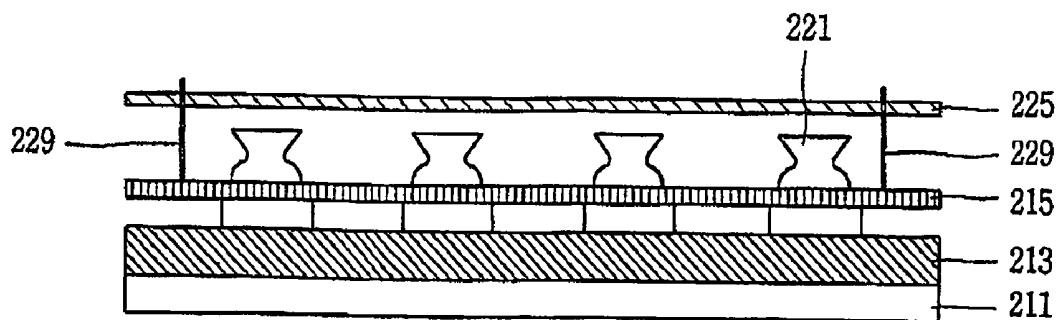


FIG. 5D

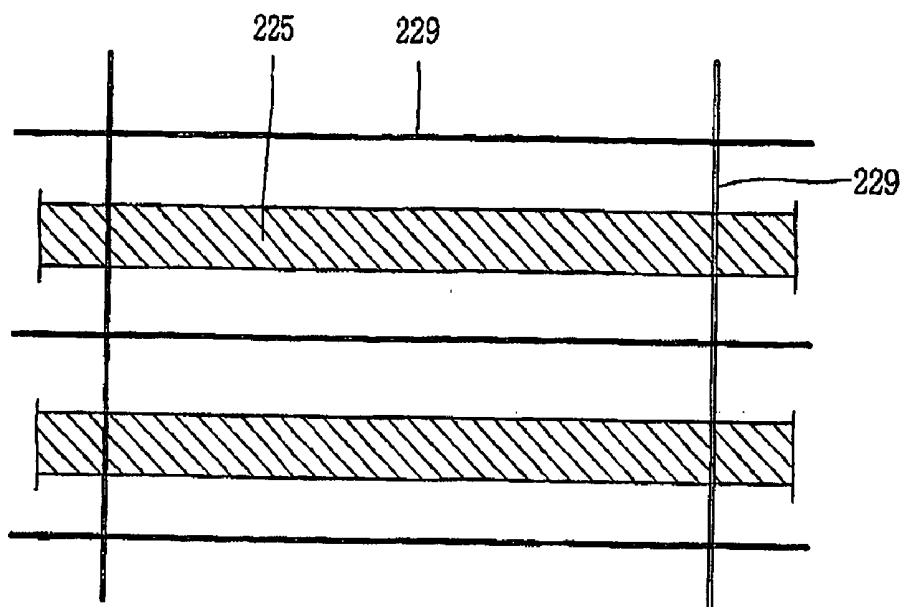


FIG. 6A

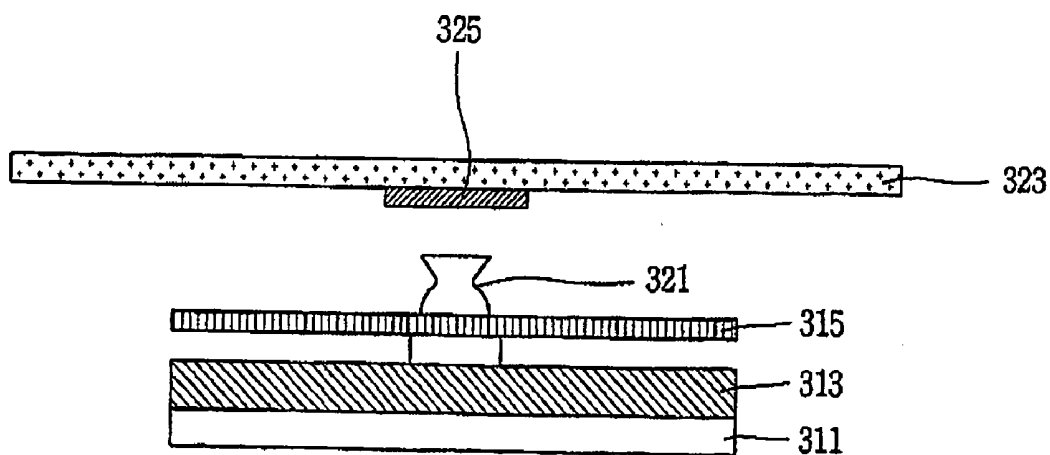


FIG. 6B

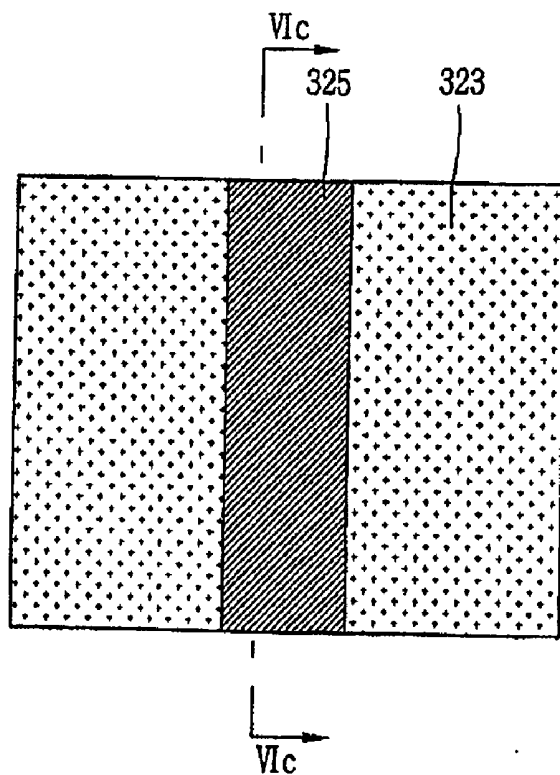
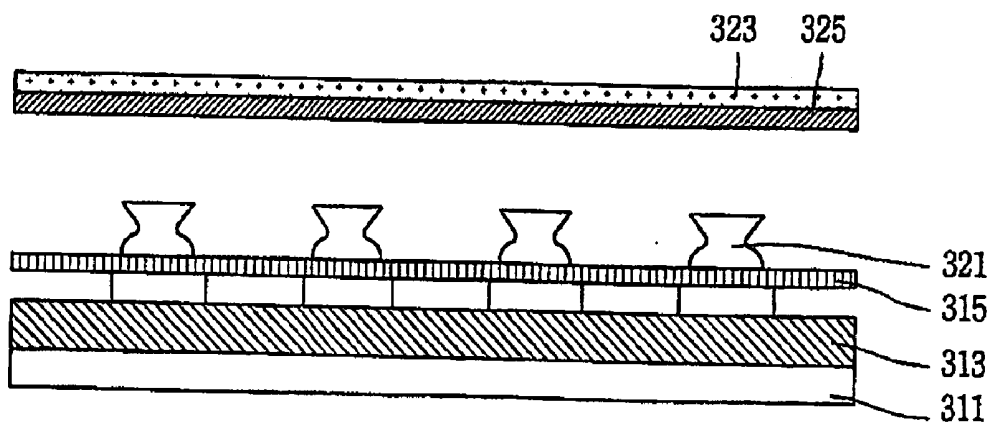


FIG. 6C



## BACKLIGHT UNIT AND LIQUID CRYSTAL DISPLAY DEVICE HAVING THE SAME

### PRIORITY CLAIM

[0001] This application claims priority to Korean Patent Application P05-056582, filed Jun. 28, 2005, the disclosure of which is incorporated by reference herein.

### TECHNICAL FIELD

[0002] The present invention relates, generally, to a backlight unit and a liquid crystal display (LCD) device having the same and, more particularly, to a backlight unit capable of enhancing the optical efficiency by omitting a light guide plate and an LCD device having the same.

### BACKGROUND

[0003] LCD devices are among a group of flat panel display devices that have been developed and are being widely used in notebook computers, monitors, televisions, spacecrafts, aircrafts, and the like.

[0004] The major components of an LCD device are generally described as an LCD panel, a driving circuit unit, and a backlight unit. The LCD panel includes a thin film transistor (TFT) array substrate, a color filter substrate attached to the TFT-array substrate and spaced apart by a predetermined distance, and a liquid crystal layer formed therebetween. A polarizer is attached to an outer portion of each of the two substrates.

[0005] The driving circuit unit includes individual circuit devices on a printed circuit board (PCB), and related components.

[0006] The backlight unit includes a light emitting lamp, several optical sheets, a supporting mold, and related components.

[0007] In an LCD device, the LCD panel displays an image by controlling the amount of light passing there-through, and the driving circuit unit applies several signals transmitted from the system to the LCD panel to thereby to control the signals. The backlight unit serves as a light emitting unit for evenly irradiating light to the LCD panel. However, it is inefficient to use a backlight unit having a large thickness, weight, and power consumption. Therefore, development work is continuing to provide an improved backlight unit that solves these problems.

[0008] An LCD panel can not be used in a place having no light due to a non-spontaneity thereof. In order to solve this problem, backlight units that uniformly irradiate light onto a surface to be displayed have been developed. The backlight unit serving as a light source of the LCD device has to emit light having a high intensity of illumination with minimum power consumption. Also, the backlight unit converts linear fluorescent light into planar light by irradiating light to every surface of the LCD device with the same brightness.

[0009] Backlight units can be generally categorized as a direct type, a side type, or an edge type depending on the position of a light emitting lamp. In the direct type backlight unit, light is irradiated from a rear surface of an LCD panel to a front surface of the LCD panel. In the side type backlight unit, light is irradiated from a side surface of a

light guide plate and transmitted to the front surface of the LCD device via the light guide plate. In the edge type backlight unit, light is irradiated from one side surface of an inclined light guide plate and transmitted to the front surface of the LCD device via the inclined light guide plate.

[0010] The side type backlight unit includes a light emitting lamp for emitting light, a lamp cover for covering the light emitting lamp, a reflection sheet for reflecting light transmitted to a rear surface of an LCD panel into a light guide plate, a light guide plate for scattering light at surfaces of small glass beads included in dots formed at a lower surface of the light guide plate and passing the scattered light, a diffusion sheet for preventing the dot patterns printed on the light guide plate from being directly introduced into an operator's eyes, a prism sheet for focusing light that has passed through the diffusion sheet and thus having a drastically decreased brightness, and then for increasing the brightness of the light, a protection sheet for preventing the LCD device from an external impact or foreign materials, and a mold frame for supporting the components.

[0011] The side type backlight unit that emits light to the entire surface of the LCD panel using a light guide plate has a low brightness since the light emitting lamp is installed at an outer surface of the light guide plate and light passes through the light guide plate. The light guide plate is required to have a high optical design and good processing techniques to obtain a uniform brightness.

[0012] The direct type backlight unit is mainly applied to an LCD device having a large screen and high brightness. Recently, a direct type backlight unit having a light emitting device (LED) as an optical source has been developed. A conventional direct type backlight unit having a light emitting device (LED) as an optical source will be explained with reference to **FIGS. 1 and 2**.

[0013] **FIG. 1** is a schematic view illustrating a backlight unit for an LCD device in accordance with the conventional art, and **FIG. 2** is a plane view illustrating a rear surface of a light guide plate to which a diverter is attached at a portion corresponding to a light emitting device in the backlight unit for an LCD of **FIG. 1**.

[0014] Referring to **FIG. 1**, an LED array portion having a plurality of light emitting devices (LED) **21** with a certain gap distance is fixedly installed on an array supporter **13**, and the array supporter **13** is coupled to a lower cover **11**. A reflection sheet **15** formed of aluminum is provided between the light emitting devices **21**. In a backlight unit using a light emitting device sensitive to heat, a metal core printed circuit board (MCPCB) is used as the array supporter **13** for heat emission, which differs from a backlight unit using a cold cathode fluorescent lamp (CCFL) and external electrode fluorescent lamps (EEFL).

[0015] A light guide plate **23** is arranged above the LED array portion. Also, as shown in **FIG. 2**, a plurality of circular diverter **25**, formed of a reflective material or having a prism structure, are attached to a rear surface of the light guide plate **23** at positions corresponding to the plurality of LEDs **21**. The diverter **25** is used to prevent light emission in a vertical direction and in order to implement color mixing. When power is applied to the LED, an optical beam corresponding to approximately 20% of the total is emitted from the LED in a vertical direction and an optical beam

corresponding to approximately 80% of the total is emitted from the LED in a horizontal direction. Accordingly, the diverter **25** guides the optical beam emitted in a vertical direction into a horizontal direction.

[0016] A diffusion plate **31** and a plurality of optical sheets **33** are arranged on the light guide plate **23**, and an LCD panel **41** is arranged on the plural optical sheets **33**.

[0017] In the conventional backlight unit, as power is applied to the plural LEDs **21**, light is emitted from the LEDs **21** in a horizontal direction and in a vertical direction. The light emitted in a vertical direction is reflected by the diverter **25** and guided into a horizontal direction. As the result, light is uniformly distributed on the entire surface of the backlight unit.

[0018] In the conventional backlight unit for an LCD device, an LED used in a direct type backlight unit is a high power side type LED, and light emitted from the LED passes in a lateral direction rather than in a vertical direction. When light emitted in a vertical direction is not shielded, a spot is generated and thus the display quality of the LCD device is degraded. In order to solve this problem, a light guide plate having a printed diverter is used in the conventional art. However, since the conventional diverter does not completely shield light emitted in a vertical direction, a display level is more degraded than in an LCD device using another optical source. Furthermore, since an additional sheet such as a light guide plate is required, a fabrication cost is increased and a mass productivity is lowered. Also, since the diverter has to be attached to the light guide plate in a number proportional to the number of the LEDs, the installation is complicated and the installation cost is increased.

#### SUMMARY

[0019] To achieve these and other advantages and in accordance with the purpose of the present invention as embodied and broadly described herein, there is provided a liquid crystal display (LCD) device including a backlight unit, the device comprising: a light emitting device (LED) array portion having a plurality of LEDs; and a diverter adjacent to the LED array portion and having a continuous reflection surface in spaced relationship with the LED array portion.

[0020] The diverter is spaced apart from the LED array portion by a separation distance of about 0 to about 10 mm.

[0021] The diverter comprises an integral continuous reflection surface in juxtaposition with the plurality of LEDs.

[0022] The diverter comprises an integral continuous reflection surface in spaced relationship with the LED array portion.

[0023] The diverter comprises an elongated reflection surface attached to a light guide plate.

[0024] The diverter further comprises a supporter at a side surface thereof.

[0025] The diverter comprises a partition wall extending from the LED array portion to the diverter.

[0026] The partition wall comprises an array defining a plurality of cells in which a number of LEDs are positioned in each cell.

[0027] The diverter is supported by the partition wall.

[0028] The backlight unit comprises a diffusion plate and an optical plate overlying the diverter.

[0029] According to another aspect of the invention, a backlight unit comprises a light emitting device (LED) array portion having a plurality of LEDs; and a diverter disposed over the LED array portion and having a continuous reflection surface comprising linearly arranged circular regions, each circular region at a position corresponding to an LED.

[0030] The diverter is spaced apart from the LED array portion by a separation distance of about 0 to about 10 mm.

[0031] The each LED has a light discharging portion, and wherein a diameter of the circular regions is equal to or greater than the light discharging portion of the LEDs.

[0032] The continuous reflection surface comprises a continuous integral surface of the diverter.

[0033] The backlight unit further comprises a plurality of pin-shaped supporters extending from the diverter to the LED array portion.

[0034] The backlight unit further comprises a partition wall extending from the LED array portion to the diverter.

[0035] The partition wall comprises an array defining a plurality of cells in which a number of LEDs are positioned in each cell.

[0036] The diverter is supported by the partition wall.

[0037] According to yet another aspect of the invention, a backlight unit comprises a light emitting device (LED) array portion having a plurality of LEDs; and a diverter disposed over the LED array portion and having a continuous linear reflection surface.

[0038] The continuous reflection surface comprises a continuous integral surface of the diverter.

[0039] The backlight unit further comprises a plurality of pin-shaped supporters extending from the diverter to the LED array portion.

[0040] The backlight unit further comprises a partition wall extending from the LED array portion to the diverter.

[0041] The partition wall comprises an array defining a plurality of cells in which a number of LEDs are positioned in each cell.

[0042] The diverter is supported by the partition wall.

[0043] The diverter is spaced apart from the LED array portion by a separation distance of about 0.01 to about 10 mm.

[0044] The backlight unit further comprises a light guide plate overlying the diverter.

[0045] According to yet another aspect of the invention, a liquid crystal display (LCD) device having a backlight unit, the device comprises an LCD panel; and a backlight unit disposed adjacent to the LCD panel, wherein the backlight unit comprises: a light emitting device (LED) array portion having a plurality of LEDs; and a diverter disposed on the LED array portion and having a continuous reflection surface in spaced relationship with the LED array portion. The

continuous reflection surface comprises an integral surface in juxtaposition with the LEDs.

[0046] The diverter comprises linearly arranged circular regions, each circular region at a position corresponding to an LED.

[0047] The diverter is spaced apart from the LED array portion by a separation distance of about 0.01 to about 10 mm.

[0048] The each LED has a light discharging portion, and wherein a diameter of the circular regions is equal to or greater than the light discharging portion of the LEDs.

[0049] The LCD device further comprises a partition wall extending from the LED array portion to the diverter.

[0050] The partition wall comprises an array defining a plurality of cells in which a number of LEDs are positioned in each cell.

[0051] The diverter is supported by the partition wall.

[0052] The diverter comprises a continuous linear reflection surface disposed over the LED array portion.

[0053] The diverter is spaced apart from the LED array portion by a separation distance of about 0.01 to about 10 mm.

[0054] The diverter comprises an integral continuous reflection surface in spaced relationship with the LED array portion.

[0055] The diverter is spaced apart from the LED array portion by a separation distance of about 0.01 to about 10 mm.

[0056] The LCD device further comprises a partition wall extending from the LED array portion to the diverter.

[0057] The partition wall comprises an array defining a plurality of cells in which a number of LEDs are positioned in each cell.

[0058] The diverter is supported by the partition wall.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0059] **FIG. 1** is a schematic view illustrating a backlight unit for an LCD device in accordance with the conventional art;

[0060] **FIG. 2** is a plane view illustrating a rear surface of a light guide plate to which a diverter is attached at a portion corresponding to a light emitting device in the backlight unit for an LCD of **FIG. 1**;

[0061] **FIG. 3** is a schematic sectional view illustrating a backlight unit for an LCD device according to an embodiment of the invention;

[0062] **FIG. 4A** is a plane view illustrating an integral-type diverter in the backlight unit for an LCD device according to a first embodiment of the invention;

[0063] **FIG. 4B** is a sectional view taken along section line IVB-IVB of **FIG. 4A**, illustrating the integral-type diverter of **FIG. 4A** in the backlight unit for an LCD device according to the first embodiment of the invention;

[0064] **FIG. 4C** is a sectional view taken along section line IVC-IVC of **FIG. 4A**, illustrating the intergral-type

diverter of of **FIG. 4A** in the backlight unit for an LCD device according to the first embodiment of the invention; and

[0065] **FIG. 4D**, is a view showing a structure of connecting the diverter to the partition wall of backlight unit for an LCD device according to the first embodiment of the invention;

[0066] **FIGS. 5A to 5D** illustrate a backlight unit for an LCD device according to another embodiment of the invention, in which

[0067] **FIG. 5A** is a plane view illustrating an integral-type diverter disposed at a position corresponding to an LED array portion;

[0068] **FIG. 5B** is a frontal view illustrating the integral-type diverter disposed at a position corresponding to an LED array portion; and

[0069] **FIG. 5C** is a sectional view illustrating the integral-type diverter disposed at a position corresponding to an LED array portion; and

[0070] **FIG. 5D**, is a view showing a structure of connecting the diverter to the partition wall of backlight unit for an LCD device according to the another embodiment of the present invention;

[0071] **FIGS. 6A to 6C** illustrate a backlight unit for an LCD device according to still another embodiment of the present invention, in which

[0072] **FIG. 6A** is a schematic view illustrating an LED array portion and a light guide plate to which a straight-line type diverter is attached at a position corresponding to the LED array portion;

[0073] **FIG. 6B** is a plane view illustrating the LED array portion and the light guide plate to which a straight-line type diverter is attached at a position corresponding to the LED array portion; and

[0074] **FIG. 6C** is a sectional view taken along section line VI-VI of **FIG. 6B**, illustrating the LED array portion and a light guide plate to which a straight-line type diverter is attached at a position corresponding to the LED array portion.

#### DETAILED DESCRIPTION

[0075] Reference will now be made in detail to the preferred embodiments of the present invention, examples of which are illustrated in the accompanying drawings.

[0076] Hereinafter, a backlight unit and a liquid crystal display (LCD) device having the same according to the present invention will be explained in more detail with reference to the attached drawings.

[0077] **FIG. 3** is a schematic view illustrating a backlight unit for an LCD device according to an embodiment of the invention, **FIG. 4A** is a plane view illustrating an integral-type diverter in the backlight unit for an LCD device according to a first embodiment of the present invention, and **FIG. 4B** is a sectional view illustrating the integral-type diverter in the backlight unit for an LCD device according to a first embodiment of the present invention. **FIG. 4C** is a sectional view taken along section line IVC-IVC of **FIG. 4A**, illustrating the intergral-type diverter of of **FIG. 4A** in

the backlight unit for an LCD device according to the first embodiment of the invention; and **FIG. 4D**, is a view showing a structure of connecting the diverter to the partition wall of backlight unit for an LCD device according to the first embodiment of the invention;

[0078] Referring to **FIG. 3**, in the backlight unit for an LCD device according to a first embodiment of the present invention, an LED array portion having a plurality of light emitting devices (LED) **121** with a certain gap is fixedly installed at an array supporter **113**, and the array supporter **113** is coupled to a lower cover **111**. A reflection sheet **115** formed of aluminum is provided between the light emitting devices **121**. In a backlight unit using a light emitting device sensitive to heat, a metal core printed circuit board (MCPCB) is used as the array supporter **113** for heat emission differently from a backlight unit using a cold cathode fluorescent lamp (CCFL) and an external electrode fluorescent lamps (EEFL).

[0079] As shown in **FIGS. 4A to 4C**, an integral-type diverter **125** is arranged above the LED array portion having a plurality of LEDs **121** with a certain gap. The integral-type diverter **125** is provided with reflection surfaces **125a** having a prism structure or formed of a reflective material at positions corresponding to the plural LEDs **121**. A diverter supporter **127a** may be installed between the adjacent reflection surfaces **125a** in order to prevent the integral-type diverter **125** from being transformed. As shown in **FIG. 4D**, a partition wall **129** may be installed in the middle of the LED array portion, and the integral-type diverter may be installed in the middle of the partition wall **129** in order to more stably support the integral-type diverter. The diverter **125** comprises an integral continuous reflection surface in juxtaposition with the plurality of LEDs. The diverter **125** comprises an integral continuous reflection surface in spaced relationship with the LED array portion.

[0080] The diverter **125** is spaced apart from the LED array portion by a separation distance of about 0.01 to about 10 mm. Each LED has a light discharging portion, and wherein a diameter of the circular region of reflection surface **125a** of the diverter **125** is equal to or greater than the light discharging portion of the LEDs. A plurality of pin shaped supporters extending from the diverter to the LED array portion.

[0081] In the illustrated structure, the conventional transparent light guide plate is not required and thus avoids the associated transmissivity loss. Further, the optical efficiency is increased compared to the conventional structure.

[0082] The reflective surface **125a** of the integral-type diverter **125** has a diameter equal or larger than the diameter of the LED **121**. In accordance with the illustrated embodiment, the diverter **125** and the reflective surface **125a** are a single body. The integral-type diverter **125** is used in order to prevent light emission in a vertical direction and to implement color mixing. The reflective surface **125a** of the integral-type diverter **125** guides an optical beam emitted in a vertical direction into a horizontal direction. As shown in **FIG. 4D**, the diverter **125** comprises an elongated reflection surface attached to a light guide plate. The diverter **125** comprises a supporter **127b** at a side surface thereof. The diverter **125** comprises a partition wall **129** extending from the LED array portion to the diverter **125**. The partition wall **129** comprises an array defining a plurality of cells in which

a number of LEDs are positioned in each cell. The diverter **125** is supported by the partition wall **129**.

[0083] A diffusion plate **131** and a plurality of optical sheets **133** are arranged on the integral-type diverter **125**, and an LCD panel **141** is arranged on the plural optical sheets **133**.

[0084] In the backlight unit, as power is applied to the plural LEDs **121**, light is emitted from the LEDs **121** in a horizontal direction and in a vertical direction. The light emitted in a vertical direction is reflected by the reflective surface **125a** of the integral-type diverter **125** thus to be guided into a horizontal direction. As a result, light is uniformly distributed on the entire surface of the backlight unit.

[0085] A backlight unit for an LCD device according to another embodiment of the present invention will be explained with reference to **FIGS. 5A to 5D**. **FIG. 5A** is a plane view illustrating an integral-type diverter disposed at a position corresponding to an LED array portion, **FIG. 5B** is a frontal view illustrating the integral-type diverter disposed at a position corresponding to an LED array portion, and **FIG. 5C** is a sectional view illustrating the integral-type diverter disposed at a position corresponding to an LED array portion. **FIG. 5D**, is a view showing a structure of connecting the diverter to the partition wall of backlight unit for an LCD device according to the another embodiment of the present invention.

[0086] Referring to **FIGS. 5A to 5C**, in the backlight unit for an LCD device according to another embodiment of the present invention, an LED array portion having a plurality of light emitting devices (LED) **221** with a certain gap is fixedly installed at an array supporter **215**, and the array supporter **215** is coupled to a lower cover (not shown). A reflection sheet (not shown) formed of aluminum is provided between the LEDs **221**. Because a backlight unit using a light emitting device is sensitive heat, a metal core printed circuit board (MCPCB) is used as the array supporter for heat emission, which differs from a backlight unit using a cold cathode fluorescent lamp (CCFL) and external electrode fluorescent lamps (EEFL).

[0087] A straight-line type diverter **225** is formed above the LED array portion having the plural LEDs **221** in correspondence with the entire LED array portion. As shown in **FIGS. 5B and 5C**, a diverter supporter **227** may be installed at a side surface of the straight-line type diverter **225** in order to prevent the straight-line type diverter **225** from being transformed downwardly. As shown in **FIG. 5D**, a partition wall **229** may be installed in the middle of the LED array portion, and the straight-line type diverter may be installed in the middle of the partition wall **229** in order to more stably support the straight-line type diverter.

[0088] In the illustrated structure, a conventional transparent light guide plate is not required and thus avoids the associated transmissivity loss. Further, the optical efficiency is increased compared to the conventional structure.

[0089] A diffusion plate (not shown) and a plurality of optical sheets (not shown) are arranged on the straight-line type diverter **225**, and an LCD panel (not shown) is arranged on the plural optical sheets (not shown).

[0090] A backlight unit for an LCD device according to still another embodiment of the present invention will be explained with reference to **FIGS. 6A to 6C**.

[0091] **FIG. 6A** is a schematic view illustrating an LED array portion and a light guide plate to which a straight-line type diverter is attached at a position corresponding to the LED array portion, **FIG. 6B** is a plane view illustrating the LED array portion and the light guide plate to which a straight-line type diverter is attached at a position corresponding to the LED array portion, and **FIG. 6C** is a sectional view illustrating the LED array portion and a light guide plate to which a straight-line type diverter is attached at a position corresponding to the LED array portion.

[0092] Referring to **FIGS. 6A** to **6C**, in the backlight unit for an LCD device, an LED array portion having a plurality of light emitting devices (LED) **321** with a certain gap distance are fixedly installed at an array supporter **315**, and the array supporter **315** is coupled to a lower cover (not shown). A reflection sheet (not shown) formed of aluminum is provided between the LEDs **321**. In a backlight unit using a light emitting device sensitive to heat, a metal core printed circuit board (MCPCB) is used as the array supporter (not shown) for heat emission, which differs from a backlight unit using a cold cathode fluorescent lamp (CCFL) and external electrode fluorescent lamps (EEFL).

[0093] A light guide plate **323** to which a straight-line type diverter **325** is attached is formed above the LED array portion having the plural LEDs **321**. The straight-line type diverter **325** formed at a rear surface of the light guide plate **323** corresponds with the LED array portion having the plural LEDs **321**.

[0094] Although not shown, a diffusion plate (not shown) and a plurality of optical sheets (not shown) are arranged on the light guide plate **323** to which the straight-line type diverter **325** is attached, and an LCD panel (not shown) is arranged on the plural optical sheets (not shown).

[0095] The straight-line type diverter shields an optical beam emitted from the direct type backlight unit in a vertical direction. The straight-line type diverter replacing the conventional circular diverter has a simplified structure and can be easily be produced in large quantities. As the area occupied by the straight-line type diverter increases, the amount of reflection also increases and thus the optical beam emitted from the backlight unit is more diffused.

[0096] In the illustrated structure, color mixing and uniformity are enhanced compared with the conventional structure, thereby enhancing the display quality of the LCD device. Furthermore, whereas a light guide plate of the prior art functions to maintain a uniform distance between the diverter and the light emitting device rather than to directly change the optical path, the straight-line type diverter supports the light emitting device at a predetermined height, thus a conventional light guide plate may not be required in the present invention. As the result, the optical loss generated when optical beam passes through the light guide plate is not incurred, and the display quality of the LCD device is enhanced, and brightness and mass-production capability are also enhanced.

[0097] As the present invention may be embodied in several forms without departing from the spirit or essential characteristics thereof, it should also be understood that the above-described embodiments are not limited by any of the details of the foregoing description, unless otherwise specified, but rather should be construed broadly within its spirit

and scope as defined in the appended claims, and therefore all changes and modifications that fall within the metes and bounds of the claims, or equivalents of such metes and bounds are therefore intended to be embraced by the appended claims.

What is claimed is:

1. A liquid crystal display (LCD) device including a backlight unit, the device comprising:

a light emitting device (LED) array portion having a plurality of LEDs; and

a diverter adjacent to the LED array portion and having a continuous reflection surface in spaced relationship with the LED array portion.

2. The backlight unit of claim 1, wherein the diverter comprises an integral continuous reflection surface in juxtaposition with the plurality of LEDs.

3. The backlight unit of claim 1, wherein the diverter comprises an integral continuous reflection surface in spaced relationship with the LED array portion.

4. The backlight unit of claim 1, wherein the diverter comprises an elongated reflection surface attached to a light guide plate.

5. The backlight unit of claim 1, wherein the diverter further comprises a supporter at a side surface thereof.

6. The backlight unit of claim 1 further comprising a partition wall extending from the LED array portion to the diverter.

7. The backlight unit of claim 6, wherein the partition wall comprises an array defining a plurality of cells in which a number of LEDs are positioned in each cell.

8. The backlight unit of claim 6, wherein the diverter is supported by the partition wall.

9. The backlight unit of claim 1 further comprising a diffusion plate and an optical plate overlying the diverter.

10. A backlight unit comprising:

a light emitting device (LED) array portion having a plurality of LEDs; and

a diverter disposed over the LED array portion and having a continuous reflection surface comprising linearly arranged circular regions, each circular region at a position corresponding to an LED.

11. The backlight unit of claim 10, wherein the diverter is spaced apart from the LED array portion by a separation distance of about 0.01 to about 10 mm.

12. The backlight unit of claim 10, wherein each LED has a light discharging portion, and wherein a diameter of the circular regions is equal to or greater than the light discharging portion of the LEDs.

13. The backlight unit of claim 10, wherein the continuous reflection surface comprises a continuous integral surface of the diverter.

14. The backlight unit of claim 10 further comprising a plurality of pin-shaped supporters extending from the diverter to the LED array portion.

15. The backlight unit of claim 10 further comprising a partition wall extending from the LED array portion to the diverter.

16. The backlight unit of claim 15, wherein the partition wall comprises an array defining a plurality of cells in which a number of LEDs are positioned in each cell.

17. The backlight unit of claim 15, wherein the diverter is supported by the partition wall.

**18.** A backlight unit comprising:

a light emitting device (LED) array portion having a plurality of LEDs; and

a diverter disposed over the LED array portion and having a continuous linear reflection surface.

**19.** The backlight unit of claim 18, wherein the continuous reflection surface comprises a continuous integral surface of the diverter.

**20.** The backlight unit of claim 18 further comprising a plurality of pin-shaped supporters extending from the diverter to the LED array portion.

**21.** The backlight unit of claim 18 further comprising a partition wall extending from the LED array portion to the diverter.

**22.** The backlight unit of claim 21, wherein the partition wall comprises an array defining a plurality of cells in which a number of LEDs are positioned in each cell.

**23.** The backlight unit of claim 21, wherein the diverter is supported by the partition wall.

**24.** The backlight unit of claim 18, wherein the diverter is spaced apart from the LED array portion by a separation distance of about 0 to about 10 mm.

**25.** The backlight unit of claim 18 further comprising a light guide plate overlying the diverter.

**26.** A liquid crystal display (LCD) device having a backlight unit, the device comprising:

an LCD panel; and

a backlight unit disposed adjacent to the LCD panel, wherein the backlight unit comprises:

a light emitting device (LED) array portion having a plurality of LEDs; and

a diverter disposed on the LED array portion and having a continuous reflection surface in spaced relationship with the LED array portion.

**27.** The LCD device of claim 26, wherein the continuous reflection surface comprises an integral surface in juxtaposition with the LEDs.

**28.** The LCD device of claim 26, wherein the diverter comprises linearly arranged circular regions, each circular region at a position corresponding to an LED.

**29.** The LCD device of claim 28, wherein the diverter is spaced apart from the LED array portion by a separation distance of about 0 to about 10 mm.

**30.** The LCD device of claim 28, wherein each LED has a light discharging portion, and wherein a diameter of the circular regions is equal to or greater than the light discharging portion of the LEDs.

**31.** The LCD device of claim 28 further comprising a partition wall extending from the LED array portion to the diverter.

**32.** The LCD device of claim 31, wherein the partition wall comprises an array defining a plurality of cells in which a number of LEDs are positioned in each cell.

**33.** The LCD device of claim 31, wherein the diverter is supported by the partition wall.

**34.** The LCD device of claim 26, wherein the diverter comprises a continuous linear reflection surface disposed over the LED array portion.

**35.** The LCD device of claim 34, wherein the diverter is spaced apart from the LED array portion by a separation distance of about 0.01 to about 10 mm.

**36.** The LCD device of claim 34, wherein the diverter comprises an integral continuous reflection surface in spaced relationship with the LED array portion.

**37.** The LCD device of claim 34 further comprising a partition wall extending from the LED array portion to the diverter.

**38.** The LCD device of claim 38, wherein the partition wall comprises an array defining a plurality of cells in which a number of LEDs are positioned in each cell.

**39.** The LCD device of claim 34, wherein the diverter is supported by the partition wall.

\* \* \* \* \*

|                |                                                                     |         |            |
|----------------|---------------------------------------------------------------------|---------|------------|
| 专利名称(译)        | 背光单元和具有该背光单元的液晶显示装置                                                 |         |            |
| 公开(公告)号        | <a href="#">US20060290840A1</a>                                     | 公开(公告)日 | 2006-12-28 |
| 申请号            | US11/476229                                                         | 申请日     | 2006-06-26 |
| [标]申请(专利权)人(译) | 乐金显示有限公司                                                            |         |            |
| 申请(专利权)人(译)    | LG 飞利浦LCD CO. , LTD.                                                |         |            |
| 当前申请(专利权)人(译)  | LG DISPLAY CO. , LTD.                                               |         |            |
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| 优先权            | 1020050056582 2005-06-28 KR                                         |         |            |
| 其他公开文献         | US8004631                                                           |         |            |
| 外部链接           | <a href="#">Espacenet</a> <a href="#">USPTO</a>                     |         |            |

#### 摘要(译)

一种用于液晶显示 ( LCD ) 装置的背光单元, 包括具有多个LED的发光装置 ( LED ) 阵列部分和设置在LED阵列部分上并具有与LED阵列间隔开的连续反射表面的转向片。一部分。

