



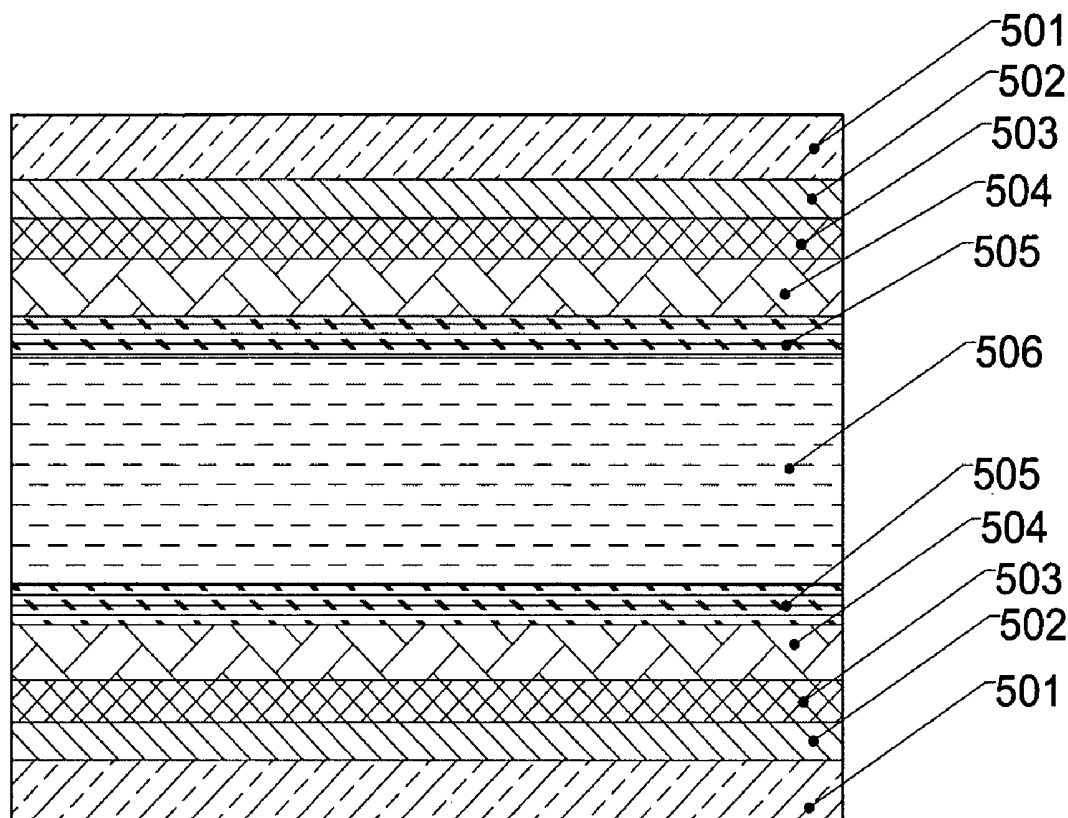
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Paukshto et al.(54) **LIQUID CRYSTAL DISPLAY WITH OFFSET VIEWING CONE****Publication Classification**(76) Inventors: **Michael V. Paukshto**, Foster City, CA (US); **Louis D. Silverstein**, Scottsdale, CA (US)(51) **Int. Cl.⁷** **G02F 1/1337**
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SAN FRANCISCO, CA 94111 (US)(57) **ABSTRACT**

A liquid crystal display is provided which comprises a front panel comprising a front alignment layer having an alignment direction, a rear panel comprising a rear alignment layer having an alignment direction, and a liquid crystal layer between the front and rear alignment layers. The liquid crystal layer has a rotational twist angle of about 90° and a pre-tilt angle of not more than 2°. The alignment, material and thickness of the liquid crystal layer are such that at the mid-point of the rotational twist, the direction of liquid crystal directors coincide with an off-normal viewing direction of the liquid crystal display.

(21) Appl. No.: **10/613,328**(22) Filed: **Jul. 2, 2003****Related U.S. Application Data**

(60) Provisional application No. 60/457,668, filed on Mar. 25, 2003.



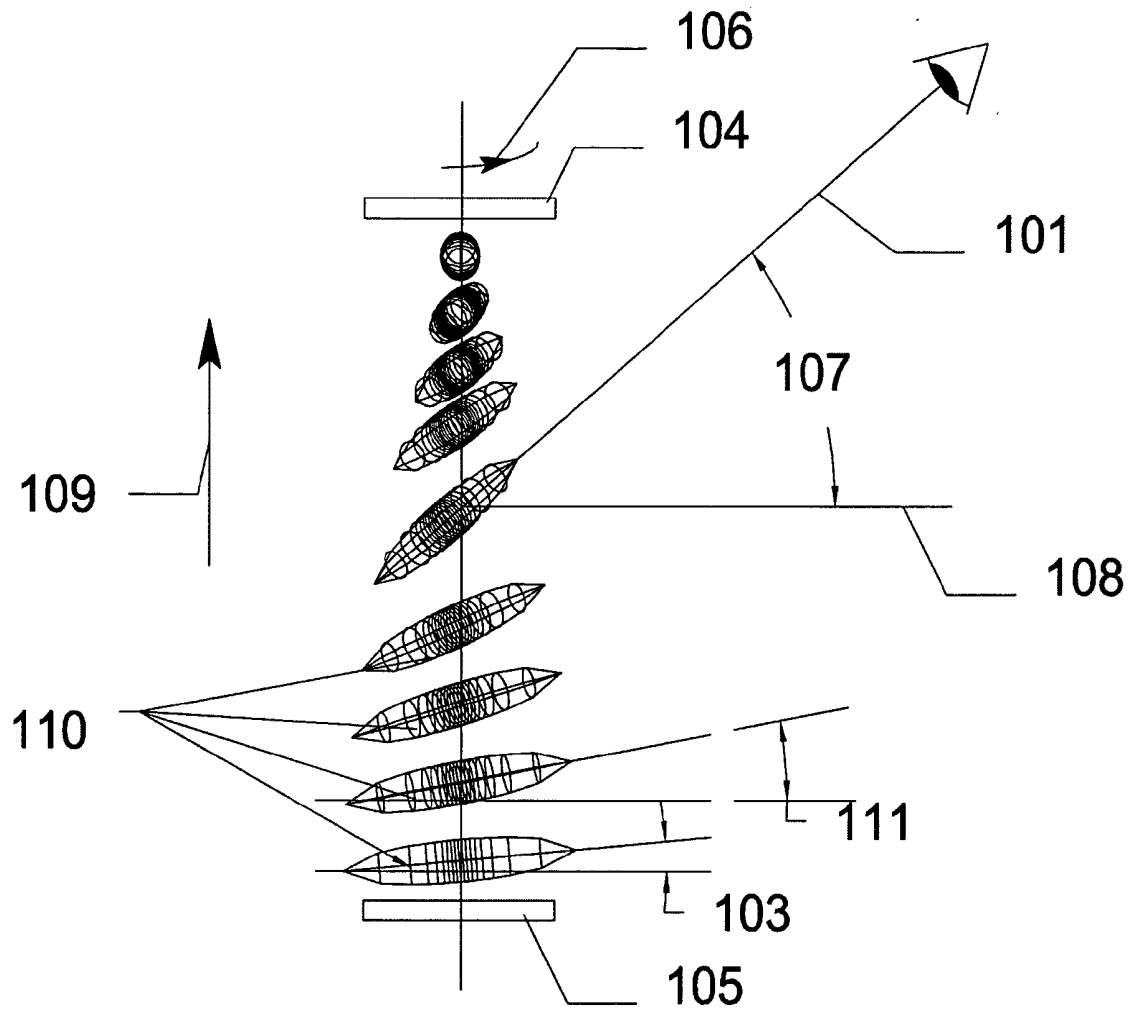


Figure 1A

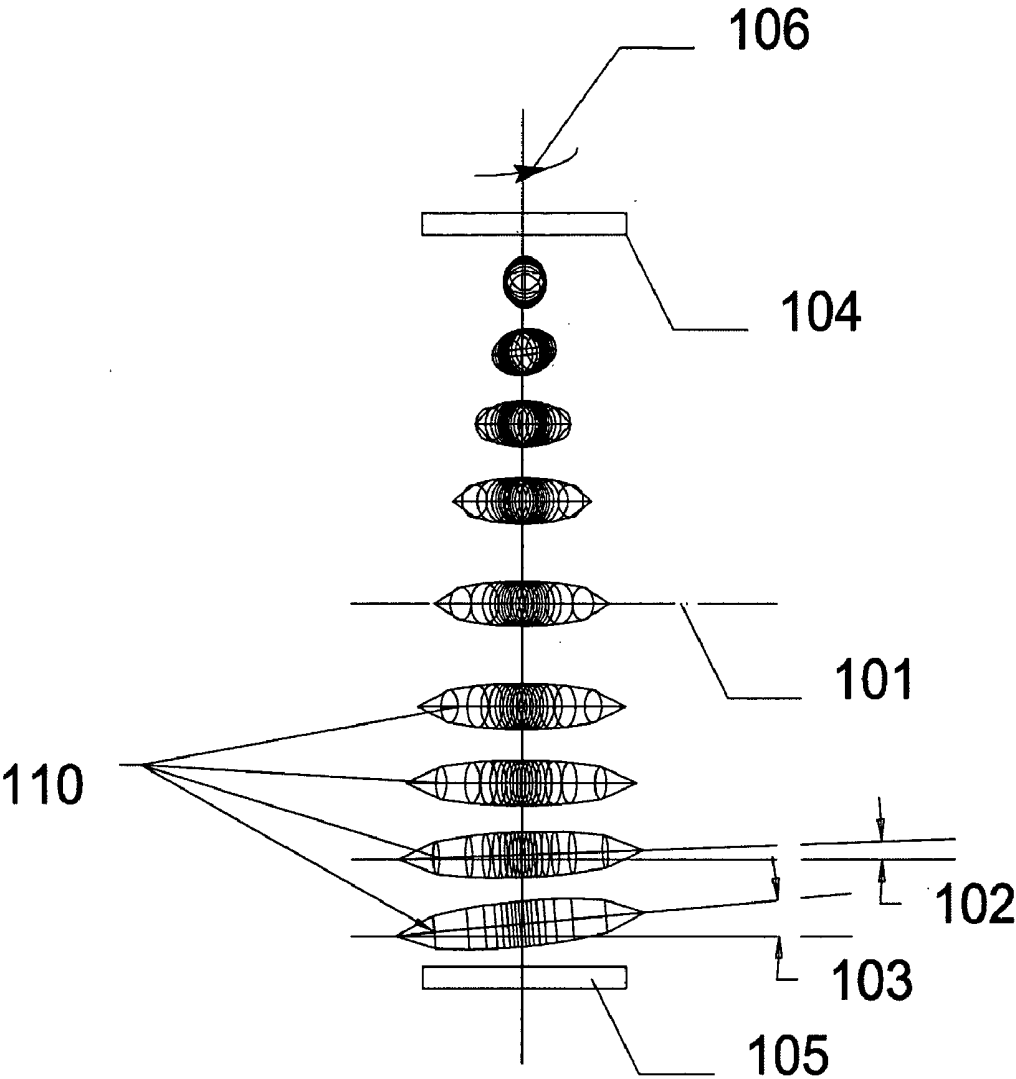


Figure 1B

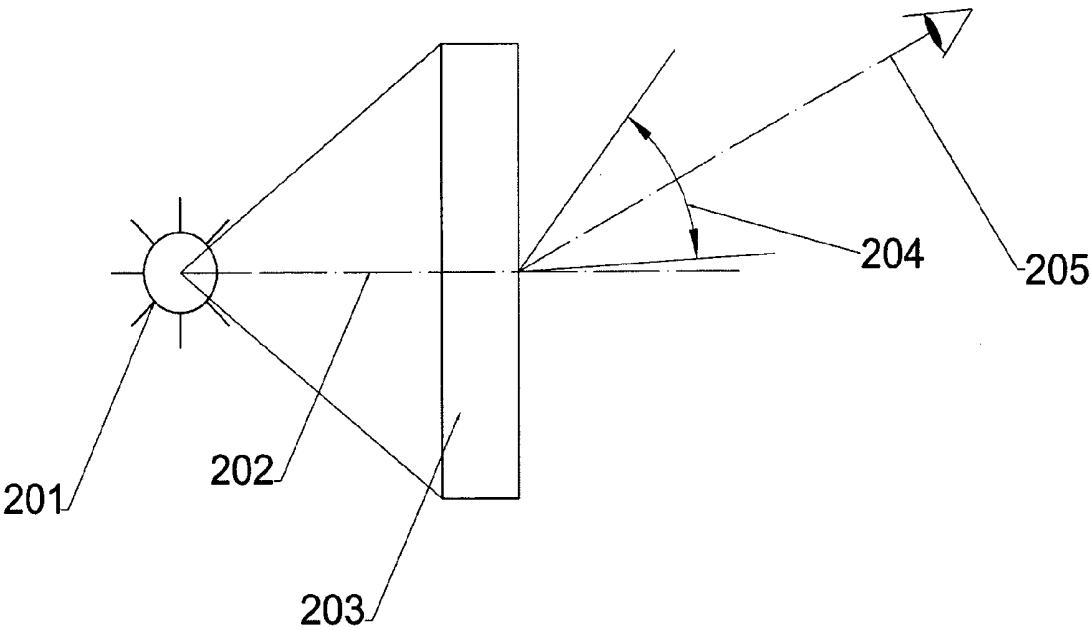


FIGURE 2A

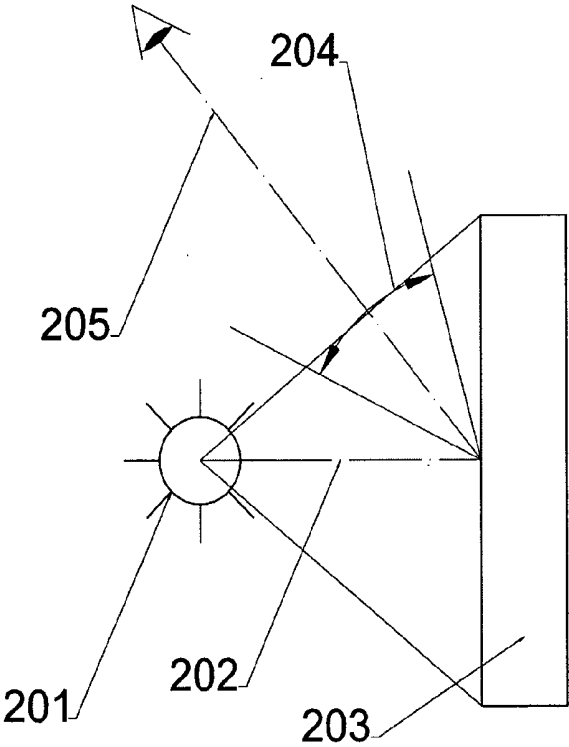


FIGURE 2B

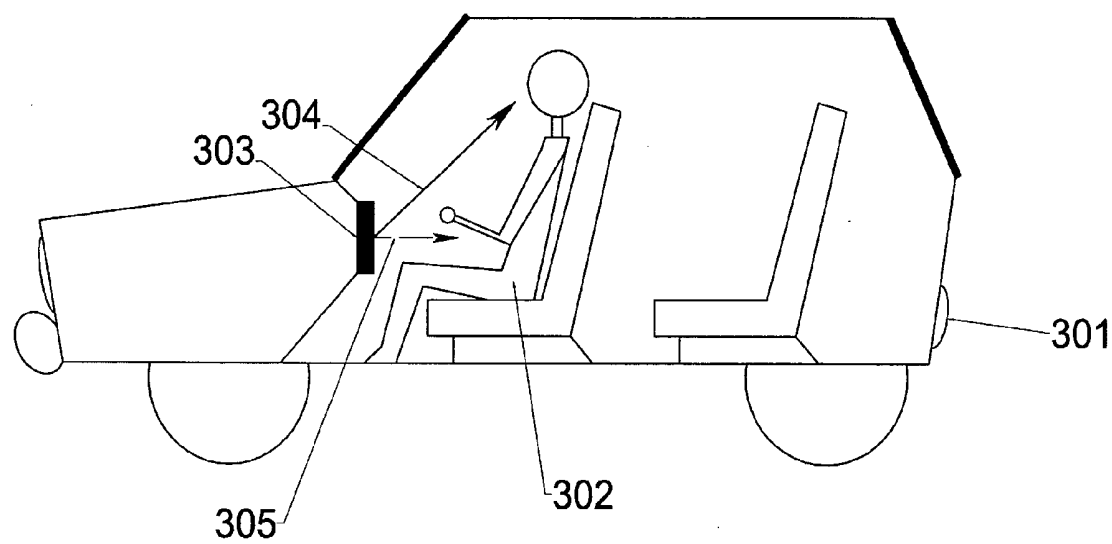


FIGURE 3

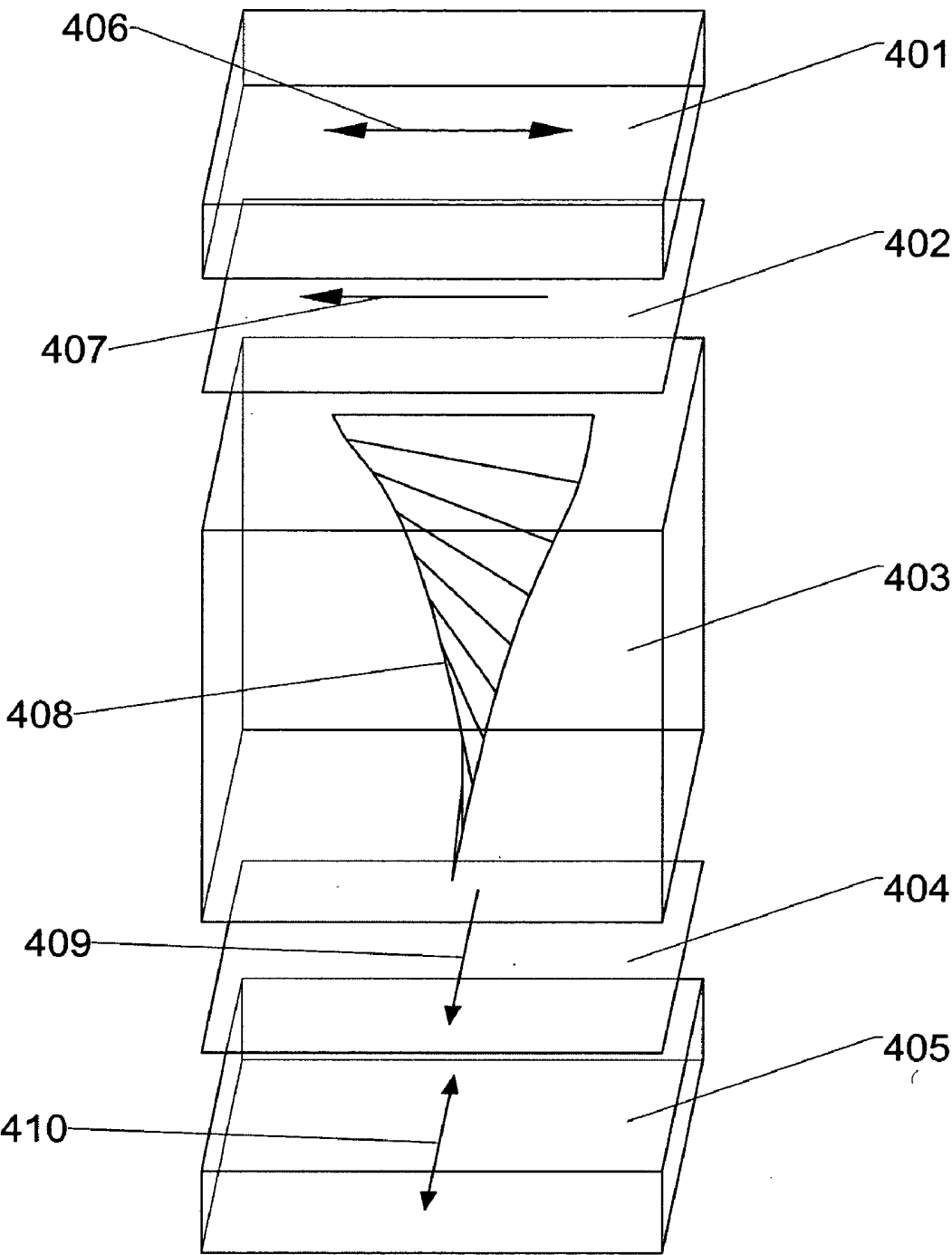


FIGURE 4

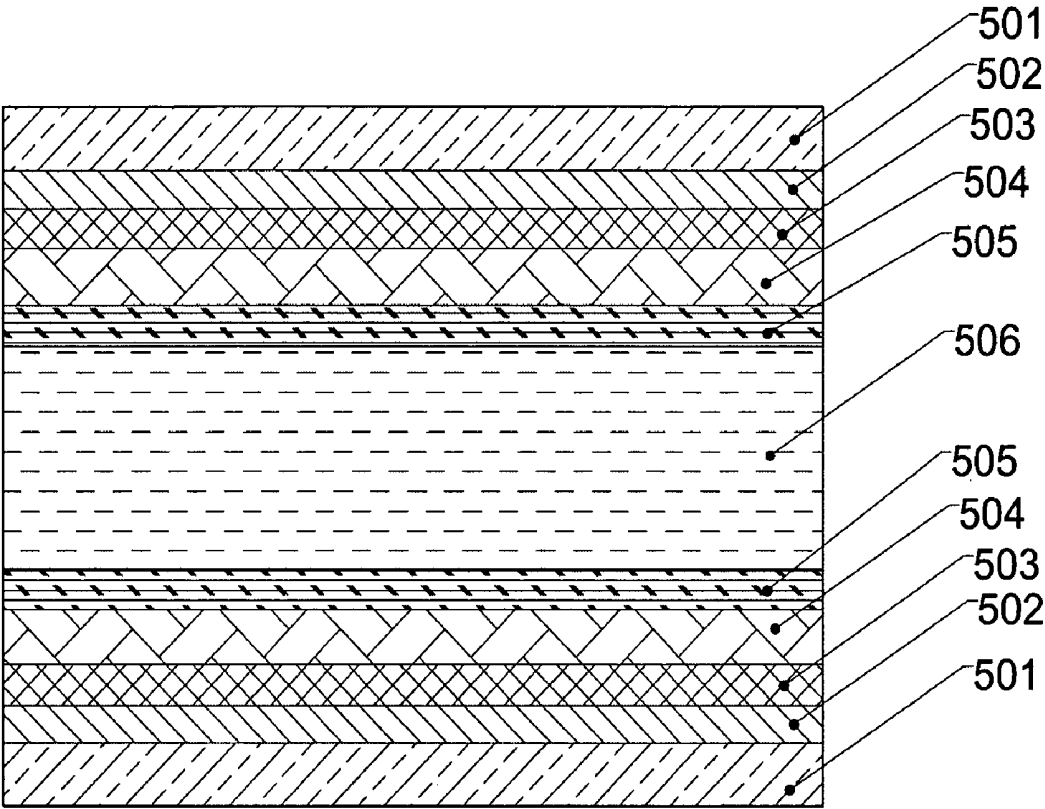


FIGURE 5

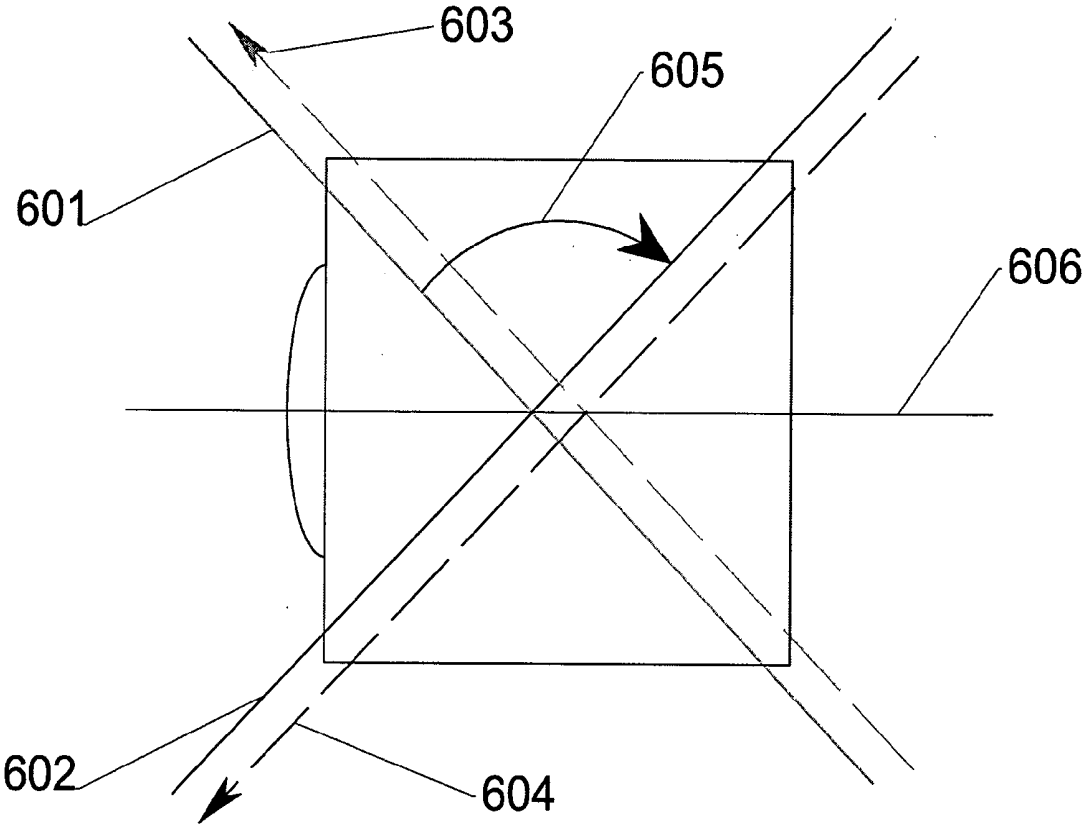


FIGURE 6.

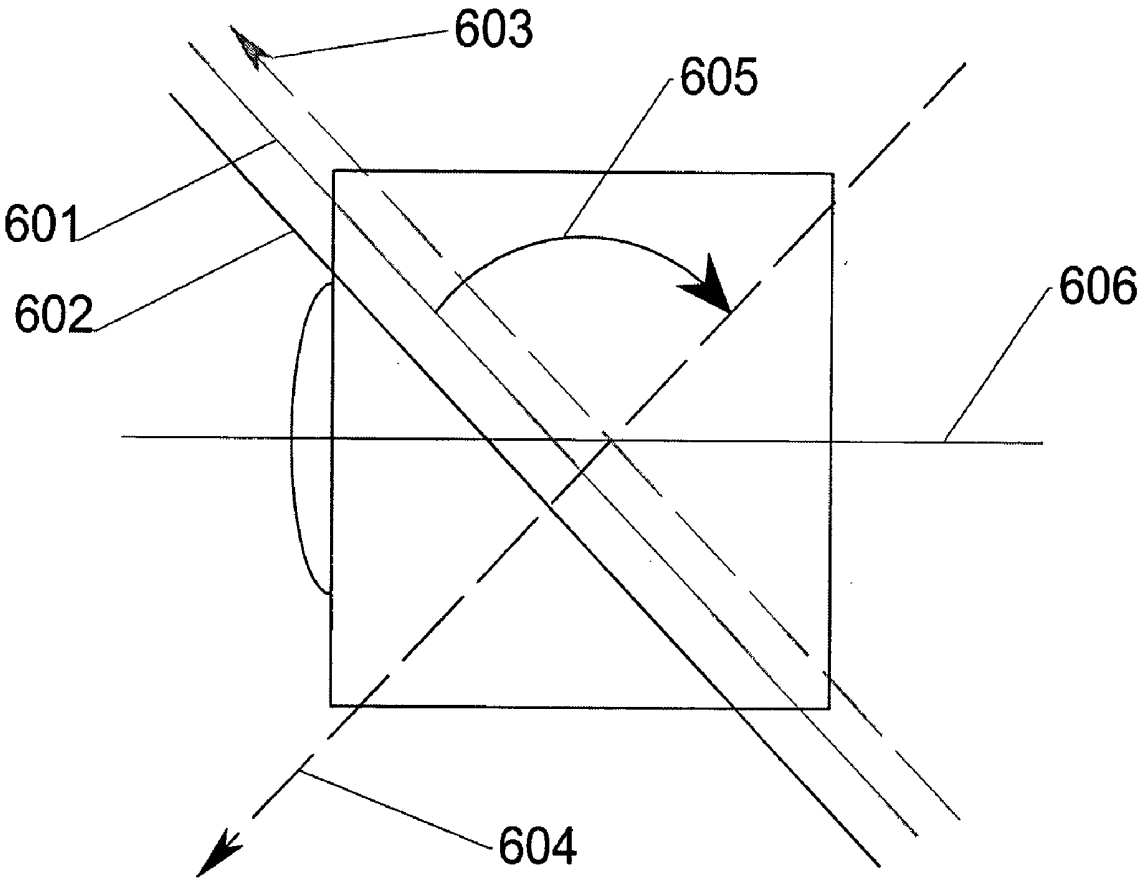


FIGURE 7

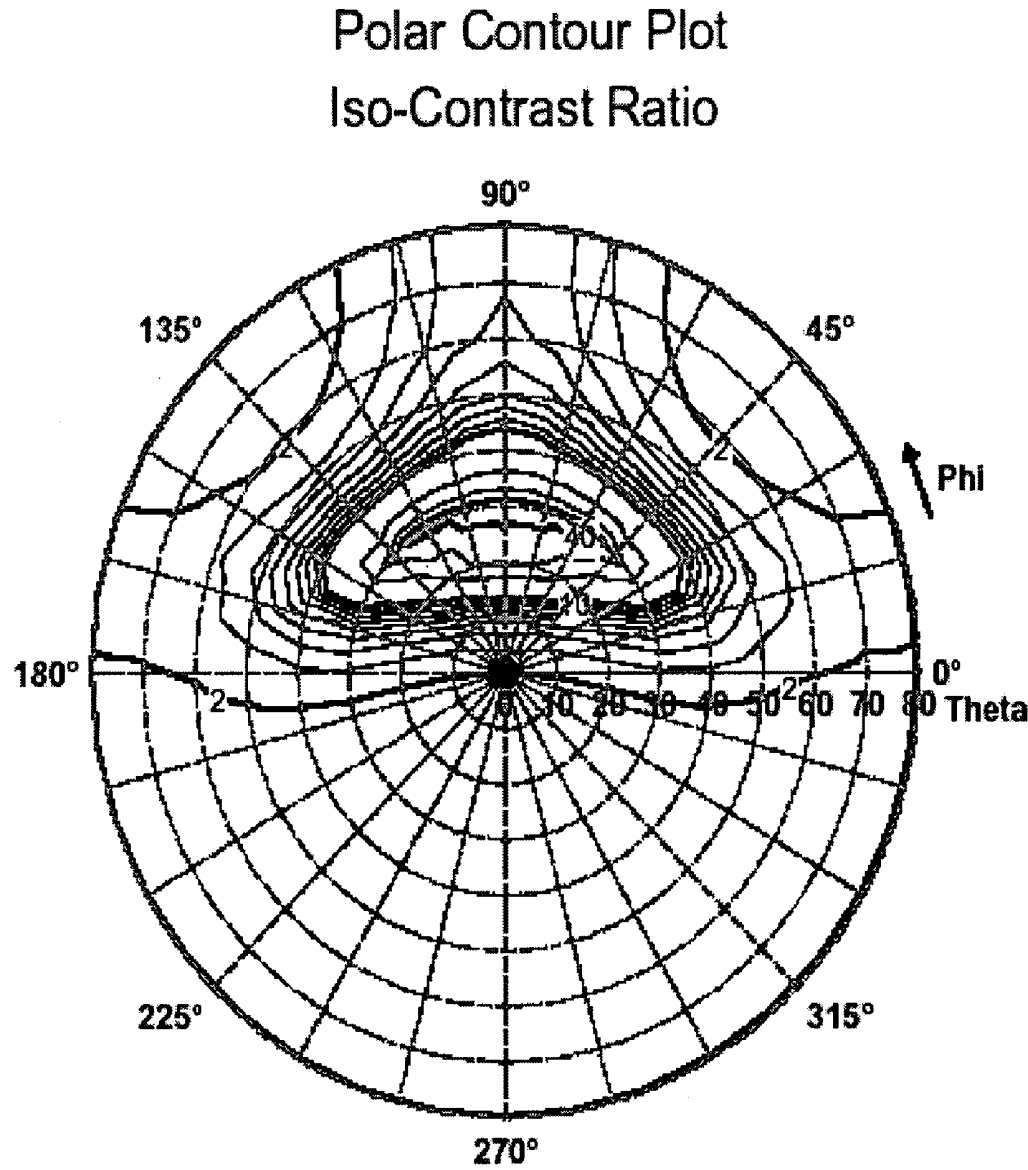


FIGURE 8

Polar Contour Plot
Iso-Contrast Ratio

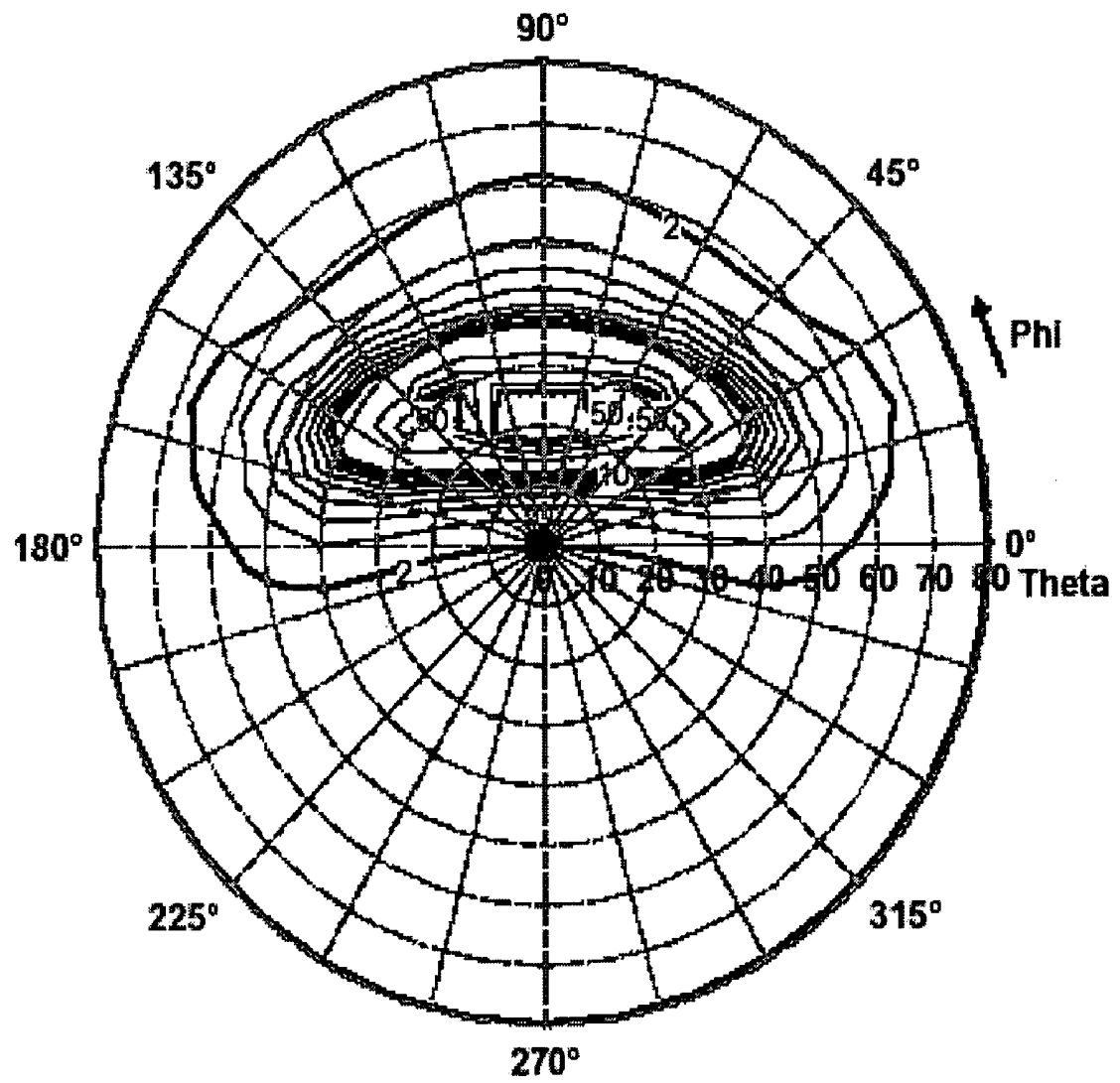


FIGURE 9

Polar Contour Plot Iso-Contrast Ratio

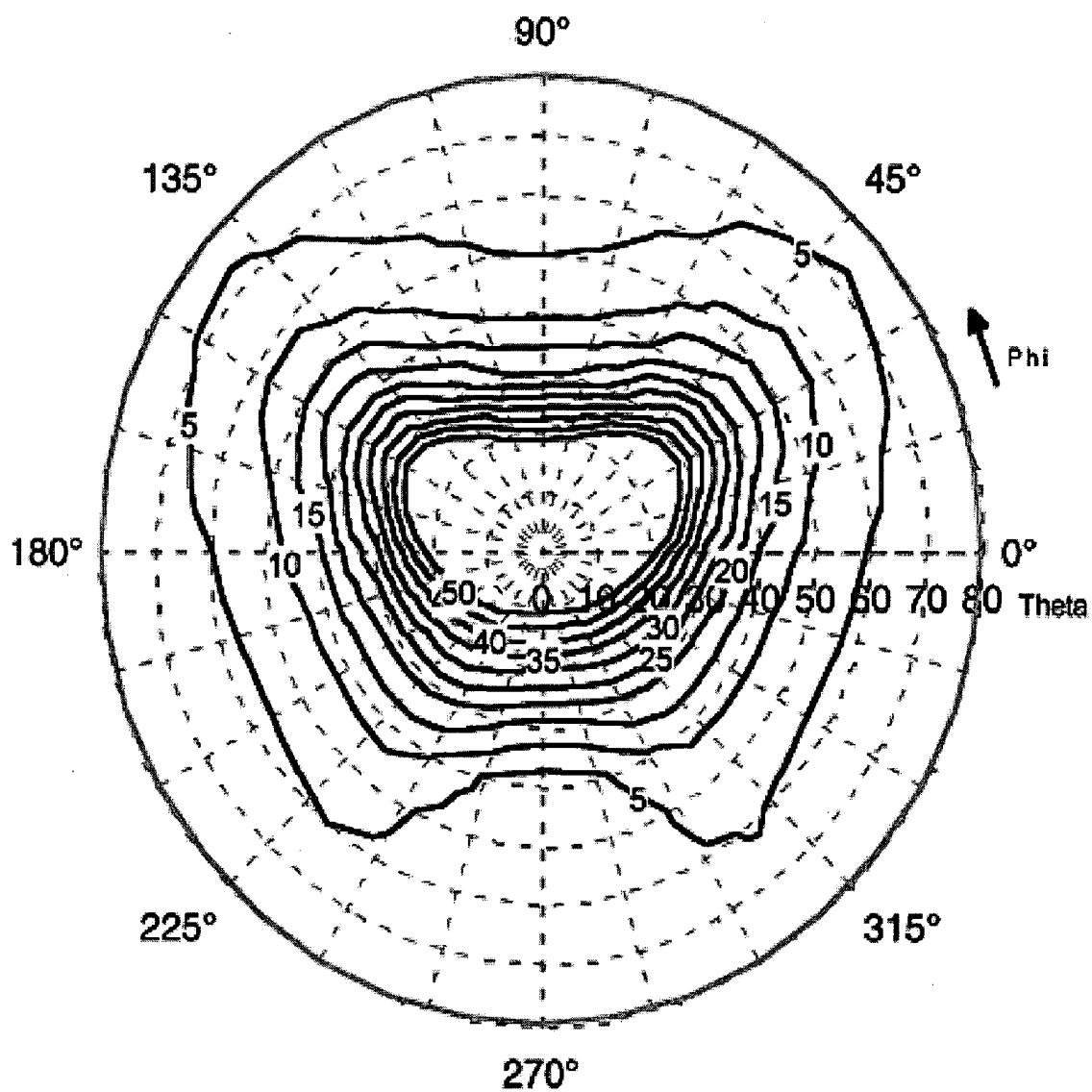


FIGURE 10

LIQUID CRYSTAL DISPLAY WITH OFFSET VIEWING CONE

CROSS REFERENCES TO RELATED APPLICATIONS

[0001] This application claims priority to the U.S. patent application Ser. No. 60/45,668, filed Mar. 25, 2003, the disclosure of which is hereby incorporated by reference.

FIELD OF THE INVENTION

[0002] This invention relates in general to the field of liquid crystal devices, and in particular to liquid crystal displays with offset viewing cone.

BACKGROUND OF THE INVENTION

[0003] Devices designed for off-normal, directed optical characteristics such as transmission, reflectance, contrast, brightness etc. are well known in the prior art. The optical anisotropy of nematic liquid crystals makes them ideal for use in these devices. The high level of development of liquid crystal materials and application methodology provide a solid technological foundation and facilitate their use in directed, light-modulating optical devices.

[0004] In liquid crystal displays, light from front- or backlighting system or from ambient light sources sequentially passes through a plurality of functional layers. In the case of transmissive LCDs, the functionality of the display requires at least a polarizer, a liquid crystal (LC) layer confined between transparent electrodes, and another polarizer. Reflective LCDs may be constructed such that either one or two integral polarizers are required. Other required elements include alignment layers that provides orientation of directors of liquid crystal molecules on the boundaries of the liquid crystal and transparent substrates to protect the liquid crystal and other layers confined between them from mechanical and other damages. Reflective LCDs include an additional reflective layer. Additionally, a plurality of functional layers such as retardation plates, color filters, planarization and protective layers, insulating layers and other layers may also be included in the display depending on the technical requirements to the display and its functions.

[0005] Many types of liquid crystal configurations are known which are capable of modulating the intensity of light and providing controlled contrast for the display of images. The most common and generally most effective LC devices for this function are based on liquid crystals in the nematic phase, operating with the use of the twist effect, that is, a twist of the polarization plane of the light passing through a layer of liquid crystal material. The principle of operation of a twisted-nematic liquid crystal cell is based on the use of a pair of polarizers employed together with a voltage-driven LC cell. A front polarizer polarizes the incident light. The polarization plane of the polarized light is twisted through a certain angle as polarized light passes through the liquid crystal layer before it meets a second polarizer. The second polarizer is also called the analyzer. A change in the voltage across the liquid crystal results in a change in a twist angle of the polarization plane, as light passes through the liquid crystal layer. This allows the light intensity to be controlled at the exit from the display by changing an angle between the light polarization plane at the exit from the liquid crystal and the transmission axis of the analyzer.

[0006] The capability to modulate the intensity of the light passing through the functional layers of the display is realized with the liquid crystal confined between transparent electrodes, which are in turn confined between the transparent substrates and the entrance and exit polarizers. Depending upon the particular LCD application, the entrance and exit polarizer may be oriented with their transmission axes crossed, in which case the operating mode is called a normally-white (NW) mode, or the two polarizers may be oriented with their transmission axes aligned parallel to one another, in which case the operating mode is designated as normally-black (NB) mode. In the case of a twisted-nematic (TN) LCD operated in the NW mode, if a voltage applied to the LC layer with the aid of electrodes completely suppresses the twist effect, the polarization of light created by the first polarizer remains unchanged and the light is absorbed in the second polarizer oriented perpendicularly to the first one (crossed polarizers). On the contrary, when no voltage is applied to the LC, the polarization plane of the light is rotated so that the beam passes through the second polarizer without absorption. In the case of a TN LCD operated in the NB mode, the relations between the applied voltage and light throughput are the reverse of those described for the NW mode.

[0007] The above scheme can exhibit significant variations depending on features of the LCD design. There are two types of LCDs: reflective and transmissive. Reflective LCDs use the light from ambient sources and employ no special backlighting systems, thus consuming minimum energy. Transmissive displays are provided with backlighting systems employing light sources situated on the side opposite to an observer. A reflective display with semitransparent mirror and a backlighting system behind it can operate in both reflection and transmission modes. LCDs of this hybrid type are called transmissive-reflective or trans-reflective LCDs.

[0008] In describing LCDs, it is convenient to differentiate between front and rear sides. The front side is that facing the viewer and, in the case of reflective LCDs, the front side also faces the source(s) of ambient illumination. The rear side is opposite to the front side and, in the case of transmissive LCDs, the rear side faces the backlighting system. The set of layers in the LCD structure situated in front of the LC layer is frequently referred to as the front panel, while the layers behind the LC layer are called the rear panel. Accordingly, the like functional layers situated in rear and front panels are specified as "rear" and "front", such as rear and front substrates, rear and front electrodes, etc.

[0009] Many modern liquid crystal displays use the liquid crystal in the so-called mixed mode. The term "mixed mode" designates the mode of the liquid crystal when the Mauguin condition is violated, such that the liquid crystal layer no longer functions as a simple polarization rotator but rather operates as a "mixture" of both a polarization rotator and a birefringent slab or waveplate. In this case, the liquid crystal layer retardation is close to the light wavelength by the order of magnitude:

$$(n_e - n_o)d \approx \lambda$$

[0010] n_e and n_o denote the refractive indexes for extraordinary and ordinary rays in the liquid crystal, respectively, d is the thickness of the liquid crystal, λ is the visible light wavelength (400-700 nm). Here, the retardation of the liquid

crystal layer denotes the product of the liquid crystal layer thickness and the difference between extraordinary and ordinary rays refractive indices (i.e., the birefringence of the liquid crystal layer). It should be noted that satisfaction of the Mauguin condition generally requires that the retardation of the liquid crystal layer be much greater than the wavelength of visible light, a condition that is seldom fulfilled given the refractive indices of most liquid crystal materials and the desirability of small liquid crystal cell gaps.

[0011] The mixed modes allow development of the liquid crystal light devices with high brightness, high multiplexing, enhanced angular characteristics, better color rendering and other advantageous features. In order to achieve the advantages, the parameters of the liquid crystal display require careful tuning. The physical reason here is the sophisticated light transformation in the liquid crystal. For example, in the general case the linearly polarized light transmitted through the mixed-mode liquid crystal is transformed to elliptical polarization with the additional result that the polarization state at the output of the liquid crystal layer exhibits a strong wavelength dependency. Therefore, a clear, achromatic light output in the optically active state of the liquid crystal display (bright state for the NW mode or dark state for the NB mode) is not possible in the general case.

[0012] In order to realize the performance advantages of mixed-mode LCD operation and mitigate the described shortcomings, numerous theories and concepts were developed. Herewith we denote the parameters engaged in the tuning of the liquid crystal mode in order to obtain the best optical and viewing angle performance. Liquid crystal layer parameters engaged are the twist angle, pre-tilt angle, and the retardation determined here as the product of the thickness and the birefringence of the liquid crystal layer. Principal tunable parameters for the polarizers and the alignment layers are the angles between front and rear polarizer transmission axes and, respectively, the rubbing directions of the front and rear alignment layers. Usually the liquid crystal birefringence, the liquid crystal layer thickness, the twist angle and polarizers angles are isolated as the main parameters, although the pre-tilt angle also plays a role in adjusting the optical and viewing angle performance of the LCD operated in a mixed mode.

[0013] In addition, the use of different optical phase compensators—i.e., optical retarders—can affect the LCD optical performance. The retarders are used in order to widen the viewing angle of the liquid crystal devices, to obtain the better contrast and throughput luminance, to provide better color rendering, and to enhance other angular characteristics, etc. The different kinds of optical retarders such as stretched-film quarter- and half-wave plates, twist-discotic liquid crystals, Fuji-film and so on are designed to enhance various characteristics of the liquid crystal optical devices.

[0014] In the context of the background, all of these enhancements are of two different means. On the one hand, the widening of the contrast viewing angle or viewing cone of any type of liquid crystal device would give a technical solution for some of the particular tasks in the field of the disclosed invention. Here we touch the intersection between the spheres of use of directional light/contrast modulators and wide-angle light/contrast modulators. Although the use of the devices with wide viewing angle is possible in the cases when a specific off-normal viewing direction is

required, this is generally not the best solution due to excessive light losses at non-viewable directions as well as unnecessary complexity and cost. On the other hand, in most cases the use of LCDs, which are specially designed and optimized for specific off-normal viewing directions should be substantially less expensive and more practical. The technical art considering the modification of the liquid crystal cell viewing properties by tuning the parameters of the liquid crystal itself and related details could be quite useful for the disclosed invention. The reason is the simplicity of the described solutions.

[0015] U.S. Pat. No. 5,280,371 describes a method using a directional diffuser to gather light passing through a liquid crystal display device in an inclined direction. The method consists of the use of a microlens array in conjunction with a conventional lambertian light diffuser installed sequentially along the light path. The lenses in the array possess parallel optical axes, thus having one common optical axis. This combination is inserted into the plurality of layers of the liquid crystal display in such a way that the microlens array is turned to the light source, and the lambertian diffuser is placed immediately behind the front glass substrate of the liquid crystal. When the common optical axis of the microlens array is turned from the parallel with the light path in the liquid crystal display, the area with maximum concentration of light is turned and aligns in parallel with the optical axis of the microlens array. The main drawback of the device is the technological complexity of the microlens array manufacturing and the associated cost.

[0016] U.S. Pat. No. 6,380,995 B1 describes a device, the directional viewing characteristics of which are realized with the aid of a reflective electrode layer disposed on an uneven surface. This electrode has a transparent portion substantially facing in a main viewing angle direction. The main disadvantage of the device is it can only be used in reflective type liquid crystal displays. Transmissive type liquid crystal displays and the other liquid crystal devices without reflective functional layers are not compatible with this approach. In addition, the fabrication of a reflective, partially transparent electrode with an uneven surface structure is technically challenging and expensive.

[0017] U.S. Pat. No. 4,890,902 describes a specially designed optical light modulating material comprising an organic resin with microdroplets of liquid crystal material incorporated into a synthetic resin matrix. The index of refraction of the matrix is matched or mismatched to an index of refraction of the liquid crystal optical axis within the microdroplets so that when the microdroplet LC director is aligned relative to a surface of the material, maximum transmission of light occurs at a selected oblique angle relative to the surface of the material or a selected narrow angle about the perpendicular of the material. The use of this material in liquid crystal cells, light control devices for windows and displays provides the devices with an oblique viewing angle, therefore having the potential capability to direct the light to off-normal directions. The drawback of the polymer dispersed liquid crystal or PDLC, is the relatively high operating voltage, low contrast ratio and a highly scattering light characteristic in the voltage off state leading to high levels of diffuse reflection.

SUMMARY OF THE INVENTION

[0018] Accordingly, one general objective of this invention is to eliminate the drawbacks and uncertainties of

known devices such as cumbersome backlighting system, restriction on liquid crystal materials, low image contrast in the viewing direction, excessive light loss and diffuse surface reflection, complicated manufacturing process and associated high cost.

[0019] Another objective of the present invention is to provide a liquid crystal display with directed, offset viewing cone that can be manufactured using traditional and well-developed methods of liquid crystal technology.

[0020] A further objective is to provide a transmissive, reflective or transreflective type of liquid crystal display device capable of producing images that have the highest contrast ratio and brightness in the directions off-normal from the display.

[0021] These and other objectives are achieved by the liquid crystal display of the invention which comprises a front panel comprising a front alignment layer having an alignment direction, a rear panel comprising a rear alignment layer having an alignment direction, and a liquid crystal layer between the front and rear alignment layers. The liquid crystal layer has a rotational twist angle of about 90° and a pre-tilt angle of not more than 2°. The alignment, material and thickness of the liquid crystal layer are such that at the mid-point of the rotational twist, the direction of liquid crystal directors coincide with an offset viewing direction of the liquid crystal display.

BRIEF DESCRIPTION OF THE DRAWINGS

[0022] The invention will be more clearly understood from the following description when read in conjunction with the accompanying drawings in which:

[0023] **FIG. 1A** is a schematic showing the directors of liquid crystal molecules in the on-state of the liquid crystal.

[0024] **FIG. 1B** is a schematic showing the directors of liquid crystal molecules in the off-state of the liquid crystal.

[0025] **FIG. 2A** is a schematic showing a transmissive liquid crystal display with an offset viewing cone.

[0026] **FIG. 2B** is a schematic showing a reflective liquid crystal display with an offset viewing cone.

[0027] **FIG. 3** is a schematic showing an automotive instrument panel application of the liquid crystal display with offset viewing cone.

[0028] **FIG. 4** is a schematic showing the order and mutual arrangement of the layers of a liquid crystal display with offset viewing cone.

[0029] **FIG. 5** is a schematic showing the layer structure of a liquid crystal display with offset viewing cone in accordance with one embodiment of the present invention.

[0030] **FIGS. 6-7** are schematics showing the mutual orientation of the polarizers and the liquid crystal rubbing directions in accordance with one embodiment of the present invention.

[0031] **FIGS. 8-10** are polar iso-contrast plots of the liquid crystal displays in accordance with the present invention.

DETAIL DESCRIPTION OF THE INVENTION

[0032] The present invention provides a highly effective liquid crystal display with a directed, offset viewing cone,

which is simple and easy to fabricate. The liquid crystal display of the invention can be transmissive, reflective or transreflective, and is capable of deflection of the viewing cone of maximal image contrast and brightness to a selected off-normal direction. Particularly, the transmissive variant allows deflection of the viewing cone from the straight light path, while the reflective variant allows deflection of the viewing cone from the mirror-like light path. This capability can be used in image display devices of various purposes, especially where such devices must be located in an offset position relative to the viewer.

[0033] The liquid crystal display of the invention comprises a plurality of layers, particularly, liquid crystal, substrates, polarizers, electrodes, and alignment layers etc. The liquid crystal layer is substantially the twisted nematic liquid crystal, and the pre-tilt angle is not more than 2°. The alignment, thickness and material of the liquid crystal layer are appropriately chosen in order to provide a desired offset of the viewing direction of the display. In particular, the viewing offset direction of the liquid crystal display coincides with the direction of the liquid crystal molecules directors at the midpoint of the rotation twist.

[0034] The present invention is illustrated in more details with reference to **FIGS. 1A and 1B**. The directors of the liquid crystal molecules in the on-state of the liquid crystal is shown in **FIG. 1A**. The directors of the molecules in the off-state of the liquid crystal is shown in **FIG. 1B**. The molecules of the liquid crystal **110** are placed between alignment layers **104** and **105**. The difference between the on-state and the off-state is based on the voltage applied to the liquid crystal. In the off-state, the value of voltage is zero, while in the on-state, a non-zero voltage is applied to create an electrical field **109** inside the liquid crystal. This electric field forces the molecules to turn along the electric field **109**. The directors of the molecules in the on-state is defined by the twist rotation **106** of the molecules, by the interaction of the molecules with electric field and by the pre-tilt derived tensions described below. In the off-state, only the pre-tilt interaction and the twist rotation are involved.

[0035] The liquid crystal molecules adjacent to the alignment layer **105** have approximately the same pre-tilt angle **103** in the off-state and on-state due to the strong interaction with adjacent alignment layer **105**. The interaction between the molecules extends the tilt from the layers adjacent to the alignment layer into the depth of the liquid crystal. In the off-state, the pre-tilt angle **102** decreases as the molecules lie further from the alignment layer, and most of the liquid crystal molecules follows the twist rotation only, as shown in **FIG. 1B**. The director **101** of the molecule in the midpoint of the rotation twist lies in the horizontal direction.

[0036] In the on-state, the voltage azimuthally rotates the directors of the liquid crystal molecules. Consequently, the tilt angle **111** increases as the molecules lie further from the alignment layer. The interaction of the pre-tilt, electrical field and the twist rotation aligns the director **101** of the molecule in the midpoint of the rotation twist at angle **107** of horizontal direction **108**. In this configuration, the light will be distributed in the off-normal viewing direction. The maximum image contrast will be achieved in the direction of the director of the molecule in the midpoint of the rotation twist.

[0037] FIGS. 2A and 2B show the general operational concepts of the liquid crystal displays with offset viewing cones. FIG. 2A shows the transmissive operation, where the device is positioned on the light path between the light source and the light detector (or human eyes). Here, the liquid crystal display with offset viewing cone steers the cone of transmitted light going through the cell such that the viewing cone of maximal image contrast is centered around some selected off-normal direction. In the case of reflective operation as shown in FIG. 2B, the liquid crystal display with offset viewing cone reflects the cone of light such that the viewing cone of maximal image contrast is centered around the selected off-normal direction. The offset of viewing means that the maximum image contrast is shifted from the normal to the display.

[0038] The transmission axes of the two polarizers can be perpendicular or parallel to each other, forming a normally-white or normally-black display respectively.

[0039] The polarizer of a liquid crystal display can be of either E-type or O-type. An O-type polarizer is a dichroic polarizer where the extraordinary ray is suppressed. An E-type polarizer is a polarizer where the ordinary ray is suppressed. Conventional thin film polarizers used in liquid crystal displays are based on iodine organic compounds and mainly of O-type. Dichroic dye based polarizers often represent E-type polarizers. A good and practical example of dichroic dye based polarizers is the thin crystal film (TCF™) polarizers available from Optiva, Inc. in South San Francisco, Calif.

[0040] The TCF polarizers are made of an optically anisotropic dichroic liquid crystal film. The possibility of using this film as a material for making polarizers is related to its characteristic properties including extremely small thickness (1 micron and less), low temperature sensitivity, highly anisotropic refractive indices, favorable angular characteristics, and high polarizing ability at oblique angles.

[0041] The above properties are related to the special features of the materials employed and the method used for forming the liquid crystal film. A special molecular-crystalline structure of the thin crystal film is formed by crystallization of a liquid crystal phase, containing at least one organic substance capable of forming a stable lyotropic or thermotropic liquid crystal phase, upon application of the liquid crystal onto an appropriate substrate, alignment, and drying. The organic substance in the anisotropic thin crystal film comprises at least one organic compound, the formula of which includes (i) at least one ionogenic group ensuring solubility in polar solvents for obtaining a lyotropic liquid-crystalline phase, and/or (ii) at least one nonionogenic group ensuring solubility in nonpolar solvents for obtaining a lyotropic liquid-crystalline phase, and/or (iii) at least one counterion, which is either retained or not retained in the molecular structure in the course of the material formation.

[0042] The selection of the base material for this optically anisotropic dichroic crystal film is determined by the presence of a developed system of π -conjugated bonds in conjugated aromatic rings and by the presence of groups (such as amine, phenol, ketone, etc.) lying in the plane of the molecule and entering into the aromatic system of bonds. Such a selection can be performed so as to take into account the requirements with respect to the transmission spectrum of the film in the visible range. Using dyes as the initial

compounds also provides possibility of using thin crystal film polarizers as correcting color or neutral filters and/or as ultraviolet or infrared filters. The selection between these possibilities is determined by the technical task and available materials, etc.

[0043] When dissolved in an appropriate solvent, such organic compounds form a colloidal system (lyotropic liquid crystal) in which molecules are aggregated into supramolecular complexes constituting kinetic units of the system [Patent Application RU 2,000,104,475 of 25.00.00]. This lyotropic liquid crystal phase is essentially a precursor of the ordered state of the system, from subsequent alignment of the supramolecular complexes and removal of the solvent.

[0044] The process of the polarizer orientation leads to the formation of a surface microroughness characterized by a certain special direction. This circumstance allows such polarizers to be used as alignment layers.

[0045] In the optically anisotropic dichroic crystal film, the molecular planes are parallel to each other and the molecules form a three-dimensional crystal structure, at least in a part of the crystal. Optimization of the production technology may allow the formation of an optically anisotropic dichroic single crystal film. The optical axis in this single crystal is perpendicular to the plane of molecules. Such thin crystal films possess a high degree of anisotropy and exhibit, at least in one direction, a high index of refraction and/or a high absorption coefficient.

[0046] The required anisotropy of the absorption coefficients and the refractive indices, as well as the necessary orientation of the principal axes (i.e., the optical properties of the electrooptical anisotropic thin crystal film in a multilayer structure) can be ensured by establishing a certain angular distribution of molecules in the polarizing film at the substrate surface. It is also possible to mix colloidal systems (which leads to the formation of combined supramolecules) so as to obtain the crystal films possessing intermediate optical characteristics. In the optically anisotropic dichroic crystal films obtained from mixed colloidal solutions, the absorption coefficient and the refractive index can take various values within the limits determined by the initial components. Such a mixing of different colloidal systems with the formation of combined supramolecules is possible due to the coincidence of one characteristic dimension (interplanar spacing of 3.4 ± 0.2 Å) for the organic compounds employed.

[0047] The possibility of controlling the optical properties of the thin crystal film by the aforementioned methods in the course of fabrication allows the layer characteristics to be adjusted according to the requirements of various particular problems. For example, it is possible to modify the absorption spectrum of the polarizer, which can provide for the improved color rendering and achromatism of the display. The birefringent films can be used as phase retarders with preset phase shift at a given wavelength. By changing the optical anisotropy of the films, it is possible to improve angular characteristics of the liquid crystal displays with thin film crystal polarizers.

[0048] The thickness of the optically anisotropic dichroic crystal film is determined by the content of solid substance in the applied solution. During the formation of such layers, a technological parameter conveniently controlled under

commercial production conditions is the solution concentration. The degree of crystallinity of the final crystal film can be monitored by X-ray diffraction and/or by optical methods. The surface of substrates onto which the thin crystal films are applied can be subject to additional processing to ensure homogeneous wetting of the surface (rendering the surface hydrophilic). The possible treatments include mechanical processing, annealing, mechanochemical treatment, etc. Such treatments may lead to a decrease in the film thickness and to an increase in the degree of ordering. An additional increase in the degree of ordering can be provided by special anisotropic alignment structures formed by mechanical processing of the substrate surface.

[0049] The optical dichroism of the film makes it possible to use such polarizers as phase retarders to improve the contrast ratio and/or angular characteristics of liquid crystal displays.

[0050] In another embodiment of the invention, at least one polarizer of the cell is placed between the substrates and therefore the specified polarizer is essentially an internal polarizer. The internal polarizer utilization can widen the viewing angle of the cell, lower switching time of the cell, enhance brightness of the cell, obtain better color rendition and further improve the cell performance due to the lowering of the cell thickness. In another embodiment, the internal polarizer can carry an additional function such as an alignment layer, or a color correcting layer, or retarder, or combine at least two of the specified functions in addition to the polarizing function. The combination of any type described is possible when the internal polarizer is made from a dichroic dye material that is aligned in order to obtain the polarization effect.

[0051] Furthermore, a decrease of the cell driving voltage can be obtained when the internal polarizer is made from a material with high dielectric permittivity. In order to achieve this result the internal polarizer should be placed between the electrode and the substrate of the panel. Thus the elimination of the material with the high permittivity from the space between electrodes will decrease the voltage required to switch the liquid crystal cell from the twisted to untwisted state.

[0052] In another embodiment of the invention, the liquid crystal cell operates in the reflective liquid crystal display mode and thus the plurality of cell's layers includes a light reflective layer. In another embodiment, the liquid crystal cell works in the transmissive liquid crystal display mode and therefore the specified reflective layer will be partially transparent in order to transmit light from an integral back-light source.

[0053] For the reflective and transmissive modes of the liquid crystal display, the necessity to eliminate or minimize the interference in the layers of the liquid crystal cell requires the addition of light scattering to the functionality of the plurality of the liquid crystal layers. In the embodiment with a reflective layer, this reflective layer is diffusely reflective, thus providing the light scattering function in addition to the light reflecting function. On the other hand, the use of a specularly reflective layer is of practical value too, because it provides a higher brightness and contrast display while the light scattering can be realized with other technical means.

[0054] The simplest way to achieve the interference reduction is by addition of the special light-scattering layer to the

plurality of layers of the liquid crystal cell. In another embodiment, micro-droplets of light scattering material are added to the liquid crystal layer.

[0055] In another embodiment, anti-reflective and/or anti-glare coating is disposed on the surface of the liquid crystal cell. This embodiment gives the enhancement of the viewing characteristics by reduction of specular front surface reflections. In another embodiment, the aforementioned light scattering layer is disposed on the surface of the reflective cell as the light scattering coating to accomplish an anti-glare function.

[0056] The use of additional layers may be necessary either to enhance the viewing properties of the liquid crystal or to provide some auxiliary function. The present invention is capable of incorporating any of the functional layers described herewith, and two or more described layers, as well as layers combining functions of the layers described herewith.

[0057] The adhesive layer(s) usually bind the cell layers or bind the cell and some external object. The optical retarders are the birefringent layers that are sometimes necessary to enhance the viewing characteristics of the LCD cell to improve viewing angle, contrast and brightness, color and grayscale reproduction, etc. The isolating layers are added to protect cell from the electrical disruption. The protective layers are used to protect the cell layers from outer damage, scratching, or to prevent disruptive interactions between layers. The color filters are used to color the light exiting from the lighting system, either to correct the color gamut of the display, or to provide the display with color image displaying capability. The last case actually requires a patterned matrix of color filters.

[0058] In order to intensify the directional effect of the invention, special optical layers can be added to the cell. These layers can be an array of light-directing elements such as optical waveguides or lenselets, a diffraction grating, or any other layer providing additional collimation of the light passing through the cell. In another embodiment, a back-lighting system providing collimated light can be used to provide an improvement when combined with other optical layers for light guiding.

[0059] FIG. 1A and FIG. 1B show the configuration of the liquid crystal molecules in the liquid crystal display with offset viewing cone of the invention in the on-state and off-state, respectively, where the reference numbers represent the following: 101—the director of the molecule in the midpoint of the rotation twist in the off-state of the liquid crystal, 103—the pre-tilt angle of the molecule adjacent to the alignment layer, 102—the pre-angle tilt of the molecule placed next to the molecule adjacent to the alignment layer in the off-state, 104, 105—alignment layers, 106—direction of the 90° rotation twist, 107—the angle of viewing offset, 108—the horizontal direction in the midpoint of the rotation twist, 109—the direction of the electrical field, 110—the liquid crystal molecules, 111—the pre-angle tilt of the molecule placed next to the molecule adjacent to the alignment layer in the on-state.

[0060] FIG. 2A presents a transmissive liquid crystal display with offset viewing cone, where the reference numbers represent the following: 201—light source, 202—initial light path cone, 203—light-directing liquid crystal cell,

204—contrast viewing cone after the liquid crystal light-directing cell, **205**—the central angle of the contrast viewing cone produced by the liquid crystal light-directing cell. The figure shows the contrast viewing cone after the cell has shifted the center of the viewing volume relative to the initial direction.

[0061] **FIG. 2B** presents a reflective liquid crystal display with offset viewing cone. **FIG. 2B** shows contrast viewing cone after it is re-directed by the liquid crystal display relative to the initial direction. The viewing cone offset in the case of the reflective cell refers to a re-direction from the path of the mirror-reflected light.

[0062] **FIG. 3** presents an application of the liquid crystal display with offset viewing cone for an automotive instrument panel, where the reference numbers represent the following: **301**—the car, **302**—the driver's body, **303**—the control panel of the car equipped with the liquid crystal display with offset viewing cone light directing cell, **304**—the off-normal direction of driver view, **305**—the unused direction of view normal to the cell surface.

[0063] **FIG. 4** shows the order and mutual arrangement of the layers of the liquid crystal display with offset viewing cone, where the reference numbers represent the following: **401**—the polarizer, **402**—the alignment layer, **403**—the liquid crystal layer, **404**—the alignment layer, **405**—the polarizer, **406**—the polarizer transmission axis, **407**—the rubbing direction of the alignment layer, **408**—the spiral structure illustrating the 90° twist of the liquid crystal molecules, **409**—the rubbing direction of the alignment layer, **410**—the polarizer transmission axis. The transmission axis of each polarizer is parallel to the rubbing direction of the closest alignment layer, and the rubbing direction of the alignment layer defines the alignment of the molecules' directors in the liquid crystal. This illustration describes the alignment of a normally-white LC cell in the e-mode configuration (i.e., polarizer transmission axes aligned parallel with the LC director). The configuration shown in **FIG. 4** is for illustrative purpose and not intended to limit the invention in any way. Other modes and alignments are also possible.

[0064] **FIG. 5** illustrates the layer structure of the liquid crystal display with offset viewing cone according to the present invention, where the reference numbers represent the following: **501**—glass, **502**—ITO electrode, **503**—SiO₂ insulating layer, **504**—thin crystal film, **505**—alignment layer, **506**—liquid crystal layer.

[0065] Using the LCD structure shown in **FIG. 5**, three examples were performed. Table 1 summarizes the main parameters used in the first example, where TCF NO 15 internal polarizers available from Optiva, Inc. were used in a 90 degree TN configuration operated in the NW mode (crossed polarizers). Table 2 summarizes the main parameters used in the second example with the same design as in example 1 but with conventional external polarizers. Table 3 summarizes the main parameters used in the third example where TCF N021 internal polarizers available from Optiva, Inc. were used in a 90-degree TN configuration operated in the NB mode (parallel polarizers).

[0066] **FIG. 6** show the LC rubbing directions and polarizer orientations in the first and second examples where the reference numbers represent the following: **601**—polarizer

transmission axis at the rear side, **602**—polarizer transmission axis at the front side, **603**—rubbing direction at the rear side, **604**—rubbing direction at the front side, **605**—twist direction, **606**—glass axes.

[0067] **FIG. 7** presents the mutual orientation of the polarizers and the liquid crystal rubbing directions in the third example of the invention.

TABLE 1

Basic characteristics of the first Optiva design.			
Materials	Type	Thickness	Ref. indices
ITO	100 ohm	30 nm	1.85@633 nm
SiO ₂		75 nm	1.57@633 nm
PI		70 nm	1.653
LC	MLC-7700-100, 2 deg. pre-tilt, 1.45 V–2.5 V multiplex, 1/4 duty cycle, 7.6 micron cell gap		
Glass		0.7 mm	1.52
TCF	N015	800 nm	n _o = 1.85 n _e = 1.51
Backlight	Broadband White		

[0068]

TABLE 2

Basic characteristics of the Baseline design.			
Materials	Type	Thickness	Ref. indices
ITO	100 ohm	30 nm	1.85@633 nm
PI		70 nm	1.653
LC	MLC-7700-100, 2 deg. pre-tilt, 1.45 V–2.5 V multiplex, 1/4 duty cycle, 7.6 micron cell gap		
Glass		0.7 mm	1.52
External Polarizer	High Efficiency	25 micron	n _o = 1.52 n _e = 1.52
Backlight	Broadband White		

[0069]

TABLE 3

Basic characteristics of the second Optiva design.			
Materials	Type	Thickness	Ref. indices
ITO	100 ohm	30 nm	1.85@633 nm
SiO ₂		70–80 nm	1.57@633 nm
PI		70–80 nm	1.653
LC	MLC-7700-100, 1 deg. pre-tilt, 1.4 V–2.42 V multiplex, 4.5 micron cell gap, first minimum		
Glass		0.7 mm	1.5
TCF	N021.00	400 nm	n _o = 1.95 n _e = 1.51
Backlight	LED	589 nm peak	30 nm bandwidth

[0070] The obtained angular dependencies of the LCD phototically-weighted contrast ratio are shown in **FIGS. 8**, and **10** for the first, second and third examples, respectively. All **FIGS.** demonstrate the maximum contrast ratio higher than 40 at the azimuth angle from 15° up to 35°. A comparison of **FIG. 8** and **FIG. 9** clearly reveals that the use of internal TCF polarizers available from Optiva, Inc. increases the viewing angle of the device and enhances the offset of the viewing cone in the selected direction.

[0071] The foregoing descriptions of specific embodiments of the invention have been presented for the purpose

of illustration and description. They are not intended to be exhaustive or to limit the invention to the precise forms disclosed, and obviously many modifications, embodiments, and variations are possible in light of the above teaching. It is intended that the scope of the invention be defined by the claims appended hereto and their equivalents.

What is claimed is:

1. A liquid crystal display comprising:

a front panel comprising a front alignment layer having an alignment direction;

a rear panel comprising a rear alignment layer having an alignment direction; and

a liquid crystal layer between the front and rear alignment layers,

wherein the liquid crystal layer has a rotational twist angle of about 90° , a pre-tilt angle of not more than 2° , and the alignment, material and thickness of the liquid crystal layer are such that at the mid-point of the rotational twist, the direction of liquid crystal directors coincide with an off-normal viewing direction of the liquid crystal display.

2. The liquid crystal display of claim 1 wherein the front panel further comprises a front polarizer, and the rear panel further comprises a rear polarizer.

3. The liquid crystal display of claim 2 wherein the transmission axes of the front and rear polarizers are perpendicular.

4. The liquid crystal display of claim 2 wherein the transmission axes of the front and rear polarizers are parallel.

5. The liquid crystal display of claim 2 wherein at least one of front and rear polarizers is E-type polarizer, and the transmission axis of the E-type polarizer and the alignment direction of the alignment layer in the same panel as the E-type polarizer are perpendicular.

6. The liquid crystal display of claim 5 wherein the E-type polarizer is a thin crystal film manufactured from aromatic organic compounds, and the interplanar distance of the thin crystal film in the direction of any optical axis is $3.4 \pm 0.3 \text{ \AA}$.

7. The liquid crystal display of claim 6 wherein at least one of the aromatic organic compounds contains heterocycles.

8. The liquid crystal display of claim 6 wherein the thin crystal film is formed from a lyotropic liquid crystal based on at least one dichroic dye.

9. The liquid crystal display of claim 8 wherein the thin crystal film is treated with ions of bi-or/and trivalent metals.

10. The liquid crystal display of claim 2 wherein the front and rear polarizers are O-type polarizers.

11. The liquid crystal display of claim 10 wherein the transmission axis of the front O-type polarizer is parallel to the alignment direction of the front alignment layer, and the transmission axis of the rear O-type polarizer is parallel to the alignment direction of the rear alignment layer.

12. The liquid crystal display of claim 2 wherein the transmission axis of the front polarizer and the alignment direction of the front alignment layer form an angle from 0° to 90° .

13. The liquid crystal display of claim 2 wherein the transmission axis of the rear polarizer and the alignment direction of the rear alignment layer form an angle from 0° to 90° .

14. The liquid crystal display of claim 2 wherein at least one of the front and rear polarizers is an internal polarizer.

15. The liquid crystal display of claim 14 wherein the internal polarizer has at least one of the functions selected from the group consisting of an alignment layer, color correction filter, retarder, and any combination thereof.

16. The liquid crystal display of claim 1 further comprises a reflective layer.

17. The liquid crystal display of claim 16 wherein the reflective layer is semitransparent.

18. The liquid crystal display of claim 17 further comprises a backlighting system.

19. The liquid crystal display of claim 1 further comprises an antireflection or antiglare layer.

20. The liquid crystal display of claim 1 further comprises a light-scattering layer.

21. The liquid crystal display of claim 1 further comprises a retarder layer, a protective layer, an adhesive layer, a color filter, or a layer combining functions of at least two of the said layers.

* * * * *

专利名称(译)	带偏移视锥的液晶显示器		
公开(公告)号	US20040189910A1	公开(公告)日	2004-09-30
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摘要(译)

提供一种液晶显示器，其包括：前面板，包括具有取向方向的前取向层；后面板，包括具有取向方向的后取向层；以及位于前后取向层之间的液晶层。液晶层具有约90°的旋转扭转角和不超过2°的预倾角。液晶层的排列，材料和厚度使得在旋转扭曲的中点处，液晶指向矢的方向与液晶显示器的偏离正常观察方向一致。

