

FIG.3

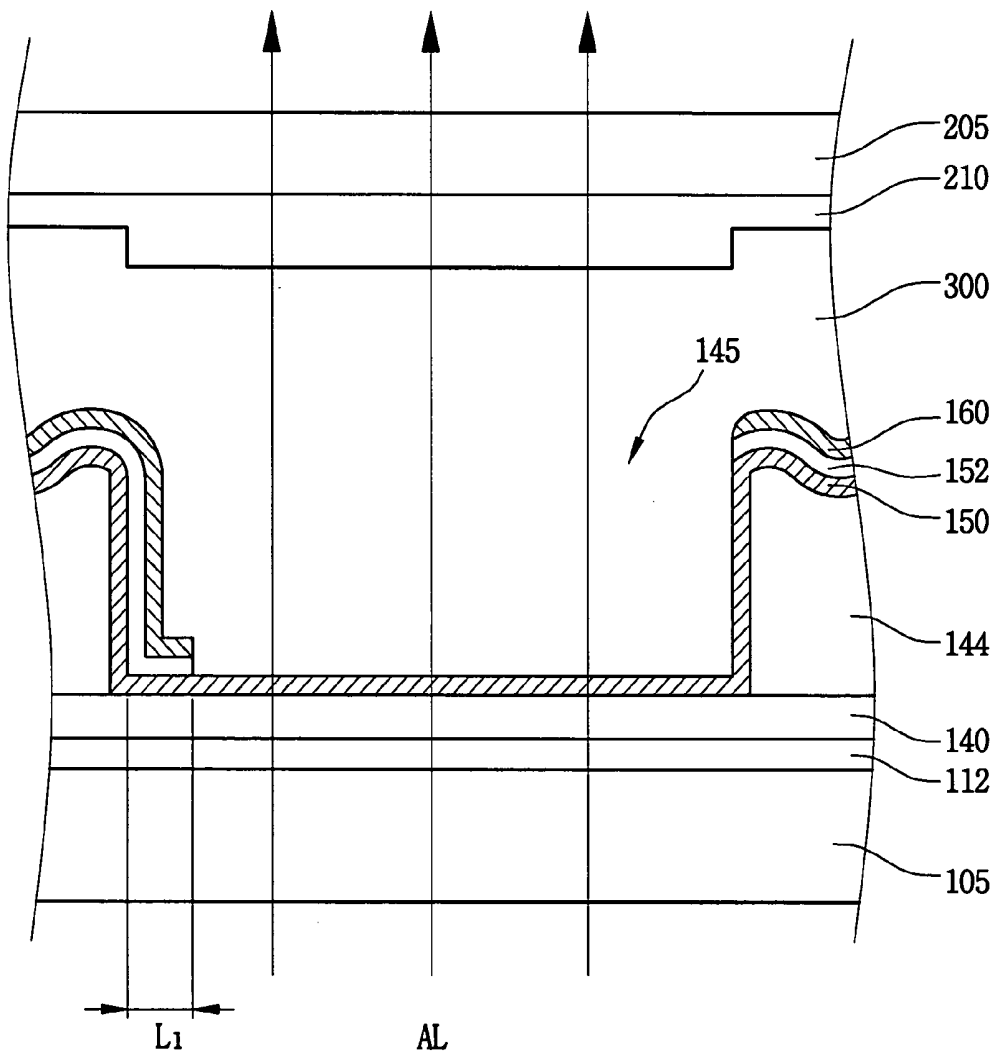


FIG. 4A

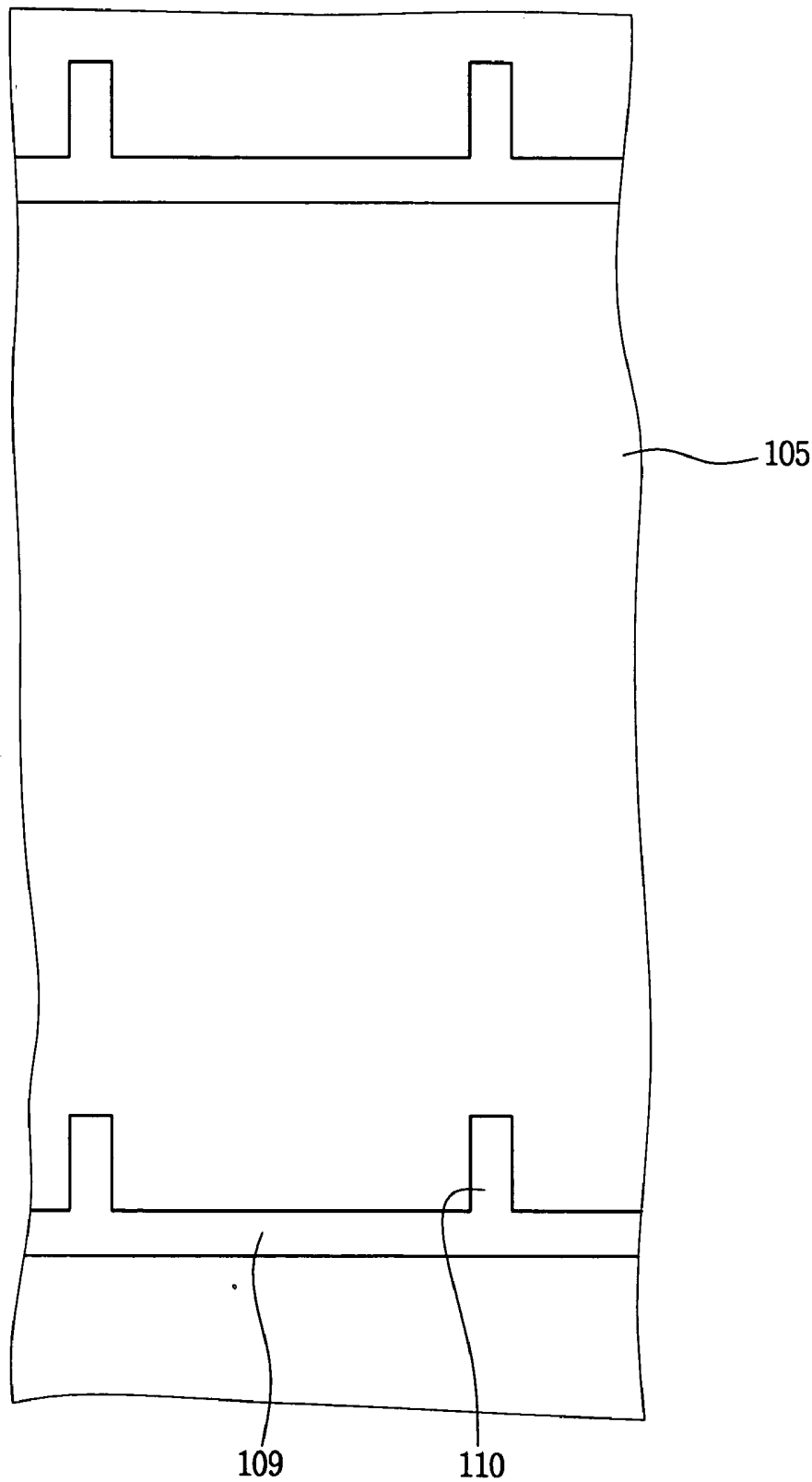


FIG. 4B

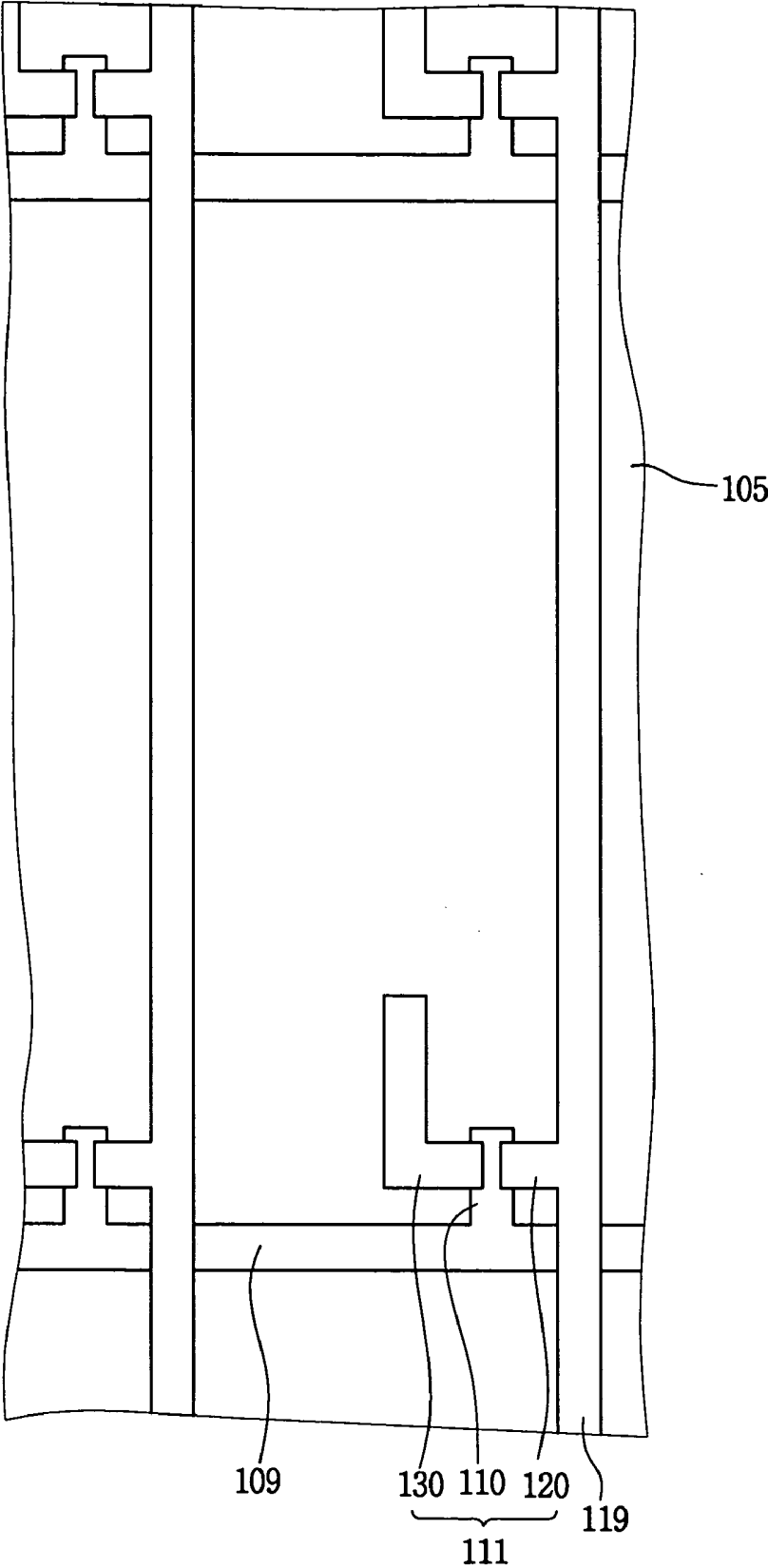


FIG. 4C

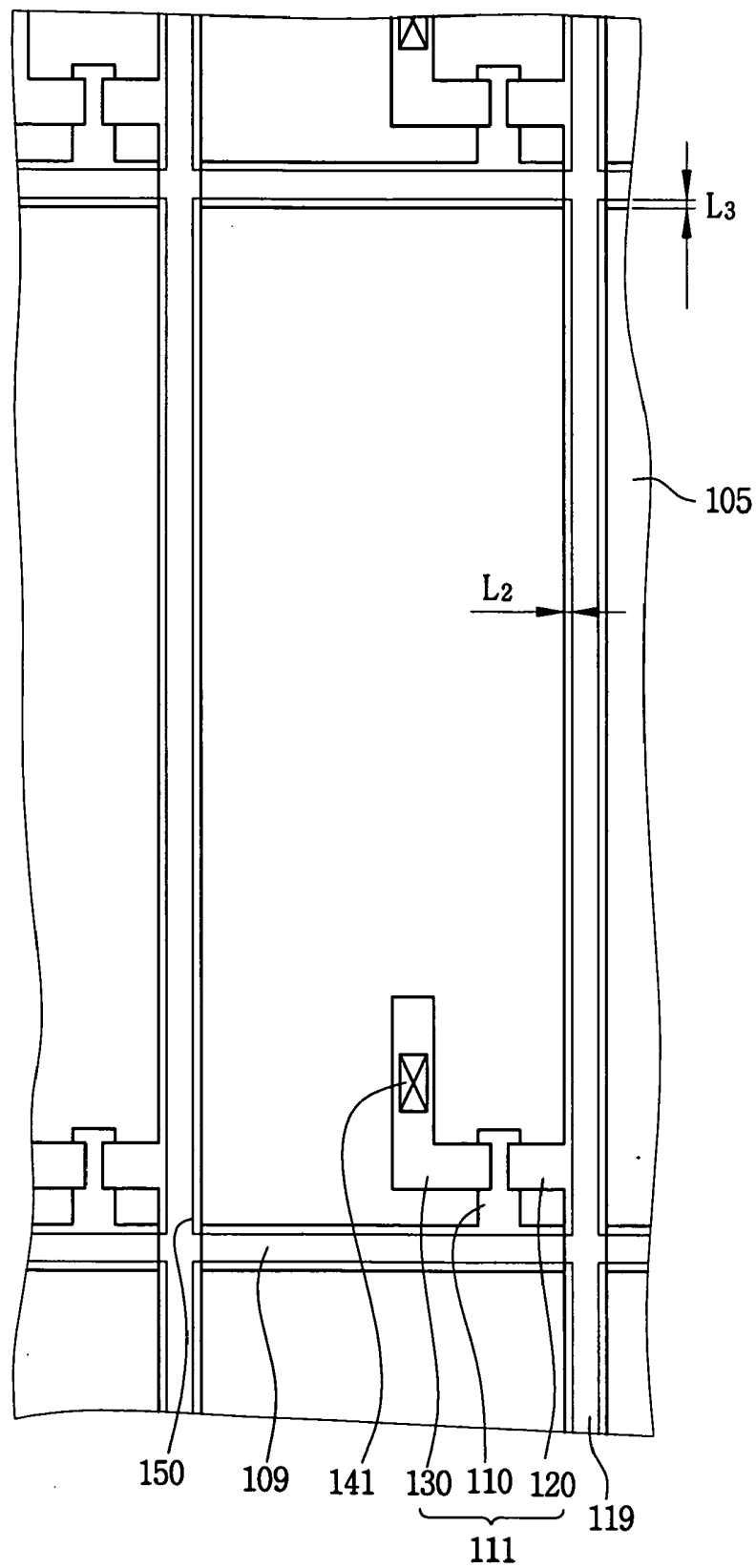


FIG. 4D

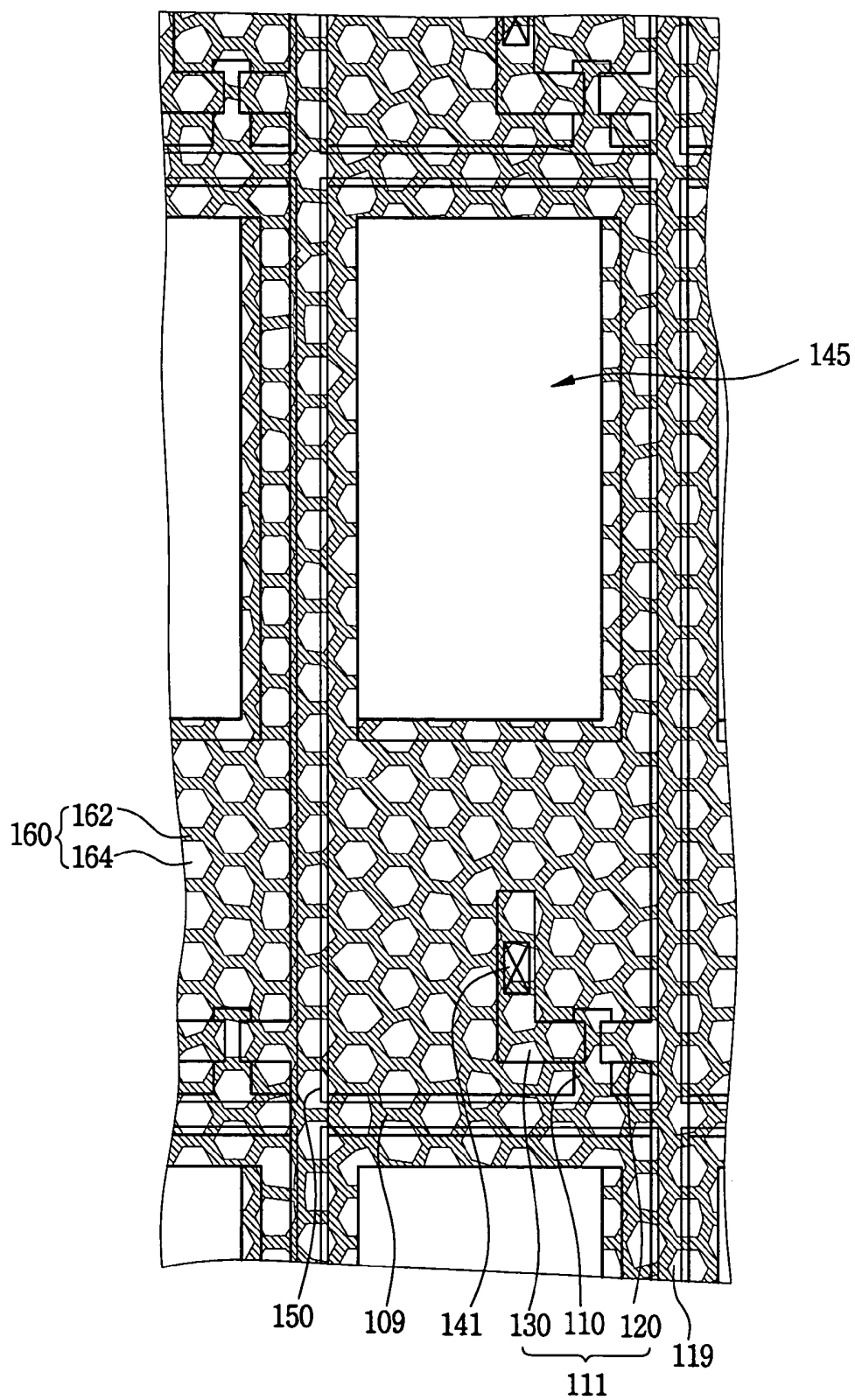


FIG. 5A

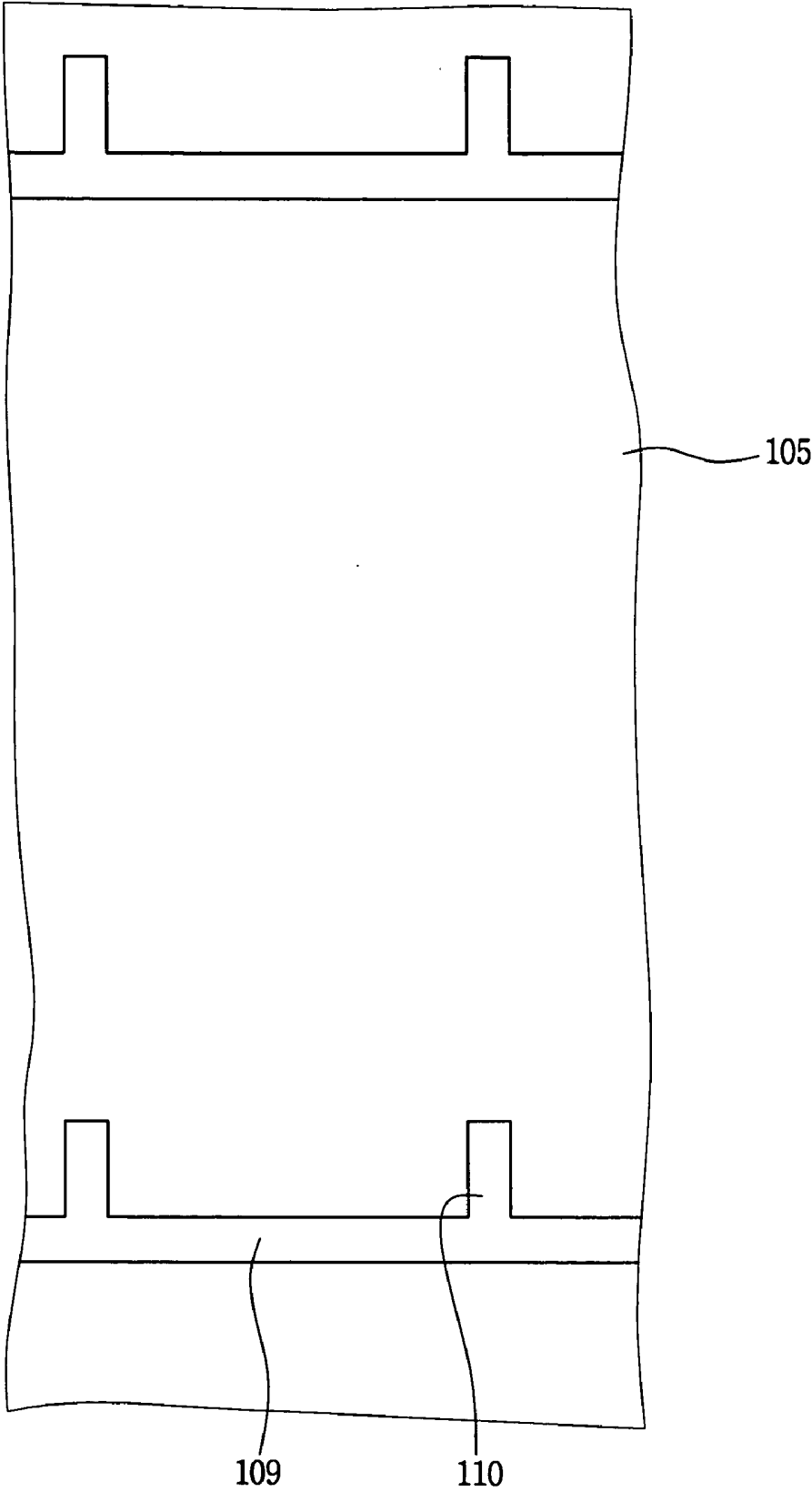


FIG. 5B

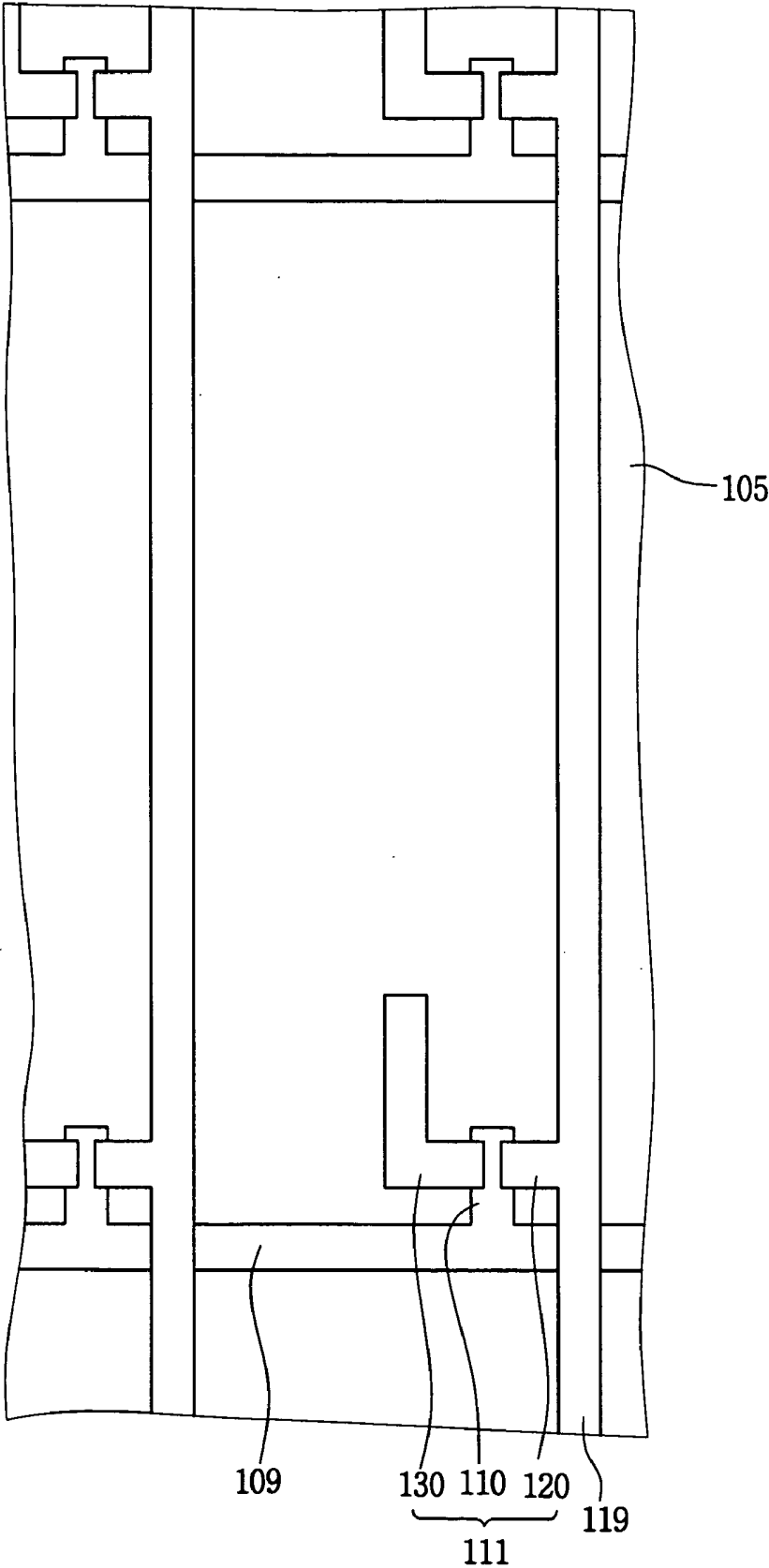


FIG. 5C

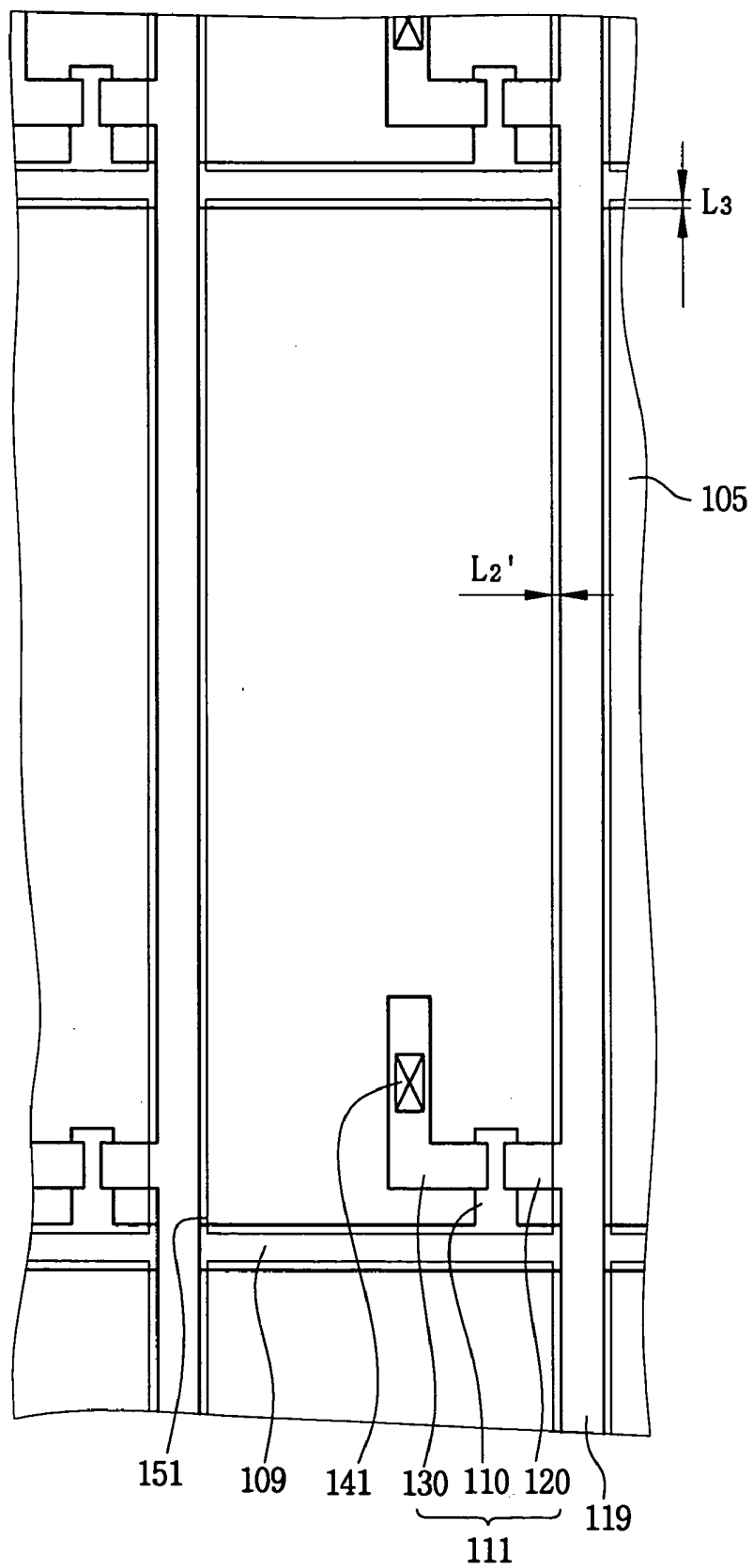


FIG. 5D

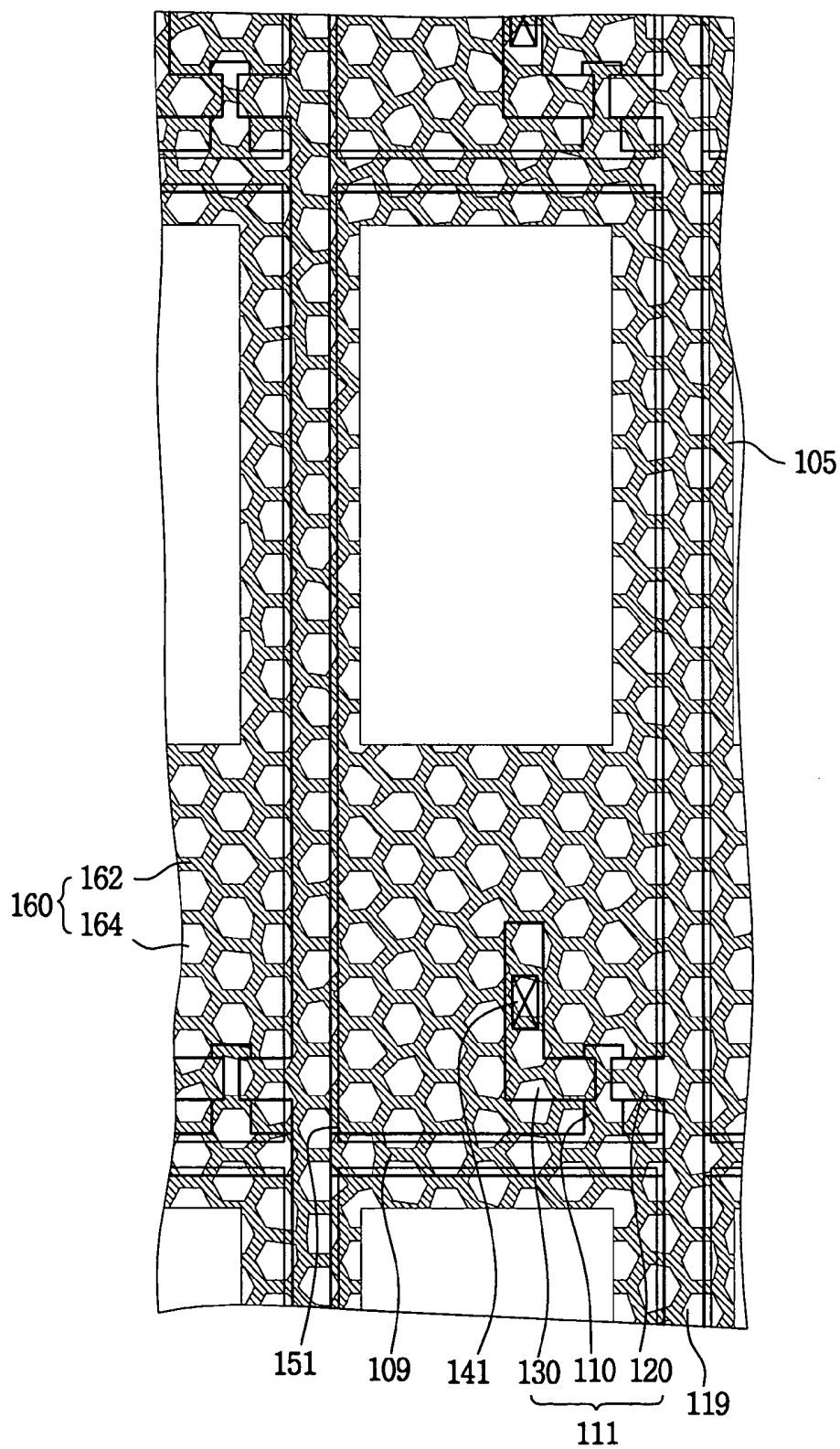


FIG. 6

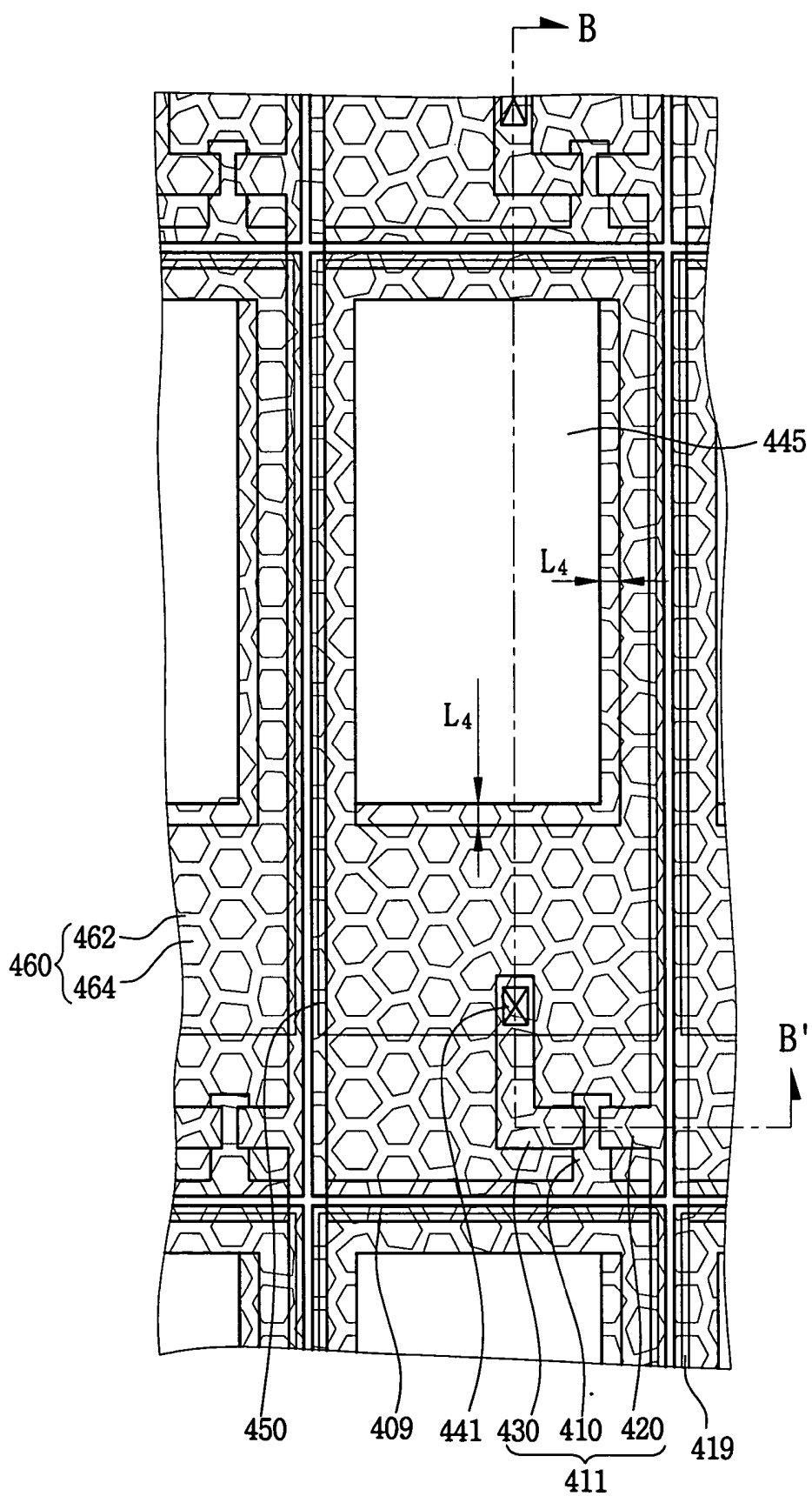


FIG. 7

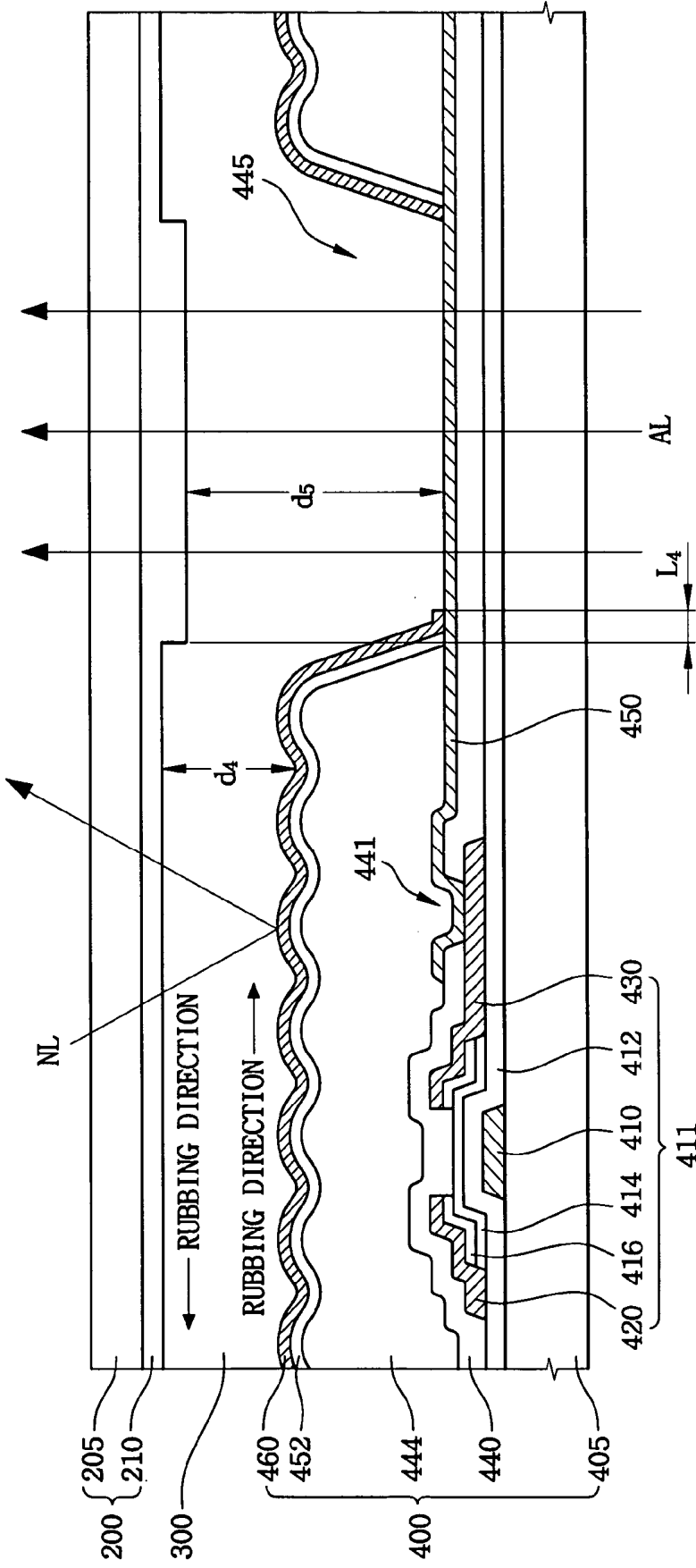


FIG. 8

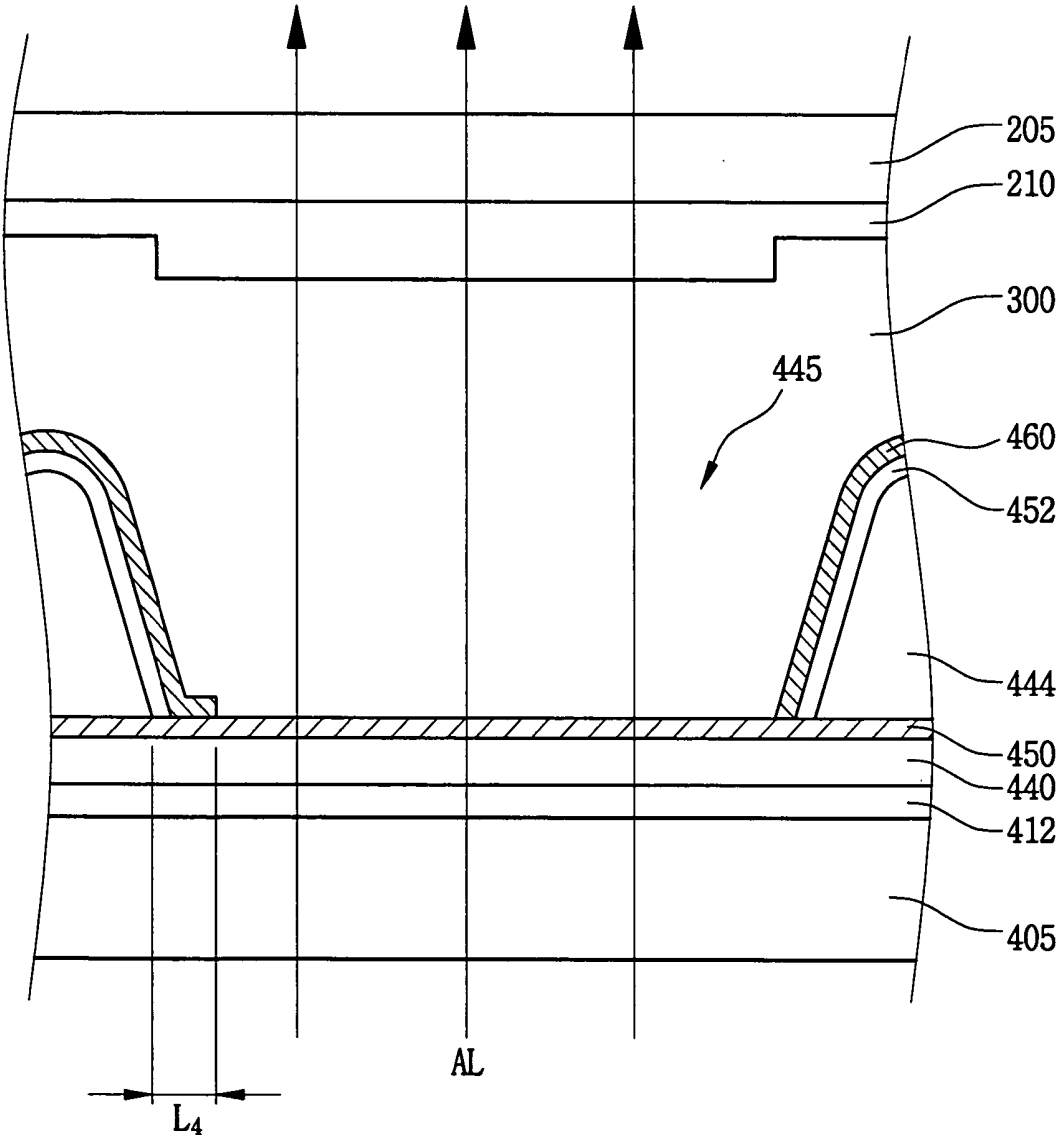


FIG. 9A

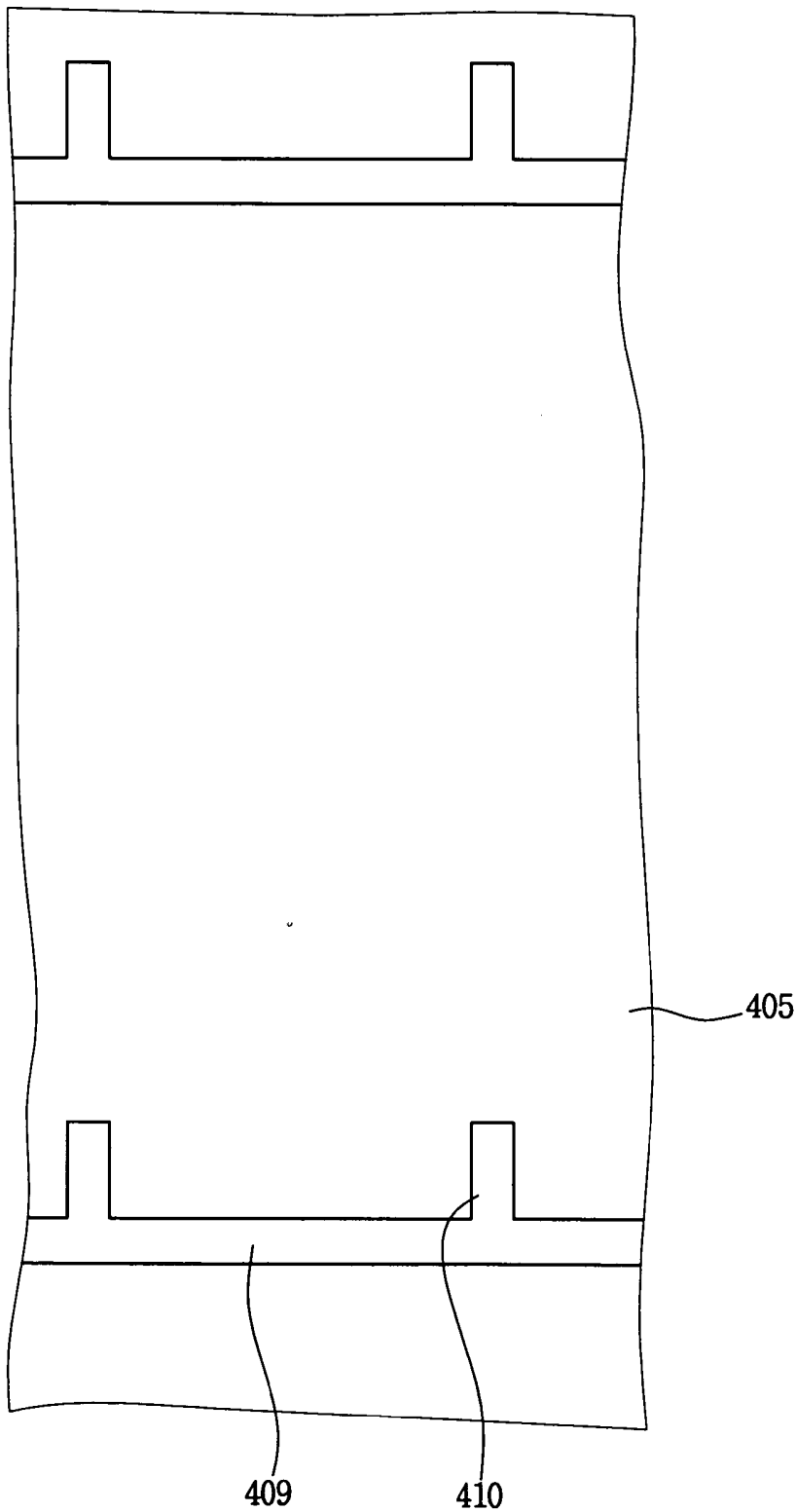


FIG. 9B

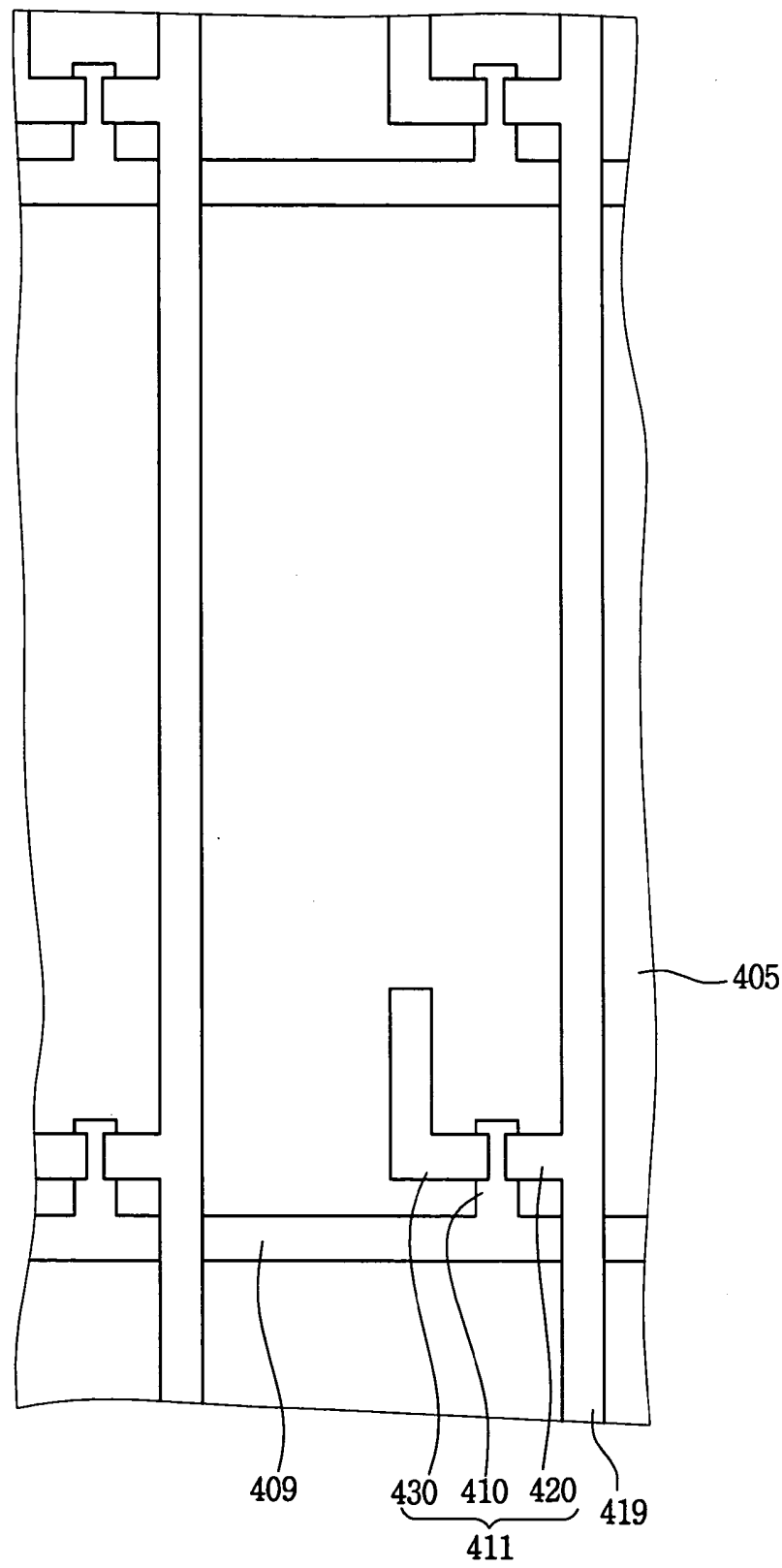


FIG. 9C

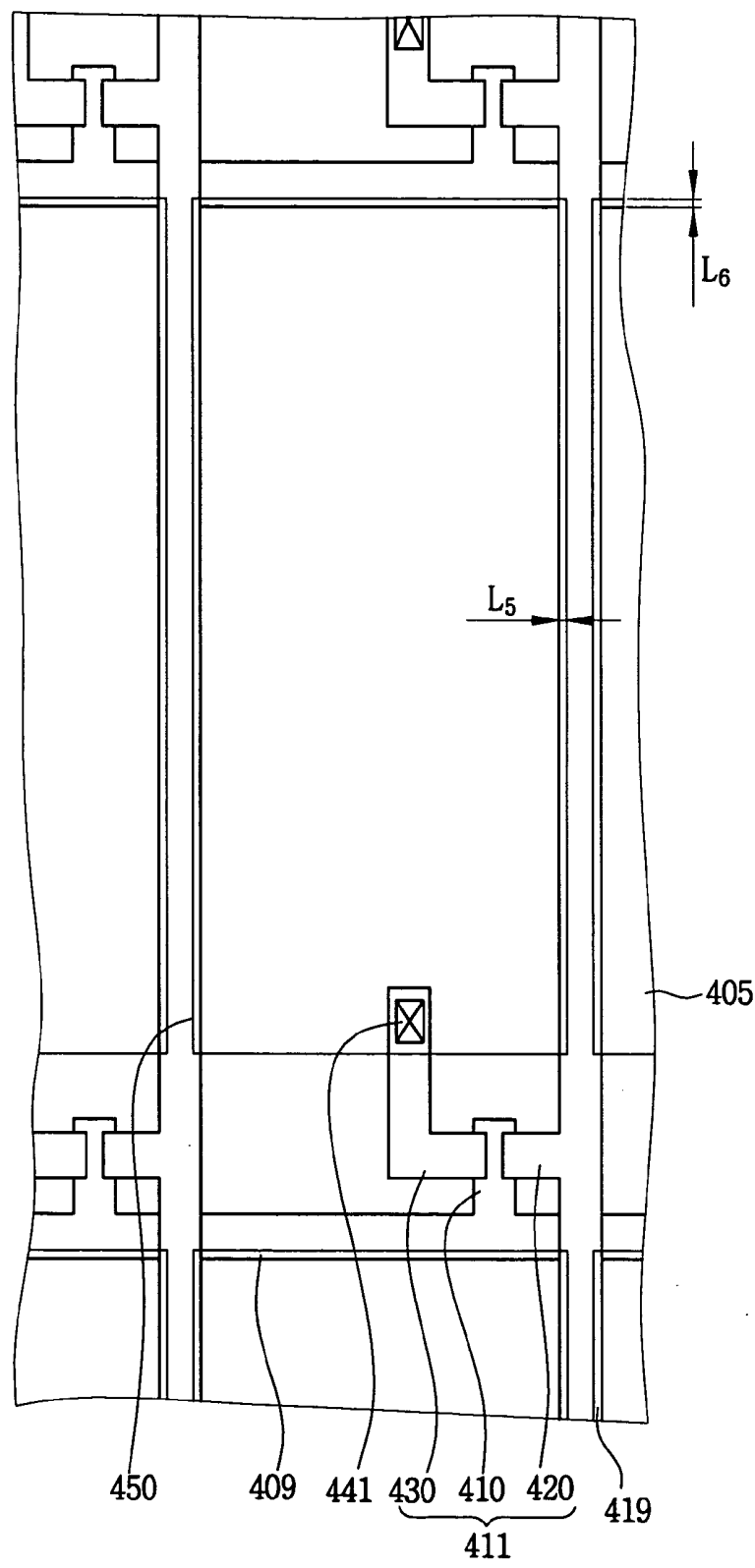


FIG. 9D

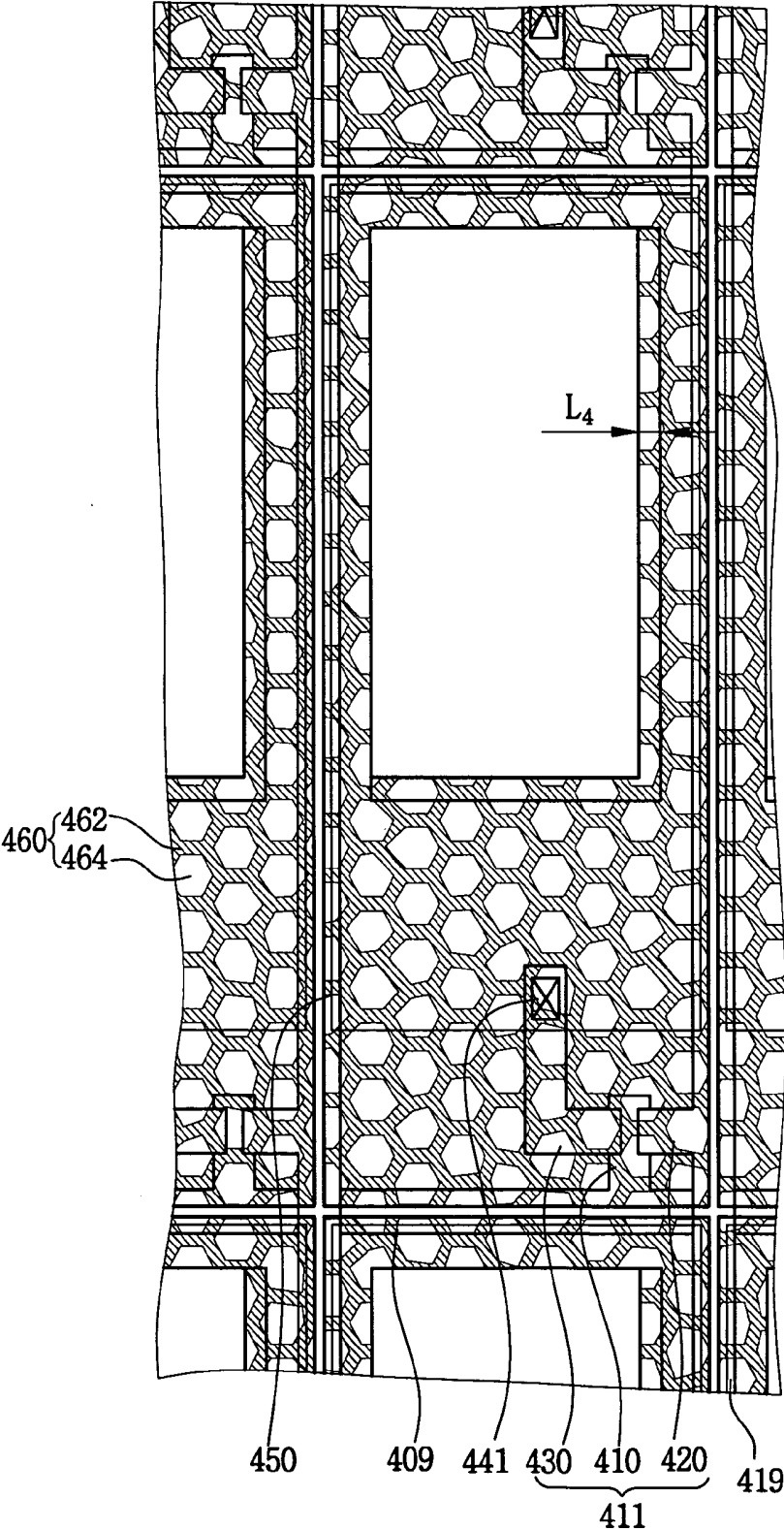


FIG. 10

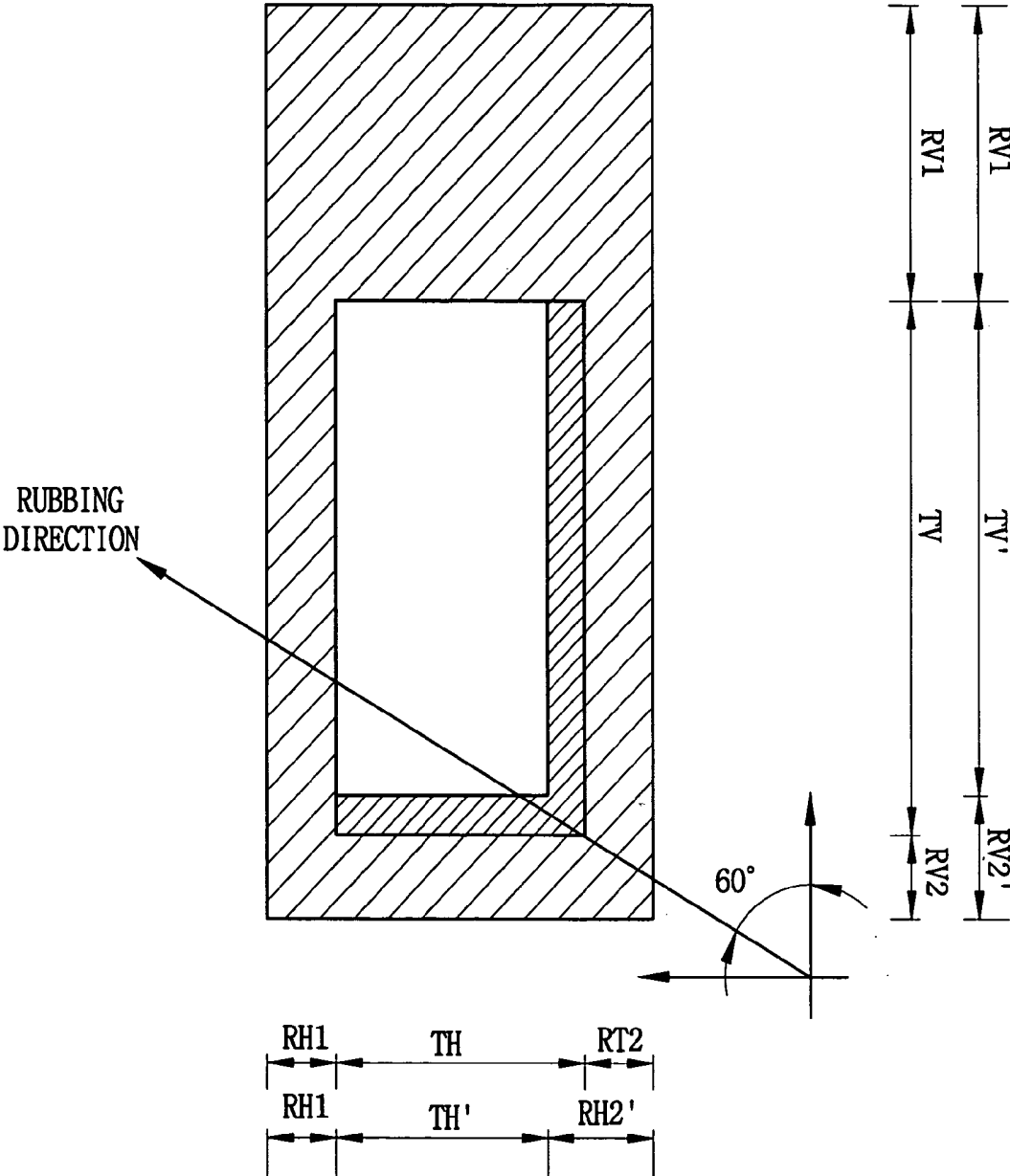


FIG. 11

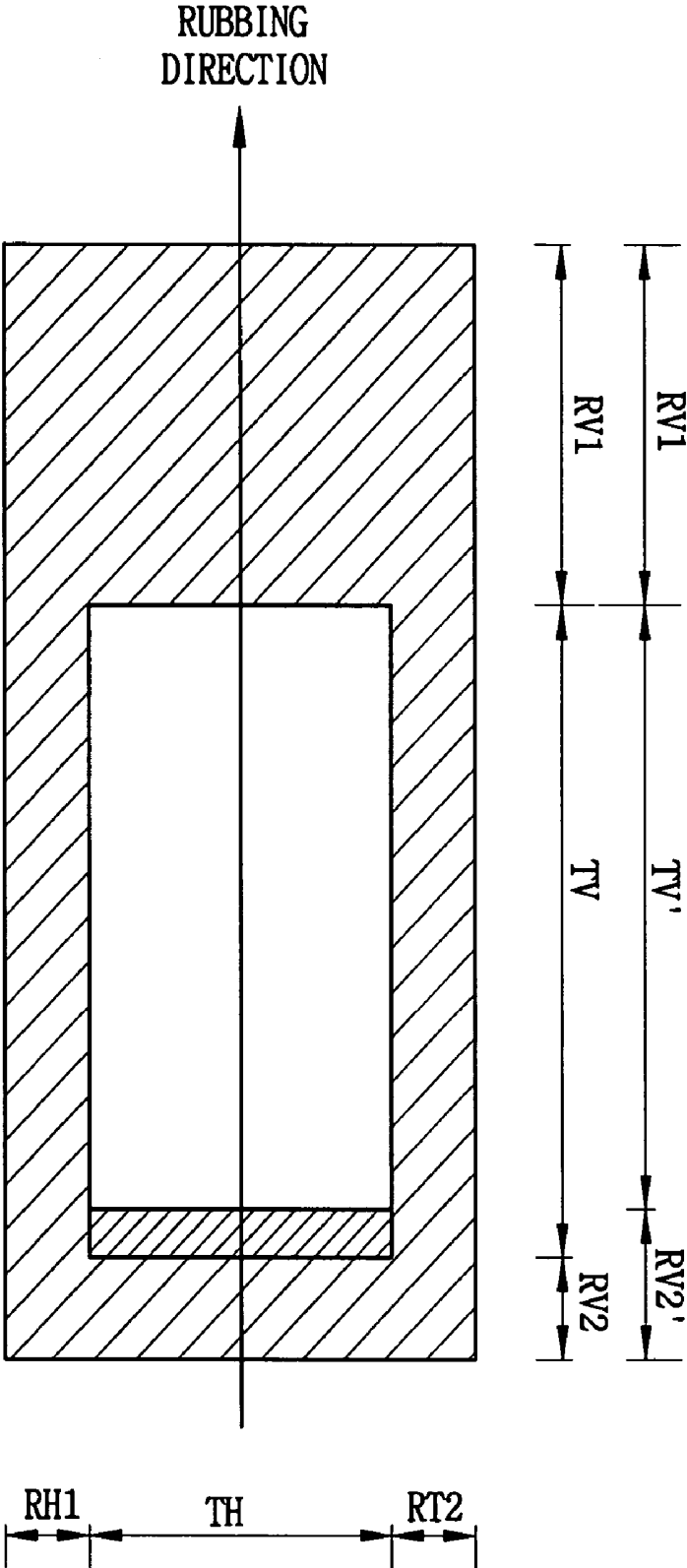


FIG. 12

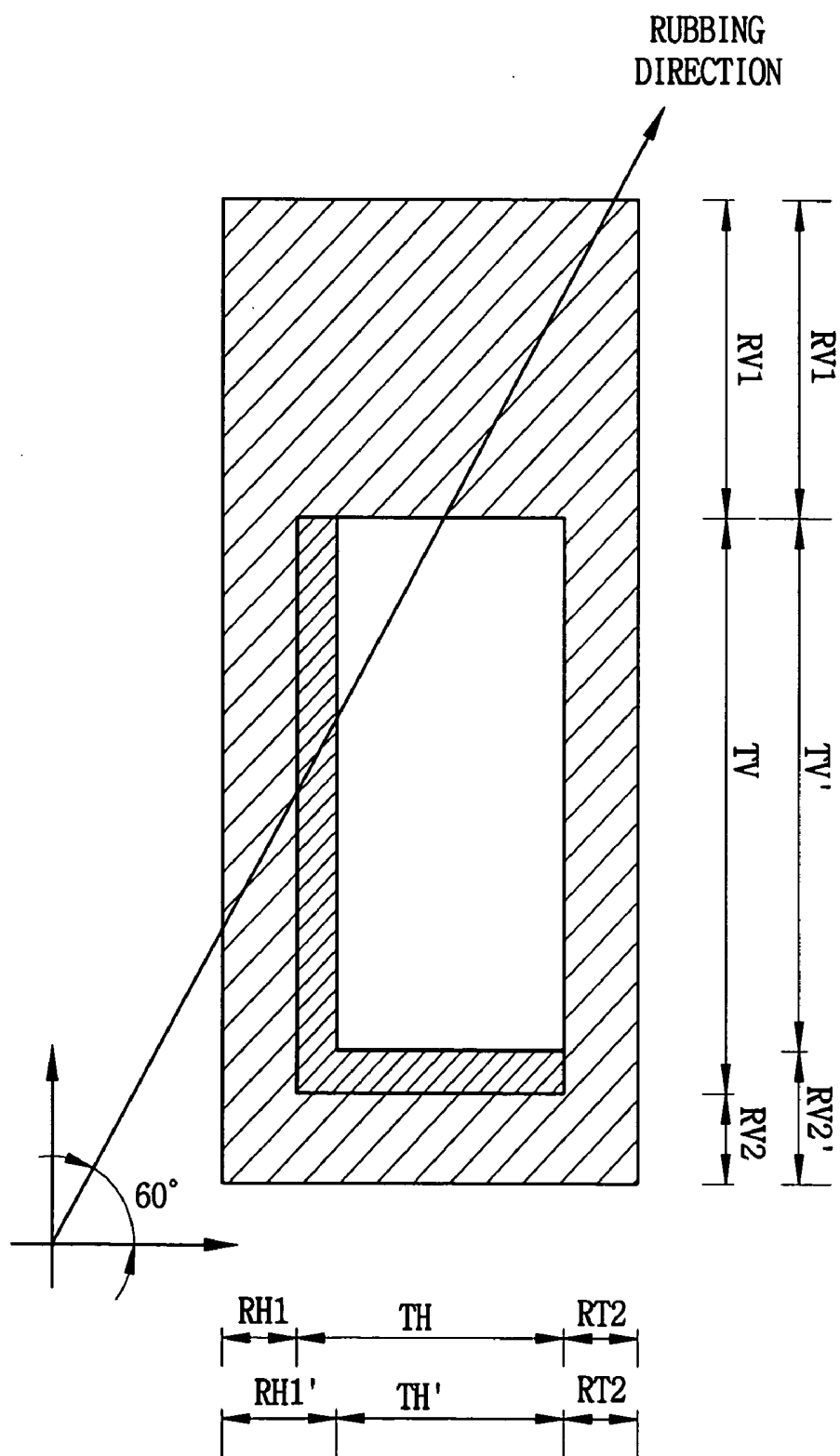


FIG. 13

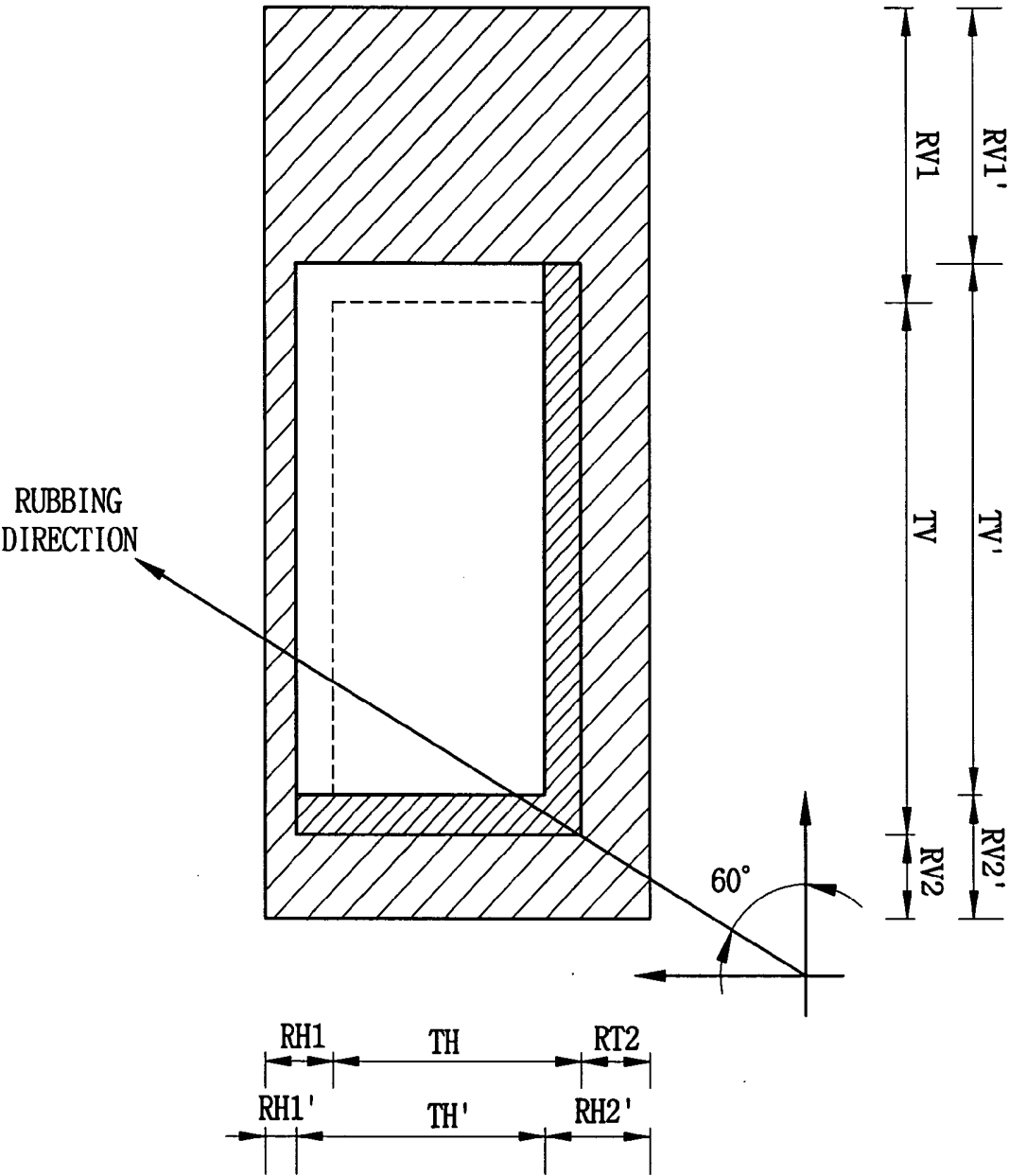


FIG. 14A

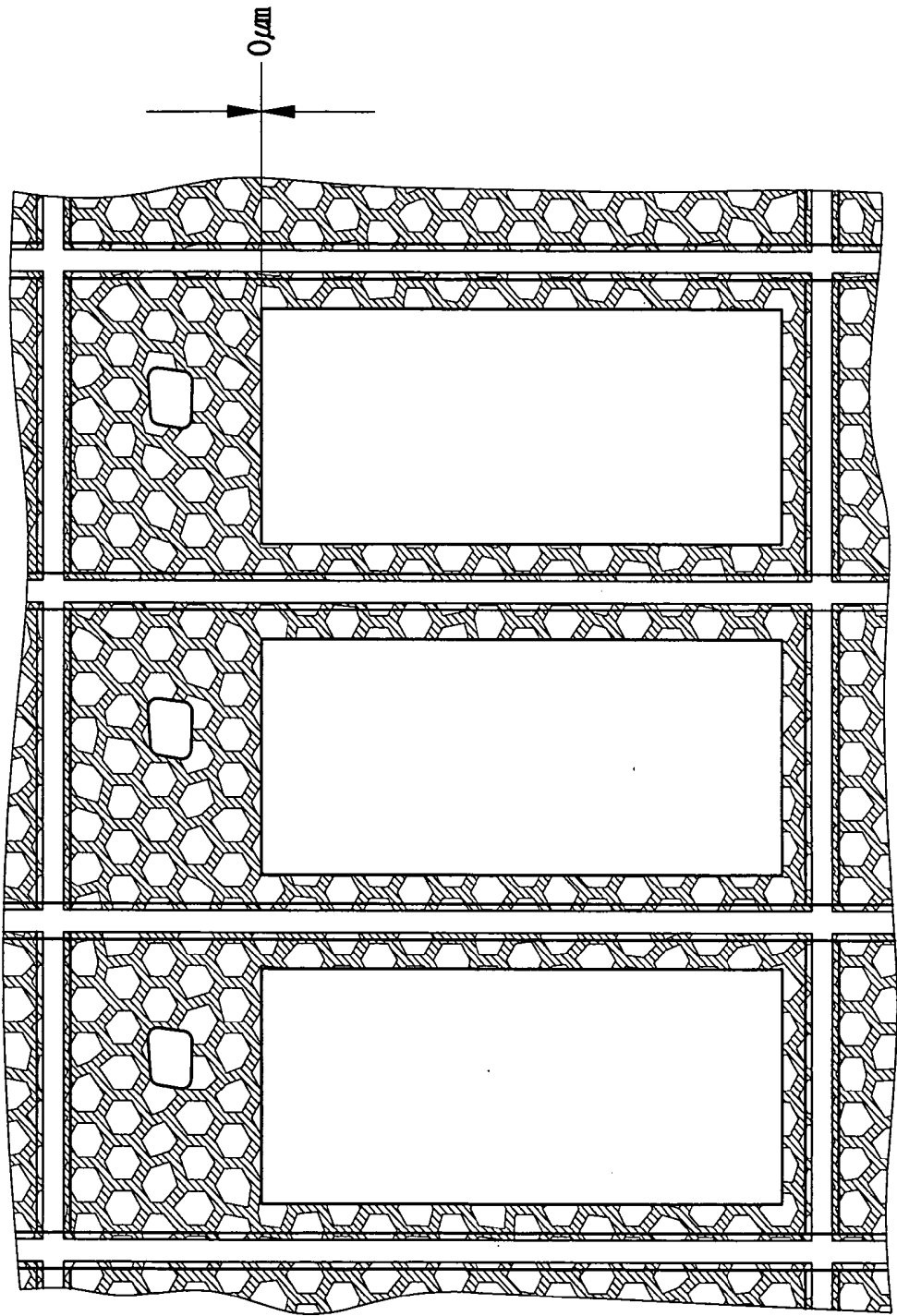


FIG. 14B

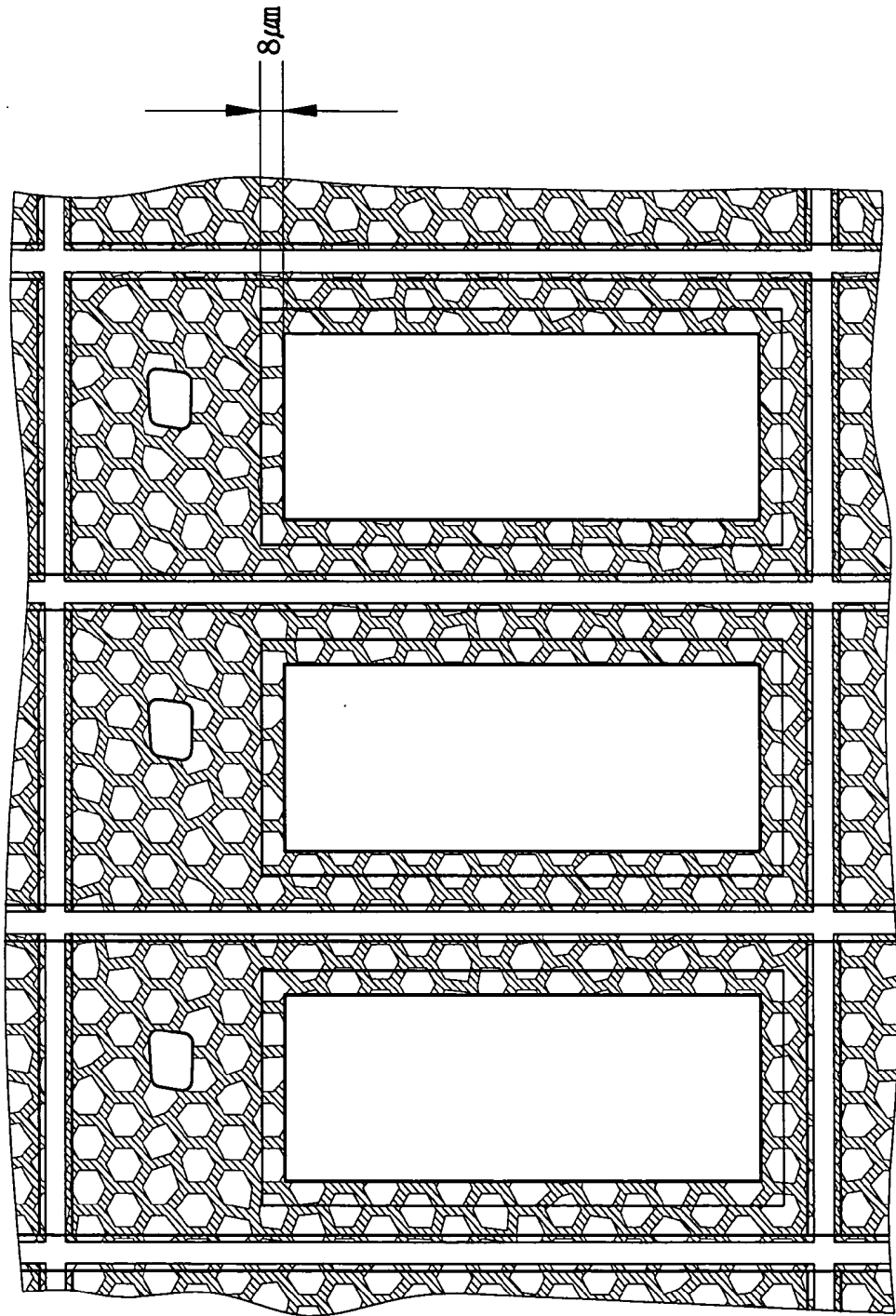


FIG. 14C

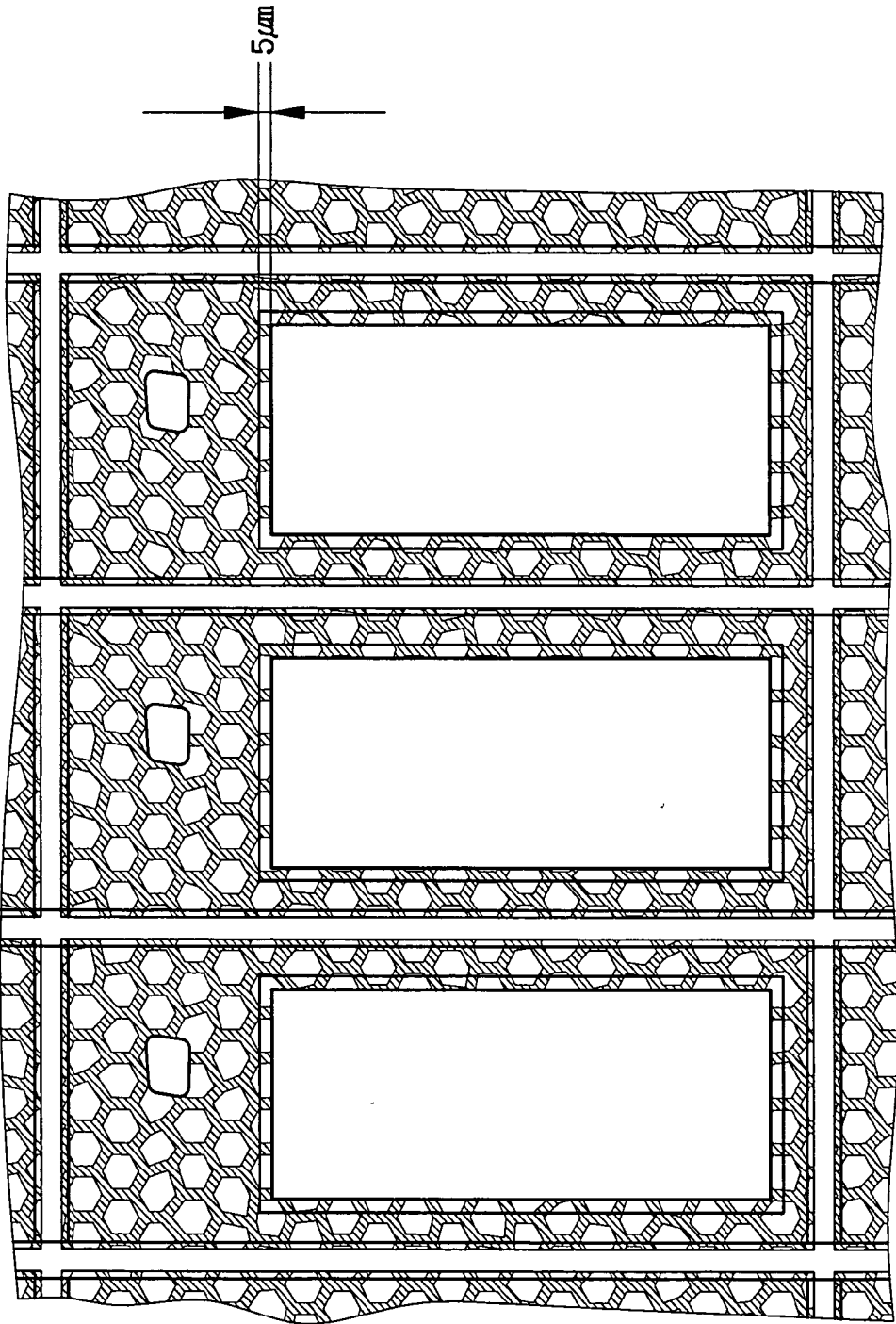
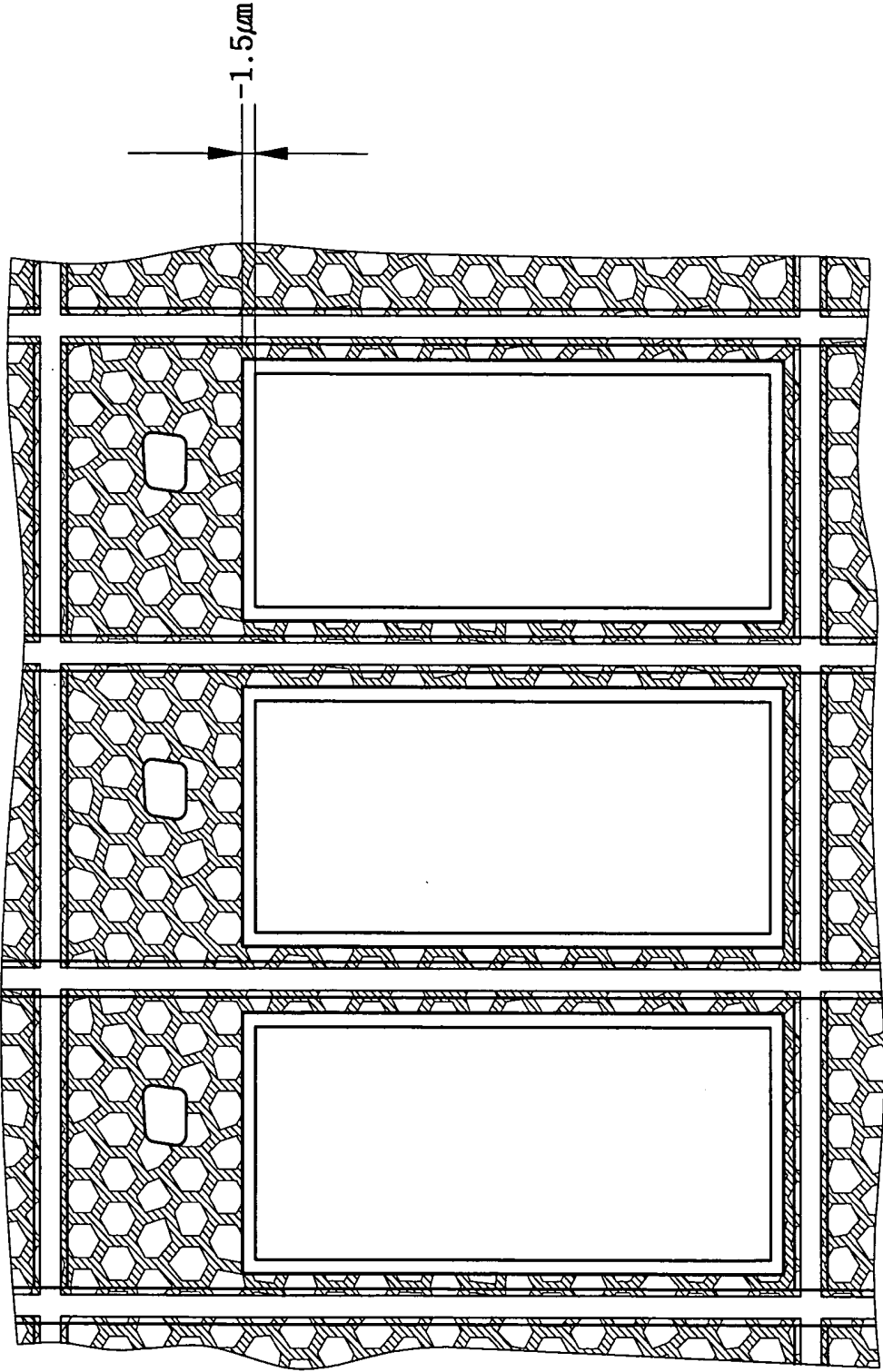


FIG. 14D



**ARRAY SUBSTRATE AND
REFLECTIVE-TRANSMISSIVE TYPE LIQUID
CRYSTAL DISPLAY APPARATUS HAVING THE
SAME**

**CROSS-REFERENCE TO RELATED
APPLICATION**

[0001] This application relies for priority upon Korean Patent Application No. 2003-16477 filed on Mar. 17, 2003, the contents of which are herein incorporated by reference in its entirety.

BACKGROUND OF THE INVENTION

[0002] 1. Field of the Invention

[0003] The present invention relates to an array substrate and a reflective-transmissive type liquid crystal display (LCD) apparatus having the array substrate, and more particularly to an array substrate capable of removing an afterimage and enhancing a contrast ratio and a reflective-transmissive type LCD apparatus having the array substrate.

[0004] 2. Description of the Related Art

[0005] In general, a reflective-transmissive type LCD apparatus employing liquid crystal of a mixed twisted nematic (MTN) mode has advantages, for example, such as a high contrast ratio, a high productivity, a high color quality and so on. However, since the reflective-transmissive type LCD apparatus has the liquid crystal twisted, a light transmittance may be deteriorated while the reflective-transmissive type LCD apparatus is operated in a transmissive mode. The liquid crystal of the MTN mode is, generally, twisted in an angle smaller than 90 degrees.

[0006] In recent, in order to prevent deterioration of the light transmittance of the MTN mode liquid crystal, a homogeneous mode liquid crystal that the liquid crystal is not twisted is widely used.

[0007] In case that the liquid crystal is aligned in the homogenous mode, a cell gap corresponding to a reflecting area and a cell gap corresponding to a transmitting area are different from each other. Especially, when a value of Δn corresponding to the reflecting area is 0.13 μm and a value of Δn corresponding to the transmitting area is 0.26 μm , the cell gap corresponding to the transmitting area is twice larger than the cell gap corresponding to the reflecting area. If the liquid crystal has an anisotropic refractive index (Δn) of 0.078, the cell gap corresponding to the reflecting area is 1.7 μm and the cell gap corresponding to the transmitting area is 3.3 μm .

[0008] The cell gap corresponding to the reflecting area may be different from the cell gap corresponding to the transmitting area due to an organic insulating layer formed on an array substrate. A disclination, however, may occur at a boundary area between the reflecting area and the transmitting area, and the light may be leaked due to a distorted alignment of the liquid crystal. As a result, an afterimage may appear on a display screen, and a contrast ratio may be lowered.

BRIEF SUMMARY OF THE INVENTION

[0009] The present invention provides an array substrate capable of removing an afterimage and enhancing a contrast ratio.

[0010] The present invention also provides a reflective-transmissive type liquid crystal display apparatus having the above array substrate.

[0011] In one aspect of the present invention, an array substrate includes a substrate, a switching device formed in a pixel area defined by a gate line and a source line, a pixel electrode connected to a drain electrode of the switching device, and a reflecting plate formed on the pixel electrode.

[0012] The gate line extended in a first direction is arranged in a second direction substantially perpendicular to the first direction, and the source line extended in the second direction is arranged in the first direction.

[0013] The switching device includes a gate electrode extended from the gate line, a source electrode extended from the source line and the drain electrode spaced apart from the source electrode.

[0014] The reflecting plate defines a reflecting area from which a natural light is reflected and a transmitting area through which an artificial light is transmitted, and includes a first edge extended to the transmitting area.

[0015] In another aspect of the present invention, a reflective-transmissive type liquid crystal display apparatus includes an upper substrate, a lower substrate, and a liquid crystal layer interposed between the upper and lower substrates.

[0016] The upper substrate includes a color pixel, and the color pixel has a first thickness at a position corresponding to a reflecting area and a second thickness at a position corresponding to a transmitting area, which is thicker than the first thickness.

[0017] The lower substrate includes a switching device, a pixel electrode connected to a drain electrode of the switching device, and a reflecting plate formed on the pixel electrode with a transmission window.

[0018] The reflecting plate defines the reflecting area from which a natural light is reflected and the transmitting area through which an artificial light is transmitted, and includes an edge partially extended to the transmitting area.

[0019] In still another aspect of the invention, in a reflective-transmissive type liquid crystal display apparatus that displays an image using an artificial light or a natural light passing through a liquid crystal layer, the reflective-transmissive type liquid crystal display apparatus includes a first substrate, a switching device formed in a pixel area that is defined by a gate line and a source line disposed on the first substrate, a pixel electrode connected to a drain electrode of the switching device, and a reflecting plate disposed on the pixel electrode

[0020] The gate line extended in a first direction is arranged in a second direction substantially perpendicular to the first direction, and the source line extended in the second direction is arranged in the first direction.

[0021] The reflecting plate defines a reflecting area from which the natural light is reflected and a transmitting area through which the artificial light is transmitted, and includes a first edge extended to the transmitting area.

[0022] In still another aspect of the invention, in a reflective-transmissive type liquid crystal display apparatus that

displays an image using an artificial light or a natural light passing through a liquid crystal layer, the reflective-transmissive type liquid crystal display apparatus includes a first substrate, a switching device formed in a pixel area that is defined by a gate line and a source line disposed on the first substrate, an insulating layer formed on the switching device and the first substrate with a contact hole through which the drain electrode is partially exposed, a pixel electrode partially formed on the insulating layer, and connected to the drain electrode through the contact hole, an organic insulating layer formed on the insulating layer and the pixel electrode to expose the insulating layer corresponding to the transmitting area, an inter-insulating layer formed on the organic layer corresponding to the reflecting area, and a reflecting plate disposed on the inter-insulating layer.

[0023] The gate line extended in a first direction is arranged in a second direction substantially perpendicular to the first direction, the source line extended in the second direction is arranged in the first direction

[0024] The switching device includes a gate electrode extended from the gate line, a source electrode extended from the source line and the drain electrode spaced apart from the source electrode.

[0025] The reflecting plate defines the reflecting area and the transmitting area, and includes a first edge extended to the transmitting area to connect the reflecting plate to the pixel electrode.

[0026] According to the reflective-transmissive type liquid crystal display apparatus, a portion of the reflecting plate is extended to and overlapped with the transmitting area depending upon the rubbing direction of the liquid crystal layer. Thus, the reflective-transmissive type LCD apparatus may prevent occurrence of the afterimage and leakage of light, and may enhance a contrast ratio thereof when operated in a transmissive mode.

BRIEF DESCRIPTION OF THE DRAWINGS

[0027] The above and other advantages of the present invention will become readily apparent by reference to the following detailed description when considered in conjunction with the accompanying drawings wherein:

[0028] FIG. 1 is a plan view showing a reflective-transmissive type liquid crystal display apparatus according to an exemplary embodiment of the present invention;

[0029] FIG. 2 is a cross-sectional view taken along the line A-A' of FIG. 1;

[0030] FIG. 3 is an enlarged view showing a boundary area between the reflecting area and the transmitting area of the reflective-transmissive type LCD apparatus shown in FIG. 2;

[0031] FIGS. 4A to 4D are views illustrating a method of manufacturing the reflective-transmissive type LCD apparatus shown in FIG. 1;

[0032] FIGS. 5A to 5D are views illustrating a method of manufacturing the reflective-transmissive type LCD apparatus according to another exemplary embodiment of the present invention;

[0033] FIG. 6 is a plan view showing a reflective-transmissive type liquid crystal display apparatus according to another exemplary embodiment of the present invention;

[0034] FIG. 7 is a cross-sectional view taken along the line B-B' of FIG. 6;

[0035] FIG. 8 is an enlarged view showing a boundary area between the reflecting area and the transmitting area of the reflective-transmissive type LCD apparatus shown in FIG. 7;

[0036] FIGS. 9A to 9D are views illustrating a method of manufacturing the reflective-transmissive type LCD apparatus shown in FIG. 6;

[0037] FIG. 10 is a plan view showing a reflecting plate partially overlapped with a transmitting area of a reflective-transmissive type LCD apparatus according to an exemplary embodiment of the present invention;

[0038] FIG. 11 is a plan view showing a reflecting plate partially overlapped with a transmitting area of a reflective-transmissive type LCD apparatus according to another exemplary embodiment of the present invention;

[0039] FIG. 12 is a plan view showing a reflecting plate partially overlapped with a transmitting area of a reflective-transmissive type LCD apparatus according to another exemplary embodiment of the present invention;

[0040] FIG. 13 is a plan view showing a reflecting plate partially overlapped with a transmitting area of a reflective-transmissive type LCD apparatus according to another exemplary embodiment of the present invention; and

[0041] FIGS. 14A to 14D are plan views showing various reflective-transmissive type LCD apparatuses.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0042] Hereinafter, the present invention will be explained in detail with reference to the accompanying drawings.

[0043] FIG. 1 is a plan view showing a reflective-transmissive type liquid crystal display apparatus according to an exemplary embodiment of the present invention. In this exemplary embodiment, an array substrate for a reflective-transmissive type liquid crystal display apparatus having a structure of top-ITO will be described.

[0044] Referring to FIG. 1, an array substrate 100 (see FIG. 2) includes a gate line 109 extended in a substantially horizontal direction and arranged in a substantially vertical direction, a source line 119 extended in the vertical direction and arranged in the horizontal direction, a switching device TFT formed in an area defined by the gate and source lines 109 and 119, a pixel electrode 150 electrically connected to a drain electrode 130, and a reflecting plate 160 formed on the pixel electrode 150 so as to define a reflecting area from which a natural light is reflected and a transmitting area through which an artificial light is transmitted.

[0045] The switching device TFT includes a gate electrode 110 extended from the gate line 109 and, a source electrode 120 extended from the source line 119 and a drain electrode 130 spaced apart from the source electrode 120.

[0046] The array substrate 100 may include a plurality of gate lines and a plurality of source lines instead of including a single gate line and a single source line as described above.

[0047] The reflecting plate 160 includes an edge that is partially extended from the reflecting area to the transmitting area and connected to the pixel electrode 150.

[0048] In this exemplary embodiment, the reflecting plate 160 formed on the reflecting area is partially extended to a transmissive window 145 in consideration of a rubbing direction of an alignment layer (not shown) formed on the array substrate 100, and connected to the pixel electrode 150 disposed thereunder. Particularly, when viewed the array substrate 100 at an upper position in FIG. 1, the reflecting plate 160 is connected to the pixel electrode 150 due to an extension of edge of the reflecting area adjacent to bottom and right sides of the transmissive window 145 in case of rubbing the alignment layer in 10 o'clock.

[0049] FIG. 2 is a cross-sectional view taken along the line A-A' of FIG. 1.

[0050] Referring to FIGS. 1 and 2, the reflective-transmissive type liquid crystal display (LCD) apparatus includes the array substrate 100, a color filter substrate 200 and a liquid crystal layer 300 disposed between the array substrate 100 and the color filter substrate 200.

[0051] The array substrate 100 includes a transparent substrate 105, a switching device 111 having a gate electrode 110 formed on the transparent substrate 105, a gate insulating layer 112 formed on the gate electrode 110 and the transparent substrate 105, a semiconductor layer 114, an ohmic contact layer 116 and a source electrode 120, a source-drain insulating layer 140 formed on the switching device 111 and the gate insulating layer 112, and an organic insulating layer 144 formed on the source-drain insulating layer 140. The source-drain insulating layer 140 and the organic insulating layer 144 are formed with a first contact hole 141 so as to partially expose the drain electrode 130. The organic insulating layer 144 further includes a groove 162 and a protrusion 164 formed on a surface thereof.

[0052] Additionally, the array substrate 100 includes the pixel electrode 150 that is formed on the organic insulating layer 144 and connected to the drain electrode 130 through the first contact hole 141, an inter-insulating layer 152 formed on the pixel electrode 150 and the reflecting plate 160 formed on the inter-insulating layer 152. The pixel electrode 150 acts as a transmissive electrode through which light is transmitted, and comprises indium tin oxide (ITO), tin oxide (TO) or indium zinc oxide (IZO), etc. Although not shown in FIG. 2, the array substrate 100 may include a capacitor line (not shown) that acts as a storage capacitor with the pixel electrode 150. The capacitor line is formed and spaced apart from the switching device 111 before the pixel electrode 150 is formed.

[0053] In this exemplary embodiment, the reflecting plate 160 is formed on the inter-insulating layer 152 corresponding to the reflecting area. The edge of the reflecting plate 160, which is adjacent to the transmitting area, is partially extended toward the transmitting area by a predetermined length "L". In FIG. 2, the reflecting plate 160 insulated from the pixel electrode 150 by the inter-insulating layer 152 disposed therebetween is shown. The inter-insulating layer 152, however, may be partially removed, so that the reflecting plate 160 may be electrically connected to the pixel electrode 150.

[0054] The color filter substrate 200 includes a transparent substrate 205, a black matrix (not shown) formed on the transparent substrate 205 so as to define red (R), green (G) and blue (B) pixel areas, a color pixel layer 210 formed in

the R, G and B pixel areas and a surface passivation layer (not shown) for protecting the black matrix and the color pixel layer 210. In case that the color pixel layer 210 is formed to be partially overlapped with an adjacent color pixel layer, the black matrix of the color filter substrate 200 may be removed. The color filter substrate 200 may further include a common electrode layer (not shown) formed on the surface passivation layer.

[0055] The liquid crystal layer 300 disposed between the array substrate 100 and the color filter substrate 200 transmits natural light NL passing through the color filter substrate 200 or transmits artificial light AL passing through a transmission window 145 in response to a voltage signal applied to the pixel electrode 150 of the array substrate 100 and a voltage signal applied to a common electrode layer (not shown) of the color filter substrate 200. The liquid crystal layer 300 has a different cell gap at each of a first area at which a first contact hole 141 is formed, a second area at which the first contact hole 141 is not formed and a third area. The first and second areas correspond to the reflection area, and the third area corresponds to the transmitting area. The cell gap of the liquid crystal layer 300 corresponding to the first area, the cell gap of the liquid crystal layer 300 corresponding to the second area and the cell gap of the liquid crystal layer 300 are represented as d_1 , d_2 and d_3 , respectively. Here, a thickness of the liquid crystal layer 300 for each different cell gap meets a condition of $d_2 < d_1 < d_3$.

[0056] Especially, assuming that the anisotropic refractive index of liquid crystal molecules of the liquid crystal layer 300 and the cell gap are represented by Δn and d , respectively, the liquid crystal layer 300 has a condition of $\Delta n d_1$ in the first area because the source-drain insulating layer 140 and the organic insulating layer 144 are not formed in the first area, the liquid crystal layer 300 has a condition of $\Delta n d_2$ in the second area because the source-drain insulating layer 140 and the organic insulating layer 144 are formed in the first area, and the liquid crystal layer 300 has a condition of $\Delta n d_3$ in the third area because only the source-drain insulating layer 140 is formed in the first area.

[0057] The cell gap concerning the reflecting area and the transmitting area depends upon the liquid crystal molecules of the liquid crystal layer 300 and an optical film disposed on and under the liquid crystal layer 300. In general, the cell gap d_2 corresponding to the reflecting area is less than about $1.7 \mu\text{m}$, and the cell gap d_3 corresponding to the transmitting area is less than about $3.3 \mu\text{m}$.

[0058] It is also that since the liquid crystal layer 300 is treated by homogeneous alignment treatment, the liquid crystal layer 300 includes the liquid crystal molecules having a twisted angle of zero.

[0059] In FIG. 2, in order to allow the liquid crystal molecules to have the twisted angle of zero, an alignment layer (not shown) formed on the array substrate 100 is rubbed in a right direction that is a first direction, and an alignment layer (not shown) formed on the color filter substrate 200 is rubbed in a left direction that is a second direction. The first and second directions are opposite to each other. Thus, an edge of the reflecting plate 160, which is adjacent to the transmission window 145 and positioned at a side of the switching device 111, will be extended in the transmission window 145. If the alignment layer formed on the array substrate 100 is rubbed in the second direction and

the alignment layer formed on the color filter substrate **200** is rubbed in the first direction, an edge of the reflecting plate **160**, which is adjacent to the transmission window **145** and positioned at a far side from the switching device **111**, will be extended in the transmission window **145**.

[0060] A method for applying the voltage to both sides of the liquid crystal layer **300** after forming the pixel electrode **150** and the common electrode layer (not shown) on the array substrate **100** and the color filter substrate **200**, respectively, has been described. In case that the common electrode layer (not shown) is, however, not formed on the color filter substrate **200**, the reflective-transmissive type LCD apparatus may reflect the natural light NL and transmit the artificial light AL by applying various voltages having different voltage levels from each other onto one surface of the array substrate **100**.

[0061] FIG. 3 is an enlarged view showing a boundary area between the reflecting area and the transmitting area of the reflective-transmissive type LCD apparatus shown in FIG. 2.

[0062] Referring to FIGS. 2 and 3, the reflecting plate **160** formed on the organic insulating layer **144** is partially extended to the transmission window **145** that defines the transmitting area without the organic insulating layer **144** formed thereon.

[0063] That is, a portion of the edge of the reflecting plate **160**, which is adjacent to the transmission window **145**, is extended to the transmission window **145** according to the rubbing direction for the liquid crystal layer **300**. Thus, loss of the natural light NL and the artificial light AL due to a transmittance and a reflectance of the reflective-transmissive type LCD apparatus may be reduced. Furthermore, the reflective-transmissive type LCD apparatus may prevent occurrence of the afterimage and leakage of the light caused by a difference of the cell gap between the reflecting area and the transmitting area thereof.

[0064] FIGS. 4A to 4D are views illustrating a method of manufacturing the reflective-transmissive type LCD apparatus shown in FIG. 1. Particularly, in FIGS. 4A to 4D, a method of manufacturing the array substrate shown in FIG. 1 will be described.

[0065] Referring to FIG. 4A, a metal layer comprising a metal material, for example, such as tantalum (Ta), titanium (Ti), molybdenum (Mo), aluminum (Al), chromium (Cr), copper (Cu), tungsten (W), etc., is formed on the transparent substrate **105** comprising an insulating material, for example, such as glass, ceramic and so on. Subsequently, the gate line **109** extended in the horizontal direction and successively arranged in the vertical direction and the gate electrode **110** extended from the gate line **109** are formed when the metal layer is patterned.

[0066] Although not shown in FIG. 4A, a storage electrode line (not shown) is also formed when the gate electrode **110** is formed. In addition, to form the gate insulating layer **112** (see FIG. 1), silicon nitride is deposited over the transparent substrate **105** using a plasma-enhanced chemical vapor deposition method. In the following, an amorphous silicon layer and an n⁺ amorphous silicon layer are successively formed on the gate insulating layer **112**, and patterned to form the semiconductor layer **114** and the ohmic contact layer **116** (see FIG. 1).

[0067] As shown in FIG. 4B, a metal layer having a metal material, for example, such as tantalum (Ta), titanium (Ti), molybdenum (Mo), aluminum (Al), chromium (Cr), copper (Cu), tungsten (W), etc., is formed on the transparent substrate **105** on which the resultant structure shown in FIG. 4A is formed. Later, when the metal layer is patterned, the source line **119** extended in the vertical direction and successively arranged in the horizontal direction, the source electrode **120** extended from the source line **119** and the drain electrode **130** spaced apart from the source electrode **120** are formed (refer to FIG. 1).

[0068] Referring to FIG. 4C, the source-drain insulating layer **140** and the organic insulating layer **144** are successively formed on the resultant structure of the transparent substrate **105** shown in FIG. 4B. Then, the organic insulating layer **144** corresponding to the transmitting area, and the organic insulating layer **144** and the source-drain insulating layer **140** corresponding to the drain electrode **130** are removed to form the first contact hole **141** and the transmission window **145**. In order to enhance a reflection efficiency of the natural light NL incident into the reflecting plate **160** (refer to FIG. 1), an upper surface of the organic insulating layer **144** has a concavo-convex shape.

[0069] An ITO layer is formed on the pixel area defined by the gate line **109** and the source line **119** so as to form the pixel electrode **150**. The pixel electrode **150** is electrically connected to the drain electrode **130** through the first contact hole **141**. The pixel electrode **150** may be formed by forming the ITO layer on the source-drain insulating layer **140** and the organic insulating layer **144** and by patterning the ITO formed on the source-drain insulating layer **140** and the organic insulating layer **144**, such that the patterned ITO remains only on the pixel area. The pixel electrode **150** may be formed by forming the ITO only on the pixel area. As shown in FIG. 4C, when a distance L2 where the pixel electrode **150** and the source line **119** are overlapped with each other and a distance L3 where the pixel electrode **150** and the gate line **109** are overlapped with each other become smaller, an opening ratio of the transmission window may be enhanced.

[0070] Referring to FIG. 4D, the reflecting plate **160** is formed on a position corresponding to the pixel area defined by the gate line **109** and the source line **119**. The reflecting plate **160** includes a groove **162** and a protrusion **164** corresponding to the concavo-convex shape of the organic insulating layer **144** so as to enhance the reflection efficiency of the natural light NL. The reflecting plate **160** is also formed on a position corresponding to the reflecting area, and partially extended to the transmitting area.

[0071] In FIGS. 4A to 4B, a structure that an end of the pixel electrode is partially overlapped with the gate line **109** and the source line **119** adjacent thereto has been shown. In this exemplary embodiment, the pixel electrode **150**, however, may be acted as a capacitor with the gate line **109** or the source line **119**, so that a parasitic capacitance may occur.

[0072] In order to reduce the parasitic capacitance, a method that reduces an overlapped area of the pixel electrode **150** and the gate line **109**, or an overlapped area of the pixel electrode **150** and the source line **119** may be used.

[0073] FIGS. 5A to 5D are views illustrating a method of manufacturing a reflective-transmissive type LCD apparatus

according to another exemplary embodiment of the present invention. In this exemplary embodiment, an array substrate for a reflective-transmissive type LCD apparatus having a top-ITO structure will be described. A reflective-transmissive type LCD apparatus having a pixel electrode not overlapped with a source line will be also described. In **FIGS. 5A to 5D**, the same reference numerals denote the same elements in **FIGS. 4A to 4D**, and thus the detailed descriptions of the same elements will be omitted. Particularly, in **FIGS. 5A and 5B**, the same elements represented by the same reference numerals in **FIGS. 4A and 4B** are formed through same processes of the same elements in **FIGS. 4A and 4B**, and thus the detailed descriptions of the same processes will be also omitted.

[0074] Referring to **FIG. 5C**, an ITO layer is formed on the pixel area defined by a gate line **109** and a source line **119** so as to form a pixel electrode **151**. The pixel electrode **151** is electrically connected to a drain electrode **130** through a first contact hole **141**. The pixel electrode **151** may be formed by forming the ITO layer on a source-drain insulating layer **140** and an organic insulating layer **144** and by patterning the ITO formed on the source-drain insulating layer **140** and the organic insulating layer **144**, such that the patterned ITO remains only on the pixel area. Alternatively, the pixel electrode **151** may be formed by forming the ITO only on the pixel area. In this exemplary embodiment, the pixel electrode **151** is not overlapped with the source line **119**.

[0075] As shown in **FIG. 5D**, a reflecting plate **160** is formed on a position corresponding to the pixel area defined by the gate line **109** and the source line **119**. The reflecting plate **160** includes a groove **162** and a protrusion **164** corresponding to a concavo-convex shape of the organic insulating layer **144** so as to enhance a reflection efficiency of a natural light NL. The reflecting plate **160** is formed on a position corresponding to a reflecting area, and partially extended to the transmitting area, thereby partially connecting the reflecting plate **160** to the pixel electrode **151**.

[0076] **FIG. 6** is a plan view showing a reflective-transmissive type liquid crystal display apparatus according to another exemplary embodiment of the present invention. In this exemplary embodiment, an array substrate for a reflective-transmissive type liquid crystal display apparatus having a structure of bottom-ITO will be described.

[0077] Referring to **FIG. 6**, an array substrate **400** (see **FIG. 7**) includes a transparent substrate **405** (see **FIG. 7**), a gate line **409** formed on the transparent substrate **405**, extended in a first direction and arranged in a second direction substantially perpendicular to the first direction, a source line **419** disposed on the transparent substrate **405** (see **FIG. 7**), extended in the second direction and arranged in the first direction, a switching device TFT formed in an area defined by the gate and source lines **109** and **119**, a pixel electrode **450** electrically connected to the drain electrode **430**, and a reflecting plate **460** formed on the pixel electrode **450** so as to define a reflecting area from which a natural light is reflected and a transmitting area or a transmission window **445** through which an artificial light is transmitted.

[0078] The switching device TFT includes a gate electrode **410** extended from the gate line **409** and, a source electrode **420** extended from the source line **419** and a drain electrode **430** spaced apart from the source electrode **420**.

[0079] Alternatively, the array substrate **400** may include a plurality of gate lines and a plurality of source lines.

[0080] The reflecting plate **460** includes an edge partially extended from the reflecting area to the transmitting area and connected to the pixel electrode **450**.

[0081] In this exemplary embodiment, the reflecting plate **460** formed on the reflecting area is partially extended to the transmissive window **145** in consideration of a rubbing direction of an alignment layer (not shown) formed on the array substrate **400**, and connected to the pixel electrode **450** disposed thereunder. Particularly, when viewed the array substrate **400** at an upper position in **FIG. 6**, the reflecting plate **460** is connected to the pixel electrode **450** due to an extension of edge of the reflecting area adjacent to bottom and right sides of the transmissive window **445** in case of rubbing the alignment layer in 10 o'clock.

[0082] **FIG. 7** is a cross-sectional view taken along the line B-B' of **FIG. 6**.

[0083] Referring to **FIGS. 6 and 7**, the reflective-transmissive type liquid crystal display (LCD) apparatus includes the array substrate **400**, a color filter substrate **200** and a liquid crystal layer **300** disposed between the array substrate **400** and the color filter substrate **200**.

[0084] The array substrate **100** includes the transparent substrate **405**, the switching device **411** having the gate electrode **410** formed on the transparent substrate **405**, a gate insulating layer **412** formed on the gate electrode **410** and the transparent substrate **405**, a semiconductor layer **414**, an ohmic contact layer **416**, the source electrode **420** and the drain electrode **430**, and a source-drain insulating layer **440** formed on the switching device **411** and the gate insulating layer **412**. The source-drain insulating layer **440** is formed with a contact hole **441** so as to partially expose the drain electrode **430**.

[0085] The array substrate **400** further includes the pixel electrode **450** formed on the source-drain insulating layer **440** and connected to the drain electrode **430** through the contact hole **441**, an organic insulating layer **444** formed on the reflecting area to cover the switching device **411**, an inter-insulating layer **452** formed on the organic insulating layer **444** and the reflecting plate **460** formed on the inter-insulating layer **452**. Hereinafter, an area on which the reflecting plate **460** is formed and an area without the reflecting plate **460** formed thereon are defined as the reflecting area and the transmission window **445**, respectively. In order to enhance a reflection efficiency of the natural light NL, a groove **462** and a protrusion **464** are formed on an upper surface of the organic insulating layer **444**.

[0086] Especially, since the pixel electrode **450** is formed on an area except an area on which the switching device **411** is formed, a voltage signal may not be normally applied to a portion of the liquid crystal layer **300**, which is adjacent to the switching device **411**.

[0087] In this exemplary embodiment shown in **FIGS. 6 and 7**, the color filter substrate **200** has same function and structure as those of the color filter substrate shown in **FIG. 2**, and thus the detailed descriptions of the color filter substrate in **FIG. 7** will be omitted.

[0088] The liquid crystal layer 300 disposed between the array substrate 400 and the color filter substrate 200 transmits the natural light NL passing through the color filter substrate 200 or transmits the artificial light AL passing through a transmission window 445 in response to a voltage signal applied to the array substrate 100 and a voltage signal applied to the color filter substrate 200. The liquid crystal layer 300 has a different cell gap at each of a first area corresponding to the reflecting area and a second area corresponding to the transmitting area. When the cell gap of the liquid crystal layer 300 corresponding to the first area and the cell gap of the liquid crystal layer 300 corresponding to the second area are represented by d_4 and d_5 , respectively, a thickness of the liquid crystal layer 300 satisfies a condition of $d_4 < d_5$.

[0089] Especially, the cell gap concerning the reflecting area and the transmitting area depends upon the liquid crystal molecules of the liquid crystal layer 300 and an optical film disposed on and under the liquid crystal layer 300. In general, the cell gap d_4 corresponding to the reflecting area is less than about $1.7 \mu\text{m}$, and the cell gap d_5 corresponding to the transmitting area is less than about $3.3 \mu\text{m}$.

[0090] Since the liquid crystal layer 300 is treated by homogeneous alignment treatment, the liquid crystal layer 300 additionally includes the liquid crystal molecules having a twisted angle of zero. In order to allow the liquid crystal molecules to have the twisted angle of zero, an alignment layer (not shown) formed on the array substrate 400 is rubbed in the first direction, and an alignment layer (not shown) formed on the color filter substrate 200 is rubbed in the second direction. The first and second directions are opposite to each other.

[0091] A method for applying the voltage to both sides of the liquid crystal layer 300 after forming a common electrode layer (not shown) on the array substrate 400 and on the color filter substrate 200 has been described. However, in case that the common electrode layer (not shown) is not formed on the color filter substrate 200, the reflective-transmissive type LCD apparatus may reflect the natural light NL and transmit the artificial light AL by applying various voltages having different voltage levels from each other onto one surface of the array substrate 400.

[0092] FIG. 8 is an enlarged view showing a boundary area between the reflecting area and the transmitting area of the reflective-transmissive type LCD apparatus shown in FIG. 7.

[0093] Referring to FIGS. 7 and 8, the reflecting plate 460 formed on the organic insulating layer 444 is partially extended to the transmission window 445 that defines the transmitting area without the organic insulating layer 144 formed thereon, and electrically connected to the pixel electrode 450.

[0094] That is, in order to electrically connect the reflecting plate 460 to the pixel electrode 450, a portion of the edge of the reflecting plate 460, which is adjacent to the transmission window 445, is extended to the transmission window 445 according to the rubbing direction for the liquid crystal layer 300. Thus, loss of the natural light NL and the artificial light AL due to a transmittance and a reflectance of the reflective-transmissive type LCD apparatus may be

reduced. Further, the reflective-transmissive type LCD apparatus may prevent occurrence of the afterimage and leakage of the light caused by a difference of the cell gap between the reflecting area and the transmitting area thereof.

[0095] FIGS. 9A to 9D are views illustrating a method of manufacturing the reflective-transmissive type LCD apparatus shown in FIG. 6. Particularly, in FIGS. 9A to 9D, a method of manufacturing the array substrate 400 shown in FIG. 6 will be described. In FIGS. 9A to 9D, the same reference numerals denote the same elements in FIG. 6, and thus the detailed descriptions of the same elements will be omitted.

[0096] Referring to FIG. 9A, a metal layer comprising a metal material, for example, such as tantalum (Ta), titanium (Ti), molybdenum (Mo), aluminum (Al), chromium (Cr), copper (Cu), tungsten (W), etc., is formed on the transparent substrate 405 comprising an insulating material, for example, such as glass, ceramic and so on. The gate line 409 extended in the horizontal direction and successively arranged in the vertical direction, and the gate electrode 410 extended from the gate line 409 are then formed when the metal layer is patterned.

[0097] Although not shown in FIG. 9A, a storage electrode line (not shown) is also formed when the gate electrode 410 is formed. In order to form the gate insulating layer 412, silicon nitride is deposited over the transparent substrate 405 using a plasma-enhanced chemical vapor deposition method. Subsequently, an amorphous silicon layer and an n^+ amorphous silicon layer are successively formed on the gate insulating layer 412, and patterned to form the semiconductor layer 414 and the ohmic contact layer 416.

[0098] As shown in FIG. 9B, a metal layer having a metal material, for example, such as tantalum (Ta), titanium (Ti), molybdenum (Mo), aluminum (Al), chromium (Cr), copper (Cu), tungsten (W), etc., is formed on the transparent substrate 405 on which the resultant structure shown in FIG. 9A is formed. When the metal layer is patterned, the source line 419 extended in the vertical direction and successively arranged in the horizontal direction, the source electrode 420 extended from the source line 419 and the drain electrode 430 spaced apart from the source electrode 420 are then formed.

[0099] Referring to FIG. 9C, the source-drain insulating layer 440 is formed on the resultant structure of the transparent substrate 405 shown in FIG. 9B. Here, the source-drain insulating layer 440 is patterned so as to partially expose the drain electrode 430.

[0100] An ITO layer is formed on the pixel area defined by the gate line 409 and the source line 419 so as to form the pixel electrode 450. The pixel electrode 450 is electrically connected to the drain electrode 430 through the contact hole 441. The pixel electrode 450 may be formed by forming the ITO layer over the source-drain insulating layer 440 and by patterning the ITO formed on the source-drain insulating layer 440, such that the patterned ITO remains only on the pixel area. Alternatively, the pixel electrode 450 may be formed by forming the ITO only on the pixel area. As shown in FIG. 9C, when a distance L_5 where the pixel electrode 450 and the source line 419 are overlapped with each other and a distance L_6 where the pixel electrode 450 and the gate line 409 are overlapped with each other become smaller, an

opening ratio of a transmitting area may be enhanced. The gate line 409 overlapped with the pixel electrode 450 acts as a gate line of a previous stage.

[0101] Referring to FIG. 9D, the organic insulating layer 444 is formed on the transparent substrate 405 shown in FIG. 9C. The organic insulating layer 444 is partially patterned to form the transmission window 445, and the inter-insulating layer 452 and the reflecting plate 460 are successively formed on the organic insulating layer 444. In order to enhance the reflection efficiency of the natural light NL incident into the reflecting plate 460, an upper surface of the organic insulating layer 444 has a concavo-convex shape. The reflecting plate 460 also includes a groove 462 and a protrusion 464 corresponding to the concavo-convex shape of the organic insulating layer 444 so as to enhance the reflection efficiency of the natural light NL.

[0102] As described above, in the reflective-transmissive type LCD apparatus having the bottom-ITO structure, the reflecting plate 460 is extended to the transmitting area, and connected to the pixel electrode 450. Thus, when viewed the array substrate 400 at an upper position thereof, an extension area of the reflecting plate 460 to the transmitting area has a reversed L-shape in case of rubbing the alignment layer in 10 o'clock, thereby preventing occurrence of afterimage and leakage of light of the reflective-transmissive type LCD apparatus having a non-uniform cell gap.

[0103] The reflective-transmissive type LCD apparatus having the bottom-ITO structure may further enhance the reflection efficiency because the reflective-transmissive type LCD apparatus having the bottom-ITO structure does not need to form the contact hole through which the drain electrode 430 of the switching device 411 is exposed.

[0104] FIG. 10 is a plan view showing a reflecting plate partially overlapped with a transmitting area of a reflective-transmissive type LCD apparatus according to an exemplary embodiment of the present invention. In this exemplary embodiment, a reflecting plate considering occurrence of afterimage and leakage of light when an alignment layer of an array substrate is rubbed in a direction of 10 o'clock will be described.

[0105] Referring to FIG. 10, in each of pixel areas, a reflecting plate is partially opened so as to define a reflecting area from which a natural light is reflected and a transmitting area (transmission window) through which an artificial light is transmitted. The opened area acts as the transmitting area, and has generally a rectangular shape. In this exemplary embodiment, since the alignment layer of the array substrate is rubbed in a direction of 10 o'clock, a lower edge of the reflecting plate corresponding to a lower portion of the transmission window is extended by RV2'-RV2, so that the lower edge of the reflecting plate is overlapped with the lower portion of the transmission window. A right edge of the reflecting plate corresponding to a right portion of the transmission window is extended by RH2'-RT2, so that the right edge of the reflecting plate is overlapped with the right portion of the transmission window. When the reflective-transmissive type LCD apparatus to which the reflecting plate is applied has a top-ITO, the extended lower and right edges of the reflecting plate may be insulated from the pixel electrode disposed thereunder. When the reflective-transmissive type LCD apparatus to which the reflecting plate is applied has a bottom-ITO, the extended lower and right

edges of the reflecting plate must be connected to the pixel electrode disposed thereunder.

[0106] As described above, since the lower and right edges of the reflecting plate corresponding to the lower and right portions of the transmission window are extended to the transmission window, the reflective-transmissive type LCD apparatus may prevent occurrence of disclination and leakage of light. The reflective-transmissive type LCD apparatus may further prevent lowering of transmittance because the transmitting area when only the lower and right edges of the reflecting plate are extended to the transmission window is greater than the transmitting area when all edges of the reflecting area are extended to the transmission window.

[0107] In FIG. 10, the lower and right edges of the reflecting plate may be partially extended to the transmission window.

[0108] FIG. 11 is a plan view showing a reflecting plate partially overlapped with a transmitting area of a reflective-transmissive type LCD apparatus according to another exemplary embodiment of the present invention. In this exemplary embodiment, a reflecting plate when an alignment layer of an array substrate is rubbed in a direction of 12 o'clock will be described.

[0109] Referring to FIG. 11, in each of pixel areas, a reflecting plate is partially opened so as to define a reflecting area from which a natural light is reflected and a transmitting area (transmission window) through which an artificial light is transmitted. The opened area acts as the transmitting area, and has generally a rectangular shape. In this exemplary embodiment, since the alignment layer of the array substrate is rubbed in a direction of 12 o'clock, a lower edge of the reflecting plate corresponding to a lower portion of the transmission window is extended by RV2'-RV2, so that the lower edge of the reflecting plate is overlapped with the lower portion of the transmission window.

[0110] When the reflective-transmissive type LCD apparatus to which the reflecting plate is applied has a top-ITO, the extended lower and right edges of the reflecting plate may be insulated from the pixel electrode disposed thereunder. When the reflective-transmissive type LCD apparatus to which the reflecting plate is applied has a bottom-ITO, the extended lower and right edges of the reflecting plate must be connected to the pixel electrode disposed thereunder.

[0111] As described above, since the lower edge of the reflecting plate corresponding to the lower portion of the transmission window is extended to the transmission window, the reflective-transmissive type LCD apparatus may prevent occurrence of disclination and leakage of light.

[0112] The reflective-transmissive type LCD apparatus may further prevent lowering of transmittance because the transmitting area when only the lower edge of the reflecting plate is extended to the transmission window is greater than the transmitting area when all edges of the reflecting area are extended to the transmission window.

[0113] In FIG. 11, the lower edge of the reflecting plate may be partially extended to the transmission window.

[0114] FIG. 12 is a plan view showing a reflecting plate partially overlapped with a transmitting area of a reflective-transmissive type LCD apparatus according to another exemplary embodiment of the present invention. In this

exemplary embodiment, a reflecting plate considering occurrence of afterimage and leakage of light when an alignment layer of an array substrate is rubbed in a direction of 1 o'clock will be described.

[0115] Referring to **FIG. 12**, in each of pixel areas, a reflecting plate is partially opened so as to define a reflecting area from which a natural light is reflected and a transmitting area (transmission window) through which an artificial light is transmitted. The opened area acts as the transmitting area, and has generally a rectangular shape. In this exemplary embodiment, since the alignment layer of the array substrate is rubbed in a direction of 1 o'clock, a lower edge of the reflecting plate corresponding to a lower portion of the transmission window is extended by **RV2'-RV2**, so that the lower edge of the reflecting plate is overlapped with the lower portion of the transmission window. A left edge of the reflecting plate corresponding to a left portion of the transmission window is extended by **RH1'-RH1**, so that the left edge of the reflecting plate is overlapped with the left portion of the transmission window.

[0116] When the reflective-transmissive type LCD apparatus to which the reflecting plate is applied has a top-ITO, the extended lower and left edges of the reflecting plate may be insulated from the pixel electrode disposed thereunder. Whereas, when the reflective-transmissive type LCD apparatus to which the reflecting plate is applied has a bottom-ITO, the extended lower and left edges of the reflecting plate must be connected to the pixel electrode disposed thereunder.

[0117] As described above, since the lower and left edges of the reflecting plate corresponding to the lower and left portions of the transmission window are extended to the transmission window, the reflective-transmissive type LCD apparatus may prevent occurrence of disclination and leakage of light.

[0118] The reflective-transmissive type LCD apparatus may further prevent lowering of transmittance because the transmitting area when only the lower and left edges of the reflecting plate are extended to the transmission window is greater than the transmitting area when all edges of the reflecting area are extended to the transmission window.

[0119] In **FIG. 12**, the lower and left edges of the reflecting plate may be partially extended to the transmission window.

[0120] **FIG. 13** is a plan view showing a reflecting plate partially overlapped with a transmitting area of a reflective-transmissive type LCD apparatus according to another exemplary embodiment of the present invention.

[0121] Referring to **FIG. 13**, in each of pixel areas, a reflecting plate is partially opened so as to define a reflecting area from which a natural light is reflected and a transmitting area (transmission window) through which an artificial light is transmitted. The opened area acts as the transmitting area, and generally has a rectangular shape. In this exemplary embodiment, when the alignment layer of the array substrate is rubbed in a direction of 10 o'clock, a lower edge of the reflecting plate corresponding to a lower portion of the transmission window is extended by **RV2'-RV2**, so that the lower edge of the reflecting plate is overlapped with the lower portion of the transmission window. A right edge of the reflecting plate corresponding to a right portion of the

transmission window is extended by **RH2'-RT2**, so that the right edge of the reflecting plate is overlapped with the left portion of the transmission window. A left edge of the reflecting plate corresponding to a left portion of the transmission window is also opened by **RH1'-RH1**, and an upper edge of the reflecting plate corresponding to an upper portion of the transmission window is opened by **RV1'-RV1**.

[0122] In this exemplary embodiment, when the reflective-transmissive type LCD apparatus to which the reflecting plate is applied has a top-ITO structure, the extended lower and right edges of the reflecting plate may be insulated from the pixel electrode disposed thereunder. However, when the reflective-transmissive type LCD apparatus to which the reflecting plate is applied has a bottom-ITO, the extended lower and right edges of the reflecting plate must be connected to the pixel electrode disposed thereunder.

[0123] As described above, since the lower and right edges of the reflecting plate corresponding to the lower and right portions of the transmission window are extended to the transmission window and the upper and left edges of the reflecting plate corresponding to the upper and left portions of the transmission window are opened, the reflective-transmissive type LCD apparatus may prevent occurrence of disclination and leakage of light.

[0124] The reflective-transmissive type LCD apparatus may prevent lowering of transmittance because the transmitting area when the lower and right edges of the reflecting plate are extended to the transmission window and the upper and left edges of the reflecting plate are opened is greater than the transmitting area when all edges of the reflecting area are extended to the transmission window.

[0125] In **FIG. 13**, the lower and right edges of the reflecting plate may be partially extended to the transmission window.

[0126] According to an analyzed result of the afterimage with respect to each of viewing angles, the disclination that affects the afterimage has been partially viewed at 11 o'clock, 12 o'clock, 1 o'clock and 2 o'clock directions except at 10 o'clock direction.

[0127] **FIGS. 14A to 14D** are plan views showing various reflective-transmissive type LCD apparatuses. Particularly, **FIG. 14A** shows a comparative example 1 that an edge of an opening of a reflecting plate corresponds with a boundary of a transmitting area, **FIG. 14B** shows a comparative example 2 that an edge of an opening of a reflecting plate is overlapped with a transmitting area by about 8 μm , **FIG. 14C** shows a comparative example 3 that an edge of an opening of a reflecting plate is overlapped with a transmitting area by about 5 μm , and **FIG. 14D** shows a comparative example 4 that an edge of an opening of a reflecting plate is spaced apart from a transmitting area by about 1.5 μm .

[0128] In the comparative example 1 shown in **FIG. 14A**, a reflecting plate has an opening substantially equal to that of a transmitting area in size. In this case, since a cell gap of a liquid crystal layer corresponding to a reflecting area is different from a cell gap of a liquid crystal layer corresponding to the transmitting area, light may be leaked. Especially, when the reflective-transmissive type LCD apparatus having the reflecting plate as in the comparative example 1 is operated in a transmissive mode or a reflective mode, a disclination that causes an afterimage does not occur. How-

ever, a contrast ratio may be lowered due to leakage of the light in a reversed L-shape when the reflective-transmissive type LCD apparatus is operated in the transmissive mode.

[0129] In the comparative examples 2 and 3 shown in FIGS. 14B and 14C, since the all four edges of the opening of the reflecting plate are overlapped with the transmitting area, the reflective-transmissive type LCD apparatus may prevent the leakage of the light as described in the comparative example 1. In a comparison of the comparative examples 2 and 3 with the comparative example 1, however, a reflectance of the reflecting plate may be enhanced due to the reflecting plate extended to the transmitting area, thereby lowering the transmittance of the reflecting plate.

[0130] When the reflective-transmissive type LCD apparatus having the reflecting plate as in the comparative example 1 is operated in the reflective mode or the reflective-transmissive mode, the disclination occurs in an initial frame, and leakage of the light that affects the contrast ratio does not occur. Similarly, when the reflective-transmissive type LCD apparatus having the reflecting plate as the comparative example 1 is operated in the transmissive mode, the disclination occurs in an initial frame, and leakage of the light that affects the contrast ratio does not occur.

[0131] In case of the comparative example 4, since the transmitting area increases and the reflecting plate decreases, the transmittance may be enhanced and the reflectance may be lowered.

[0132] As described above, when the reflective-transmissive type LCD apparatus is operated in the transmissive mode, the contrast ratio may be uniformly maintained by partially extending the edges of the opening of the reflecting plate to the transmitting area in consideration of the rubbing direction of the liquid crystal layer.

[0133] Hereinafter, optical characteristics with respect to various comparative examples and embodiments according to the present invention will be described with reference to the following Table 1 and Table 2.

[0134] Table 1 represents the optical characteristics of the reflective-transmissive LCD apparatus operated in the reflective mode with respect to each of various comparative

examples and embodiments. Table 2 represents the optical characteristics of the reflective-transmissive LCD apparatus operated in the transmissive mode with respect to each of various comparative examples and embodiments.

TABLE 1

	Reflective mode					
	White	Dark	White			Color
	(%)	(%)	C/R	X	Y	reproducibility (%)
Comparative Example 5	8.4	0.23	36.5	0.3271	0.3779	25.7
Comparative Example 6	9.7	0.23	42.2	0.3348	0.3603	14.7
Comparative Example 7	11.9	0.3	39.7	0.3398	0.3671	15
Comparative Example 8	8.7	0.2	43.5	0.3310	0.3500	16.6
Comparative Example 9	9.3	0.28	33.2	0.3280	0.3574	15
Embodiment 5	8.1	0.22	36.8	0.3192	0.3448	17.6
Embodiment 6	8.1	0.26	31.2	0.3147	0.3320	17.5
Embodiment 7	7.6	0.25	30.4	0.3121	0.3255	15.5
Embodiment 8	8.3	0.25	33.2	0.3006	0.3321	18.4

[0135] In Table 1, the reflectance concerning the white and the dark is reflectance obtained with respect to a reference reflectance, for example, such as a condition assumed that brightness when barium sulfate (BaSO_4) fluoresces is about 100%.

TABLE 2

	Transmissive mode							
	Transmittance	White	Dark	Max.				Color Reproducibility
						White		
	(%)	(Cd/m ²)	(Cd/m ²)	C/R	C/R	X	Y	(%)
Comparative Example 5	3.69	72	94	76.6	140	0.3186	0.3415	26.8
Comparative Example 9	7.78	140.1	133	105.3	121.9	0.3239	0.333	24.9
Comparative Example 10	7.77	144.3	133	108.5	132.9	0.3241	0.3335	25.3
Comparative Example 11	7.78	149.6	187	800	90	0.3322	0.3393	25.2
Comparative Example 12	7.97	154.4	185	835	119.1	0.3339	0.3409	25.6
Embodiment 9	7.25	138.4	99	139.8	143.7	0.3199	0.3313	27.4
Embodiment 10	7.55	146.1	17	859	184.1	0.3244	0.3353	26.9

TABLE 2-continued

	Transmissive mode							Color Reproducibility
	Transmittance	White	Dark	Max.		White		
				C/R	C/R	X	Y	
	(%)	(Cd/m ²)	(Cd/m ²)	C/R	C/R	X	Y	(%)
Embodiment 11	7.38	143.1	123	116.3	264.1	0.3263	0.3364	27
Embodiment 12	6.8	129.3	85	152.1	230.2	0.3236	0.3353	28

[0136] The comparative example 5 is a reflective-transmissive type LCD apparatus having a substantially uniform cell gap, and each of comparative examples 6 to 9 and embodiments 5 to 8 is a reflective-transmissive type LCD apparatus having a non-uniform cell gap. Particularly, a reflective-transmissive type LCD apparatus having the top-ITO structure is used in the comparative examples 6 to 9. The comparative example 6 represents a reflective-transmissive type LCD apparatus that an edge of an opening of a reflecting plate corresponds with a boundary of a transmitting area. The comparative example 7 represents a reflective-transmissive type LCD apparatus that an edge of an opening of a reflecting plate is spaced apart from a transmitting area by about 0.5 μm . The comparative example 8 represents a reflective-transmissive type LCD apparatus that an edge of an opening of a reflecting plate is spaced apart from a transmitting area by about 1.0 μm . The comparative example 9 represents a reflective-transmissive type LCD apparatus that an edge of an opening of a reflecting plate is spaced apart from a transmitting area by about 1.5 μm .

[0137] A reflective-transmissive type LCD apparatus having the bottom-ITO structure is used in the embodiments 5 to 8. The reflective-transmissive type LCD apparatus in the embodiments 5 to 8 has a structure having at least two sides of a transmission window overlapped with a reflecting plate. Especially, the embodiment 5 represents a reflective-transmissive type LCD apparatus having a reflecting plate overlapped with the transmission window by about +0.5 μm . The embodiment 6 represents a reflective-transmissive type LCD apparatus having a reflecting plate overlapped with the transmission window by about +1.0 μm . The embodiment 7 represents a reflective-transmissive type LCD apparatus having a reflecting plate overlapped with the transmission window by about +3.0 μm . The embodiment 8 represents a reflective-transmissive type LCD apparatus having a reflecting plate overlapped with the transmission window by about +5.0 μm .

[0138] According to Table 1 and Table 2 as described above, the reflective-transmissive type LCD apparatus having the uniform cell gap has optical characteristics similar to those of the reflective-transmissive type LCD apparatus having the non-uniform cell gap.

[0139] In a viewpoint of the white brightness of the transmissive mode, the reflective-transmissive type LCD apparatus having the non-uniform cell gap is superior to the reflective-transmissive type LCD apparatus having the uniform cell gap. As represented by the embodiments 5 to 8, although the edge of the opening of the reflecting plate is partially extended to the transmitting area, the optical char-

acteristics of the reflective-transmissive type LCD apparatus are similar to those of the reflective-transmissive type LCD apparatus represented by the comparative examples 5 to 8 when the reflective-transmissive type LCD apparatus is operated in the reflective mode or the transmissive mode.

[0140] According to the array substrate and the reflective-transmissive type LCD apparatus having the array substrate, the edge that defines the opening of the reflecting plate is partially extended to and overlapped with the transmission window in accordance with the rubbing direction of the liquid crystal layer. Thus, the reflective-transmissive type LCD apparatus may prevent losses of the transmittance and the reflectance thereof, and occurrence of the afterimage and leakage of the light caused by the cell gap difference between the reflecting area and the transmitting area may be also prevented.

[0141] In the reflective-transmissive type LCD apparatus having the bottom-ITO structure, the edge that defines the opening of the reflecting plate is overlapped with the transmission window in the reversed L-shape when the liquid crystal layer is rubbed in the direction of about 10 o'clock. Therefore, the reflective-transmissive type LCD apparatus having the non-uniform cell gap may be completed without occurrence of the afterimage and leakage of the light.

[0142] Since the reflective-transmissive type LCD apparatus having the bottom-ITO structure does not need the contact hole that directly connects the reflecting plate to the drain electrode of the switching device, the reflective-transmissive type LCD apparatus may enhance the reflecting area, thereby improving the reflection efficiency.

[0143] Although the exemplary embodiments of the present invention have been described, it is understood that the present invention should not be limited to these exemplary embodiments but various changes and modifications can be made by one ordinary skilled in the art within the spirit and scope of the present invention as hereinafter claimed.

What is claimed is:

1. An array substrate comprising:

a substrate;

a switching device formed in a pixel area defined by a gate line and a source line, the gate line extended in a first direction and arranged in a second direction substantially perpendicular to the first direction, the source line extended in the second direction and arranged in the first direction, the switching device having a gate electrode extended from the gate line, a source elec-

trode extended from the source line and a drain electrode spaced apart from the source electrode;

a pixel electrode connected to the drain electrode; and

a reflecting plate formed on the pixel electrode so as to define a reflecting area from which a natural light is reflected and a transmitting area through which an artificial light is transmitted, the reflecting area having a first edge extended to the transmitting area.

2. The array substrate of claim 1, further comprising:

an organic insulating layer formed in the reflecting area with a contact hole through which the drain electrode is partially exposed; and

an inter-insulating layer formed on the pixel electrode connected to the drain electrode through the contact hole,

wherein the reflecting plate is formed on the inter-insulating layer.

3. The array substrate of claim 2, wherein a second edge of the reflecting area adjacent to the transmitting area is removed by a predetermined width toward the extended direction of the first edge so as to widen the transmitting area.

4. The array substrate of claim 1, further comprising:

an insulating layer formed on the switching device and the substrate with a contact hole through which the drain electrode is exposed;

an organic insulating layer formed on the reflecting area; and

an inter-insulating layer formed on the organic insulating layer,

wherein the pixel electrode is formed on the insulating layer, and connected to the drain electrode through the contact hole,

wherein the reflecting area is formed on the inter-insulating layer, and the first edge extended to the transmitting area is connected to the pixel electrode exposed through the transmitting area.

5. The array substrate of claim 4, wherein a second edge of the reflecting area adjacent to the transmitting area is removed by a predetermined width toward the extended direction of the first edge so as to widen the transmitting area.

6. The array substrate of claim 1, wherein a width of the pixel electrode in the first direction is substantially equal to or smaller than a width of the pixel area in the first direction.

7. The array substrate of claim 1, wherein widths of the pixel electrode in the first and second directions are substantially equal to or smaller than widths of the pixel area in the first and second directions, respectively.

8. A liquid crystal display apparatus comprising:

an upper substrate having a color pixel, the color pixel having a first thickness at a position corresponding to a reflecting area and a second thickness at a position corresponding to a transmitting area, which is thicker than the first thickness;

a lower substrate having a switching device, a pixel electrode connected to a drain electrode of the switching device, and a reflecting plate formed on the pixel

electrode with a transmission window so as to define the reflecting area from which a natural light is reflected and the transmitting area through which an artificial light is transmitted, the reflecting area having an edge partially extended to the transmitting area; and

a liquid crystal layer interposed between the upper and lower substrates.

9. The liquid crystal display apparatus of claim 8, wherein the liquid crystal layer comprises a third thickness at the reflecting area and a fourth thickness thicker than the third thickness at the transmitting area.

10. The liquid crystal display apparatus of claim 8, wherein the transmission window is defined by at least three sides of the reflecting plate, and at least one side of the three sides of the reflecting plate is extended to be connected with the pixel electrode.

11. The liquid crystal display apparatus of claim 8, wherein the transmission window is defined by at least three sides of the reflecting plate, and a portion of a first side of the three sides and a portion of a second side adjacent to the first side of the three sides are extended to be connected with the pixel electrode.

12. The liquid crystal display apparatus of claim 11, wherein the lower substrate further comprises a rubbed alignment layer formed on the reflecting plate so as to align the liquid crystal layer, and a connection shape between the reflecting plate and the pixel electrode depends upon a rubbing direction of the rubbed alignment layer.

13. The liquid crystal display apparatus of claim 12, wherein, when the pixel electrode is viewed at an upper position thereof, an area where the reflecting plate electrically connected to the pixel electrode comprises an L-shape when the rubbing direction is in a range from about 10 to about 11 o'clock, a reversed L-shape shape when the rubbing direction is in a range from about 1 to about 2 o'clock, and a substantially and horizontally straight line shape when the rubbing direction is about 12 o'clock.

14. The liquid crystal display apparatus of claim 8, wherein the lower and upper substrates further comprise a first alignment layer rubbed in a first direction and a second alignment layer rubbed in a second direction opposite to the first direction, respectively, so as to align the liquid crystal layer, so that the liquid crystal layer is aligned in a homogeneous alignment state by the first and second alignment layers.

15. The liquid crystal display apparatus of claim 8, wherein the switching device is formed in a pixel area defined by a gate line extended in a first direction and arranged in a second direction substantially perpendicular to the first direction and a source line extended in the second direction and arranged in the first direction,

wherein the switching device comprises a gate electrode extended from the gate line, a source electrode extended from the source line and a drain electrode spaced apart from the source electrode in a predetermined distance,

wherein a width of the pixel electrode in the first direction is substantially equal to or smaller than a width of the pixel area in the first direction, and

wherein the pixel electrode is electrically connected to the drain electrode so as to receive a voltage signal provided through the drain electrode.

16. The liquid crystal display apparatus of claim 8, wherein the switching device is formed in a pixel area defined by a gate line extended in a first direction and arranged in a second direction substantially perpendicular to the first direction and a source line extended in the second direction and arranged in the first direction,

wherein the switching device comprises a gate electrode extended from the gate line, a source electrode extended from the source line and a drain electrode spaced apart from the source electrode in a predetermined distance,

wherein a width of the pixel electrode in the first direction and a width of the pixel electrode in the second direction are substantially equal to or smaller than a width of the pixel area in the first direction and a width of the pixel area in the second direction, respectively, and

wherein the pixel electrode is electrically connected to the drain electrode so as to receive a voltage signal provided through the drain electrode.

17. In a liquid crystal display apparatus that displays an image using an artificial light or a natural light passing through a liquid crystal layer, the liquid crystal display apparatus comprising:

a first substrate;

a switching device formed in a pixel area that is defined by a gate line and a source line disposed on the first substrate, the gate line extended in a first direction and arranged in a second direction substantially perpendicular to the first direction, the source line extended in the second direction and arranged in the first direction;

a pixel electrode connected to a drain electrode of the switching device; and

a reflecting plate disposed on the pixel electrode so as to define a reflecting area from which the natural light is reflected and a transmitting area through which the artificial light is transmitted, the reflecting area having a first edge extended to the transmitting area.

18. The liquid crystal display apparatus of claim 17, further comprising:

an insulating layer formed on the switching device and the first substrate with a first contact hole through which the drain electrode is partially exposed;

an organic insulating layer formed on the reflecting area with a second contact hole corresponding to the first contact hole so as to expose the drain electrode; and

an inter-insulating layer formed on the pixel electrode connected to the drain electrode through the second and first contact holes,

wherein the reflecting plate is formed on the inter-insulating layer.

19. The liquid crystal display apparatus of claim 17, further comprising:

a second substrate; and

a color pixel disposed on the second substrate, the color pixel having a first thickness at a position corresponding to the reflecting area and a second thickness at a

position corresponding to the transmitting area, which is thicker than the first thickness,

wherein the liquid crystal layer is disposed between the first and second substrates, and has a third thickness at the position corresponding to the reflecting area and a fourth thickness at the position corresponding to the transmitting area, which is thicker than the third thickness.

20. The liquid crystal display apparatus of claim 19, further comprising:

a first alignment layer formed on the reflecting plate and rubbed in a first direction so as to align the liquid crystal layer; and

a second alignment layer formed on the color pixel and rubbed in a second direction opposite to the first direction so as to align the liquid crystal layer,

wherein the liquid crystal layer is aligned in a homogeneous alignment state by the first and second alignment layers.

21. In a liquid crystal display apparatus that displays an image using an artificial light or a natural light passing through a liquid crystal layer, the liquid crystal display apparatus comprising:

a first substrate;

a switching device formed in a pixel area that is defined by a gate line and a source line disposed on the first substrate, the gate line extended in a first direction and arranged in a second direction substantially perpendicular to the first direction, the source line extended in the second direction and arranged in the first direction, and the switching device having a gate electrode extended from the gate line, a source electrode extended from the source line and a drain electrode spaced apart from the source electrode;

an insulating layer formed on the switching device and the first substrate with a contact hole through which the drain electrode is partially exposed;

a pixel electrode partially formed on the insulating layer, and connected to the drain electrode through the contact hole;

an organic insulating layer formed on the insulating layer and the pixel electrode to expose the insulating layer corresponding to the transmitting area;

an inter-insulating layer formed on the organic layer corresponding to the reflecting area; and

a reflecting plate disposed on the inter-insulating layer so as to define the reflecting area and the transmitting area, the reflecting area having a first edge extended to the transmitting area to connect the reflecting plate to the pixel electrode.

22. The liquid crystal display apparatus of claim 21, further comprising:

a second substrate; and

a color pixel disposed on the second substrate, the color pixel having a first thickness at a position corresponding to the reflecting area and a second thickness at a position corresponding to the transmitting area, which is thicker than the first thickness,

wherein the liquid crystal layer is disposed between the first and second substrates, and has a third thickness at the position corresponding to the reflecting area and a fourth thickness at the position corresponding to the transmitting area, which is thicker than the third thickness.

23. The liquid crystal display apparatus of claim 21, further comprising:

a first alignment layer formed on the reflecting plate and rubbed in a first direction; and

a second alignment layer formed on the color pixel and rubbed in a second direction opposite to the first direction,

wherein the liquid crystal layer is aligned in a homogeneous alignment state by the first and second alignment layers.

24. The liquid crystal display apparatus of claim 21, wherein a width of the pixel electrode in the first direction is substantially equal to or smaller than a width of the pixel area in the first direction.

25. The liquid crystal display apparatus of claim 21, wherein widths of the pixel electrode in the first and second directions are substantially equal to or smaller than widths of the pixel area in the first and second directions, respectively.

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专利名称(译)	阵列基板和具有该阵列基板的反射 - 透射型液晶显示装置		
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[标]申请(专利权)人(译)	三星电子株式会社		
申请(专利权)人(译)	SAMSUNG ELECTRONICS CO. , LTD.		
当前申请(专利权)人(译)	SAMSUNG ELECTRONICS CO. , LTD.		
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摘要(译)

在LCD装置中，形成在连接到形成在阵列基板上的开关装置的像素电极上的反射板限定了自然光被反射的反射区域和透射人造光的透射区域。根据阵列基板的摩擦方向，反射板部分地延伸到透射区域并与透射区域重叠。因此，反射 - 透射型LCD装置可以防止残像的发生，并且可以在透射模式下操作时提高其对比度。

