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JUNG et al.(10) **Pub. No.: US 2010/0220275 A1**(43) **Pub. Date: Sep. 2, 2010**(54) **LIQUID CRYSTAL DISPLAY**(30) **Foreign Application Priority Data**(75) Inventors: **Mee-Hye JUNG**, Suwon-si (KR);
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Publication Classification(51) **Int. Cl.****G02F 1/1343** (2006.01)**G02F 1/1337** (2006.01)(52) **U.S. Cl.** **349/123; 349/143; 349/139**(57) **ABSTRACT**

A liquid crystal display includes a first substrate and a second substrate facing each other, a pixel electrode disposed on the first substrate and including a first sub-pixel electrode and a second sub-pixel electrode spaced apart from the first sub-pixel electrode by a gap, a common electrode disposed on the second substrate, a shielding member disposed on the first substrate or the second substrate and overlapping the gap between the first sub-pixel electrode and the second sub-pixel electrode, an alignment layer disposed on at least one of the pixel electrode and the common electrode, and a liquid crystal layer disposed between the first substrate and the second substrate.

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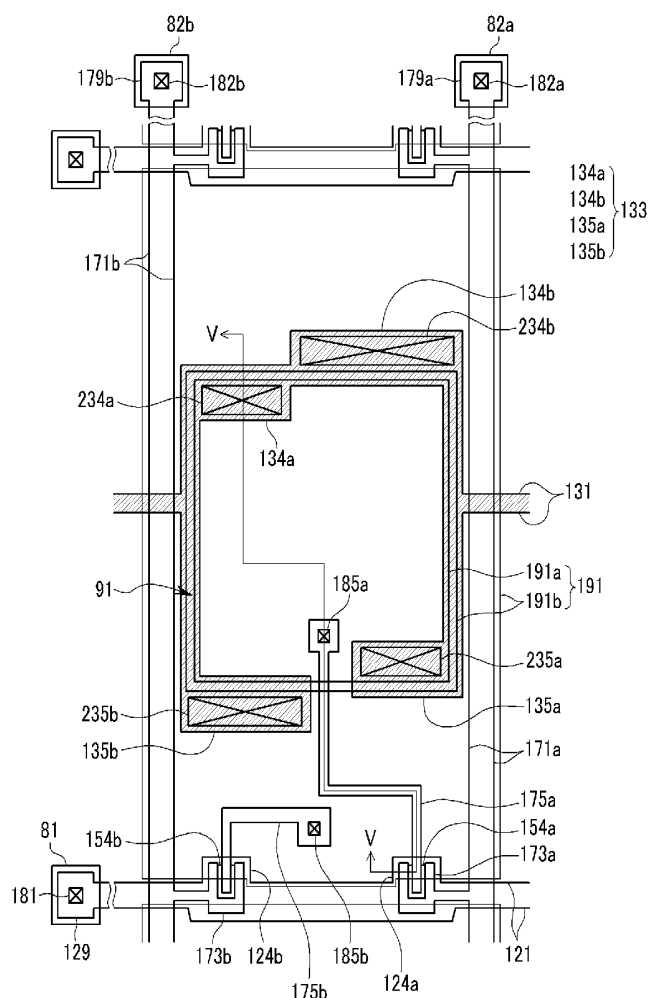
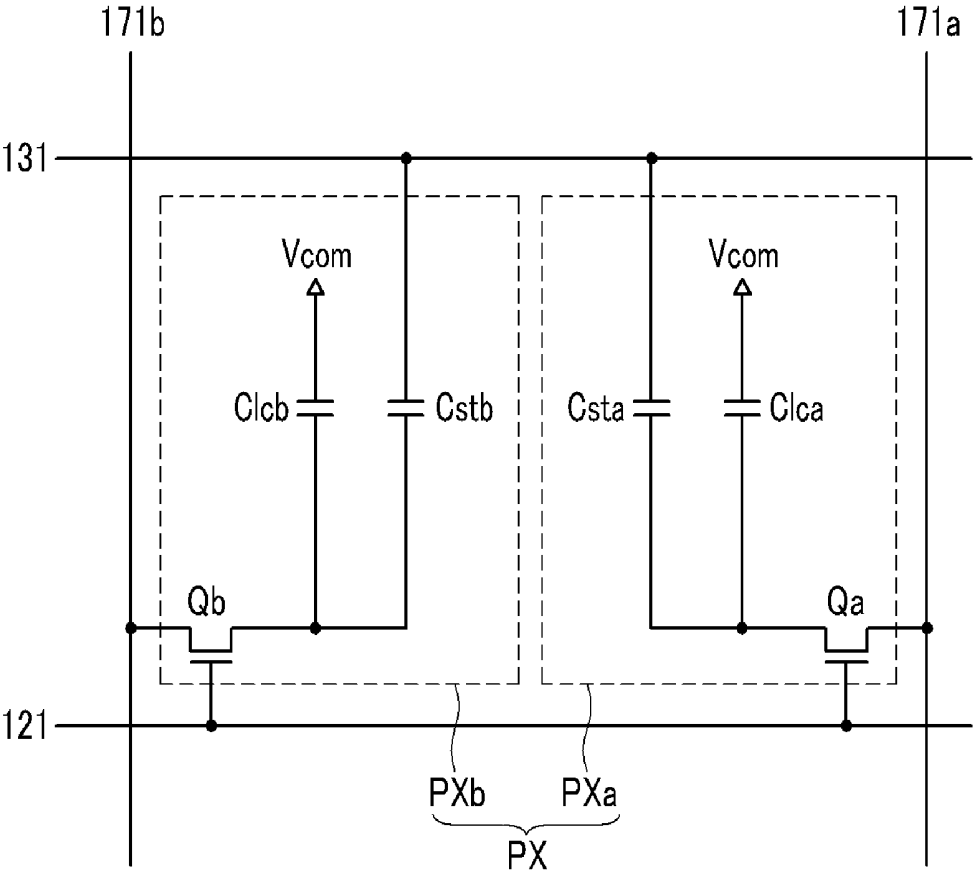
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VIENNA, VA 22182 (US)(73) Assignee: **Samsung Electronics Co., Ltd.**,
Suwon-si (KR)(21) Appl. No.: **12/775,196**(22) Filed: **May 6, 2010****Related U.S. Application Data**(63) Continuation of application No. 12/143,129, filed on
Jun. 20, 2008.

FIG.1



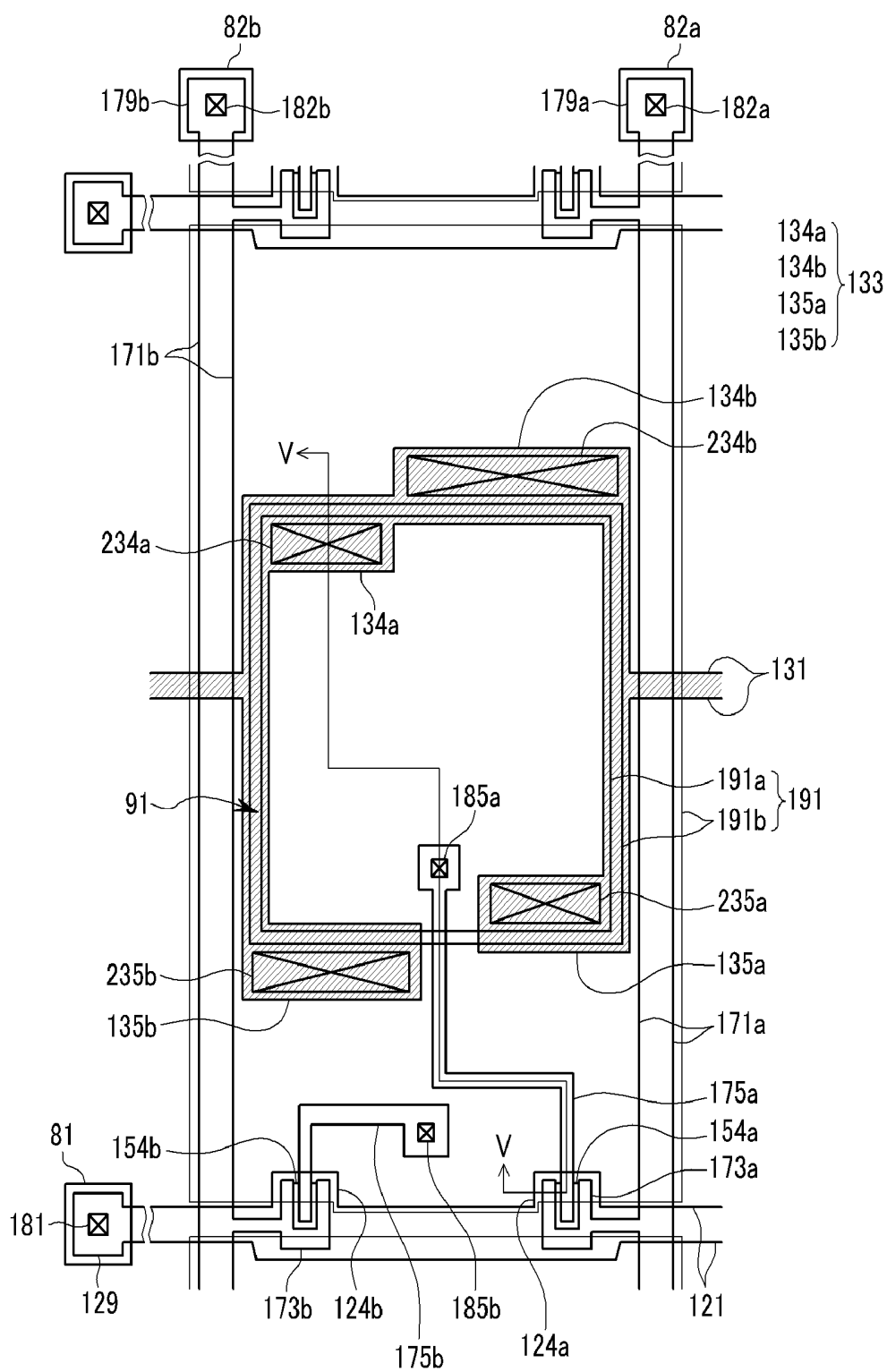


FIG.3

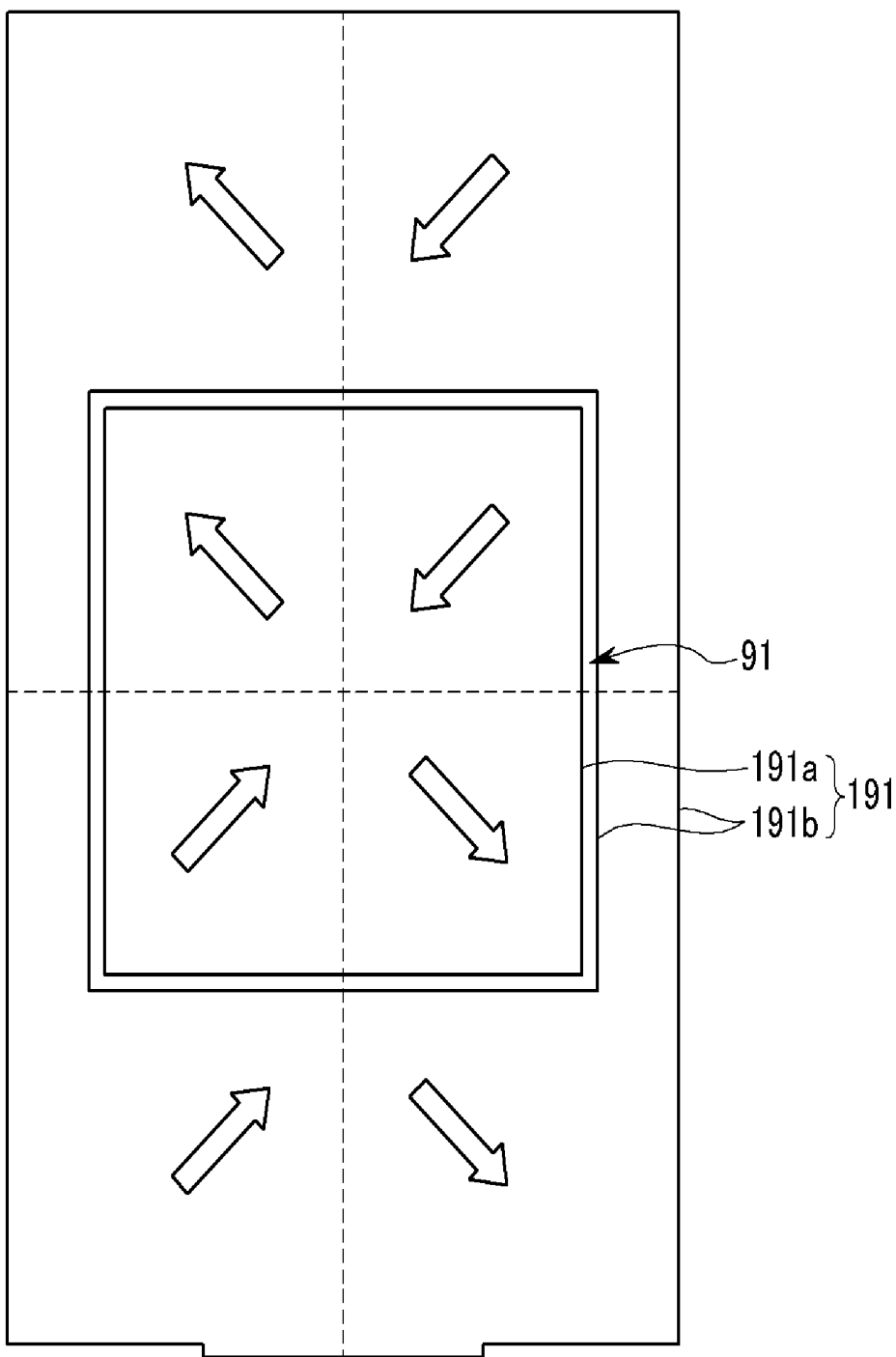


FIG.4

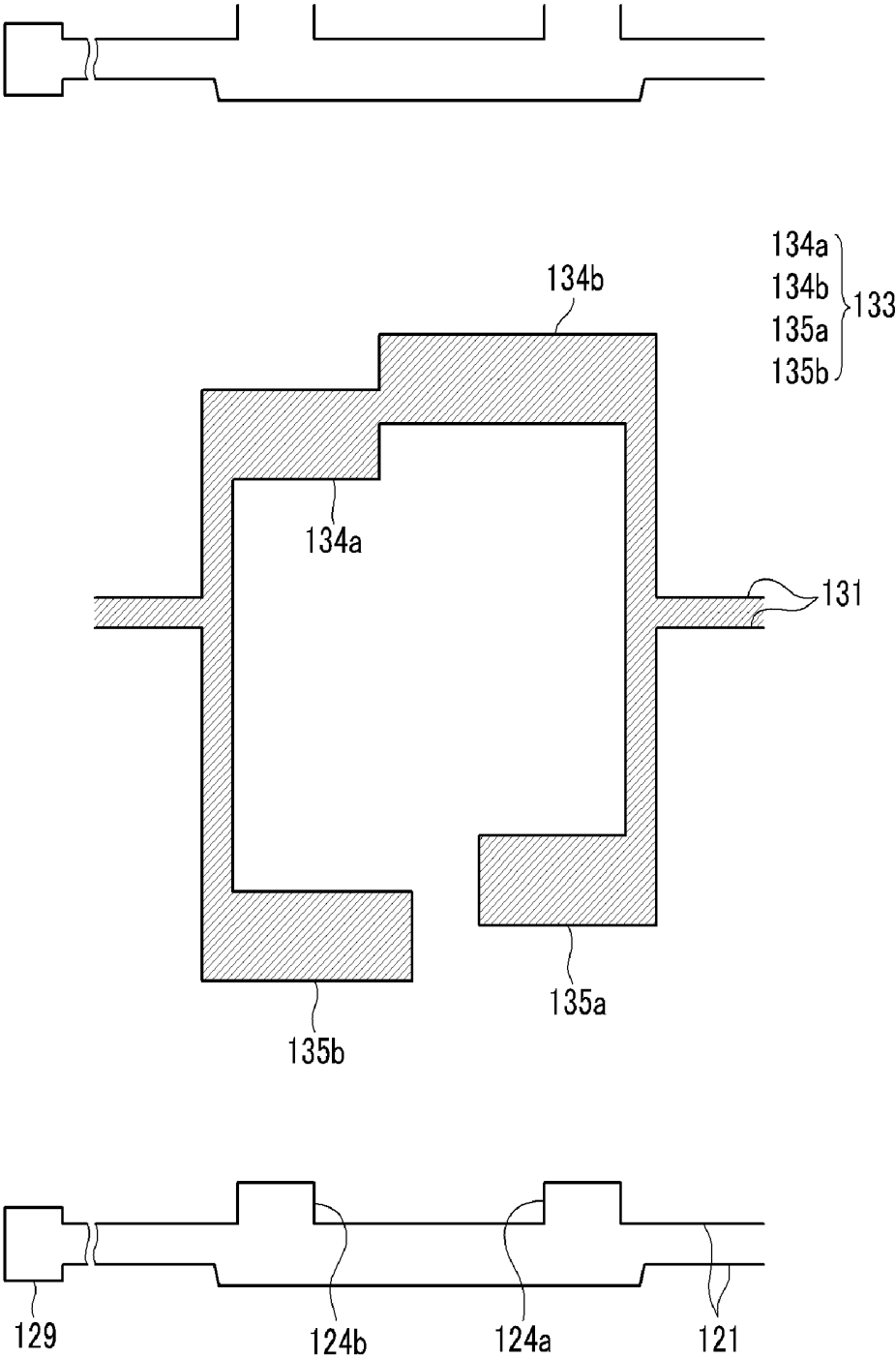
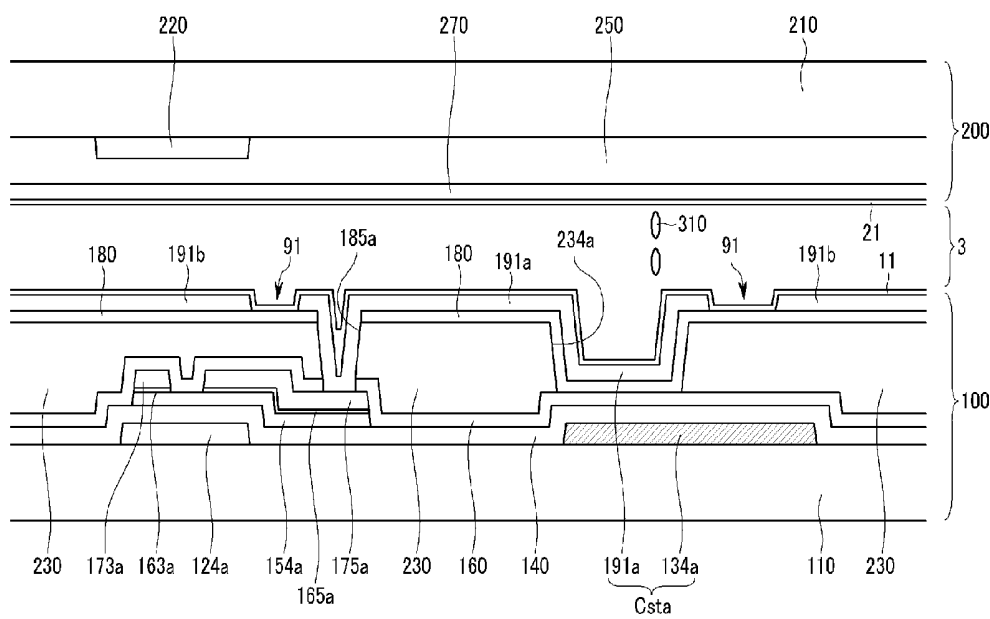


FIG.5



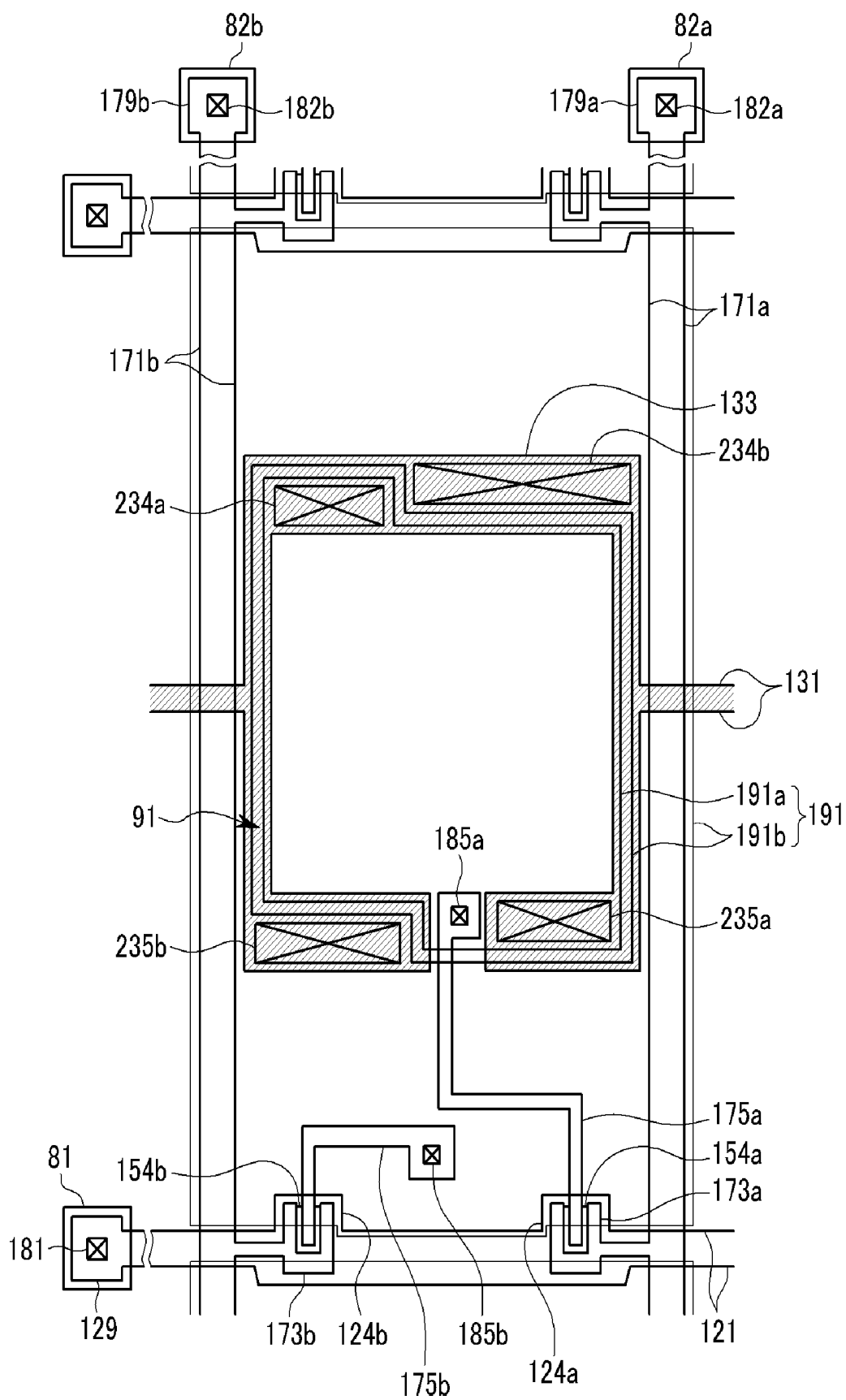


FIG. 7

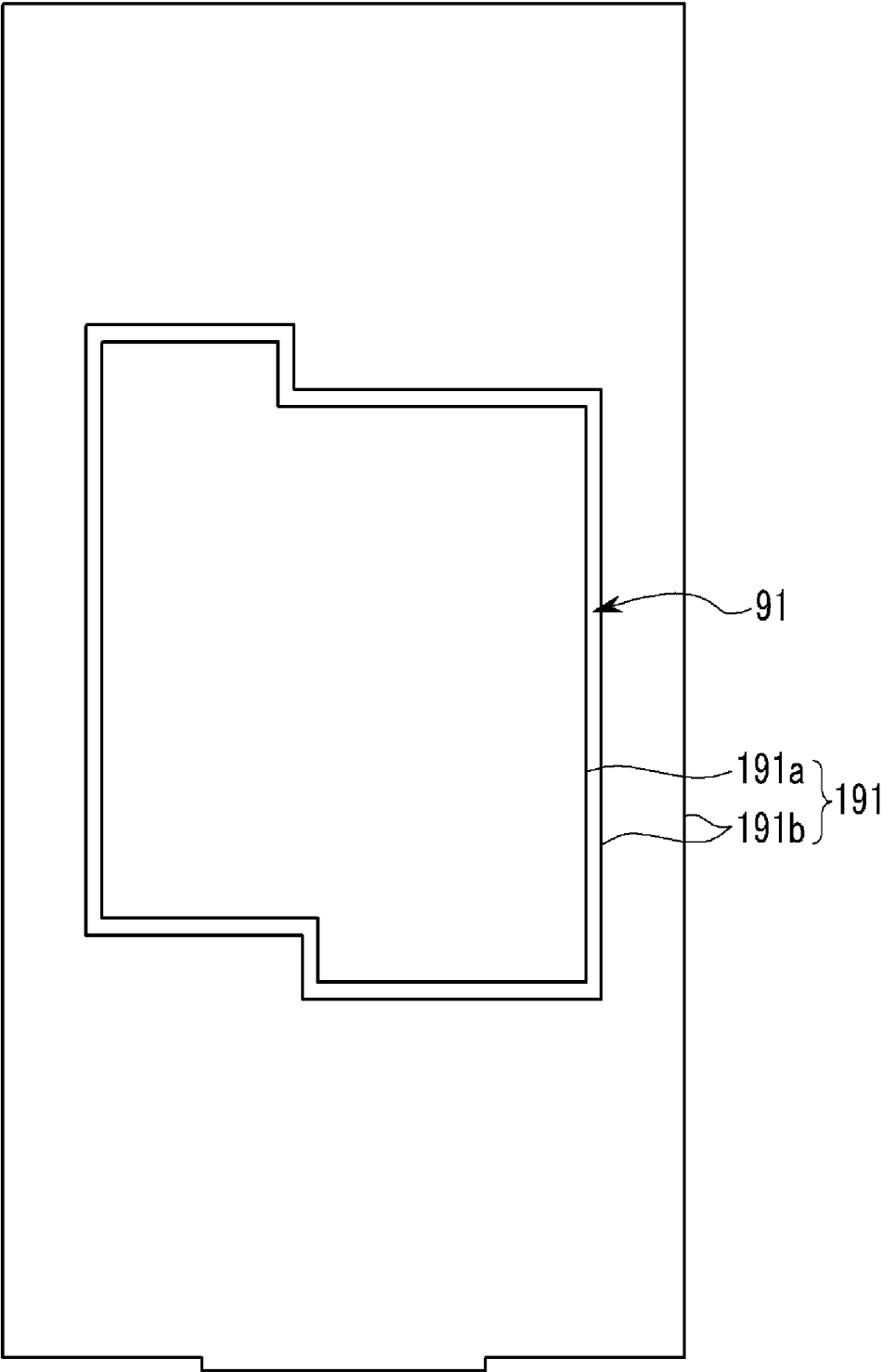


FIG.8

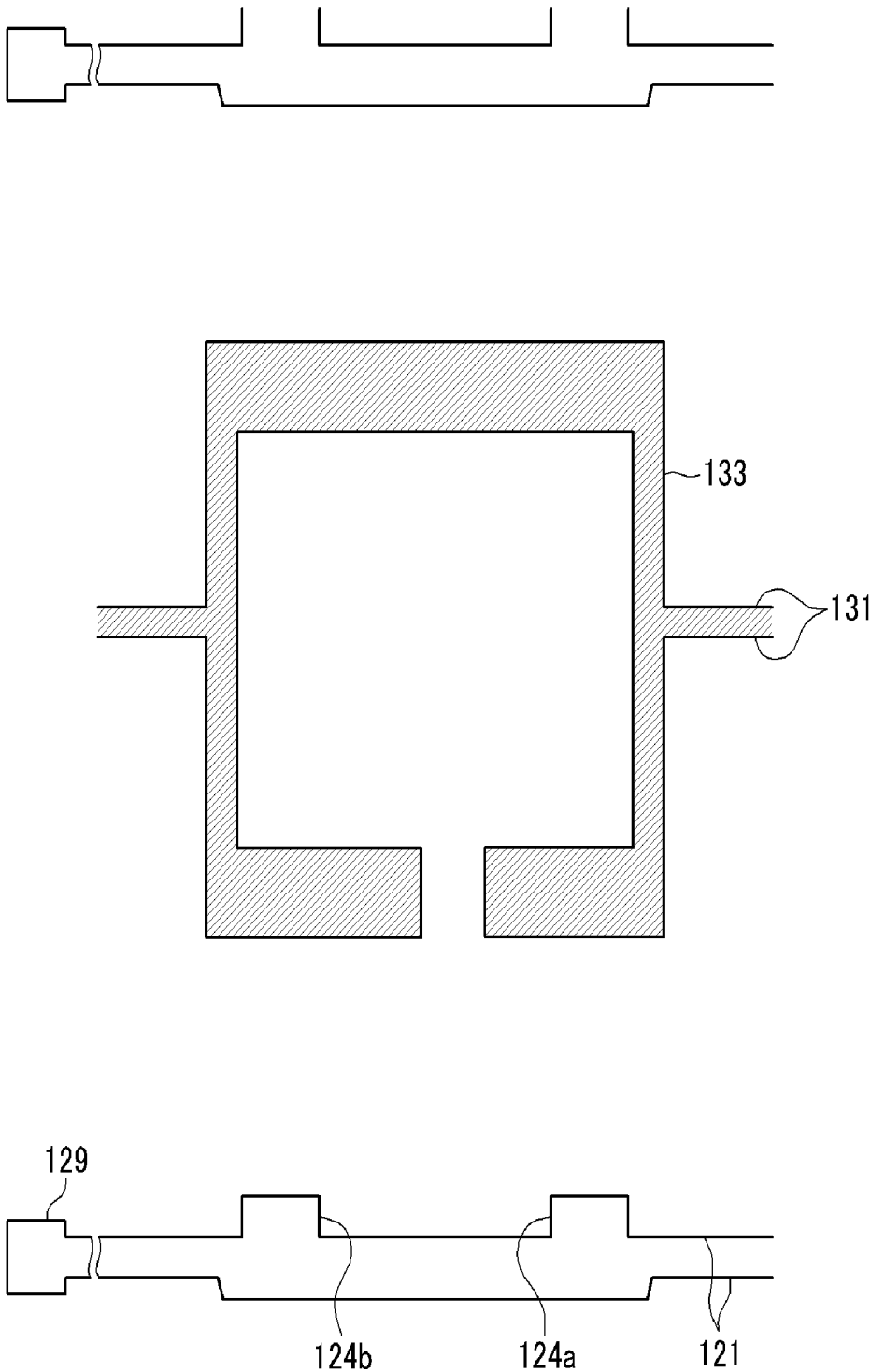


FIG.9

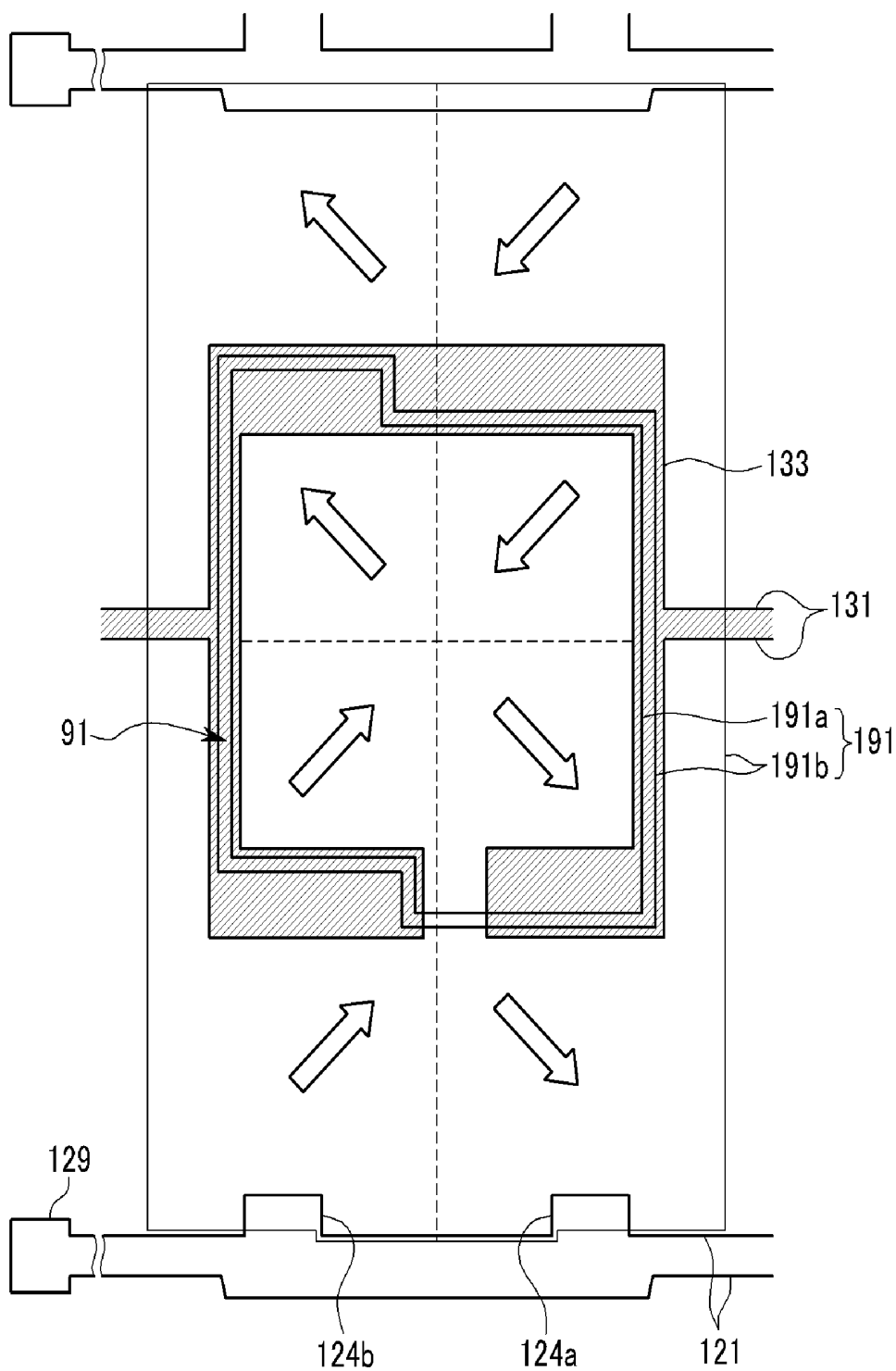


FIG.10

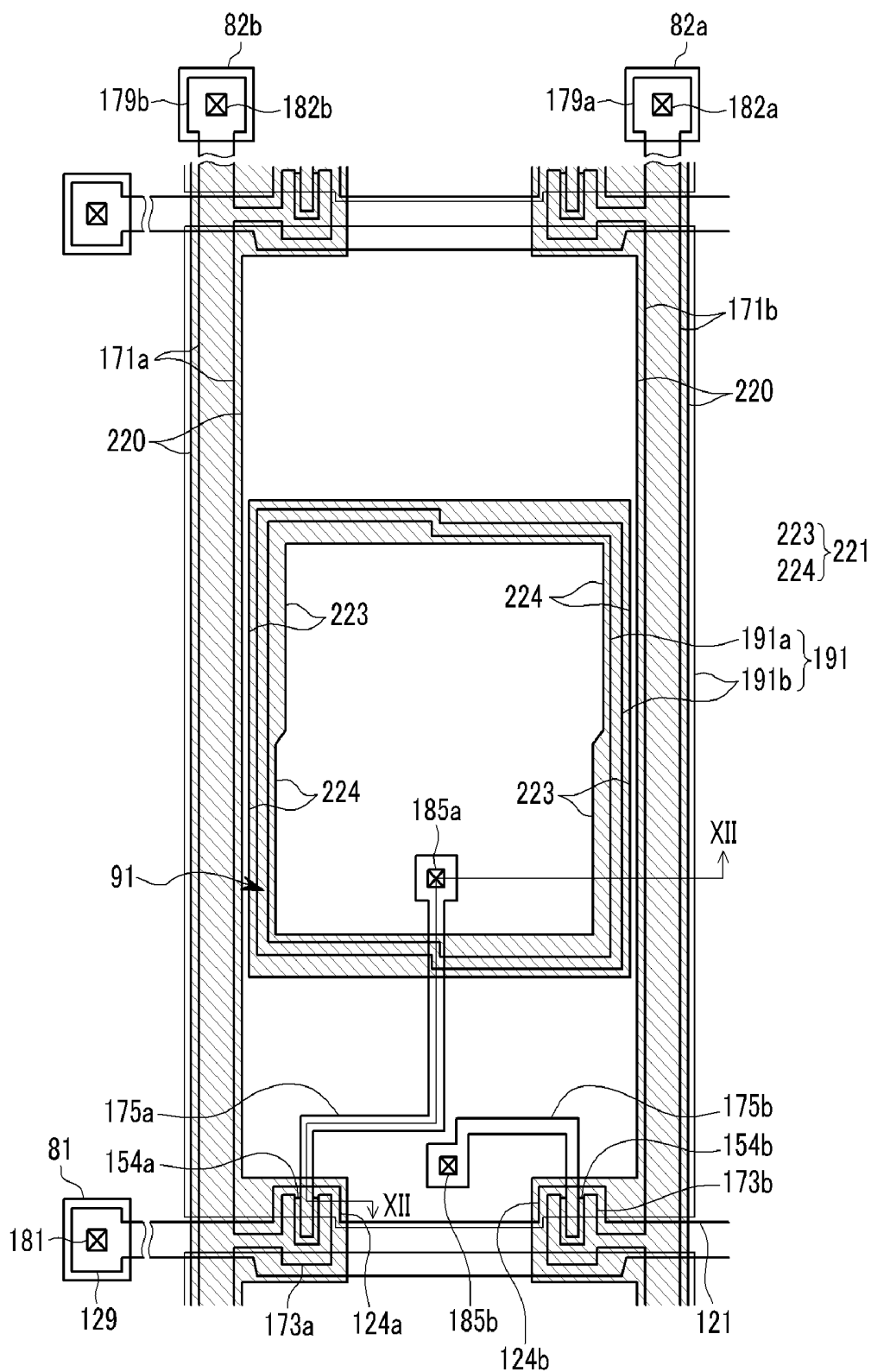


FIG. 11

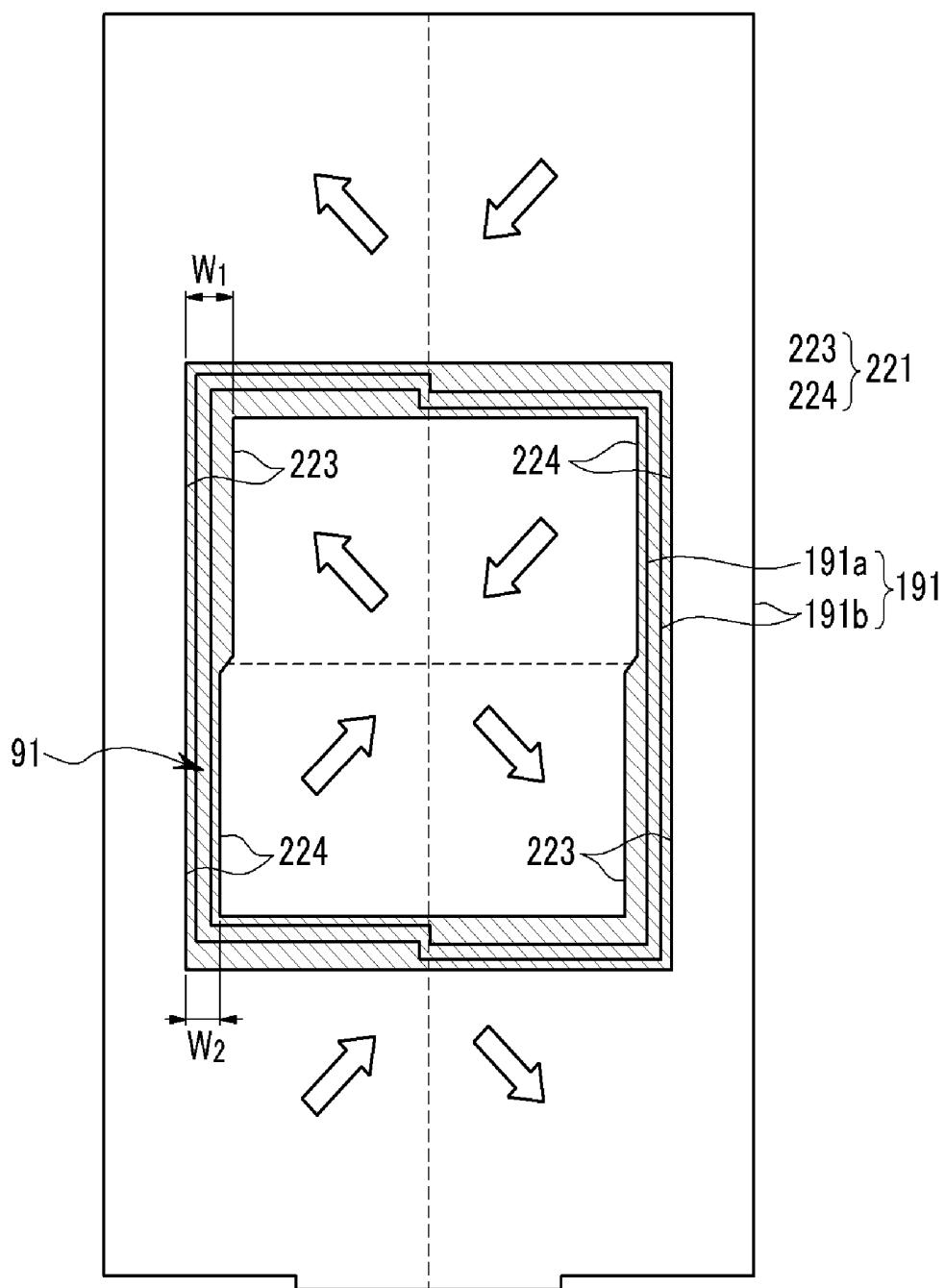


FIG. 12

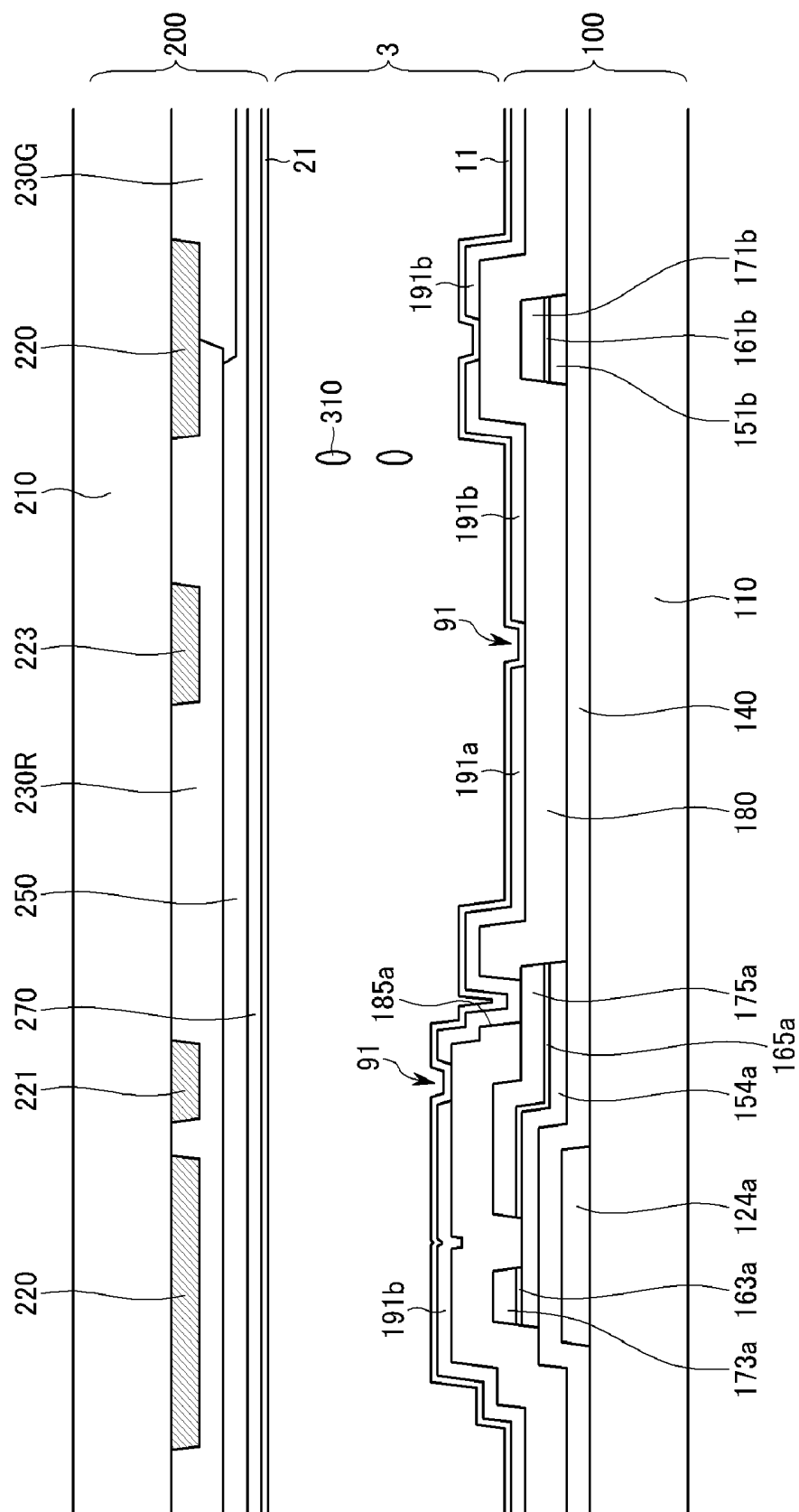


FIG.13

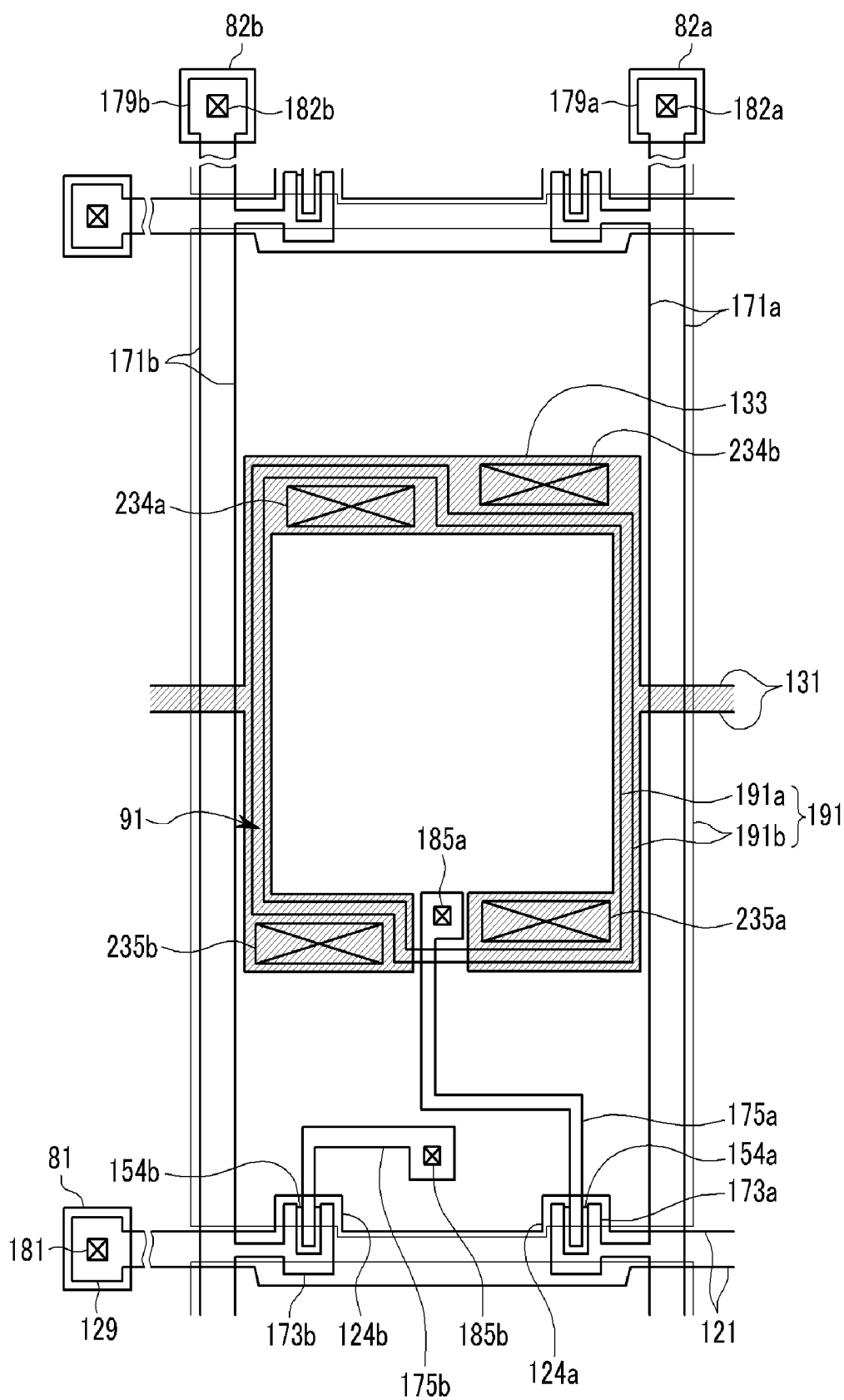


FIG.14

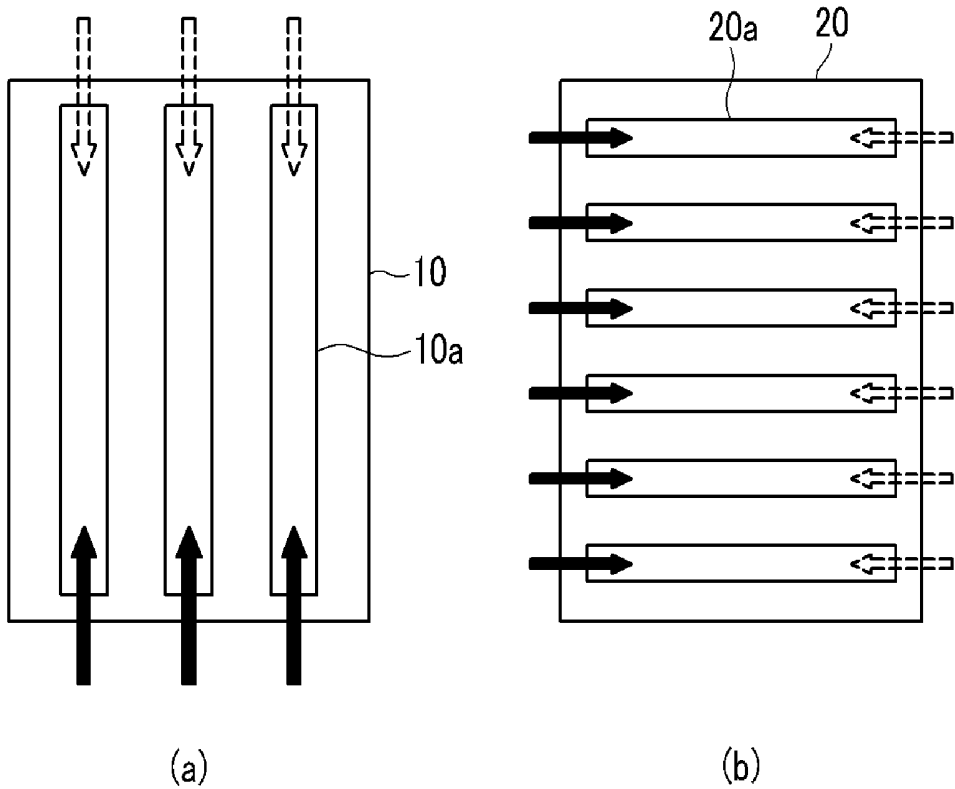
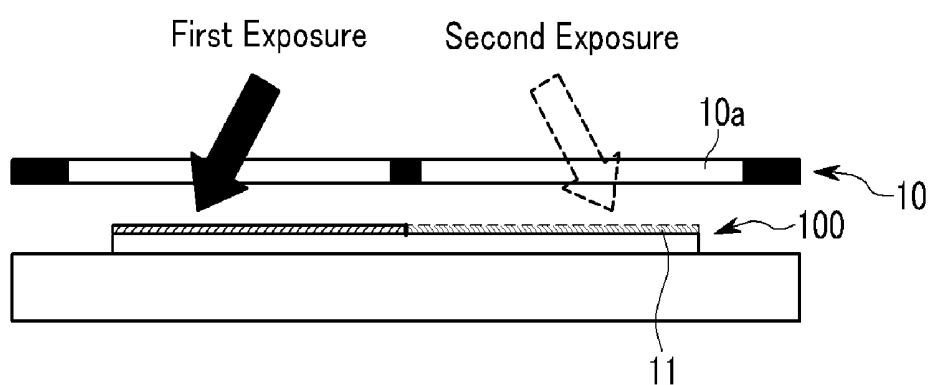
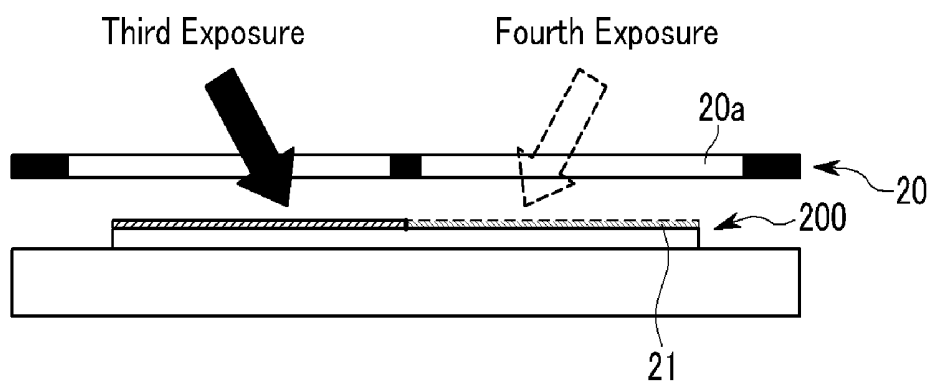


FIG.15



(a)



(b)

FIG.16

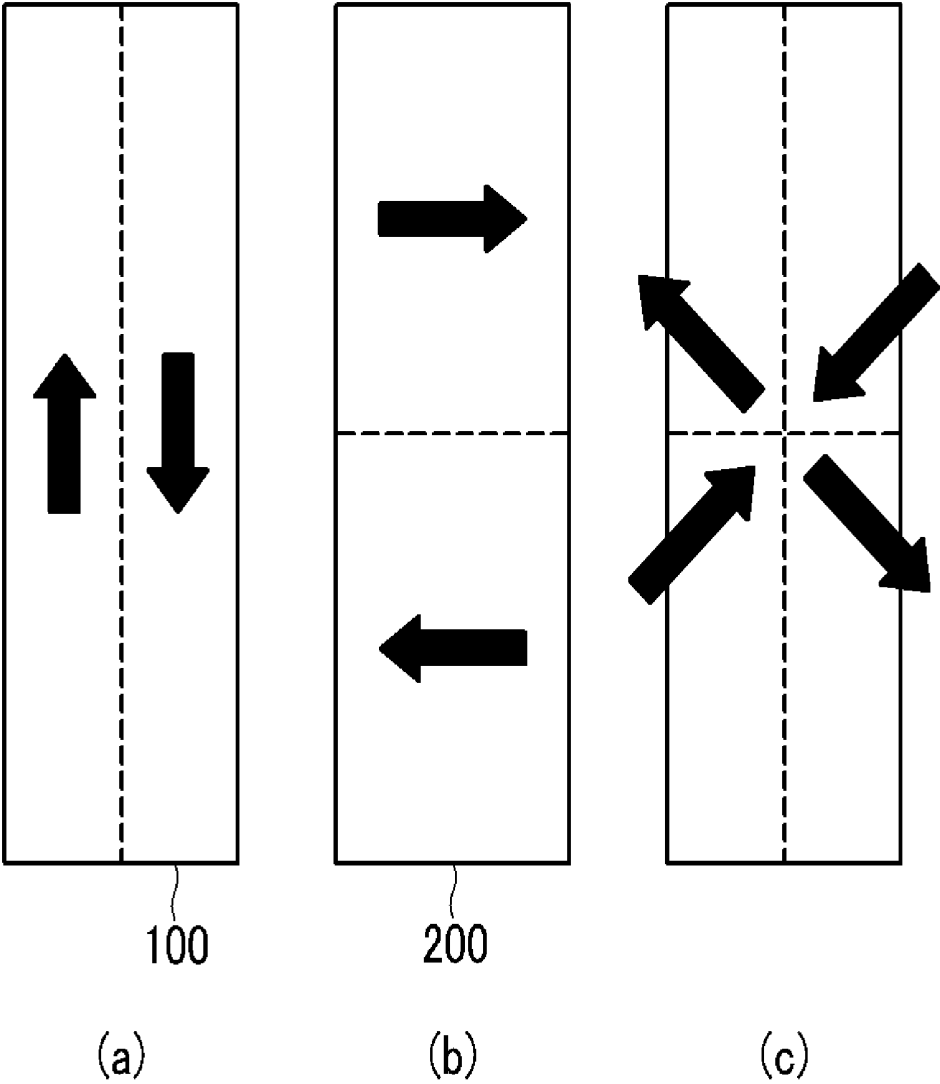
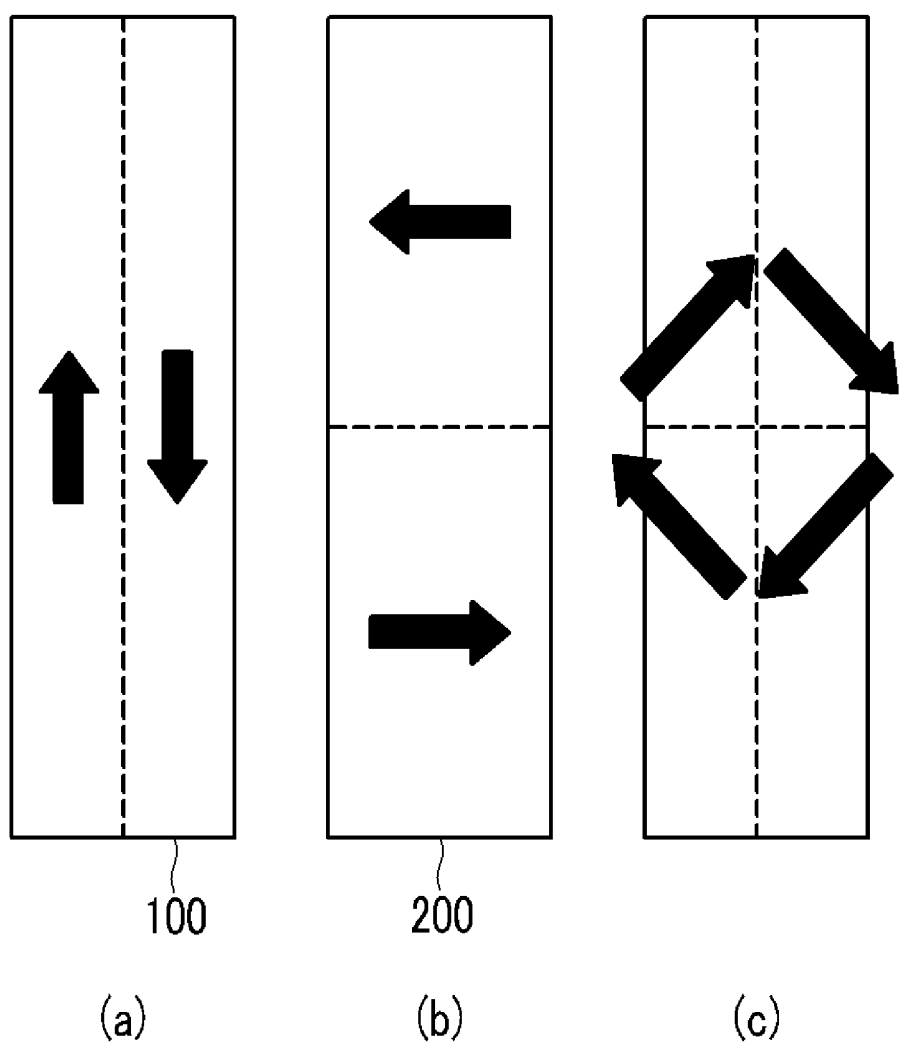


FIG.17



LIQUID CRYSTAL DISPLAY

CROSS-REFERENCE TO RELATED APPLICATION

[0001] This application is a continuation of prior application Ser. No. 12/143,129, filed on Jun. 20, 2008, and claims priority from and the benefit of Korean Patent Application No. 10-2008-0008999, filed on Jan. 29, 2008, which is hereby incorporated by reference for all purposes as if fully set forth herein.

BACKGROUND OF THE INVENTION

[0002] 1. Field of the Invention

[0003] Exemplary embodiments of the present invention relate to a liquid crystal display.

[0004] 2. Discussion of the Background

[0005] Liquid crystal displays (LCDs) are one of the most widely used flat panel displays, and an LCD includes a pair of panels provided with field-generating electrodes, such as pixel electrodes and a common electrode, and a liquid crystal (LC) layer disposed between the two panels. The LCD displays images when voltages are applied to the field-generating electrodes to generate an electric field in the LC layer that determines the orientations of LC molecules therein to adjust polarization of incident light.

[0006] In a vertical alignment (VA) mode LCD, the longitudinal axes of the LC molecules are perpendicular to the upper and lower panels in the absence of an electric field, and thus, the contrast ratio may be large and the reference viewing angle may be wide.

[0007] In the VA mode LCD, to obtain a wide viewing angle a plurality of domains in which the alignment directions of the LC molecules are different from each other may be formed in one pixel.

[0008] To achieve this, at least one cutout may be formed in at least one field generating electrode. In this method, the plurality of domains may be formed by aligning the LC molecules vertically with respect to the fringe field generated between the edges of the cutout and the field generating electrodes facing the edges.

[0009] However, the aperture ratio may be decreased in this structure. Also, the LC molecules disposed near the cutouts may be easily aligned vertically with respect to the fringe field, but the LC molecules disposed in the central portions of the domains, which are far from the cutouts, may generate a random motion such that the response speed becomes slow. Moreover, a domain of the reverse direction may be formed, thereby causing an instant afterimage to appear.

[0010] Alternatively, the alignment direction of the LC molecules and the alignment angle may be controlled by irradiating light onto the alignment layer. In this light alignment method, it may not be necessary to form the cutouts in the field generating electrodes so the aperture ratio may be increased and the response time of the LC molecules may be improved by a pre-tilt angle generated during the light alignment.

[0011] On the other hand, the VA mode LCD may have lower side visibility than front visibility, and, to solve this problem, one pixel may be divided into two sub-pixels, and different voltages be applied to the sub-pixels.

[0012] However, when the light alignment method is adapted to a structure having two sub-pixels, the alignment direction of LC molecules subjected to the light alignment

may be different from the alignment direction of the LC molecules generated by the fringe field in a gap between two sub-pixels of the LCD so that texture may be generated in the corresponding portion. The texture may decrease transmittance and appear as a stain such that the display characteristics may be deteriorated.

SUMMARY OF THE INVENTION

[0013] Exemplary embodiments of the present invention provide a liquid crystal display (LCD) in which one pixel is divided into two sub-pixels, and the generation of texture due to a light alignment method may be reduced.

[0014] Additional features of the invention will be set forth in the description which follows, and in part will be apparent from the description, or may be learned by practice of the invention.

[0015] An exemplary embodiment of the present invention discloses an LCD including a first substrate and a second substrate facing each other, a pixel electrode disposed on the first substrate and including a first sub-pixel electrode and a second sub-pixel electrode spaced apart from the first sub-pixel electrode by a gap, a common electrode disposed on the second substrate, a shielding member disposed on the first substrate or the second substrate and overlapping the gap between the first sub-pixel electrode and the second sub-pixel electrode, an alignment layer disposed on at least one of the pixel electrode and the common electrode, and a liquid crystal (LC) layer disposed between the first substrate and the second substrate.

[0016] An exemplary embodiment of the present invention also discloses an LCD including a pixel electrode that includes a first sub-pixel electrode and a second sub-pixel electrode, a common electrode facing the pixel electrode, a first LC layer disposed between the first sub-pixel electrode and the common electrode, a second LC layer disposed between the second sub-pixel electrode and the common electrode, and a shielding member disposed under the pixel electrode or under the common electrode and overlapping a gap between the first sub-pixel electrode and the second sub-pixel electrode. The first LC layer includes a plurality of domains where liquid crystal molecules are aligned in a left-upper direction, a left-lower direction, a right-upper direction, and a right-lower direction, respectively, and the second LC layer includes a plurality of domains aligned in the left-upper direction, the left-lower direction, the right-upper direction, and the right-lower direction, respectively.

[0017] It is to be understood that both the foregoing general description and the following detailed description are exemplary and explanatory and are intended to provide further explanation of the invention as claimed.

BRIEF DESCRIPTION OF THE DRAWINGS

[0018] The accompanying drawings, which are included to provide a further understanding of the invention and are incorporated in and constitute a part of this specification, illustrate embodiments of the invention, and together with the description serve to explain the principles of the invention.

[0019] FIG. 1 is an equivalent circuit diagram of a pixel of an LCD according to an exemplary embodiment of the present invention.

[0020] FIG. 2 is a layout view of an LCD according to an exemplary embodiment of the present invention.

[0021] FIG. 3 and FIG. 4 are layout views respectively showing a pixel electrode and a gate conductor in the LCD shown in FIG. 2.

[0022] FIG. 5 is a cross-sectional view of the LCD taken along line V-V of FIG. 2.

[0023] FIG. 6 is a layout view of an LCD according to another exemplary embodiment of the present invention.

[0024] FIG. 7 and FIG. 8 are layout views respectively showing a pixel electrode and a gate conductor in the LCD of FIG. 6.

[0025] FIG. 9 is a layout view showing a pixel electrode, a gate conductor, and the alignment direction of LC molecules of FIG. 6.

[0026] FIG. 10 is a layout view of an LCD according to another exemplary embodiment of the present invention.

[0027] FIG. 11 is a schematic diagram showing a pixel electrode and a shielding member in the LCD of FIG. 10.

[0028] FIG. 12 is a cross-sectional view of the LCD taken along line XII-XII of FIG. 10.

[0029] FIG. 13 is a layout view of an LCD according to another exemplary embodiment of the present invention.

[0030] FIG. 14 is a schematic diagram showing two masks under light alignment.

[0031] FIG. 15 is a schematic diagram showing a method for irradiating light using the masks shown in FIG. 14.

[0032] FIG. 16 and FIG. 17 are schematic diagrams showing the alignment of LC molecules subjected to the light alignment method.

DETAILED DESCRIPTION OF THE ILLUSTRATED EMBODIMENTS

[0033] The invention is described more fully hereinafter with reference to the accompanying drawings, in which embodiments of the invention are shown. This invention may, however, be embodied in many different forms and should not be construed as limited to the embodiments set forth herein. Rather, these embodiments are provided so that this disclosure is thorough, and will fully convey the scope of the invention to those skilled in the art. In the drawings, the size and relative sizes of layers and regions may be exaggerated for clarity. Like reference numerals in the drawings denote like elements.

[0034] It will be understood that when an element or layer is referred to as being “on” or “connected to” another element or layer, it can be directly on or directly connected to the other element or layer, or intervening elements or layers may be present. In contrast, when an element is referred to as being “directly on” or “directly connected to” another element or layer, there are no intervening elements or layers present.

Exemplary Embodiment 1

[0035] An LCD according to an exemplary embodiment of the present invention will be described in detail below with reference to FIG. 1, FIG. 2, FIG. 3, FIG. 4, and FIG. 5.

[0036] FIG. 1 is an equivalent circuit diagram of one pixel of an LCD according to an exemplary embodiment of the present invention. FIG. 2 is a layout view of an LCD according to an exemplary embodiment of the present invention, and FIG. 3 and FIG. 4 are layout views respectively showing a pixel electrode and a gate conductor in the LCD of FIG. 2. FIG. 5 is a cross-sectional view taken along line V-V of FIG. 2.

[0037] Referring to FIG. 1, each pixel PX includes a pair of sub-pixels PXa and PXb, and each sub-pixel PXa and PXb includes a switching element Qa and Qb connected to a gate line 121 and a corresponding data line 171a and 171b. LC capacitors Clca and Clcb connect to the switching elements Qa and Qb, and storage capacitors Csta and Cstb connect to the switching elements Qa and Qb and a storage electrode line 131.

[0038] Each switching element Qa and Qb may be a three terminal element including a control terminal, an input terminal, and an output terminal. The control terminal thereof is connected to the gate line 121; the input terminal is connected to the corresponding data line 171a and 171b, and the output terminal is connected to the LC capacitor Clca and Clcb and the storage capacitor Csta and Cstb.

[0039] The storage capacitors Csta and Cstb, which serve as auxiliaries to the LC capacitors Clca and Clcb, are formed where the storage electrode line 131 and the pixel electrode (not shown) overlap each other with an insulator disposed therebetween, and a set voltage such as a common voltage Vcom is applied to the storage electrode line 131. Also, the storage capacitors Csta and Cstb may be formed where the pixel electrode overlaps the immediately previous gate line with an insulator disposed therebetween.

[0040] Referring to FIG. 2, FIG. 3, FIG. 4, and FIG. 5, an LCD according to the present exemplary embodiment includes a thin film transistor array panel 100 and a common electrode panel 200, and an LC layer 3 disposed therebetween.

[0041] First, the thin film transistor array panel 100 will be described.

[0042] A gate conductor including a plurality of gate lines 121 and a plurality of storage electrode lines 131 are disposed on an insulation substrate 110.

[0043] The gate lines 121 transfer gate signals and extend mainly in a horizontal direction. Each gate line 121 includes a plurality of first and second gate electrodes 124a and 124b, which protrude upward, and a wide end portion 129.

[0044] The storage electrode lines 131 transfer a common voltage and extend mainly in a horizontal direction. Each storage electrode line 131 is disposed between two gate lines 121 and includes a plurality of storage electrodes 133.

[0045] Referring to FIG. 2 and FIG. 4, each storage electrode 133 may have a loop shape including upper, lower, right, and left portions. The upper portion of the storage electrode 133 includes expansions 134a and 134b that extend upward and downward, respectively, and are connected to each other. The lower portion of the storage electrode 133 includes expansions 135a and 135b that extend upward and downward, respectively, and are not connected to each other. A portion of the storage electrode 133 having the loop shape between the expansions 135a and 135b is removed. The upper and lower portions of the storage electrode 133 are wider than the right and left portions.

[0046] A gate insulating layer 140 is disposed on the gate line 121 and the storage electrode line 131.

[0047] A pair of first and second semiconductor stripes (not shown) is disposed on the gate insulating layer 140. The first and second semiconductor stripes extend mainly in a vertical direction. The first semiconductor stripe includes a first protrusion 154a protruding toward the first gate electrode 124a, and the second semiconductor stripe includes a second protrusion 154b protruding toward the second gate electrode 124b.

[0048] Ohmic contact stripes (not shown), first ohmic contact islands **165a**, and second ohmic contact islands (not shown) are disposed on the semiconductor stripe. An ohmic contact stripe includes first protrusions **163a** and second protrusions (not shown), and a first protrusion **163a** and a first ohmic contact island **165a** are disposed as a pair and face each other on a first protrusion **154a** of the semiconductor stripe, and a second protrusion and a second ohmic contact island are disposed as a pair and face each other on a protrusion **154b** of the semiconductor stripe.

[0049] First and second data lines **171a** and **171b** and first and second drain electrodes **175a** and **175b** are disposed on the ohmic contact stripe and the gate insulating layer **140**.

[0050] The first and second data lines **171a** and **171b** transmit data voltages and extend in a vertical direction, thereby crossing the gate lines **121** and storage electrode lines **131**. The first data line **171a** includes first source electrodes **173a** extending toward the first gate electrodes **124a** and an end portion **179a** having a wide area. The second data line **171b** includes second source electrodes **173b** extending toward the second gate electrodes **124b** and an end portion **179b** having a wide area. The first data line **171a** and the second data line **171b** may receive different voltages.

[0051] The first drain electrode **175a** is opposite to the first source electrode **173a** with respect to the first gate electrode **124a**, and the second drain electrode **175b** is opposite to the second source electrode **173b** with respect to the second gate electrode **124b**. The end portions of the first and second drain electrodes **175a** and **175b** are partially enclosed by the curved portion of the first and second source electrodes **173a** and **173b**.

[0052] The semiconductor stripe may have substantially the same plane shape as the first and second data lines **171a** and **171b** and the first and second drain electrodes **175a** and **175b** except for the channel regions between the first source electrode **173a** and the first drain electrode **175a** and the channel region between the second source electrode **173b** and the second drain electrode **175b**.

[0053] The ohmic contact stripe is disposed between the semiconductor stripe and the first and second data lines **171a** and **171b** and may have substantially the same plane shape as the first and second data lines **171a** and **171b**. The first and second ohmic contact islands are disposed between the semiconductor stripe and the first and second drain electrodes **175a** and **175b** and may have substantially the same plane shape as the first and second drain electrodes **175a** and **175b**.

[0054] A blocking layer **160**, which may be made of an inorganic insulating material such as silicon nitride (SiN_x) or silicon oxide (SiO_2), is disposed on the first and second data lines **171a** and **171b** and the first and second drain electrodes **175a** and **175b**, and a color filter **230** is disposed thereon.

[0055] The color filter **230** may be a red filter, a green filter, or a blue filter that extends in a direction parallel to the first and second data lines **171a** and **171b** along the pixels in a column. Pixels having red filters, pixels having green filters, and pixels having blue filters may be alternately arranged.

[0056] The color filter **230** includes a plurality of openings **234a**, **234b**, **235a**, and **235b**. The openings **234a**, **234b**, **235a**, and **235b** overlap the expansions **134a**, **134b**, **135a**, and **135b**, respectively, of the storage electrode **133**.

[0057] A passivation layer **180** is disposed on the color filter **230**. The passivation layer **180** may be made of an inorganic insulating material, such as silicon nitride or silicon oxide, which may prevent the color filter **230** from lifting and

may prevent a chemical solution, such as an etchant, from flowing into the color filter **230**.

[0058] The passivation layer **180**, the color filter **230**, and the blocking layer **160** have a plurality of contact holes **185a** and **185b** respectively exposing the first and second drain electrodes **175a** and **175b**, and the passivation layer **180** and the blocking layer **160** have a plurality of contact holes **182a** and **182b** respectively exposing the end portions **179a** and **179b** of the first and second data lines **171a** and **171b**. The passivation layer **180**, the blocking layer **160**, and the gate insulating layer **140** have a plurality of contact holes **181** respectively exposing the end portions **129** of the gate lines **121**.

[0059] A pixel electrode **191** and a plurality of contact assistants **81**, **82a**, and **82b** are disposed on the passivation layer **180**.

[0060] The pixel electrode **191** includes a pair of first and second sub-pixel electrodes **191a** and **191b** that are spaced apart from each other with a gap **91** therebetween. As shown FIG. 2 and FIG. 3, the first sub-pixel electrode **191a** may have a quadrangular shape, and the second sub-pixel electrode **191b** encloses the first sub-pixel electrode **191a** with the gap **91** therebetween.

[0061] The gap **91** between the first sub-pixel electrode **191a** and the second sub-pixel electrode **191b** may have a quadrangular loop shape, and the above-described storage electrode **133** having a quadrangular loop shape overlaps the gap **91** and functions as a shielding member to block light leakage between the first sub-pixel electrode **191a** and the second sub-pixel electrode **191b**.

[0062] Also, the expansions **134a**, **134b**, **135a**, and **135b** of the storage electrode **133** function as shielding members to cover the texture caused by the light alignment, which will be described in detail below.

[0063] Further, the expansions **134a**, **135a**, **134b**, and **135b** of the storage electrode **133** overlap the first sub-pixel electrode **191a** or the second sub-pixel electrode **191b** to form a storage capacitor **Cst**.

[0064] That is to say, the first sub-pixel electrode **191a** overlaps the expansions **134a** and **135a** of the storage electrode **133** to form the storage capacitor **Csta**. The openings **234a** and **235a** of the color filter **230** are disposed where the first sub-pixel electrode **191a** and the expansions **134a** and **135a** of the storage electrode **133** overlap each other so that the thickness of the insulator of the storage capacitor **Csta** may be reduced, which may increase the storage capacitance.

[0065] The second sub-pixel electrode **191b** overlaps the expansions **134b** and **135b** of the storage electrode **133** to form the storage capacitor **Cstb**. The openings **234b** and **235b** of the color filter **230** are disposed where the second sub-pixel electrode **191b** and the expansions **134b** and **135b** of the storage electrode **133** overlap each other so that the thickness of the insulator of the storage capacitor **Cstb** may be reduced, which may increase the storage capacitance.

[0066] A first gate electrode **124a**, a first protrusion **154a** of the semiconductor stripe, a first source electrode **173a**, and a first drain electrode **175a** form a first thin film transistor **Qa**, and the first thin film transistor **Qa** is connected to the first sub-pixel electrode **191a** via the contact hole **185a**. A second gate electrode **124b**, a second protrusion **154b** of the semiconductor stripe, a second source electrode **173b**, and a second drain electrode **175b** form a second thin film transistor **Qb**, and the second thin film transistor **Qb** is connected to the second sub-pixel electrode **191b** via the contact hole **185b**.

[0067] In this way, the first sub-pixel electrode **191a** and the second sub-pixel electrode **191b** that form one pixel electrode **191** are respectively connected to the first thin film transistor **Qa** and to the second thin film transistor **Qb** so that the first and second sub-pixel electrodes **191a** and **191b** receive different data voltages through the first and second data lines **171a** and **171b**, respectively. Alternatively, the first and second sub-pixel electrodes **191a** and **191b** may receive separate data voltages through one data line at different times, or only the first sub-pixel electrode **191a** may be connected to the thin film transistor while the second sub-pixel electrode **191b** is capacitively coupled to the first sub-pixel electrode **191a** so that only the first sub-pixel electrode **191a** receives the data voltage and the second sub-pixel electrode **191b** may have a changing voltage according to the change of a voltage of the first sub-pixel electrode **191a**.

[0068] In this case, the area ratio of the first sub-pixel electrode **191a** and the second sub-pixel electrode **191b** deviates from about 1:1, and the second sub-pixel electrode **191b** is larger than the first sub-pixel electrode **191a**. The area ratio of the first sub-pixel electrode **191a** and the second sub-pixel electrode **191b** may be adjusted by regulating the height of the first sub-pixel electrode **191a**. Here, the voltage of the first sub-pixel electrode **191a** having a relatively small area is higher than the voltage of the second sub-pixel electrode **191b** having the relatively large area.

[0069] In this way, since the voltages of the first sub-pixel electrode **191a** and the second sub-pixel electrode **191b** are different from each other, the voltages applied to the first LC capacitor **Clca** between the first sub-pixel electrode **191a** and the common electrode **270** and the second LC capacitor **Clcb** between the second sub-pixel electrode **191b** and the common electrode **270** differ from each other so that the tilt angle of the LC molecules in the first sub-pixel and the second sub-pixel differ from each other. As a result, the luminance of the two sub-pixels differs from each other. Accordingly, by adjusting the voltages of the first and second LC capacitors **Clca** and **Clcb** appropriately, the images shown at the side of the display may approximate the image shown at the front, i.e., the gamma curve at the side of the display may be approximately close to the gamma curve at the front, thereby improving the side visibility.

[0070] The contact assistants **81**, **82a**, and **82b** are connected with the end portion **129** of the gate line **121** and with the end portions **179a** and **179b** of the data lines **171a** and **171b** via the contact holes **181**, **182a**, and **182b**, respectively. The contact assistants **81**, **82a**, and **82b** complement adhesion of the end portion **129** of the gate line **121** and the end portions **179a** and **179b** of the data lines **171a** and **171b** with an external device, such as a driver IC, and protect the end portions **129**, **179a**, and **179b**.

[0071] Next, the structure of the common electrode panel **200** will be described.

[0072] A light blocking member **220** is disposed on an insulating substrate **210**; an overcoat **250** is disposed on the light blocking member **220**, and a common electrode **270** is disposed on the overcoat **250**.

[0073] Alignment layers **11** and **21** are respectively disposed on the facing surfaces of the thin film transistor array panel **100** and the common electrode panel **200**. The alignment layers **11** and **21** are vertical alignment layers, and the surfaces of the alignment layers have end portions that are slanted in different directions according to regions.

[0074] An LC layer **3** is disposed between the thin film transistor array panel **100** and the common electrode panel **200**. The LC layer **3** includes a plurality of LC molecules **310** having negative dielectric anisotropy.

[0075] Referring to FIG. 2 and FIG. 3, the part of the LC layer **3** disposed between the first sub-pixel electrode **191a** and the common electrode **270** is referred to as a first LC layer and the part of the LC layer disposed between the second sub-pixel electrode **191b** and the common electrode **270** is referred to as a second LC layer. The LC molecules **310** of the first LC layer and the second LC layer are aligned in four different directions as shown by the arrows. That is to say, each sub-pixel may include four domains having different alignment directions of the LC molecules, such as the left-upper direction, the left-lower direction, the right-upper direction, and the right-lower direction. Here, the tail of the arrow represents the long axis direction of the LC molecule **310** prior to alignment, that is to say, the vertical direction with the respect to the substrate, and the head of the arrow represents the alignment direction of the LC molecule **310**. However, the number of the alignment directions of the LC molecules **310** may be three or less or five or more, if necessary.

[0076] Such domains may be formed by the light alignment method in which the light is irradiated onto the alignment layers **11** and **21**. In the light alignment method, the light is obliquely irradiated onto the vertical alignment layer to align the light reactivity chains formed on the surfaces of the alignment layer surface in the direction of light irradiation, and when the light is obliquely irradiated in various directions, a plurality of domains may be formed.

[0077] Next, the light alignment method will be described with reference to FIG. 14, FIG. 15, FIG. 16, and FIG. 17.

[0078] FIG. 14 is a schematic diagram showing two masks under light alignment; FIG. 15 is a schematic diagram showing a method for irradiating light by using the masks shown in FIG. 14, and FIG. 16 and FIG. 17 are schematic diagrams showing the alignment of LC molecules subjected to the light alignment method.

[0079] Referring to FIG. 14, a mask used under the light alignment may be a first mask **10** including a plurality of openings **10a** parallel to the long edge of the substrate, or a second mask **20** including a plurality of openings **20a** perpendicular to the long edge of the substrate.

[0080] Referring to FIG. 14 (a) and FIG. 15 (a), the first mask **10** is aligned on the thin film transistor array panel **100** coated with the alignment layer **11**, and light, such as ultraviolet (UV) rays, is irradiated at an oblique angle to execute a first exposure. Next, the ultraviolet (UV) rays are obliquely irradiated in the direction opposite to the direction of the first exposure to execute a second exposure.

[0081] Here, the light irradiation is executed by moving along the direction parallel to the long axis of the openings **10a** of the mask **10**, that is to say, the upper and lower directions (arrow directions) in FIG. 14 (a). When the light irradiation is not executed by moving along the direction parallel to the long axis of the openings **10a**, the region that is practically exposed may be reduced due to light diffraction, and also the process margin for the distance between the substrate and the mask and the exposing angle may be decreased. The method in which the light is obliquely irradiated onto the surface of the alignment layer may be performed by altering the angle of the substrate or the device for irradiating light.

[0082] For example, the left half portion of the pixel area may be irradiated by light having a declination angle from the lower side toward the upper side, and the right half portion of the pixel area may be irradiated by light having a declination angle from the upper side toward the lower side. Accordingly, as shown in FIG. 16 (a) and FIG. 17 (a), two regions having opposite tilt directions of LC molecules may be formed.

[0083] Similarly, referring to FIG. 14 (b) and FIG. 15 (b), the second mask 20 is aligned on the common electrode panel 200 coated with the alignment layer 21, and light, such as UV rays, is irradiated at an oblique angle to execute a third exposure. Next, the UV rays are obliquely irradiated in the direction opposite to the direction of the third exposure to execute a fourth exposure.

[0084] Here, the light irradiation is executed by moving along the direction parallel to the long axis of the openings 20a of the mask 20, that is to say, the right and left directions (arrow directions) in FIG. 14 (b). For example, the upper half portion of the pixel area may be irradiated by light having a declination angle from the left side toward the right side, and the lower half portion of the pixel area may be irradiated by light having a declination angle from the right side toward the left side, and accordingly, as shown in FIG. 16 (b), two regions having opposite tilt directions of LC molecules may be formed. Alternatively, the upper half portion of the pixel area may be irradiated by light having a declination angle from the right side toward the left side, and the lower half portion of the pixel area may be irradiated by light having a declination direction from the left side toward the right side, and accordingly, as shown in FIG. 17 (b), two regions having opposite tilt directions of LC molecules may be formed.

[0085] In this way, the same effect of rubbing the surface of the alignment layer in a uniform direction may be obtained by obliquely irradiating light with respect to the surface of the alignment layer. That is, the alignment direction of the surface of the alignment layer is decided according to the direction of light irradiation, so that a plurality of domains having various pre-tilt directions of the LC molecules may be formed by dividing one pixel into a plurality of regions and performing light exposure thereon.

[0086] Referring to FIG. 16 and FIG. 17, when assembling the thin film transistor array panel 100 having a left half portion and a right half portion that are irradiated in opposite directions to each other and the common electrode panel 200 having an upper half portion and a lower half portion that are irradiated in opposite directions to each other, as shown in FIG. 16 (c) and FIG. 17 (c), four domains that are respectively aligned in the left-lower direction, the left-upper direction, the right-lower direction, and the right-upper direction may be formed.

[0087] In an exemplary embodiment of the present invention, the light alignment method is used to form four domains having different alignment directions in each sub-pixel.

[0088] On the other hand, like the exemplary embodiment of the present invention, when one pixel includes two sub-pixels, the alignment directions of the LC molecules may be determined by the fringe field generated between the edges of the first sub-pixel electrode 191a and the second sub-pixel electrode 191b and the common electrode 270 near the gap 91 between the first sub-pixel electrode 191a and the second sub-pixel electrode 191b, in addition to the alignment directions of the light alignment. Therefore, because the alignment directions of the LC molecules determined by light alignment are different from the alignment directions of the LC mol-

ecules determined by the fringe field generated near the gap 91 between the two sub-pixels, texture due to the irregular arrangements of the LC molecules may be generated near the gap 91 between the two sub-pixel electrodes.

[0089] It was detected that texture was generated in a region where the LC molecules are declined toward the gap 91, that is, the region in which the heads of the arrows are positioned in FIG. 3. Referring to FIG. 3, the position where texture is generated in the present exemplary embodiment is the left-upper portion and the right-lower portion of the first sub-pixel electrode 191a and the right-upper portion and the left-lower portion of the second sub-pixel electrode 191b.

[0090] Accordingly, as shown in FIG. 2, in an exemplary embodiment of the present invention, the storage electrode 133, which acts as a shielding member, covers the left-upper portion and the right-lower portion of the first sub-pixel electrode 191a, the right-upper portion and the left-lower portion of the second sub-pixel electrode 191b, and the circumference of the gap 91 to cover the textures. Accordingly, the transmittance may be improved, and the texture may be prevented from being shown as a spot from outside, thereby improving the display characteristics.

[0091] In the present exemplary embodiment, the storage electrode, which acts as a shielding member, is disposed on the same layer as the gate line, but it is not limited thereto and may be disposed on the same layer as the data line. Further, when the storage electrode functions only as a shielding member, it may not be disposed on the same layer as the gate line or the data line but may be disposed on the same layer as the light blocking member 220 of the common electrode panel 200. Also, the light blocking member 220 may be disposed on the thin film transistor array panel 100 when the storage electrode is disposed on the same layer as the light blocking member.

Exemplary Embodiment 2

[0092] Next, another exemplary embodiment of the present invention will be described in detail with reference to FIG. 6, FIG. 7, FIG. 8, and FIG. 9. Descriptions overlapping the previous exemplary embodiment are omitted, and the same constituent elements are indicated by the same reference numerals.

[0093] FIG. 6 is a layout view of an LCD according to another exemplary embodiment of the present invention, and FIG. 7, FIG. 8, and FIG. 9 are layout views showing a pixel electrode and a gate conductor in the LCD of FIG. 6.

[0094] The present exemplary embodiment includes a thin film transistor array panel 100 and a common electrode panel 200, and an LC layer 3 formed therebetween, as in the previously-described exemplary embodiment.

[0095] The deposited structures of the thin film transistor array panel 100 and the common electrode panel 200 are the same as those of the previously-described exemplary embodiment, but the present exemplary embodiment includes a pixel electrode 191 and a storage electrode 133 having different shapes from those of the previously-described exemplary embodiment.

[0096] Referring to FIG. 6 and FIG. 7, the pixel electrode 191 according to the present exemplary embodiment includes a pair of first and second sub-pixel electrodes 191a and 191b that are divided with a gap 91 therebetween.

[0097] The upper edge and the lower edge of the first sub-pixel electrode 191a have a stair shape. In detail, the left-upper portion of the first sub-pixel electrode 191a extends

upward and the right-lower portion extends downward. The second sub-pixel electrode **191b** encloses the first sub-pixel electrode **191a**.

[0098] Referring to FIG. 6 and FIG. 8, the storage electrode **133** has a quadrangular loop shape including an upper portion, a lower portion, a left portion, and a right portion. The upper portion, the lower portion, the left portion, and the right portion of the storage electrode **133** respectively have uniform widths not including the portions extending upward or downward differently from the previously-described exemplary embodiment. The upper and lower portions of the storage electrode **133** are wider than the left and right portions, and a part of the lower portion is omitted.

[0099] Referring to FIG. 6 and FIG. 9, the storage electrode **133** functions as a shielding member to block light leakage between the first sub-pixel electrode **191a** and the second sub-pixel electrode **191b** at the gap **91** between the first sub-pixel electrode **191a** and the second sub-pixel electrode **191b**.

[0100] Also, the upper portion and the lower portion of the storage electrode **133** cover the upper and lower edges of the first sub-pixel electrode **191a** having a stair shape so that they function as a shielding member to cover texture generated in this region.

[0101] As in the previously-described exemplary embodiment, when the part of the LC layer disposed between the first sub-pixel electrode **191a** and the common electrode **270** is referred to as a first LC layer and the part of the LC layer disposed between the second sub-pixel electrode **191b** and the common electrode **270** is referred to as a second LC layer, the LC molecules **310** of the first LC layer and the second LC layer are aligned in four different directions as shown by the arrows. That is to say, each sub-pixel may include four domains having different alignment directions of the LC molecules, such as the left-upper direction, the left-lower direction, the right-upper direction, and the right-lower direction. Such domains may be formed by the light alignment method as described above.

[0102] As described above, texture is generated in a region where the direction that the LC molecules are declined toward the gap **91**, that is to say, the left-upper portion and the right-lower portion of the first sub-pixel electrode **191a** and the right-upper portion and the left-lower portion of the second sub-pixel electrode **191b**, where the heads of the arrows are positioned as in FIG. 9.

[0103] In the present exemplary embodiment, the left-upper portion and the right-lower portion of the first sub-pixel electrode **191a** in which the texture is generated are extended, and the extended portions are covered by the storage electrode having a quadrangular loop shape to effectively cover the texture.

[0104] In this structure, it may be easy to control the area ratio of the openings **234a**, **234b**, **235a**, and **235b** of the color filter **230** so that asymmetry of viewing angle characteristics may be prevented; the transmittance may be increased, and display characteristics may be improved by appropriately covering the texture. Also, the aperture ratio may be improved as compared with the previously-described exemplary embodiment.

Exemplary Embodiment 3

[0105] Next, another exemplary embodiment of the present invention will be described in detail with reference to FIG. 10, FIG. 11, and FIG. 12. Descriptions overlapping the previous

exemplary embodiments are omitted, and the same constituent elements are indicated by the same reference numerals.

[0106] FIG. 10 is a layout view of an LCD according to another exemplary embodiment of the present invention; FIG. 11 is a schematic diagram showing a pixel electrode and a shielding member in the LCD of FIG. 10, and FIG. 12 is a cross-sectional view taken along line XII-XII of FIG. 10.

[0107] The present exemplary embodiment includes a thin film transistor array panel **100** and a common electrode panel **200**, and an LC layer **3** disposed therebetween, as in the previously-described exemplary embodiment.

[0108] The deposition structures of the thin film transistor array panel **100** and the common electrode panel **200** are almost the same as those of the previous exemplary embodiment, but the color filter **230** is disposed on the common electrode panel **200** in the present exemplary embodiment. Also, the storage electrode line **131** of the previous exemplary embodiment is omitted in the present exemplary embodiment, and instead, a shielding member **221** overlapping the gap **91** between the first sub-pixel electrode **191a** and the second sub-pixel electrode **191b** is included in the common electrode panel **200**.

[0109] First, in the thin film transistor array panel **100**, a gate line **121** including first and second gate electrodes **124a** and **124b** and a wide end portion **129** is disposed on an insulating substrate **110**, and a gate insulating layer **140** is disposed on the gate line **121**.

[0110] A semiconductor stripe **151b** including first and second protrusions **154a** and **154b** is disposed on the gate insulating layer **140**, and an ohmic contact stripe **161b**, a first ohmic contact island **165a**, and a second ohmic contact island (not shown) are disposed thereon.

[0111] A plurality of first and second data lines **171a** and **171b** and a plurality of pairs of first and second drain electrodes **175a** and **175b** are disposed on the ohmic contact stripe and the gate insulating layer **140**, and a passivation layer **180** is disposed thereon. The passivation layer **180** has a plurality of contact holes **185a**, **185b**, **182a**, and **182b** respectively exposing the first and second drain electrodes **175a** and **175b** and the end portions **179a** and **179b** of the first and second data lines **171a** and **171b**, and the passivation layer **180** and the gate insulating layer **140** have contact holes **181** exposing the end portions **129** of the gate lines **121**.

[0112] A pixel electrode **191** and a plurality of contact assistants **81**, **82a**, and **82b** are disposed on the passivation layer **180**.

[0113] The pixel electrode **191** includes a pair of the first and second sub-pixel electrodes **191a** and **191b** that are spaced apart with a gap **91** therebetween. The upper and lower edges of the first sub-pixel electrode **191a** may have a stair shape. In detail, the left-upper portion of the first sub-pixel electrode **191a** extends upward and the right-lower portion extends downward. The second sub-pixel electrode **191b** encloses the first sub-pixel electrode **191a**.

[0114] Next, the common electrode panel **200** will be described.

[0115] A plurality of light blocking members **220** and a plurality of shielding members **221** are disposed on an insulating substrate **210**. The light blocking member **220** includes a straight portion corresponding to the data line **171** and expansions corresponding to the thin film transistors. Each shielding member **221** has a quadrangular loop shape including an upper portion, a lower portion, a right portion, and a left portion and sufficiently covers the gap between the first sub-

pixel electrode **191a** and the second sub-pixel electrode **191b** and the stair-shaped portion of the first sub-pixel electrode **191a**.

[0116] The left and right portions of the shielding member **221** respectively include a wide portion **223** and a narrow portion **224**. Here, referring to FIG. 11, the width **W1** of the wide portion **223** is wider than the width **W2** of the narrow portion **224** by about 4 to 7 μm . In this way, the wide portion **223** may effectively cover the texture generated in the vertical direction near the gap **91** between the first pixel electrode **191a** and the second pixel electrode **191b**.

[0117] Color filters **230R** and **230G** are disposed on the light blocking member **220** and the shielding member **221**, and an overcoat **250** and a common electrode **270** are disposed on the color filters **230R** and **230G**.

[0118] Alignment layers **11** and **21** are disposed on the facing surfaces of the thin film transistor array panel **100** and the common electrode panel **200**, respectively, and the alignment layers **11** and **21** have portions that are slanted in various directions by the light alignment method.

[0119] An LC layer **3**, in which LC molecules **310** are aligned in various directions, is disposed between the thin film transistor array panel **100** and the common electrode panel **200**.

Exemplary Embodiment 4

[0120] Next, another exemplary embodiment of the present invention will be described in detail with reference to FIG. 13.

[0121] FIG. 13 is a layout view of an LCD according to another exemplary embodiment of the present invention.

[0122] The present exemplary embodiment is almost the same as the Exemplary Embodiment 2, but the stair-shaped portion of the upper edge of the first sub-pixel electrode **191a** aligns with the vertical center line of the second sub-pixel electrode **191b**. In this way, because the stair-shaped portion of the upper edge of the first sub-pixel electrode **191a** aligns with the vertical center line of the second sub-pixel electrode **191b**, the texture generated due to the asymmetry may be covered effectively.

[0123] It will be apparent to those skilled in the art that various modifications and variation can be made in the present invention without departing from the spirit or scope of the invention. Thus, it is intended that the present invention covers the modifications and variations of this invention provided they come within the scope of the appended claims and their equivalents.

What is claimed is:

1. A liquid crystal display, comprising:

a first substrate and a second substrate facing each other;
a pixel electrode disposed on the first substrate;
a common electrode disposed on the second substrate;
an alignment layer disposed on at least one of the pixel electrode and the common electrode; and
a liquid crystal layer disposed between the first substrate and the second substrate,
wherein an edge of the pixel electrode has an expanded portion so that the edge has a stair shape.

2. The liquid crystal display of claim 1, further comprising a light blocking member disposed on the first substrate or the second substrate, the light blocking member overlapping the expanded portion of the edge of the pixel electrode.

3. The liquid crystal display of claim 2, wherein the liquid crystal layer comprises a plurality of domains having different alignment directions from each other.

4. The liquid crystal display of claim 3, wherein near the expanded portion of the edge of the pixel electrode, an alignment direction of liquid crystal molecules of the liquid crystal layer determined by the alignment layer and an alignment direction of the liquid crystal molecules determined by an electric field generated by the edge of the pixel electrode and the common electrode is different from each other.

5. The liquid crystal display of claim 4, wherein the plurality of domains of the liquid crystal layer is formed by irradiating light onto the alignment layer in different directions.

6. The liquid crystal display of claim 5, wherein the alignment layer comprises a first alignment layer disposed on the first substrate and a second alignment layer disposed on the second substrate;

the first alignment layer comprises a first portion irradiated in a first direction and a second portion irradiated in a second direction opposite to the first direction; and

the second alignment layer comprises a third portion irradiated in a third direction crossing the first direction and a fourth portion irradiated in a fourth direction opposite to the third direction.

7. The liquid crystal display of claim 6, wherein the pixel electrode comprises a first sub-pixel electrode and a second sub-pixel electrode spaced apart from the first sub-pixel electrode by a gap.

8. The liquid crystal display of claim 7, wherein at least one of the first sub-pixel electrode and the second sub-pixel electrode has the edge having the expanded portion.

9. The liquid crystal display of claim 8, wherein the liquid crystal layer comprises:

a first liquid crystal layer disposed between the first sub-pixel electrode and the common electrode; and

a second liquid crystal layer disposed between the second sub-pixel electrode and the common electrode,

wherein the first liquid crystal layer and the second liquid crystal layer respectively comprise a plurality of domains having different alignment directions from each other.

10. The liquid crystal display of claim 9, wherein at least one of the first sub-pixel electrode and the second sub-pixel electrode is substantially a quadrangle.

11. The liquid crystal display of claim 10, wherein the second sub-pixel electrode encloses the first sub-pixel electrode.

12. The liquid crystal display of claim 11, wherein the light blocking member has a quadrangular loop shaped portion to cover the expanded portion of the edge of the at least one of the first sub-pixel electrode and the second pixel electrode.

13. The liquid crystal display of claim 12, further comprising:

a thin film transistor connected to the pixel electrode;

a gate line connected to the thin film transistor; and

a data line crossing the gate line,

wherein the light blocking member is disposed on the same layer as the gate line or the data line.

14. The liquid crystal display of claim 1, wherein the liquid crystal layer comprises a plurality of domains having different alignment directions from each other.

15. The liquid crystal display of claim 14, wherein the plurality of domains of the liquid crystal layer are formed by irradiating light onto the alignment layer in different directions.

16. The liquid crystal display of claim **15**, wherein the alignment layer comprises a first alignment layer disposed on the first substrate and a second alignment layer disposed on the second substrate;

the first alignment layer comprises a first portion irradiated in a first direction and a second portion irradiated in a second direction opposite to the first direction; and the second alignment layer comprises a third portion irradiated in a third direction crossing the first direction and a fourth portion irradiated in a fourth direction opposite to the third direction.

17. The liquid crystal display of claim **1**, wherein near the expanded portion of the edge of the pixel electrode, an alignment direction of liquid crystal molecules of the liquid crystal layer determined by the alignment layer and an alignment direction of the liquid crystal molecules determined by an electric field generated by the edge of the pixel electrode and the common electrode is different from each other.

18. The liquid crystal display of claim **1**, wherein the pixel electrode comprises a first sub-pixel electrode and a second sub-pixel electrode spaced apart from the first sub-pixel electrode by a gap.

19. The liquid crystal display of claim **18**, wherein at least one of the first sub-pixel electrode and the second sub-pixel electrode has the edge having the expanded portion.

20. The liquid crystal display of claim **19**, wherein the liquid crystal layer comprises:

a first liquid crystal layer disposed between the first sub-pixel electrode and the common electrode; and a second liquid crystal layer disposed between the second sub-pixel electrode and the common electrode, wherein the first liquid crystal layer and the second liquid crystal layer respectively comprise a plurality of domains having different alignment directions from each other.

21. The liquid crystal display of claim **19**, wherein at least one of the first sub-pixel electrode and the second sub-pixel electrode is substantially a quadrangle.

22. The liquid crystal display of claim **19**, wherein the second sub-pixel electrode encloses the first sub-pixel electrode.

23. The liquid crystal display of claim **22**, wherein the light blocking member has a quadrangular loop shaped portion to cover the expanded portion of the edge of the at least one of the first sub-pixel electrode and the second pixel electrode.

24. The liquid crystal display of claim **19**, wherein the light blocking member includes a portion overlapping the gap between the first sub-pixel electrode and the second sub-pixel electrode.

25. The liquid crystal display of claim **19**, further comprising:

a first thin film transistor connected to the first sub-pixel electrode;
a second thin film transistor connected to the second sub-pixel electrode;
a gate line connected to at least one of the first thin film transistor and the second thin film transistor; and
a data line crossing the gate line,
wherein the light blocking member is disposed on the same layer as the gate line or the data line.

26. The liquid crystal display of claim **1**, further comprising:

a thin film transistor connected to the pixel electrode;
a gate line connected to the thin film transistor; and
a data line crossing the gate line,
wherein the light blocking member is disposed on the same layer as the gate line or the data line.

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摘要(译)

液晶显示器包括彼此面对的第一基板和第二基板，像素电极设置在第一基板上并包括第一子像素电极和与第一子像素电极间隔开的第二子像素电极间隙，设置在第二基板上的公共电极，设置在第一基板或第二基板上并与第一子像素电极和第二子像素电极之间的间隙重叠的屏蔽构件，设置在至少一个上的对准层像素电极和公共电极，以及设置在第一基板和第二基板之间的液晶层。

