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Wang et al.(10) **Pub. No.: US 2010/0289996 A1**(43) **Pub. Date: Nov. 18, 2010**(54) **CAMBERED LIQUID CRYSTAL DISPLAY
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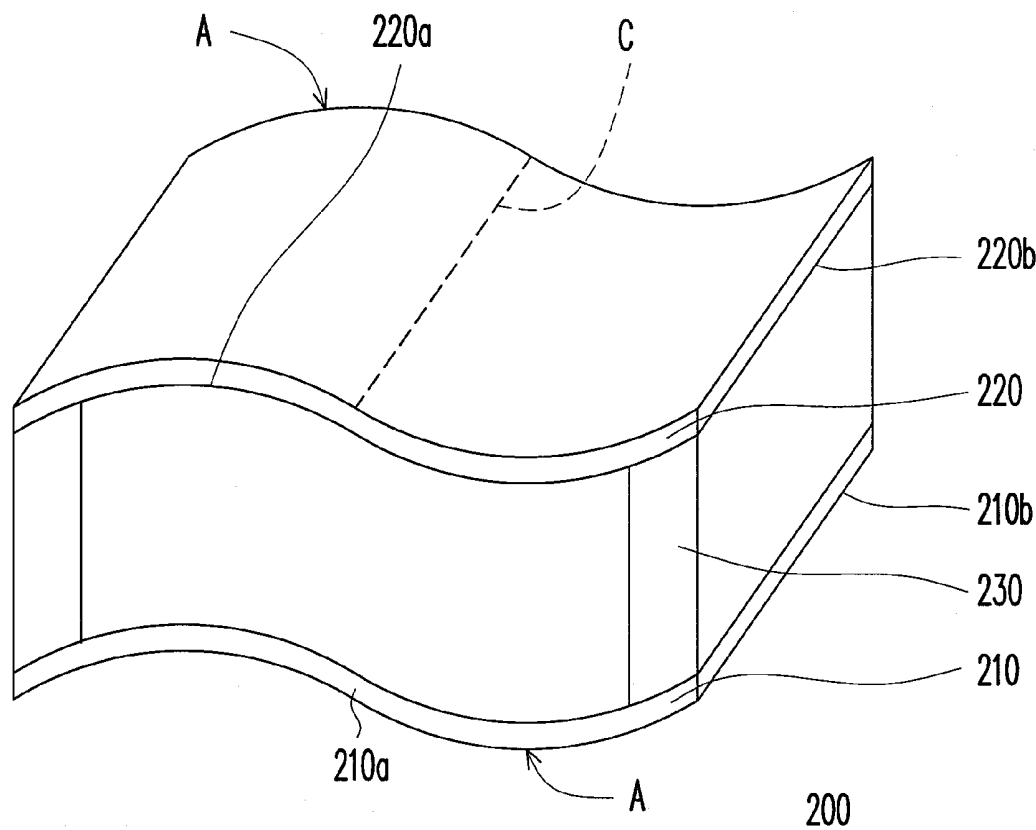
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CORPORATION**, Hsinchu (TW)(21) Appl. No.: **12/506,265**(22) Filed: **Jul. 21, 2009**(30) **Foreign Application Priority Data**

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G02F 1/1339 (2006.01)(52) **U.S. Cl.** **349/155; 349/153**(57) **ABSTRACT**

A cambered liquid crystal display including a first substrate, a second substrate, a sealant, a plurality of photo-spacers and a liquid crystal layer is provided. The sealant is disposed between the first substrate and the second substrate, wherein the first substrate, the second substrate and the sealant are bent to form at least one cambered structure. The photo-spacers are disposed on the first substrate and distributed between the first and the second substrate, wherein a gap formed between a part of the photo-spacers close to the top of the cambered structure and the second substrate is smaller than a gap formed between a part of the photo-spacers apart from the top of the cambered structure and the second substrate. The liquid crystal layer is disposed between the first and the second substrate, wherein the photo-spacers and the liquid crystal layer are surrounded by the sealant.



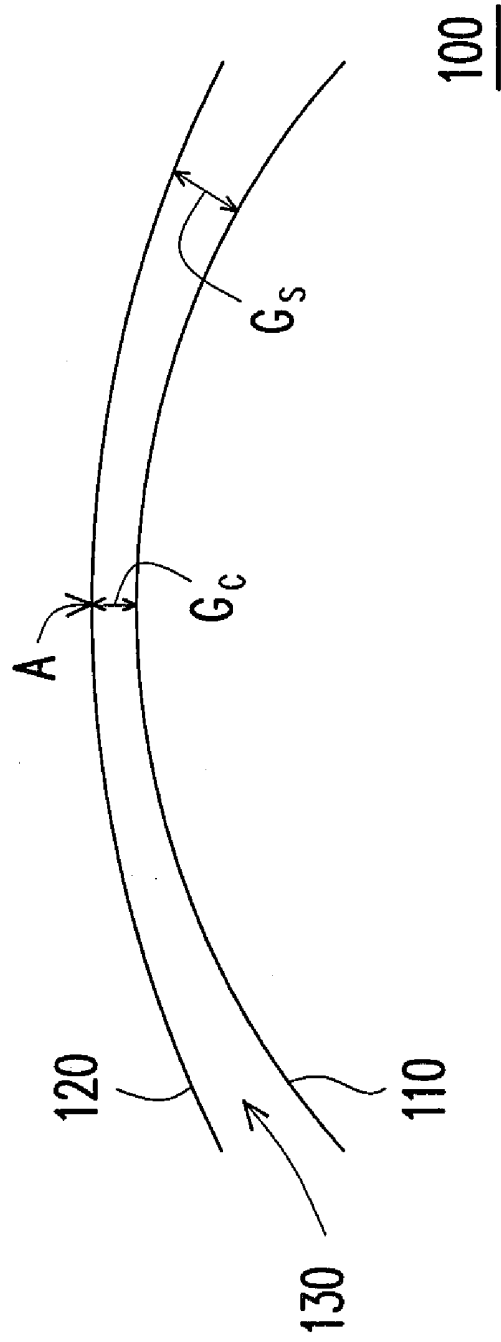


FIG. 1

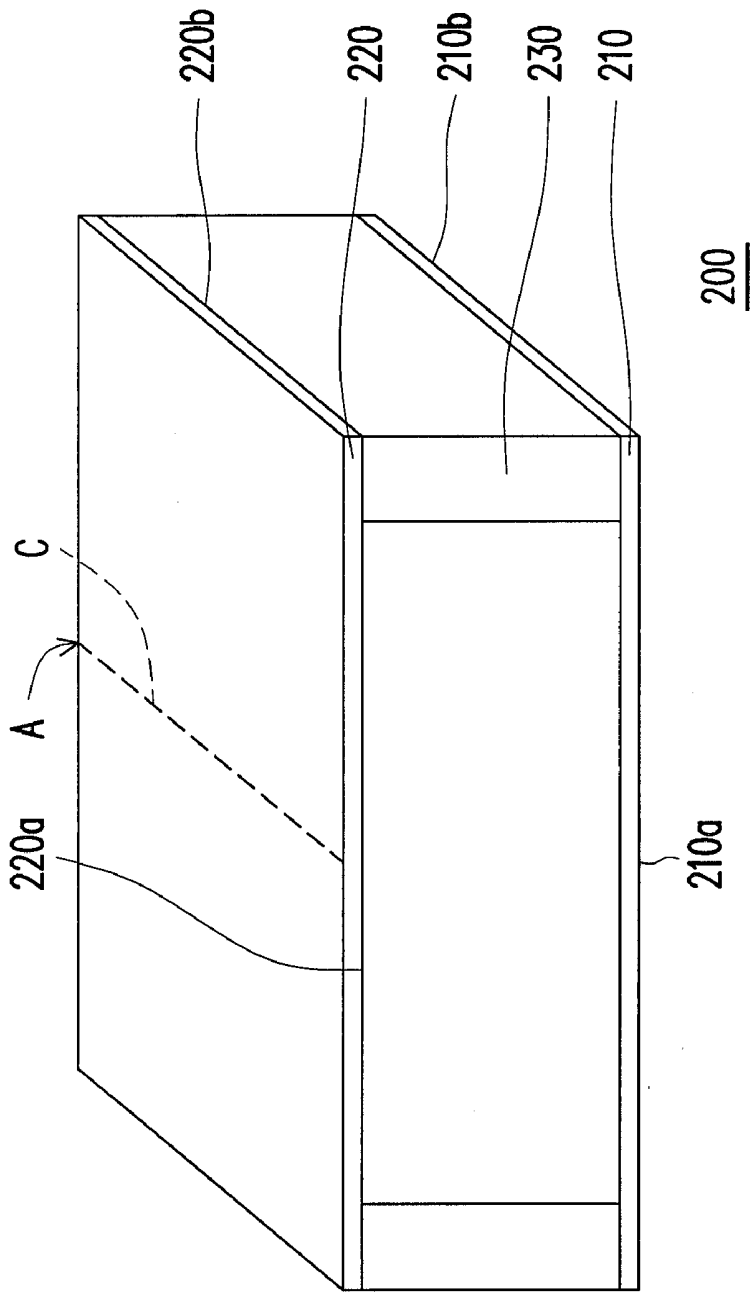


FIG. 2A

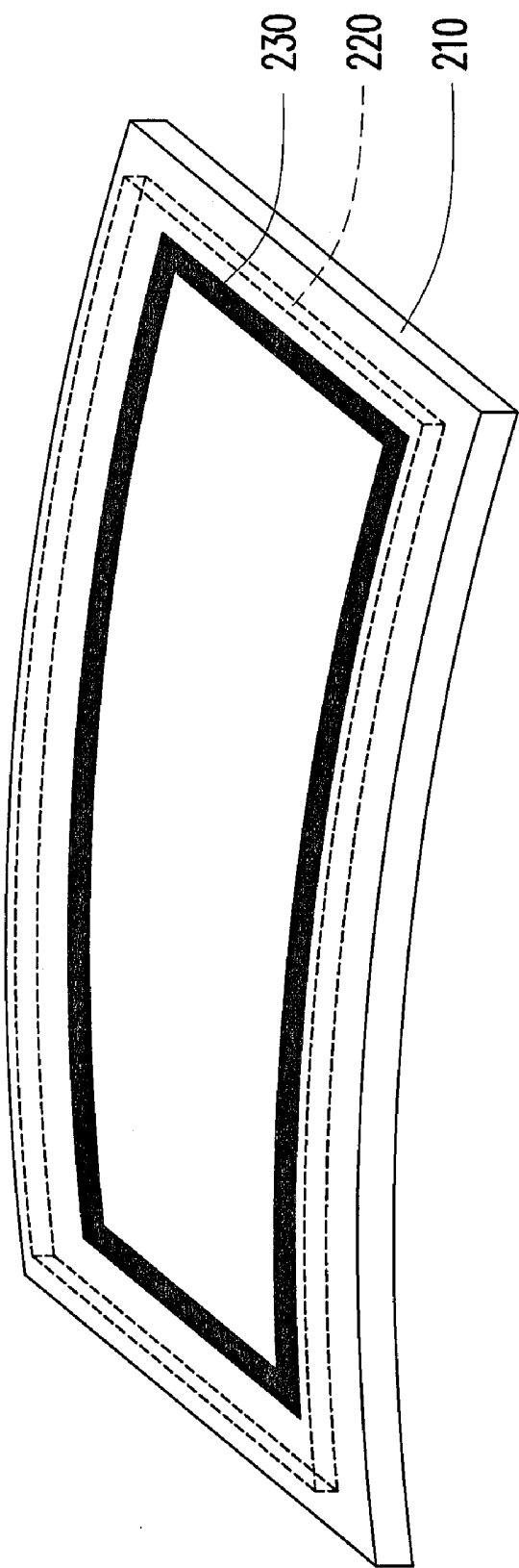


FIG. 2B

FIG. 2C

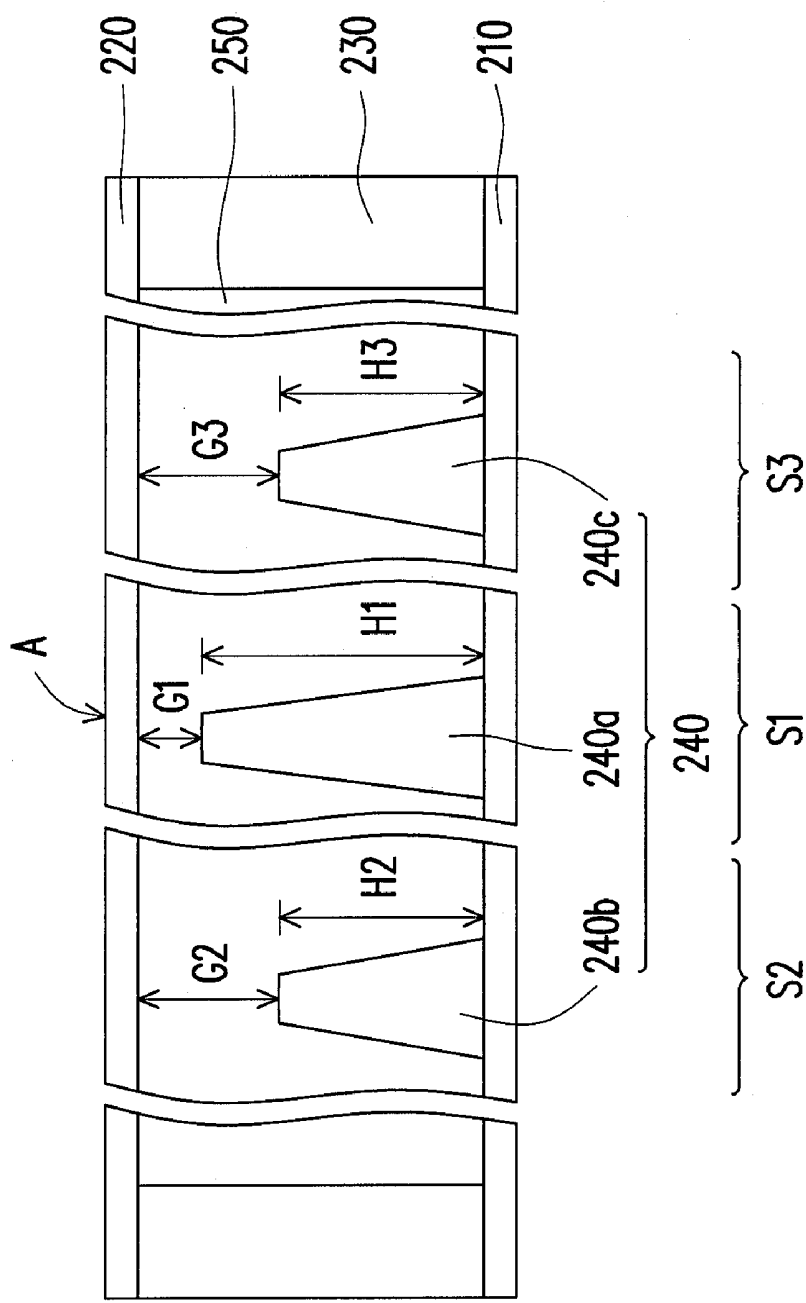


FIG. 2D

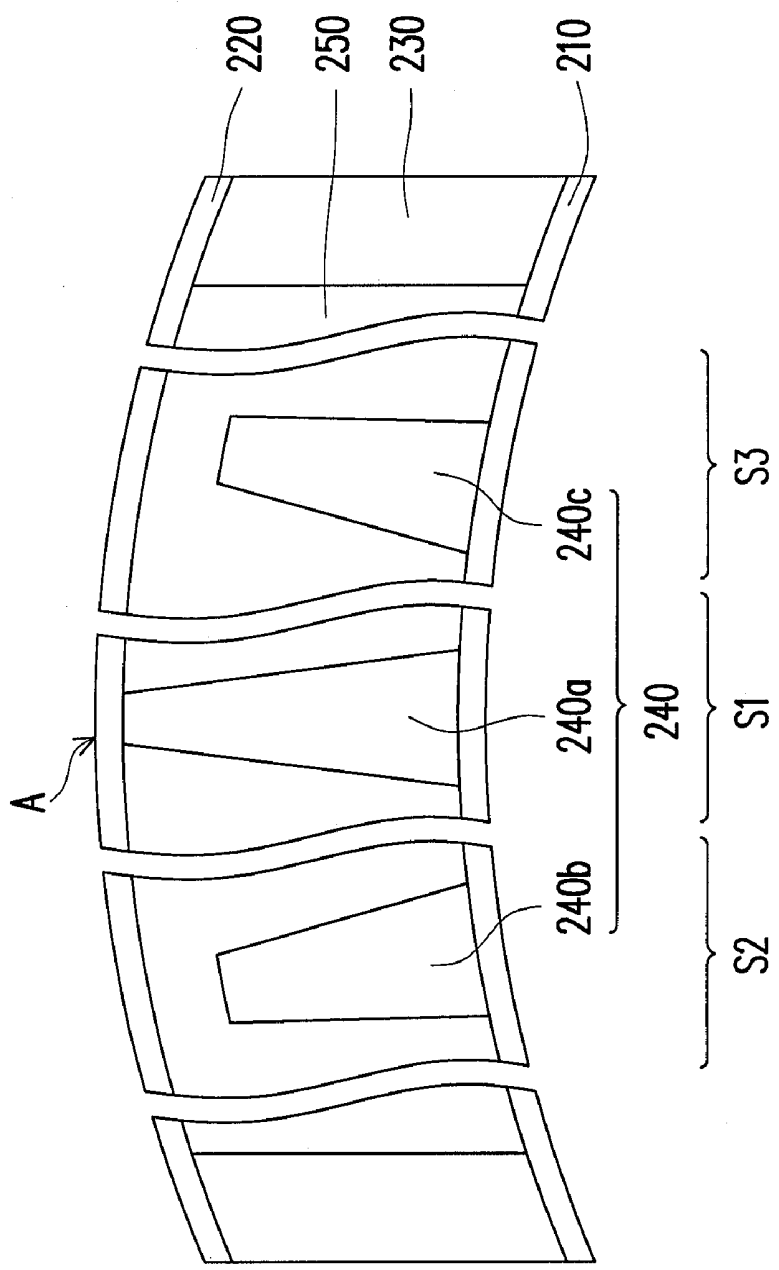


FIG. 2E

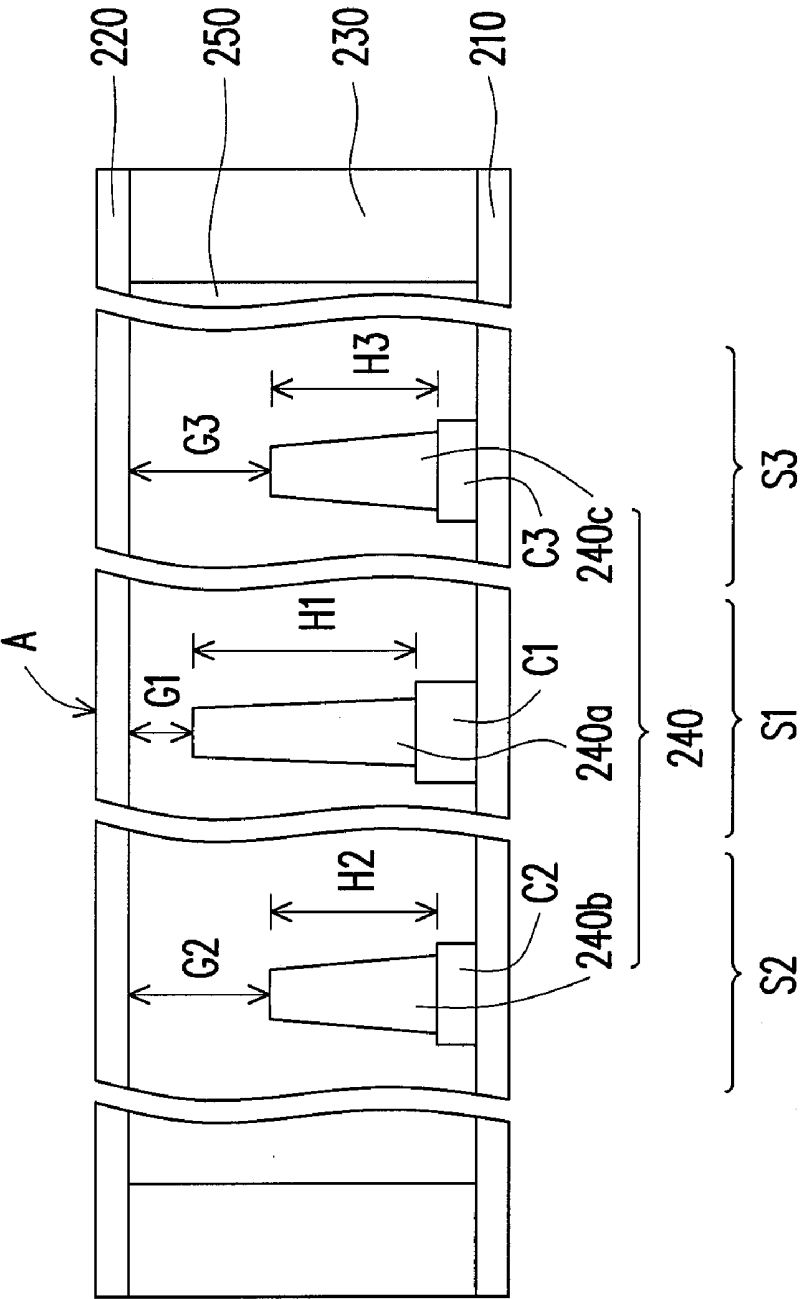


FIG. 2F

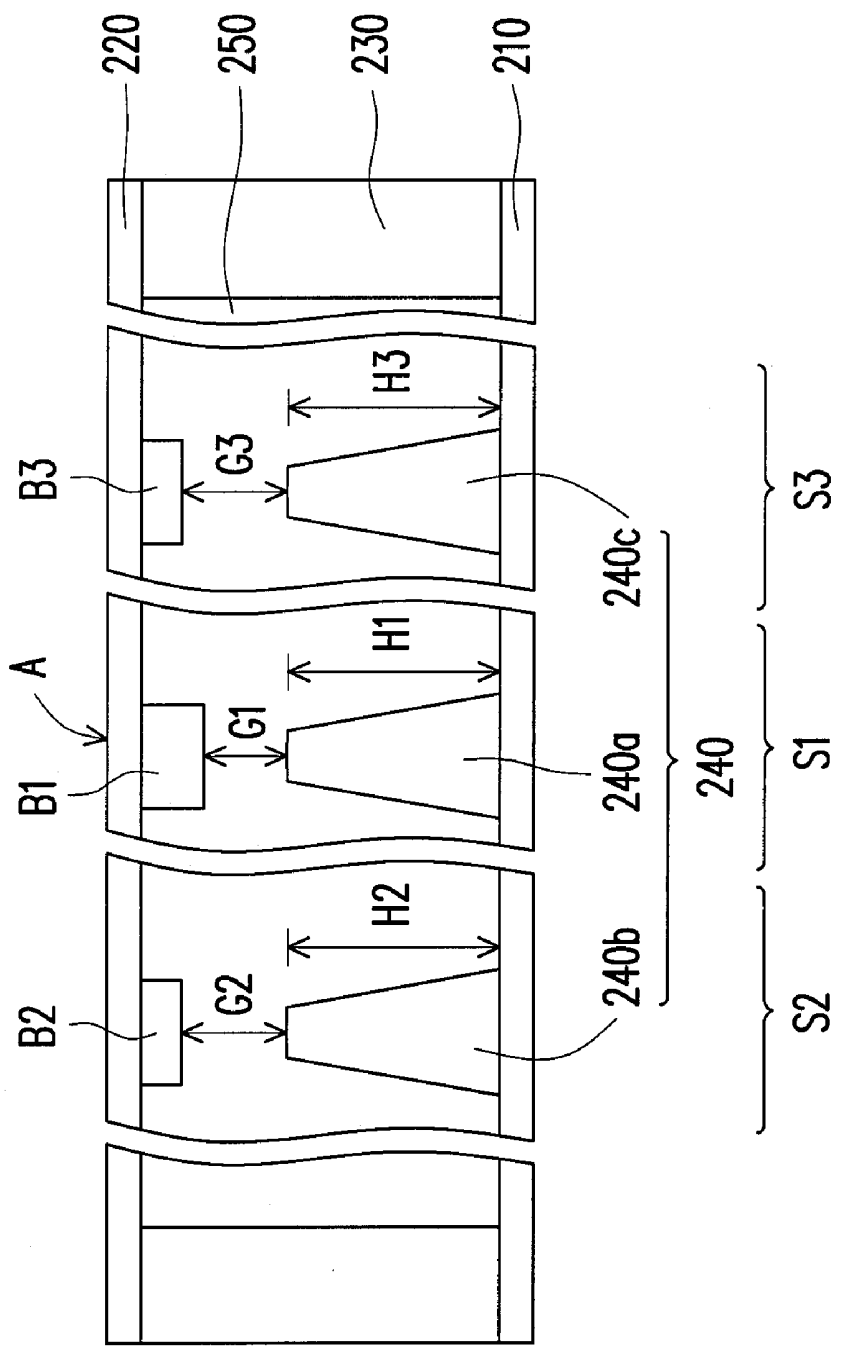


FIG. 2G

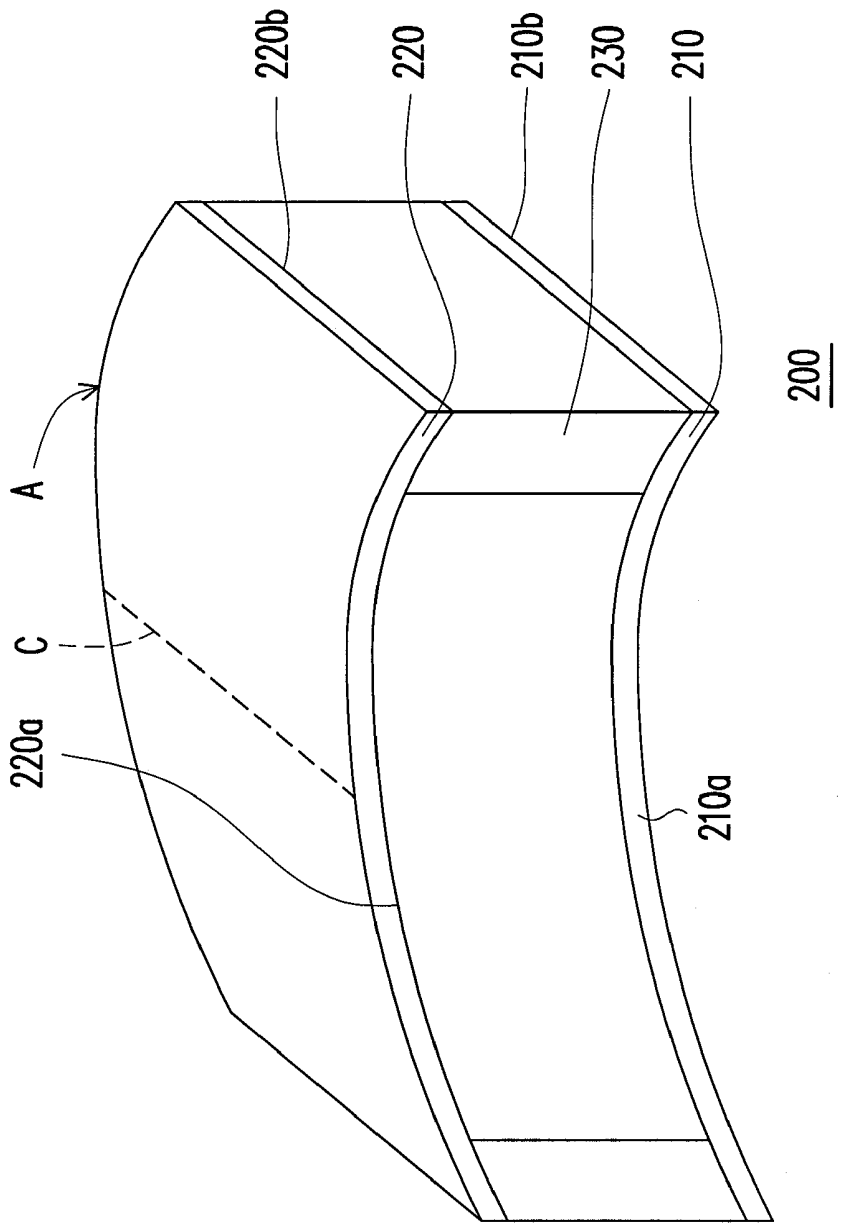


FIG. 2H

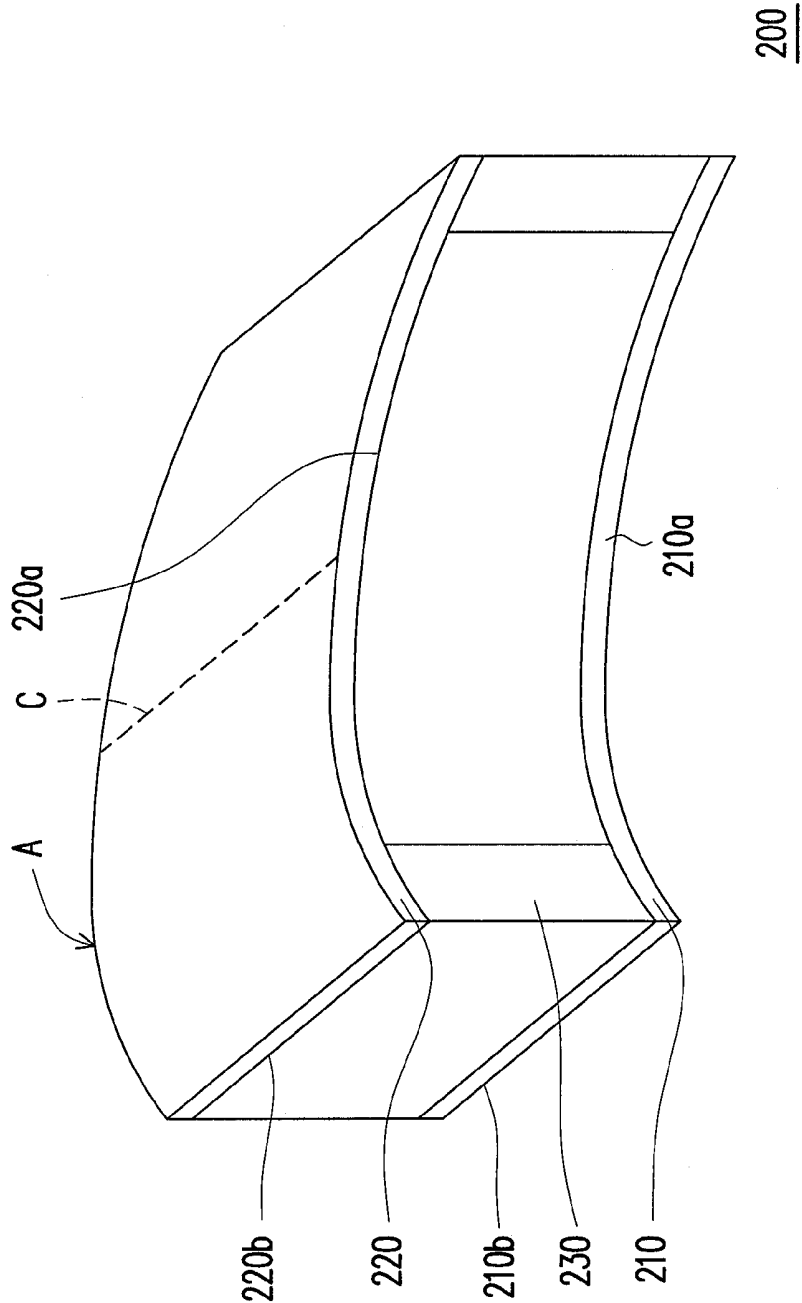


FIG. 21

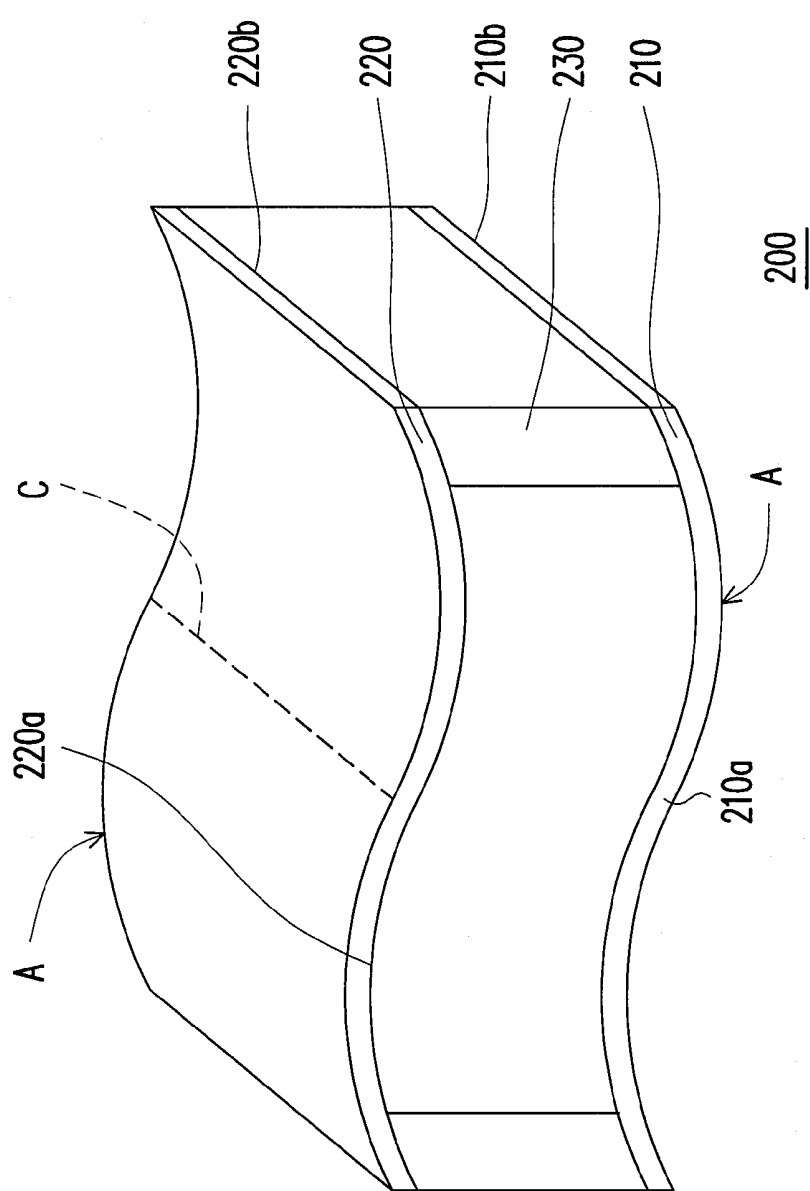


FIG. 2J

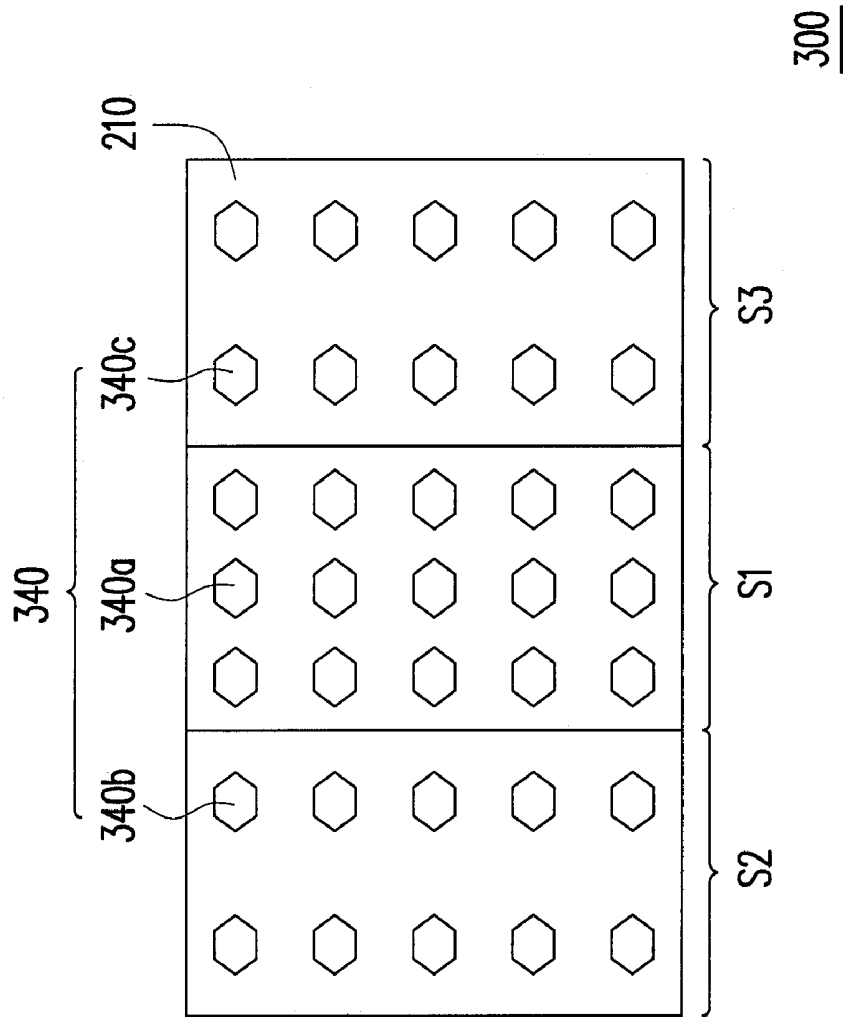


FIG. 3

CAMBERED LIQUID CRYSTAL DISPLAY PANEL

CROSS-REFERENCE TO RELATED APPLICATION

[0001] This application claims the priority benefit of Taiwan application serial no. 98116404, filed on May 18, 2009. The entirety of the above-mentioned patent application is hereby incorporated by reference herein and made a part of specification.

BACKGROUND OF THE INVENTION

[0002] 1. Field of the Invention

[0003] The present invention relates to a cambered liquid crystal display panel. More particularly, the present invention relates to a cambered liquid crystal display panel that photo-spacers therein may have different distribution densities or different gaps can be formed between the photo-spacers and opposite substrate.

[0004] 2. Description of Related Art

[0005] Generally, a liquid crystal display (LCD) panel used in a LCD apparatus includes an active array substrate, a color filter substrate and a liquid crystal layer disposed there between, wherein the two substrates are generally bonded by a sealant to seal the liquid crystal layer there between. To maintain a cell gap between the two substrates, photo-spacers are generally formed on the active array substrate or the color filter substrate, and then the active array substrate and the color filter substrate are assembled and liquid crystal is filled there between to form the LCD panel. To ensure a display quality of the LCD apparatus, maintenance of the cell gap is a very important issue, and if uniformity of the cell gap is not properly maintained, a display mura phenomenon is occurred.

[0006] Recently, cambered LCD panels are applied to electronic products having a cambered appearance, and in the cambered LCD panel, variation of the cell gap is one of the concerned issues during fabrication.

[0007] FIG. 1 is a cross-sectional view of a conventional cambered LCD panel. Referring to FIG. 1, the conventional cambered LCD panel 100 is formed by a first substrate 110, a second substrate 120, a sealant (not shown) and a liquid crystal layer 130, wherein a cell gap G_c close to a top A of a cambered structure is less than a cell gap G_s apart from the top A of the cambered structure, so that liquid crystal molecules in the liquid crystal layer 130 are pushed apart from the top A of the cambered structure, which may lead to uneven distribution of the liquid crystal molecules and cause the display mura, and accordingly the display quality of the LCD panel is deteriorated. Therefore, the above-mentioned problem is one of the major problems to be resolved for fabricating the cambered LCD panel.

SUMMARY OF THE INVENTION

[0008] The present invention is directed to a cambered liquid crystal display (LCD) panel capable of maintaining a cell gap through adjusting gaps between photo-spacers and opposite substrate or adjusting a distribution density of the photo-spacers.

[0009] The present invention provides a cambered LCD panel including a first substrate, a second substrate, a sealant, a plurality of photo-spacers and a liquid crystal layer. The sealant is disposed between the first substrate and the second

substrate, and the first substrate, the second substrate and the sealant are bent to form at least one cambered structure. The photo-spacers are disposed on the first substrate and distributed between the first and the second substrate, wherein a gap formed between a part of the photo-spacers close to a top of the cambered structure and the second substrate is smaller than a gap formed between a part of the photo-spacers apart from the top of the cambered structure and the second substrate. The liquid crystal layer is disposed between the first substrate and the second substrate, wherein the photo-spacers and the liquid crystal layer are surrounded by the sealant.

[0010] In an embodiment of the present invention, the first substrate has a first region corresponding to the top of the cambered structure and at least a second region located at one side of the first region. The photo-spacers include a plurality of first photo-spacers and a plurality of second photo-spacers, wherein the first photo-spacers are disposed in the first region, and a gap between each of the first photo-spacers and the second substrate is G_1 . The second photo-spacers are disposed in the second region, and a gap between each of the second photo-spacers and the second substrate is G_2 , wherein $G_1 < G_2$.

[0011] In an embodiment of the present invention, the first substrate further has at least one third region located at another side of the first region, and the photo-spacers further include a plurality of third photo-spacers disposed in the third region. A gap between each of the third photo-spacers and the second substrate is G_3 , wherein $G_1 < G_3$.

[0012] The present invention provides a cambered LCD panel including a first substrate, a second substrate, a sealant, a plurality of photo-spacers and a liquid crystal layer. The sealant is disposed between the first substrate and the second substrate, and the first substrate, the second substrate and the sealant are bent to form at least one cambered structure. The photo-spacers are disposed on the first substrate and distributed between the first and the second substrate, wherein a distribution density of a part of the photo-spacers close to a top of the cambered structure is greater than a distribution density of a part of the photo-spacers apart from the top of the cambered structure. The liquid crystal layer is disposed between the first substrate and the second substrate, wherein the photo-spacers and the liquid crystal layer are surrounded by the sealant.

[0013] In an embodiment of the present invention, the first substrate has a first region corresponding to the top of the cambered structure and at least a second region located at one side of the first region. The photo-spacers include a plurality of first photo-spacers and a plurality of second photo-spacers, wherein the first photo-spacers are disposed in the first region, and a distribution density of each of the first photo-spacers is D_1 . The second photo-spacers are disposed in the second region, and a distribution density of each of the second photo-spacers is D_2 , wherein $|D_1/D_2|$ is between about 1.125 and about 20.

[0014] In an embodiment of the present invention, the first substrate further has at least one third region located at another side of the first region, and the photo-spacers further include a plurality of third photo-spacers disposed in the third region. A distribution density of each of the third photo-spacers is D_3 , wherein $D_1 > D_3$, and $|D_1/D_3|$ is between about 1.125 and about 20.

[0015] As described above, by adjusting the gaps between the photo-spacers and the opposite substrate, a gap between the photo-spacers close to the top of the cambered structure

and the opposite substrate is adjusted to be smaller than a gap between the photo-spacers apart from the top of the cambered structure and the opposite substrate, so as to maintain the cell gap of the cambered LCD panel. In the present invention, by adjusting the distribution densities of the photo-spacers, a distribution density of the photo-spacers close to the top of the cambered structure is adjusted to be higher than a distribution density of the photo-spacers apart from the top of the cambered structure, so that the cell gap of the cambered LCD panel can also be maintained.

[0016] In order to make the aforementioned and other features and advantages of the present invention comprehensible, several exemplary embodiments accompanied with figures are described in detail below.

BRIEF DESCRIPTION OF THE DRAWINGS

[0017] The accompanying drawings are included to provide a further understanding of the invention, and are incorporated in and constitute a part of this specification. The drawings illustrate embodiments of the invention and, together with the description, serve to explain the principles of the invention.

[0018] FIG. 1 is a cross-sectional view of a conventional cambered LCD panel.

[0019] FIG. 2A is a cross-sectional view of a cambered LCD panel according to an embodiment of the present invention.

[0020] FIG. 2B is a perspective view of FIG. 2A.

[0021] FIG. 2C illustrates a bended structure of FIG. 2A.

[0022] FIG. 2D is a partial amplified diagram of FIG. 2A.

[0023] FIG. 2E illustrates a bended structure of FIG. 2D.

[0024] FIG. 2F and FIG. 2G are respectively an amplified cross-sectional view of a cambered LCD panel according to an embodiment of the present invention.

[0025] FIG. 2H to FIG. 2J are amplified diagrams respectively illustrating a bended cambered LCD panel according to an embodiment of the present invention.

[0026] FIG. 3 is a top view of a cambered LCD panel according to another embodiment of the present invention.

DESCRIPTION OF THE EMBODIMENTS

[0027] FIG. 2A is a cross-sectional view of a cambered liquid crystal display (LCD) panel according to an embodiment of the present invention. FIG. 2B is a perspective view of FIG. 2A. FIG. 2C illustrates a bended structure of FIG. 2A. Referring to FIG. 2A and FIG. 2B, the cambered LCD panel 200 includes a first substrate 210, a second substrate 220, a sealant 230, a plurality of photo-spacers 240 and a liquid crystal layer 250. In detail, one layer or multiple layers of thin-film deposition (for example, an insulation layer, a protrusion, a metal layer or an alignment layer, etc.) can be disposed on the first substrate 210 and the second substrate 220, though the present invention is not limited thereto. For example, the first substrate 210 of the present embodiment is a transistor array substrate including a glass substrate, a transistor array layer, a planarization layer, a common electrode layer, protrusions and/or an alignment layer. The second substrate 220 is a color filter substrate including a glass substrate, a color filter layer, a passivation layer, protrusions and/or an alignment layer, etc. In another embodiment, the first substrate 210 is a color filter substrate, and the second substrate 220 is a transistor array substrate.

[0028] Certainly, patterns of the first substrate 210 and the second substrate 220 are not limited by the present invention. For example, the first substrate 210 can also be an array on color filter substrate (AOC substrate), or a color filter on array substrate (COA substrate). Besides, materials of the first substrate 210 and the second substrate 220 are not limited by the present invention. For example, the material of the substrate can be glass, quartz, polyester, polycarbonate-type or other suitable materials.

[0029] As described above, in the cambered LCD panel 200, the sealant 230 is disposed between the first substrate 210 and the second substrate 220, wherein the first substrate 210, the second substrate 220 and the sealant 230 are bent to form at least one cambered structure, as that shown in FIG. 2B. Besides, the first substrate 210 has a pair of first long sides 210a and a pair of first short sides 210b, and the second substrate 220 also has a pair of second long sides 220a and a pair of second short sides 220b. Particularly, the first long sides 210a are located opposite to the second long sides 220a, and the first short sides 210b are located opposite to the second short sides 220b, as that shown in FIG. 2A.

[0030] After the cambered LCD panel 200 is bent, the first long sides 210a and the second long sides 220a are arc-shaped, and the first short sides 210b and the second short sides 220b are linear, as that shown in FIG. 2C. Namely, the first substrate 210 and the second substrate 220 are bent along a direction of the long side. In other possible embodiments, after the cambered LCD panel 200 is bent, the first long sides 210a and the second long sides 220a are linear, and the first short sides 210b and the second short sides 220b are arc-shaped. Namely, the first substrate 210 and the second substrate 220 are bent along a direction of the short side.

[0031] In the present embodiment, when the first substrate 210, the second substrate 220 and the sealant 230 are bent to form the cambered structure, a top A of the cambered structure is located on a central line C of the cambered LCD panel 200. Namely, the top A of the cambered structure is located at a center of the structure.

[0032] FIG. 2D is a partial amplified diagram of FIG. 2A, and FIG. 2E illustrates a bended structure of FIG. 2D. Referring to FIG. 2D, as described above, the photo-spacers 240 are disposed on the first substrate 210 and distributed between the first substrate 210 and the second substrate 220. It should be noticed that the first substrate 210 is located below the second substrate 220, and the photo-spacers 240 on the first substrate 210 extend upwards. In other possible embodiment, the first substrate 210 can be located above the second substrate 220, and the photo-spacers 240 on the first substrate 210 extend downwards.

[0033] A gap G1 formed between photo-spacers 240a close to the top A of the cambered structure and the second substrate 220 is smaller than gaps G2 and G3 respectively formed between photo-spacers 240b and 240c apart from the top A of the cambered structure and the second substrate 220, as that shown in FIG. 2D.

[0034] When the cambered LCD panel 200 is bent, since the gap G1 formed between the photo-spacers 240a close to the top A of the cambered structure and the second substrate 220 is relatively small, it can first confront cell gap variation of a region around the top A of the cambered structure, so as to maintain a consistency of the cell gap of the cambered LCD panel 200, as that shown in FIG. 2E. For a further emphasis, the gap G1 formed between the first photo-spacers 240a and the second substrate 220 refers to the cell gap, i.e. refers to a

space formed between the first photo-spacers **240a** and the second substrate **220** that contains the liquid crystal molecules. Moreover, it should be noticed that the photo-spacers **240** with different heights are, for example, fabricated according to a half-tone mask fabrication process.

[0035] In the present embodiment, the first substrate **210** has a first region **S1** corresponding to the top **A** of the cambered structure and at least a second region **S2** located at one side of the first region **S1**. The photo-spacers **240** include a plurality of the first photo-spacers **240a** and a plurality of the second photo-spacers **240b**, wherein the first photo-spacers **240a** are disposed in the first region **S1**, and a gap between each of the first photo-spacers **240a** and the second substrate **220** is **G1**. The second photo-spacers **240b** are disposed in the second region **S2**, and a gap between each of the second photo-spacers **240b** and the second substrate **220** is **G2**, wherein $G1 < G2$. For a further emphasis, the gaps **G1** and **G2** respectively formed between the first photo-spacers **240a**, the second photo-spacers **240b** and the second substrate **220** refer to the cell gaps, i.e. refer to the spaces formed between the first photo-spacers **240a**, the second photo-spacers **240b** and the second substrate **220** that contains the liquid crystal molecules.

[0036] In the present embodiment, about 0.15 micrometer $\leq |G1 - G2| \leq$ about 8 micrometers, and preferably about 0.2 micrometer $\leq |G1 - G2| \leq$ about 2.5 micrometers. It should be noticed that a width of the first region **S1** is determined according to a demand of an actual product.

[0037] In the present embodiment, the first substrate **210** further has at least one third region **S3** located at another side of the first region **S1**, and the photo-spacers **240** further includes a plurality of third photo-spacers **240c** disposed in the third region. **S3**. A gap between each of the third photo-spacers **240c** and the second substrate **220** is **G3**, wherein $G1 < G3$. The gaps **G1**, **G2** and **G3** respectively formed between the first photo-spacers **240a**, the second photo-spacers **240b**, the third photo-spacers **240c** and the second substrate **220** refer to the cell gaps, i.e. refer to the spaces formed between the first photo-spacers **240a**, the second photo-spacers **240b**, the third photo-spacers **240c** and the second substrate **220** that contains the liquid crystal molecules.

[0038] Moreover, in the present embodiment, about 0.15 micrometer $\leq |G1 - G3| \leq$ about 8 micrometers, and preferably about 0.2 micrometer $\leq |G1 - G3| \leq$ about 2.5 micrometers. It should be noticed that the gap **G3** formed between the third photo-spacers **240c** and the second substrate **220** can be equal or unequal to the gap **G2** formed between the second photo-spacers **240b** and the second substrate **220**. If the gap **G3** is equal to the gap **G2** as that shown in FIG. 2D, the second region **S2** and the third region **S3** located at two sides of the first region **S1** are symmetrically distributed. If the gap **G3** is not equal to the gap **G2**, the second region **S2** and the third region **S3** located at two sides of the first region **S1** are asymmetrically distributed.

[0039] For a further emphasis, the gaps **G1**, **G2** and **G3** respectively formed between the first photo-spacers **240a**, the second photo-spacers **240b**, the third photo-spacers **240c** and the second substrate **220** can be respectively contributed by heights of the first photo-spacer **240a**, the second photo-spacer **240b** and the third photo-spacer **240c**, and/or a thickness of the first substrate **210** and a height of thin-film depositions thereon or a height of a protrusion thereon, and/or a thickness of the second substrate **220** and a height of thin-film depositions thereon or a height of a protrusion thereon.

[0040] In the present embodiment, the gaps **G1**, **G2** and **G3** respectively formed between the first photo-spacers **240a**, the second photo-spacers **240b**, the third photo-spacers **240c** and the second substrate **220** are respectively contributed by the heights **H1**, **H2** and **H3** of the first photo-spacer **240a**, the second photo-spacer **240b** and the third photo-spacer **240c** as that shown in FIG. 2D. In detail, the height of each of the first photo-spacers **240a** is **H1**, and the height of each of the second photo-spacers **240b** is **H2**, wherein $H1 > H2$. In the present embodiment, about 0.15 micrometer $\leq |H1 - H2| \leq$ about 8 micrometers, and preferably about 0.2 micrometer $\leq |H1 - H2| \leq$ about 2.5 micrometers. Moreover, in the present embodiment, the height of each of the third photo-spacers **240c** is **H3**, wherein $H1 > H3$. In the present embodiment, about 0.15 micrometer $\leq |H1 - H3| \leq$ about 8 micrometers, and preferably about 0.2 micrometer $\leq |H1 - H3| \leq$ about 2.5 micrometers.

[0041] In addition, the heights **H1**, **H2** and **H3** of the first photo-spacer **240a**, the second photo-spacer **240b** and the third photo-spacer **240c** can be respectively formed by stacking different film layers and/or protrusions on the first substrate **210**. In detail, the different film layers and/or protrusions on the first substrate **210** can be located under the first photo-spacers **240a**, the second photo-spacers **240b** and the third photo-spacers **240c** or can be located above the first photo-spacers **240a**, the second photo-spacers **240b** and the third photo-spacers **240c**, or can be simultaneously located under and above the first photo-spacers **240a**, the second photo-spacers **240b** and the third photo-spacers **240c**.

[0042] It should be noticed that when a number of the second regions **S2** is greater than two, in the second region **S2** close to the first region **S1**, the height **H2** of the second photo-spacer **240b** is relatively high. Conversely, in the second region **S2** apart from the first region **S1**, the height **H2** of the second photo-spacer **240b** is relatively small. Similarly, when a number of the third regions **S3** is greater than two, in the third region **S3** close to the first region **S1**, the height **H3** of the third photo-spacer **240c** is relatively high. Conversely, in the third region **S3** apart from the first region **S1**, the height **H3** of the third photo-spacer **240c** is relatively small.

[0043] FIG. 2F and FIG. 2G are respectively an amplified cross-sectional view of a cambered LCD panel according to an embodiment of the present invention. Referring to FIG. 2F, the cambered LCD panel of the present embodiment is similar to that of FIG. 2D, and a difference there between is that the heights of the first photo-spacer **240a**, the second photo-spacer **240b** and the third photo-spacer **240c** satisfy an equation of $H1 > H2 = H3$, and the gaps **G1**, **G2** and **G3** respectively formed between the first photo-spacers **240a**, the second photo-spacers **240b**, the third photo-spacers **240c** and the second substrate **220** are respectively contributed by the thickness of the first substrate **210** and heights of protrusions **C1**, **C2** and **C3** thereon, wherein $G1 < G2 = G3$, as that shown in FIG. 2F.

[0044] Referring to FIG. 2G, the cambered LCD panel of the present embodiment is similar to that of FIG. 2D, and a difference there between is that the heights of the first photo-spacer **240a**, the second photo-spacer **240b** and the third photo-spacer **240c** satisfy an equation of $H1 = H2 = H3$, and the gaps **G1**, **G2** and **G3** respectively formed between the first photo-spacers **240a**, the second photo-spacers **240b**, the third photo-spacers **240c** and the second substrate **220** are respectively contributed by the thickness of the second substrate **220**

and heights of protrusions B1, B2 and B3 thereon, wherein $G1 < G2 = G3$, as that shown in FIG. 2G.

[0045] As described above, in FIG. 2F and FIG. 2G, the liquid crystal layer 250 is also located between the first substrate 210 and the second substrate 220, wherein the photo-spacers 240 and the liquid crystal layer 250 are also surrounded by the sealant 230. It should be noticed that the cell gap formed between the first substrate 210 and the second substrate 220 is between about 2- about 6 micrometers, and preferably between about 3- about 5 micrometers. For a further emphasis, the cell gap herein refers to a thickness of a space formed between the first substrate 210 and the second substrate 220 that contains the liquid crystal layer 250.

[0046] FIG. 2H to FIG. 2J are amplified diagrams respectively illustrating a bended cambered LCD panel according to an embodiment of the present invention. It should be noticed that the top A of the cambered structure formed by bending the first substrate 210, the second substrate and the sealant 230 is unnecessarily located on the central line C of the cambered LCD panel, but can be located at any side of the central line C. Namely, the top A of the cambered structure is located at the right side of the structure as that shown in FIG. 2H, or is located at the left side of the structure as that shown in FIG. 2I. Moreover, a number of the top A of the cambered structure is unnecessarily to be one. In detail, the first substrate 210, the second substrate and the sealant 230 can be bent to form two or more cambered structures, as that shown in FIG. 2J.

[0047] FIG. 3 is a top view of a cambered LCD panel according to another embodiment of the present invention. Referring to FIG. 3 and FIG. 2D, the cambered LCD panel 300 of the present embodiment is similar to the cambered LCD panel 200, and a difference there between is that in the cambered LCD panel 300 of the present embodiment, a distribution density of a part of photo-spacers 340 close to the top A of the cambered structure is relatively great, and a distribution density of a part of the photo-spacers 340 apart from the top A of the cambered structure is relatively small. In detail, in the present embodiment, a distribution density of a plurality of first photo-spacers 340a configured in the first region S1 is D1, and a distribution density of a plurality of second photo-spacers 340b configured in the second region S2 is D2, wherein $|D1/D2|$ is between about 1.125- about 20, and preferably $|D1/D2|$ is between about 4- about 12.

[0048] It should be noticed that when a number of the second region S2 is multiple, in the second region S2 close to the first region S1, the distribution density D2 of the second photo-spacers 340b is relatively high. Conversely, in the second region S2 apart from the first region S1, the distribution density D2 of the second photo-spacers 340b is relatively small.

[0049] In the present embodiment, a distribution density of a plurality of third photo-spacers 340c configured in the third region S3 is D3, wherein $D1 > D3$. Moreover, $|D1/D3|$ is between about 1.125- about 20, and preferably $|D1/D2|$ is between about 4- about 12. When a number of the third region S3 is multiple, in the third region S3 close to the first region S1, the distribution density D3 of the third photo-spacers 340c is relatively high. Conversely, in the third region S3 apart from the first region S1, the distribution density D3 of the third photo-spacers 340c is relatively small.

[0050] When the cambered LCD panel 300 is bent to form at least one cambered structure, since the distribution density of a part of the photo-spacers 340 close to the top A of the

cambered structure is relatively high, it can first confront the cell gap variation of a region around the top A of the cambered structure, so as to maintain a consistency of the cell gap of the cambered LCD panel 300.

[0051] In summary, by adjusting the gaps between the photo-spacers and the opposite substrate or adjusting the distribution density of the photo-spacers, a gap between the photo-spacers close to the top of the cambered structure and the opposite substrate is adjusted to be smaller than a gap between the photo-spacers apart from the top of the cambered structure and the opposite substrate, or a distribution density of the photo-spacers close to the top of the cambered structure is adjusted to be higher than a distribution density of the photo-spacers apart from the top of the cambered structure, so as to maintain the cell gap of the cambered LCD panel. Moreover, bending patterns and a number of the tops of the cambered structure are not limited by the present invention, so that the cambered LCD panel of the present invention can be easily applied to different terminal products having different shapes.

[0052] It will be apparent to those skilled in the art that various modifications and variations can be made to the structure of the present invention without departing from the scope or spirit of the invention. In view of the foregoing, it is intended that the present invention cover modifications and variations of this invention provided they fall within the scope of the following claims and their equivalents.

What is claimed is:

1. A cambered liquid crystal display (LCD) panel, comprising:

- a first substrate;
- a second substrate;
- a sealant disposed between the first substrate and the second substrate, wherein the first substrate, the second substrate, and the sealant are bent to form at least one cambered structure;
- a plurality of photo-spacers disposed on the first substrate and distributed between the first and the second substrate, wherein a gap formed between a part of the photo-spacers close to a top of the cambered structure and the second substrate is smaller than a gap formed between a part of the photo-spacers apart from the top of the cambered structure and the second substrate; and
- a liquid crystal layer disposed between the first substrate and the second substrate, wherein the photo-spacers and the liquid crystal layer are surrounded by the sealant.

2. The cambered LCD panel of claim 1, wherein the first substrate has a pair of first long sides and a pair of first short sides, and the second substrate has a pair of second long sides and a pair of second short sides.

3. The cambered LCD panel of claim 2, wherein the pair of first long sides and the pair of second long sides are arc-shaped, and the pair of first short sides and the pair of second short sides are linear.

4. The cambered LCD panel of claim 2, wherein the pair of first long sides and the pair of second long sides are linear, and the pair of first short sides and the pair of second short sides are arc-shaped.

5. The cambered LCD panel of claim 1, wherein the first substrate has a first region corresponding to the top of the cambered structure and at least a second region located on one side of the first region, and the photo-spacers comprise:

a plurality of first photo-spacers disposed in the first region, and a gap between each of the first photo-spacers and the second substrate being G1; and
 a plurality of second photo-spacers disposed in the second region, and a gap between each of the second photo-spacers and the second substrate being G2, wherein $G1 < G2$.

6. The cambered LCD panel of claim 5, wherein $0.15 \text{ micrometer} \leq |G1 - G2| \leq 8 \text{ micrometers}$.

7. The cambered LCD panel of claim 5, wherein a height of each of the first photo-spacers is H1, and a height of each of the second photo-spacers is H2, and $H1 > H2$.

8. The cambered LCD panel of claim 7, wherein about $0.15 \text{ micrometer} \leq |H1 - H2| \leq \text{about } 8 \text{ micrometers}$.

9. The cambered LCD panel of claim 5, wherein the height of each of the first photo-spacers is equal to the height of each of the second photo-spacers, the second substrate has a plurality of first protrusions located above the first photo-spacers and a plurality of second protrusions located above the second photo-spacers, and a height of each of the first protrusions is greater than a height of each of the second protrusions.

10. The cambered LCD panel of claim 5, wherein the first substrate further has at least one third region located at another side of the first region, and the photo-spacers further comprise a plurality of third photo-spacers disposed in the third region, and a gap between each of the third photo-spacers and the second substrate is G3, wherein $G1 < G3$.

11. The cambered LCD panel of claim 10, wherein about $0.15 \text{ micrometer} \leq |G1 - G3| \leq \text{about } 8 \text{ micrometers}$.

12. The cambered LCD panel of claim 10, wherein a height of each of the first photo-spacers is H1, and a height of each of the third photo-spacers is H3, and $H1 > H3$.

13. The cambered LCD panel of claim 12, wherein $0.15 \text{ micrometer} \leq |H1 - H3| \leq 8 \text{ micrometers}$.

14. The cambered LCD panel of claim 1, wherein a gap between the first substrate and the second substrate is about 2-about 6 micrometers.

15. The cambered LCD panel of claim 1, wherein a gap between the first substrate and the second substrate is about 3-about 5 micrometers.

16. The cambered LCD panel of claim 1, wherein the first substrate is a color filter substrate, and the second substrate is a transistor array substrate.

17. A cambered LCD panel, comprising:

a first substrate;

a second substrate;

a sealant disposed between the first substrate and the second substrate, wherein the first substrate, the second substrate and the sealant are bent to form at least one cambered structure;

a plurality of photo-spacers disposed on the first substrate and distributed between the first and the second substrate, wherein a distribution density of a part of the

photo-spacers close to a top of the cambered structure is greater than a distribution density of a part of the photo-spacers apart from the top of the cambered structure; and
 a liquid crystal layer disposed between the first substrate and the second substrate, wherein the photo-spacers and the liquid crystal layer are surrounded by the sealant.

18. The cambered LCD panel of claim 17, wherein the first substrate has a pair of first long sides and a pair of first short sides, and the second substrate has a pair of second long sides and a pair of second short sides.

19. The cambered LCD panel of claim 18, wherein the pair of first long sides and the pair of second long sides are arc-shaped, and the pair of first short sides and the pair of second short sides are linear.

20. The cambered LCD panel of claim 18, wherein the pair of first long sides and the pair of second long sides are linear, and the pair of first short sides and the pair of second short sides are arc-shaped.

21. The cambered LCD panel of claim 17, wherein the first substrate has a first region corresponding to the top of the cambered structure and at least a second region located at one side of the first region, and the photo-spacers comprise:

a plurality of first photo-spacers disposed in the first region, and a distribution density of each of the first photo-spacers being D1; and

a plurality of second photo-spacers disposed in the second region, and a distribution density of each of the second photo-spacers being D2, wherein $|D1/D2|$ is between about 1.125- about 20.

22. The cambered LCD panel of claim 21, wherein the first substrate further has at least one third region located at another side of the first region, and the photo-spacers further include a plurality of third photo-spacers disposed in the third region, and a distribution density of each of the third photo-spacers is D3, wherein $D1 > D3$, and $|D1/D3|$ is between 1.125 and 20.

23. The cambered LCD panel of claim 17, wherein a gap between the first substrate and the second substrate is about 2-about 6 micrometers.

24. The cambered LCD panel of claim 17, wherein a gap between the first substrate and the second substrate is about 3-about 5 micrometers.

25. The cambered LCD panel of claim 17, wherein the first substrate is a color filter substrate, and the second substrate is a transistor array substrate.

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专利名称(译)	弧形液晶显示面板		
公开(公告)号	US20100289996A1	公开(公告)日	2010-11-18
申请号	US12/506265	申请日	2009-07-21
[标]申请(专利权)人(译)	友达光电股份有限公司		
申请(专利权)人(译)	友达光电股份有限公司		
当前申请(专利权)人(译)	友达光电股份有限公司		
[标]发明人	WANG SHU CHIH LIU YU CHEN WU CHE YAO CHIEN WEI YI		
发明人	WANG, SHU-CHIH LIU, YU-CHEN WU, CHE-YAO CHIEN, WEI-YI		
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其他公开文献	US8325313		
外部链接	Espacenet USPTO		

摘要(译)

一种弧形液晶显示器，包括第一基板，第二基板，密封剂，多个光间隔物和液晶层。密封剂设置在第一基板和第二基板之间，其中第一基板，第二基板和密封剂弯曲以形成至少一个弧形结构。光间隔物设置在第一基板上并分布在第一和第二基板之间，其中在靠近弧形结构的顶部的一部分光间隔物与第二基板之间形成的间隙小于形成的间隙在一部分光隔离物之间，除了弧形结构的顶部和第二基底之间。液晶层设置在第一和第二基板之间，其中光间隔物和液晶层被密封剂包围。

