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(71) Applicant: **Sharp Kabushiki Kaisha  
Osaka-shi, Osaka 545-8522 (JP)**

(72) Inventor: **YOSHIDA, Masahiro  
Mie 519-2181 (JP)**

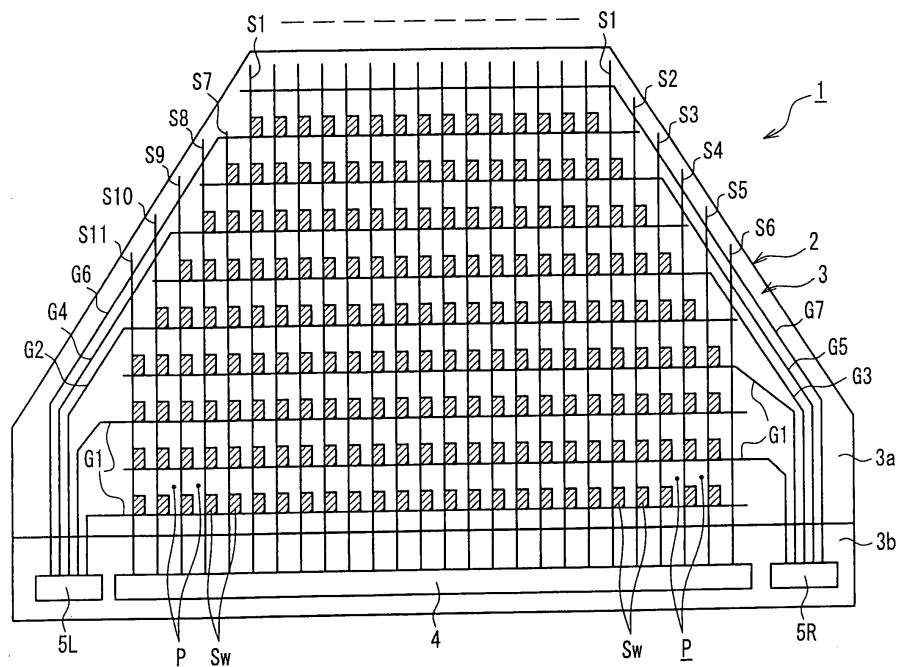
(74) Representative: **Müller - Hoffmann & Partner  
Patentanwälte  
Innere Wiener Strasse 17  
81667 München (DE)**

(54) **ACTIVE MATRIX SUBSTRATE, DISPLAY PANEL, AND DISPLAY**

(57) In an active matrix substrate, a plurality of pixels (P) are provided so as to correspond to a display region of a liquid crystal panel (a display panel) (2) that is formed to have a shape other than a rectangular shape. Further, scan lines (G3 to G7) that are arranged along rows with the smaller number of the pixels than the other rows

among a plurality of scan lines (first signal lines) (G) and data lines (S2 to S6, S8 to S11) that are arranged along columns with the smaller number of the pixels than the other columns among a plurality of data lines (second signal lines) (S) are made to intersect each other at position other than the display region.

FIG. 1



**Description**

## Technical Field

5 [0001] The present invention relates to an active matrix substrate in which a plurality of pixels are provided in matrix, and a display panel and a display device using the same.

## Background Art

10 [0002] In recent years, accompanying the widespread use of thin displays represented by a liquid crystal display device, the application purpose thereof has also been diversified still further. For example, the liquid crystal display device is sometimes used in a dashboard (an instrument panel) or the like of a car. In other words, in order to respond to the diversification of the application purpose, it has been desired to provide the liquid crystal display device with a display panel having an odd-shaped display region such as a trapezoidal display region, a circular display region or a polygonal display region with at least five vertexes other than an existing rectangular display region, so that there has been a demand for an increase in the degree of freedom of outer shape designing. Furthermore, in the liquid crystal display device, it has also been desired from the viewpoint of cost and mechanism to reduce the size of regions other than the display region so as to enhance an effective display area ratio in the display panel.

15 [0003] On the other hand, as described in JP 2000-75257 A or JP 2004-212500 A, for example, conventional liquid crystal display devices including a display region formed to have an odd shape such as an elliptical shape, a sectoral shape or a polygonal shape have been proposed. More specifically, in these conventional examples, a rectangular liquid crystal display device is formed first and then broken or divided, whereby the liquid crystal display device including the odd-shaped display region is produced.

20 [0004] Also, in conventional liquid crystal display devices, as described in JP 2005-195788 A, it has been proposed, for example, to form a sectoral cut-out portion in a circular liquid crystal panel and provide the cut-out portion and an outer peripheral portion with input terminals of two kinds of signal lines for active driving of the liquid crystal panel, respectively.

25 [0005] In other words, in this conventional example, a plurality of input terminals for scan line that are connected respectively to a plurality of scan lines arranged concentrically on an active matrix substrate and input scan signals have been provided along an edge of the above-described cut-out portion. Also, in this conventional example, a plurality of input terminals for data line that are connected respectively to a plurality of data lines provided individually to extend toward the center of the circle on the active matrix substrate and input data signals have been provided along an edge of the above-described outer peripheral portion. Then, in this conventional example, the plurality of scan lines and the plurality of data lines have been made to intersect each other on the active matrix substrate, and a plurality of pixels including a TFT (Thin Film Transistor), a pixel electrode, etc. have been provided at the intersections, thus making it possible to perform active driving pixel by pixel in the circular liquid crystal panel.

## Disclosure of Invention

## 40 Problem to be Solved by the Invention

[0006] However, the conventional liquid crystal display devices as described above have had a problem in that brightness unevenness and a line defect, in which only the brightness of the pixels for one scan line or those for one data line is different from the brightness of the pixels for the other lines, are generated, resulting in a lowered display quality.

45 [0007] More specifically, in the above-described conventional liquid crystal display devices, when the odd-shaped display region as mentioned above is formed, the scan lines and the data lines that have different number of pixels have been formed in the plurality of scan lines and the plurality of data lines on the active matrix substrate. Therefore, in the conventional liquid crystal display devices, the scan lines and the data lines that have different loads have been formed in the plurality of scan lines and the plurality of data lines, so that it has not been possible to suppress the generation of the brightness unevenness and the line defect, resulting in a lowered display quality in some cases.

50 [0008] Further, in the conventional liquid crystal display devices, it is also conceivable to correct the non-uniformity of respective loads in the plurality of scan lines and the plurality of data lines by changing the magnitude (voltage value) of respective signals for the scan lines and the data lines depending on the number of pixels. However, in the case of active driving by changing the signal voltage value as described above, it is required to minutely change the respective signal voltage values for the scan lines and the data lines depending on the difference in the number of pixels or to change the signal voltage values for the respective data lines according to the brightness of information to be displayed. Therefore, it has been practically impossible to correct the load non-uniformity by changing the signal voltage values.

[0009] In view of the problems described above, it is an object of the present invention to provide an active matrix

substrate that can easily prevent the display quality from lowering even when it is used for a display region with a shape other than a rectangular shape, and a display panel and a display device using the same.

#### Means for Solving Problem

5 [0010] In order to achieve the above-mentioned object, an active matrix substrate according to the present invention is an active matrix substrate that is provided with a plurality of pixels in matrix having a plurality of rows and a plurality of columns and used as a substrate of a display panel, including  
 a plurality of first signal lines that are arranged along a row direction in the matrix; and  
 10 a plurality of second signal lines that are arranged along a column direction in the matrix so as to intersect the first signal lines;  
 wherein, in the plurality of pixels, the number of the pixels provided along at least one row and the number of the pixels provided along the other rows among the plurality of rows are made to be different from each other and the number of the pixels provided along at least one column and the number of the pixels provided along the other columns among  
 15 the plurality of columns are made to be different from each other, so as to correspond to a display region of the display panel that is formed to have a shape other than a rectangular shape, and  
 a first signal line that is arranged along a row with the smaller number of the pixels than the other rows among the plurality of first signal lines and a second signal line that is arranged along a column with the smaller number of the pixels than the other columns among the plurality of second signal lines are made to intersect each other at a position  
 20 other than the display region.

[0011] In the active matrix substrate with the above-described configuration, in the above-described plurality of pixels provided in matrix, the number of the pixels provided along at least one row and the number of the pixels provided along the other rows among the plurality of rows are made to be different from each other and the number of the pixels provided along at least one column and the number of the pixels provided along the other columns among the plurality of columns  
 25 are made to be different from each other, thereby making it possible to correspond to a display region of the display panel that is formed to have a shape other than a rectangular shape. Also, the first signal line that is arranged along the row with the smaller number of the pixels than the other rows among the plurality of first signal lines and the second signal line that is arranged along the column with the smaller number of the pixels than the other columns among the plurality of second signal lines are made to intersect each other at the position other than the display region. This makes it possible to generate capacitances at the intersection at the position other than the display region in the individual first  
 30 and second signal lines with the small number of pixels, so that the load non-uniformity can be corrected in the individual first and second signal lines without changing any signal voltage values to the first and second signal lines. Thus, unlike the conventional example described above, it is possible to suppress the generation of the brightness unevenness and the line defect, etc. resulting from the load non-uniformity, thus easily preventing the display quality from lowering, even  
 35 at the time of use for a display region with a shape other than a rectangular shape.

[0012] It should be noted that the pixels mentioned above can include not only pixels provided in the above-noted effective display region that is visually identified by a user but also dummy pixels provided in a non-display region (position other than the display region) that is not visually identified by a user.

[0013] Also, in the above-described active matrix substrate, in the plurality of first signal lines and the plurality of  
 40 second signal lines, one signal line of the first signal line that is arranged along the row with the smaller number of the pixels than the other rows and the second signal line that is arranged along the column with the smaller number of the pixels than the other columns may be made to extend so as to intersect the other signal line at the position other than the display region.

[0014] In this case, the size reduction of the active matrix substrate can be achieved in a simple manner.

[0015] Further, in the above-described active matrix substrate, it is preferable that at least one signal lines of the plurality of first signal lines and the plurality of second signal lines include signal lines whose signal input directions of signals to be inputted are different from each other, and it is further preferable that the signal lines whose signal input directions are different from each other are arranged alternately.

[0016] In this case, compared with the case where the plurality of signal lines whose signal input directions mentioned  
 50 above are the same are arranged, the routing work of these signal lines can be simplified. Furthermore, a dielectric strength between the signal lines can be enhanced easily, and leakage of the signal voltage can be addressed easily. In addition, when the signal lines whose signal input directions are different from each other are arranged alternately, it becomes easier to enhance the dielectric strength between the signal lines and address the leakage of the signal voltage.

[0017] Moreover, in the above-described active matrix substrate, it is preferable that when the one signal lines of the plurality of first signal lines and the plurality of second signal lines include the signal lines whose signal input directions are different from each other, input sides of the signals in the one signal lines intersect the other signal lines of the plurality of first signal lines and the plurality of second signal lines at the position other than the display region.

[0018] In this case, compared with the case where non-input sides of the signals are made to intersect, it is possible

to easily prevent the leakage of the signal voltage between the above-noted one signal lines while simplifying the routing work of these one signal lines. As a result, the active matrix substrate that has a small fraction defective and is produced in a simple manner can be constituted.

5 [0019] Also, in the above-described active matrix substrate, opposed areas where the plurality of first signal lines and the plurality of second signal lines are opposed to each other at their intersection at the position other than the display region may be larger than opposed areas where they are opposed to each other at their intersection in the display region.

[0020] In this case, the capacitance generated at the intersection at the position other than the display region can be increased reliably, thus making it possible to correct the load non-uniformity in the individual first and second signal lines easily.

10 [0021] Further, in the above-described active matrix substrate, the opposed areas at the intersection at the position other than the display region may be at least twice as large as the opposed areas at the intersection in the display region.

[0022] In this case, it is possible to correct the load non-uniformity in the individual first and second signal lines more easily.

15 [0023] Moreover, in the above-described active matrix substrate, an insulating film provided at the intersection of the plurality of first signal lines and the plurality of second signal lines at the position other than the display region may be thinner than that provided at the intersection in the display region.

[0024] In this case, the capacitance generated at the intersection at the position other than the display region can be increased reliably, thus making it possible to correct the load non-uniformity easily in the individual first and second signal lines.

20 [0025] Additionally, in the above-described active matrix substrate, the thickness of the insulating film provided at the intersection at the position other than the display region may be equal to or smaller than a half of that of the insulating film provided at the intersection in the display region.

[0026] In this case, it is possible to correct the load non-uniformity in the individual first and second signal lines more easily.

25 [0027] Furthermore, the above-described active matrix substrate may include a substrate main body in which the plurality of first signal lines and the plurality of second signal lines are arranged, and a circuit placement portion in which a first driving circuit and a second driving circuit for inputting signals to the plurality of first signal lines and the plurality of second signal lines, respectively, are placed.

30 [0028] In this case, the work of connecting the plurality of the first signal lines and the plurality of the second signal lines with the first and second driving circuits can be carried out in a simple manner and a compact active matrix substrate with an excellent handleability can be achieved.

[0029] In addition, a display panel according to the present invention includes any of the above-described active matrix substrates.

35 [0030] In the display panel with the above-described configuration, since the active matrix substrate that can easily prevent the display quality from lowering even when it is used for the display region with the shape other than the rectangular shape is used, it is possible to easily achieve a display panel having an excellent display performance.

[0031] Also, in the above-described display panel, it is preferable that its outer shape is determined based on the display region formed to have the shape other than the rectangular shape.

40 [0032] In this case, a display panel in which the size of regions other than the display region is reduced to provide a high effective display area ratio can be achieved easily.

[0033] Further, the above-described display panel may include an opposed substrate that is disposed so as to be opposed to the active matrix substrate, and a liquid crystal layer that is provided between the active matrix substrate and the opposed substrate.

[0034] In this case, it is possible to easily achieve a liquid crystal panel having an excellent display performance.

45 [0035] Moreover, a display device according to the present invention includes a display portion, wherein any of the above-described display panels is used in the display portion.

[0036] In the display device with the above-described configuration, since the display panel that has the display region with the shape other than the rectangular shape and the excellent display performance is used in the display portion, it is possible to easily achieve a high-performance display device including the display region with the shape other than the rectangular shape.

#### Effects of the Invention

55 [0037] In accordance with the present invention, it becomes possible to provide an active matrix substrate that can easily prevent the display quality from lowering even when it is used for a display region with a shape other than a rectangular shape, and a display panel and a display device using the same.

## Brief Description of Drawings

## [0038]

5 [FIG. 1] FIG. 1 is a plan view showing a major configuration of an active matrix substrate according to Embodiment 1 of the present invention and a liquid crystal display device using the same.

[FIG. 2] FIG. 2A is a partially enlarged view showing the active matrix substrate shown in FIG. 1, FIG. 2B is a sectional view taken along line IIb-IIb in FIG. 2A, and FIG. 2C is a sectional view taken along line IIc-IIc in FIG. 2A.

10 [FIG. 3] FIG. 3 is a drawing for describing a specific configuration of a pixel shown in FIG. 1.

[FIG. 4] FIG. 4A is a sectional view taken along line IVa-IVa in FIG. 3, and FIG. 4B is a sectional view taken along line IVb-IVb in FIG. 3.

[FIG. 5] FIG. 5 is a plan view showing a major configuration of an active matrix substrate of a comparative product 1 and a liquid crystal display device using the same.

15 [FIG. 6] FIG. 6 is a partially enlarged view showing the active matrix substrate shown in FIG. 5.

[FIG. 7] FIG. 7 is a partially enlarged view showing an active matrix substrate of a comparative product 2.

[FIG. 8] FIG. 8 is a plan view showing a major configuration of an active matrix substrate according to Embodiment 2 of the present invention and a liquid crystal display device using the same.

20 [FIG. 9] FIG. 9A is a partially enlarged view showing the active matrix substrate shown in FIG. 8, FIG. 9B is a sectional view taken along line IXb-IXb in FIG. 9A, and FIG. 9C is a sectional view taken along line IXc-IXc in FIG. 9A.

[FIG. 10] FIG. 10 is a plan view showing a major configuration of an active matrix substrate according to Embodiment 3 of the present invention and a liquid crystal display device using the same.

25 [FIG. 11] FIG. 11 is a plan view showing a major configuration of an active matrix substrate according to Embodiment 4 of the present invention and a liquid crystal display device using the same.

[FIG. 12] FIG. 12 is a plan view showing a major configuration of an active matrix substrate according to Embodiment 5 of the present invention and a liquid crystal display device using the same.

## Description of the Invention

30 [0039] The following is a description of preferred embodiments of a display device according to the present invention, with reference to the accompanying drawings. In the following description, an example in which the present invention is applied to a transmission type liquid crystal display device will be illustrated.

## [Embodiment 1]

35 [0040] FIG. 1 is a plan view showing a major configuration of an active matrix substrate according to Embodiment 1 of the present invention and a liquid crystal display device using the same. In FIG. 1, a liquid crystal display device 1 in the present embodiment includes a liquid crystal panel 2 serving as a display portion formed to have a trapezoidal outer shape, and an active matrix substrate 3 according to the present invention. In the liquid crystal display device 1, a plurality of pixels P are provided in matrix having a plurality of rows and a plurality of columns.

40 [0041] As illustrated in FIG. 1, the active matrix substrate 3 includes a substrate main body 3a in which a plurality of data lines S1 to S11 (in the following, collectively referred to as "S") and a plurality of scan lines G1 to G7 (in the following, collectively referred to as "G") are arranged, and a driver placement portion 3b in which a source driver 4 that is connected to the data lines S and inputs data signals and gate drivers 5L and 5R that are connected to the scan lines G and input scan signals are provided. The scan lines G and the data lines S respectively constitute first and second signal lines that are arranged along a row direction and a column direction in the matrix.

45 [0042] The substrate main body 3a is formed to have a trapezoidal shape obtained by combining a rectangle and a trapezoid, and can correspond to a trapezoidal display region. On the other hand, the driver placement portion 3b forms a circuit placement portion in which the source driver 4 serving as a second driving circuit and the gate drivers 5L and 5R serving as first driving circuits are placed, and has a rectangular shape. Incidentally, although FIG. 1 indicates a border line of the substrate main body 3a and the driver placement portion 3b by a solid line (a straight line) in order to show the substrate main body 3a and the driver placement portion 3b clearly, the substrate main body 3a and the driver placement portion 3b are formed as one piece in an actual active matrix substrate 3 without any border line as indicated above (the same will apply to FIGs. 5, 8, 10 to 12 mentioned later).

50 [0043] Further, in the substrate main body 3a, a plurality of switching elements Sw (indicated as a hatched portion in the figure) are provided in each intersection of the data lines S arranged vertically in FIG. 1 and the scan lines G arranged horizontally in FIG. 1. For example, a thin film transistor (TFT) is used as each of these switching elements Sw, which is provided in each of the plurality of pixels P described above.

55 [0044] In other words, in the liquid crystal panel 2, the switching elements Sw are provided, and a region partitioned

5 by two adjacent data lines S and two adjacent scan lines G defines a pixel region of each of the pixels P. Then, in the liquid crystal panel 2, as shown in FIG. 1, the display region with the trapezoidal shape obtained by combining the rectangle and the trapezoid is formed. Furthermore, the outer shape of the liquid crystal panel 2 is determined based on the trapezoidal display region. In this manner, in the liquid crystal panel 2, the size of regions other than the display region is reduced, thereby making it possible to increase an effective display area ratio in the entire panel surface (display screen) easily.

[0045] Now, referring to FIGs. 3 and 4, the pixel P of the liquid crystal panel 2 will be described more specifically.

[0046] FIG. 3 is a drawing for describing a specific configuration of the pixel shown in FIG. 1. FIG. 4A is a sectional view taken along line IVa-IVa in FIG. 3, and FIG. 4B is a sectional view taken along line IVb-IVb in FIG. 3.

10 [0047] As illustrated in FIG. 3, in the pixel P, the switching element Sw, a pixel electrode Pe and an auxiliary capacitor opposition electrode Cs' are provided inside a pixel region surrounded by the two data lines S1 and the scan lines G4 and G5. Also, a black matrix 9 is arranged on the data lines S1 and the switching element Sw. It should be noted that, for the sake of simplicity, the pixel electrode Pe of the pixel provided on the left with respect to the data line S1 is omitted in FIG. 3.

15 [0048] A source electrode Sws of the switching element Sw is connected to the data line S1, and a gate electrode Swg thereof is connected to the scan line G4. Also, a drain electrode Swd of the switching element Sw is connected to the auxiliary capacitor opposition electrode Cs' provided so as to be opposed to an auxiliary capacitor wiring Cs, and the auxiliary capacitor opposition electrode Cs' is connected to the pixel electrode Pe.

20 [0049] Then, in this pixel P, when a scan signal is inputted from the scan line G4 to the gate electrode Swg so as to turn on the switching element Sw, a data signal (a voltage signal) according to a gray scale of information to be displayed is inputted from the data line S1 to the source electrode Sws. Thereafter, the data signal is outputted from the source electrode Sws via the drain electrode Swd and the auxiliary capacitor opposition electrode Cs' to the pixel electrode Pe, so that the voltage of the data signal is retained in this pixel P.

25 [0050] Further, as shown in FIG. 4, the liquid crystal display device 1 includes the substrate main body 3a of the active matrix substrate 3, an opposed substrate 10 that is disposed so as to be opposed to the substrate main body 3a of the active matrix substrate 3, and a liquid crystal layer 11 that is provided between the substrate main body 3a and the opposed substrate 10 of the active matrix substrate 3.

30 [0051] The substrate main body 3a includes a transparent substrate 12 formed of a glass material or a synthetic resin material. As shown in FIG. 4A, in the vicinity of the switching element Sw, the data line S1 and the gate electrode Swg that are provided in parallel with each other and an insulating film 6 that is formed so as to cover these data line S1 and gate electrode Swg are provided on the transparent substrate 12. Moreover, a semiconductor layer Sw1, contact layers Sw2 and Sw3, the source electrode Sws and the drain electrode Swd of the switching element Sw, a protective film 7, an interlayer insulating film 8, the pixel electrode Pe and an alignment film 13 are layered in this order above the insulating film 6.

35 [0052] Further, the opposed substrate 10 includes a transparent substrate 14 formed of a glass material or a synthetic resin material. The black matrix 9, a color filter 15 of any color of R, G and B and a color filter 15' of the adjacent pixel P are formed on this transparent substrate 14. Also, an opposition (common) electrode 16 and an alignment film 17 are layered in this order on the color filters 15 and 15' that have colors different from each other.

40 [0053] Also, as shown in FIG. 4B, the san line G4 and the auxiliary capacitor wiring Cs are provided in parallel with each other on the transparent substrate 12 in the vicinity of the auxiliary capacitor opposition electrode Cs' and covered with the insulating film 6. The auxiliary capacitor wiring Cs is arranged so as to be opposed to the auxiliary capacitor opposition electrode Cs' via the insulating film 6. Moreover, the auxiliary capacitor opposition electrode Cs' is connected to the pixel electrode Pe in a contact hole h. Furthermore, the scan line G4 is formed to intersect the data line S1 via the insulating film 6.

45 [0054] A TN mode liquid crystal is used as the liquid crystal layer 11, for example, and in the liquid crystal display device 1, irradiated with light from a backlight device (not shown) disposed below the transparent substrate 12 (on a non-display screen side). Further, a polarizing plate (not shown) is attached to a lower surface of the transparent substrate 12 and an upper surface of the transparent substrate 14 opposite to the liquid crystal layer 11. Then, in the liquid crystal display device 1, the liquid crystal layer 11 is driven pixel by pixel according to information to be displayed, whereby an amount of light passing through this liquid crystal layer 11 is controlled so as to display the information on the display screen of the liquid crystal panel 2.

50 [0055] Returning to FIG. 1, in the substrate main body 3a, the number of the pixels P provided along at least one row and the number of the pixels P provided along the other rows among the plurality of rows that are parallel with the horizontal direction of FIG. 1 are made to be different from each other, in order to correspond to the above-mentioned trapezoidal display region. Also, in the substrate main body 3a, the number of the pixels P provided along at least one column and the number of the pixels P provided along the other columns among the plurality of columns that are parallel with the vertical direction of FIG. 1 are made to be different from each other.

[0056] Also, in the substrate main body 3a, in order to form the above-described odd-shaped pixel region, the data

lines S1 to S11 having different lengths are provided in the data lines S. Then, the source driver 4 inputs the data signals to the data lines S1 to S11 from one direction (upward from the bottom in the figure).

[0057] On the other hand, the scan lines G include the signal lines G1 to G7 that are connected to either of the gate drivers 5L and 5R provided so as to sandwich the source driver 4 and have scan signal input directions different from each other. In other words, as shown in FIG. 1, the gate driver 5L is connected with the two scan lines G1 and the scan lines G2, G4 and G6, and the gate driver 5R is connected with the two scan lines G1 and the scan lines G3, G5 and G7 that are arranged alternately with the two scan lines G1 and the scan lines G2, G4 and G6 connected to the gate driver 5L. Then, the gate driver 5L inputs the scan signals to the corresponding scan lines G1, G2, G4 and G6 from the left side of the figure, and the gate driver 5R inputs the scan signals to the corresponding scan lines G1, G3, G5 and G7 from the right side of the figure.

[0058] As described above, the scan lines G include the scan lines G1, G2, G4, G6 and the scan lines G1, G3, G5, G7 whose signal input directions of the scan signal to be inputted are different from each other. Therefore, compared with the case where the plurality of scan lines G with the same signal input directions are arranged on the substrate main body 3a, the routing work of these scan lines G can be simplified. Furthermore, a dielectric strength between the scan lines G can be enhanced easily, and leakage of the scan signals (voltage) can be addressed easily. In addition, since the scan lines G1, G2, G4, G6 and the scan lines G1, G3, G5, G7 are arranged alternately, it becomes easier to enhance the dielectric strength and address the leakage described above.

[0059] Incidentally, besides the above description, similarly to the scan lines G, it is also possible to divide the data lines S into two data line groups whose signal input directions of the data signals are different from each other, thus inputting the data signals from the two source drivers, respectively.

[0060] Further, the data line S6 is a dummy data line and provided on the substrate main body 3a so that parasitic capacitances of the individual pixels P at an outermost periphery, namely, in a right end column in FIG. 1 are equivalent to parasitic capacitances of the other pixels P. Further, a switching element, which is not shown in the figure, is connected in the vicinity of individual intersections of this data line S6 with the four scan lines G1, and dummy pixels that do not contribute to information displaying are formed. This prevents the brightness unevenness resulting from the difference in parasitic capacitance and in opening ratio between the data line S and the pixel electrodes Pe in the individual pixels P in the right end column.

[0061] Similarly, the scan line G7 is a dummy scan line and provided on the substrate main body 3a so that parasitic capacitances of the individual pixels P at an outermost periphery, namely, in an upper end row in FIG. 1 are equivalent to parasitic capacitances of the other pixels P. Further, a switching element, which is not shown in the figure, is connected in the vicinity of individual intersections of this scan line G7 with the 16 data lines S1, and dummy pixels that do not contribute to information displaying are formed. This prevents the brightness unevenness resulting from the difference in parasitic capacitance and in opening ratio between the scan line G and the pixel electrodes Pe in the individual pixels P in the upper end row.

[0062] Incidentally, although the above description has been directed to the case in which the switching elements are connected to the dummy data line S6 and the dummy scan line G7 respectively so as to form the dummy pixels, the present embodiment is not limited to this. No switching element (further, pixel electrode) may be connected to the dummy data line S6 or the dummy scan line G7. In other words, it is also possible to prevent the brightness unevenness as described above by providing only the dummy data line S6 or the dummy scan line S7 without forming any dummy pixels.

[0063] Further, in the substrate main body 3a, among the data lines S and the scan lines G, the data lines S arranged along columns with the small number of pixels P are made to extend suitably so as to intersect the scan lines G arranged along rows with the small number of pixels P outside the display region. In this manner, the number of the intersections of the scan lines G and the data lines S that are arranged respectively along the rows and columns with the small number of pixels P is increased in the substrate main body 3a, thereby achieving the configuration in which, even when the numbers of pixels P are made to be different in a plurality of rows and a plurality of columns according the above-mentioned trapezoidal display region, the brightness unevenness and the line defect can be suppressed (details will be described later).

[0064] More specifically, in the substrate main body 3a, the data lines S2 and S3 are made to extend so as to intersect the scan line G7 outside the display region. Also, the data lines S4 and S5 are made to extend so as to intersect the scan lines G5 and G7 outside the display region, and the data line S6 is made to extend so as to intersect the scan lines G3, G5 and G7 outside the display region. Further, the data lines S8 and S9 are made to extend so as to intersect the scan line G6 outside the display region, and the data lines S10 and S11 are made to extend so as to intersect the scan lines G4 and G6 outside the display region.

[0065] Moreover, since the scan lines G and the data lines S that are arranged respectively in the rows and columns with the small number of pixels P are made to intersect each other as described above, the capacitance is generated at the intersections of these scan lines G and data lines S, achieving a larger load.

[0066] In other words, as illustrated in FIG. 2A, the data line S2 is made to extend straightly upward in the figure so as to intersect the scan line G7. At this intersection of the data line S2 and the scan line G7, the data line S2 and the

scan line G7 intersect each other in such a manner as to be opposed to each other via the insulating film 6 similarly to the intersections of the data lines S and the scan lines G inside the display region (see FIGs. 2B and 2C). In this way, at the intersection of the data line S2 and the scan line G7, the capacitance is generated in the insulating film 6 between the data line S2 and the scan line G7.

5 [0067] In other words, at the intersection of the data line S2 and the scan line G7, it becomes possible to generate the same capacitance as that at the intersections inside the display region (for example, the intersection of the data line S1 and the scan line G5 shown in FIG. 2C), so that the load of each of the data line S2 and the scan line G7 can be increased. As a result, in the substrate main body 3a, the non-uniformity of the load can be corrected in the individual data lines S and scan lines G.

10 [0068] Now, a product of the present embodiment and a comparative product 1 will be compared also referring to FIGs. 5 to 6, thereby more specifically explaining that the non-uniformity of the load is corrected in the product of the present embodiment.

15 [0069] First, with reference to FIGs. 5 and 6, the comparative product 1 will be described. A liquid crystal display device 51 as this comparative product 1 is a conventional product, and an active matrix substrate 53 including a substrate main body 53a and a driver placement portion 53b is used in a liquid crystal panel 52 of the comparative product 1 as shown in FIG. 5. Further, in the active matrix substrate 53, data lines S51 to S61 and scan lines G51 to G57 are arranged and a plurality of pixels P are provided so as to correspond to a trapezoidal display region that is the same as the product of the present embodiment. Then, in the liquid crystal display device 51, similarly to the product of the present embodiment, data signals from a source driver 54 are inputted to the data lines S51 to S61 and scan signals from gate drivers 55L and 55R are inputted to the corresponding scan lines G51 to G57, whereby information is displayed.

20 [0070] Further, in the substrate main body 53a of the comparative product 1, unlike the product of the present embodiment, the scan lines G52 to G57 and the data lines S52 to S61 that are arranged respectively along rows and columns with the small number of pixels P do not intersect each other outside the display region. More specifically, as illustrated in FIG. 6, in the comparative product 1, the data line S52 does not extend straightly toward the scan line G57 but stops at a position intersecting the scan line G56 so as to form the pixel region of the pixels P inside the display region, unlike the product of the present embodiment shown in FIG. 2.

25 [0071] In the comparative product 1 constituted as above, the number of intersections of the data lines S51 to S61 and that of the scan lines G51 to G57 are as shown in Table 1 below.

30 [0072]

[Table 1]

Data line	The number of intersections	Scan line	The number of intersections
Data line S51	10	Scan line G51	26
35 Data line S52	9	Scan line G52	26
Data line S53	8	Scan line G53	24
40 Data line S54	7	Scan line G54	22
Data line S55	6	Scan line G55	20
Data line S56	5	Scan line G56	18
45 Data line S57	9	Scan line G57	16
Data line S58	8		
Data line S59	7		
Data line S60	6		
Data line S61	5		

50 [0073] Here, assuming that the capacitance generated at each of the above-noted intersections is 1 pF, the capacitance difference of 5 pF (= 10 - 5) is generated between the data line S51 and the data line S56, for example. Also, the capacitance difference of 10 pF (= 26 - 16) is generated between the scan line G51 and the scan line G57. In this way, in the data lines S51 to S61 and the scan lines G51 to G57, the capacitance difference is individually generated due to the difference in the number of intersections (namely, the number of pixels), so that the individual loads are also not uniform.

55 [0074] Accordingly, in the comparative product 1, when the data signals and the scan signals having the same voltage values are inputted respectively to the data lines S51 to S61 and the scan lines G51 to G57, the electric potentials of

the corresponding data signals or scan signals that are reached within a certain period become different because of the load non-uniformity in the data lines S51 to S61 and the scan lines G51 to G57, respectively. As a result, the brightness unevenness and the line defect occur in the comparative product 1, resulting in a lowered display quality.

[0075] On the other hand, in the product of the present embodiment, the scan lines G and the data lines S that are arranged respectively along the rows and columns with the small number of the pixels P are made to intersect each other as described above, the number of intersections of the data lines S1 to S11 and that of the scan lines G1 to G7 are as shown in Table 2 below.

[0076]

[Table 2]

Data line	The number of intersections	Scan line	The number of intersections
Data line S1	10	Scan line G1	26
Data line S2	10	Scan line G2	26
Data line S3	9	Scan line G3	25
Data line S4	9	Scan line G4	24
Data line S5	8	Scan line G5	23
Data line S6	8	Scan line G6	22
Data line S7	9	Scan line G7	21
Data line S8	9		
Data line S9	8		
Data line S10	8		
Data line S11	7		

[0077] Here, assuming that the capacitance generated at each of the above-noted intersections in the product of the present embodiment is 1 pF similarly to the comparative product 1, the capacitance difference between the data line S1 and the data line S6 is 2 pF (= 10 - 8), for example, which is smaller than the capacitance difference of 5 pF in the comparative product 1. Likewise, the capacitance difference between the scan line G1 and the scan line G7 is 5 pF (= 26 - 21), which is smaller than the capacitance difference of 10 pF in the comparative product 1.

[0078] As described above, the respective capacitance differences in the data lines S1 to S11 and the scan lines G1 to G7 in the product of the present embodiment can be made smaller than those in the comparative product 1, thereby correcting the load non-uniformity. Consequently, in the product of the present embodiment, it is possible to suppress the generation of the brightness unevenness and the line defect and thus prevent the display quality from lowering.

[0079] Also, in the product of the present embodiment, only the data lines S among the data lines S and the scan lines G are made to extend suitably so as to intersect the scan lines G outside the display region, thereby correcting the load non-uniformity and improving the display quality as described above. In other words, in the product of the present embodiment, the scan lines G are arranged so that the input directions of the scan signal alternate, and the scan lines G suitably intersect the data lines S while their non-input sides to which the scan signals are not inputted are not made to extend. This allows simplification of the routing work of the scan lines G, thus making it possible to produce the active matrix substrate 3 efficiently.

[0080] More specifically, as indicated by a chain double-dashed line in FIG. 7, for example, the non-input side of the scan line G3 is made to extend so as to intersect the data line S11 or the non-input side of the scan line G5 is made to extend so as to intersect the data lines S9 to S11, whereby the load non-uniformity of the scan lines G3 and G5 with respect to the scan line G1, etc. can be corrected further.

[0081] However, when the respective non-input sides of the scan lines G3 and G5 are made to extend as shown in FIG. 7, their wiring portions on the non-input sides have to be located between the scan lines G2 and G4 and the scan lines G4 and G6. Therefore, the leakage of the scan signal becomes likely to occur between the wiring portions on the non-input sides and the corresponding scan lines G2, G4 and G6.

[0082] On the other hand, since the respective non-input sides of the scan lines G3 and G5 are not made to extend in the product of the present embodiment, the routing work of the scan lines G2 to G6 can be carried out in a simple manner, and further, the leakage of the scan signal between the two adjacent scan lines G can be prevented easily. As a result, it is possible to constitute the active matrix substrate 3 that has a small fraction defective and is produced in a simple manner.

[0083] In a plurality of the pixels P, by making the number of the pixels P provided along at least one row among a plurality of rows and the number of the pixels P provided along the other rows different from each other and making the number of pixels P provided along at least one column among a plurality of columns and the number of the pixels P provided along the other columns different from each other, the active matrix substrate 3 of the present embodiment constituted as above can correspond to the display region of the trapezoidally-formed liquid crystal panel (display panel) 2.

[0084] Also, in the active matrix substrate 3 of the present embodiment, the scan lines G3 to G7 that are arranged along the rows with the smaller number of pixels P than the other rows among a plurality of the scan lines (first signal lines) G and the data lines S2 to S6 and S8 to S11 that are arranged along the columns with the smaller number of pixels P than the other columns among a plurality of the data lines (second signal lines) S are made to intersect each other outside the display region. In this way, in the active matrix substrate 3 of the present embodiment, it is possible to generate the capacitance at the intersections outside the display region respectively for the scan lines G3 to G7 and the data lines S2 to S6 and S8 to S11 with the small number of the pixels P.

[0085] Consequently, in the active matrix substrate 3 of the present embodiment, it is possible to correct the load non-uniformity in the individual signal lines of the data lines S and the scan lines G without changing the signal voltage values to the data lines S and the scan lines G. Therefore, even when the active matrix substrate 3 of the present embodiment is used for the trapezoidal display region, it can suppress the generation of the brightness unevenness and the line defect, etc. due to the load non-uniformity and thus easily prevent the display quality from lowering, unlike the conventional example described above.

[0086] Also, even when the liquid crystal panel 2 of the present embodiment is used for the trapezoidal display region, the active matrix substrate 3 that easily prevents the display quality from lowering is used, so that the liquid crystal panel having an excellent display performance can be achieved easily.

[0087] Further, since the liquid crystal display device 1 of the present embodiment has the trapezoidal display region and the liquid crystal panel 2 having an excellent display performance is used in the display portion, it is possible to easily achieve a high-performance liquid crystal display device including a display region having a shape other than a rectangular shape.

#### [Embodiment 2]

[0088] FIG. 8 is a plan view showing a major configuration of an active matrix substrate according to Embodiment 2 of the present invention and a liquid crystal display device using the same. FIG. 9A is a partially enlarged view showing the active matrix substrate shown in FIG. 8, FIG. 9B is a sectional view taken along line IXb-IXb in FIG. 9A, and FIG. 9C is a sectional view taken along line IXc-IXc in FIG. 9A. In the figures, the present embodiment is different from Embodiment 1 described above mainly in that opposed areas where a plurality of data lines and a plurality of scan lines are opposed to each other at their intersection outside the display region are made to be larger than opposed areas where they are opposed to each other at their intersection in the display region. Incidentally, elements that are in common with Embodiment 1 described above are assigned the same reference signs, and the redundant description thereof will be omitted.

[0089] In other words, in FIG. 8, the active matrix substrate 3 of the present embodiment is constituted so that the opposed areas of the data lines S and the scan lines G that are opposed to each other at the intersection outside the display region, which are indicated by hollow circles in this figure, are larger than the opposed areas thereof at the intersection inside the display region.

[0090] More specifically, as illustrated in FIG. 9A, each of the data lines S2 and S3 is provided with an enlarged portion S $\alpha$  formed to be larger than the other portion at the intersection with the scan line G7. Also, each of the data lines S4 and S5 is provided with the enlarged portion S $\alpha$  formed to be larger than the other portion at the respective intersections with the scan lines G5 and G7.

[0091] Further, the enlarged portion S $\alpha$  is formed to be larger than the other portion so that the opposed areas of the data lines S opposed to the scan lines G at the intersection are larger, for example, twice as large. In other words, compared with the data line S1 inside the display region illustrated in FIG. 9B, the dimension of the enlarged portion S $\alpha$  along the horizontal direction in the figure is doubled so as to achieve a twice as large opposed area of the data line S1 opposed to the scan line G5, as shown in FIG. 9C. In this way, it is possible to double the capacitance generated in the insulating film 6 between the data line S1 and the scan line G7.

[0092] With the above configuration, the active matrix substrate 3 of the present embodiment can reliably increase the capacitance generated at the intersections outside the display region compared with Embodiment 1, thus making it possible to correct the load non-uniformity easily in the individual signal lines of the data lines S and the scan lines G.

[0093] More specifically, assuming that the capacitance generated at each of the above-noted intersections is 1 pF similarly to Embodiment 1, the sum of the capacitances generated at the intersections of the individual signal lines of the data lines S1 to S11 and that of the individual signal lines of the scan lines G1 to G7 are as shown in Table 3 below.

[0094]

[Table 3]

Data line	The sum of capacitances at intersections	Scan line	The sum of capacitances at intersections
Data line S1	10 pF	Scan line G1	26 pF
Data line S2	11 pF	Scan line G2	26 pF
Data line S3	10 pF	Scan line G3	26 pF
Data line S4	11 pF	Scan line G4	26 pF
Data line S5	10 pF	Scan line G5	26 pF
Data line S6	11 pF	Scan line G6	26 pF
Data line S7	9 pF	Scan line G7	26 pF
Data line S8	10 pF		
Data line S9	9 pF		
Data line S10	10 pF		
Data line S11	9 pF		

**[0095]** As becomes clear from Table 3, in the active matrix substrate 3 of the present embodiment, the capacitance distribution in the data lines S, namely, the maximum capacitance difference among the data lines S1 to S11 is 2 pF (= 11 - 9), which is smaller than the capacitance difference of 3 pF (= 10 - 7) in Embodiment 1 shown in Table 2. Further, since the capacitance sum is set to 26 pF in all of the scan lines G1 to G7, the capacitance distribution in the scan lines G is 0 pF, and the capacitance difference of 5 pF (= 26 - 21) in Embodiment 1 is removed.

**[0096]** As described above, in the active matrix substrate 3 of the present embodiment, the load non-uniformity in the individual signal lines of the data lines S and the scan lines G is corrected further compared with Embodiment 1, so that it is possible to reliably suppress the generation of the brightness unevenness and the line defect and thus reliably prevent the display quality from lowering.

**[0097]** Although the above description has been directed to the case in which the data lines S are provided with the enlarged portion S<sub>α</sub> so as to achieve twice as large areas opposed to the scan lines G, it is also possible to provide at least one of the data lines S and the scan lines G with enlarged portions so as to enlarge the opposed areas of the data lines S and the scan lines G that are opposed to each other at the intersection outside the display region.

**[0098]** Also, the opposed areas may be made more than twice as large by the above-described enlarged portion. With such a configuration, it is possible to reduce the capacitance difference in the switching element S<sub>w</sub>, etc. included in each of the pixels P, so that the load non-uniformity in the individual signal lines of the data lines S and the scan lines G can be corrected more easily.

**[0099]** Further, besides the above description, in the individual signal lines of the data lines S and the scan lines G, the insulating film 6 provided at the intersection outside the display region may be made thinner than the insulating film 6 provided at the intersection in the display region. In other words, when the insulating film 6 shown in FIG. 9B has a thickness of, for example,  $4000 \times 10^{-10}$  (m), the insulating film 6 shown in FIG. 9C may be set to have a thickness of  $2000 \times 10^{-10}$  (m).

**[0100]** As described above, the thickness of the insulating film 6 provided at the intersection outside the display region is set to be a half of that of the insulating film 6 provided at the intersection in the display region, whereby it is possible to double the capacitance generated in the insulating film 6 between the data lines S and the scan lines G.

**[0101]** Also, when the thickness of the insulating film 6 provided at the intersection outside the display region is set to be equal to or smaller than a half of that of the insulating film 6 provided at the intersection in the display region, it is possible to reduce the capacitance difference in the switching element S<sub>w</sub>, etc. included in each of the pixels P similarly to the case in which the opposed areas are made to be at least twice as large by the enlarged portion as described above, so that the load non-uniformity in the individual signal lines of the data lines S and the scan lines G can be corrected more easily.

**[0102]** Furthermore, by changing both of the opposed areas of the data lines S and the scan lines G and the thickness of the insulating film 6 at the intersection outside the display region, it is also possible to correct the load non-uniformity in the individual signal lines of the data lines S and the scan lines G. Also; when the insulating film between the data lines S and the scan lines G is formed to have a multilayered structure including an insulating film other than the insulating film 6, for example, the number of insulating film layers at the intersection outside the display region is made to be smaller

than that of insulating film layers at the intersection inside the display region, whereby it is also possible to correct the load non-uniformity in the individual signal lines of the data lines S and the scan lines G.

[Embodiment 3]

[0103] FIG. 10 is a plan view showing a major configuration of an active matrix substrate according to Embodiment 3 of the present invention and a liquid crystal display device using the same. In the figure, the present embodiment is different from Embodiment 1 described above mainly in that a liquid crystal panel having a semicircular outer shape instead of the trapezoidal shape is provided. Incidentally, elements that are in common with Embodiment 1 described above are assigned the same reference signs, and the redundant description thereof will be omitted.

[0104] In other words, as shown in FIG. 10, a liquid crystal display device 1 according to the present embodiment includes a liquid crystal panel 2 formed to have a semicircular outer shape and an active matrix substrate 31, and a plurality of pixels P are provided so as to correspond to a semicircular display region.

[0105] Also, the active matrix substrate 31 includes a substrate main body 31a in which a plurality of data lines S1 to S11 and a plurality of scan lines G1 to G7 are arranged, and a driver placement portion 31b in which a source driver 4 that is connected to the data lines S and inputs data signals and gate drivers 5L and 5R that are connected to the scan lines G and input scan signals are provided.

[0106] Further, in the active matrix substrate 31, the scan lines G3 to G7 that are arranged along the rows with the smaller number of pixels P than the other rows and the data lines S2 to S6 and S8 to S11 that are arranged along the columns with the smaller number of pixels P than the other columns are made to intersect each other outside the display region.

[0107] With the above configuration, the present embodiment can produce an effect similar to that in Embodiment 1. In other words, even when the active matrix substrate 31 of the present embodiment is used for the semicircular display region, it can suppress the generation of the brightness unevenness and the line defect due to the load non-uniformity and thus easily prevent the display quality from lowering. Therefore, it is possible to easily achieve the liquid crystal panel 2 and the liquid crystal display device 1 having the semicircular display region and an excellent display performance.

[0108] Incidentally, besides the above description, by changing either one of the opposed areas of the data lines S and the scan lines G and the thickness of the insulating film 6 at the intersection outside the display region, it is also possible to correct the load non-uniformity in the individual signal lines of the data lines S and the scan lines G, similarly to Embodiment 2 (The same will apply also in each of the embodiments described later.).

[Embodiment 4]

[0109] FIG. 11 is a plan view showing a major configuration of an active matrix substrate according to Embodiment 4 of the present invention and a liquid crystal display device using the same. In the figure, the present embodiment is different from Embodiment 1 described above mainly in that the shape of the driver placement portion is changed to an angular U shape and the above-described two gate drivers are placed so as to be opposed to each other. Incidentally, elements that are in common with Embodiment 1 described above are assigned the same reference signs, and the redundant description thereof will be omitted.

[0110] In other words, as shown in FIG. 11, an active matrix substrate 32 of the present embodiment includes a substrate main body 32a in which a plurality of data lines S1 to S11 and a plurality of scan lines G1 to G7 are arranged, and a driver placement portion 32b in which a source driver 4 that is connected to the data lines S and inputs data signals and gate drivers 5L and 5R that are connected to the scan lines G and input scan signals are provided. The driver placement portion 32b is formed to have the angular U shape so as to be adapted to the outer shape of a liquid crystal panel 2, and the gate drivers 5L and 5R are provided so as to be opposed to each other. This makes it possible to easily route the plurality of scan lines G1 to G7 on the substrate main body 32a and to minimize an unnecessary increase in the outer dimension of the liquid crystal panel 2.

[0111] Further, in the active matrix substrate 32, the scan lines G3 to G7 that are arranged along the rows with the smaller number of pixels P than the other rows and the data lines S2 to S6 and S8 to S11 that are arranged along the columns with the smaller number of pixels P than the other columns are made to intersect each other outside the display region.

[0112] With the above configuration, the present embodiment can produce an effect similar to that in Embodiment 1.

[Embodiment 5]

[0113] FIG. 12 is a plan view showing a major configuration of an active matrix substrate according to Embodiment 5 of the present invention and a liquid crystal display device using the same. In the figure, the present embodiment is different from Embodiment 1 described above mainly in that a liquid crystal panel having a quadrantal outer shape

instead of the trapezoidal shape is provided. Incidentally, elements that are in common with Embodiment 1 described above are assigned the same reference signs, and the redundant description thereof will be omitted.

[0114] In other words, as shown in FIG. 12, a liquid crystal display device 1 according to the present embodiment includes a liquid crystal panel 2 formed to have a quadrantal outer shape and an active matrix substrate 33, and a plurality of pixels P are provided so as to correspond to a quadrantal display region.

[0115] Also, the active matrix substrate 33 includes a substrate main body 33a in which a plurality of data lines S1 to S6 and a plurality of scan lines G1 to G7 are arranged. Further, in the active matrix substrate 33 of the present embodiment, only a gate driver 5R that inputs scan signals to the scan lines G is placed in a driver placement portion 33b, for example, in order to minimize the outer shape of the liquid crystal panel 2 (the liquid crystal display device 1). In other words, as shown in the figure, in the driver placement portion 33b, a source driver 4 that is connected to the data lines S and inputs data signals and the gate driver 5R that is connected to the scan lines G and inputs scan signals are provided. Then, the gate driver 5R inputs the scan signals to the scan lines G from the right side of the figure.

[0116] Further, in the active matrix substrate 33, the scan lines G2 to G7 that are arranged along the rows with the smaller number of pixels P than the other rows and the data lines S2 to S6 that are arranged along the columns with the smaller number of pixels P than the other columns are made to intersect each other outside the display region.

[0117] With the above configuration, the present embodiment can produce an effect similar to that in Embodiment 1. In other words, even when the active matrix substrate 33 of the present embodiment is used for the quadrantal display region, it can suppress the generation of the brightness unevenness and the line defect due to the load non-uniformity and thus easily prevent the display quality from lowering. Therefore, it is possible to easily achieve the liquid crystal panel 2 and the liquid crystal display device 1 having the quadrantal display region and an excellent display performance.

[0118] It should be noted that the embodiments described above are all illustrative and not restrictive. The technological scope of the present invention is indicated by the claims, and all changes that come within the meaning and range of equivalency of the claims are intended to be embraced therein.

[0119] For example, although the above description has been directed to the case in which the present invention is applied to a transmission type liquid crystal display device, the display device of the present invention is by no means limited as long as the display panel including the active matrix substrate is used in the display portion. More specifically, the display panel and the display device according the present invention are applicable to various display panels using an active matrix substrate such as semitransparent or reflective liquid crystal panels or organic EL (Electronic Luminescence) elements, inorganic EL elements, Field Emission Displays or the like and display devices using them in the display portion.

[0120] Further, although the above description has been directed to the case in which only the data line S among the scan line (first signal line) G and the data line (second signal line) S is made to extend, the active matrix substrate according to the present invention is appropriate as long as at least one signal lines of the first signal line that is arranged along the row with the smaller number of pixels than the other rows among the plurality of first signal lines and the second signal line that is arranged along the column with the smaller number of pixels than the other columns among the plurality of second signal lines are made to extend so as to intersect the other signal lines at positions other than the display region.

[0121] However, it is more preferable that only one signal line of the first and second signal lines is made to extend so as to intersect the other signal line at position other than the display region as in the embodiments described above because the size reduction of the active matrix substrate can be achieved in a simple manner.

[0122] Also, although the above description has been directed to the configuration in which the dummy data line S6 is made to extend and intersect or the data line S1 is made to intersect the dummy scan line G7, the active matrix substrate according to the present invention is not limited to this. Only the first and second signal lines for pixels provided in an effective display region that is visually identified by a user may be made to intersect each other at the positions other than the display region.

[0123] Moreover, although the above description has been directed to the case in which the first and second signal lines with the small number of pixels are made to intersect each other outside the display region, the active matrix substrate according to the present invention is appropriate as long as the first and second signal lines with the small number of pixels are made to intersect each other at position other than the display region.

[0124] More specifically, when the active matrix substrate according to the present invention is applied to a ring-shaped display panel in which a circular non-display region is formed at the center of the display region, for example, it is appropriate to make the first and second signal lines with the small number of pixels intersect each other at positions corresponding to the circular non-display region inside the display region. In this way, also for an odd-shaped display panel provided with the non-display region inside the display region such as a ring-shaped display panel or a picture-frame-shaped display panel, the active matrix substrate according to the present invention can easily achieve a high quality display panel by correcting the load non-uniformity of the first and second signal lines without changing any signal voltage or omitting any light-shielding member.

[0125] Further, although the above description has been directed to the case of using the scan lines as the first signal line arranged along the row direction of the matrix and the data lines as the second signal line arranged along the column

direction of the matrix, the data lines and the scan lines may be arranged along the row direction and the column direction and used as the first and second signal lines, respectively.

[0126] Moreover, although the above description has been directed to the case of using the thin film transistor as the switching element, the switching element of the present invention is not limited to this. It is also possible to use other three-terminal switching elements such as a field effect transistor or two-terminal switching elements such as a thin film diode.

[0127] Additionally, although the above description has been directed to the case of providing the substrate main body in which the first and second signal lines are arranged and the circuit placement portion in which the first and second driving circuits for inputting signals to the first and second signal lines, respectively, are placed, the active matrix substrate according to the present invention is not limited to this and is appropriate as long as at least the substrate main body described above is provided.

[0128] However, it is more preferable to provide the circuit placement portion constituted as one piece with the substrate main body as in the embodiments described above because the work of connecting a plurality of the first signal lines and a plurality of the second signal lines with the first and second driving circuits can be carried out in a simple manner and a compact active matrix substrate with an excellent handleability can be achieved.

[0129] Furthermore, the above description has been directed to the case in which the active matrix substrate according to the present invention is applied to the liquid crystal panels having the trapezoidal, semicircular and quadrantal display regions, the active matrix substrate of the present invention is not limited to them. More specifically, the active matrix substrate according to the present invention is applicable to a display panel having an odd-shaped display region with a shape other than the rectangular (including square) shape, for example, a polygonal shape such as a shape of triangle, parallelogram, rhombus or polygon with at least five vertexes, a circular-arc shape such as a shape of circle or semicircle, or a combination of the polygonal shape and the circular-arc shape.

#### Industrial Applicability

[0130] The present invention is useful for an active matrix substrate that can easily prevent the display quality from lowering even when it is used for a display region with a shape other than a rectangular shape, and a high-performance display panel and a display device using the same.

#### Claims

1. An active matrix substrate that is provided with a plurality of pixels in matrix having a plurality of rows and a plurality of columns and used as a substrate of a display panel, comprising:

a plurality of first signal lines that are arranged along a row direction in the matrix; and  
a plurality of second signal lines that are arranged along a column direction in the matrix so as to intersect the first signal lines;

wherein, in the plurality of pixels, the number of the pixels provided along at least one row and the number of the pixels provided along the other rows among the plurality of rows are made to be different from each other and the number of the pixels provided along at least one column and the number of the pixels provided along the other columns among the plurality of columns are made to be different from each other, so as to correspond to a display region of the display panel that is formed to have a shape other than a rectangular shape, and

a first signal line that is arranged along a row with the smaller number of the pixels than the other rows among the plurality of first signal lines and a second signal line that is arranged along a column with the smaller number of the pixels than the other columns among the plurality of second signal lines are made to intersect each other at a position other than the display region.

2. The active matrix substrate according to claim 1, wherein, in the plurality of first signal lines and the plurality of second signal lines, one signal line of the first signal line that is arranged along the row with the smaller number of the pixels than the other rows and the second signal line that is arranged along the column with the smaller number of the pixels than the other columns is made to extend so as to intersect the other signal lines at the position other than the display region.

3. The active matrix substrate according to claim 1 or 2, wherein at least one signal lines of the plurality of first signal lines and the plurality of second signal lines comprise signal lines whose signal input directions of signals to be inputted are different from each other.

4. The active matrix substrate according to claim 3, wherein, when the one signal lines of the plurality of first signal lines and the plurality of second signal lines comprise the signal lines whose signal input directions are different from each other, input sides of the signals in the one signal lines intersect the other signal lines of the plurality of first signal lines and the plurality of second signal lines at the position other than the display region.

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5. The active matrix substrate according to any one of claims 1 to 4, wherein opposed areas where the plurality of first signal lines and the plurality of second signal lines are opposed to each other at their intersection at the position other than the display region are larger than opposed areas where they are opposed to each other at their intersection in the display region.

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6. The active matrix substrate according to claim 5, wherein the opposed areas at the intersection at the position other than the display region are at least twice as large as the opposed areas at the intersection in the display region.

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7. The active matrix substrate according to any one of claims 1 to 6, wherein an insulating film provided at the intersection of the plurality of first signal lines and the plurality of second signal lines at the position other than the display region is thinner than that provided at the intersection in the display region.

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8. The active matrix substrate according to claim 7, wherein the thickness of the insulating film provided at the intersection at the position other than the display region is equal to or smaller than a half of that of the insulating film provided at the intersection in the display region.

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9. The active matrix substrate according to any one of claims 1 to 8, comprising a substrate main body in which the plurality of first signal lines and the plurality of second signal lines are arranged, and a circuit placement portion in which a first driving circuit and a second driving circuit for inputting signals to the plurality of first signal lines and the plurality of second signal lines, respectively, are placed.

10. A display panel comprising the active matrix substrate according to any one of claims 1 to 9.

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11. The display panel according to claim 10, whose outer shape is determined based on the display region formed to have the shape other than the rectangular shape.

12. The display panel according to claim 10 or 11, comprising an opposed substrate that is disposed so as to be opposed to the active matrix substrate, and a liquid crystal layer that is provided between the active matrix substrate and the opposed substrate.

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13. A display device comprising a display portion; wherein the display panel according to any one of claims 10 to 12 is used in the display portion.

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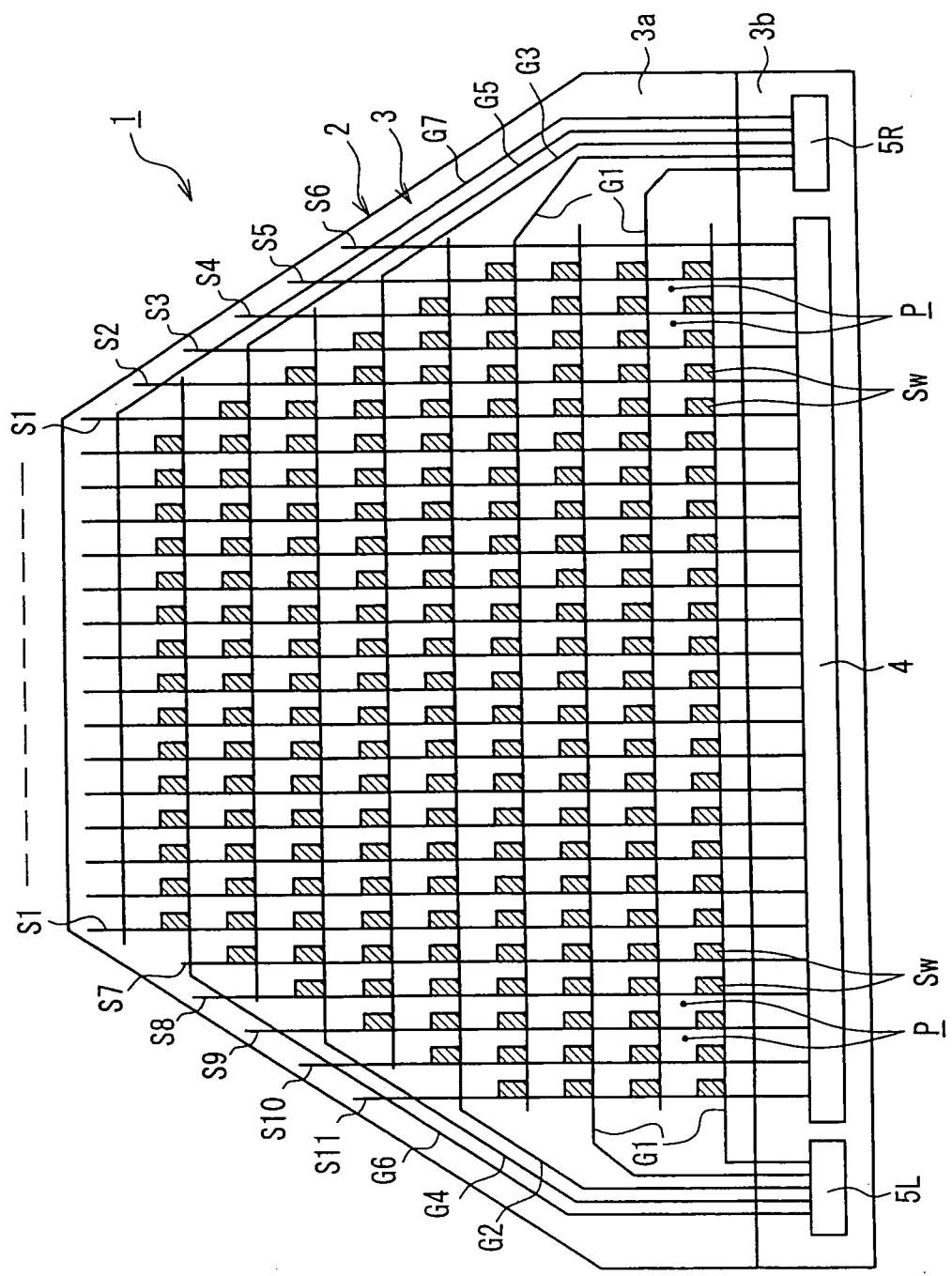


FIG. 1

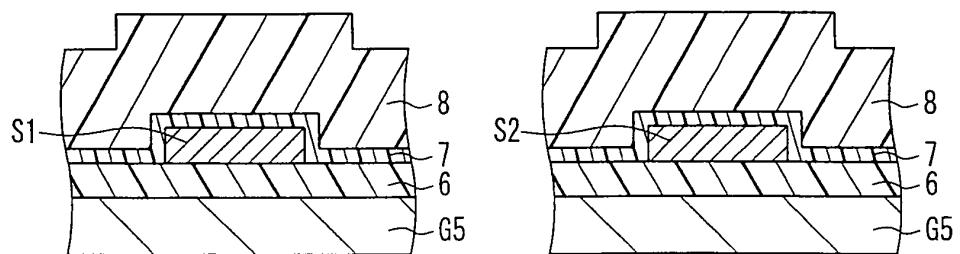
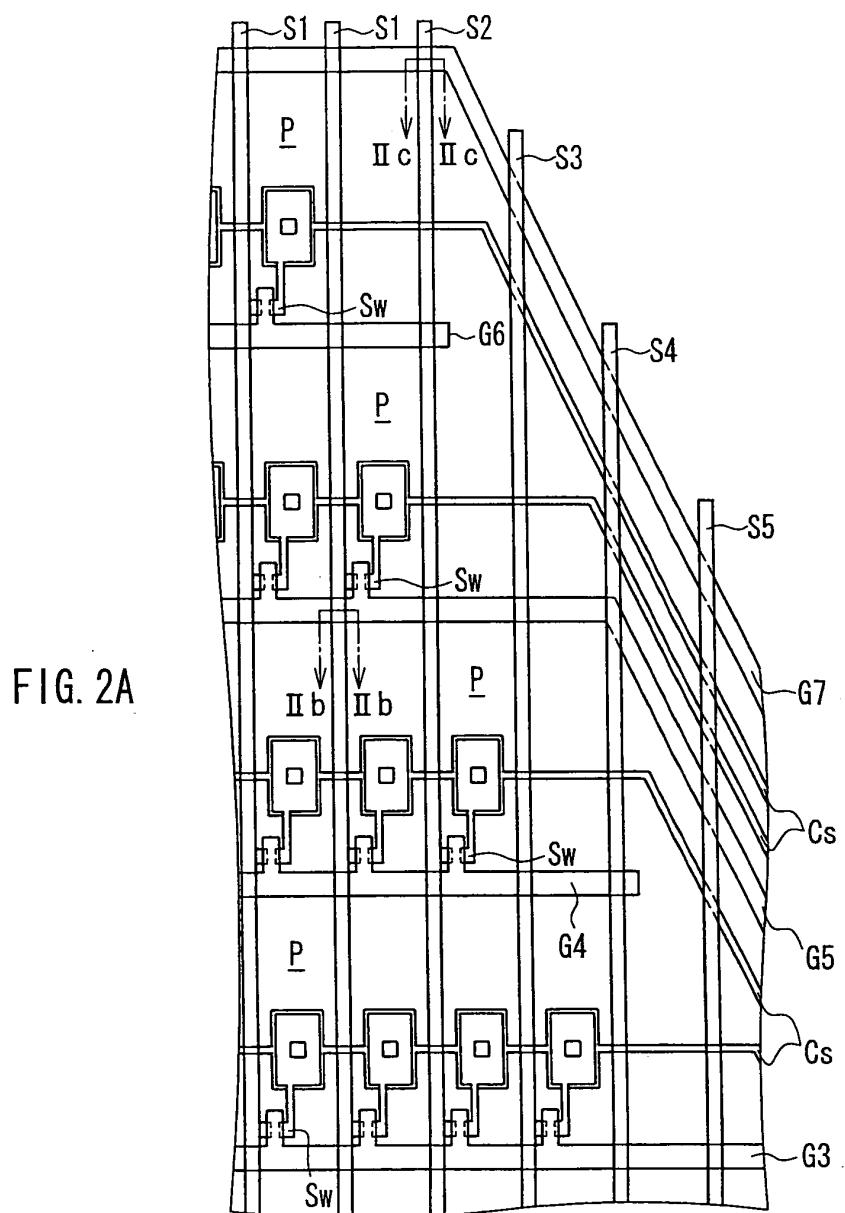


FIG. 2B

FIG. 2C

FIG. 3

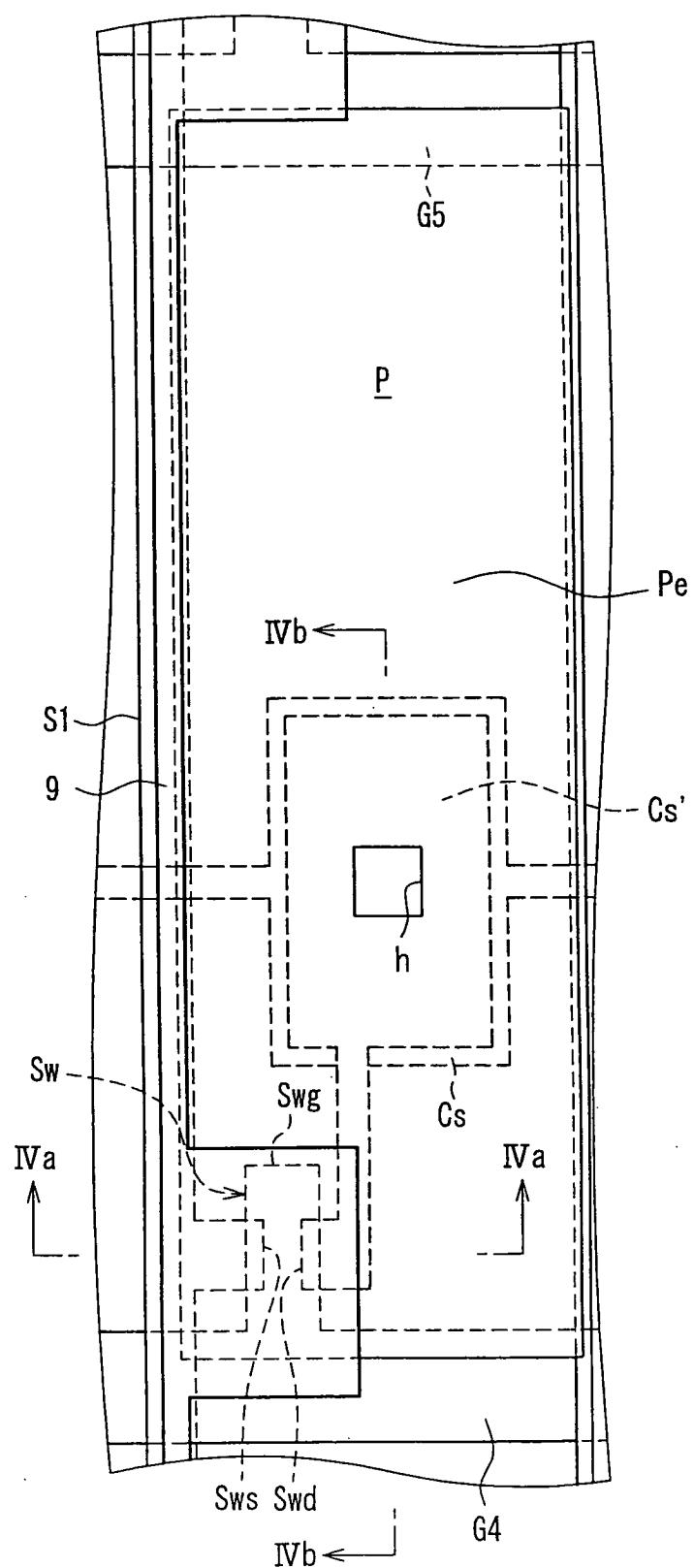


FIG. 4A

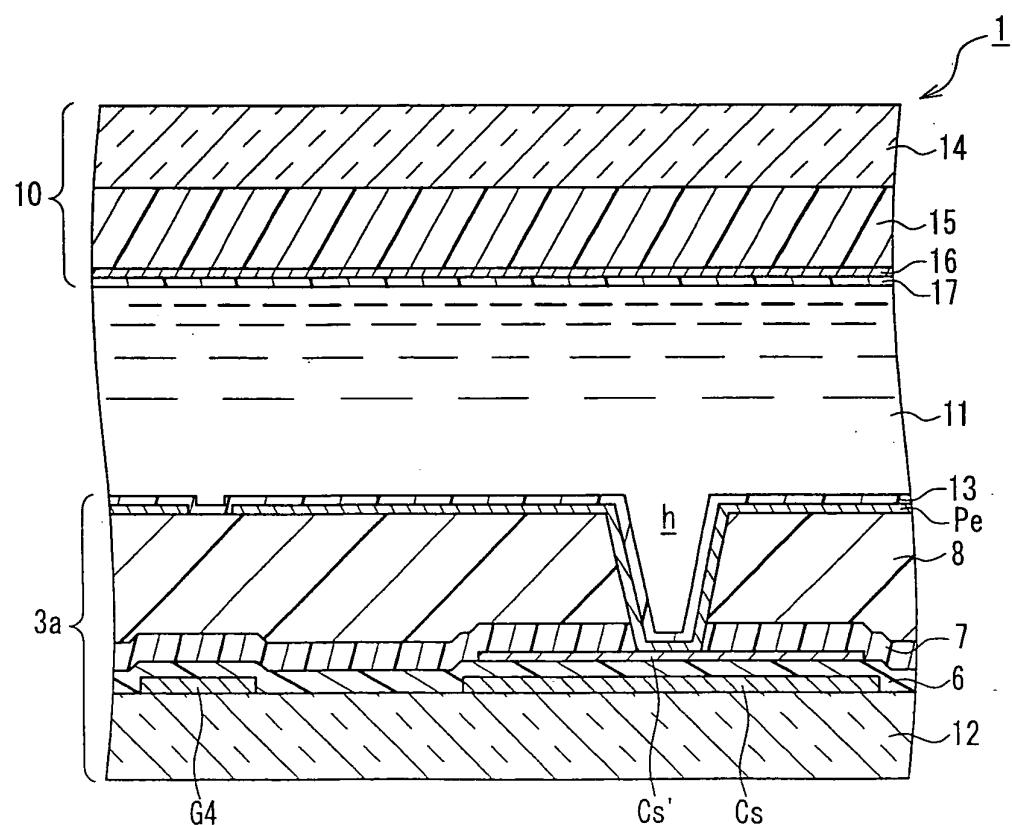
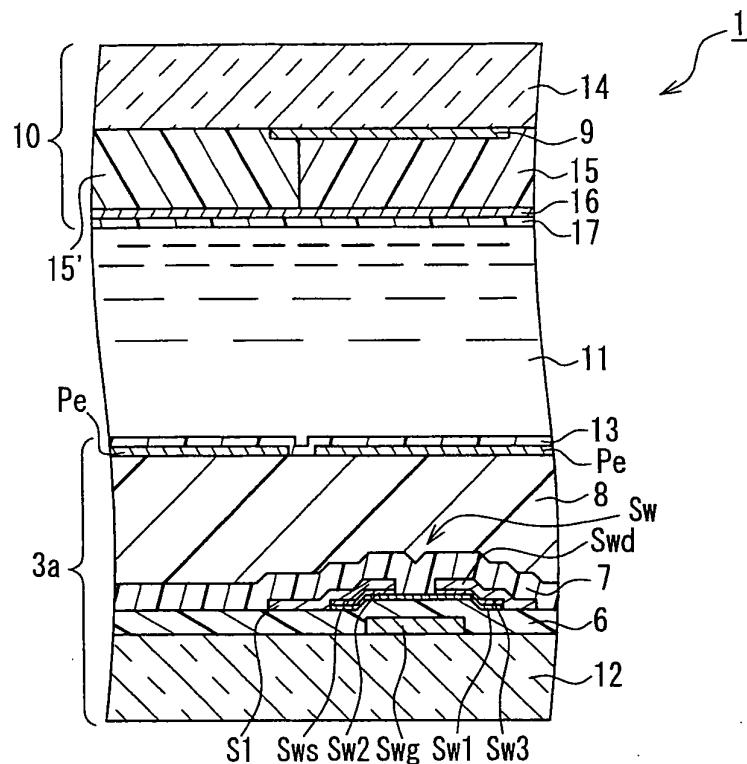


FIG. 4B

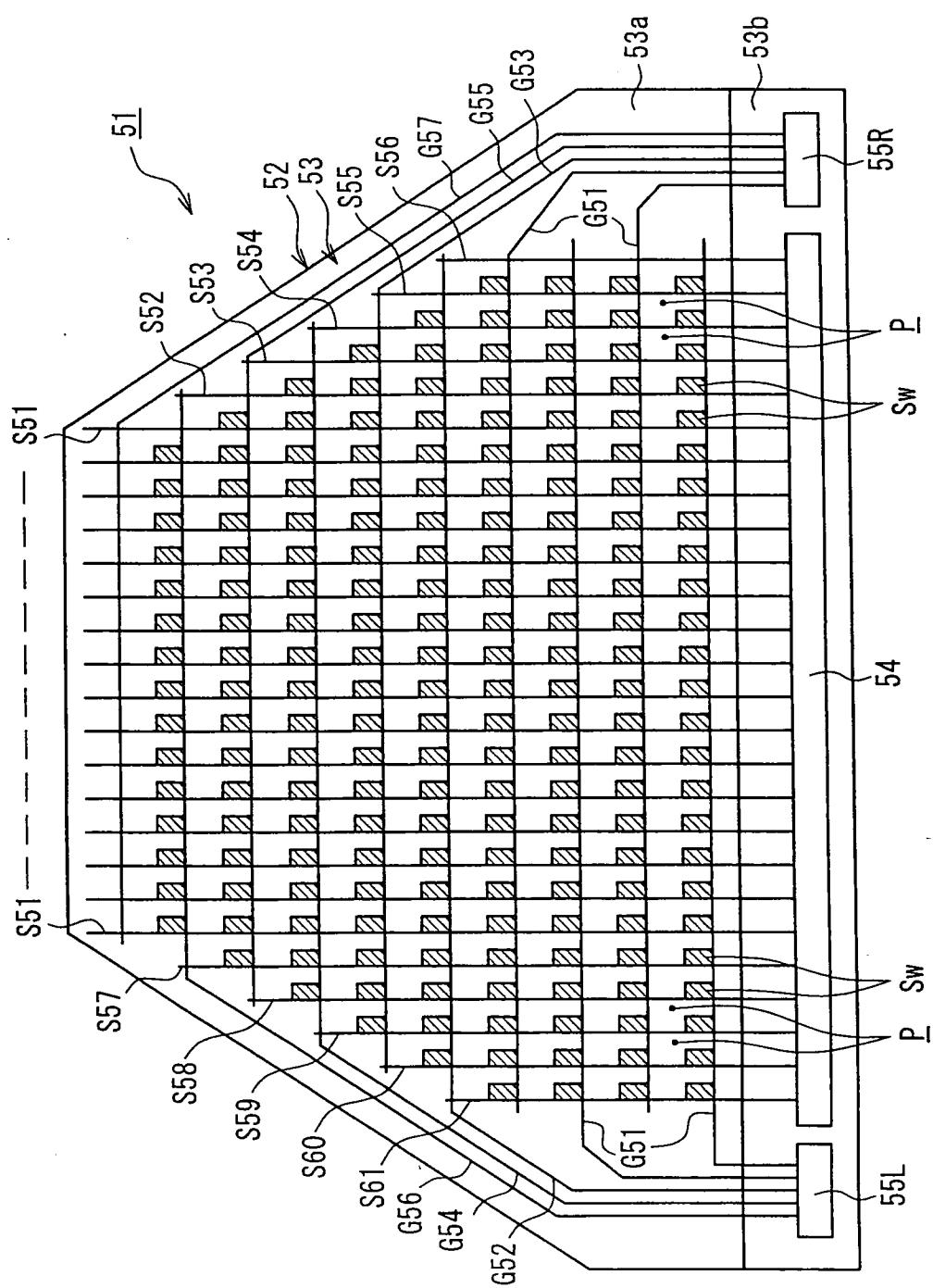
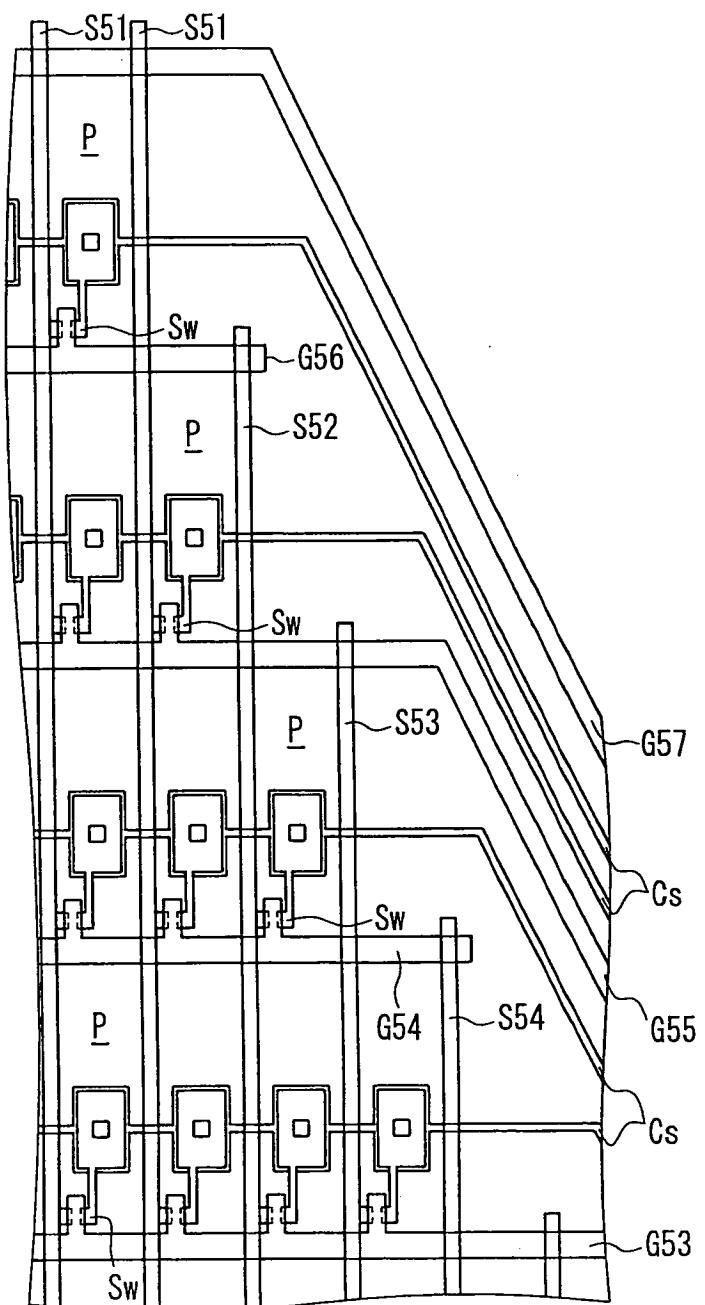


FIG. 5

FIG. 6



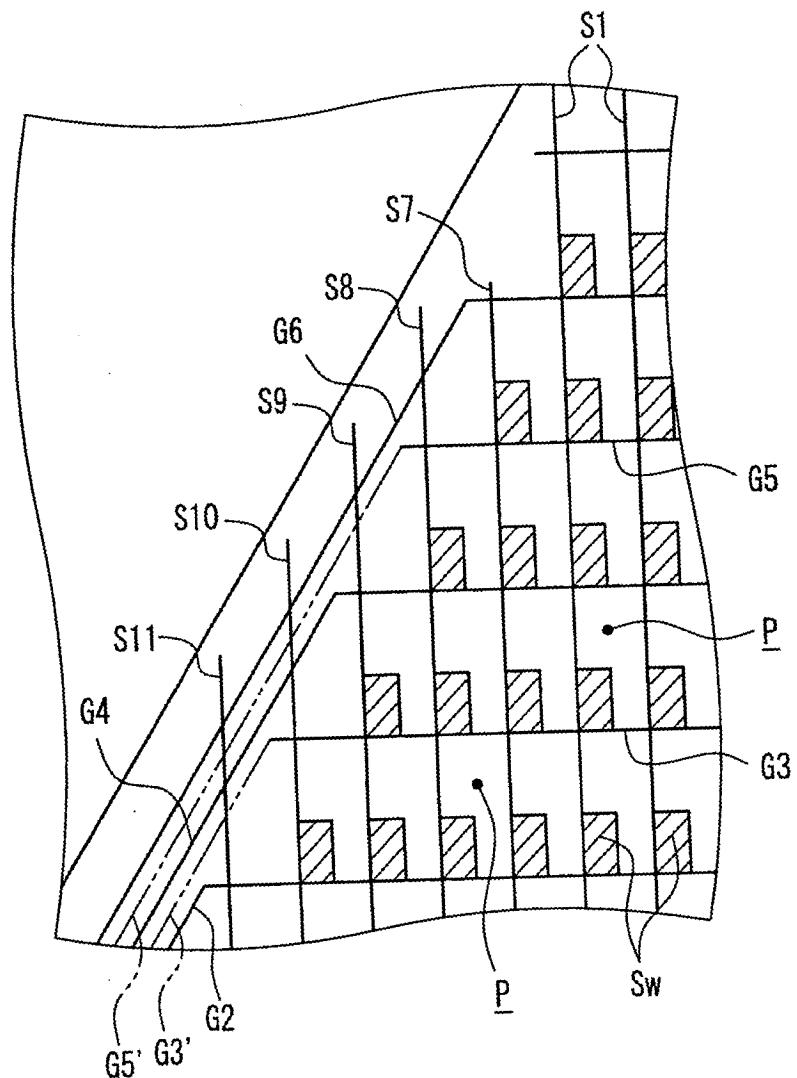


FIG. 7

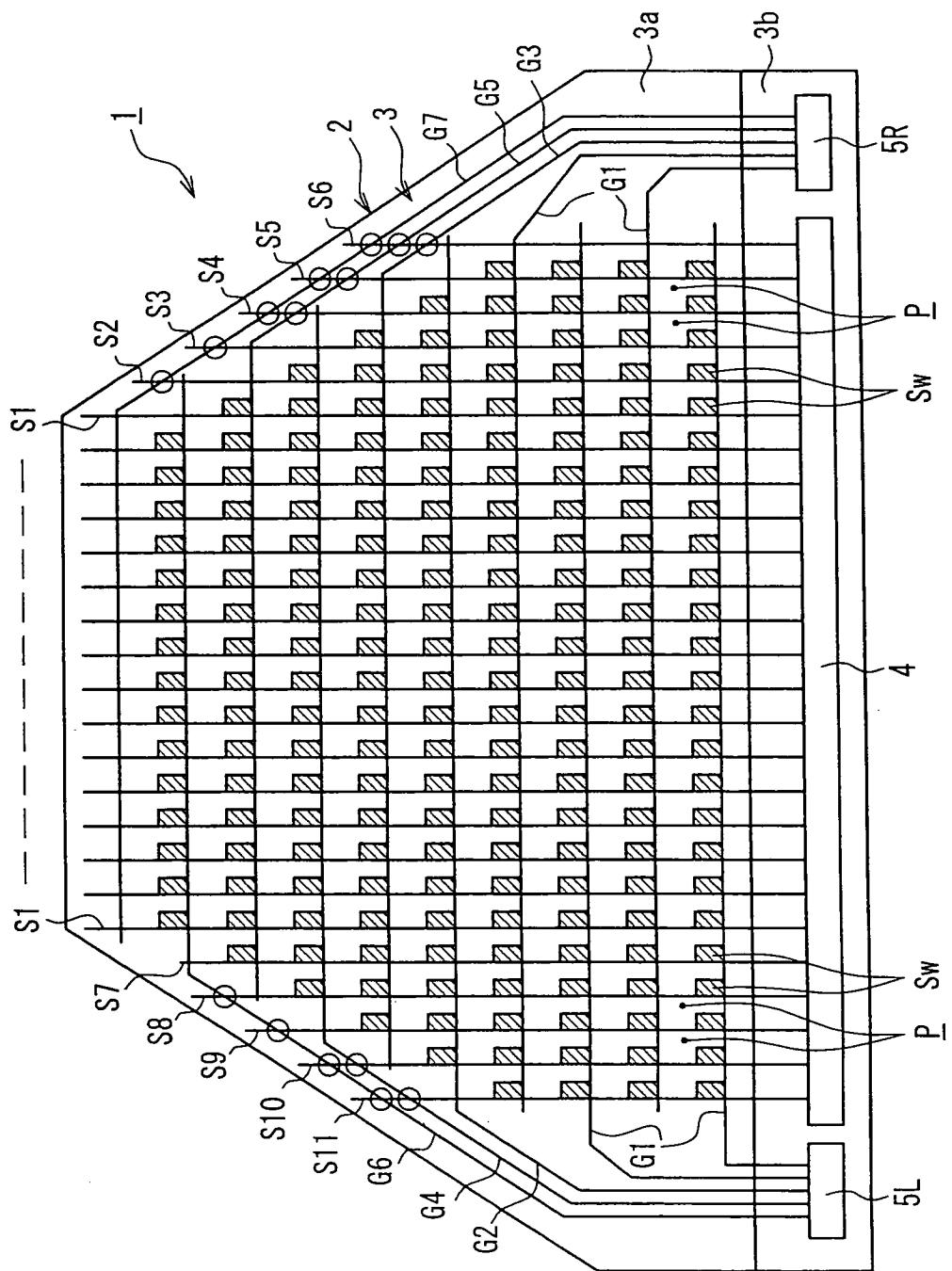


FIG. 8

FIG. 9A

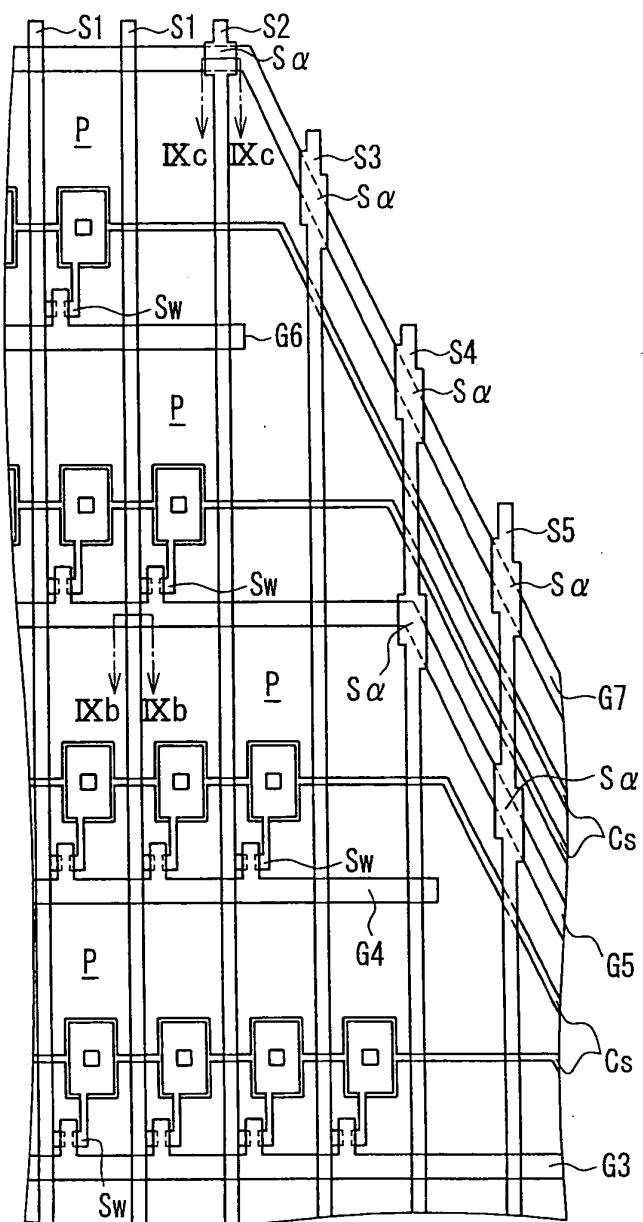


FIG. 9B

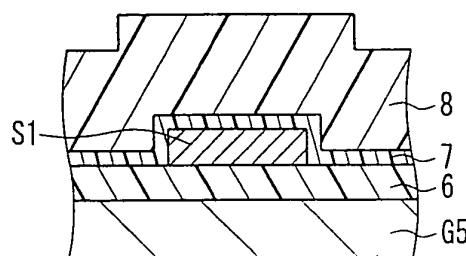
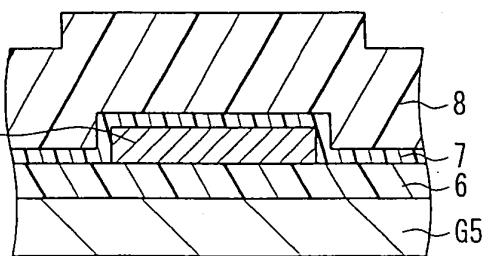


FIG. 9C



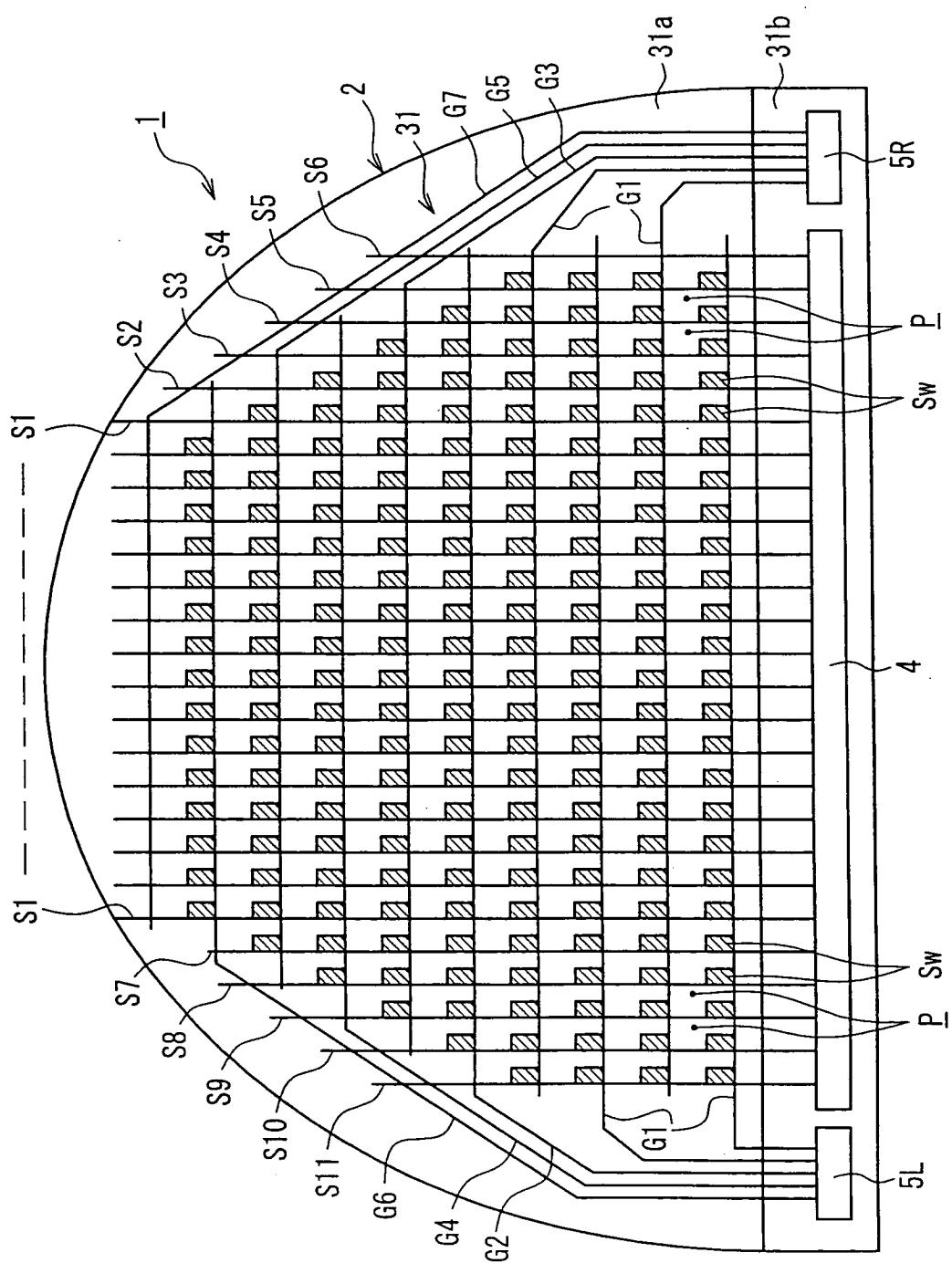


FIG. 10

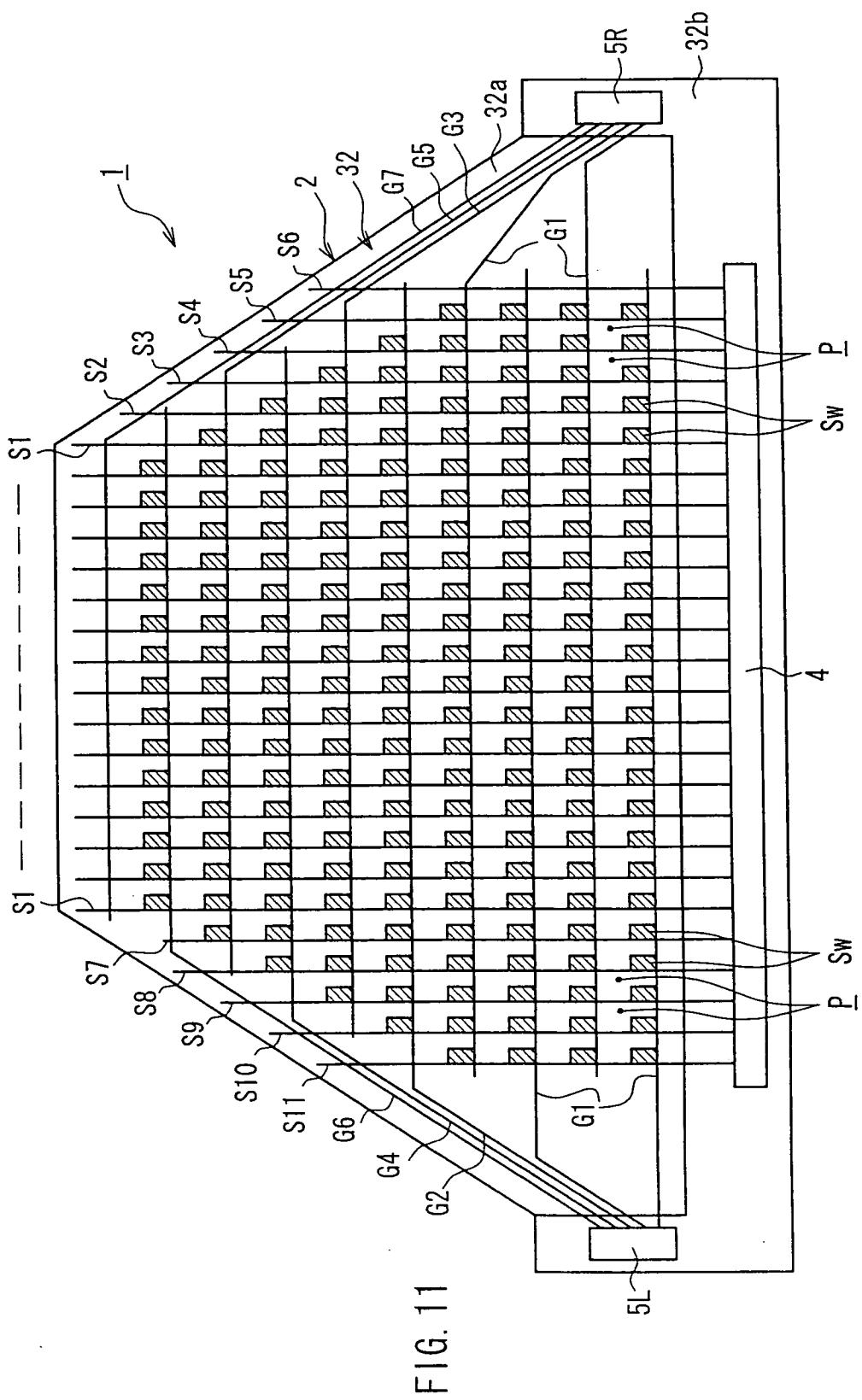


FIG. 1

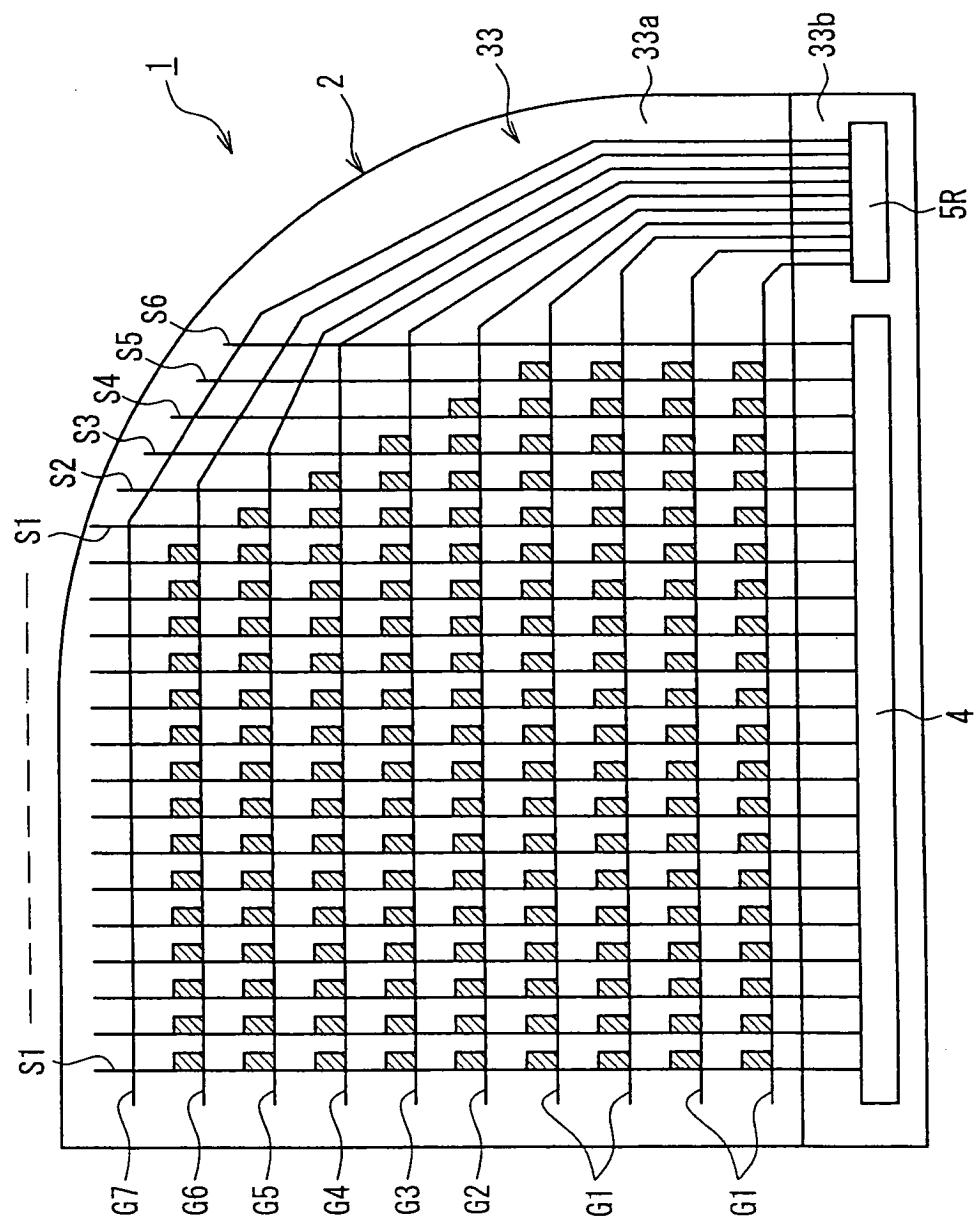


FIG. 12

<b>INTERNATIONAL SEARCH REPORT</b>		International application No. PCT/JP2007/061613												
<p><b>A. CLASSIFICATION OF SUBJECT MATTER</b>  <i>G09F9/30 (2006.01) i, G02F1/1345 (2006.01) i</i></p> <p>According to International Patent Classification (IPC) or to both national classification and IPC</p>														
<p><b>B. FIELDS SEARCHED</b></p> <p>Minimum documentation searched (classification system followed by classification symbols)  <i>G09F9/30, G02F1/1345</i></p>														
<p>Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched</p> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%; text-align: center;"><i>Jitsuyo Shinan Koho</i></td> <td style="width: 33%; text-align: center;"><i>1922-1996</i></td> <td style="width: 33%; text-align: center;"><i>Jitsuyo Shinan Toroku Koho</i></td> <td style="width: 33%; text-align: center;"><i>1996-2007</i></td> </tr> <tr> <td style="text-align: center;"><i>Kokai Jitsuyo Shinan Koho</i></td> <td style="text-align: center;"><i>1971-2007</i></td> <td style="text-align: center;"><i>Toroku Jitsuyo Shinan Koho</i></td> <td style="text-align: center;"><i>1994-2007</i></td> </tr> </table> <p>Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)</p>			<i>Jitsuyo Shinan Koho</i>	<i>1922-1996</i>	<i>Jitsuyo Shinan Toroku Koho</i>	<i>1996-2007</i>	<i>Kokai Jitsuyo Shinan Koho</i>	<i>1971-2007</i>	<i>Toroku Jitsuyo Shinan Koho</i>	<i>1994-2007</i>				
<i>Jitsuyo Shinan Koho</i>	<i>1922-1996</i>	<i>Jitsuyo Shinan Toroku Koho</i>	<i>1996-2007</i>											
<i>Kokai Jitsuyo Shinan Koho</i>	<i>1971-2007</i>	<i>Toroku Jitsuyo Shinan Koho</i>	<i>1994-2007</i>											
<p><b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b></p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%;">Category*</th> <th style="width: 80%;">Citation of document, with indication, where appropriate, of the relevant passages</th> <th style="width: 10%;">Relevant to claim No.</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">A</td> <td>JP 2000-347600 A (Casio Computer Co., Ltd.), 15 December, 2000 (15.12.00), Full text; all drawings (Family: none)</td> <td style="text-align: center;">1-13</td> </tr> <tr> <td style="text-align: center;">A</td> <td>JP 2006-234918 A (Kabushiki Kaisha Hitachi Displays), 07 September, 2006 (07.09.06), Full text; all drawings (Family: none)</td> <td style="text-align: center;">1-13</td> </tr> <tr> <td style="text-align: center;">A</td> <td>JP 11-297760 A (Seiko Epson Corp.), 29 October, 1999 (29.10.99), Full text; all drawings (Family: none)</td> <td style="text-align: center;">1-13</td> </tr> </tbody> </table>			Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.	A	JP 2000-347600 A (Casio Computer Co., Ltd.), 15 December, 2000 (15.12.00), Full text; all drawings (Family: none)	1-13	A	JP 2006-234918 A (Kabushiki Kaisha Hitachi Displays), 07 September, 2006 (07.09.06), Full text; all drawings (Family: none)	1-13	A	JP 11-297760 A (Seiko Epson Corp.), 29 October, 1999 (29.10.99), Full text; all drawings (Family: none)	1-13
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.												
A	JP 2000-347600 A (Casio Computer Co., Ltd.), 15 December, 2000 (15.12.00), Full text; all drawings (Family: none)	1-13												
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A	JP 11-297760 A (Seiko Epson Corp.), 29 October, 1999 (29.10.99), Full text; all drawings (Family: none)	1-13												
<p><input type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/> See patent family annex.</p>														
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<p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier application or patent but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p>	<p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&amp;" document member of the same patent family</p>													
Date of the actual completion of the international search 30 August, 2007 (30.08.07)		Date of mailing of the international search report 11 September, 2007 (11.09.07)												
Name and mailing address of the ISA/ Japanese Patent Office		Authorized officer												
Facsimile No.		Telephone No.												

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**REFERENCES CITED IN THE DESCRIPTION**

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**Patent documents cited in the description**

- JP 2000075257 A [0003]
- JP 2004212500 A [0003]
- JP 2005195788 A [0004]

专利名称(译)	有源矩阵基板，显示面板和显示器		
公开(公告)号	<a href="#">EP2085952A4</a>	公开(公告)日	2010-06-09
申请号	EP2007744933	申请日	2007-06-08
[标]申请(专利权)人(译)	夏普株式会社		
申请(专利权)人(译)	夏普株式会社		
当前申请(专利权)人(译)	夏普株式会社		
[标]发明人	YOSHIDA MASAHIRO		
发明人	YOSHIDA, MASAHIRO		
IPC分类号	G09F9/30 G02F1/1345		
CPC分类号	G02F1/1345 G02F1/136286 G02F2001/13456 G02F2201/56 G09G3/3648 G09G2300/0426 G09G2320/0223		
优先权	2006314533 2006-11-21 JP		
其他公开文献	EP2085952A1 EP2085952B1		
外部链接	<a href="#">Espacenet</a>		

**摘要(译)**

在有源矩阵基板中，设置多个像素 ( P )，以对应于形成为具有矩形形状以外的形状的液晶面板 ( 显示面板 ) ( 2 ) 的显示区域。此外，在多条扫描线 ( 第一信号线 ) ( G ) 和数据线 ( S2至S6 , S8至S11 ) 中沿着具有比其他行更少的像素的行布置的扫描线 ( G3至G7 ) 在多个数据线 ( 第二信号线 ) ( S ) 中沿着具有比其他列更少数量的像素的列布置在除了显示区域之外的位置处彼此交叉。