

(19)



(11)

EP 1 913 435 B1

(12)

EUROPEAN PATENT SPECIFICATION

(45) Date of publication and mention
of the grant of the patent:

15.11.2017 Bulletin 2017/46

(51) Int Cl.:

G02F 1/13357 (2006.01)

(21) Application number: **06783315.2**

(86) International application number:

PCT/KR2006/002793

(22) Date of filing: **14.07.2006**

(87) International publication number:

WO 2007/008048 (18.01.2007 Gazette 2007/03)

(54) BACKLIGHT UNIT AND LIQUID CRYSTAL DISPLAY HAVING THE SAME

RÜCKLICHTEINHEIT UND FLÜSSIGKRISTALLANZEIGE DAMIT

UNITE DE RETROECLAIRAGE ET AFFICHAGE A CRISTAUX LIQUIDES LA COMPORTANT

(84) Designated Contracting States:
DE FR GB NL

• **NAM, Seok-Hyun**

Hyundai Apt.

Seoul 120-091 (KR)

• **LEE, Sang-Yu**

Samsung Apt.

Gyeonggi-do 446-901 (KR)

(30) Priority: **14.07.2005 KR 20050063925**

(74) Representative: **Dr. Weitzel & Partner**

Patent- und Rechtsanwälte mbB

Friedenstrasse 10

89522 Heidenheim (DE)

(43) Date of publication of application:
23.04.2008 Bulletin 2008/17

(56) References cited:

JP-A- H0 830 213

KR-A- 20030 047 173

US-A1- 2002 071 288

US-A1- 2004 070 966

US-A1- 2004 218 388

(73) Proprietor: **Samsung Display Co., Ltd.**
Gyeonggi-do (KR)

(72) Inventors:

• **PARK, Se-Ki**

Gyeonggi-do (KR)

• **KANG, Seock-Hwan**

Gyeonggi-do 443-470 (KR)

• **KIM, Gi-Cherl**

Samsung Apt.

Yongin-si, Gyeonggi-do 446-557 (KR)

EP 1 913 435 B1

Note: Within nine months of the publication of the mention of the grant of the European patent in the European Patent Bulletin, any person may give notice to the European Patent Office of opposition to that patent, in accordance with the Implementing Regulations. Notice of opposition shall not be deemed to have been filed until the opposition fee has been paid. (Art. 99(1) European Patent Convention).

Description

Technical Field

[0001] The present invention relates to a backlight unit, a liquid crystal display having the same, and a method of disposing point light sources in a backlight unit, in which the disposition of point light sources is adjusted to enhance the color uniformity of the backlight unit.

Background Art

[0002] Recently, flat panel display apparatuses, such as, for example, liquid crystal displays (LCDs), plasma display panels (PDPs), and an organic light emitting diodes (OLEDs), have been developed in place of a conventional displays such as cathode ray tubes (CRTs).

[0003] An LCD comprises, for example, an LCD panel having a Thin Film Transistor (TFT) substrate, a color filter substrate, and liquid crystals disposed therebetween. As an LCD panel does not emit light by itself, the LCD may comprise a backlight unit in the rear of the TFT substrate for providing light. The transmittance of the light from the backlight unit may be adjusted according to the alignment of the liquid crystals. The LCD panel and the backlight unit may be accommodated in a chassis.

[0004] A backlight unit may be considered either an edge type or a direct type backlight unit depending upon the location of the light source of the backlight unit. The edge type backlight unit provides the light source at a lateral side of a light guiding plate and is typically used for relatively small LCDs, such as those used in laptops and desktop computers. The edge type backlight unit provides a high light uniformity with good endurance and is suitable for use in thin profile LCDs.

[0005] However, as a result of the increasing demand for larger sized LCDs, the use of direct type backlight units for LCDs has likewise increased. The direct type backlight unit provides the entire surface of the LCD with light by disposing a plurality of light sources in the rear of the LCD panel. In addition, by utilizing a plurality of light sources, the direct type backlight unit may provide a high level of brightness for an LCD as compared with the edge type backlight unit. However, the level of brightness provided by conventional direct type backlight units is generally not sufficiently uniform.

[0006] The LED, which is a point light source, has been identified as a more suitable light source for use with the direct type backlight unit, in comparison to linear light sources such as e.g., lamps. The direct type backlight unit further includes a point light source row comprising a plurality of point light source groups, wherein the point light source groups provide white color light. These point light source groups are disposed on a point light source circuit board in a line.

[0007] However, the above conventional backlight units do not provide adequate color uniformity, due to a deviation of the characteristics of the colors emitted by

the point light sources of the backlight unit. As a result, a user may see horizontal strips or vertical strips when viewing the LCD.

[0008] Thus, there is a need for a backlight unit having improved color uniformity.

[0009] A backlight unit and a method having the features of the preambles of claims 1 and 6, respectively, are known from Figs. 17-18 of US 2004/0218388 A1.

10 Disclosure of Invention

Technical Solution

[0010] According to the present invention, a backlight unit according to claim 1 and a method according to claim 6 are provided. Preferred embodiments of the backlight unit and a liquid crystal display comprising the same are defined in dependent claims 2-5.

20 Brief Description of the Drawings

[0011] Preferred embodiments of the present invention can be understood in more detail from the following descriptions taken in conjunction with the accompanying drawings of which:

Fig. 1 is an exploded perspective view of a liquid crystal display according to a first embodiment of the present invention;

Fig. 2 is a sectional view of the liquid crystal display according to the first embodiment of the present invention;

Fig. 3 is a view for illustrating a disposition of a light emitting diode according to the first embodiment of the present invention; and

Fig. 4, 7, 8, 9 are views for illustrating a disposition of light emitting diodes according to further embodiments of the present invention.

Figs. 5, 6, 10, 11 show comparative examples.

[0012] Preferred embodiments of the present invention and comparative examples will now be described more fully hereinafter below in more detail with reference to the accompanying drawings. This invention may, however, be embodied in different forms and should not be construed as limited to the embodiments set forth herein.

[0013] The exemplary embodiments will be described using an LED as a point light source. However, the present invention may be applied to other types of point light sources as well.

[0014] Reference will now be made in detail to exemplary embodiments of the present invention and comparative examples, examples of which are illustrated in the accompanying drawings, wherein like reference numerals refer to like elements throughout.

[0015] A first embodiment of the present invention will be described with reference to the Fig. 1 through 3.

[0016] Fig. 1 is an exploded perspective view of a liquid

crystal display according to the first embodiment of the present invention, Fig. 2 is a sectional view of the liquid crystal display according to the first embodiment of the present invention, and Fig. 3 is a view for illustrating a disposition of a light emitting diode according to the first embodiment of the present invention.

[0017] An LCD 1 comprises an LCD panel 20, a light regulating part 30, a reflecting plate 40, and an LED circuit board 51, which are disposed sequentially in the rear of the LCD panel 20. The LCD 1 further comprises one or more LED devices 60 seated on the LED circuit board 51 and disposed corresponding to an LED aperture 41 of the reflecting plate 40.

[0018] The LCD panel 20, the light regulating part 30, and the LED circuit board 51 are accommodated between an upper chassis 10 and a lower chassis 70.

[0019] The LCD panel 20 comprises a TFT substrate 21 on which TFTs are formed, a color filter substrate 22 facing the TFT substrate 21. The LCD panel 20 further includes a sealant 23 adhering the two substrates 21 and 22 and forming a cell gap, and a liquid crystal layer 24 encompassed by the two substrates 21 and 22 and the sealant 23. The LCD panel 20 according to the first embodiment is formed in the shape of a rectangle having a long side and a short side. Moreover, the LCD panel 20 controls alignment of the liquid crystal layer 24, thereby forming an image thereon. However, the LCD panel 20 is provided with light from the LED devices 60 disposed at its rear, because the LCD panel 20 does not emit light by itself.

[0020] On a side of the TFT substrate 21 is disposed a driving part 25 applying driving signals to the LCD panel 20. The driving part 25 comprises a flexible printed circuit (FPC) 26, a driving chip 27 seated on the flexible printed circuit 26, and a printed circuit board (PCB) 28 connected on a side of the flexible printed circuit 26. Here, the driving part 25 shown in Fig. 1 is a COF (chip on film) type. However, other types of driving parts may be used, such as, TCP (tape carrier package) or COG (chip on glass) type. Alternatively, the driving part 25 may be formed on the TFT substrate 21 where wirings are formed.

[0021] The light regulating part 30 disposed in the rear of the LCD panel 20 may comprise a diffusion plate 31, a prism film 32, and a protection film 33.

[0022] The diffusion plate 31 comprises a base plate and a coating layer having beads formed on the base plate. The diffusion plate 31 diffuses light from the LED devices 60, thereby improving the uniformity of the brightness of the LCD 1.

[0023] A triangular prism is placed on the prism film 32 in a predetermined alignment. The prism film 32 concentrates the light diffused from the diffusion plate 31 in a direction perpendicular to a surface of the LCD panel 20. Typically, two prism films 32 are used, and the micro prisms formed on the prism film 32 form a predetermined angle with respect to each other. The light passing through the prism film 32 progresses vertically, thereby forming a uniform brightness distribution. Furthermore,

a reflective polarizing film may be used along with the prism film 32. Alternatively, in other embodiments, only the reflective polarizing film may be used without the prism film 32.

[0024] The protection film 33, positioned at the top of the light regulating part 30, protects the prism film 32, which may be vulnerable to scratching.

[0025] The reflecting plate 40 is placed on areas of the LED circuit board 51 in which the LED devices 60 are not seated. Also, one or more LED apertures 41 are formed in the reflecting plate 40 corresponding to the arrangement of LED devices 60 on the LED circuit board 51. In the present embodiment, the set of LED apertures 41 comprise eight parallel lines, with one line having thirteen LED apertures 41 and another line having twelve LED apertures 41 disposed at a regular interval. Accordingly, a pair of the aforementioned lines are provided in quartet. The LED apertures 41 between the adjacent lines are in staggered positions relative to each other. An LED device group 61 having three LEDs 60 is disposed in each LED aperture 41. The LED aperture 41 may be formed slightly bigger than the LED device group 61.

[0026] The reflecting plate 40 reflects the light delivered downward and directs the reflected light to the diffusion plate 31. The reflecting plate 40 may be made of, e.g., polyethylene terephthalate (PET) or polycarbonate (PC), and/or be coated with, for example, silver (Ag) or aluminum (A1). In addition, the reflecting plate 40 is formed with a sufficient thickness so as to prevent it from becoming distorted or shrinking due to heat generated from the LED devices 60.

[0027] In this embodiment, the LED circuit board 51 has an elongated bar shape, and eight LED circuit boards 51 are positioned in parallel at regular intervals. The lengthwise direction of each LED circuit board 51 is disposed in parallel with the long side of the LCD panel 20 which is in the shape of a rectangle. A relatively long LED circuit board 51a and a relatively short LED circuit board 51b are alternatively disposed. Because the LED device 60 may generate a significant amount of heat, the LED circuit board 51, may, for example be made, primarily of aluminum having an excellent thermal conductivity. The LCD 1 may further comprise a heat pipe, a radiating fin, a cooling fan, or other cooling mechanisms for removing the heat generated by the LED devices 60.

[0028] The LED devices 60, seated on the LED circuit board 51, are disposed across the entire rear surface of the LCD panel 20. The LED device 60 comprises a chip 63 for generating light, a lead 64 connecting the chip 63 with the LED circuit board 51, a plastic mold 65 accommodating the lead 63 and supporting the chip 63, silicon 66 and a bulb 67 which are disposed over the chip 63. The bulb 67 may be made of, for example, polymethylmethacrylate (PMMA).

[0029] Depending on the shape of bulb 67, the LED device 60 may be a side emitting type in which the light is mainly emitted to a lateral side thereof or a top emitting type which the light is mainly emitted to the upper side

thereof. The side emitting type provides a high color uniformity for the LCD 1 but a low brightness while the top emitting type provides a high brightness for the LCD 1 but a low color uniformity. According to some embodiments of the prevent invention, the disposition of the LED device 60 is changeable so that the color uniformity of the LCD 1 may be enhanced. Therefore, for example, a top emitting type of LED device 60 may be used to enhance the brightness of the LCD 1.

[0030] The LED device 60 includes an LED device group 61 and is disposed on the LED circuit board 51. The LED device group 61 comprises a red LED 60a, a green LED 60c, and a blue 60b LED. These LED device groups 61 comprising LEDs 60a, 60b, 60c are each disposed in a line on the LED circuit board 51 and form the shape of a triangle.

[0031] The LED device groups 61 disposed on the LED circuit board 51 are formed of an LED device group row 62. The device group row 62 includes LED device group row 62a and LED device group row 62b. LED device group row 62a is disposed on long LED circuit board 51a and comprises the thirteen LED device groups 61. LED device group row 62b is disposed on the short LED circuit board 51b and comprises the twelve LED device groups 61. In the LED device group row 62, the LED device groups 61 are disposed at regular intervals. Moreover, the LED device groups 61 of the adjacent LED device group rows 62 are staggered.

[0032] Referring to Fig. 3, a disposition for the LED device 60 in the LED device group row 62 is described as follows.

[0033] In the LED device groups 61 disposed in the LED device group row 62a, each rotating angle θ of the adjacent LED device groups 61 is different. The rotating angle θ expresses a rotating degree of the LED device group 61. The rotating angle θ , is defined, for example, as an angle between a connecting line a and a perpendicular line b. Herein, the connecting line a is the line between the center of the LED device group 61 and the center of the green LED 60c, and the perpendicular line b is a line which is perpendicular to an elongated direction of the LED device group row 62. Each rotating angle θ of the adjacent LED device groups 61 is different so that the adjacent LED device groups 61 do not overlap each other from a parallel shift.

[0034] The LED device group 61 disposed in the LED device group row 62a has been rotated in a clockwise direction along the LED device group row 62b from the left side to the right side. The difference of the rotating angle θ between the adjacent LED device groups 61 is the same. The LED device group 61 rotates at an angle of about 15 degrees so that the difference of the rotating angle of $15 \times (13-1)$, e.g. 180 degrees, occurs between the LED device group 61 disposed on both end sides of the LED device group row 62a. In other words, the LED device groups 61 disposed on both end sides of the LED device group row 62a are symmetrical with respect to the center point of the LED device group row 62.

[0035] Also, the LED device group 61 disposed on the LED device group row 62b has been rotated in a clockwise direction along the LED device group row 62b from the left side to the right side, and the sum of the rotating angle is about 180 degrees.

[0036] The directions of the LEDs 60a, 60b and 60c of each LED device group 61 may be varied by rotating the LED device group 61 to prevent these LED groups 61 from focusing only one color in only one direction. Reference will now be made in detail to the red LED 60a.

[0037] The red LED 60a faces upward on the left side of the LED device group row 62b. However, the more the LED device 60 goes toward the right side, the more the red LED 60a rotates in clockwise direction. Finally, the red LED 60a faces downward on the right side of the LED device group row 62b. A user best recognizes a light which is emitted from the red LED 60a among the three LEDs 60a, 60b, 60c. Therefore, a user may recognize the red LED 60a disposed in a line as strip lines. In this embodiment of the invention, the direction of the red LED 60a is varied in the LED device group row 62 so that there is a decrease in the occurrence in which a user recognizes the red LED 60a line.

[0038] On the other hand, the color is not uniform with respect to user's visual angle if the LED device groups 61 are not rotated so that the the LED device groups 61 have the same rotating angle as one another. Otherwise, for example, a user may recognize a greenish color in the left side while a user may recognize a reddish color in the right side. In the present embodiment of the invention, the rotating angle θ is varied so that the aforementioned matter may be decreased.

[0039] According to the invention, all the LED device group row 62 are rotated in the same directions.

[0040] Further, according to the present invention, the rotating angle θ of the respective LED device groups 61 is the same.

[0041] Fig. 4 is a view for illustrating a disposition of a light emitting diode according to a second embodiment of the present invention.

[0042] The LED device group 61 disposed on the LED device group row 62a has been rotated such as in the previous embodiment. However, the LED device group 61 disposed on the LED device group row 62b has not been rotated.

[0043] If the LED device group row 62a comprises the thirteen LED device groups 61, each of the thirteen LED device groups 61 rotates at about $180/(13-1)$, e.g. about 15 degrees so as to have a sum for the rotating angle of about 180 degrees.

[0044] On the other hand, if the LED device group row 62b comprises the twelve LED device groups 61, each of the twelve LED device groups 61 rotates at about $180/(12-1)$, e.g. about $16.3636\cdots$ degrees so as to have a sum for the rotating angle of about 180 degrees. Hence, the rotating angle is not a positive number. In this case, the design of the LED circuit board 51 may have been complex. In the present embodiment of the invention, the

LED device group 61 disposed on the short LED circuit board 51b has not been rotated so as to avoid the complex design of the LED circuit board 51. However, the brightness is improved because the LED device group 61 disposed on the long LED circuit board 51a has been rotated.

[0045] Fig. 5 is a view for illustrating a disposition of an LED according to a comparative example.

[0046] The rotating direction of the opposing LED device groups 61 is opposite with respect to the center of the LED device group row 62. In other words, the left side of the LED device group row 62a has been rotated in a clockwise direction and the right side of the LED device group row 62b has been rotated in a counterclockwise direction. The center of the LED device group row 62a having an odd number of the LED device groups 61 is the center of the seventh of the LED device groups 61. Additionally, the center of the LED device group row 62b having an even number of the LED device group 61 is the center of the sixth and seventh of the LED device groups 61.

[0047] According to this comparative example, the LED device 60 may be disposed having a bilateral symmetry. On the other hand, however, the red LEDs 60a disposed in the center portion of the LED device group row 62b may cause the color uniformity of an LCD to decrease. Here, in the present embodiment, an interval between the LED device 60 and the LCD panel 20 is adjusted to prevent the color uniformity of the LCD from decreasing.

[0048] Fig. 6 is a view for illustrating a disposition of an LED according to a comparative example.

[0049] The rotating angle of the LED device group 61 is about 30 degrees, and the sum of the rotating angle of the LED device groups 61 in the LED device group row 62 is about 360 degrees. Therefore, the LED device groups 61, which are disposed in both end sides of the LED device group row 62, have the same rotating angle.

[0050] In this comparative example, all the LED device group rows 62 have the same sum for the rotating angle, but in other comparative examples, the LED device group rows 62 may each have a different sum for the rotating angle.

[0051] Fig. 7 is a view for illustrating a disposition of an LED according to a third embodiment of the present invention.

[0052] In this embodiment of the present invention, all the LED circuit board 51 have the same length and the same number of LED device groups 61 disposed there. Also, each of the LED device groups 61 belonging to one of the adjacent the LED device group rows 62 are disposed to correspond to a respective LED device group 61 belonging to the other adjacent LED device group row 62. In addition, the LED device groups 61 which correspond to each other in the adjacent LED device group rows 62 also have a different rotating angle from one another.

[0053] Fig. 8 is a view for illustrating a disposition of

an LED according to a fourth embodiment of the present invention.

[0054] The LED circuit board 51 has a same length and the same number of LED device groups 61 disposed thereon. The sum of rotating angle of each of the LED device group rows 62 is the same with an angle of about 180 degrees. The adjacent LED circuit boards 51 are staggered and thus the LED device groups 61 disposed on the LED device group rows 62 are also staggered.

[0055] Fig. 9 is a view for illustrating a disposition of an LED according to a fifth embodiment of the present invention.

[0056] The disposition of each LED device group row 62a, 62b and the number of the LED device group 61 are the same as the first embodiment of the present invention. However, in the present embodiment, the respective LED device group rows 62a, 62b are disposed on two of the LED circuit boards 51c, 51d. As the size of the LCD 1 gets larger, the length of the LED circuit board 51 gets larger. If the LED device group rows 62a, 62b are disposed on a plurality of the LED circuit boards 51c, 51d, the length of the LED circuit board 51 may be decreased. Therefore, the manufacturing and handling of the LED circuit board 51c, 51d is simplified.

[0057] Fig. 10 is a view for illustrating a disposition of an LED according to a comparative example.

[0058] The LED device group 61 comprises one red LED 60a, one blue LED 60b and a pair of green LEDs 60c. The LEDs 60a, 60b, 60c have been disposed in the shape of a diamond, in which a pair of the green LEDs 60b are disposed opposite each other.

[0059] The difference of the rotating angle between the adjacent LED device groups 61 is about 180 degrees. Therefore, a pair of the green LEDs 60c are disposed along an elongated direction of the LED device group row 62 in series while each of the red LED s 60a and the blue LED s 60b are disposed with their positions relative to one other alternating along the LED device group row 62.

[0060] Fig. 11 is a view for illustrating a disposition of an LED according to a comparative example.

[0061] The LED device group 61 comprises one red LED 60a, one blue LED 60b and a pair of the green LEDs 60c. The LEDs 60a, 60b, 60c have been disposed in the shape of a diamond, in which a pair of the green LEDs 60b are disposed opposite to each other.

[0062] The rotating angle between the adjacent LED device groups 61 is about 90 degrees. Therefore, a pair of the green LEDs 60c are disposed along an elongated direction of the LED device group row 62 in series with their positions relative to each other alternating along the device group row 62.

[0063] According to the invention, the LED device group 61 comprises three LEDs 60. The color composition of the LED 60 in the LED device group 61 may be different from the above described embodiments of the present invention.

[0064] Having described the exemplary embodiments

of the present invention, it is further noted that it is readily apparent to those of reasonable skill in the art that various modifications may be made without departing from the scope of the invention which is defined by the appended claims.

Claims

1. A backlight unit comprising:

a point light source circuit board (51); and a point light source group row (62) comprising a plurality of point light source groups (61) arranged on the point light source circuit board (51) in a line defining a row direction, wherein each point light source group (61) comprises three point light sources arranged to emit light having mutually different first to third colors, and wherein the three point light sources are disposed in the shape of a triangle, **characterized in that** all the point light source groups (61) have a different rotation angle (θ) with respect to each other, wherein the rotation angle (θ) of a point light source group (61) is defined as the angle between the line defined by the center of the point light source group (61) and the center of the point light source of the first color and a line perpendicular to the row direction of the point light source group row (62), wherein the difference of the rotation angles (θ) of all adjacent point light source groups (61) is the same, the direction of the rotation of all the point light source groups is the same, and a difference of the rotation angles (θ) of the point light source groups (61) at both ends of the point light source group row (62) is 180 degrees.

2. The backlight unit according to claim 1, further comprising a plurality of adjacent point light source group rows (62) disposed in parallel to one another.

3. The backlight unit according to claim 2, wherein the point light source groups (61) disposed in the adjacent point light source group rows (62) are staggered.

4. The backlight unit according to claim 2, wherein a point light source group (61) in one of the adjacent point light source group rows (62) is disposed to be rotated and a point light source group (61) in another of the adjacent point light source group rows (62) is disposed not to be rotated.

5. A liquid crystal display comprising:

a liquid crystal display panel;
a back light unit according to one of the preced-

ing claims, which is disposed in the rear of the liquid crystal display panel.

6. A method of disposing point light sources in a back-light unit comprising:

providing a point light source circuit board (51); and disposing a point light source group row (62) comprising a plurality of point light source groups (61) arranged on the point light source circuit board (51) in a line defining a row direction, wherein each point light source group (61) comprises three point light sources arranged to emit light having mutually different first to third colors, wherein the three point light sources are disposed in the shape of a triangle, **characterized in that**

all the point light source groups (61) have a different rotation angle (θ) with respect to each other, wherein the rotation angle (θ) of a point light source group (61) is defined as the angle between the line defined by the center of the point light source group (61) and the center of the point light source of the first color and a line perpendicular to the row direction of the point light source group row (62), wherein the difference of the rotation angles (θ) of all adjacent point light source groups (61) is the same, the direction of the rotation of all the point light source groups is the same, and the difference of the rotation angles (θ) of the point light source groups (61) at both ends of the point light source group row (62) is 180 degrees.

Patentansprüche

1. Rückleuchteinheit, umfassend:

eine Punktlichtquellen-Schaltkarte (51); und eine Punktlichtquellengruppen-Reihe (62), umfassend eine Vielzahl von Punktlichtquellengruppen (61), die auf der Punktlichtquellen-Schaltkarte (51) in einer Linie angeordnet sind, die eine Zeilenrichtung definiert,

wobei jede Punktlichtquellengruppe (61) drei Punktlichtquellen umfasst, die dafür angeordnet sind, Licht auszusenden, das jeweils unterschiedliche erste bis dritte Farben aufweist, und wobei die drei Punktlichtquellen in Form eines Dreiecks angeordnet sind,

dadurch gekennzeichnet, dass
alle Punktlichtquellengruppen (61) einen unterschiedlichen Rotationswinkel (θ) in Bezug zueinander aufweisen, wobei der Rotationswinkel (θ) einer Punktlichtquellengruppe (61) definiert wird als Winkel zwischen der Linie, die durch die Mitte der Punktlichtquellengruppe (61) und der

Mitte der Punktlichtquelle der ersten Farbe definiert wird, und einer Linie, die senkrecht zur Zeilenrichtung der Punktlichtquellengruppen-Reihe (62) ist, wobei der Unterschied der Rotationswinkel (θ) aller benachbarten Punktlichtquellengruppen (61) gleich ist, die Richtung der Rotation aller Punktlichtquellengruppen gleich ist und ein Unterschied der Rotationswinkel (θ) der Punktlichtquellengruppen (61) an beiden Enden der Punktlichtquellengruppen-Reihe (62) 180 Grad beträgt. 5

2. Rückleuchteinheit nach Anspruch 1, ferner umfassend eine Vielzahl von benachbarten Punktlichtquellengruppen-Reihen (62), die parallel zueinander angeordnet sind. 15

3. Rückleuchteinheit nach Anspruch 2, wobei die Punktlichtquellengruppen (61), die in den benachbarten Punktlichtquellengruppen-Reihe (62) angeordnet sind, versetzt sind. 20

4. Rückleuchteinheit nach Anspruch 2, wobei eine Punktlichtquellengruppe (61) in einer der benachbarten Punktlichtquellengruppen-Reihen (62) derart angeordnet ist, dass sie gedreht ist, und eine Punktlichtquellengruppe (61) in einer anderen der benachbarten Punktlichtquellengruppen-Reihen (62) derart angeordnet ist, dass sie nicht gedreht ist. 25

5. Flüssigkristallanzeige, umfassend:
ein Flüssigkristallanzeigefeld; eine Rückleuchteinheit nach einem der vorhergehenden Ansprüche, die an der Rückseite des Flüssigkristallanzeigefelds angeordnet ist. 35

6. Verfahren zum Anordnen von Punktlichtquellen in einer Rückleuchteinheit, umfassend:
Bereitstellen einer Punktlichtquellen-Schaltkarte (51); und Anordnen einer Punktlichtquellengruppen-Reihe (62), die eine Vielzahl von Punktlichtquellengruppen (61) umfasst, die auf der Punktlichtquellen-Schaltkarte (51) in einer Linie angeordnet sind, die eine Zeilenrichtung definiert, wobei jede Punktlichtquellengruppe (61) drei Punktlichtquellen umfasst, die dafür angeordnet sind, Licht auszusenden, das jeweils unterschiedliche erste bis dritte Farben aufweist, wobei die drei Punktlichtquellen in Form eines Dreiecks angeordnet sind, **dadurch gekennzeichnet, dass** 40 alle Punktlichtquellengruppen (61) einen unterschiedlichen Rotationswinkel (θ) in Bezug zueinander aufweisen, wobei der Rotationswinkel 45

50

55

(θ) einer Punktlichtquellengruppe (61) definiert wird als Winkel zwischen der Linie, die durch die Mitte der Punktlichtquellengruppe (61) und der Mitte der Punktlichtquelle der ersten Farbe definiert wird, und einer Linie, die senkrecht zur Zeilenrichtung der Punktlichtquellengruppen-Reihe (62) ist, wobei der Unterschied der Rotationswinkel (θ) aller benachbarten Punktlichtquellengruppen (61) gleich ist, die Richtung der Rotation aller Punktlichtquellengruppen gleich ist und der Unterschied der Rotationswinkel (θ) der Punktlichtquellengruppen (61) an beiden Enden der Punktlichtquellengruppen-Reihe (62) 180 Grad beträgt. 180 Grad

Revendications

1. Unité de rétroéclairage comprenant :

une carte de circuit de source de lumière ponctuelle (51) ; et une rangée de groupes de sources de lumière ponctuelle (62) comprenant une pluralité de groupes de sources de lumière ponctuelle (61) agencés sur la carte de circuit de source de lumière ponctuelle (51) dans une ligne définissant une direction de rangée, dans laquelle chaque groupe de sources de lumière ponctuelle (61) comprend trois sources de lumière ponctuelle agencées pour émettre une lumière ayant des première à troisième couleurs mutuellement différentes, et dans laquelle les trois sources de lumière ponctuelle sont disposées en forme de triangle, **caractérisée en ce que** tous les groupes de sources de lumière ponctuelle (61) ont un angle de rotation (θ) différent les uns par rapport aux autres, dans laquelle l'angle de rotation (θ) d'un groupe de sources de lumière ponctuelle (61) est défini comme l'angle entre la ligne définie par le centre du groupe de sources de lumière ponctuelle (61) et le centre de la source de lumière ponctuelle de la première couleur et une ligne perpendiculaire à la direction de rangée de la rangée de groupes de sources de lumière ponctuelle (62), dans laquelle la différence des angles de rotation (θ) de tous les groupes de sources de lumière ponctuelle (61) adjacents est la même, la direction de rotation de tous les groupes de sources de lumière ponctuelle est la même, et une différence des angles de rotation (θ) des groupes de sources de lumière ponctuelle (61) aux deux extrémités de la rangée de groupes de sources de lumière ponctuelle (62) est de 180 degrés.

2. Unité de rétroéclairage selon la revendication 1, comprenant en outre une pluralité de rangées de groupes de sources de lumière ponctuelle (62) adjacentes disposées parallèlement les unes aux autres. 5

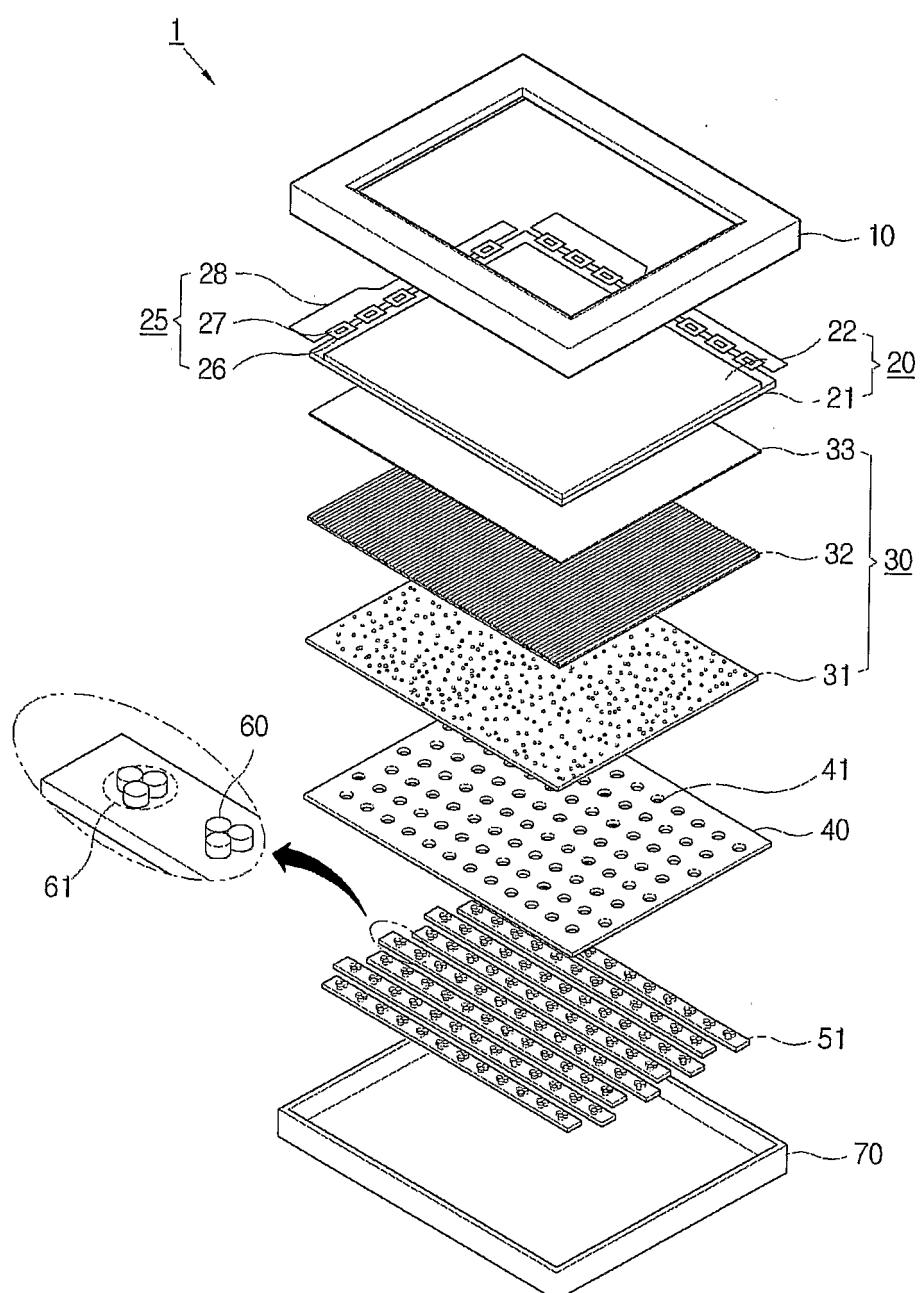
3. Unité de rétroéclairage selon la revendication 2, dans laquelle les groupes de sources de lumière ponctuelle (61) disposés dans les rangées de groupes de sources de lumière ponctuelle (62) adjacentes sont en quinconces. 10

4. Unité de rétroéclairage selon la revendication 2, dans laquelle un groupe de sources de lumière ponctuelle (61) dans l'une des rangées de groupes de sources de lumière ponctuelle (62) adjacentes est disposé pour être tourné et un groupe de sources de lumière ponctuelle (61) dans une autre des rangées de groupes de sources de lumière ponctuelle (62) adjacentes est disposé pour ne pas être tourné. 15 20

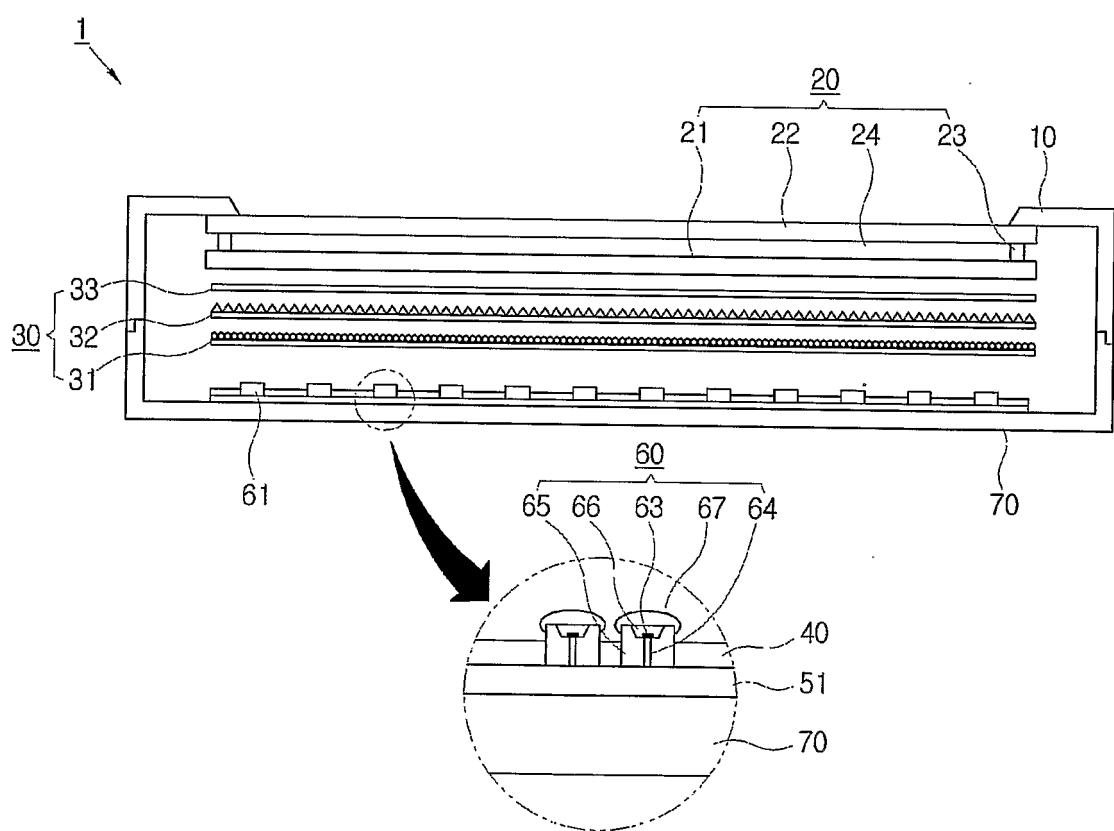
5. Affichage à cristaux liquides comprenant :
 un panneau d'affichage à cristaux liquides ;
 une unité de rétroéclairage selon l'une des revendications précédentes, qui est disposée à l'arrière du panneau d'affichage à cristaux liquides. 25

6. Procédé de disposition de sources de lumière ponctuelle dans une unité de rétroéclairage comprenant :
 la fourniture d'une carte de circuit de source de lumière ponctuelle (51) ; et la disposition d'une rangée de groupes de sources de lumière ponctuelle (62) comprenant une pluralité de groupes de sources de lumière ponctuelle (61) agencés sur la carte de circuit de source de lumière ponctuelle (51) dans une ligne définissant une direction de rangée, 30 35 40
 dans lequel chaque groupe de sources de lumière ponctuelle (61) comprend trois sources de lumière ponctuelle agencées pour émettre une lumière ayant des première à troisième couleurs mutuellement différentes, dans lequel les trois sources de lumière ponctuelle sont disposées en forme de triangle, **caractérisé en ce que**
 tous les groupes de sources de lumière ponctuelle (61) ont un angle de rotation (θ) différent 45 50 55 les uns par rapport aux autres, dans lequel l'angle de rotation (θ) d'un groupe de sources de lumière ponctuelle (61) est défini comme l'angle entre la ligne définie par le centre du groupe de sources de lumière ponctuelle (61) et le centre de la source de lumière ponctuelle de la première couleur et une ligne perpendiculaire à la direction de rangée de la rangée de groupes de sources de lumière ponctuelle (62), dans lequel la différence des angles de rotation (θ) de tous les groupes de sources de lumière ponctuelle (61) adjacents est la même, la direction de rotation de tous les groupes de sources de lumière ponctuelle est la même, et la différence des angles de rotation (θ) des groupes de sources de lumière ponctuelle (61) aux deux extrémités de la rangée de groupes de sources de lumière ponctuelle (62) est de 180 degrés.

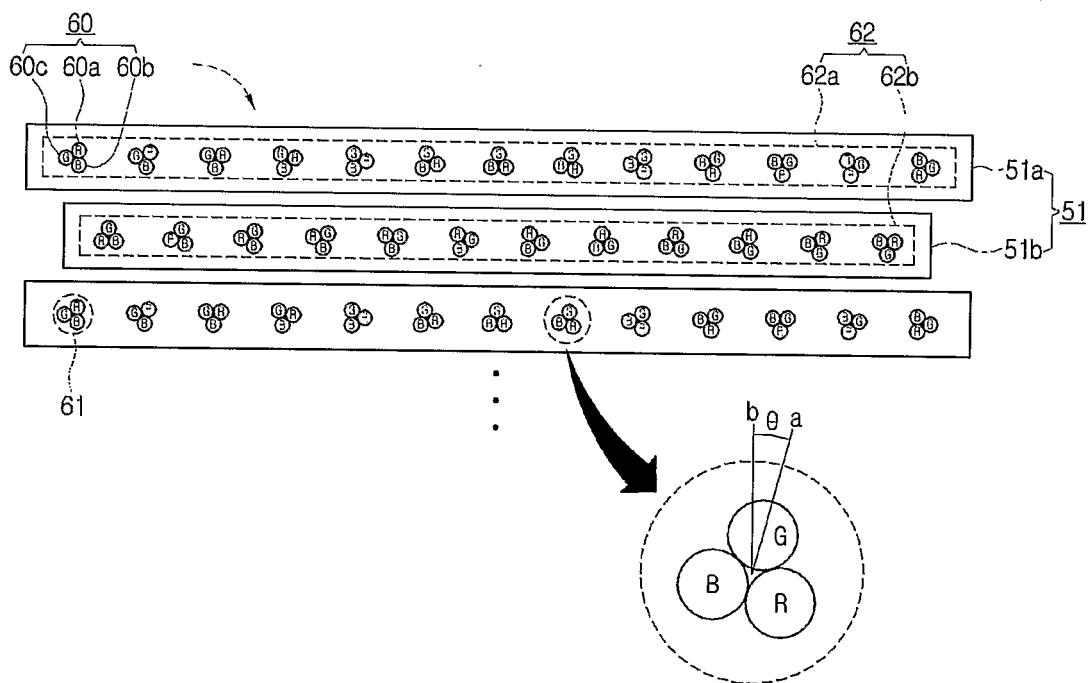
[Fig. 1]



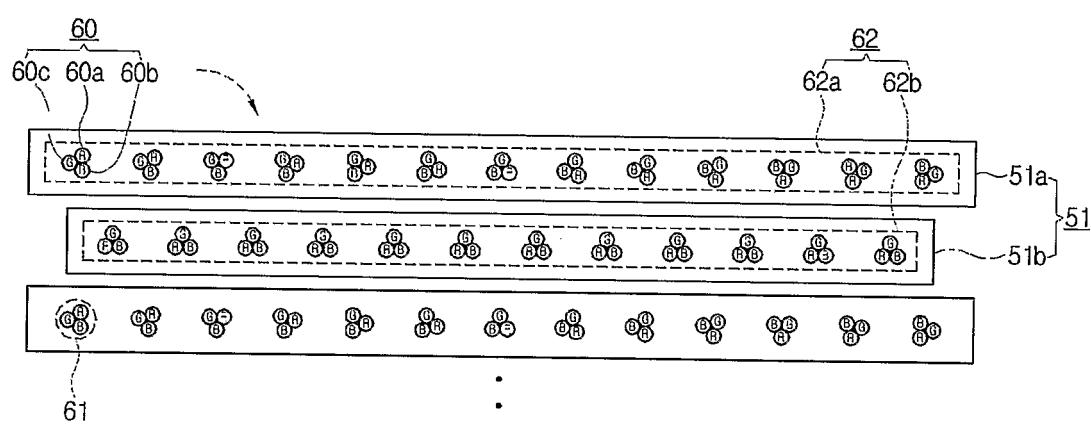
[Fig. 2]



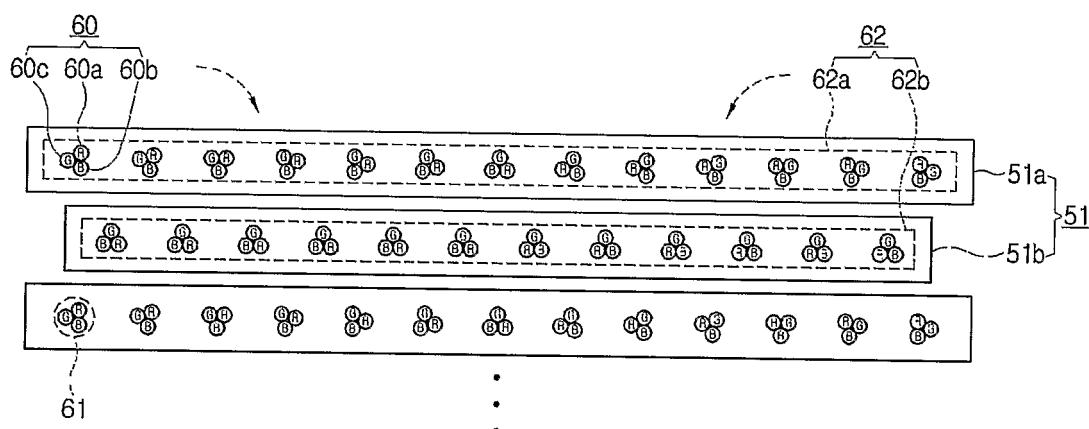
[Fig. 3]



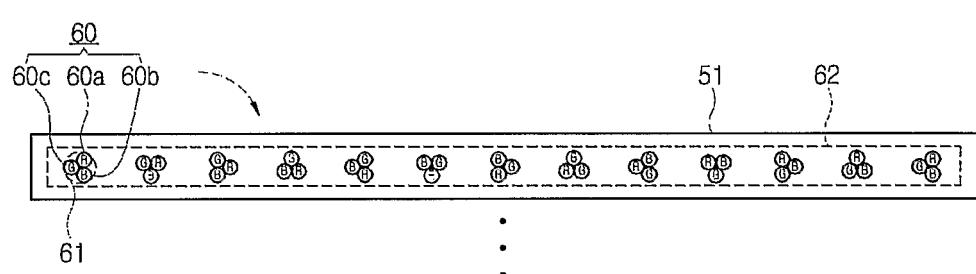
[Fig. 4]



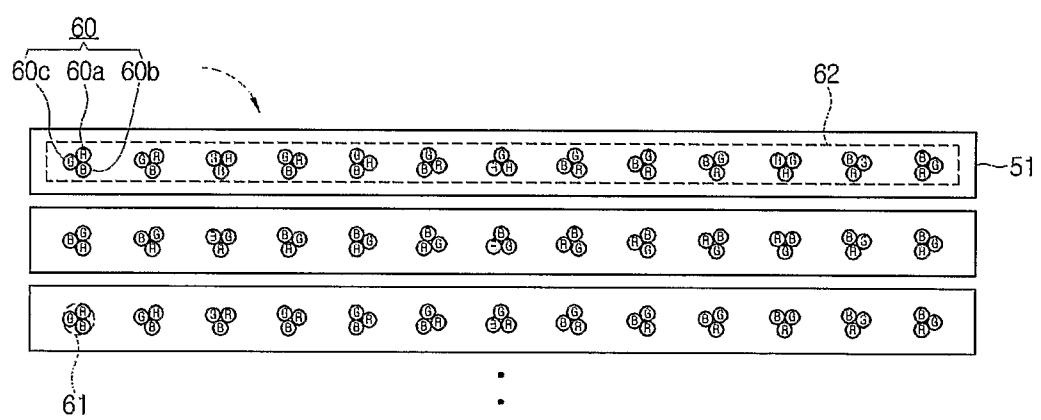
[Fig. 5]



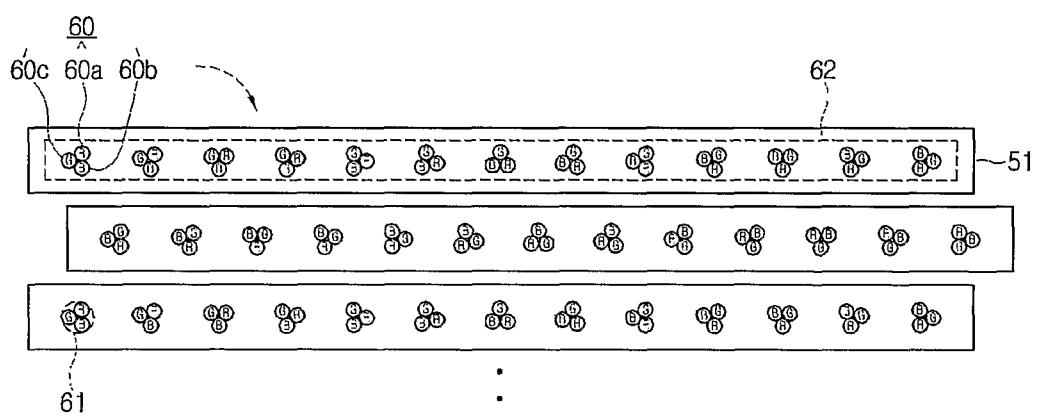
[Fig. 6]



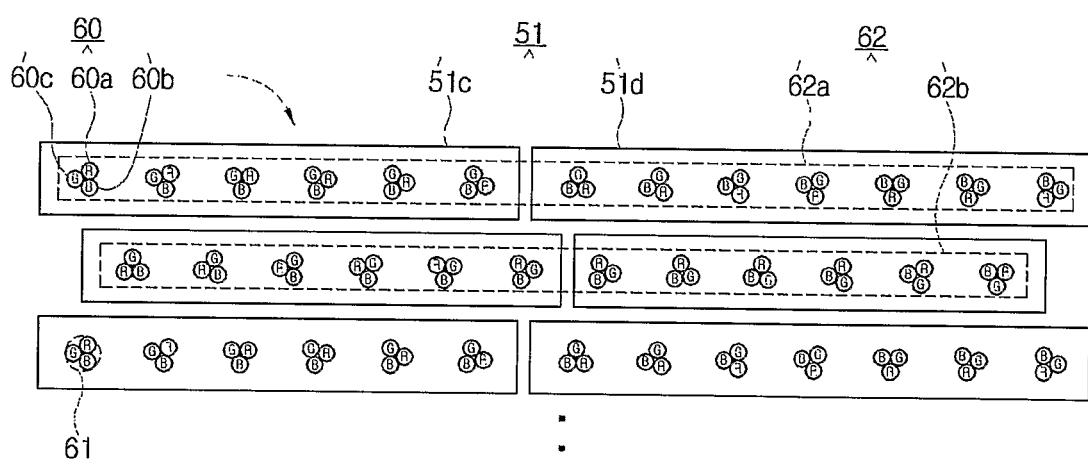
[Fig. 7]



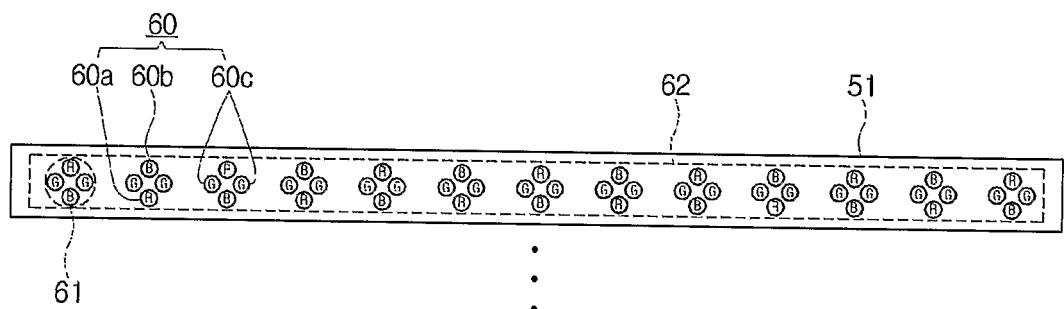
[Fig. 8]



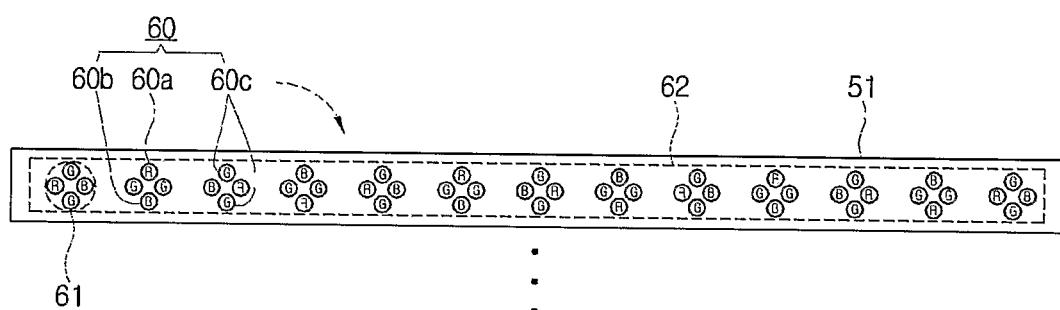
[Fig. 9]



[Fig.10]



[Fig.11]



REFERENCES CITED IN THE DESCRIPTION

This list of references cited by the applicant is for the reader's convenience only. It does not form part of the European patent document. Even though great care has been taken in compiling the references, errors or omissions cannot be excluded and the EPO disclaims all liability in this regard.

Patent documents cited in the description

- US 20040218388 A1 [0009]

专利名称(译)	背光单元和具有该背光单元的液晶显示器		
公开(公告)号	EP1913435A1	公开(公告)日	2008-04-23
申请号	EP2006783315	申请日	2006-07-14
[标]申请(专利权)人(译)	三星电子株式会社		
申请(专利权)人(译)	SAMSUNG ELECTRONICS CO. , LTD.		
当前申请(专利权)人(译)	SAMSUNG ELECTRONICS CO. , LTD.		
[标]发明人	KANG SEOCK HWAN		
发明人	PARK, SE-KI, BYEOKJEOKGOL APT. KANG, SEOCK-HWAN KIM, GI-CERL SAMSUNG APT. NAM, SEOK-HYUN HYUNDAI APT. LEE, SANG-YU SAMSUNG APT.		
IPC分类号	G02F1/13357 F21S2/00 F21V19/00 F21V29/00 F21Y101/02 H01L33/00 H01L33/58		
CPC分类号	G02F1/133603 G02F1/133609 G02F1/133611 G02F2001/133613 Y10S362/80		
代理机构(译)	DR.威猛和合作伙伴		
优先权	1020050063925 2005-07-14 KR		
其他公开文献	EP1913435B1 EP1913435A4		
外部链接	Espacenet		

摘要(译)

提供一种背光单元。背光单元包括点光源电路板和点光源组行，点光源组行包括布置在点光源电路板中的多个点光源组。另外，点光源组的至少一部分相对于彼此具有不同的旋转角度。