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(54) **VERTICALLY ALIGNED LIQUID CRYSTAL DISPLAY HAVING POSITIVE COMPENSATION FILM**

VERTIKAL AUSGERICHTETE FLÜSSIGKRISTALLANZEIGE MIT EINEM POSITIV-KOMPENSATIONSFILM

ECRAN A AFFICHAGE A CRISTAUX LIQUIDES ALIGNES VERTICALEMENT ET AYANT UN FILM DE COMPENSATION POSITIVE

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Description**TECHNICAL FIELD**

5 **[0001]** The present invention relates to a vertically aligned liquid crystal display (hereinafter, referred to as a "VA-LCD") using a compensation film having a positive retardation value so as to improve viewing angle characteristics.

BACKGROUND ART

10 **[0002]** As well known to those skilled in the art, a -C-plate compensation film and an A-plate compensation film have been used to compensate for a black state of a VA-LCD under the condition that small drive voltage is applied. U.S. Patent Serial No. 4,889,412 discloses a conventional VA-LCD using the -C-plate compensation film.

[0003] However, the conventional VA-LCD using the -C-plate compensation film does not completely compensate for a black state, thus having a disadvantage such as a leakage of light at a viewing angle.

15 **[0004]** Further, U.S. Patent Serial No. 6,141,075 discloses a conventional VA-LCD comprising both the -C-plate compensation film and the A-plate compensation film.

[0005] The above VA-LCD comprising both the -C-plate compensation film and the A-plate compensation film more completely achieves compensation of a black state under the condition that small drive voltage is applied.

20 **[0006]** However, the above-described conventional VA-LCDs require improvements of contrast and coloring at a front surface and a tilt angle in order to completely compensate for the black state.

DISCLOSURE OF THE INVENTION

25 **[0007]** Therefore, the present invention has been made in view of the above problems, and it is an object of the present invention to provide an achromatic VA-LCD comprising a positive compensation film, in which contrast at a front surface and a tilt angle of the VA-LCD filled with liquid crystal having a negative dielectric anisotropy is improved, and coloring at the tilt angle in a black state is minimized, thus improving viewing angle characteristics.

[0008] In accordance with the present invention, the above and other objects can be accomplished by the provision of a vertically aligned LCD (VA-LCD) as disclosed in claim 1.

30 **[0009]** In Example 1 according to the present invention, the positive compensation film may include one of a first retardation film (+A-plate) and one of a second retardation film (-C-plate) in which one of the first retardation film and the second retardation film may be selectively arranged between the VA-panel and the upper polarizing plate, and the other one of the second retardation film is arranged between the VA-panel and the lower polarizing plate, or all of the first retardation film and the second retardation film are arranged at one area between the VA-panel and the upper polarizing plate, or between the VA-panel and the lower polarizing plate.

35 **[0010]** In Example 2 according to the present invention, the positive compensation film may include two of a first retardation film (+A-plate) and one of a second retardation film (-C-plate), in which one of the first retardation film and one of the second retardation film may be arranged at one area between the VA-panel and the upper polarizing plate, or between the VA-panel and the lower polarizing plate, and the other one of the first retardation film is arranged at the other area between the VA-panel and the upper polarizing plate, or between the VA-panel and the lower polarizing plate.

40 **[0011]** In Example 3 according to the present invention, the positive compensation film may include two of a first retardation film (+A-plate) and two of a second retardation film (-C-plate), in which one of the first retardation film and one of the second retardation film may be arranged between the VA-panel and the upper polarizing plate, and the other one of the first retardation film and the other one of the second retardation film are arranged between the VA-panel and the lower polarizing plate.

45 **[0012]** In each of the above examples according to the present invention, a first retardation film (+A-plate) has a reversed wavelength dispersion in which retardation is increased in proportion to the increase of a wavelength in the range of visible rays, and has a retardation in the range of 20 ~ 200nm, preferably 130~ 160nm at a wavelength of 550nm. The ratio ($R_{A,400}/R_{A,550}$) of the in-plane retardations of the first retardation film (A-plate) is in the range of 0.6 to 0.9; and the ratio ($R_{A,700}/R_{A,500}$) of the in-plane retardations of the first retardation film (A-plate) is in the range of 1.1 to 1.5, wherein the $R_{A,400}$, $R_{A,500}$, $R_{A,550}$ and $R_{A,700}$ represent in-plane retardations at wavelengths of 400nm, 500nm, 550nm and 700nm, respectively.

50 **[0013]** Also, in each of the above examples according to the present invention, a second retardation (-C-Plate) film has a retardation in the range of -100~400nm at a wavelength of 550nm, and the total thickness retardation ($R_c + R_{VA}$) including the thickness retardation of a second retardation film and the thickness retardation of the VA-panel is in the range of 50nm to 150nm, being proportional to a wavelength in the range of visible rays, and a relative retardation ($R_{-C,400}/R_{-C,550}$) at wavelengths of 400nm and 550nm is larger than that of the VA-panel at the same wavelength and a relative retardation ($R_{-C,700}/R_{-C,550}$) at wavelengths of 550nm and 700nm is smaller than that of the VA-panel at the

same wavelength. Preferably, the thickness relative retardation ($R_{C,400}/R_{C,550}$) at 400nm and 550nm of the second retardation film (-C-plate) has in the range of 1.1~1.3, and the thickness relative retardation ($R_{C,700}/R_{C,550}$) at 550nm and 700nm of the second retardation film (-C-plate) has in the range of 0.8~0.9.

[0014] Also, in each of the above examples according to the present invention, directors of liquid crystalline polymers of the VA-panel, under the condition that small voltage is applied to the VA-panel, may have a pretilt angle in the range of 75° to 90° between the upper and lower glass substrates. The pretilt angle is preferably in the range of 87° to 90°, more preferably in the range of 89° to 90°.

[0015] Also, in each of the above examples according to the present invention, a liquid crystalline layer formed on the VA-panel may have a retardation at a wavelength of 550nm, in the range of 80nm to 400nm, preferably in the range of 80nm to 300nm. A rubbed direction of the liquid crystals injected into the VA-panel may have an angle of 45° with the optical absorption axes of the polarizing plates.

BRIEF DESCRIPTION OF THE DRAWINGS

[0016] The above and other objects, features and other advantages of the present invention will be more clearly understood from the following detailed description taken in conjunction with the accompanying drawings, in which:

Figs. 1a to 1d are perspective views of a VA-LCD cell comprising a positive compensation film in accordance with a first embodiment of the present invention;

Figs. 2a and 2b are perspective views of a VA-LCD cell comprising a positive compensation film in accordance with a second embodiment of the present invention;

Fig. 3 is a perspective view of a VA-LCD cell comprising a positive compensation film in accordance with a third embodiment of the present invention;

Fig. 4 is a graph showing the results of simulation for wavelength dependability of a thickness retardation of the VA-LCD cell, a thickness retardation of a second retardation film (C-plate), its absolute value, and a total thickness retardation in the VA-LCD cell comprising the positive compensation film of the present invention;

Fig. 5 is a diagram showing the result of simulation for a contrast ratio of the VA-LCD cell comprising a positive compensation film in accordance with Example 1 of the present invention at a tilt angle in the range of 0° to 80° at all azimuth angles, in case that a white ray is applied;

Fig. 6 is a diagram showing the result of simulation for coloring of the VA-LCD cell comprising a positive compensation film in accordance with Example 1 of the present invention in a black state at a tilt angle in the range of 0° to 80°, which is varied by an interval of 2°, at an azimuth angle of 45°, in case that a white ray is applied;

Fig. 7 is a diagram showing the results of simulation for a contrast ratio of the VA-LCD cell comprising a positive compensation film in accordance with Example 2 of the present invention at a tilt angle in the range of 0° to 80° at all azimuth angles, in case that a white ray is applied; and

Fig. 8, is a diagram showing the results of simulation for coloring of the VA-LCD cells in accordance with examples 1 and 2 of the present invention in a black state at a tilt angle in the range of 0° to 80°, which is varied by an interval of 2°, at an azimuth angle of 45°, in case that a white ray is applied.

BEST MODE FOR CARRYING OUT THE INVENTION

[0017] Now, preferred embodiments of the present invention will be described in detail with reference to the annexed drawings.

[0018] Figs. 1 to 3 respectively illustrate VA-LCD cells comprising a positive compensation film in accordance with each of examples of the present invention.

[0019] Figs. 1a to 1d are perspective views of a VA-LCD cell comprising a positive compensation film including one of a first retardation film (+A-plate) and one of a second retardation film (-C-plate), in accordance with Example 1 of the present invention. Figs. 2a and 2b are perspective views of a VA-LCD cell comprising a positive compensation film including two of the first retardation film (+A-plates) and one of the second retardation film (-C-plate), in accordance with Example 2 of the present invention. Fig. 3 is a perspective view of a VA-LCD cell comprising a positive compensation film including two of the first retardation film (+A-plates) and two of the second retardation film (-C-plates), in accordance with Example 3 of the present invention.

Example 1

[0020] As shown in Figs. 1a to 1d, a VA-LCD in accordance with Example 1 of the present invention comprises a vertically aligned panel (VA-panel) 13 obtained by injecting liquid crystal having a negative dielectric anisotropy ($\Delta\epsilon < 0$) or a positive dielectric anisotropy ($\Delta\epsilon > 0$) into a gap between upper and lower glass substrates, two polarizing plates

11 and 12 arranged above the upper and lower surfaces of the VA-panel 13 so that optical absorption axes 11c and 12c are perpendicular to each other, and a positive compensation film including a first retardation film (+A-plate) 14 and a second retardation film (-C-plate) 15, which are arranged between the VA-panel 13 and the polarizing plates 11 and 12.

[0021] In Fig. 1a, a first retardation film (+A-plate) 14 is arranged between the VA-panel 13 and the lower polarizing plate 11, and a second retardation film (-C-plate) 15 is arranged between the VA-panel 13 and the upper polarizing plate 12. Here, the first retardation film (+A-plate) 14 is arranged such that an optical axis 14c of the first retardation film (+A-plate) 14 is perpendicular to the optical absorption axis 11c of the lower polarizing plate 11, thus serving as a compensation film for compensating for retardation.

[0022] In Fig. 1b, illustrating a modification of Example 1 shown in Fig. 1a, a first retardation film (+A-plate) 14 is arranged between the VA-panel 13 and the upper polarizing plate 12, and a second retardation film (-C-plate) 15 is arranged between the VA-panel 13 and the lower polarizing plate 11. Here, the first retardation film (+A-plate) 14 is arranged such that the optical axis 14c of the first retardation film (+A-plate) 14 is perpendicular to the optical absorption axis 12c of the upper polarizing plate 12.

[0023] In Fig. 1c illustrating another modification of Example 1 shown in Fig. 1a, a first retardation film (+A-plate) 14 and a second retardation film (-C-plate) 15 are arranged between the VA-panel 13 and the upper polarizing plate 12. Here, the first retardation film (+A-plate) 14 is arranged such that the optical axis 14c of the first retardation film (+A-plate) 14 is perpendicular to the optical absorption axis 12c of the upper polarizing plate 12.

[0024] In Fig. 1d illustrating yet another modification of Example 1 shown in Fig. 1a, a first retardation film (+A-plate) 14 and a second retardation film (-C-plate) 15 are arranged between the VA-panel 13 and the upper polarizing plate 12. However, the positions of the first retardation film (+A-plate) 14 and the second retardation film (-C-plate) 15 are opposite to the positions of the first retardation film (+A-plate) 14 and the second retardation film (-C-plate) 15 in Fig. 1c. Here, the first retardation film (+A-plate) 14 is arranged such that the optical axis 14c of the first retardation film (+A-plate) 14 is perpendicular to the optical absorption axis 12c of the upper polarizing plate 12.

Example 2

[0025] As shown in Figs. 2a and 2b, a VA-LCD in accordance with Example 2 of the present invention comprises two polarizing plates 21 and 22 arranged such that optical absorption axes 21c and 22c are perpendicular to each other, a vertically aligned panel (VA-panel) 23 is interposed between the two polarizing plates 21 and 22, and a positive compensation film including two of the first retardation film (+A-plate) 24a and 24b and one of the second retardation film (-C-plate) 25, which are arranged between the VA-panel 23 and the polarizing plates 21 and 22. One of the first retardation films (+A-plates) 24a and 24b and the second retardation film (-C-plate) 25 are arranged at one area between the VA-panel 23 and the upper polarizing plate 22, or between the VA-panel 23 and the lower polarizing plate 21, and the other one of the first retardation film is arranged at the other area between the VA-panel 23 and the upper polarizing plate 22, or between the VA-panel 23 and the lower polarizing plate 21.

[0026] In Fig. 2a, a first retardation film (+A-plate) 24a is arranged between the VA-panel 23 and the lower polarizing plate 21, and a first retardation film (+A-plate) 24b and a second retardation film (-C-plate) 25 are arranged between the VA-panel 23 and the upper polarizing plate 22. Here, the first retardation film (+A-plate) 24a is arranged between the VA-panel 23 and the lower polarizing plate 21 such that an optical axis 24c of the first retardation film (+A-plate) 24a is perpendicular to the optical absorption axis 21c of the lower polarizing plate 21, and the first retardation film (+A-plate) 24b is arranged between the VA-panel 23 and the upper polarizing plate 22 such that an optical axis 24c of the first retardation film (+A-plate) 24b is perpendicular to the optical absorption axis 22c of the upper polarizing plate 22.

[0027] In Fig. 2b illustrating a modification of Example 2 shown in Fig. 2a, a first retardation film (+A-plate) 24b is arranged between the VA-panel 23 and the upper polarizing plate 22, and a first retardation film (+A-plate) 24a and a second retardation film (-C-plate) 25 are arranged between the VA-panel 23 and the lower polarizing plate 21. Here, the first retardation film (+A-plate) 24b is arranged between the VA-panel 23 and the upper polarizing plate 22 such that the optical axis 24c of the first retardation film (+A-plate) 24b is perpendicular to the optical absorption axis 22c of the upper polarizing plate 22, and the first retardation film (+A-plate) 24a is arranged between the VA-panel 23 and the lower polarizing plate 21 such that the optical axis 24c of the first retardation film (+A-plate) 24a is perpendicular to the optical absorption axis 21c of the lower polarizing plate 21.

Example 3

[0028] As shown in Fig. 3, a VA-LCD in accordance with Example 3 of the present invention comprises two polarizing plates 31 and 32 arranged such that optical absorption axes 31c and 32c are perpendicular to each other, a vertically aligned panel (VA-panel) 33 is interposed between the two polarizing plates 31 and 32, and a positive compensation film including two of a first retardation film (+A-plates) 34a and 34b and two of a second retardation film (-C-plates) 35a and 35b, which are arranged between the VA-panel 33 and the polarizing plates 31 and 32. One of the first retardation

films (+A-plates) 34a and 34b and one of the second retardation films (-C-plates) 35a and 35b are arranged at one area between the VA-panel 33 and the upper polarizing plate 32 and between the VA-panel 33 and the lower polarizing plate 31, and the other one of the first retardation films (+A-plates) 34a and 34b and the other one of the second retardation films (-C-plates) 35a and 35b are arranged at the other area between the VA-panel 33 and the upper polarizing plate 32 and between the VA-panel 33 and the lower polarizing plate 31.

[0029] In Fig. 3, a first retardation film (+A-plate) 34a and a second retardation film (-C-plate) 35a are arranged between the VA-panel 33 and the lower polarizing plate 31, and a first retardation film (+A-plate) 34b and a second retardation film (-C-plate) 35b are arranged between the VA-panel 33 and the upper polarizing plate 32. Here, the first retardation film (+A-plate) 34a is arranged between the VA-panel 33 and the lower polarizing plate 31 such that an optical axis 34c of the first retardation film (+A-plate) 34a is perpendicular to the optical absorption axis 31c of the lower polarizing plate 31, and the first retardation film (+A-plate) 34b is arranged between the VA-panel 33 and the upper polarizing plate 32 such that an optical axis 34c of the first retardation film (+A-plate) 34b is perpendicular to the optical absorption axis 32c of the upper polarizing plate 32.

[0030] The above-described VA-LCD in accordance with each of Example 1 to 3 of the present invention is a multi-domain vertically aligned LCD (MVA-LCD) or a VA-LCD using a chiral additive, which maintains a cell gap in the range of $3\mu\text{m}$ to $8\mu\text{m}$ and is obtained by forming the VA-panel by injecting liquid crystal having a negative dielectric anisotropy ($\Delta\epsilon < 0$) or a positive dielectric anisotropy ($\Delta\epsilon > 0$) into a gap between upper and lower glass substrates and arranging two polarizing plates above the upper and lower surfaces of the VA-panel so that optical absorption axes of the polarizing plates are perpendicular to each other. Here, since the positive compensation film including at least one of a first retardation film (+A-plate) and at least one of a second retardation film (-C-plate) is arranged between the VA-panel and the upper and lower polarizing plates, the VA-LCD has a characteristic such that a total thickness retardation ($R_{-C} + R_{VA}$) including a retardation of the second retardation film (-C-plate) and a retardation of the VA-panel has a positive value.

[0031] A first retardation film (+A-plate), used as the compensation film of the respective embodiments of the present invention, has $n_x > n_y = n_z$ wherein n_x and n_y are in-plane refractive index and n_z is a thickness refractive index, and have a reversed wavelength dispersion in which retardation is increased in proportion to the increase of a wavelength in the range of visible rays, so that an optical axis of the first retardation film (+A-plate) is perpendicular to the optical absorption axis of the adjacent polarizing plate. Particularly, the first retardation film has a retardation in the range of 20–200nm, preferably 130nm–160nm at a wavelength of 550nm. The ratio ($R_{A,400}/R_{A,550}$) of relative retardations at wavelengths of 400nm and 550nm of the first retardation film (A-plate) is in the range of 0.6–0.9, and the ratio ($R_{A,700}/R_{A,500}$) of relative retardations at wavelengths of 700nm and 500nm thereof is in the range of 1.1–1.5.

[0032] A second retardation film (-C-plate), used as the compensation film of the respective embodiments of the present invention, has $n_x = n_y > n_z$, and a retardation in the range of -100–400nm at a wavelength of 550nm. The total thickness retardation ($R_{-C} + R_{VA}$), including the retardation of a second retardation film (-C-plate) and the retardation of the VA-panel, has a value preferably in the range of 50–150nm in the range of visible rays. In particular, a relative retardation ($R_{-C,400}/R_{-C,550}$) at 400nm and 550nm of the second retardation film is larger than that of the VA-panel at the same wavelength, and a relative retardation ($R_{-C,700}/R_{-C,550}$) at 700nm and 550nm of the second retardation film is smaller than that of the VA-panel at the same wavelength. Preferably, a thickness relative retardation ($R_{-C,400}/R_{-C,550}$) at 400nm and 550nm of the second retardation film (-C-plate) is in the range of 1.1–1.3, and a thickness relative retardation ($R_{-C,700}/R_{-C,550}$) at 700nm and 550nm thereof is in the range of 0.8–0.9.

[0033] Under the condition that no voltage is applied to the VA-panel in accordance with each of examples of the present invention, directors of liquid crystalline polymers of the VA-panel have a pretilt angle in the range of 75° to 90° between the upper and lower substrates, preferably in the range of 87° to 90° , and more preferably in the range of 89° to 90° .

[0034] Further, a liquid crystalline layer formed on the VA-panel in accordance with each of the embodiments of the present invention has a retardation in the range of 80nm to 400nm at a wavelength of 550nm, and preferably in the range of 80nm to 300nm. A rubbed direction of liquid crystals injected into the VA-panel has an angle of 45° with the optical absorption axis of the polarizing plate.

[0035] The polarizing plate applied to each of examples of the present invention includes a TAC (Triacetate Cellulose) protective film having designated thickness retardation, or one of other protective films having no designated thickness retardation.

[0036] Effects of the VA-LCD by examples of the present invention are described in the following taken in conjunction with the accompanying drawings. Fig. 4 is a graph showing the results of simulation for wavelength dependability of a thickness retardation ($R_{VA} > 0$) 43 of the VA-panel, a thickness retardation ($R_{-C} < 0$) 45 of a second retardation film (-C-plate), its absolute value 45, a total thickness retardation ($R_{VA} + R_{-C} > 0$) 46. Here, there is applied an achromatic positive compensation film in which the total thickness retardation ($R_{VA} + R_{-C} > 0$) of the retardations of the VA-panel and a second retardation film (-C-plate) has a positive value.

[0037] The optimum condition for a in-plane retardation $R_\lambda = 0.25 \times \lambda$ of a first retardation film (A-plate) is an achromatic quarter wave ($\lambda/4$) film.

[0038] Accordingly, a relative retardation is

$$R_{400}/R_{500} = 400/500 = 0.727, R_{700}/R_{550} = 700/500 = 1.273$$

[0039] Figs. 5 to 8 show the results of simulation obtained in respective examples of the present invention. Figs. 5 and 7 show the results of simulation for a contrast ratio, using a color coordinate, obtained by the VA-LCD of the respective examples of the present invention at a tilt angle in the range of 0° to 80° at all azimuth angles, in case that a white ray is applied. Figs. 6 and 8 show the results of simulation for coloring in a black state, using a color coordinate, obtained by the VA-LCD of the respective examples of the present invention at a tilt angle in the range of 0° to 80°, which is varied by an interval of 2°, at an azimuth angle of 45°, in case that a white ray is applied.

[0040] Hereinafter, experimental examples for testing contrast characteristics of samples selected from the above examples of the present invention will be described. Improvements of the contrast characteristics in the respective examples will be more easily understood by the below experimental examples. The below experimental examples will be disclosed for illustrative purposes, but do not limit the subject matter of the present invention.

Experimental Example 1

[0041] A sample not according to the invention employed by Experimental Example 1 was the VA-LCD of Fig. 1(a) prepared by Example 1. The sample include VA-panel having a cell gap of 3 μm , wherein a pretilt angle of directors of liquid crystalline polymers is 89°, a dielectric anisotropy ($\Delta\epsilon$) is -4.9, a refractive anisotropy (Δn) is 0.0979, and a wavelength dispersion ($\Delta n_{400}/\Delta n_{550}$) is 1.0979. Accordingly, a thickness retardation ($R_{VA,550}$) of the VA-panel at a wavelength of 550nm is 297nm.

[0042] And the above second retardation film (-C-plate) employed one of the compensation films is made of liquid crystal film, having a retardation ($R_{A,550}$) of 145nm at a in-plane and a wavelength dispersion ($R_{A,400}/R_{A,550}$) of 0.72.

[0043] Table 1 comparatively shows contrasts of the sample (hereinafter, referred to as a "first sample") employed by Experimental Example 1 and a sample (hereinafter, referred to as a "second sample") serving as a comparative example. Here, in the first sample, the retardation (R_{VA}) of the VA-panel, the retardation (R_C) of a second retardation film, the total retardation (R_{TOTAL}) and the retardation (R_A) were 297, -47, +250 and 0, respectively. On the other hand, in the second sample, the retardation (R_{VA}) of the VA-panel, the retardation (R_C) of the second retardation film, the total retardation (R_{TOTAL}) and the retardation (R_A) were 297, -500, +203 and 460, respectively. The minimum contrasts of the first and second samples at a tilt angle of 70° were 120 and 5, respectively.

Table 1

	R_{VA}	R_C	R_{TOTAL}	R_A	Minimum contrast (at a tilt angle of 70°)
First sample (Experimental Example)	297	-190	+107	145	120
Second sample (Comparative Example)	297	-47	+250	0	5

[0044] In Table 1, the minimum contrasts of the first and second samples at a tilt angle of 70° were 120 and 5. Since the tilt angle of 70° has the minimum contrast, other tilt angles rather than the tilt angle of 70° have contrasts higher than the minimum contrast. Accordingly, the contrasts at other tilt angles rather than the tilt angle of 70° are higher than the minimum contrast.

Experimental Example 2

[0045] A sample employed by Example 2 was a VA-LCD of Fig. 1(d) which is one of the modified examples of Example 1.

[0046] The VA-LCD of Fig. 1(d) has a cell gap of 4 μm , a pretilt angle of 89°, a dielectric anisotropy ($\Delta\epsilon$) of -4.9, a refractive anisotropy (Δn) of 0.0979, and a wavelength dispersion ($\Delta n_{400}/\Delta n_{550}$) of 1.0979. Accordingly, the thickness retardation ($R_{VA,550}$) of the VA-panel at a wavelength of 550nm is 396nm.

[0047] And a second retardation film (-C-plate), which is employed as one of compensation films, is made of liquid crystal. The second retardation film has a thickness retardation ($R_{C,550}$) of -279nm and a wavelength dispersion ($R_{C,400}/R_{C,550}$) of 1.21.

[0048] A first retardation film (A-plate), which is employed as another of compensation films, is made of hardened nematic liquid crystal. The first retardation film has a retardation ($R_{A,550}$) of 147nm at a in-plane and a wavelength dispersion ($R_{A,400}/R_{A,550}$) of 0.72.

[0049] As for a liquid crystal cell of Experimental Examples 1 and 2, Fig. 5 shows the result of simulation for contrast ratio of the above VA-LCD at a tilt angle in the range of 0° to 80° at all azimuth angles, and Fig. 6 shows the result of simulation for coloring of the above VA-LCD in a black state at a tilt angle in the range of 0° to 80° at an azimuth angle of 45°.

Experimental Example 3

[0050] A sample not according to the invention employed by Example 3 was a VA-LCD of Fig. 2 (a).

[0051] The sample includes a VA-panel having a cell gap of $3\mu\text{m}$, a pretilt angle of 89° , a dielectric anisotropy ($\Delta\epsilon$) of -4.9, a refractive anisotropy (Δn) of 0.0979, and a wavelength dispersion ($\Delta n_{400}/\Delta n_{550}$) of 1.0979. Accordingly, the thickness retardation ($R_{VA,550}$) of the VA-panel at a wavelength of 550nm is 297nm.

[0052] And a second retardation film (-C-plate), which is employed as one of compensation films, is made of liquid crystal. The second retardation film has a thickness retardation ($R_{C,550}$) of -130nm and a wavelength dispersion ($R_{C,400}/R_{C,550}$) of 1.31.

[0053] A first retardation film (A-plate), which is employed as another of compensation films, is made of hardened nematic liquid crystal. The first retardation film has a retardation ($R_{A,550}$) of 90nm at a in-plane and a wavelength dispersion ($R_{A,400}/R_{A,550}$) of 0.72.

Experimental Example 4

[0054] A sample not according to the invention employed by Example 4 was a VA-LCD of Fig. 3, which is Example 3. The sample has a cell gap of $3\mu\text{m}$, a pretilt angle of 89° , a dielectric anisotropy ($\Delta\epsilon$) of -4.9, a refractive anisotropy (Δn) of 0.0979, and a wavelength dispersion ($\Delta n_{400}/\Delta n_{550}$) of 1.0979. Accordingly, the thickness retardation ($R_{VA,550}$) of the VA-panel at a wavelength of 550nm is 297nm.

[0055] And a second retardation film (-C-plate), which is employed as one of compensation films, is made of liquid crystal. The second retardation film has a thickness retardation ($R_{C,550}$) of -65nm and a wavelength dispersion ($R_{C,400}/R_{C,550}$) of 1.31.

[0056] Two of a first retardation film (A-plate), which is employed as another of compensation films, is made of hardened liquid crystal. The first retardation film has a retardation ($R_{A,550}$) of 90nm at a in-plane and a wavelength dispersion ($R_{A,400}/R_{A,550}$) of 0.72.

[0057] As for a liquid crystal cell of Experimental Example 3 and 4, Fig. 7 shows the result of simulation for contrast ratio of the above VA-LCD at a tilt angle in the range of 0° to 80° at all azimuth angles, and Fig. 8 shows the result of simulation for coloring of the above VA-LCD in a black state at a tilt angle in the range of 0° to 80° at an azimuth angle of 45° .

INDUSTRIAL APPLICABILITY

[0058] As apparent from the above description, the present invention provides a VA-LCD comprising a positive compensation film including at least one of a first retardation film (A-plate) and at least one of a second retardation film (-C-plate), which compensates for a dark state at a tilt angle of the VA-LCD and minimizes coloring in dark, white and RGB states, thus improving viewing angle characteristics.

Claims

1. A vertically aligned LCD, VA-LCD, in a multi-domain mode or using a chiral additive, provide with a positive compensation film, in which a vertically aligned panel, VA-panel, is obtained by injecting liquid crystal having a negative dielectric anisotropy into a gap between upper and lower glass substrates, upper and lower polarizing plates are arranged above the upper and lower surfaces of the VA-panel so that optical absorption axes of the polarizing plates are perpendicular to each other, and a cell gap in the range of $3\mu\text{m}$ to $8\mu\text{m}$ is maintained, in which:

the positive compensation film includes one or more of a first retardation film (+A-plate) satisfying the condition of $n_x > n_y = n_z$, and a second retardation film (-C-plate) satisfying the condition of $n_x = n_y > n_z$,

wherein said n_x and n_y represent in-plane refractive indexes, and said n_z represents a thickness refractive index, wherein said first retardation film is arranged such that an optical axis of said first retardation film is perpendicular to an optical absorption axis of the neighboring polarizing plate, and a total thickness retardation ($R_C + R_{VA}$) equal to the sum of the thickness retardation of said second retardation film and the thickness retardation of the VA-panel is in the range of 50 nm to 150 nm being proportional to a wavelength in the range of visible rays, wherein said first retardation film (+A-plate) has a reversed wavelength dispersion in which retardation is increased in proportion to the increase of a wavelength passing through said first retardation film in the range of visible rays, and wherein a relative retardation ($R_{C,400}/R_{C,550}$) at 400 nm and 550 nm of said second retardation film (-C-plate) is larger than that of said VA-panel, and a relative retardation ($R_{C,700}/R_{C,550}$) at 700 nm and 550 nm of said second retardation film is smaller than that of said VA-panel

2. The VA-LCD according to claim 1, wherein
said positive compensation film includes one of said first retardation film (+A-plate) and one of said second retardation film (-C-plate) in which
one of said first retardation film and said second retardation film is selectively arranged between the VA-panel and the upper polarizing plate, and the other one of said second retardation film is arranged between the VA-panel and the lower polarizing plate, or
said first retardation film and said second retardation film are arranged at one area between the VA-panel and the upper polarizing plate, or between the VA-panel and the lower polarizing plate.
3. The VA-LCD according to claim 1, wherein
said positive compensation film includes two of said first retardation film (+A-plate) and one of said second retardation film (-C-plate) in which
one of said first retardation film and one of said second retardation film are arranged at one area between the VA-panel and the upper polarizing plate, or between the VA-panel and the lower polarizing plate, and the other one of said first retardation films is arranged at the other area between the VA-panel and the upper polarizing plate, or between the VA-panel and the lower polarizing plate.
4. The VA-LCD according to claim 1, wherein
said positive compensation film includes two of said first retardation film (+A-plate) and two of said second retardation film (-C-plate) in which
one of said first retardation film and one of said second retardation film are arranged between the VA-panel and the upper polarizing plate, and the other one of said first retardation film and the other one of said second retardation film are arranged between the VA-panel and the lower polarizing plate.
5. The VA-LCD according to claim 1, wherein directors of liquid crystalline polymers of the VA-panel, under the condition that no voltage is applied to the VA-panel, have a pretilt angle in the range of 75° to 90° between the upper and lower glass substrates.
6. The VA-LCD according to claim 5, wherein said pretilt angle is in the range of 87° to 90°.
7. The VA-LCD according to claim 5, wherein said pretilt angle is in the range of 89° to 90°.
8. The VA-LCD according to claim 1, wherein the liquid crystalline layer formed on said VA-panel has a retardation in the range of 80nm to 400nm at a wavelength of 550nm.
9. The VA-LCD according to claim 8, wherein the liquid crystalline layer formed on said VA-panel has a retardation in the range of 80m to 300nm at a wavelength of 550nm.
10. The VA-LCD according to claim 1, wherein the direction of the liquid crystals directors injected into said VA-panel has an angle of 45° with the optical absorption axes of said polarizing plates.
11. The VA-LCD according to claim 1, wherein said first retardation film (A-plate) has a retardation in the range of 20~200nm at a wavelength of 550nm.
12. The VA-LCD according to claim 11, wherein said first retardation film (A-plate) preferably has a retardation in the range of 130-160nm at a wavelength of 550nm.
13. The VA-LCD according to claim 1, wherein said second retardation film has a thickness retardation in the range of 100~400nm at a wavelength of 550nm.
14. The VA-LCD according to claim 1, wherein a thickness relative retardation ($E_{-C,400}/R_{-C,550}$) at 400nm and 550nm of said second retardation film (-C-plate) is in the range of 1.1~1.3, and a thickness relative retardation ($R_{-C,700}/R_{-C,550}$) at 700nm and 550nm thereof is in the range of 0.8~0.9.

Patentansprüche

1. Vertikal ausgerichtetes LCD, VA-LCD, in einem Multi-Domain-Modus oder unter Verwendung eines chiralen Additivs,

versehen mit einem positiven Kompensationsfilm/einer positiven Kompensationsfolie, worin ein vertikal ausgerichtetes Panel, VA-Panel, erhalten wird durch Einführen eines Flüssigkristalls mit einer negativen dielektrischen Anisotropie in eine Lücke zwischen oberen und unteren Glassubstraten, wobei obere und untere polarisierende Platten oberhalb der unteren und oberen Oberflächen des VA-Panels so angeordnet sind, dass die optischen Absorptionsachsen der polarisierenden Platten rechtwinklig zueinander stehen, und ein Zellenabstand im Bereich von 3 bis 8 μm beibehalten wird, worin:

der positive Kompensationsfilm/die positive Kompensationsfolie einen oder mehrere von einem ersten Retardationsfilm (Verzögerungsfilm) (+A-Platte), der die Bedingung $n_x > n_y = n_z$ erfüllt, und einem zweiten Retardationsfilm (Verzögerungsfilm) (-C-Platte), der die Bedingung $n_x = n_y > n_z$ erfüllt, umfasst, worin n_x und n_y die Brechungsindizes in der Ebene (in-plane) darstellen, und n_z den Brechungsindex in Richtung der Dicke darstellt,

worin der erste Retardationsfilm so angeordnet ist, dass eine optische Achse des ersten Retardationsfilms rechtwinklig zu einer optischen Absorptionsachse der benachbarten polarisierenden Platte steht, und die Gesamtdickenretardation (Gesamtdickenverzögerung) ($R_{-C} + R_{VA}$), die gleich der Dickenretardation des zweiten Retardationsfilms und der Dickenretardation des VA-Panels ist, im Bereich von 50 bis 150 nm liegt, die proportional zu einer Wellenlänge im Bereich sichtbare Strahlen ist, worin der erste Retardationsfilm (+A-Platte) eine umgekehrte Wellenlängendispersion aufweist, worin die Retardation (Verzögerung) proportional zur Erhöhung einer Wellenlänge im Bereich von sichtbaren Strahlen, die durch den ersten Retardationsfilm passiert, erhöht ist, und worin die relative Retardation ($R_{-C,400}/R_{-C,550}$) bei 400 nm und 550 nm des zweiten Retardationsfilms (-C-Platte) grösser als die des VA-Panels ist, und die relative Retardation ($R_{-C,700}/R_{-C,550}$) bei 700 nm und 550 nm des zweiten Retardationsfilms kleiner als die des VA-Panels ist.

2. VA-LCD gemäß Anspruch 1, worin

der positive Kompensationsfilm einen von dem ersten Retardationsfilm (+A-Platte) und einen von dem zweiten Retardationsfilm (-C-Platte) umfasst, worin einer von dem ersten Retardationsfilm und dem zweiten Retardationsfilm selektiv zwischen dem VA-Panel und der oberen polarisierenden Platte angeordnet ist und der andere von dem zweiten Retardationsfilm zwischen dem VA-Panel und der unteren polarisierenden Platte angeordnet ist, oder worin der erste Retardationsfilm und der zweite Retardationsfilm auf einer Fläche zwischen dem VA-Panel und der oberen polarisierenden Platte, oder zwischen dem VA-Panel und der unteren polarisierenden Platte angeordnet sind.

3. VA-LCD gemäß Anspruch 1, worin

der positive Kompensationsfilm zwei von dem ersten Retardationsfilm (+A-Platte) und einen von dem zweiten Retardationsfilm (-C-Platte) umfasst, worin einer von dem ersten Retardationsfilm und einer von dem zweiten Retardationsfilm auf einer Fläche zwischen dem VA-Panel und der oberen polarisierenden Platte, oder zwischen dem VA-Panel und der unteren polarisierenden Platte angeordnet sind, und der andere von den ersten Retardationsfilmen auf der anderen Fläche zwischen dem VA-Panel und der oberen polarisierenden Platte oder zwischen dem VA-Panel und der unteren polarisierenden Platte angeordnet ist.

4. VA-LCD gemäß Anspruch 1, worin

der positive Kompensationsfilm zwei von dem ersten Retardationsfilm (+A-Platte) und zwei von dem zweiten Retardationsfilm (-C-Platte) umfasst, worin einer von dem ersten Retardationsfilm und einer von dem zweiten Retardationsfilm zwischen dem VA-Panel und der oberen polarisierenden Platte angeordnet sind, und der andere von dem ersten Retardationsfilm und der andere von dem zweiten Retardationsfilm zwischen dem VA-Panel und der unteren polarisierenden Platte angeordnet sind.

5. VA-LCD gemäß Anspruch 1, worin die Richtungen (Direktoren) der flüssigkristallinen Polymere des VA-Panels, unter der Bedingung, dass keine Spannung an das VA-Panel angelegt ist, einen Vorneigungswinkel (pretilt angle) im Bereich von 75 bis 90° zwischen den oberen und unteren Glassubstraten aufweist.

6. VA-LCD gemäß Anspruch 5, worin der Vorneigungswinkel im Bereich von 87 bis 90° liegt.

7. VA-LCD gemäß Anspruch 5, worin der Vorneigungswinkel im Bereich von 89 bis 90° liegt.

8. VA-LCD gemäß Anspruch 1, worin die flüssigkristalline Schicht, die auf dem VA-Panel gebildet ist, eine Retardation (Verzögerung) im Bereich von 80 bis 400 nm bei einer Wellenlänge von 550 nm aufweist.

9. VA-LCD gemäss Anspruch 8, worin die flüssigkristalline Schicht, die auf dem VA-Panel gebildet ist, eine Retardation (Verzögerung) im Bereich von 80 bis 300 nm bei einer Wellenlänge von 550 nm aufweist.
10. VA-LCD gemäss Anspruch 1, worin die Richtung der Flüssigkristalldirektoren, die in das VA-Panel eingebracht sind, einen Winkel von 45° mit der optischen Absorptionsachse der polarisierenden Platten bildet.
11. VA-LCD gemäss Anspruch 1, worin der erste Retardationsfilm (A-Platte) eine Retardation (Verzögerung) im Bereich von 20 bis 200 nm bei einer Wellenlänge von 550 nm aufweist.
12. VA-LCD gemäss Anspruch 11, worin der erste Retardationsfilm (A-Platte) bevorzugt eine Retardation (Verzögerung) im Bereich von 130 bis 160 nm bei einer Wellenlänge von 550 nm aufweist.
13. VA-LCD gemäss Anspruch 1, worin der zweite Retardationsfilm eine Dickenretardation im Bereich von 100 bis 400 nm bei einer Wellenlänge von 550 nm aufweist.
14. VA-LCD gemäss Anspruch 1, worin die relative Dickenverzögerung (relative retardation) ($R_{C,400}/R_{C,550}$) bei 400 nm und 550 nm des zweiten Retardationsfilms (-C-Platte) im Bereich von 1,1 bis 1,3 liegt, und die relative Dickenretardation ($R_{C,700}/R_{C,550}$) bei 700 nm und 550 nm hiervon im Bereich von 0,8 bis 0,9 liegt.

Revendications

1. Ecran d'affichage à cristaux liquides à alignement vertical, VA-LCD, dans un mode multi-domaines ou utilisant un additif chiral, muni d'un film de compensation positive, dans lequel un panneau à alignement vertical, panneau VA, est obtenu en injectant des cristaux liquides ayant une anisotropie diélectrique négative dans un espace entre des substrats de verre supérieur et inférieur, des plaques de polarisation supérieure et inférieure sont disposées au-dessus des surfaces supérieure et inférieure du panneau VA de manière que des axes d'absorption optique des plaques de polarisation soient perpendiculaires entre eux et un espace de cellule dans la plage de 3 μm à 8 μm soit maintenu, dans lequel :

le film de compensation positive comprend un ou plusieurs parmi un premier film de retard (plaque +A) satisfaisant la condition $n_x > n_y = n_z$, et un deuxième film de retard (plaque -C) satisfaisant la condition $n_x = n_y > n_z$, où lesdits n_x et n_y représentent des indices de réfraction dans le plan et ledit n_z représente un indice de réfraction en épaisseur,

dans lequel ledit premier film de retard est agencé de manière qu'un axe optique dudit premier film de retard soit perpendiculaire à un axe d'absorption optique de la plaque de polarisation voisine, et un retard en épaisseur total ($R_{-C} + R_{VA}$) égal à la somme du retard en épaisseur dudit deuxième film de retard et du retard en épaisseur du panneau VA soit dans la plage de 50 nm à 150 nm, étant proportionnel à une longueur d'onde dans la plage des rayonnements visibles,

dans lequel ledit premier film de retard (plaque +A) a une dispersion de longueur d'onde inversée dans laquelle un retard est augmenté proportionnellement à l'augmentation d'une longueur d'onde passant à travers ledit premier film de retard dans la plage des rayonnements visibles, et

dans lequel un retard relatif ($R_{C,400}/R_{C,550}$) à 400 nm et 550 nm dudit deuxième film de retard (plaque -C) est supérieur à celui dudit panneau VA, et un retard relatif ($R_{C,700} + R_{C,550}$) à 700 nm et 550 nm dudit deuxième film de retard (plaque -C) est inférieur à celui dudit panneau VA.

2. Ecran VA-LCD selon la revendication 1, dans lequel ledit film de compensation positive comprend un dudit premier film de retard (plaque +A) et un dudit deuxième film de retard (plaque -C) où un dudit premier film de retard et dudit deuxième film de retard est disposé sélectivement entre le panneau VA et la plaque de polarisation supérieure, et l'autre dudit deuxième film de retard est disposé entre le panneau VA et la plaque de polarisation inférieure, ou ledit premier film de retard et ledit deuxième film de retard sont disposés au niveau d'une zone entre le panneau VA et la plaque de polarisation supérieure ou entre le panneau VA et la plaque de polarisation inférieure.
3. Ecran VA-LCD selon la revendication 1, dans lequel ledit film de compensation positive comprend deux dudit premier film de retard (plaque +A) et un dudit deuxième

film de retard (plaque -C) où

un dudit premier film de retard et un dudit deuxième film de retard sont disposés au niveau d'une zone entre le panneau VA et la plaque de polarisation supérieure ou entre le panneau VA et la plaque de polarisation inférieure, et l'autre desdits premiers films de retard est disposé au niveau de l'autre zone entre le panneau VA et la plaque de polarisation supérieure ou entre le panneau VA et la plaque de polarisation inférieure.

4. Ecran VA-LCD selon la revendication 1, dans lequel ledit film de compensation positive comprend deux dudit premier film de retard (plaque +A) et deux dudit deuxième film de retard (plaque -C) où un dudit premier film de retard et un dudit deuxième film de retard sont disposés entre le panneau VA et la plaque de polarisation supérieure et l'autre dudit premier film de retard et l'autre dudit deuxième film de retard sont disposés entre le panneau VA et la plaque de polarisation inférieure.
5. Ecran VA-LCD selon la revendication 1, dans lequel des directeurs de polymères cristallins liquides du panneau VA, dans la condition où aucune tension n'est appliquée au panneau VA, ont un angle d'inclinaison initiale dans la plage de 75° à 90° entre les substrats de verre supérieur et inférieur.
6. Ecran VA-LCD selon la revendication 5, dans lequel ledit angle d'inclinaison initiale est dans la plage de 87° à 90°.
7. Ecran VA-LCD selon la revendication 5, dans lequel ledit angle d'inclinaison initiale est dans la plage de 89° à 90°.
8. Ecran VA-LCD selon la revendication 1, dans lequel la couche cristalline liquide formée sur ledit panneau VA a un retard dans la plage de 80 nm à 400 nm à une longueur d'onde de 550 nm.
9. Ecran VA-LCD selon la revendication 8, dans lequel la couche cristalline liquide formée sur ledit panneau VA a un retard dans la plage de 80 nm à 300 nm à une longueur d'onde de 550 nm.
10. Ecran VA-LCD selon la revendication 1, dans lequel la direction des directeurs de cristaux liquides injectés dans ledit panneau VA a un angle de 45° avec les axes d'absorption optique desdites plaques de polarisation.
11. Ecran VA-LCD selon la revendication 1, dans lequel ledit premier film de retard (plaque A) a un retard dans la plage de 20-200 nm à une longueur d'onde de 550 nm.
12. Ecran VA-LCD selon la revendication 11, dans lequel ledit premier film de retard (plaque A) a de préférence un retard dans la plage de 130-160 nm à une longueur d'onde de 550 nm.
13. Ecran VA-LCD selon la revendication 1, dans lequel ledit deuxième film de retard a un retard en épaisseur dans la plage de -100~400 nm à une longueur d'onde de 550 nm.
14. Ecran VA-LCD selon la revendication 1, dans lequel un retard relatif en épaisseur ($R_{C,400}+R_{C,550}$) à 400 nm et 550 nm dudit deuxième film de retard (plaque -C) est dans la plage de 1,1-1,3 et un retard relatif en épaisseur ($R_{C,700}/R_{C,550}$) à 700 nm et 550 nm de celui-ci est dans la plage de 0,8-0,9.

FIGURE 1

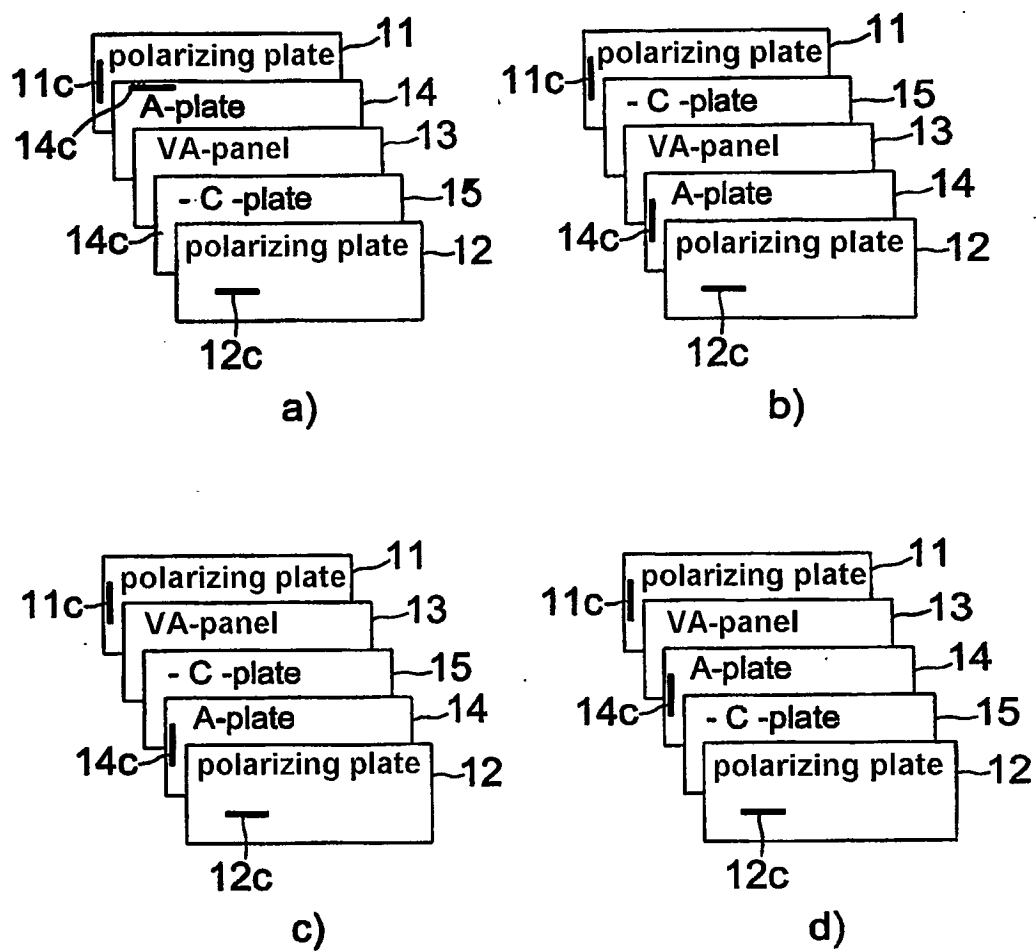


FIGURE 2

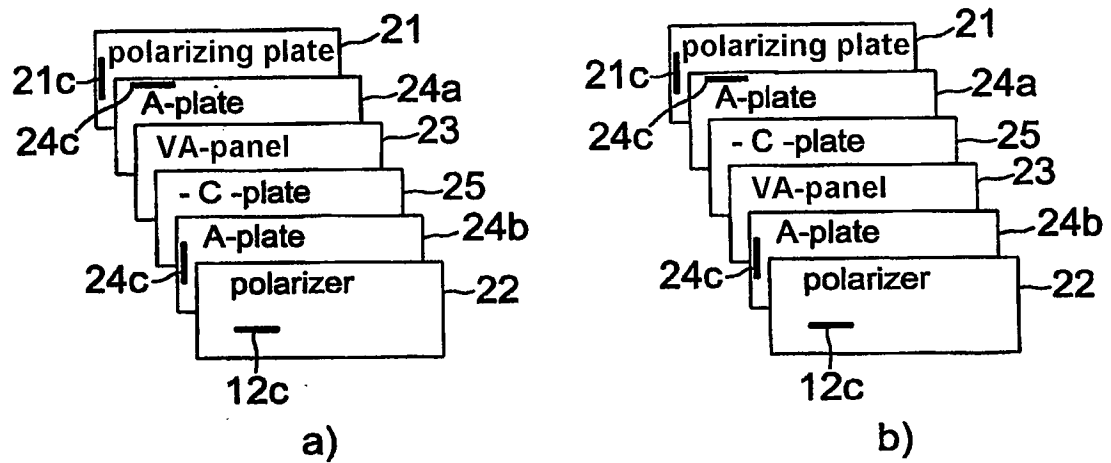


FIGURE 3

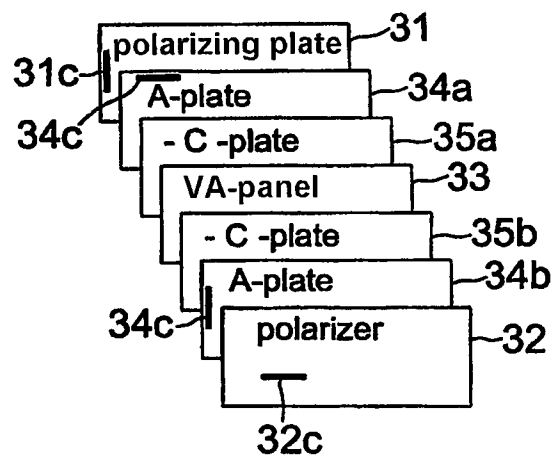


FIGURE 5

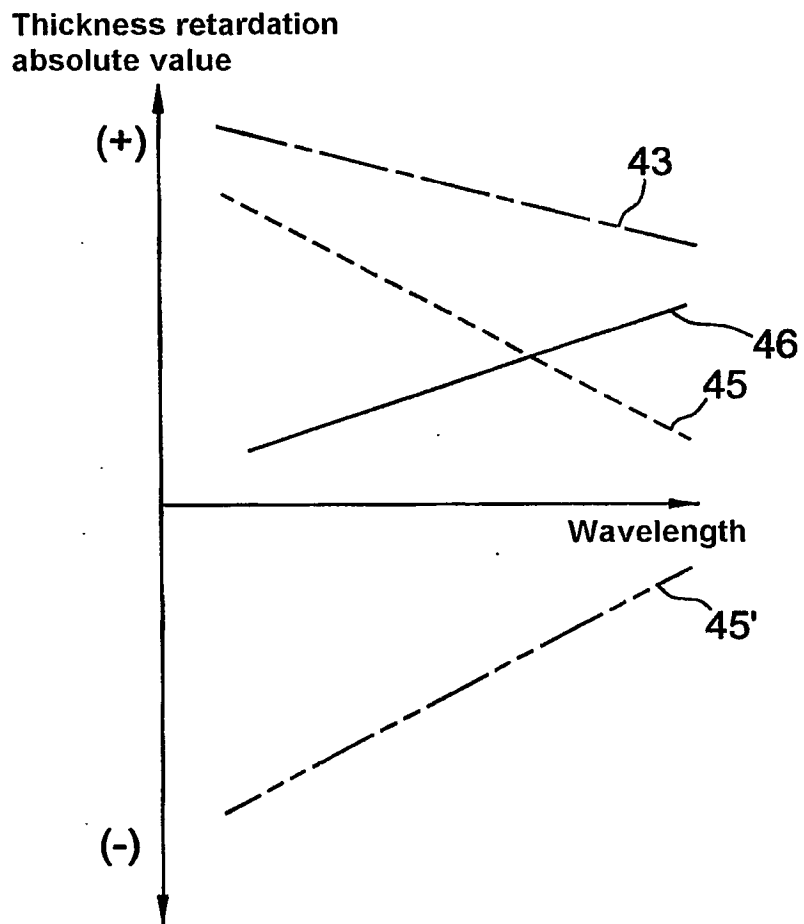


FIGURE 6

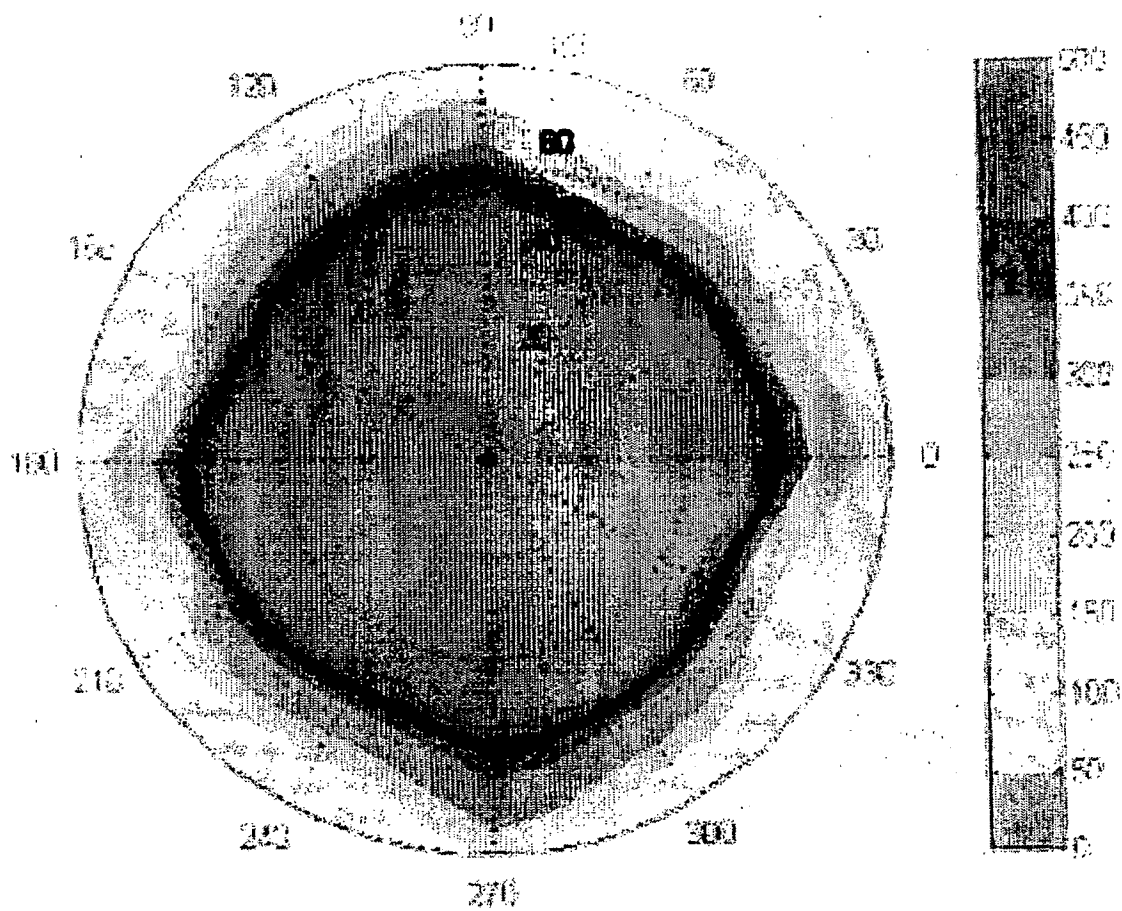


FIGURE 7

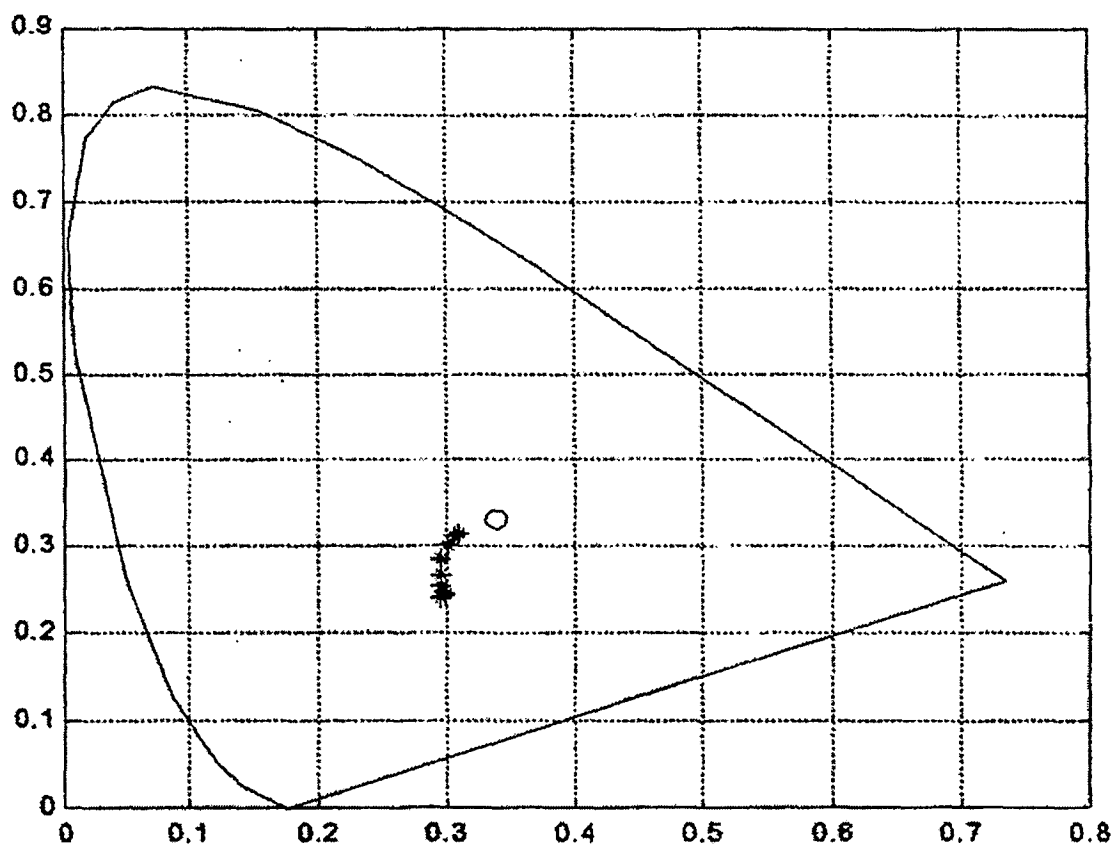


FIGURE 8

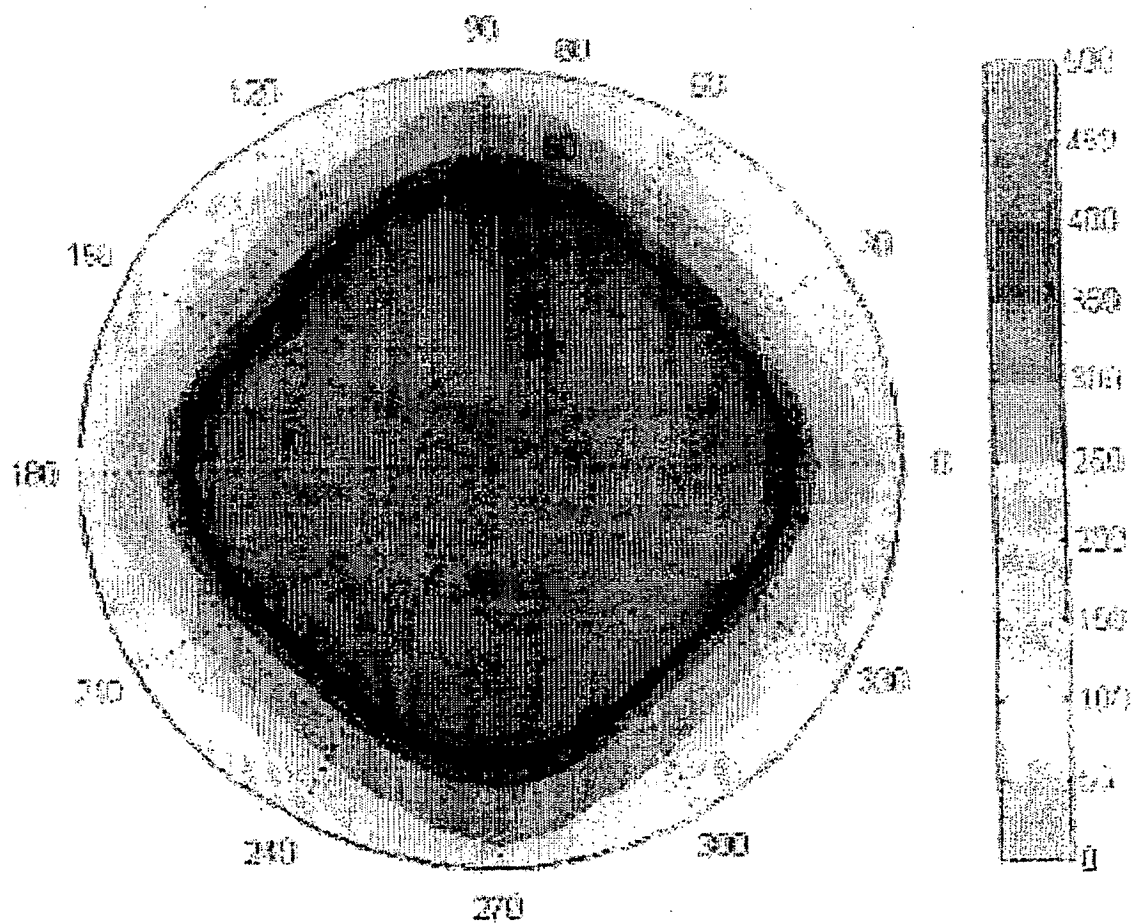
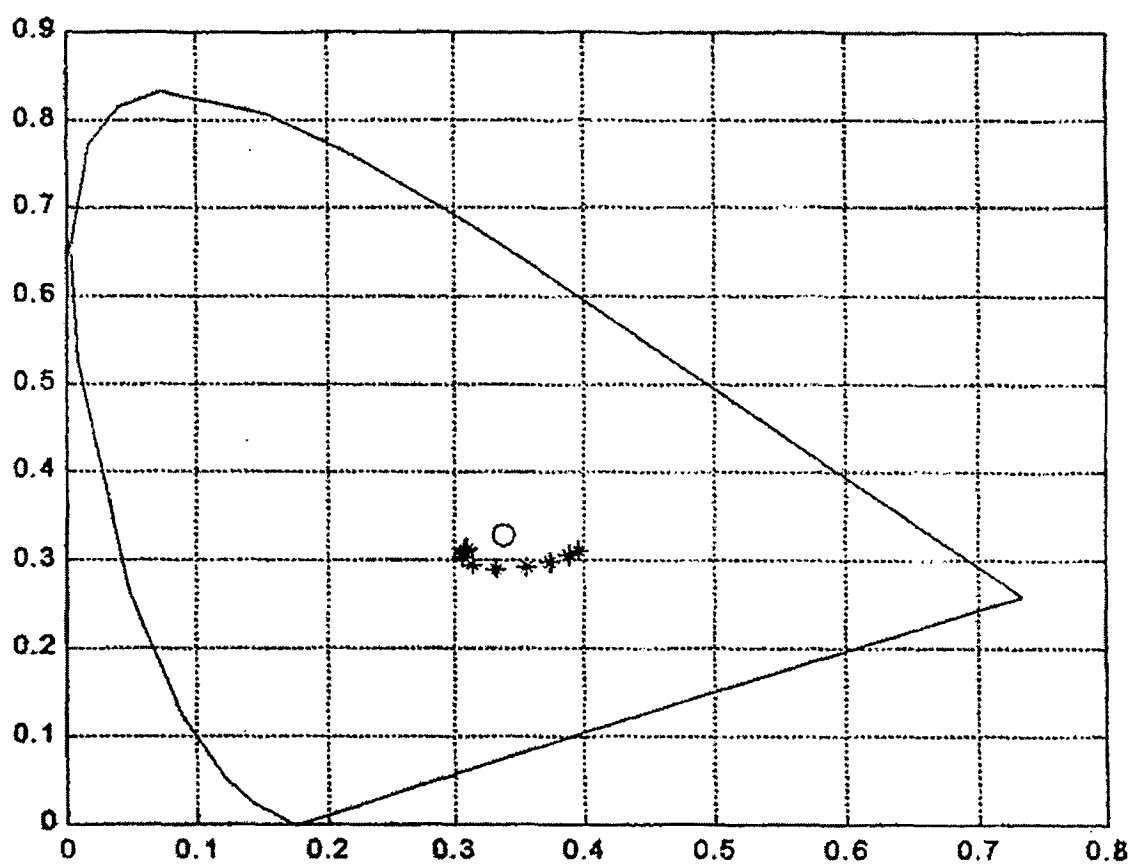


FIGURE 9



REFERENCES CITED IN THE DESCRIPTION

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Patent documents cited in the description

- US 4889412 A [0002]
- US 6141075 A [0004]

专利名称(译)	垂直排列的液晶显示器具有正补偿膜		
公开(公告)号	EP1588212B1	公开(公告)日	2009-01-21
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[标]申请(专利权)人(译)	乐金化学股份有限公司		
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摘要(译)

本发明涉及一种垂直排列的LCD (VA-LCD)，包括正补偿膜，该正补偿膜包括满足 $n_x > n_y = n_z$ 条件的第一延迟膜 (+ A-板) 和第二延迟膜 (- 中的一个或多个。满足条件 $n_x = n_y > n_z$ 的C-板，其中第一延迟膜布置成使得其光轴垂直于相邻偏振片的光学吸收轴，以及总厚度延迟 (R-C + RVA)) 包括第二延迟膜的厚度延迟和VA板的厚度延迟在50~150nm的范围内具有正值。根据本发明的VA-LCD改善了前表面上的对比度特性和倾斜角度，并且根据倾斜角度使黑色状态下的着色最小化。

FIGURE 1

