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(54) **VERTICALLY ALIGNED LIQUID CRYSTAL DISPLAY HAVING NEGATIVE COMPENSATION FILM**

VERTIKAL AUSGERICHTETE FLÜSSIGKRISTALLANZEIGE MIT EINEM NEGATIV-KOMPENSATIONSFILM

SYSTEME D'AFFICHAGE A CRISTAUX LIQUIDES A ALIGNEMENT VERTICAL PRESENTANT UN FILM DE COMPENSATION NEGATIVE

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EP 1 588 211 B1

Description**TECHNICAL FIELD**

5 [0001] The present invention relates to a vertically aligned liquid crystal display (hereinafter, referred to as a "VA-LCD") using a compensation film having a negative retardation value so as to improve viewing angle characteristics.

BACKGROUND ART

10 [0002] As well known to those skilled in the art, a -C-plate compensation film and an A-plate compensation film have been used to compensate for a black state of a VA-LCD under the condition that small drive voltage is applied. U.S. Patent Serial No. 4,889,412 discloses a conventional VA-LCD using the -C-plate compensation film.

[0003] However, the conventional VA-LCD using the -C-plate compensation film does not completely compensate for a black state, thus having a disadvantage such as a leakage of light at a viewing angle.

15 [0004] Further, U.S. Patent Serial No. 6,141,075 and US 6281956 disclose a conventional VA-LCD comprising both the -C-plate compensation film and the A-plate compensation film.

[0005] The above VA-LCD comprising both the -C-plate compensation film and the A-plate compensation film more completely achieves compensation of a black state under the condition that small drive voltage is applied.

20 [0006] However, the above-described conventional VA-LCDs require improvements of contrast and coloring at a front surface and a tilt angle in order to completely compensate for the black state.

DISCLOSURE OF THE INVENTION

25 [0007] Therefore, the present invention has been made in view of the above problems, and it is an object of the present invention to provide an achromatic VA-LCD comprising a negative compensation film, in which contrast at a front surface and a tilt angle of the VA-LCD filled with liquid crystal having a positive or negative dielectric anisotropy is improved, and coloring at the tilt angle in a black state is minimized, thus improving viewing angle characteristics.

[0008] In accordance with the present invention, the above and other objects can be accomplished by the provision of a vertically aligned LCD (VA-LCD) according to claim 1.

30 [0009] Preferably, the negative compensation film may include one of a first retardation film (+A-plate or -A-plate) and one of a second retardation film (-C-plate) in which one of the first retardation film and the second retardation film may be selectively arranged between the VA-panel and the upper polarizing plate, and the other one of the second retardation film is arranged between the VA-panel and the lower polarizing plate, or the first retardation film and the second retardation film are arranged at one area between the VA-panel and the upper polarizing plate, or between the VA-panel and the lower polarizing plate.

35 [0010] Further, preferably, the negative compensation film may include two of a first retardation film (+A-plates or -A-plates) and one of a second retardation film (-C-plate) in which one of the first retardation film and one of the second retardation film may be arranged at one area between the VA-panel and the upper polarizing plate, or between the VA-panel and the lower polarizing plate, and the other one of the first retardation film is arranged at the other area between the VA-panel and the upper polarizing plate, or between the VA-panel and the lower polarizing plate.

40 [0011] Moreover, preferably, the negative compensation film may include two of a first retardation film (+A-plates or -A-plates) and two of a second retardation film (-C-plate) in which one of the first retardation film and one of the second retardation film may be arranged between the VA-panel and the upper polarizing plate, and the other one of the first retardation film and the other one of the second retardation film are arranged between the VA-panel and the lower polarizing plate.

45 [0012] Preferably, the ratio ($R_{A,450}/R_{A,550}$) of the in-plane retardations of the first retardation film (A-plate) is in the range of 0.6 to 0.9; and the ratio ($R_{A,550}/R_{A,650}$) of the in-plane retardations of the first retardation film (A-plate) is in the range of 1.1 to 1.5, wherein the $R_{A,450}$, $R_{A,550}$ and $R_{A,650}$ represent in-plane retardations at wavelengths of 450nm, 550nm and 650nm, respectively.

50 [0013] Moreover, preferably, a second retardation film (-C-plate) may have a thickness retardation ($R_c(550)$) at a wavelength of 550nm, which is in the range of -500nm to -180nm, and the absolute value ($|R_c(550)|$) thereof, which is larger than the absolute value ($|R_{VA}(550)|$) of the thickness retardation of the VA-panel. The ratio (R_{450}/R_{550}) of the thickness retardations of the second retardation film (-C-plate) is smaller than that of the VA-panel, and the ratio (R_{550}/R_{650}) of the thickness retardations of the second retardation film (-C-plate) is larger than that of the VA-panel, wherein the R_{450} , R_{550} and R_{650} represent thickness retardations of the second retardation film (-C-plate) at wavelengths of 450nm, 550nm and 650nm, respectively. The ratio ($R_{-C,450}/R_{-C,550}$) of the thickness retardations of the second retardation film (-C-plate) is in the range of 0.9 to 1.2, and the ratio ($R_{-C,550}/R_{-C,650}$) of the thickness retardations of the second retardation film (-C-plate) is in the range of 0.9 to 1.2, wherein the $R_{-C,450}$, $R_{-C,550}$ and $R_{-C,650}$ represent thickness

retardations at wavelengths of 450nm, 550nm and 650nm, respectively.

[0014] Preferably, directors of liquid crystalline polymers of the VA-panel, under the condition that no voltage is applied to the VA-panel, may have a pretilt angle in the range of 75° to 90° between the upper and lower glass substrates. The pretilt angle is more preferably in the range of 87° to 90°, and most preferably in the range of 89° to 90°.

[0015] A liquid crystalline layer formed on the VA-panel may have a retardation at a wavelength of 550nm, preferably in the range of 80nm to 400nm, and more preferably in the range of 80nm to 300nm. A rubbed direction of the liquid crystals injected into the VA-panel may have an angle of 45° with the optical absorption axes of the polarizing plates.

BRIEF DESCRIPTION OF THE DRAWINGS

[0016] The above and other objects, features and other advantages of the present invention will be more clearly understood from the following detailed description taken in conjunction with the accompanying drawings, in which:

Figs. 1a to 1d are perspective views of a VA-LCD cell comprising a negative compensation film in accordance with a first embodiment of the present invention;

Figs. 2a and 2b are perspective views of a VA-LCD cell comprising a negative compensation film in accordance with a second embodiment of the present invention;

Fig. 3 is a perspective view of a VA-LCD cell comprising a negative compensation film in accordance with a third embodiment of the present invention;

Fig. 4 is a graph showing the results of simulation for wavelength dependability of a thickness retardation of the VA-LCD cell, a thickness retardation of a C-plate, its absolute value, and a total thickness retardation in the VA-LCD cell comprising the negative compensation film of the present invention;

Fig. 5 is a diagram showing the result of simulation for a contrast ratio of the VA-LCD cell in accordance with the first embodiment of the present invention at a tilt angle in the range of 0° to 80° at all azimuth angles, in case that a white ray is applied;

Fig. 6 is a diagram showing the result of simulation for coloring of the VA-LCD cell in accordance with the first embodiment of the present invention in a black state at a tilt angle in the range of 0° to 80°, which is varied by an interval of 2°, at an azimuth angle of 45°, in case that a white ray is applied;

Fig. 7 is a diagram showing the results of simulation for a contrast ratio of the VA-LCD cells in accordance with the second and third embodiments of the present invention at a tilt angle in the range of 0° to 80° at all azimuth angles, in case that a white ray is applied; and

Fig. 8 is a diagram showing the results of simulation for coloring of the VA-LCD cells in accordance with the second and third embodiments of the present invention in a black state at a tilt angle in the range of 0° to 80°, which is varied by an interval of 2°, at an azimuth angle of 45°, in case that a white ray is applied.

BEST MODE FOR CARRYING OUT THE INVENTION

[0017] Now, preferred embodiments of the present invention will be described in detail with reference to the annexed drawings.

[0018] Figs. 1 to 3 respectively illustrate VA-LCD cells comprising a negative compensation film in accordance with each of Examples of the present invention.

[0019] Figs. 1a to 1d are perspective views of a VA-LCD cell comprising a negative compensation film including one (hereinafter, +A-plate is selected) of a first retardation film (+A-plate or -A-plate) and one of a second retardation film (-C-plate), in accordance with Example 1 of the present invention. Figs. 2a and 2b are perspective views of a VA-LCD cell comprising a negative compensation film including two of the first retardation film (+A-plates) and one of the second retardation film (-C-plate), in accordance with Example 2 of the present invention. Fig. 3 is a perspective view of a VA-LCD cell comprising a negative compensation film including two of the first retardation film (+A-plates) and two of the second retardation film (-C-plates), in accordance with Example 3 of the present invention.

Example 1

[0020] As shown in Figs. 1a to 1d, a VA-LCD in accordance with Example 1 of the present invention comprises a vertically aligned panel (VA-panel) 13 obtained by injecting liquid crystal having a negative dielectric anisotropy ($\Delta\epsilon < 0$) or a positive dielectric anisotropy ($\Delta\epsilon > 0$) into a gap between upper and lower glass substrates, two polarizing plates 11 and 12 arranged above the upper and lower surfaces of the VA-panel 13 so that optical absorption axes 11c and 12c are perpendicular to each other, and a negative compensation film including a first retardation film (+A-plate) 14 and a second retardation film (-C-plate) 15, which are arranged between the VA-panel 13 and the polarizing plates 11 and 12.

[0021] In Fig. 1a, a first retardation film (+A-plate) 14 is arranged between the VA-panel 13 and the lower polarizing

plate 11, and a second retardation film (-C-plate) 15 is arranged between the VA-panel 13 and the upper polarizing plate 12. Here, the first retardation film (+A-plate) 14 is arranged such that an optical axis 14c of the first retardation film (+A-plate) 14 is perpendicular to the optical absorption axis 11c of the lower polarizing plate 11, thus serving as a compensation film for compensating for retardation.

[0022] In Fig. 1b, illustrating a modification of Example 1 shown in Fig. 1a, a first retardation film (+A-plate) 14 is arranged between the VA-panel 13 and the upper polarizing plate 12, and a second retardation film (-C-plate) 15 is arranged between the VA-panel 13 and the lower polarizing plate 11. Here, the first retardation film (+A-plate) 14 is arranged such that the optical axis 14c of the first retardation film (+A-plate) 14 is perpendicular to the optical absorption axis 12c of the upper polarizing plate 12.

[0023] In Fig. 1c illustrating another modification of Example 1 shown in Fig. 1a, a first retardation film (+A-plate) 14 and a second retardation film (-C-plate) 15 are arranged between the VA-panel 13 and the upper polarizing plate 12. Here, the first retardation film (+A-plate) 14 is arranged such that the optical axis 14c of the first retardation film (+A-plate) 14 is perpendicular to the optical absorption axis 12c of the upper polarizing plate 12.

[0024] In Fig. 1d illustrating yet another modification of Example 1 shown in Fig. 1a, a first retardation film (+A-plate) 14 and a second retardation film (-C-plate) 15 are arranged between the VA-panel 13 and the upper polarizing plate 12. However, the positions of the first retardation film (+A-plate) 14 and the second retardation film (-C-plate) 15 are opposite to the positions of the first retardation film (+A-plate) 14 and the second retardation film (-C-plate) 15 in Fig. 1c. Here, the first retardation film (+A-plate) 14 is arranged such that the optical axis 14c of the first retardation film (+A-plate) 14 is perpendicular to the optical absorption axis 12c of the upper polarizing plate 12.

Example 2

[0025] As shown in Figs. 2a and 2b, a VA-LCD in accordance with Example 2 of the present invention comprises two polarizing plates 21 and 22 arranged such that optical absorption axes 21c and 22c are perpendicular to each other, a vertically aligned panel (VA-panel) 23 is interposed between the two polarizing plates 21 and 22, and a negative compensation film including two of the first retardation film (+A-plate) 24a and 24b and one of the second retardation film (-C-plate) 25, which are arranged between the VA-panel 23 and the polarizing plates 21 and 22. One of the first retardation films (+A-plates) 24a and 24b and the second retardation film (-C-plate) 25 are arranged at one area between the VA-panel 23 and the upper polarizing plate 22, or between the VA-panel 23 and the lower polarizing plate 21, and the other one of the first retardation film is arranged at the other area between the VA-panel 23 and the upper polarizing plate 22, or between the VA-panel 23 and the lower polarizing plate 21.

[0026] In Fig. 2a, a first retardation film (+A-plate) 24a is arranged between the VA-panel 23 and the lower polarizing plate 21, and a first retardation film (+A-plate) 24b and a second retardation film (-C-plate) 25 are arranged between the VA-panel 23 and the upper polarizing plate 22. Here, the first retardation film (+A-plate) 24a is arranged between the VA-panel 23 and the lower polarizing plate 21 such that an optical axis 24c of the first retardation film (+A-plate) 24a is perpendicular to the optical absorption axis 21c of the lower polarizing plate 21, and the first retardation film (+A-plate) 24b is arranged between the VA-panel 23 and the upper polarizing plate 22 such that an optical axis 24c of the first retardation film (+A-plate) 24b is perpendicular to the optical absorption axis 22c of the upper polarizing plate 22.

[0027] In Fig. 2b illustrating a modification of Example 2 shown in Fig. 2a, a first retardation film (+A-plate) 24b is arranged between the VA-panel 23 and the upper polarizing plate 22, and a first retardation film (+A-plate) 24a and a second retardation film (-C-plate) 25 are arranged between the VA-panel 23 and the lower polarizing plate 21. Here, the first retardation film (+A-plate) 24b is arranged between the VA-panel 23 and the upper polarizing plate 22 such that the optical axis 24c of the first retardation film (+A-plate) 24b is perpendicular to the optical absorption axis 22c of the upper polarizing plate 22, and the first retardation film (+A-plate) 24a is arranged between the VA-panel 23 and the lower polarizing plate 21 such that the optical axis 24c of the first retardation film (+A-plate) 24a is perpendicular to the optical absorption axis 21c of the lower polarizing plate 21.

Example 3

[0028] As shown in Fig. 3, a VA-LCD in accordance with Example 3 of the present invention comprises two polarizing plates 31 and 32 arranged such that optical absorption axes 31c and 32c are perpendicular to each other, a vertically aligned panel (VA-panel) 33 is interposed between the two polarizing plates 31 and 32, and a negative compensation film including two of a first retardation film (+A-plates) 34a and 34b and two of a second retardation film (-C-plates) 35a and 35b, which are arranged between the VA-panel 33 and the polarizing plates 31 and 32. One of the first retardation films (+A-plates) 34a and 34b and one of the second retardation films (-C- plates) 35a and 35b are arranged at one area between the VA-panel 33 and the upper polarizing plate 32 and between the VA-panel 33 and the lower polarizing plate 31, and the other one of the first retardation films (+A-plates) 34a and 34b and the other one of the second retardation films (-C- plates) 35a and 35b are arranged at the other area between the VA-panel 33 and the upper polarizing plate

32 and between the VA-panel 33 and the lower polarizing plate 31.

[0029] In Fig. 3, a first retardation film (+A-plate) 34a and a second retardation film (-C- plate) 35a are arranged between the VA-panel 33 and the lower polarizing plate 31, and a first retardation film (+A-plate) 34b and a second retardation film (-C- plate) 35b are arranged between the VA-panel 33 and the upper polarizing plate 32. Here, the first retardation film (+A-plate) 34a is arranged between the VA-panel 33 and the lower polarizing plate 31 such that an optical axis 34c of the first retardation film (+A-plate) 34a is perpendicular to the optical absorption axis 31c of the lower polarizing plate 31, and the first retardation film (+A-plate) 34b is arranged between the VA-panel 33 and the upper polarizing plate 32 such that an optical axis 34c of the first retardation film (+A-plate) 34b is perpendicular to the optical absorption axis 32c of the upper polarizing plate 32.

[0030] The above-described VA-LCD in accordance with each of Example 1 to 3 of the present invention is a multi-domain vertically aligned LCD (MVA-LCD) or a VA-LCD using a chiral additive, which maintains a cell gap in the range of $3\mu\text{m}$ to $8\mu\text{m}$ and is obtained by forming the VA-panel by injecting liquid crystal having a negative dielectric anisotropy ($\Delta\epsilon < 0$) or a positive dielectric anisotropy ($\Delta\epsilon > 0$) into a gap between upper and lower glass substrates and arranging two polarizing plates above the upper and lower surfaces of the VA-panel so that optical absorption axes of the polarizing plates are perpendicular to each other. Here, since the negative compensation film including at least one of a first retardation film (+A-plate) and at least one of a second retardation film (-C- plate) is arranged between the VA-panel and the upper and lower polarizing plates, the VA-LCD has a characteristic such that a total thickness retardation ($R_{-C}+R_{VA}$) including a retardation of the second retardation film (-C- plate) and a retardation of the VA-panel has a negative value.

[0031] Two types (+A-plate and -A-plate) of a first retardation films, which are used as the compensation film of the respective embodiments of the present invention, have a reversed wavelength dispersion in which retardation is increased in proportion to the increase of a wavelength in the range of visible rays. One type (+A-plate) of the first retardation films has an in-plane retardation in the range of 250nm to 500nm at a wavelength of 550nm (i.e., $250\text{nm} \leq R_A(550) \leq 500\text{nm}$), and the other type (-A-plate) of the first retardation films has an in-plane retardation of more than -250nm at a wavelength of 550nm (i.e., $-250\text{nm} \leq R_A(550) \leq 0\text{nm}$).

[0032] The total thickness retardation ($R_{-C}+R_{VA}$) including the retardation of a second retardation film (-C- plate) and the retardation of the VA-panel has a value in the range of -20nm to -150nm, being proportional to a wavelength in the range of visible rays. Particularly, the second retardation film (-C-plate) has a thickness retardation in the range of -500nm to -180nm at a wavelength of 550nm (i.e., $-500\text{nm} \leq R_{-C}(550) \leq -180\text{nm}$). The absolute value ($|R_{-C}(550)|$) of the thickness retardation of the second retardation film (-C- plate) is larger than the absolute value ($|R_{VA}(550)|$) of the thickness retardation of the VA-panel. The ratio (R_{450}/R_{550}) of the thickness retardation of the second retardation film (-C- plate) at a wavelength of 450nm to the thickness retardation of the second retardation film (-C-plate) at a wavelength of 550nm is smaller than the ratio of the thickness retardation of the VA-panel at a wavelength of 450nm to the thickness retardation of the VA-panel at a wavelength of 550nm, and the ratio (R_{550}/R_{650}) of the thickness retardation of the second retardation film (-C-plate) at a wavelength of 550nm to the thickness retardation of the second retardation film (-C- plate) at a wavelength of 650nm is larger than the ratio of the thickness retardation of the VA-panel at a wavelength of 550nm to the thickness retardation of the VA-panel at a wavelength of 650nm.

[0033] Under the condition that no voltage is applied to the VA-panel in accordance with each of Examples of the present invention, directors of liquid crystalline polymers of the VA-panel have a pretilt angle in the range of 75° to 90° between the upper and lower substrates, preferably in the range of 87° to 90° , and more preferably in the range of 89° to 90° .

[0034] Further, a liquid crystalline layer formed on the VA-panel in accordance with each of the embodiments of the present invention has a retardation in the range of 80nm to 400nm at a wavelength of 550nm, and preferably in the range of 80nm to 300nm. A rubbed direction of liquid crystals injected into the VA-panel has an angle of 45° with the optical absorption axis of the polarizing plate.

[0035] The polarizing plate applied to each of Examples of the present invention includes a TAC (Triacetate Cellulose) protective film having a designated thickness retardation, or one of other protective films having no designated thickness retardation.

[0036] Fig. 4 is a graph showing the results of simulation for wavelength dependability of a thickness retardation ($R_{VA}>0$) 45 of the VA-panel, a thickness retardation ($R_{-C}<0$) 43' of a second retardation film (-C- plate), its absolute value 43, a total thickness retardation ($R_{VA}+R_{-C}<0$) 46', and its absolute value 46. Here, there is applied an achromatic negative compensation film in which the total thickness retardation ($R_{VA}+R_{-C}<0$) 46' of the retardations of the VA-panel and a second retardation film (-C- plate) has a negative value.

[0037] The thickness retardation ($R_{-C, 550}$) of a second retardation film (-C- plate), which is required to compensate for the VA-LCD so as to solve a leakage of light caused by the VA-LCD, is obtained by the below equation.

$$R_{VA, 550} + R_{-C, 550} = -20\text{nm} \sim -150\text{nm} \text{ (mean value: } -85\text{nm)}$$

5

$$R_{VA, 550} = (d \times \Delta n_{550})_{VA}$$

10 **[0038]** Here, $R_{VA, 550}$ represents a thickness retardation of the VA-panel at a wavelength of 550nm, and $R_{-C, 550}$ represents a thickness retardation of the second retardation film (-C-plate) at a wavelength of 550nm.

[0039] A first retardation film is either a retardation film (+A-plate), in which one of an in-plane refractive index (n_x) in an X direction and an in-plane refractive index (n_y) in an Y direction is the same as a thickness refractive index (n_z) and the other one of the in-plane refractive indexes (n_x and n_y) is larger than the thickness refractive index (n_z), i.e., the condition of $n_x > n_y = n_z$, or a retardation film (-A-plate), in which one of an in-plane refractive index (n_x) in an X direction and an in-plane refractive index (n_y) in an Y direction is the same as a thickness refractive index (n_z) and the other one of the in-plane refractive indexes (n_x and n_y) is smaller than the thickness refractive index (n_z), i.e., the condition of $n_x < n_y = n_z$. The negative compensation film of the VA-LCD in accordance with the present invention includes one of the first retardation film (+A-plate) satisfying the condition of $n_x > n_y = n_z$, and the first retardation film (-A-plate) satisfying the condition of $n_x < n_y = n_z$. Here, one of the retardation films (+A-plate and -A-plate) included by the negative compensation film is arranged such that its optical axis is perpendicular to an optical absorption axis of a neighboring polarizing plate, and has a reversed wavelength dispersion in which retardation is increased in proportion to the increase of a wavelength. Preferably, the absolute value of the retardation of the first retardation film (+A-plate) does not exceed 500nm, and the absolute value of the retardation of the first retardation film (-A-plate) does not exceed -250nm (i.e., $-250\text{nm} \leq R_A(550) \leq 0\text{nm}$).

[0040] A second retardation film (-C- plate) is designed such that the absolute value of the retardation of the second retardation film (-C- plate) is larger than the absolute value of the retardation of the VA-panel, i.e., $|R_{-C}| > |R_{VA}|$, and the total thickness retardation ($R_{-C} + R_{VA}$) is in the range of -20nm to -150nm. The absolute value of the total thickness retardation ($R_{-C} + R_{VA}$) is increased in proportion to the increase of a wavelength.

30 **[0041]** Hereinafter, optical characteristics of a first and a second retardation films are described.

[0042] A first retardation film (+A-plate) has a ratio (R_{450}/R_{550}) of the retardations at wavelengths of 450nm and 550nm in the range of 0.6 to 0.9, and a ratio (R_{550}/R_{650}) of the retardations at wavelength of 550nm and 650nm in the range of 1.1 to 1.5. Here, R_{450} represents a retardation of the first retardation film (+A-plate) at a wavelength of 450nm, R_{550} represents a retardation of the first retardation film (+A-plate) at a wavelength of 550nm, and R_{650} represents a retardation of the first retardation film (+A-plate) at a wavelength of 650nm.

[0043] A second retardation film (C-plate) has a retardation (R_{-C}) in the range of -500nm to -180nm at a wavelength of 550nm. The second retardation film (C-plate) has a ratio (R_{450}/R_{550}) of the retardations at wavelengths of 450nm and 550nm in the range of 0.95 to 1.2, and a ratio (R_{550}/R_{650}) of the retardations at wavelength of 550nm and 650nm in the range of 0.95 to 1.2. Here, R_{450} represents a retardation of the second retardation film (C-plate) at a wavelength of 450nm, R_{550} represents a retardation of the second retardation film (C-plate) at a wavelength of 550nm, and R_{650} represents a retardation of the second retardation film (C-plate) at a wavelength of 650nm.

[0044] Figs. 5 to 8 show the results of simulation obtained in respective Examples of the present invention. Figs. 5 and 7 show the results of simulation for a contrast ratio, using a color coordinate, obtained by the VA-LCD of the respective examples of the present invention at a tilt angle in the range of 0° to 80° at all azimuth angles, in case that a white ray is applied. Figs. 6 and 8 show the results of simulation for coloring in a black state, using a color coordinate, obtained by the VA-LCD of the respective Examples of the present invention at a tilt angle in the range of 0° to 80°, which is varied by an interval of 2°, at an azimuth angle of 45°, in case that a white ray is applied.

[0045] Hereinafter, experimental examples for testing contrast characteristics of samples selected from the above Examples of the present invention will be described. Improvements of the contrast characteristics in the respective Examples will be more easily understood by the below experimental examples. The below experimental examples will be disclosed for illustrative purposes, but do not limit the subject matter of the present invention.

Experimental Example 1

55 **[0046]** A sample employed by Experimental Example 1 was the VA-LCD using a compensation film including one of a first retardation film (+A-plate) and one of a second retardation film (-C- plate) in accordance with Example 1 of the present invention, as shown in Fig. 1a. The VA-LCD comprises the VA-panel 13 having a cell gap of 3μm. Here, a pretilt angle of directors of liquid crystalline polymers is 89°, a dielectric anisotropy ($\Delta\epsilon$) is -4.9, a refractive anisotropy (Δn) is

0.099, and a wavelength dispersion ($\Delta n_{400}/\Delta n_{550}$) is 1.05. Accordingly, a thickness retardation ($R_{VA,550}$) of the VA-panel 13 at a wavelength of 550nm is 297nm.

[0047] The above second retardation film (-C-plate) of the compensation film employed a polymer film having a thickness retardation ($R_{C,550}$) of -354nm and a wavelength dispersion ($R_{C,450}/R_{C,550}$) of 1.01.

[0048] The above first retardation film (+A-plate) of the compensation film employed a polymer film made of TAC having an in-plane retardation ($R_{A,550}$) of 395nm and a wavelength dispersion ($R_{A,450}/R_{A,550}$) of 0.82.

[0049] Each of the two polarizing plates 11 and 12 employed a protective film made of COP (cycloolefin) instead of TAC (Triacetate cellulose).

[0050] Fig. 5 shows the result of simulation for a contrast ratio of the above VA-LCD at a tilt angle in the range of 0° to 80° at all azimuth angles, in case that a white ray is applied. Fig. 6 shows the result of simulation for coloring of the above VA-LCD in a black state at a tilt angle in the range of 0° to 80°, which is varied by an interval of 2°, at an azimuth angle of 45°, in case that a white ray is applied.

[0051] Table 1 comparatively shows contrasts of the sample (hereinafter, referred to as a "first sample") employed by Experimental Example 1 and a sample (hereinafter, referred to as a "second sample") serving as a comparative example. Here, in the first sample, the retardation (R_{VA}) of the VA-panel, the retardation (R_C) of a second retardation film, the total retardation (R_{TOTAL}) and the retardation (R_A) were 297, -354, -57 and 395, respectively. On the other hand, in the second sample, the retardation (R_{VA}) of the VA-panel, the retardation (R_C) of the second retardation film, the total retardation (R_{TOTAL}) and the retardation (R_A) were 297, -500, +203 and 460, respectively. The minimum contrasts of the first and second samples at a tilt angle of 70° were 350 and 5, respectively.

Table 1

	R_{VA}	R_C	R_{TOTAL}	R_A	Minimum contrast (at a tilt angle of 70°)
First sample (Experimental Example)	297	-354	-57	395	350
Second sample (Comparative Example)	297	-500	+203	460	5

[0052] In Table 1, the minimum contrasts of the first and second samples at a tilt angle of 70° were 350 and 5. Since the tilt angle of 70° has the minimum contrast, other tilt angles rather than the tilt angle of 70° have contrasts higher than the minimum contrast. Accordingly, the contrasts at other tilt angles rather than the tilt angle of 70° are higher than the minimum contrast.

First Modified Example not according to the invention of Experimental Example 1

[0053] A sample employed by the first modified example of Experimental Example 1 was the VA-LCD using a compensation film including one of a first retardation film (+A-plate) and one of a second retardation film (-C- plate).

[0054] The VA-LCD of Fig. 1a comprises the VA-panel 13 having a cell gap of 3 μ m. Here, a pretilt angle of directors of liquid crystalline polymers is 89°, a dielectric anisotropy ($\Delta\epsilon$) is -4.9, a refractive anisotropy (Δn) is 0.099, and a wavelength dispersion ($\Delta n_{400}/\Delta n_{550}$) is 1.05. Accordingly, the thickness retardation ($R_{VA,550}$) of the VA-panel 13 at a wavelength of 550nm is 297nm.

[0055] The above second retardation film (-C-plate) of the compensation film employed a polymer film made of TAC having a thickness retardation ($R_{C,550}$) of -316nm and a wavelength dispersion ($R_{C,450}/R_{C,550}$) of 1.01. The above first retardation film (+A-plate) of the compensation film employed a polymer film made of TAC having an in-plane retardation ($R_{A,550}$) of 316nm and a wavelength dispersion ($R_{A,450}/R_{A,550}$) of 0.79.

[0056] Fig. 5 shows the result of simulation for contrast ratio of the above VA-LCD at a tilt angle in the range of 0° to 80° at all azimuth angles, in case that a white ray is applied. Fig. 6 shows the result of simulation for coloring of the above VA-LCD in a black state at a tilt angle in the range of 0° to 80°, which is varied by an interval of 2°, at an azimuth angle of 45°, in case that a white ray is applied.

Second Modified Example of Experimental Example 1

[0057] A sample employed by the second modified example of Experimental Example 1 was the VA-LCD using a compensation film including one of a first retardation film (-A-plate) and one of a second retardation film (-C- plate).

[0058] The VA-LCD of Fig. 1a comprises the VA-panel 13 having a cell gap of 3 μ m. Here, a pretilt angle of directors

of liquid crystalline polymers is 89° , a dielectric anisotropy ($\Delta\epsilon$) is -4.9, a refractive anisotropy (Δn) is 0.099, and a wavelength dispersion ($\Delta n_{400}/\Delta n_{550}$) is 1.05. Accordingly, the thickness retardation ($R_{VA,550}$) of the VA-panel 13 at a wavelength of 550nm is 297nm.

[0059] The above second retardation film (-C-plate) of the compensation film employed a polymer film made of TAC having a thickness retardation ($R_{C,550}$) of -352nm and a wavelength dispersion ($R_{C,450}/R_{C,550}$) of 1.01. The above first retardation film (-A-plate) of the compensation film employed a polymer film made of polystyrene having an in-plane retardation ($R_{A,550}$) of -150nm and a wavelength dispersion ($R_{A,450}/R_{A,550}$) of 0.82.

[0060] Each of the two polarizing plates 11 and 12 employed a protective film made of COP (cycloolefin) instead of TAC (Triacetate cellulose).

[0061] Fig. 5 shows the result of simulation for contrast ratio of the above VA-LCD at a tilt angle in the range of 0° to 80° at all azimuth angles, in case that a white ray is applied. Fig. 6 shows the result of simulation for coloring of the above VA-LCD in a black state at a tilt angle in the range of 0° to 80° , which is varied by an interval of 2° , at an azimuth angle of 45° , in case that a white ray is applied.

Third Modified Example not according to the invention of Experimental Example 1

[0062] A sample employed by the third modified example of Experimental Example 1 was the VA-LCD using a compensation film including one of a first retardation film (-A-plate) and one of a second retardation film (-C- plate).

[0063] The VA-LCD of Fig. 1b comprises the VA-panel 13 having a cell gap of $3\mu\text{m}$. Here, a pretilt angle of directors of liquid crystalline polymers is 89° , a dielectric anisotropy ($\Delta\epsilon$) is -4.9, a refractive anisotropy (Δn) is 0.099, and a wavelength dispersion ($\Delta n_{400}/\Delta n_{550}$) is 1.05. Accordingly, the thickness retardation ($R_{VA,550}$) of the VA-panel 13 at a wavelength of 550nm is 297nm.

[0064] The above second retardation film (-C-plate) of the compensation film employed a polymer film made of TAC having a thickness retardation ($R_{C,550}$) of -390nm and a wavelength dispersion ($R_{C,450}/R_{C,550}$) of 1.01. The above first retardation film (-A-plate) of the compensation film employed a polymer film made of polystyrene having an in-plane retardation ($R_{A,550}$) of -206nm and a wavelength dispersion ($R_{A,450}/R_{A,550}$) of 0.92.

[0065] Each of the two polarizing plates 11 and 12 employed a protective film made of COP (cycloolefin) instead of TAC (Triacetate cellulose).

[0066] Fig. 5 shows the result of simulation for contrast ratio of the above VA-LCD at a tilt angle in the range of 0° to 80° at all azimuth angles, in case that a white ray is applied. Fig. 6 shows the result of simulation for coloring of the above VA-LCD in a black state at a tilt angle in the range of 0° to 80° , which is varied by an interval of 2° , at an azimuth angle of 45° , in case that a white ray is applied.

Experimental Example 2 not according to the invention

[0067] A sample employed by the second experimental example was the VA-LCD using a compensation film including two of a first retardation films (A-plates) and one of a second retardation films (-C- plate). The VA-LCD of Fig. 2a comprises the VA-panel 23 having a cell gap of $3\mu\text{m}$. Here, a pretilt angle of directors of liquid crystalline polymers is 89° , a dielectric anisotropy ($\Delta\epsilon$) is -4.9, a refractive anisotropy (Δn) is 0.099, and a wavelength dispersion ($\Delta n_{400}/\Delta n_{550}$) is 1.05. Accordingly, the thickness retardation ($R_{VA,550}$) of the VA-panel 23 at a wavelength of 550nm is 297nm.

[0068] The above second retardation film (-C-plate) of the compensation film employed a polymer film having a thickness retardation ($R_{C,550}$) of -425nm and a wavelength dispersion ($R_{C,450}/R_{C,550}$) of 1.02. Each of the above first retardation films (A-plates) of the compensation film employed a polymer film having an in-plane retardation ($R_{A,550}$) of 436nm and a wavelength dispersion ($R_{A,450}/R_{A,550}$) of 0.82.

[0069] Each of the two polarizing plates 21 and 22 employed a protective film made of COP (cycloolefin) instead of TAC (Triacetate cellulose).

[0070] Fig. 7 shows the result of simulation for contrast ratio of the above VA-LCD at a tilt angle in the range of 0° to 80° at all azimuth angles, in case that a white ray is applied. Fig. 8 shows the result of simulation for coloring of the above VA-LCD in a black state at a tilt angle in the range of 0° to 80° , which is varied by an interval of 2° , at an azimuth angle of 45° , in case that a white ray is applied.

First Modified Example not according to the invention of Experimental Example 2

[0071] A sample employed by the first modified example of Experimental Example 2 was the VA-LCD using a compensation film including two of a first retardation film (-A-plates) and one of a second retardation film (-C- plate).

[0072] The VA-LCD of Fig. 2b comprises the VA-panel 23 having a cell gap of $3\mu\text{m}$. Here, a pretilt angle of directors of liquid crystalline polymers is 89° , a dielectric anisotropy ($\Delta\epsilon$) is -4.9, a refractive anisotropy (Δn) is 0.099, and a wavelength dispersion ($\Delta n_{400}/\Delta n_{550}$) is 1.05. Accordingly, the thickness retardation ($R_{VA,550}$) of the VA-panel 23 at a

wavelength of 550nm is 297nm.

[0073] The above second retardation film (-C-plate) of the compensation film employed a polymer film made of TAC having a thickness retardation ($R_{C,550}$) of -390nm and a wavelength dispersion ($R_{C,450}/R_{C,550}$) of 1.01. Each of the above first retardation films (-A-plates) of the compensation film employed a polymer film made of polystyrene having an in-plane retardation ($R_{A,550}$) of -80nm and a wavelength dispersion ($R_{A,450}/R_{A,550}$) of 0.82.

[0074] Each of the two polarizing plates 21 and 22 employed a protective film made of COP (cycloolefin) instead of TAC (Triacetate cellulose).

[0075] Fig. 7 shows the result of simulation for contrast ratio of the above VA-LCD at a tilt angle in the range of 0° to 80° at all azimuth angles, in case that a white ray is applied. Fig. 8 shows the result of simulation for coloring of the above VA-LCD in a black state at a tilt angle in the range of 0° to 80°, which is varied by an interval of 2°, at an azimuth angle of 45°, in case that a white ray is applied.

Experimental Examples 3 not according to the invention

[0076] A sample employed by Experimental Example 3 was the VA-LCD using a compensation film including two of a first retardation film (+A-plates) and two of a second retardation film (-C- plates). The VA-LCD of Fig. 3 comprises the VA-panel 33 having a cell gap of 3μm. Here, a pretilt angle of directors of liquid crystalline polymers is 89°, a dielectric anisotropy ($\Delta\epsilon$) is -4.9, a refractive anisotropy (Δn) is 0.099, and a wavelength dispersion ($\Delta n_{400}/\Delta n_{550}$) is 1.05. Accordingly, the thickness retardation ($R_{VA,550}$) of the VA-panel 33 at a wavelength of 550nm is 297nm.

[0077] Each of the above second retardation films (-C-plates) of the compensation film employed a polymer film having a thickness retardation ($R_{C,550}$) of -212nm and a wavelength dispersion ($R_{C,450}/R_{C,550}$) of 1.01. Each of the above first retardation films (+A-plates) of the compensation film employed a polymer film having an in-plane retardation ($R_{A,550}$) of 436nm and a wavelength dispersion ($R_{A,450}/R_{A,550}$) of 0.82.

[0078] Each of the two polarizing plates 31 and 32 employed a protective film made of COP (cycloolefin) instead of TAC (Triacetate cellulose).

[0079] Fig. 7 shows the result of simulation for contrast ratio of the above VA-LCD at a tilt angle in the range of 0° to 80° at all azimuth angles, in case that a white ray is applied. Fig. 8 shows the result of simulation for coloring of the above VA-LCD in a black state at a tilt angle in the range of 0° to 80°, which is varied by an interval of 2°, at an azimuth angle of 45°, in case that a white ray is applied.

First Modified Example not according to the invention of Experimental Example 3

[0080] A sample employed by the first modified example of Experimental Example 3 was the VA-LCD using a compensation film including two of a first retardation film (-A-plates) and two of a second retardation film (-C- plates). The VA-LCD of Fig. 3 comprises the VA-panel 33 having a cell gap of 3μm. Here, a pretilt angle of directors of liquid crystalline polymers is 89°, a dielectric anisotropy ($\Delta\epsilon$) is -4.9, a refractive anisotropy (Δn) is 0.099, and a wavelength dispersion ($\Delta n_{400}/\Delta n_{550}$) is 1.05. Accordingly, the thickness retardation ($R_{VA,550}$) of the VA-panel 33 at a wavelength of 550nm is 297nm.

[0081] Each of the above second retardation films (-C-plates) of the compensation film employed a polymer film made of TAC (Triacetate cellulose) having a thickness retardation ($R_{C,550}$) of -195nm and a wavelength dispersion ($R_{C,450}/R_{C,550}$) of 1.01. Each of the above first retardation films (-A-plates) of the compensation film employed a polymer film made of polystyrene having an in-plane retardation ($R_{A,550}$) of -80nm and a wavelength dispersion ($R_{A,450}/R_{A,550}$) of 0.82.

[0082] Each of the two polarizing plates 31 and 32 employed a protective film made of COP (cycloolefin) instead of TAC (Triacetate cellulose).

[0083] Fig. 7 shows the result of simulation for contrast ratio of the above VA-LCD at a tilt angle in the range of 0° to 80° at all azimuth angles, in case that a white ray is applied. Fig. 8 shows the result of simulation for coloring of the above VA-LCD in a black state at a tilt angle in the range of 0° to 80°, which is varied by an interval of 2°, at an azimuth angle of 45°, in case that a white ray is applied.

INDUSTRIAL APPLICABILITY

[0084] As apparent from the above description, the present invention provides a VA-LCD comprising a negative compensation film including at least one of a first retardation film (A-plate) and at least one of a second retardation film (-C-plate), which compensates for a dark state at a tilt angle of the VA-LCD and minimizes coloring in dark, white and RGB states, thus improving viewing angle characteristics.

Claims

1. A vertically aligned LCD VA-LCD in a multi-domain mode or using a chiral additive, provided with a negative compensation film, in which a vertically aligned panel VA-panel is obtained by injecting liquid crystal having a negative dielectric anisotropy into a gap between upper and lower glass substrates, upper and lower polarizing plates are arranged above the upper and lower surfaces of the VA-panel so that optical absorption axes of the polarizing plates are perpendicular to each other, and a cell gap in the range of $3\mu\text{m}$ to $8\mu\text{m}$ is maintained, in which: the negative compensation film includes one or more of a first retardation film (+A-plate) satisfying the condition of $n_x > n_y = n_z$, or a first retardation film (-A-plate) satisfying the condition of $n_x < n_y = n_z$, and one or more of a second retardation film (-C-plate) satisfying the condition of $n_x = n_y > n_z$, wherein said n_x and n_y represent in-plane refractive indexes, and said n_z represents a thickness refractive index, wherein said first retardation film is arranged such that an optical axis of said first retardation film is perpendicular to an optical absorption axis of the neighboring polarizing plate, and a total thickness retardation ($R_C + R_{VA}$) equal to the sum of the thickness retardation of said second retardation film and the thickness retardation of the VA-panel is in the range of -20 nm to -150 nm a wavelength in the range of visible rays, being proportional to wherein said first retardation film (+A-plate and -A-plate has a reversed wavelength dispersion in which retardation is increased in proportion to the increase of a wavelength passing through said first retardation film in the range of visible rays, wherein the ratio R_{450}/R_{550} of the thickness retardations of said second retardation film (-C- plate) is smaller than that of the VA-panel; and the ratio R_{550}/R_{650} of the thickness retardations of said second retardation film (-C- plate) is larger than that of the VA-panel, wherein said R_{450} , R_{550} and R_{650} represent thickness retardations of said second retardation film (-C- plate) at wavelengths of $450\mu\text{m}$, $550\mu\text{m}$ and $650\mu\text{m}$, respectively.
2. The VA-LCD according to claim 1, wherein said negative compensation film includes one of said first retardation film (+A-plate and -A-plate) and one of said second retardation film (-C-plate) in which one of said first retardation film and said second retardation film is selectively arranged between the VA-panel and the upper polarizing plate, and the other one of said second retardation film is arranged between the VR-panel and the lower polarizing plate, or said first retardation film and said second retardation film are arranged at one area between the VA-panel and the upper polarizing plate, or between the VA-panel and the lower polarizing plate.
3. The VA-LCD according to claim 1, wherein said negative compensation film includes two of said first retardation film (+A-plates or -A-plates) and one of said second retardation film (-C-plate) in which one of said first retardation film, and one of said second retardation film are arranged at one area between the VA-panel and the upper polarizing plate, or between the VA-panel and the lower polarizing plate, and the other one of said first retardation films is arranged at the other area between the VA-panel and the upper polarizing plate, or between the VA-panel and the lower polarizing plate.
4. The VA-LCD according to claim 1, wherein said negative compensation film includes two of said first retardation film (+A-plates or -A-plates) and two of said second retardation film (-C-plate) in which one of said first retardation film and one of said second retardation film are arranged between the VA-panel and the upper polarizing plate, and the other one of said first retardation film and the other one of said second retardation film are arranged between the VA-panel and the lower polarizing plate.
5. The VA-LCD according to claim 1, wherein said first retardation film (+A-plate) has an in-plane retardation ($R_A(550)$) at a wavelength of 550nm, which is in the range of 250nm to 500nm, or said first retardation film (-A-plate) has a negative in-plane retardation ($R_A(550)$) at a wavelength of 550nm, which is larger than -250nm; and said second retardation film (-C- plate) has a thickness retardation ($R_c(550)$) at a wavelength of 550nm, which is in the range of -500nm to -180nm, and the absolute value ($|R_c(550)|$) thereof, which is larger than the absolute value ($|R_{VA}(550)|$) of the thickness retardation of the VA-panel.
6. The VA-LCD according to claim 1, wherein directors of liquid crystalline polymers of the VA-panel, under the condition that no voltage is applied to the VA-panel, have a pretilt angle in the range of 75° to 90° between the upper and lower glass substrates.

7. The VA-LCD according to claim 6, wherein said pretilt angle is in the range of 87° to 90°.
8. The VA-LCD according to claim 6, wherein said pretilt angle is in the range of 89° to 90°. 1
- 5 9. The VA-LCD according to claim 1, wherein the liquid crystalline layer formed on said VA-panel has a retardation in the range of 80nm to 400nm at a wavelength of 550nm.
- 10 10. The VA-LCD according to claim 9, wherein the liquid crystalline layer formed on said VA-panel has a retardation in the range of 80nm to 300nm at a wavelength of 550nm.
11. The VA-LCD according to claim 1, wherein a direction of the liquid crystals directors injected into said VA-panel has an angle of 45° with the optical absorption axes of said polarizing plates.
12. The VA-LCD as set forth in claim 1, wherein:
15 the ratio ($R_{-C,450}/R_{-C,550}$) of the thickness retardations of said second retardation film (-C-plate) is in the range of 0.9 to 1.2; and
the ratio ($R_{-C,550}/R_{-C,650}$) of the thickness retardations of said second retardation film (-C-plate) is in the range of 0.9 to 1.2, wherein said $R_{-C,450}$, $R_{-C,550}$ and $R_{-C,650}$ represent thickness retardations at wavelengths of 450nm,
20 550nm and 650nm, respectively.

Patentansprüche

- 25 1. Vertikal ausgerichtetes LCD, VA-LCD, in einem Multi-Domain-Modus oder unter Verwendung eines chiralen Additivs, versehen mit einem negativen Kompensationsfilm, worin ein vertikal ausgerichtetes Panel, VA-Panel, erhalten wird durch Einführen eines Flüssigkristalls mit einer negativen dielektrischen Anisotropie in eine Lücke zwischen oberen und unteren Glassubstraten, wobei obere und untere polarisierende Platten oberhalb der oberen und unteren Oberflächen des VA-Panels so angeordnet sind, dass die optischen Absorptionsachsen der polarisierenden Platten
30 rechtwinklig zueinander stehen, und eine Zellenlücke im Bereich von 3 bis 8 μm beibehalten wird, worin:
der negative Kompensationsfilm einen oder mehrere von einem ersten Retardationsfilm (Verzögerungsfilm) (+A-Platte), der die Bedingung $n_x > n_y = n_z$ erfüllt, oder einem ersten Retardationsfilm (-A-Platte), der die Bedingung $n_x < n_y = n_z$ erfüllt, und einen oder mehrere von einem zweiten Retardationsfilm (-C-Platte), der die Bedingung $n_x = n_y > n_z$ erfüllt, umfasst, worin n_x und n_y die Brechungsindizes in der Ebene (in-plane) darstellen und n_z den Brechungsindex in Richtung der Dicke darstellt,
35 worin der erste Retardationsfilm so angeordnet ist, dass die optische Achse des ersten Retardationsfilms rechtwinklig zu einer optischen Absorptionsachse der benachbarten polarisierenden Platte steht, und die Gesamtdickenretardation (Gesamtdickenverzögerung) ($R_{-C} + R_{VA}$), die gleich der Dickenretardation (Dickenverzögerung) des zweiten Retardationsfilms (zweiten Verzögerungsfilms) und der Dickenretardation (Dickenverzögerung) des VA-Panels ist,
40 im Bereich von 20 bis 150 nm liegt, die proportional zur Wellenlänge im Bereich von sichtbaren Strahlen ist, worin der erste Retardationsfilm (+A-Platte und -A-Platte) eine umgekehrte Wellenlängendispersion aufweist, worin die Retardation (Verzögerung) proportional zur Erhöhung einer Wellenlänge, die durch den ersten Retardationsfilm läuft, im Bereich von sichtbaren Strahlen erhöht wird,
worin das Verhältnis R_{450}/R_{550} der Dickenretardationen (-verzögerungen) des zweiten Retardationsfilms (-C-Platte)
45 kleiner ist als die des VA-Panels; und das Verhältnis R_{550}/R_{650} der Dickenretardationen (-verzögerungen) des zweiten Retardationsfilms (-C-Platte) grösser ist als die des VA-Panels, worin R_{450} , R_{550} und R_{650} die Dickenretardationen (-verzögerungen) des zweiten Retardationsfilms (-C-Platte) bei Wellenlängen von 450 nm, 550 nm bzw. 650 nm darstellen.
- 50 2. VA-LCD gemäss Anspruch 1, worin
der negative Kompensationsfilm einen ersten Retardationsfilm (+A-Platte und -A-Platte) und einen zweiten Retardationsfilm (-C-Platte) umfasst, worin
einer von dem ersten Retardationsfilm und dem zweiten Retardationsfilm selektiv zwischen dem VA-Panel und der oberen polarisierenden Platte angeordnet ist, und der andere von dem zweiten Retardationsfilm zwischen dem VA-
55 Panel und der unteren polarisierenden Platte angeordnet ist, oder
der erste Retardationsfilm und der zweite Retardationsfilm auf einer Fläche zwischen dem VA-Panel und der oberen polarisierenden Platte, oder zwischen dem VA-Panel und der unteren polarisierenden Platte anordnet sind.

3. VA-LCD gemäss Anspruch 1, worin
der negative Kompensationsfilm zwei von dem ersten Retardationsfilm (+A-Platten oder -A-Platten) und einen von dem zweiten Retardationsfilm (-C-Platte) umfasst, worin
einer von dem ersten Retardationsfilm und einer von dem zweiten Retardationsfilm auf einer Fläche zwischen dem VA-Panel und der oberen polarisierenden Platte, oder zwischen dem VA-Panel und der unteren polarisierenden Platte angeordnet sind, und der andere von den ersten Retardationsfilmen auf der anderen Fläche zwischen dem VA-Panel und der oberen polarisierenden Platte oder zwischen dem VA-Panel und der unteren polarisierenden Platte angeordnet ist.
4. VA-LCD gemäss Anspruch 1, worin
der negative Kompensationsfilm zwei von dem ersten Retardationsfilm (+A-Platten oder -A-Platten) und zwei von dem zweiten Retardationsfilm (-C-Platte) umfasst, worin
einer von dem ersten Retardationsfilm und einer von dem zweiten Retardationsfilm zwischen dem VA-Panel und der oberen polarisierenden Platte angeordnet sind, und der andere von dem ersten Retardationsfilm und der andere von dem zweiten Retardationsfilm zwischen dem VA-Panel und der unteren polarisierenden Platte angeordnet sind.
5. VA-LCD gemäss Anspruch 1, worin
der erste Retardationsfilm (+A-Platte) eine Verzögerung in der Ebene (in-plane retardation) ($R_A(550)$) bei einer Wellenlänge von 550 nm aufweist, die im Bereich von 250 bis 500 nm liegt, oder der erste Retardationsfilm (-A-Platte) eine negative Verzögerung in der Ebene ($R_A(550)$) bei einer Wellenlänge von 550 nm aufweist, die grösser als -250 nm ist; und
der zweite Retardationsfilm (-C-Platte) eine Dickenretardation (-verzögerung) ($R_C(550)$) bei einer Wellenlänge von 550 nm aufweist, die im Bereich von -500 bis -180 nm liegt, und der Absolutwert ($|R_C(550)|$) hiervon, der grösser ist als der Absolutwert ($|R_{VA}(550)|$) der Dickenverzögerung des VA-Panels.
6. VA-LCD gemäss Anspruch 1, worin die Richtungen (Direktoren) der flüssigkristallinen Polymere des VA-Panels, unter der Bedingung, dass keine Spannung an das VA-Panel angelegt ist, einen Vorneigungswinkel (pretilt angle) im Bereich von 75 bis 90° zwischen den oberen und unteren Glassubstraten aufweisen.
7. VA-LCD gemäss Anspruch 6, worin der Vorneigungswinkel im Bereich von 87 bis 90° liegt.
8. VA-LCD gemäss Anspruch 6, worin der Vorneigungswinkel im Bereich von 89 bis 90° liegt.
9. VA-LCD gemäss Anspruch 1, worin die flüssigkristalline Schicht, die auf dem VA-Panel gebildet ist, eine Retardation (Verzögerung) im Bereich von 80 bis 400 nm bei einer Wellenlänge von 550 nm aufweist.
10. VA-LCD gemäss Anspruch 9, worin die flüssigkristalline Schicht, die auf dem VA-Panel gebildet ist, eine Retardation (Verzögerung) im Bereich von 80 bis 300 nm bei einer Wellenlänge von 550 nm aufweist.
11. VA-LCD gemäss Anspruch 1, worin die Richtung der Flüssigkristalldirektoren, die in das VA-Panel eingebracht sind, einen Winkel von 45° mit der optischen Absorptionsachse der polarisierenden Platten bildet.
12. VA-LCD gemäss Anspruch 1, worin:
das Verhältnis ($R_{C,450}/R_{C,550}$) der Dickenretardationen (-verzögerungen) von dem zweiten Retardationsfilm (-C-Platte) im Bereich von 0,9 bis 1,2 liegt; und
das Verhältnis ($R_{C,550}/R_{C,650}$) der Dickenretardationen (-verzögerungen) des zweiten Retardationsfilms (-C-Platte) im Bereich von 0,9 bis 1,2 liegt, worin $R_{C,450}$, $R_{C,550}$ und $R_{C,650}$ die Dickenretardationen (-verzögerungen) bei Wellenlängen von 450 nm, 550 nm bzw. 650 nm darstellen.

Revendications

1. Ecran d'affichage à cristaux liquides à alignement vertical, VA-LCD, dans un mode multi-domaines ou utilisant un additif chiral, muni d'un film de compensation négative, dans lequel un panneau à alignement vertical, panneau VA, est obtenu en injectant des cristaux liquides ayant une anisotropie diélectrique négative dans un espace entre des substrats de verre supérieur et inférieur, des plaques de polarisation supérieure et inférieure sont disposées au-dessus des surfaces supérieure et inférieure du panneau VA de manière que des axes d'absorption optique des

plaques de polarisation soient perpendiculaires entre eux et un espace de cellule dans la plage de 3 μm à 8 μm soit maintenu, dans lequel :

le film de compensation négative comprend un ou plusieurs parmi un premier film de retard (plaque +A) satisfaisant la condition $n_x > n_y = n_z$ ou un premier film de retard (plaque -A) satisfaisant la condition $n_x < n_y = n_z$, et un ou plusieurs d'un deuxième film de retard (plaque -C) satisfaisant la condition $n_x = n_y > n_z$, où lesdits n_x et n_y représentent des indices de réfraction dans le plan et ledit n_z représente un indice de réfraction en épaisseur, dans lequel ledit premier film de retard est agencé de manière qu'un axe optique dudit premier film de retard soit perpendiculaire à un axe d'absorption optique de la plaque de polarisation voisine, et un retard en épaisseur total ($R_C + R_{VA}$) égal à la somme du retard en épaisseur dudit deuxième film de retard et du retard en épaisseur du panneau VA soit dans la plage de -20 nm à -150 nm, étant proportionnel à une longueur d'onde dans la plage des rayonnements visibles, dans lequel ledit premier film de retard (plaque +A et plaque -A) a une dispersion de longueur d'onde inversée dans laquelle un retard est augmenté proportionnellement à l'augmentation d'une longueur d'onde passant à travers ledit premier film de retard dans la plage des rayonnements visibles, dans lequel le rapport R_{450}/R_{550} des retards en épaisseur dudit deuxième film de retard (plaque -C) est inférieur à celui dudit panneau VA ; et le rapport R_{550}/R_{650} des retards en épaisseur dudit deuxième film de retard (plaque -C) est supérieur à celui dudit panneau VA, où R_{450} , où R_{450} , R_{550} et R_{650} représentent des retards en épaisseur dudit deuxième film de retard (plaque -C) à des longueurs d'ondes respectivement de 450 nm, 550 nm et 650 nm.

2. Ecran VA-LCD selon la revendication 1, dans lequel ledit film de compensation négative comprend un dudit premier film de retard (plaque +A et plaque -A) et un dudit deuxième film de retard (plaque -C) où un dudit premier film de retard et dudit deuxième film de retard est disposé sélectivement entre le panneau VA et la plaque de polarisation supérieure, et l'autre dudit deuxième film de retard est disposé entre le panneau VA et la plaque de polarisation inférieure, ou ledit premier film de retard et ledit deuxième film de retard sont disposés au niveau d'une zone entre le panneau VA et la plaque de polarisation supérieure ou entre le panneau VA et la plaque de polarisation inférieure.

3. Ecran VA-LCD selon la revendication 1, dans lequel ledit film de compensation négative comprend deux dudit premier film de retard (plaques +A et plaques -A) et un dudit deuxième film de retard (plaque -C) où un dudit premier film de retard et un dudit deuxième film de retard sont disposés au niveau d'une zone entre le panneau VA et la plaque de polarisation supérieure ou entre le panneau VA et la plaque de polarisation inférieure, et l'autre desdits premiers films de retard est disposé au niveau de l'autre zone entre le panneau VA et la plaque de polarisation supérieure ou entre le panneau VA et la plaque de polarisation inférieure.

4. Ecran VA-LCD selon la revendication 1, dans lequel ledit film de compensation négative comprend deux dudit premier film de retard (plaques +A et plaques -A) et deux dudit deuxième film de retard (plaque -C) où un dudit premier film de retard et un dudit deuxième film de retard sont disposés entre le panneau VA et la plaque de polarisation supérieure et l'autre dudit premier film de retard et l'autre dudit deuxième film de retard sont disposés entre le panneau VA et la plaque de polarisation inférieure.

5. Ecran VA-LCD selon la revendication 1, dans lequel ledit premier film de retard (plaque +A) a un retard dans le plan ($R_A(550)$) à une longueur d'onde de 550 nm, qui est dans la plage de 250 nm à 500 nm, ou ledit premier film de retard (plaque -A) a un retard négatif dans le plan ($R_A(550)$) à une longueur d'onde de 550 nm qui est supérieur à -250 nm ; et ledit deuxième film de retard (plaque -C) a un retard en épaisseur ($R_C(550)$) à une longueur d'onde de 550 nm, qui est dans la plage de -500 nm à -180 nm, et la valeur absolue ($|R_C(550)|$) de celui-ci, qui est supérieure à la valeur absolue ($|R_{VA}(550)|$) du retard en épaisseur du panneau VA.

6. Ecran VA-LCD selon la revendication 1, dans lequel des directeurs de polymères cristallins liquides du panneau VA, dans la condition où aucune tension n'est appliquée au panneau VA, ont un angle d'inclinaison initiale dans la plage de 75° à 90° entre les substrats de verre supérieur et inférieur.

7. Ecran VA-LCD selon la revendication 6, dans lequel ledit angle d'inclinaison initiale est dans la plage de 87° à 90°.

8. Ecran VA-LCD selon la revendication 6, dans lequel ledit angle d'inclinaison initiale est dans la plage de 89° à 90°.

EP 1 588 211 B1

9. Ecran VA-LCD selon la revendication 1, dans lequel la couche cristalline liquide formée sur ledit panneau VA a un retard dans la plage de 80 nm à 400 nm à une longueur d'onde de 550 nm.

10. Ecran VA-LCD selon la revendication 9, dans lequel la couche cristalline liquide formée sur ledit panneau VA a un retard dans la plage de 80 nm à 300 nm à une longueur d'onde de 550 nm.

11. Ecran VA-LCD selon la revendication 1, dans lequel une direction des directeurs de cristaux liquides injectés dans ledit panneau VA a un angle de 45° avec les axes d'absorption optique desdites plaques de polarisation.

12. Ecran VA-LCD selon la revendication 1, dans lequel :

le rapport ($R_{-C, 450}/R_{-C, 550}$) des retards en épaisseur dudit deuxième film de retard (plaque -C) est dans la plage de 0,9 à 1,2 ; et

le rapport ($R_{-C, 550}/R_{-C, 650}$) des retards en épaisseur dudit deuxième film de retard (plaque -C) est dans la plage de 0,9 à 1,2, où $R_{-C, 450}$, $R_{-C, 550}$ et $R_{-C, 650}$ représentent des retards en épaisseur à des longueurs d'ondes respectivement de 450 nm, 550 nm et 650 nm.

FIGURE 1

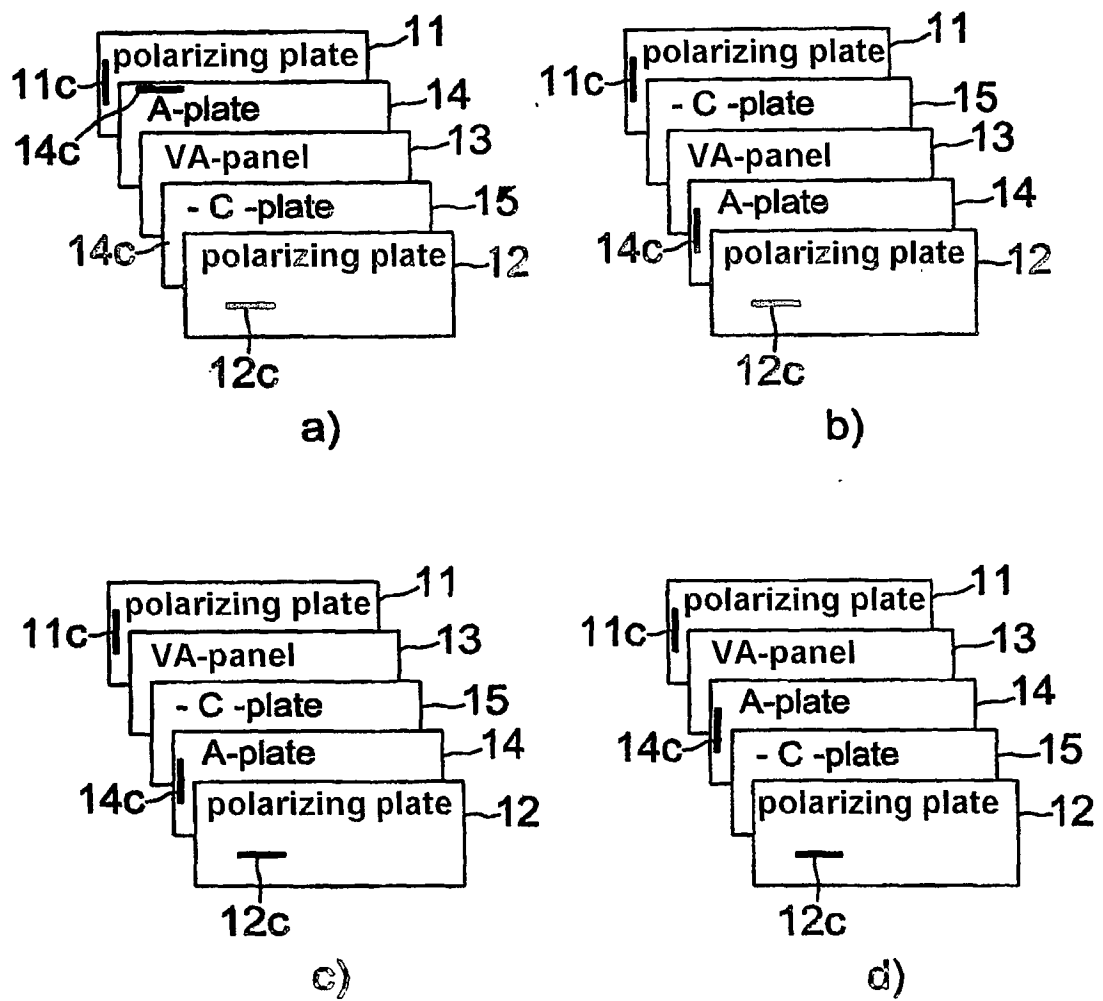


FIGURE 2

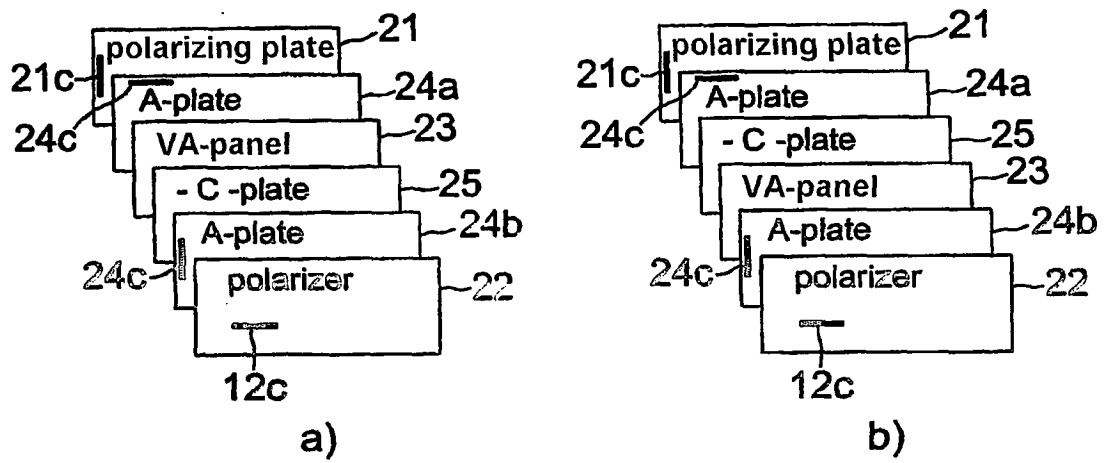


FIGURE 3

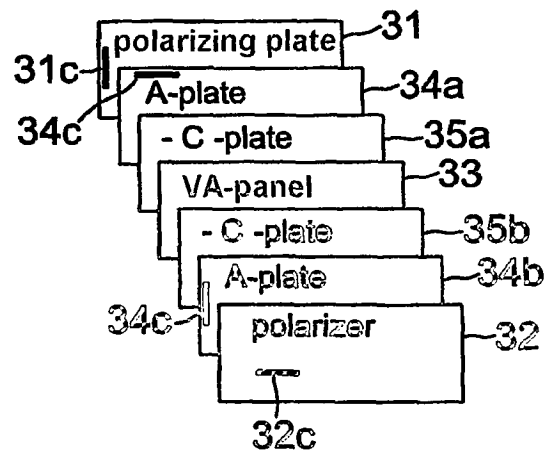


FIGURE 4

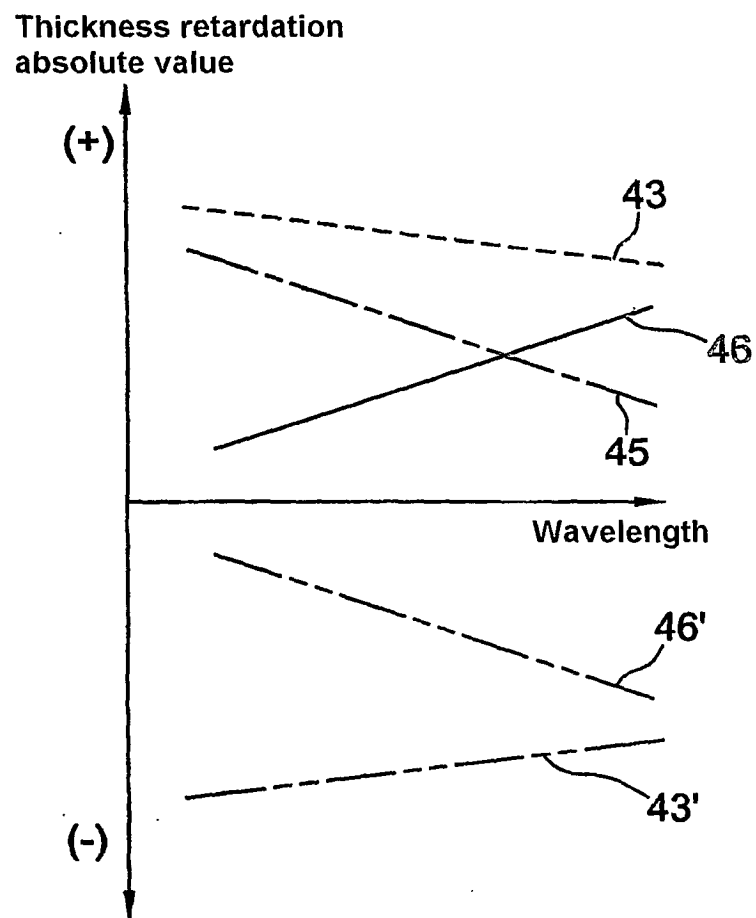


FIGURE 5

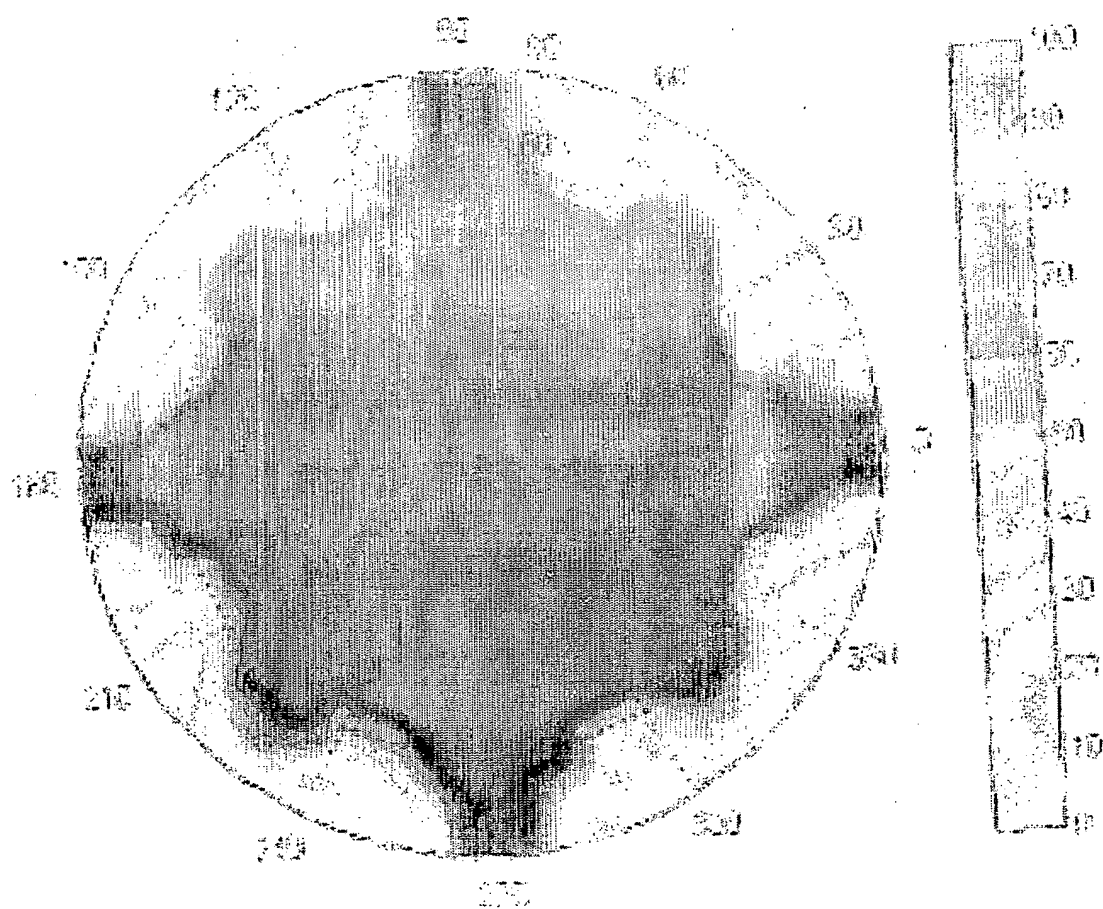


FIGURE 6

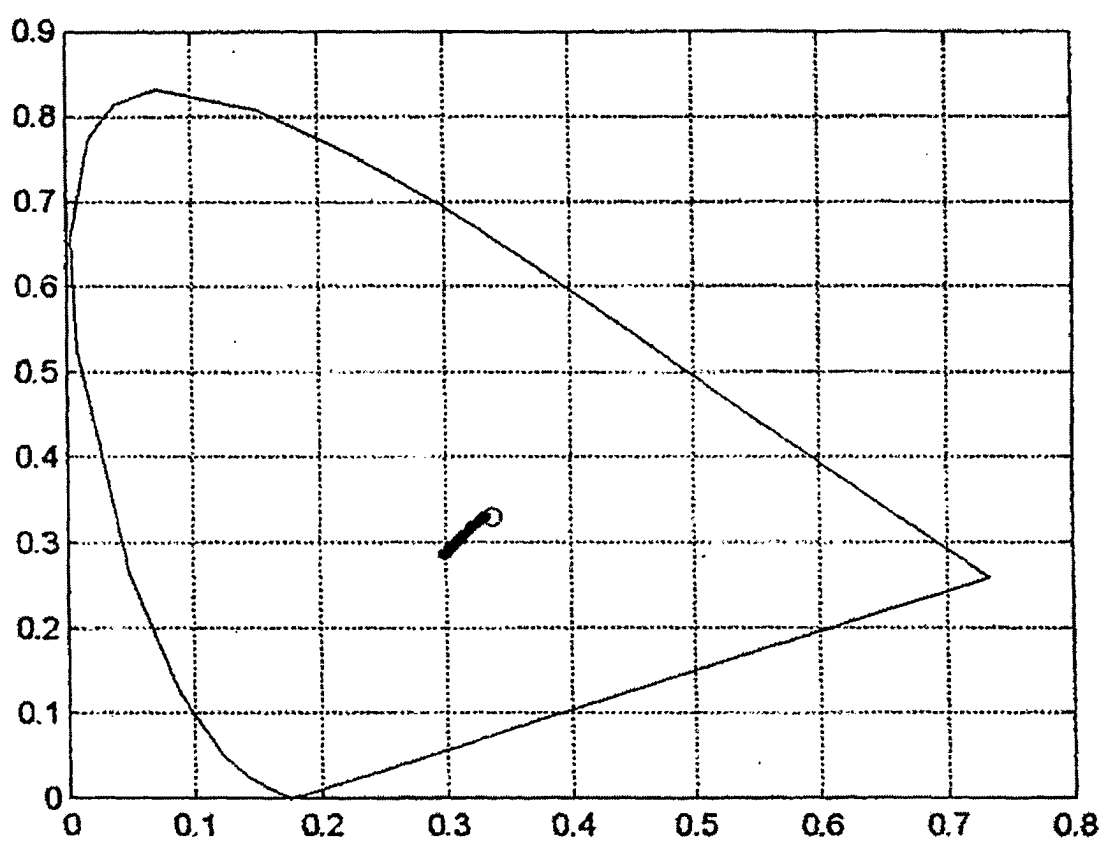


FIGURE 7

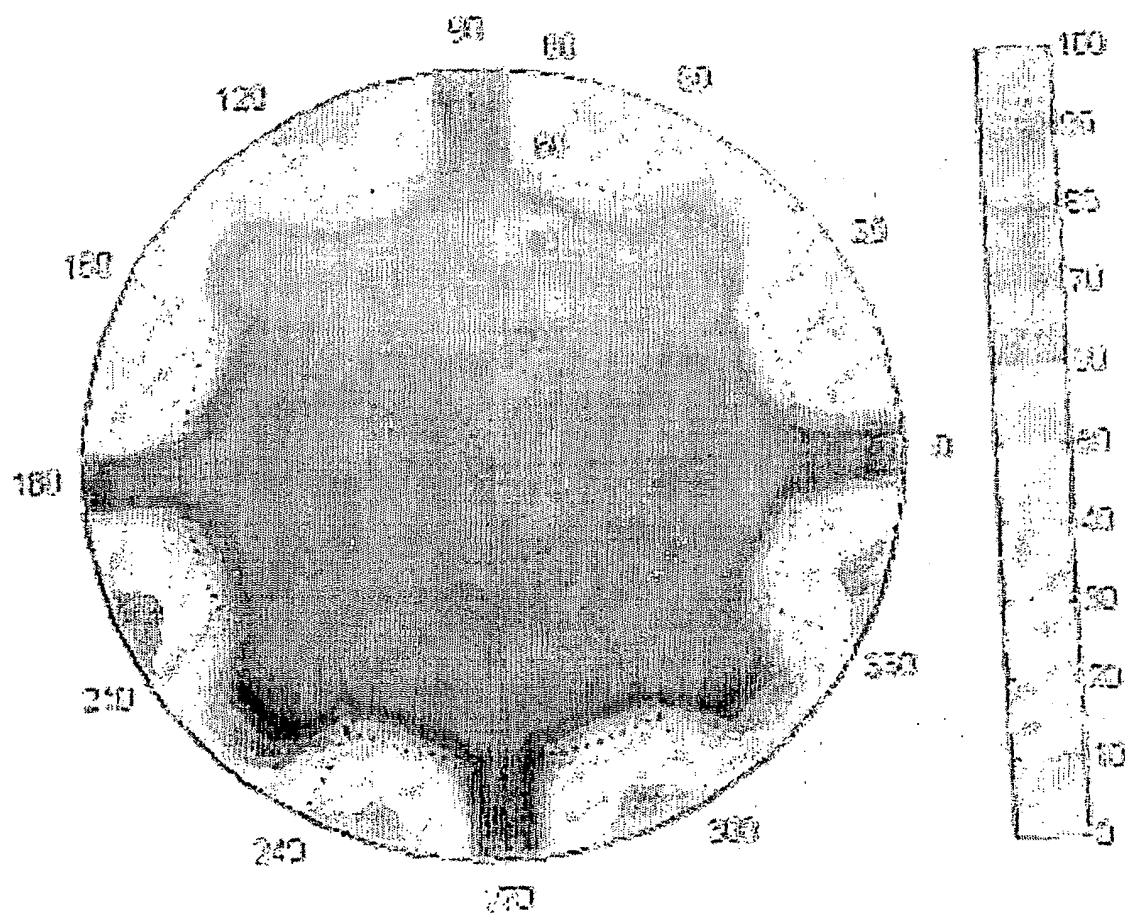
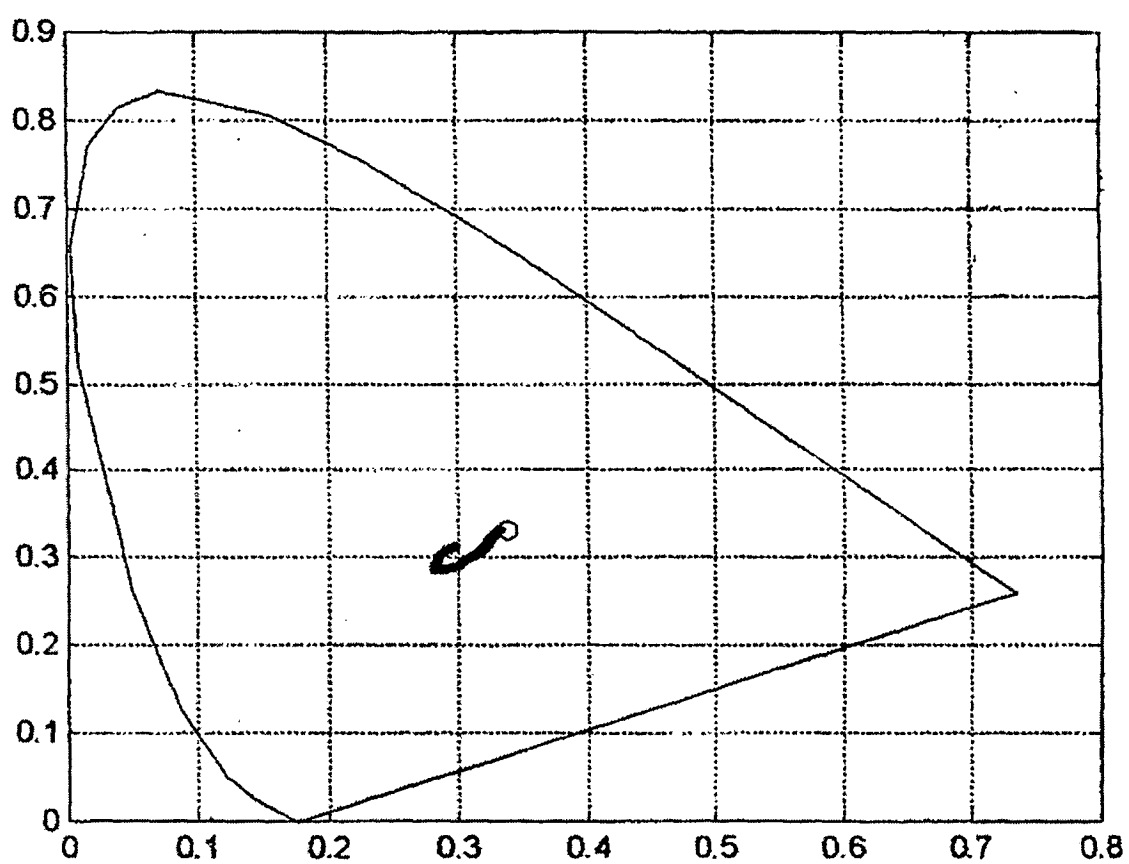


FIGURE 8



REFERENCES CITED IN THE DESCRIPTION

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Patent documents cited in the description

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专利名称(译)	具有负补偿膜的垂直排列的液晶显示器		
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当前申请(专利权)人(译)	LG CHEM LTD.		
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其他公开文献	EP1588211A1 EP1588211B1		
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摘要(译)

垂直配向LCD (VA-LCD) 本发明涉及一种垂直配向LCD (VA-LCD) , 包括负补偿膜, 该负补偿膜包括满足 $n_x > n_y = n_z$ 条件的第一延迟膜 (+ A-板) 和第一延迟膜 (- 中的一个或多个。满足条件 n_x n_z 条件的第二延迟膜 (-C板) 中的一个或多个, 其中第一延迟膜布置成使得其光学轴垂直于相邻偏振片的光学吸收轴, 并且包括第二延迟膜的厚度延迟和VA-面板的厚度延迟的总厚度延迟 (R-C + R_{VA}) 具有负值。根据本发明的VA-LCD改善了前表面上的对比度特性和倾斜角度, 并且根据倾斜角度使黑色状态下的着色最小化。

Table 1

	R_{VA}	R_C	R_{TOTAL}	R_A	Minimum contrast (at a tilt angle of 70°)
First sample (Experimental Example)	297	-354	-57	395	350
Second sample (Comparative Example)	297	-500	+203	460	5