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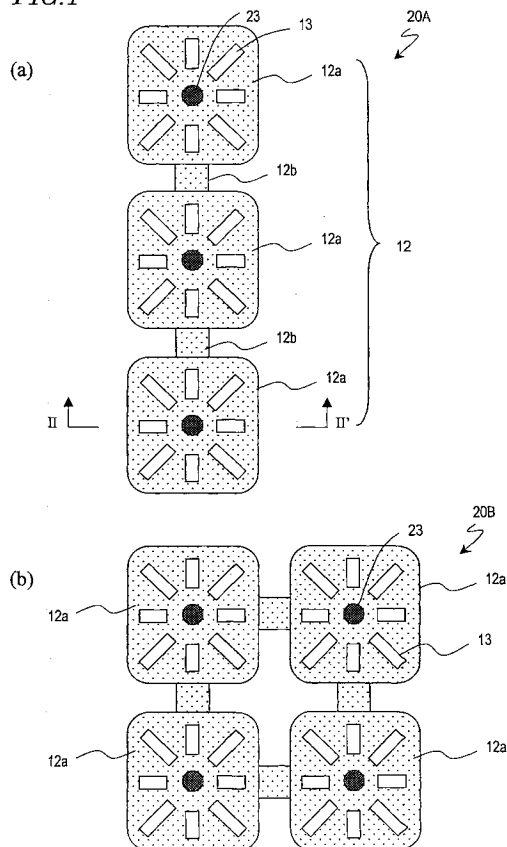
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(54) **LIQUID CRYSTAL DISPLAY DEVICE**

(57) A liquid crystal display device according to the present invention includes a vertical alignment type liquid crystal layer **32**. Each pixel electrode thereof **12** has a plurality of unit electrode portions **12a**, each of which has a conductive film and slits **13** that have been cut through the conductive film. When a predetermined voltage is applied between the pixel electrode and a counter electrode, a liquid crystal domain is produced in association with each unit electrode portion and liquid crystal molecules in the liquid crystal domain come to have a substantially radially tilting alignment state. As a result, the device of the present invention achieves a wide viewing angle and a fast response characteristic.

FIG. 1



Description**TECHNICAL FIELD**

[0001] The present invention generally relates to a liquid crystal display device and more particularly relates to a liquid crystal display device with a wide viewing angle characteristic that is good enough to conduct a display operation with high quality.

BACKGROUND ART

[0002] Recently, liquid crystal display devices with wide viewing angle characteristics have been developed one after another and used extensively as monitors for personal computers, personal digital assistants, and TV receivers.

[0003] One of those liquid crystal display devices with wide viewing angle characteristics uses a vertical alignment type liquid crystal layer, and is said to operate in "VA mode". The applicant of the present application discloses, in

Patent Document No. 1, a VA mode liquid crystal display device that would improve the viewing angle characteristic by producing domains with radially tilting alignment in response to a voltage applied. In that liquid crystal display device, when a voltage is applied, domains with multiple radially tilting alignments are produced within each pixel and the alignments of liquid crystal molecules in adjacent domains with such radially tilting alignments are continuous with each other. The applicant of the present application calls the liquid crystal display mode that uses the unique alignment state disclosed in Patent Document No. 1 "continuous pinwheel alignment (CPA) mode" (see Non-Patent Document No. 1). The entire disclosures of Patent Document No. 1 and Non-Patent Document No. 1 are hereby incorporated by reference.

[0004] Patent Document No. 1 discloses a configuration of which the pixel electrode has a non-solid portion (i.e., an opening where there is no conductive layer) and in which the radially tilting alignment is produced by using an oblique electric field to be generated at an edge of the non-solid portion of the pixel electrode when a voltage is applied. The patent document also discloses a configuration in which an alignment control structure is provided on one side of the counter substrate, which faces the pixel electrode through a liquid crystal layer, to face the liquid crystal layer to further stabilize the radially tilting alignment (see FIG. 27 of Patent Document No. 1, for example). A raised portion that protrudes into the liquid crystal layer (see FIG. 24(b) of Patent Document No. 1, for example) is disclosed as such an alignment control structure.

Patent Document No. 1: Japanese Patent Application Laid-Open Publication No. 2002-202511

Non-Patent Document No. 1: Kubo et al., Sharp Giho (technical bulletin) Vol. 80, pp. 11-14 (August, 2001)

DISCLOSURE OF INVENTION**PROBLEMS TO BE SOLVED BY THE INVENTION**

[0005] However, even if such a raised portion (protrusion) were provided on the counter electrode to face the liquid crystal layer as disclosed in FIG. 24(b) of Patent Document No. 1, sufficiently fast response characteristic could still not be achieved in some cases. For example, if a unit electrode portion (i.e., corresponding to the unit solid portion in Patent Document No. 1) associated with each radially tilting alignment domain had an increased size, then its anchoring force would not be applied to the liquid crystal molecules in the liquid crystal domain sufficiently and the response speed would decrease, which is a problem. In that case, a residual image might be perceived.

[0006] It is therefore an object of the present invention to provide a liquid crystal display device of a vertical alignment mode that would achieve a wide viewing angle and a fast response characteristic.

MEANS FOR SOLVING THE PROBLEMS

[0007] A liquid crystal display device according to the present invention includes a first substrate, a second substrate and a vertical alignment type liquid crystal layer that is interposed between the first and second substrates. The device further includes pixel electrodes that are arranged on the first substrate to face the liquid crystal layer and a counter electrode that is arranged on the second substrate to face the liquid crystal layer. Each of the pixel electrodes has a plurality of unit electrode portions, each of which has a conductive film and slits that have been cut through the conductive film. When a predetermined voltage is applied between the pixel electrode and the counter electrode, a liquid crystal domain is produced in association with each said unit electrode portion and liquid crystal molecules in the liquid crystal domain come to have a substantially radially tilting alignment state.

[0008] In one preferred embodiment, protrusions of a dielectric material are arranged on one side of the counter electrode to face the liquid crystal layer such that the protrusions face substantially the respective centers of their associated unit electrode portions.

[0009] In this particular preferred embodiment, the slits are arranged radially around each said protrusion.

[0010] In a specific preferred embodiment, each said slit runs longer radially rather than circumferentially if a circle is drawn with the protrusion for its center.

[0011] In another preferred embodiment, the number of the slits is at least four.

[0012] In still another preferred embodiment, when viewed perpendicularly to the liquid crystal layer, the shortest distance from the center of each said protrusion to an edge of its associated unit electrode portion is more than 20 μm .

EFFECTS OF THE INVENTION

[0013] In the liquid crystal display device of the present invention, the slits of each unit electrode portion produce anchoring force, thus realizing a fast response characteristic.

BRIEF DESCRIPTION OF DRAWINGS

[0014]

FIG. 1(a) is a plan view schematically illustrating the structure of a region 20A corresponding to a single pixel of a liquid crystal display device 20 as a preferred embodiment of the present invention, and FIG. 1(b) is a plan view schematically illustrating the structure of a region 20B corresponding to a single pixel of another liquid crystal display device 20 as another preferred embodiment of the present invention.

FIG. 2 is a schematic cross-sectional view as viewed on the plane II-II' shown in FIG. 1(a).

FIGS. 3(a) through 3(c) schematically illustrate how liquid crystal molecules 32a change their alignment states in certain amounts of time after the application of a white voltage to the liquid crystal layer of the liquid crystal display device 20.

FIGS. 4(a) and 4(b) illustrate other exemplary unit electrode portions for a pixel electrode in a liquid crystal display device as a preferred embodiment of the present invention.

FIG. 5 is a plan view schematically illustrating the structure of a region 20A' corresponding to a single pixel of a conventional CPA mode liquid crystal display device 20' disclosed in Patent Document No. 1. FIG. 6 is a schematic cross-sectional view as viewed on the plane VI-VI' shown in FIG. 5.

FIGS. 7(a) through 7(d) schematically illustrate how the alignment state of liquid crystal molecules 32a will change when a certain amount of time has passed after a voltage to produce a white display state was applied to the liquid crystal layer 32 to which no voltage had been applied in the liquid crystal display device 20'.

DESCRIPTION OF REFERENCE NUMERALS

[0015]

11	first substrate (glass substrate with TFTs)
12	pixel electrode
12a	unit electrode portion
12b	connecting portion
13	slit
20	liquid crystal display device
20A, 20B	region corresponding to a pixel
21	second substrate (glass substrate with color filters)
22	counter electrode

23	protrusion (raised portion or rivet)
32	vertical alignment type liquid crystal layer
32a	liquid crystal molecules

BEST MODE FOR CARRYING OUT THE INVENTION

[0016] Hereinafter, preferred embodiments of the present invention will be described with reference to the accompanying drawings. However, the present invention is in no way limited to those specific preferred embodiments to be described below.

[0017] First of all, problems with the conventional CPA mode liquid crystal display device that are pointed out by the present inventors will be described with reference to FIGS. 5 to 7.

[0018] Now take a look at FIGS. 5 and 6. FIG. 5 is a plan view schematically illustrating the structure of a region 20A' corresponding to a single pixel of the conventional CPA mode liquid crystal display device 20' disclosed in Patent Document No. 1, while FIG. 6 is a schematic cross-sectional view as viewed on the plane VI-VI' shown in FIG. 5. FIG. 6 illustrates the orientations of liquid crystal molecules when no voltage is applied to the liquid crystal layer (i.e., a voltage lower than a threshold voltage is applied thereto).

[0019] In the drawings, the wiring structure (including TFTs, source bus lines, and gate bus lines) for supplying a predetermined voltage (as a display signal voltage) to the pixel electrodes, storage capacitors (CS) that hold the voltage to be applied to the liquid crystal layer, and other members are not illustrated for the sake of simplicity of description. The liquid crystal display device of the present invention is typically implemented as a TFT LCD but could also use any other type of active elements such as MIMs.

[0020] As used herein, the "vertical alignment type liquid crystal layer" means a liquid crystal layer in which the axis of liquid crystal molecules (which will be sometimes referred to herein as an "axis direction") defines a tilt angle of approximately 85 degrees or more with respect to the surface of a vertical alignment film. Liquid crystal molecules have negative dielectric anisotropy and are combined with polarizers that are arranged as crossed Nicols to get a display operation done in normally black mode.

The alignment film may be provided for at least one of the two substrates. However, to stabilize the alignment, each of the two substrates is preferably provided with an alignment film. In the preferred embodiment to be described below, each of the two substrates is provided with a vertical alignment film. As used herein, a "pixel" refers to a minimum unit for representing a particular gray scale tone on the screen, and corresponds to a unit for representing each gray scale tone of R, G and B in color display and is also called a "dot". A combination of R, G and B pixels forms a single color display pixel. A "pixel region" refers to a region of a liquid crystal display device that is allocated to a single "pixel" on the screen.

[0021] As shown in FIGS. 5 and 6, the conventional

liquid crystal display device **20'** includes a first substrate (e.g., a TFT substrate) **11**, a second substrate (e.g., a color filter substrate) **21** and a vertical alignment type liquid crystal layer **32** that is interposed between the first and second substrates **11** and **21**. In a CPA mode liquid crystal display device, two polarizers are actually arranged as crossed Nicols so as to sandwich the first and second substrates **11** and **21** between them and, if necessary, a quarter wave plate is further arranged between each substrate and its polarizer. But these members are not illustrated in FIG. 6. If the quarter wave plates are provided, then the device can have its optical efficiency increased.

[0022] The conventional liquid crystal display device **20'** includes pixel electrodes **12'** that are arranged on the first substrate **11** to face the liquid crystal layer **32** and a counter electrode **22** that is arranged on the second substrate **21** to face the liquid crystal layer **32**. The counter electrode **22** is typically provided as a single transparent conductive film so as to face every pixel electrode **12'**. In the CPA mode liquid crystal display device, each pixel electrode **12'** has a plurality of unit electrode portions **12'a**. And when a predetermined voltage (that is equal to or higher than the threshold voltage of the liquid crystal layer and that is applied to display a certain grayscale tone) is applied between the pixel electrode **12'** and the counter electrode **22**, a liquid crystal domain is produced in association with each unit electrode portion **12'a** and liquid crystal molecules **32a** in the liquid crystal domain come to have radially tilting alignment state (which will be simply referred to herein as "radially tilting alignment"). Those unit electrode portions **12'a** are connected together with connecting portions **12b** and have the same potential. A single radially tilting alignment domain is produced in association with each unit electrode portion **12'a** due to the anchoring force produced by an oblique electric field around an edge of the unit electrode portion **12'a** that has an isolated island-like outer periphery. In the pixel electrode **12'** shown in FIG. 5, three islands of substantially square unit electrode portions **12'a** with four rounded corners are connected together with two connecting portions **12b**. That is why the electric field generated at an edge of the unit electrode portion **12'a**, not where the unit electrode portions **12'a** are connected together with the connecting portion **12b**, will tilt toward the center of the unit electrode portion **12'a** and will cause the liquid crystal molecules **32a** to have a radially tilting alignment. In this example, the unit electrode portion **12'a** and the connecting portion **12b** are made of the same conductive film (of ITO, for example). However, since the unit electrode portions **12'a** just need to have the same potential, those unit electrode portions **12'a** could be totally isolated from each other as three islands, a contact hole may be cut through the interlayer dielectric film in the lower part of each unit electrode portion **12'a**, and the unit electrode portion **12'a** could be electrically connected to the drain electrode of its associated TFT inside each contact hole. In that case, the oblique electric field

generated around the entire edge of each unit electrode portion **12'a** will cause the liquid crystal molecules **32a** to have the radially tilting alignment, thus stabilizing their alignment state.

[0023] The pixel electrode structure of the CPA mode device is **characterized in that** there is a region where the conductive film discontinues (i.e., where there is no connecting portion **12b** in this example and such a region is called a "non-solid portion" in Patent Document No. 1) between the radially tilting alignment domains produced in the respective unit electrode portions **12'a**. Even in such a region where the conductive film discontinues, the liquid crystal molecules **32a** are also aligned continuously with their counterparts **32a** in the adjacent radially tilting alignment domains, and therefore, would contribute to stabilizing the alignment state of the radially tilting alignment domains produced in the respective unit electrode portions **12'a**.

[0024] There is a protrusion **23** of a dielectric material (which is called a "raised portion" or a "rivet") on the surface of the counter electrode **22** to face the liquid crystal layer **32** so as to face approximately the center of its associated unit electrode portion **12'a**. As shown in FIG. 6, the liquid crystal molecules **32a** are aligned perpendicularly to the surface of this protrusion **23** (more exactly, to the surface of a vertical alignment film (not shown) that covers the protrusion **23**). As a result, the liquid crystal molecules **32a** are aligned radially around the peak of the protrusion **23** and the axis of symmetry **SA** of this radially tilting alignment can be defined around the peak of the protrusion **23**. In this manner, the protrusion **23** functions so as to fix the position of the axis of symmetry **SA**. Also, since anchoring force is always produced due to the surface shape of the protrusion **23**, no matter whether there is an electric field or not, the protrusion **23** can also stabilize the radially tilting alignment when either no electric field or just a weak electric field is applied.

[0025] Next, it will be described with reference to FIGS. 7(a) through 7(d) what if the conventional CPA mode liquid crystal display device **20'** does not have sufficiently fast response characteristic. Each of FIGS. 7(a) through 7(d) schematically illustrates how the alignment state of the liquid crystal molecules **32a** will change when a certain amount of time has passed after a voltage to produce a white display state (i.e., a voltage to display the highest grayscale) was applied to the liquid crystal layer **32** to which no voltage had been applied (see FIG. 6) in the liquid crystal display device **20'**. Specifically, FIGS. 7(a), 7(b), 7(c) and 7(d) illustrate the alignment states of the liquid crystal molecules **32a** in 5 ms, 10 ms, 15 ms and 20 ms, respectively, after the application of that white voltage. The liquid crystal layer **32** has a thickness of 3.5 μm , the nematic liquid crystal material has a dielectric anisotropy $\Delta\epsilon$ of -2.8 (at 20 °C) and the white voltage is 7 V.

[0026] As shown in FIG. 7(a), by applying the white voltage, an electric field is generated in the liquid crystal layer **32**. In that case, the equipotential lines **EQ** of that

electric field generated will fall (i.e., incline) at the edge (where the conductive film discontinues) of the unit electrode portion **12'a** but will run substantially parallel to each other between the unit electrode portion **12'a** and the counter electrode **22**. The dielectric constant of the dielectric material of the protrusion **23** is preferably smaller than the average dielectric constant of the liquid crystal layer **32**. In that case, the equipotential lines **EQ** will curve in the vicinity of the protrusion **23** and the anchoring force produced by the surface shape of the protrusion **23** and the anchoring force produced by the electric field will join together to align the liquid crystal molecules **32a** in a predetermined direction.

[0027] As strong anchoring force is applied on the liquid crystal molecules **32a** at the protrusion **23** and at the edge of the unit electrode portion **12a**, the liquid crystal molecules **32a** near the protrusion **23** and the edge of the unit electrode portion **12a** start to change their orientations parallel to the equipotential lines **EQ** earlier than the other liquid crystal molecules **32a**. As shown in FIGS. **7(b)** and **7(c)**, the liquid crystal molecules **32a** between the protrusion **23** and the unit electrode portion **12'a** also change their orientations gradually with time. And eventually, those liquid crystal molecules **32a** come to have the alignment state defined by the voltage applied to the liquid crystal layer **32** (i.e., a steady state) as shown in FIG. **7(d)**.

[0028] For that reason, the longer the distance from the protrusion **23** to the edge of the unit electrode portion **12'a**, the longer the time it would take for the liquid crystal molecules **32a** between them to change their orientations fully and reach the steady state. In that case, the liquid crystal molecules **32a** could not reach the steady state within one frame (i.e., one vertical scanning period of 16.6 ms, for example), thus possibly having the viewer perceive a residual image.

[0029] The present inventors actually made various liquid crystal display devices with the pixel structure shown in FIG. **5** (of which the liquid crystal layer **32** had a thickness of approximately 4 μm) to see if those devices produced the residual image. As a result, when the substantially square unit electrode portion shown in FIG. **5** had a length of approximately 45 μm or more each side, the residual image was sometimes perceived. This corresponds to a situation where when viewed perpendicularly to the liquid crystal layer **32** (i.e., along a normal to the display screen), the shortest distance from the center of the protrusion **23** to the edge of the unit electrode portion **12'a** is more than approximately 20 μm and the longest distance between them is more than approximately 30 μm . As disclosed in Patent Document No. 1, the unit electrode portion **12'a** could have any of various shapes considering the effective aperture ratio of the pixel or the stability of alignment. However, if the shortest distance exceeded approximately 20 μm or if the longest distance exceeded approximately 30 μm , the response characteristic could be a problem.

[0030] Hereinafter, a configuration for a liquid crystal

display device as a preferred embodiment of the present invention will be described with reference to FIGS. **1** to **3**. The liquid crystal display device of this preferred embodiment is also a CPA mode LCD and has the same features as the conventional CPA mode LCD described above. Thus, each of their common components is identified by the same reference numeral and the description thereof will be omitted herein to avoid redundancies.

[0031] Now look at FIGS. **1** and **2** first. FIG. **1(a)** is a plan view schematically illustrating the structure of a region **20A** corresponding to a single pixel of a liquid crystal display device **20** as a preferred embodiment of the present invention. FIG. **1(b)** is a plan view schematically illustrating the structure of a region **20B** corresponding to a single pixel of another liquid crystal display device **20** as another preferred embodiment of the present invention. And FIG. **2** is a schematic cross-sectional view as viewed on the plane **II-II'** shown in FIG. **1(a)**. The alignment state of the liquid crystal molecules **32a** shown in FIG. **2** is their state when no voltage is applied yet to the liquid crystal layer **32** (i.e., a voltage that is lower than a threshold voltage is applied thereto).

[0032] As shown in FIG. **1(a)** or **1(b)**, the pixel electrode **12** of the liquid crystal display device **20** as a preferred embodiment of the present invention is different from that of the conventional CPA mode liquid crystal display device described above in that each of the multiple unit electrode portions **12a** has a conductive film **12a** and slits **13** that have been cut through the conductive film **12a**. In this case, the conductive film and the unit electrode portion are identified by the same reference numeral of **12a**.

[0033] A protrusion **23** of a dielectric material is arranged on the surface of the counter electrode **22** to face the liquid crystal layer **32** so as to face approximately the center of each unit electrode portion **12a**. And those slits **13** are arranged radially around the protrusion **23**. Each of the slits **13** preferably runs longer radially than circumferentially when a circle is drawn with the protrusion **23** for its center.

[0034] As shown in FIG. **1**, the number of the slits **13** is preferably four or more and those slits are preferably arranged so as to equally divide the central angle of a circle drawn round the protrusion. For example, four slits may be arranged every 90 degrees or eight slits may be arranged every 45 degrees. That is to say, the slits **13** are preferably arranged so as to have a rotational symmetry that would have an n-fold rotation axis (where n is an integer that is equal to or greater than two and more preferably four or more) at the center of the protrusion **23**. By arranging the slits **13** in this manner, the liquid crystal domains to be produced in association with the respective unit electrode portions **12a** can have their alignment state stabilized more effectively. It should be noted that not all of these slits **13** have to have the same length but the lengths of the slits **13** could be determined appropriately according to the shape of the unit electrode portions **12a**. For example, as shown in FIG. **1**, the slits

13 running diagonally through the unit electrode portion **12a** may be longer than the slits **13** running perpendicularly to its sides.

[0035] Although the slits **13** shown in FIG. **1** are rectangular, the present invention is in no way limited to these specific examples. Alternatively, square, circular, elliptical, diamond, trapezoid, cuplike, teardrop, or spiral slits (or openings) could be arranged as well.

[0036] Next, it will be described with reference to FIGS. **3(a)** to **3(c)** how the liquid crystal display device **20** of this preferred embodiment of the present invention can have response characteristic superior to that of the conventional device **20'**. Each of FIGS. **3(a)** through **3(c)** schematically illustrates how the alignment state of the liquid crystal molecules **32a** will change when a certain amount of time has passed after a voltage to produce a white display state was applied to the liquid crystal layer **32** to which no voltage had been applied (see FIG. **2**). FIGS. **3(a)** through **3(c)** illustrate the alignment states of the liquid crystal molecules **32a** in the same amounts of time after the application of the white voltage as in FIG. **7(a)** through **7(c)**. The conditions are quite the same as in FIG. **7** except that the electrode structure is different. The alignment state of the liquid crystal molecules **32a** to which no voltage is applied yet as shown in FIG. **2** is the same as the one shown in FIG. **6**.

[0037] As shown in FIG. **3(a)**, by applying the white voltage, an electric field is generated in the liquid crystal layer **32**. In that case, the equipotential lines **EQ** of that electric field generated will fall (i.e., incline) at the edge of the unit electrode portion **12a** (where the conductive film discontinues) but will run substantially parallel to each other between the unit electrode portion **12a** and the counter electrode **22**. If the dielectric constant of the protrusion **23** is smaller than the average dielectric constant of the liquid crystal layer **32**, then the equipotential lines **EQ** will curve in the vicinity of the protrusion **23** as shown in FIG. **3** and the anchoring force produced by the surface shape of the protrusion **23** and the anchoring force produced by the electric field will join together to align the liquid crystal molecules **32** in a predetermined direction. Furthermore, since the unit electrode portion **12a** has slits **13**, an oblique electric field is also generated at the edge of the slits **13** and will cause the liquid crystal molecules **32a** to tilt. In that case, the distance from the protrusion **23** to the edge of the slits **13** (i.e., the edge that is located closest to the protrusion **23**) is naturally shorter than the distance from the protrusion **23** to the edge of the unit electrode portion **12a**. That is why the liquid crystal molecules **32a** located between the protrusion **23** and the slits **13** will be controlled by the anchoring force being produced by the oblique electric field more strictly than the liquid crystal molecules **32a** located between the protrusion **23** and the edge of the unit electrode portion **12a** in the conventional liquid crystal display device **20'**.

[0038] Thus, comparing FIG. **3(a)** to FIG. **7(a)**, it can be seen easily that by the point in time shown in FIG. **3**

(a), the liquid crystal molecules **32a** in the liquid crystal layer **32** of the liquid crystal display device **20** of this preferred embodiment have already tilted toward predetermined directions as being controlled by the anchoring force produced by the oblique electric field. As a result, at the point in time shown in FIG. **3(b)**, the liquid crystal molecules **32a** are more tilted than in FIG. **7(b)**. Furthermore, although the conventional liquid crystal layer **32** has not reached the steady state yet even at the point in time shown in FIG. **7(c)**, the liquid crystal layer **32** of the liquid crystal display device **20** of this preferred embodiment has already reached the steady state as shown in FIG. **3(c)**.

[0039] As described above, the liquid crystal display device **20** of this preferred embodiment has good response characteristic because the unit electrode portion **12a** has the slits **13**. For example, even if the substantially square unit electrode portion **12a** shown in FIG. **1** has a length of approximately 45 μm or more each side, a liquid crystal display device that would never allow the viewer to perceive any residual image can still be obtained by arranging the slits **13**.

[0040] For example, when the substantially square unit electrode portion **12a** shown in FIG. **1** had a length of approximately 60 μm each side, no residual images were sensed at all in the arrangement with eight slits shown in FIG. **1**, in which four slits with a width of 4 μm and a length of 7 μm were arranged diagonally (and the distance from the center of the protrusion **23** to the edge of the slits was 22 μm) and four more slits with a width of 4 μm and a length of 5 μm were arranged perpendicularly to the four sides (and the distance from the center of the protrusion **23** to the edge of the slits was 18 μm). As used herein, the "width" of a slit is its length measured circumferentially along a circle that is drawn round the protrusion **23** (i.e., in the tangential direction with respect to the circle), while the "length" of a slit is its length measured radially.

[0041] In the example described above, eight slits **13** are supposed to be arranged in each unit electrode portion **12a**. However, this is just an example. Alternatively, only four slits **13'** could be arranged diagonally with respect to the unit electrode portion **12a** as in the unit electrode portion **12a'** shown in FIG. **4(a)** or only four slits **13''** could be arranged perpendicularly to the four sides of the unit electrode portion **12a** as in the unit electrode portion **12a''** shown in FIG. **4(b)**. In any case, those slits are preferably arranged so as to equally divide the central angle of a circle drawn round the protrusion **23**. In the preferred embodiment described above, since the unit electrode portion **12a** is substantially square, eight slits **13** are arranged every 45 degrees in the examples shown in FIGS. **1(a)** and **1(b)** and four slits **13'** or **13''** are arranged every 90 degrees in the examples shown in FIGS. **4(a)** and **4(b)**. On the other hand, if the unit electrode portion **12a** is rectangular, those slits may also be arranged so as to run diagonally and/or perpendicularly to the four sides, even though the central angle will not be

divided equally. In that case, the slits will be arranged so as to have rotational symmetry that would have a two-fold rotation axis at the center of the protrusion.

[0042] Also, if each pixel is large, then each unit electrode portion **12a** may also have its size increased. In that case, the unit electrode portions **12a** may be arranged as a tetragonal lattice as shown in FIG. **1(b)**. By adopting such a configuration in which the unit electrode portions **12a** are arranged as a tetragonal lattice, radially tilting alignment domains will also be produced even in the regions surrounded with the unit electrode portions **12a** (i.e., where the conductive film discontinues). And the liquid crystal molecules in those radially tilting alignment domains will be aligned continuously with the liquid crystal molecules in the radially tilting alignment domains to be produced in the unit electrode portions **12a**, and therefore, will stabilize the alignment of the radially tilting alignment domains produced in the respective unit electrode portions **12a**.

[0043] As described above, in the liquid crystal layer **32** of the liquid crystal display device **20** of this preferred embodiment of the present invention, the same liquid crystal domains are produced as in the conventional CPA mode liquid crystal display device. However, at the radially running edges of the slits **13** of the pixel electrode **12**, an oblique electric field is also generated so as to incline circumferentially along a circle (i.e., in the tangential direction) drawn round the protrusion **23**. Consequently, the liquid crystal molecules **32a** in the liquid crystal domains to be produced in the respective unit electrode portions **12a** are aligned substantially radially as a whole. But the liquid crystal molecules **32a** located around those radially running edges of the slits **13** will tilt circumferentially (i.e., in the tangential direction), thus disturbing the radially tilting alignment locally. Nevertheless, since the liquid crystal molecules **32a** in the liquid crystal domains produced in the respective unit electrode portions **12a** are aligned in all directions (i.e., all of the directions defined by azimuth angles within a plane of the liquid crystal layer), the liquid crystal display device of this preferred embodiment will achieve no less good viewing angle characteristic than the conventional CPA mode liquid crystal display device. Furthermore, just like the conventional device, a chiral agent could be added to the liquid crystal material, too.

[0044] In the foregoing description, a transmission type liquid crystal display device has been described as a preferred embodiment of a liquid crystal display device according to the present invention. Alternatively, if two out of the three unit electrode portions **12a** of the pixel electrode **12** shown in FIG. **1(a)** are implemented as transparent electrodes (of ITO, for example) and the other unit electrode portion **12a** is implemented as a reflective electrode (of Al, for example), then the liquid crystal display device of the present invention could also function as a transmissive liquid crystal display device. In that case, to conduct a display operation in reflection mode, a quarter wave plate needs to be arranged at least be-

tween the polarizer that is located closer to the viewer and the reflective electrode.

INDUSTRIAL APPLICABILITY

[0045] A liquid crystal display device according to the present invention can be used effectively as an LCD monitor of any size for cellphones, PDAs, laptops, desktops, TV receivers and sundry other sorts of electronic devices, no matter how big or small the monitor should be.

Claims

1. A liquid crystal display device comprising a first substrate, a second substrate and a vertical alignment type liquid crystal layer that is interposed between the first and second substrates, wherein the device further includes pixel electrodes that are arranged on the first substrate to face the liquid crystal layer and a counter electrode that is arranged on the second substrate to face the liquid crystal layer, and wherein each of the pixel electrodes has a plurality of unit electrode portions, each of which has a conductive film and slits that have been cut through the conductive film, and wherein when a predetermined voltage is applied between the pixel electrode and the counter electrode, a liquid crystal domain is produced in association with each said unit electrode portion and liquid crystal molecules in the liquid crystal domain come to have a substantially radially tilting alignment state.
2. The liquid crystal display device of claim 1, wherein protrusions of a dielectric material are arranged on one side of the counter electrode to face the liquid crystal layer such that the protrusions face substantially the respective centers of their associated unit electrode portions.
3. The liquid crystal display device of claim 2, wherein the slits are arranged radially around each said protrusion.
4. The liquid crystal display device of claim 3, wherein each said slit runs longer radially rather than circumferentially if a circle is drawn with the protrusion for its center.
5. The liquid crystal display device of one of claims 2 to 4, wherein the number of the slits is at least four.
6. The liquid crystal display device of one of claims 2 to 5, wherein when viewed perpendicularly to the liquid crystal layer, the shortest distance from the center of each said protrusion to an edge of its associated unit electrode portion is more than 20 μm .

FIG. 1

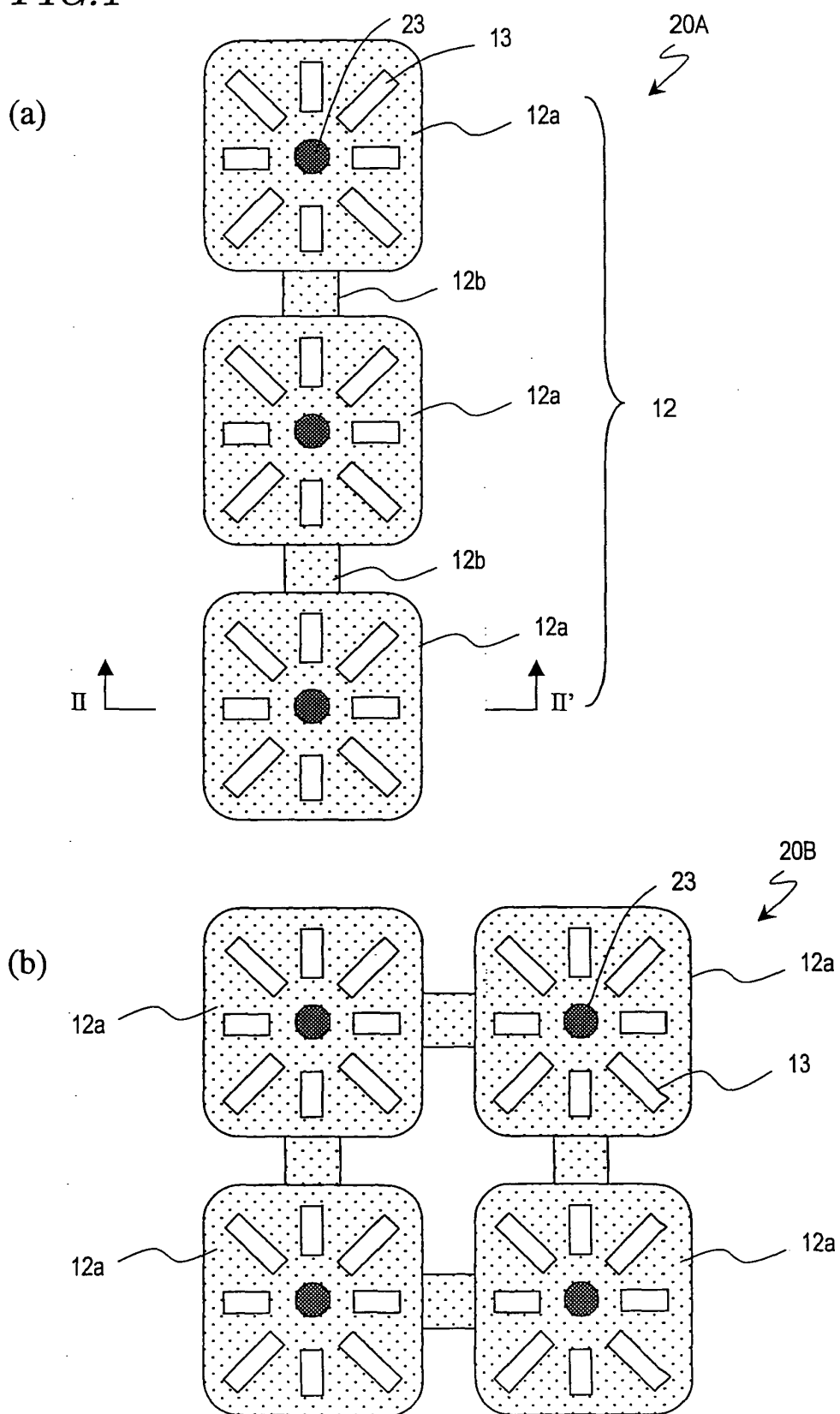


FIG. 2

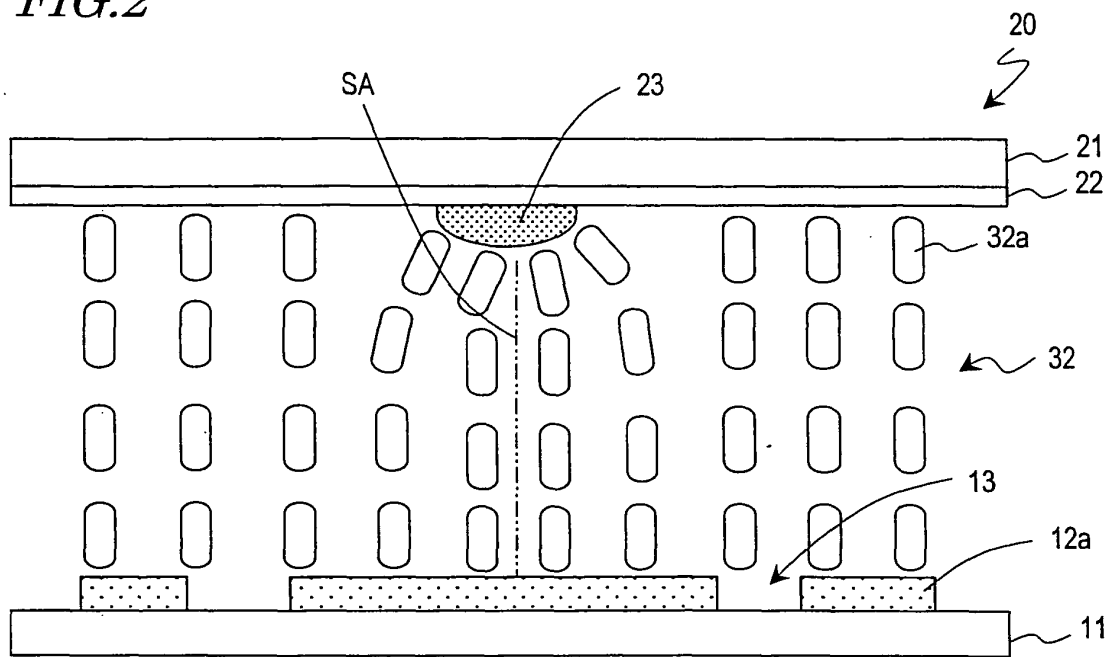


FIG. 3

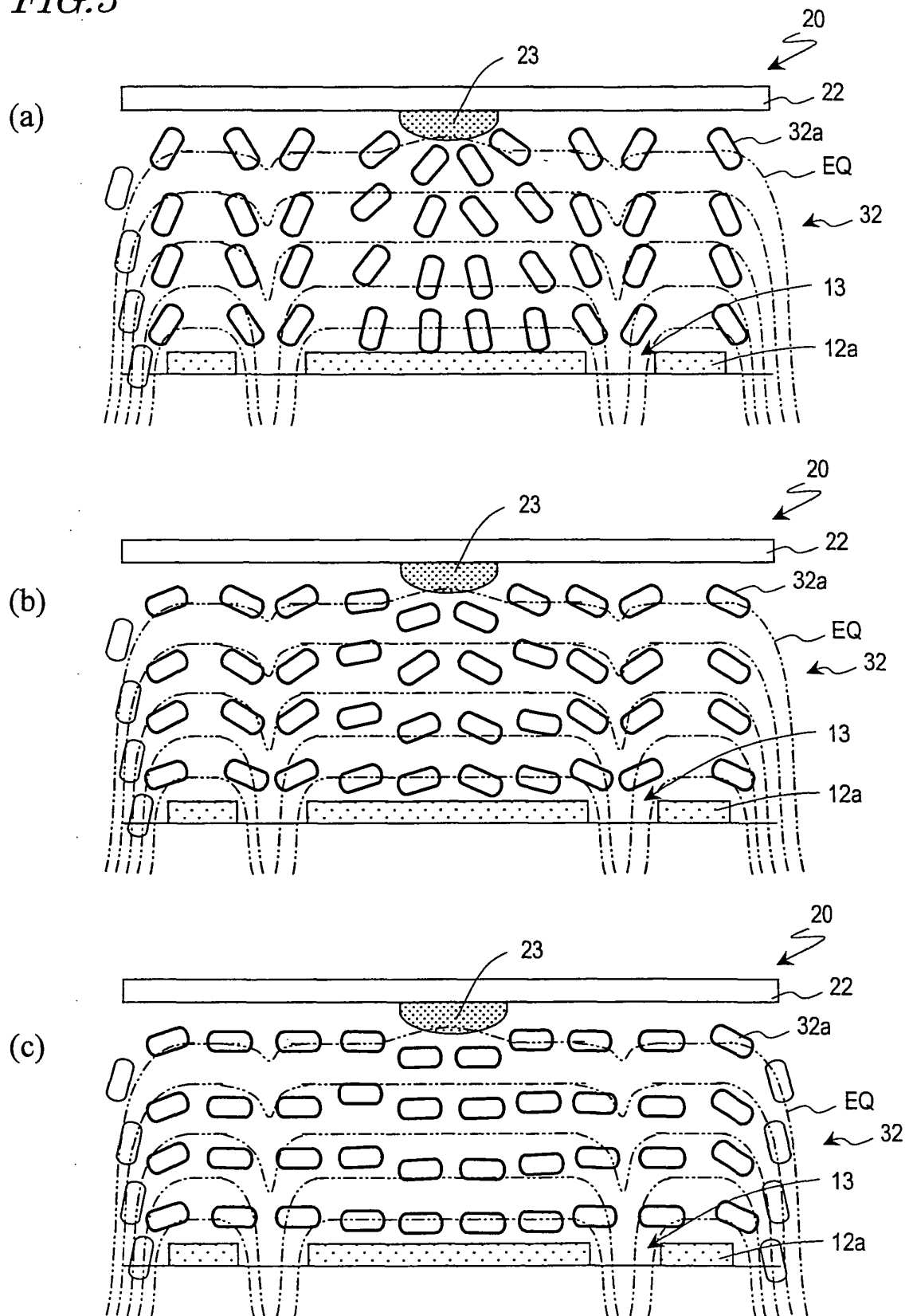
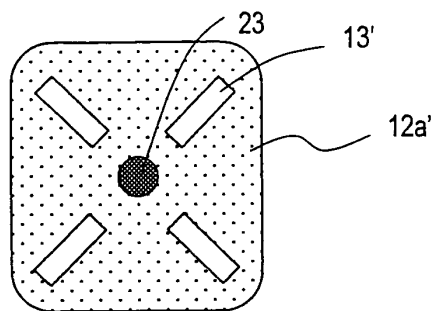


FIG. 4

(a)



(b)

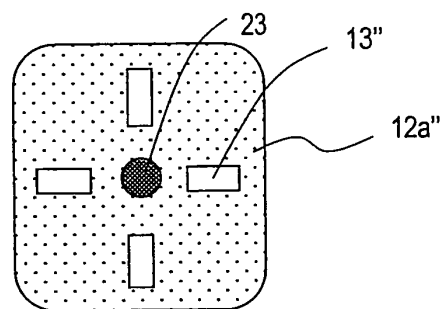


FIG. 5

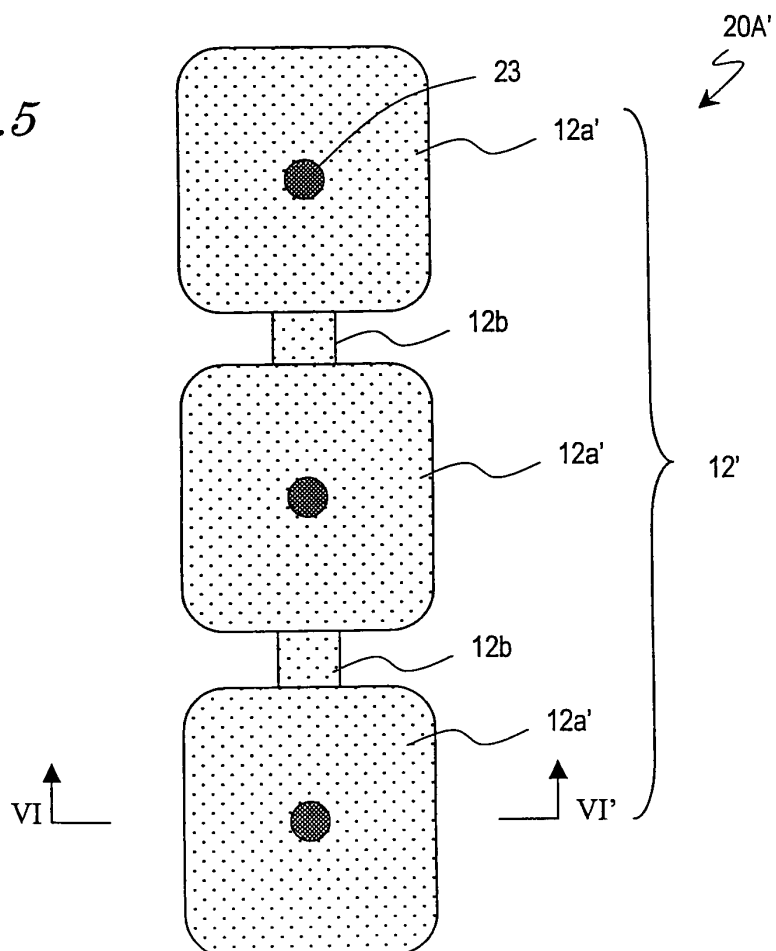


FIG. 6

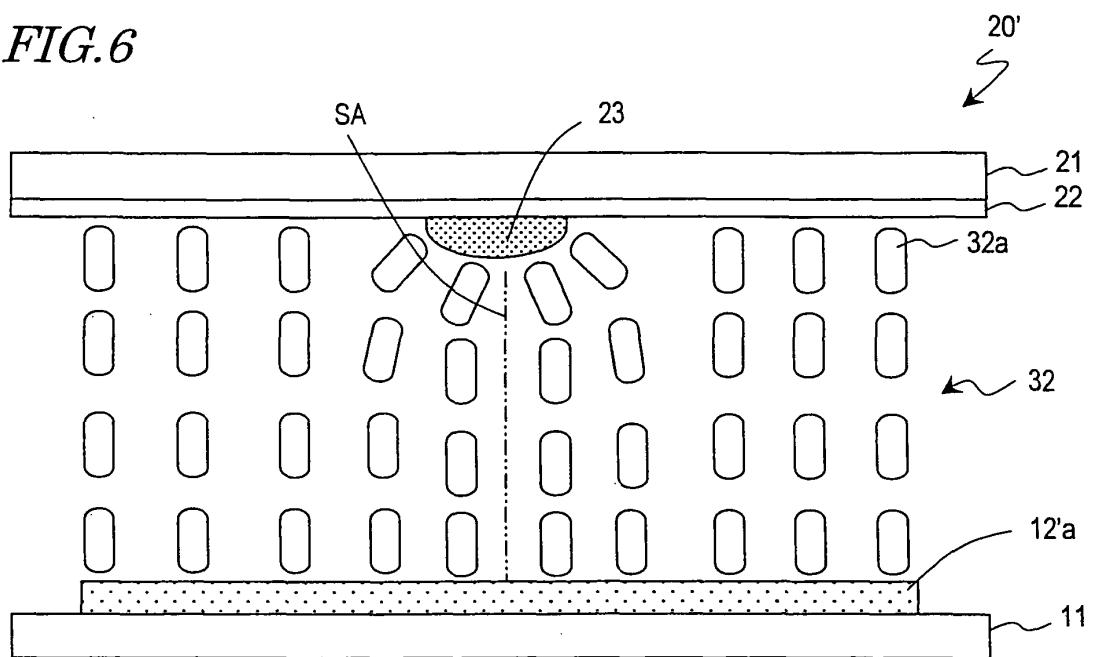
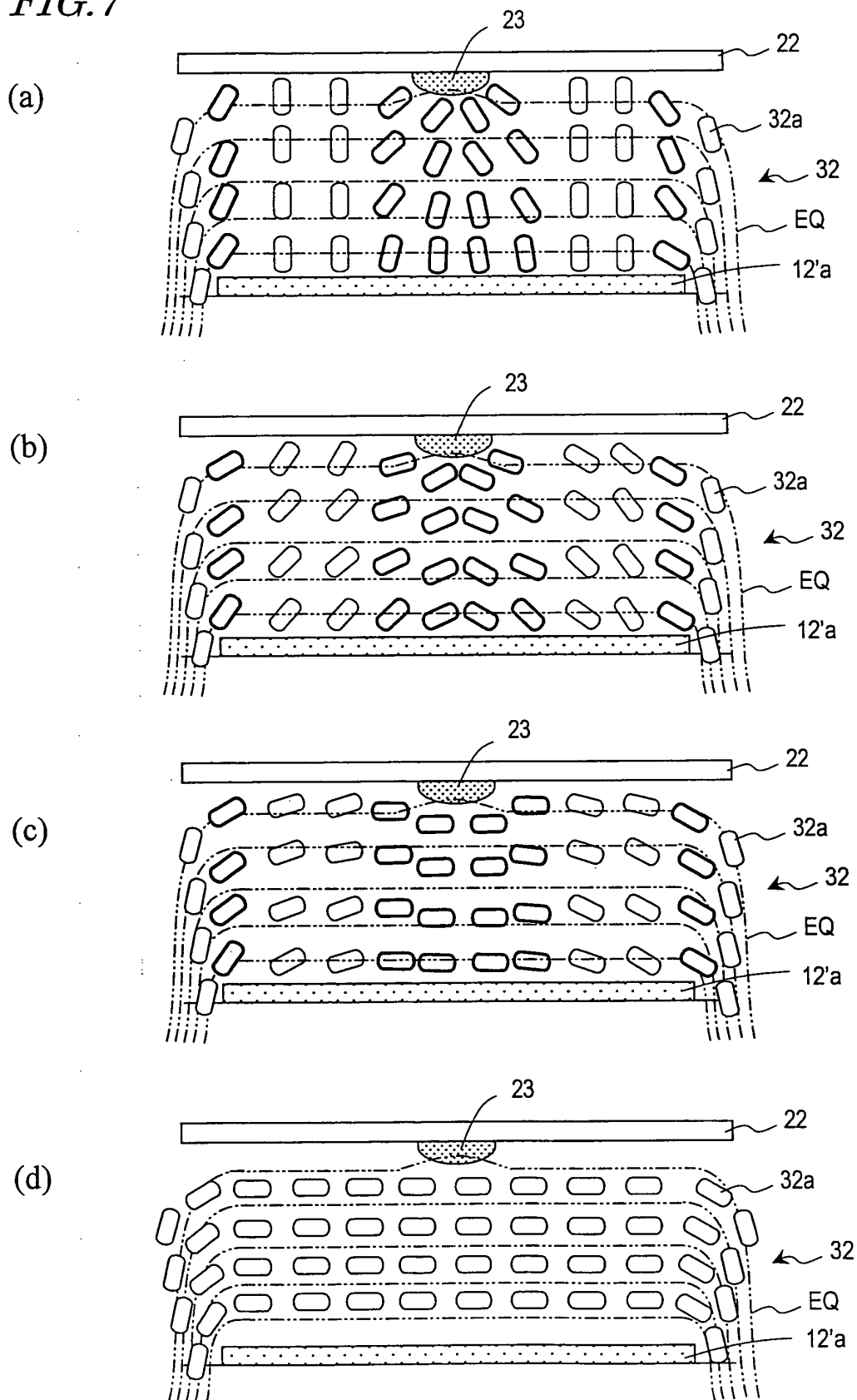


FIG. 7



INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP2008/050746

A. CLASSIFICATION OF SUBJECT MATTER <i>G02F1/1337(2006.01) i, G02F1/1333(2006.01) i, G02F1/1343(2006.01) i, G02F1/1368(2006.01) i</i> According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) <i>G02F1/1337, G02F1/1333, G02F1/1343, G02F1/1368</i> Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched <i>Jitsuyo Shinan Koho 1922-1996 Jitsuyo Shinan Toroku Koho 1996-2008</i> <i>Kokai Jitsuyo Shinan Koho 1971-2008 Toroku Jitsuyo Shinan Koho 1994-2008</i> Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	JP 2006-293410 A (Seiko Epson Corp.), 26 October, 2006 (26.10.06), Par. Nos. [0102] to [0114]; Fig. 16 (Family: none)	1-6
Y	JP 2002-202511 A (Sharp Corp.), 19 July, 2002 (19.07.02), Full text; all drawings & JP 2004-326140 A & US 2002/0075436 A1 & US 2004/0041770 A1 & US 2004/0155998 A1 & US 2007/0139594 A1 & CN 001351277 A & TW 000232330 B	1-6
☒ Further documents are listed in the continuation of Box C. ☐ See patent family annex.		
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier application or patent but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family		
Date of the actual completion of the international search 19 February, 2008 (19.02.08)		Date of mailing of the international search report 04 March, 2008 (04.03.08)
Name and mailing address of the ISA/ Japanese Patent Office		Authorized officer
Facsimile No.		Telephone No.

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP2008/050746

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y A	JP 2006-091229 A (Sharp Corp.), 06 April, 2006 (06.04.06), Par. Nos. [0014], [0055], [0057], [0060] to [0062]; Figs. 4, 7 (Family: none)	6 1-5

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REFERENCES CITED IN THE DESCRIPTION

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Patent documents cited in the description

- JP 2002202511 A [0004]

Non-patent literature cited in the description

- **Kubo et al.** *Sharp Giho*, August 2001, vol. 80, 11-14
[0004]

专利名称(译)	液晶显示装置		
公开(公告)号	EP2128691A1	公开(公告)日	2009-12-02
申请号	EP2008703596	申请日	2008-01-22
[标]申请(专利权)人(译)	夏普株式会社		
申请(专利权)人(译)	夏普株式会社		
当前申请(专利权)人(译)	夏普株式会社		
[标]发明人	THE DESIGNATION OF THE INVENTOR HAS NOT YET BEEN FILED		
发明人	THE DESIGNATION OF THE INVENTOR HAS NOT YET BEEN FILED		
IPC分类号	G02F1/1337 G02F1/1333 G02F1/1343 G02F1/1368		
CPC分类号	G02F1/1393 G02F1/133707 G02F2001/134345		
优先权	2007016873 2007-01-26 JP		
其他公开文献	EP2128691A4		
外部链接	Espacenet		

摘要(译)

根据本发明的液晶显示装置包括垂直取向型液晶层32.每个像素电极12具有多个单元电极部分12a,每个单元电极部分12a具有导电膜和通过其切割的狭缝13.导电膜。当在像素电极和对电极之间施加预定电压时,与每个单元电极部分相关联地产生液晶畴,并且液晶畴中的液晶分子变为具有基本径向倾斜的取向状态。结果,本发明的装置实现了宽视角和快速响应特性。

FIG. 1

