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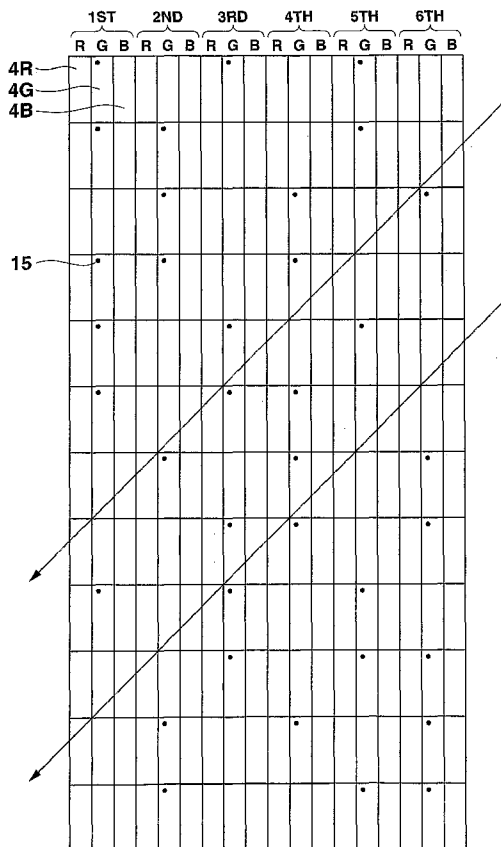
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(54) Title: LIQUID CRYSTAL DISPLAY APPARATUS COMPRISING SPACERS



(57) Abstract: A liquid crystal display apparatus includes a first substrate provided with an alignment film on one surface thereof, and a second substrate provided with an alignment film on one surface thereof. The first and second substrates are arranged to oppose each other with the alignment films inside the opposed first and second substrates. Spacers (15) are interposed between the first and second substrates, and pixels are arranged in a matrix in the display apparatus. The spacers (15) are arranged such that, along a direction of rubbing treatment for the alignment film of the second substrate, not more than one spacer (15) is provided per pixel, at least one spacer (15) is present per three consecutive pixels, and no three consecutive pixels all have a respective spacer (15) corresponding thereto.

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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

located upstream and downstream in the direction of rubbing treatment. Namely, the columnar spacers are arranged in all the non-pixel regions downstream of all the R pixel regions in the direction of rubbing
5 treatment. The columnar spacers are thus arranged consecutively with respect to the R pixel regions located in the direction of rubbing treatment. With this structure, an alignment defect resulting from the consecutively arranged columnar spacers is observed as
10 a display abnormality on a straight line extending in the direction of rubbing treatment.

Disclosure of Invention

An object of the present invention is to provide a liquid crystal display apparatus in which an alignment
15 defect resulting from the spacers will not be easily observed as a display abnormality on a straight line extending in the direction of rubbing treatment.

A liquid crystal display apparatus according to the present invention includes a first substrate
20 provided with an alignment film on one surface thereof, and a second substrate provided with an alignment film on one surface thereof. The first and second substrates are arranged to oppose each other with the alignment films inside the opposed first and second
25 substrate. Spacers are interposed between the first and second substrates, and pixels are arranged in a matrix in the display apparatus. The spacers are

arranged such that, along a direction of rubbing treatment for the alignment film of the second substrate, not more than one spacer is provided per pixel, at least one spacer is present per three
5 consecutive pixels, and no three consecutive pixels all have a respective spacer corresponding thereto.

According to the present invention, the spacers are arranged intermittently along the direction of rubbing treatment. As a result, an alignment defect
10 resulting from the spacers will not be easily observed as a display abnormality on the straight line extending in the direction of rubbing treatment.

Brief Description of Drawings

FIG. 1 is a sectional view showing the main part
15 of a liquid crystal display apparatus according to an embodiment of the present invention;

FIG. 2 shows a planar arrangement relationship among some color filter elements, some pixel electrodes, and some columnar spacers; and

20 FIG. 3 shows a planar arrangement relationship between some pixel electrodes and some columnar spacers.

Best Mode for Carrying Out the Invention

FIG. 1 is a sectional view showing the main part
25 of a liquid crystal display apparatus according to an embodiment of the present invention. This liquid crystal display apparatus is of an active matrix type

and includes a first substrate, i.e., an active substrate 1, and a second substrate, i.e., a countersubstrate 11. The active substrate 1 and countersubstrate 11 are formed by glass substrates.

5 Thin film transistors 2 serving as switching elements are formed in a matrix on the upper surface (an inner surface opposing the countersubstrate 11) of the active substrate 1.

An overcoat film 3 is formed on the upper surface
10 of the active substrate 1 and on the thin film transistors 2. Red-, green-, and blue-display pixel electrodes 4R, 4G, and 4B are formed on the upper surface of the overcoat film 3. The pixel electrodes 4R, 4G, and 4B are respectively connected to
15 corresponding thin film transistors 2 through contact holes 5 formed in the overcoat film 3. An alignment film 6 is formed on the upper surface of the overcoat film 3 and on the pixel electrodes 4R, 4G, and 4B.

The end of the drain electrode of each thin film
20 transistor 2 is arranged on one end side of an operational semiconductor layer, made of amorphous silicon (a-Si) or the like, on a gate electrode. The source electrode of each thin film transistor 2 is formed so that the end thereof is arranged on the other
25 end side of the semiconductor layer. The source electrode connects to a pixel electrode 4R, 4G, or 4B through a corresponding contact hole 5.

Light-shielding films 12 and red, green, and blue color filter elements 13R, 13G, and 13B are formed on the lower surface (an inner surface opposing the active substrate 1) of the countersubstrate 11. A
5 counterelectrode, i.e., a common electrode 14, is formed to cover the lower surfaces of the color filter elements 13R, 13B, and 13B. Columnar spacers 15 are arranged at predetermined portions of the lower surface of the common electrode 14 between the color filter
10 elements 13R and 13G. An alignment film 16 is formed on the lower surface of the common electrode 14 and on the surfaces (i.e., lower and side surfaces as shown in FIG. 1) of the columnar spacers 15. In this case, the columnar spacers 15 and the alignment film 16 formed on
15 the surfaces of the columnar spacers 15 constitute a practical columnar spacer.

The active substrate 1 and countersubstrate 11 adhere to each other via an almost square frame-shaped seal member (not shown) interposed between them. In
20 this state, the lower surface of the practical columnar spacer is in contact with the upper surface of the alignment film 6 of the active substrate 1. The active substrate 1 and countersubstrate 11 are arranged to oppose each other with an almost constant gap
25 therebetween, with the alignment films 6 and 16 provided inside of the gap between the active substrate 1 and countersubstrate 11. The alignment films 6 and

16 of the two substrates 1 and 11 seal a liquid crystal
17 inside the seal member.

FIG. 2 shows a planar arrangement relationship
among some color filter elements 13R, 13G, and 13B,
5 some pixel electrodes 4R, 4G, and 4B, and some columnar
spacers 15. The color filter elements 13R, 13G, and
13B extend in a column direction of the liquid crystal
display (a direction along which columns of pixels of
the display extend) and are arranged in stripes. The
10 vertically elongated pixel electrodes 4R, 4G, and 4B
are arranged under the color filter elements 13R, 13G,
and 13B at the same pitch in the column direction.

Display regions of the liquid crystal display
apparatus are formed by regions where the pixel
15 electrodes 4R, 4G, and 4B and color filter elements
13R, 13G, and 13B overlap, excluding regions where the
light-shielding film 12 and thin film transistors 2 are
provided. The remaining region, e.g., a portion among
the pixel electrodes 4R, 4G, and 4B, forms a
20 substantially grid-like non-display region. The pixel
electrodes 4R, 4G, and 4B arranged close to each other
in the row direction of the liquid crystal display
apparatus (the direction along which rows of pixels of
the liquid crystal display apparatus extend). Three
25 pixel electrodes 4R, 4G, 4B, (i.e., one each of red,
green and blue) form one pixel. The columnar spacers
15 are arranged in the non-display regions on the upper

left of the green-display pixel electrodes 4G as viewed from the top (i.e., when looking down at the upper, or outer, surface of the countersubstrate 11). However, the columnar spacers 15 are absent in some cases, as
5 will be described hereinafter.

FIG. 3 shows a planar arrangement relationship between some pixel electrodes 4R, 4G, and 4B and some columnar spacers 15. Referring to FIG. 3, the vertically elongated rectangular regions defined by
10 (surrounded by) vertical lines and horizontal lines indicate the pixel electrodes 4R, 4G, and 4B. The black dots formed on the upper left corners of specific green-display pixel electrodes 4G indicate the columnar spacers 15.

15 Referring to FIG. 3, the pixel electrodes 4R, 4G, and 4B for respectively displaying red, green, and blue are arranged in stripes. The pixel electrodes 4R, 4G, and 4B constitute pixels arranged in a matrix. Each pixel includes three pixel electrodes 4R, 4G, and 4B
20 arranged close to each other in the row direction. Each pixel has a substantially (or almost) square shape. The number of columnar spacers 15 is smaller than the number of pixels.

The columnar spacers 15 indicated by the black
25 dots in FIG. 3 are arranged arbitrarily in a random manner. In the example shown in FIG. 3, among the pixels of the 1st column, the columnar spacers 15 are

arranged at the upper left corners of the pixel electrodes 4G in the 1st, 2nd, 4th, 5th, 6th, and 9th rows. Among the pixels of the 2nd column, the columnar spacers 15 are arranged at the upper left corners of the pixel electrodes 4G in the 2nd, 3rd, 4th, 7th, 11th, and 12th rows. Among the pixels of the 3rd column, the columnar spacers 15 are arranged at the upper left corners of the pixel electrodes 4G in the 1st, 5th, 6th, 8th, 9th, and 10th rows. Among the pixels of the 4th column, the columnar spacers 15 are arranged at the upper left corners of the pixel electrodes 4G in the 3rd, 4th, 6th, 7th, 8th, and 11th rows. Among the pixels of the 5th column, the columnar spacers 15 are arranged at the upper left corners of the pixel electrodes 4G in the 1st, 2nd, 5th, 9th, 10th, and 12th rows. And in the 6th column shown in FIG. 3, the columnar spacers 15 are arranged at the upper left corners of the pixel electrodes 4G of the 3rd, 7th, 8th, 10th, 11th, and 12th rows.

The arrows running from the upper right to the lower left of FIG. 3 indicate the direction of rubbing treatment, as seen from the upper surface side of the countersubstrate 11, with respect to the alignment film 16 of the countersubstrate 11 shown in FIG. 1. A direction of rubbing treatment for the alignment film of the second substrate is parallel to a diagonal of each pixel. Along the direction of rubbing treatment

indicated by the arrows in FIG. 3, at least one
columnar spacer 15 is present per three consecutive
pixels, although one or less columnar spacer 15 is
provided per pixel, and the columnar spacers 15 are
5 arranged such that no three consecutive pixels along
the direction of the rubbing treatment all have a
respective columnar spacer corresponding thereto. In
other words, the columnar spacers 15 are arranged so
that, along the direction of rubbing treatment
10 indicated by the arrows, not more than one spacer is
provided per pixel, at least one spacer is present per
three consecutive pixels, and no three consecutive
pixels along the direction of the rubbing treatment all
have a respective columnar spacer corresponding
15 thereto. That is, not more than one columnar spacer is
provided per pixel, and at least one, but not more than
two, columnar spacers are provided per three
consecutive pixels along the direction of the rubbing
treatment.

20 As a result, the columnar spacers 15 are
intermittently arranged along the direction of rubbing
treatment. This prevents an alignment defect resulting
from the columnar spacers 15 from being easily observed
as a display abnormality on a straight line extending
25 in the direction of rubbing treatment.

In the row direction, at least one columnar spacer
15 is present per three consecutive pixels, although

one or less columnar spacer 15 is provided per pixel,
and the columnar spacers 15 are arranged such that no
three consecutive pixels along the row direction all
have a respective columnar spacer corresponding
5 thereto. In other words, along the row direction, the
columnar spacers 15 are arranged so that not more than
one spacer is provided per pixel, at least one spacer
is present per three consecutive pixels, and no three
consecutive pixels along the row direction all have a
10 respective columnar spacer corresponding thereto. That
is, not more than one columnar spacer is provided per
pixel, and at least one, but not more than two,
columnar spacers are provided per three consecutive
pixels along the row direction.

15 In the column direction, at least one columnar
spacer 15 is present per four consecutive pixels,
although one or less columnar spacer 15 is provided per
pixel, and the columnar spacers 15 are arranged such
that no four consecutive pixels along the column
20 direction all have a respective columnar spacer
corresponding thereto. In other words, along the
column direction, the columnar spacers 15 are arranged
so that not more than one spacer is provided per pixel,
at least one spacer is present per four consecutive
25 pixels, and no four consecutive pixels along the column
direction all have a respective columnar spacer
corresponding thereto. That is, not more than one

columnar spacer is provided per pixel, and at least one, but not more than three, columnar spacers are provided per four consecutive pixels along the column direction.

5 This arrangement of columnar spacers along the row and column directions further prevents an aligning defect resulting from the columnar spacers 15 from being easily observed as a display abnormality on a straight line extending in the direction of rubbing
10 treatment. In this case, the columnar spacers 15 are consecutively arranged on up to three pixels in the direction of column and not on four or more pixels, because a display abnormality due to an aligning defect resulting from the columnar spacers 15 does not stand
15 out in the direction of column.

As shown in FIG. 3, a rectangular region including six pixels in the row direction and 12 pixels in the column direction is defined as a reference region. Predetermined numbers of such reference regions are
20 arranged in the row direction and the column direction to constitute the entire pixel region of one liquid crystal display apparatus. In this case, the number of columnar spacers 15 arranged in each column in the reference region shown in FIG. 3 is six, which is half
25 the number of pixels in each column in the reference region, and the number of columnar spacers 15 arranged in each row in the reference region shown in FIG. 3 is

three, which is half the number of pixels in each row in the reference region. Accordingly, the number of spacers arranged in each column in the reference region is the same, and the number of spacers arranged in each row in the reference region is the same. Thus, in the reference region, even if the columnar spacers 15 are arranged arbitrarily in a random manner, they are arranged almost uniformly, to ensure uniform thickness of the liquid crystal layer.

In the above embodiment, as shown in FIG. 2, the columnar spacers 15 are arranged in the upper left non-display regions of the green-display pixel electrodes 4G. However, the present invention is not limited to this. The columnar spacers 15 may be arranged in the upper left non-display regions of the red-display pixel electrodes 4R, or the upper left non-display regions of the blue-display pixel electrodes 4B. Also, the columnar spacers 15 may be arranged at arbitrary random positions of the non-display regions of the pixel electrodes 4R, 4G, and 4B, irrespective of what color corresponds to the pixel electrode.

In the above embodiment, the present invention is applied to an active matrix type color liquid crystal display apparatus. However, the present invention is not limited to this, and can also be applied to a simple matrix type color liquid crystal display apparatus, or a monochrome active matrix type or simple

matrix type liquid crystal display apparatus.

In the above embodiment, along the row direction, the spacers 15 are arranged so that not more than one spacer is provided per pixel, at least one spacer is present per three consecutive pixels, and no three consecutive pixels along the row direction all have a respective columnar spacer corresponding thereto. However, the present invention is not limited to this. Along the row direction, the spacers 15 may be arranged so that not more than one spacer is provided per pixel, at least one spacer is present per three consecutive pixels, and no two consecutive pixels along the row direction both have a respective columnar spacer corresponding thereto.

In the above embodiment, along the column direction, the spacers 15 are arranged so that not more than one spacer is provided per pixel, at least one spacer is present per four consecutive pixels, and no four consecutive pixels along the column direction all have a respective columnar spacer corresponding thereto. However, the present invention is not limited to this. Along the column direction, the spacers 15 may be arranged so that not more than one spacer is provided per pixel, at least one spacer is present per three consecutive pixels, and no three consecutive pixels along the column direction all have a respective columnar spacer corresponding thereto. Alternatively,

along the column direction, the spacers 15 may be arranged so that not more than one spacer is provided per pixel, at least one spacer is present per three consecutive pixels, and no two consecutive pixels along
5 the column direction both have a respective columnar spacer corresponding thereto.

C L A I M S

1. A liquid crystal display apparatus comprising:
a first substrate (1) provided with an alignment
film (6) on one surface thereof;

5 a second substrate (11) provided with an alignment
film (16) on one surface thereof, the first and second
substrates (1, 11) being arranged to oppose each other
with the alignment films (6, 16) positioned inside the
opposed first and second substrates (1, 11);

10 a plurality of spacers (15) interposed between the
first and second substrates (1, 11); and

a plurality of pixels arranged in a matrix;

characterized in that the spacers (15) are
arranged such that, along a direction of rubbing
15 treatment for the alignment film (16) of the second
substrate (11), not more than one spacer (15) is
provided per pixel, at least one spacer (15) is present
per three consecutive pixels, and no three consecutive
pixels all have a respective spacer (15) corresponding
20 thereto.

2. An apparatus according to claim 1,
characterized in that the spacers (15) are arranged
such that, along a row direction of the pixels, not
more than one spacer (15) is provided per pixel, at
25 least one spacer (15) is present per three consecutive
pixels, and no three consecutive pixels all have a
respective spacer (15) corresponding thereto.

3. An apparatus according to claim 2,
characterized in that the spacers (15) are arranged
such that, along a column direction of the pixels, not
more than one spacer (15) is provided per pixel, at
5 least one spacer (15) is present per four consecutive
pixels, no four consecutive pixels all have a
respective spacer (15) corresponding thereto.

4. An apparatus according to claim 2,
characterized in that the spacers (15) are arranged
10 such that, along a column direction of the pixels, not
more than one spacer (15) is provided per pixel, at
least one spacer (15) is present per three consecutive
pixels, and no three consecutive pixels all have a
respective spacer (15) corresponding thereto.

15 5. An apparatus according to claim 2,
characterized in that the spacers (15) are arranged
such that, along a column direction of the pixels, not
more than one spacer (15) is provided per pixel, at
least one spacer (15) is present per three consecutive
20 pixels, and no two consecutive pixels both have a
respective spacer (15) corresponding thereto.

6. An apparatus according to claim 1,
characterized in that the spacers (15) are arranged
such that, along a row direction of the pixels, not
25 more than one spacer (15) is provided per pixel, at
least one spacer (15) is present per three consecutive
pixels, and no two consecutive pixels both have a

respective spacer (15) corresponding thereto.

7. An apparatus according to claim 6,
characterized in that the spacers (15) are arranged
such that, along a column direction of the pixels, not
5 more than one spacer (15) is provided per pixel, at
least one spacer (15) is present per four consecutive
pixels, and no four consecutive pixels all have a
respective spacer (15) corresponding thereto.

8. An apparatus according to claim 6,
10 characterized in that the spacers (15) are arranged
such that, along a column direction of the pixels, not
more than one spacer (15) is provided per pixel, at
least one spacer (15) is present per three consecutive
pixels, and no three consecutive pixels all have a
15 respective spacer (15) corresponding thereto.

9. An apparatus according to claim 6,
characterized in that the spacers (15) are arranged
such that, along a column direction of the pixels, not
more than one spacer (15) is provided per pixel, at
20 least one spacer (15) is present per three consecutive
pixels, and no three consecutive pixels all have a
respective spacer (15) corresponding thereto.

10. An apparatus according to claim 1,
characterized in that each pixel is substantially
25 square and comprises three pixel electrodes (4R, 4G,
4B) arranged close to each other in a row direction of
the pixels to respectively display red, green, and

blue, and the direction of rubbing treatment is parallel to a diagonal of each pixel.

11. An apparatus according to claim 1, characterized in that the spacers (15) are columnar.

5 12. An apparatus according to claim 1, characterized in that an entire pixel region of the liquid crystal display apparatus comprises rectangular reference regions, each including a predetermined number of pixels along a row direction of the pixels and a predetermined number of pixels along a column
10 direction of the pixels, and, for each of the reference regions, a number of spacers (15) arranged in each row of is the same and a number of spacers (15) arranged in each column is the same.

15 13. An apparatus according to claim 1, characterized in that each spacer (15) is arranged in a non-display region in the vicinity of a pixel corresponding thereto.

20 14. An apparatus according to claim 1, characterized by further comprising red, green, and blue color filter elements (13R, 13G, 13B) arranged in stripes and extending in a column direction of the pixels.

25 15. A liquid crystal display apparatus comprising:

a first substrate (1) provided with an alignment film (6) on one surface thereof;

a second substrate (11) provided with an alignment film (16) on one surface thereof, the first and second substrates (1, 11) being arranged to oppose each other with the alignment films (6, 16) positioned inside the
5 opposed first and second substrates (1, 11);

a plurality of spacers (15) interposed between the first and second substrates (1, 11) and fixed to one of the first and second substrates (1, 11); and

a plurality of pixel electrodes (4R, 4G, 4B)
10 arranged in stripes to display red, green, and blue;

characterized in that the pixel electrodes (4R, 4G, 4B) form pixels that are arranged in a matrix, and each pixel is substantially square and comprises three pixel electrodes (4R, 4G, 4B) arranged close to each
15 other in a row direction of the pixels to respectively display red, green, and blue;

a direction of rubbing treatment for the alignment film (16) of the second substrate (11) is parallel to a diagonal of each pixel; and

20 the spacers (15) are arranged such that, along the direction of rubbing treatment for the alignment film of the substrate to which the spacers (15) are fixed, not more than one spacer (15) is provided per pixel, at least one spacer (15) is present per three consecutive
25 pixels, and no three consecutive pixels all have a respective spacer (15) corresponding thereto.

16. An apparatus according to claim 15,

characterized in that an entire pixel region of the liquid crystal display apparatus comprises rectangular reference regions, each including a predetermined number of pixels along the row direction of the pixels and a predetermined number of pixels along a column direction of the pixels, and, for each of the reference regions, a number of spacers (15) arranged in each row is the same and a number of spacers (15) arranged in each column is the same.

10 17. An apparatus according to claim 15, characterized in that each spacer (15) is arranged in a non-display region in the vicinity of a pixel corresponding thereto.

15 18. An apparatus according to claim 15, characterized by further comprising red, green, and blue color filter elements (13R, 13G, 13B) arranged in stripes and extending in a column direction of the pixels.

20 19. A liquid crystal display apparatus comprising:

 a first substrate (1) provided with an alignment film (6) on one surface thereof;

 a second substrate (11) provided with an alignment film (16) on one surface thereof, the first and second substrates (1, 11) being arranged to oppose each other with the alignment films (6, 16) positioned inside the opposed first and second substrates (1, 11);

25

a plurality of spacers (15) interposed between the first and second substrates (1, 11) and fixed to one of the first and second substrates (1, 11); and

a plurality of pixel electrodes (4R, 4G, 4B) arranged in stripes to display red, green, and blue;

characterized in that the pixel electrodes (4R, 4G, 4B) form pixels arranged in a matrix, and each pixel is substantially square and comprises three pixel electrodes (4R, 4G, 4B) arranged close to each other in a row direction of the pixels to respectively display red, green, and blue;

a direction of rubbing treatment for the alignment film (16) of the second substrate (11) is parallel to a diagonal of each pixel; and

the spacers (15) are arranged such that, along the row direction, not more than one spacer (15) is provided per pixel, at least one spacer (15) is present per three consecutive pixels, and no three consecutive pixels all have a respective spacer (15) corresponding thereto.

20. An apparatus according to claim 19, characterized in that an entire pixel region of the liquid crystal display apparatus comprises rectangular reference regions, each including a predetermined number of pixels along the row direction and a predetermined number of pixels along a column direction of the pixels, and, for each of the reference regions,

a number of spacers (15) arranged in each row is the same and a number of spacers (15) arranged in each column is the same.

21. An apparatus according to claim 19,
5 characterized in that each spacer (15) is arranged in a non-display region in the vicinity of a pixel corresponding thereto.

22. An apparatus according to claim 19,
characterized by further comprising red, green, and
10 blue color filter elements (13R, 13G, 13B) arranged in stripes and extending in a column direction of the pixels.

23. A liquid crystal display apparatus
comprising:

15 a first substrate (1) provided with an alignment film (6) on one surface thereof;

a second substrate (11) provided with an alignment film (16) on one surface thereof, the first and second substrates (1, 11) being arranged to oppose each other
20 with the alignment films (6, 16) positioned inside the opposed first and second substrates (1, 11);

a plurality of spacers (15) interposed between the first and second substrates (1, 11) and fixed to one of the first and second substrates (1, 11); and

25 a plurality of pixel electrodes (4R, 4G, 4B) arranged in stripes to display red, green, and blue;

characterized in that the pixel electrodes (4R,

4G, 4B) form pixels that are arranged in a matrix, and each pixel is substantially square and comprises three pixel electrodes (4R, 4G, 4B) arranged close to each other in a row direction of the pixels to respectively display red, green, and blue;

a direction of rubbing treatment for the alignment film (16) of the second substrate (11) is parallel to a diagonal of each pixel; and

the spacers (15) are arranged such that, along a column direction of the pixels, not more than one spacer (15) is provided per pixel, at least one spacer (15) is present per four consecutive pixels, and no four consecutive pixels all have a respective spacer (15) corresponding thereto.

24. An apparatus according to claim 23, characterized in that an entire pixel region of the liquid crystal display apparatus comprises rectangular reference regions, each including a predetermined number of pixels along the row direction of the pixels and a predetermined number of pixels along the column direction, and, for each of the reference regions, a number of spacers (15) arranged in each row is the same and a number of spacers (15) arranged in each column is the same.

25. An apparatus according to claim 23, characterized in that each spacer (15) is arranged in a non-display region in the vicinity of a pixel

corresponding thereto.

26: An apparatus according to claim 23,
characterized by further comprising red, green, and
blue color filter elements (13R, 13G, 13B) arranged in
5 stripes and extending in the column direction.

FIG.1

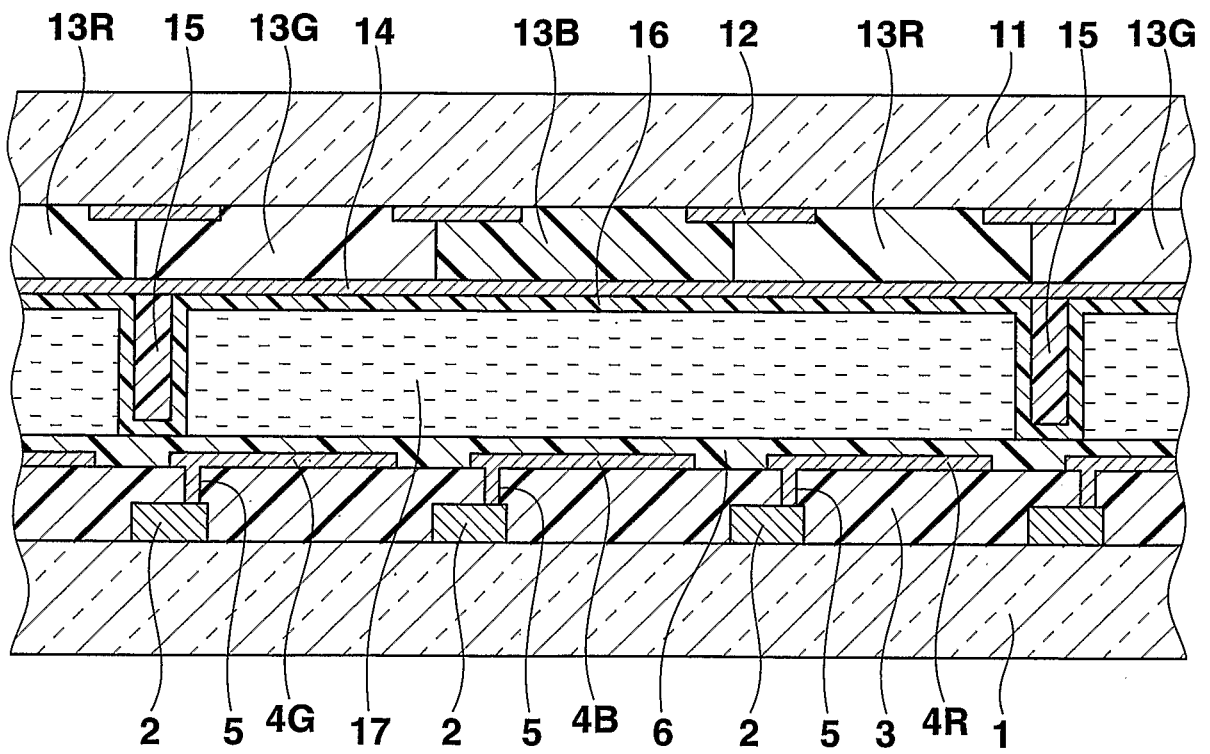
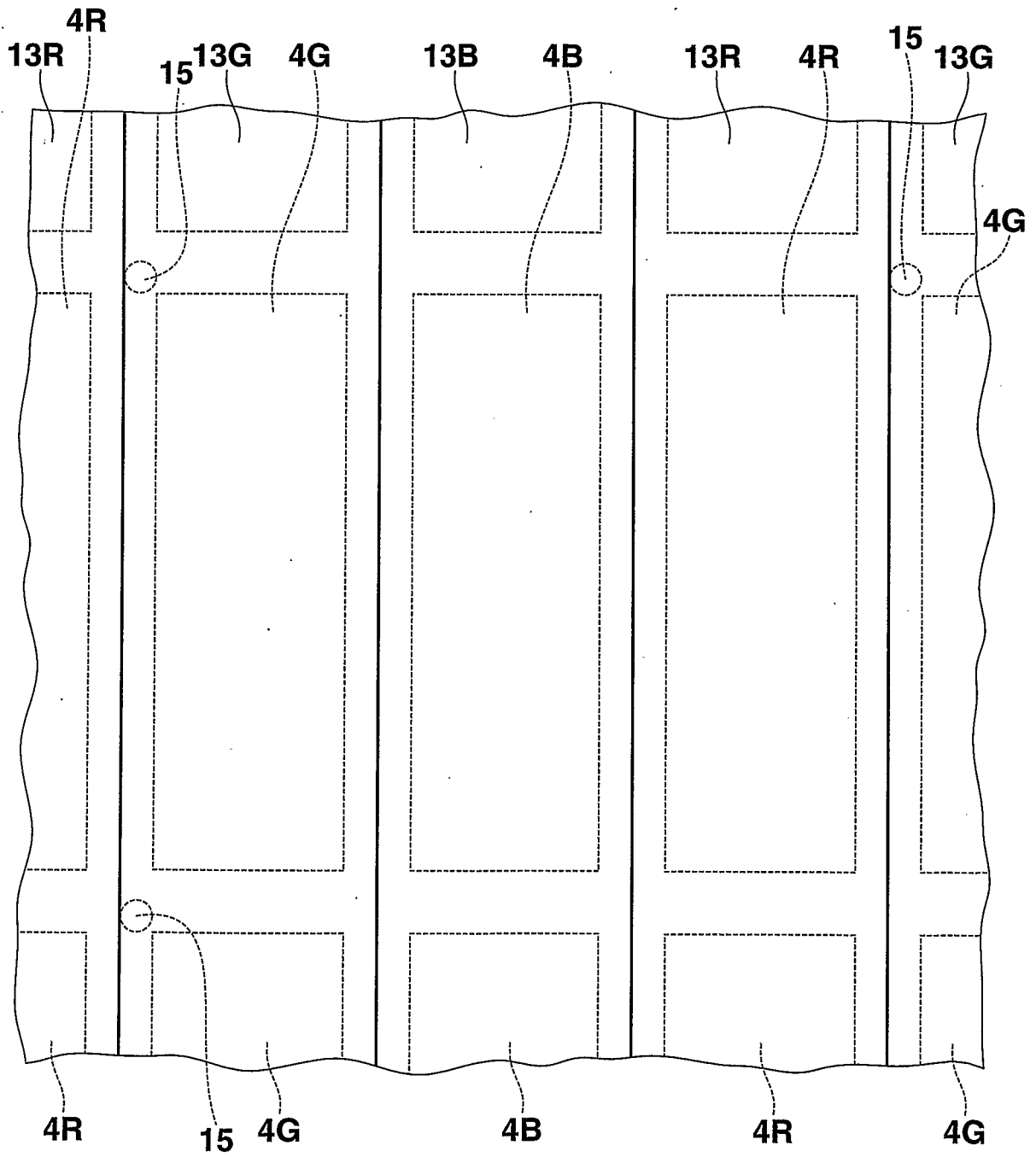
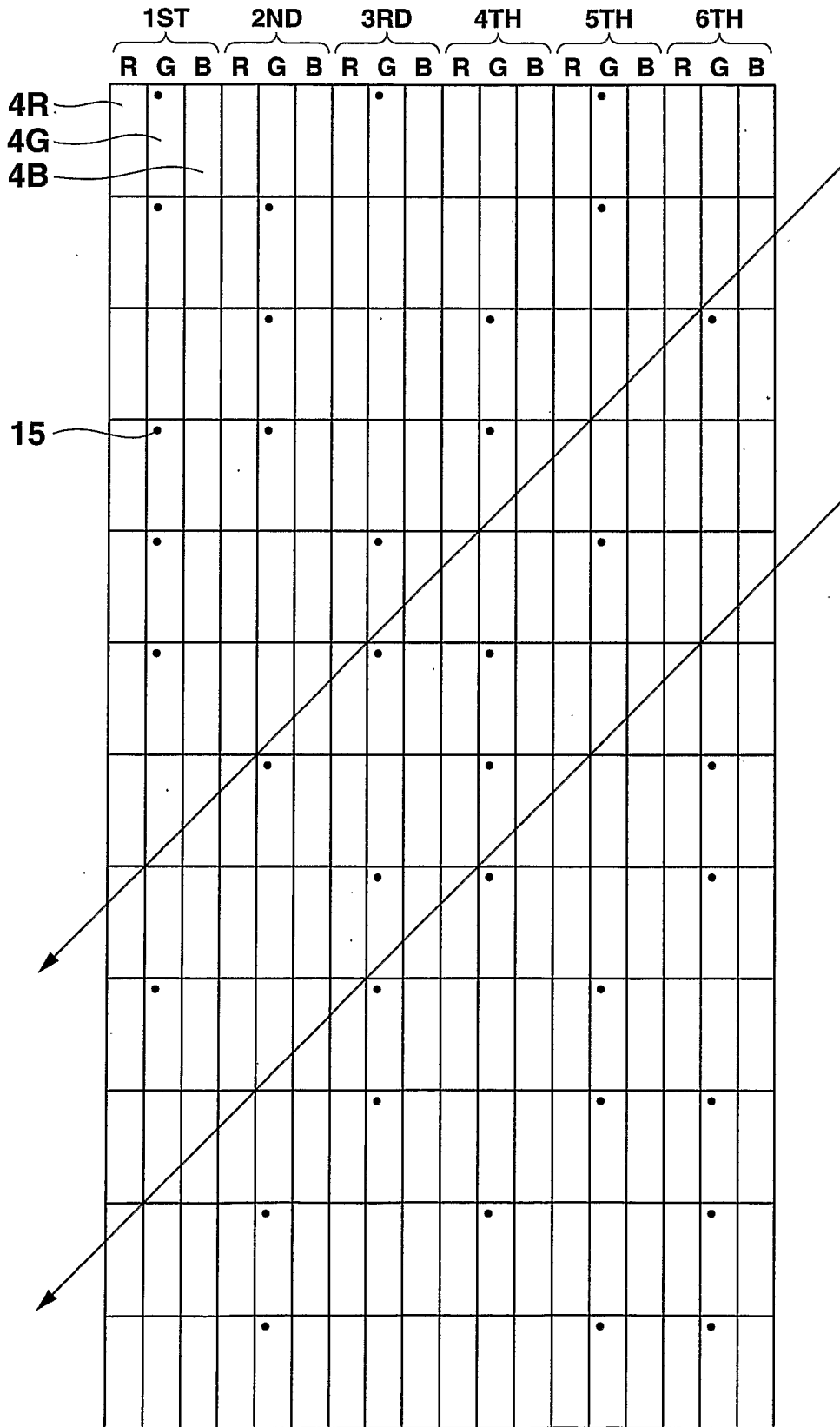


FIG.2



3/3

FIG.3



INTERNATIONAL SEARCH REPORT

International application No
PCT/JP2007/054130A. CLASSIFICATION OF SUBJECT MATTER
INV. G02F1/1339

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
G02F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, IBM-TDB, INSPEC, COMPENDEX

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	JP 2005 017494 A (CASIO COMPUTER CO LTD) 20 January 2005 (2005-01-20) the whole document	1-26
X	US 2005/237469 A1 (KADOTANI TSUTOMU [JP] ET AL) 27 October 2005 (2005-10-27) paragraphs [0007], [0009], [0035] - [0044]; figure 8	1, 13, 19, 23
A	US 2004/169797 A1 (FUJITA SHIN [JP] ET AL) 2 September 2004 (2004-09-02) paragraphs [0053] - [0093]; figures 4-15	1-26
A	JP 2004 271886 A (CANON KK) 30 September 2004 (2004-09-30) the whole document	1-26

 Further documents are listed in the continuation of Box C. See patent family annex.

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- *A* document defining the general state of the art which is not considered to be of particular relevance
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- * & * document member of the same patent family

Date of the actual completion of the international search

16 May 2007

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Name and mailing address of the ISA/

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No
PCT/JP2007/054130

Patent document cited in search report	A	Publication date	Patent family member(s)	Publication date
JP 2005017494	A	20-01-2005	NONE	
US 2005237469	A1	27-10-2005	CN 1690821 A JP 2005309333 A KR 20060047482 A	02-11-2005 04-11-2005 18-05-2006
US 2004169797	A1	02-09-2004	CN 1523408 A JP 2004252309 A KR 20040075777 A TW 242086 B	25-08-2004 09-09-2004 30-08-2004 21-10-2005
JP 2004271886	A	30-09-2004	NONE	

专利名称(译)	液晶显示装置包括隔离物		
公开(公告)号	EP1994442A1	公开(公告)日	2008-11-26
申请号	EP2007737741	申请日	2007-02-27
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优先权	2006051633 2006-02-28 JP		
其他公开文献	EP1994442B1		
外部链接	Espacenet		

摘要(译)

一种液晶显示装置，包括：第一基板，在其一个表面上设置有取向膜；以及第二基板，在其一个表面上设置有取向膜。第一基板和第二基板布置成彼此相对，其中对准膜位于相对的第一和第二基板内。间隔物（15）插入在第一和第二基板之间，并且像素以矩阵形式排列在显示装置中。间隔物（15）布置成使得沿着第二基板的取向膜的摩擦处理方向，每个像素设置不多于一个间隔物（15），每三个连续存在至少一个间隔物（15）像素，并且没有三个连续像素都具有与其对应的相应间隔物（15）。